



Martin



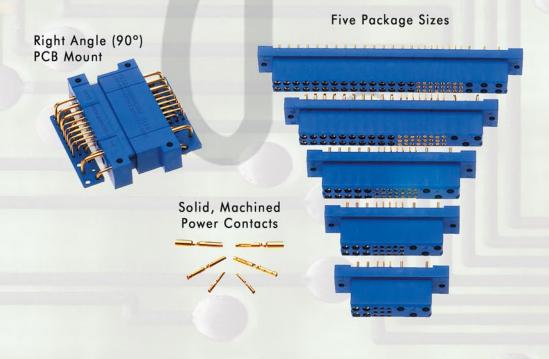
Positronic[®]

an Amphenol company

AC Pass-Through

Panel Mount

The power interface for plug-in power supplies or other chassis mount applications



Catalog C-017 Rev. H4

Positronic Provides Complete Capability

Mission Statement

lence

"To utilize product flexibility and application assistance to present interconnect solutions which represent value to customers worldwide."

- Experience
 - Founded in 1966
 - Involvement in the development of international connector specifications through EIA[®], IEC and ISO as well as PICMG[®] and VITA.
 - Introduction of new and unique connector products to the electronics industry.
 - Patent holder for many unique connector features and manufacturing techniques.
 - Vertically integrated manufacturing raw materials to finished connectors.

Technology

- Expertise with solid machined contacts provides a variety of high reliability connectors including high current density power connectors.
- Quality Assurance lab is capable of testing to IEC, EIA, UL, C.UL, military and customer-specified requirements.
- In-house design and development of connectors based on market need or individual customer requirements.
- Internal manufacturing capabilities include automatic precision contact machining, injection molding, stamping, plating operations and connector assembly.
- Manufacturing locations in southwest Missouri, U.S.A. (headquarters); Puerto Rico, France, China, Singapore, and India. Total square footage: 369,000.

Support

- Quality Systems: Select locations gualified to ISO9001:2000, ISO14001, AS9100, MIL-STD-790 and customer "dock to stock" programs. Applicable products qualified to MIL-DTL-24308, SAE AS39029, DSCC 85039, MIL-DTL-28748, Space D32, GSFC S-311-P-4 and GSFC S-311-P-10.
- Compliance to a variety of international and customer specific environmental requirements.
- Large in-house inventory of finished connectors. Customer specific stocking programs.
- Factory direct technical sales support in major cities worldwide.
- One-on-one customer support from worldwide factory locations.
- World class web site.
- Value-added solutions and willingness to develop custom products with reasonable price and delivery.

Regional Headquarters



Products described within this catalog may be protected by one or more of the following US patents:									
#4,900,261 #5,	255,580 #5,329,697								
#6,260,268 #6,	835,079 #7,115,002								
Patented in Canada, 1992 Other Patents Pending									

POSITRONIC® IS AN ITAR REGISTERED COMPANY

Positronic Industries' FEDERAL SUPPLY CODE (Cage Code) FOR MANUFACTURERS is 28198

Unless otherwise specified, dimensional tolerances are: ±0.001 inches [0.03 mm] for male contact mating diameters. 1) 2) ±0.003 inches [0.08 mm] for contact termination diameters. ±0.005 inches [0.13 mm] for all other diameters. 3)

±0.015 inches [0.38 mm] for all other dimensions. 4)

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COMPACT POWER CONNECTORS

THE POWER INTERFACE FOR PLUG-IN POWER SUPPLIES OR OTHER CHASSIS MOUNT APPLICATIONS

- ⁿ High current through a small package
- ⁿ Three level sequential mating
- A.C. or D.C. input, output and power management in a simple package
- Multiple power contacts provide efficient current distribution of multi-voltage outputs
- Multiple output contacts can be paralleled for the increased current requirements of distributed power applications
- ⁿ Superior blind mating

Connectors Designed To Customer Specifications

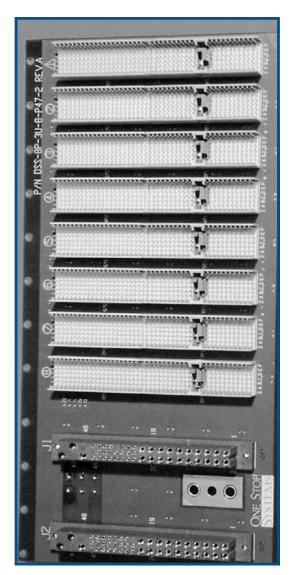
Positronic connectors can be modified to customers specifications.

Examples: select loading of contacts for cost savings or to gain creepage and clearance distances; longer PCB terminations; customer specified hardware.

Positronic can develop and tool new connector designs with reasonable price and delivery.

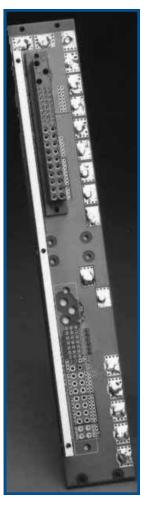
Contact Technical Sales with your particular requirements.

Compact Power Connector Applications



Courtesy of One Stop Systems www.onestopsystems.com

Courtesy of Hybricon Corporation www.hybricon.com



Courtesy of Kaparel Corporation www.kaparel.com

Please visit the website of the companies listed to view a wide variety of product offerings.





Positronic Industries is proud to participate in the important work of the following organizations....



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www.picmg.com



www.psma.com

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Technical Characteristics
Connector Outline and Mating Dimensions
Code 3 Female - Straight Solder Connector, Straight Solder Connector with A.C. Pass-Through and Other Special Options 16-19
Code 3 Male - Straight Solder Connector and Other Special Options
Code 4 Female - Right Angle (90°) Board Mount Connector, Right Angle (90°) Board Mount Connector with A.C. Pass-Through and Other Special Options
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PCIH SERIES

PCIA SERIES

PCIM SERIES



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PCIB SERIES

General Product Information
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Connector Outline and Mating Dimensions
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Code 3 Male - Straight Solder Connector and Straight Solder Connector with Jackscrew System
Code 4 Female - Right Angle (90°) Board Mount Connector and Right Angle (90°) Board Mount Connector with A.C. Pass-Through
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REMOVABLE CONTACTS

Power

Compact

PCIC SERIES

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Code 4 Male - Right Angle (90°) Board Mount Connector
Code 8 Female - Panel Mount Connector
Code 93 or 94 Female - Compliant Press-Fit Board Mount Connector, Compliant Press-Fit Board Mount Connector with A.C. Pass-Through and Compliant Press-Fit Board Mount Connector with Jackscrew System
Code 93 or 94 Male - Compliant Press-Fit Board Mount Connector
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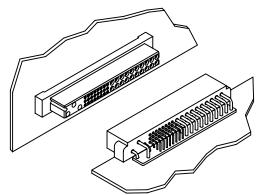


PCI CONNECTION SYSTEMS

Compact Power Connectors

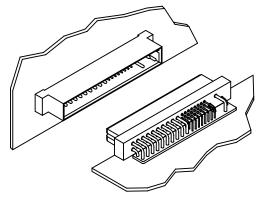
SYSTEM 1 MOTHER BOARD TO DAUGHTER BOARD

Female, Straight Solder or Press-fit Contacts Typical part number: PCIH47F300A1 Currently available in: PCIH, PCIA, PCIM, PCIB, PCIC



Male, Right Angle (90°) Contacts Typical part number: PCIH47M400A1 Currently available in: PCIH, PCIA, PCIM, PCIB, PCIC

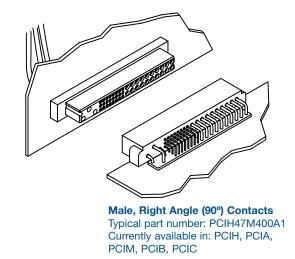
Male, Straight Solder or Press-fit Contacts Typical part number: PCIH47M300A1 Currently available in: PCIH and PCIA



Female, Right Angle (90°) Contacts Typical part number: PCIH47F400A1 Currently available in: PCIH, PCIA, PCIM, PCIB, PCIC

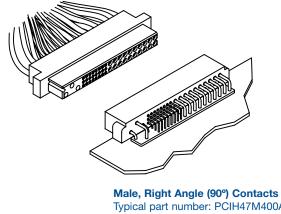
SYSTEM 2 A.C. PASS-THROUGH TO RIGHT ANGLE (90°) BOARD MOUNT

Female, Straight Solder or Press-fit with AC Pass-Through Contacts Installed Typical part number: PCIH47F300A1-246.0 with FC112N2S-1565.0 (Ordered Separately) Currently available in PCIC, PCIH, and PCIB.



SYSTEM 3 CABLE TO RIGHT ANGLE (90°) BOARD MOUNT

Female, Crimp Contacts Installed Typical part number: PCIH47F8000 with FC112N2S-1565.0 (Order Separately) Currently available in PCIH, PCIA, PCIM, PCIB, PCIC



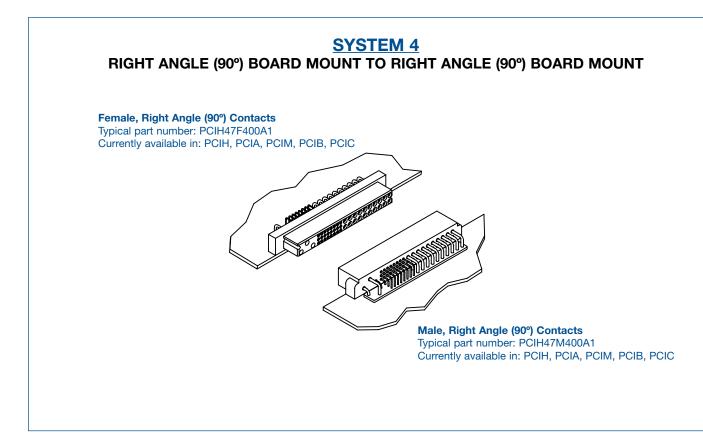
Typical part number: PCIH47M400A1 Currently available in: PCIH, PCIA, PCIM, PCIB, PCIC

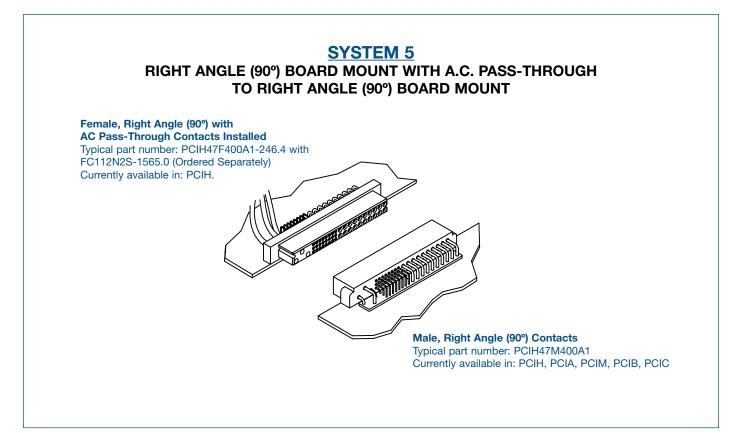


Compact

Connectors

Power





DEMYSTIFYING CURRENT RATINGS

Connector current ratings seem to be shrouded in mystery at times. The user wonders how a listed current rating is relevant to a particular application. Perhaps more mysterious is how similar connectors from various manufacturers list different current rating values. While it is true that material choices and design can enhance a connector's current rating, the test method by which the rating was developed must be understood when evaluations are made.

Users of connectors for power applications are entitled to current rating test details in order to make an informed choice. Ideally, a connector's current rating should be developed within the application for which it is being considered. Although ideal, this approach is not always practical given the many differing applications. In order for connector manufacturers to give potential product users an idea of what can be expected, connectors are given current ratings based on a specific test method.

A wide variety of test methods are employed in order to develop current ratings for connectors. Some of these methods come from standards that are recognized industry-wide, while others are unique to the manufacturer or user. These various test methods can produce different results for the same product. It is no wonder confusion sometimes results.

There are key factors that, when understood, can help in choosing the right power connector. All test methods used to rate current have similarities; however, there are variables in applying the test methods which explain differing results.

Current ratings are usually established by first developing a temperature rise curve. This curve plots temperature rise against increasing current levels. The curve is a reliable tool in understanding heat generation of the connector at various currents. When a defined failure is reached, the test ends. The highest current level achieved is usually listed as the current rating.

The temperature rise curve, and therefore the current rating, will change when certain key factors are varied.

These are:

- Where is the temperature sensing probe placed? If placed on the contact in the mating area (the hottest spot), the results will be quite different than if placed on the outside of the connector body.
- Are the contacts being tested and rated in free air or are they contained within the connector housing? Contacts will obviously be cooler in free air.
- Are all of the contacts in the connector under load? If only part of the contacts are under load, the temperature rise could be less.
- What is the defined failure? Does the test end when the temperature rise reaches 30°C, 40°C, or some other number? Does it end when the temperature rise plus ambient temperature equal the operating limit of the connector housing? The current rating will be fixed by the defined failure point.
- How were the test samples prepared? Were the samples energized through a P.C. board? How many layers? How large were the traces? What was the weight of the copper? Were the samples energized through wire? What size was the wire? How long was the wire? Was the sample tested in static or forced air conditions? All of these factors can affect cooling characteristics.

Clearly, a current rating value alone is not enough, and must be viewed in the context of the test used to develop the rating. When the test method is understood, evaluating and comparing power connectors for specific applications becomes much less of a mystery. 45 44

TEMPERATURE RISE CURVES

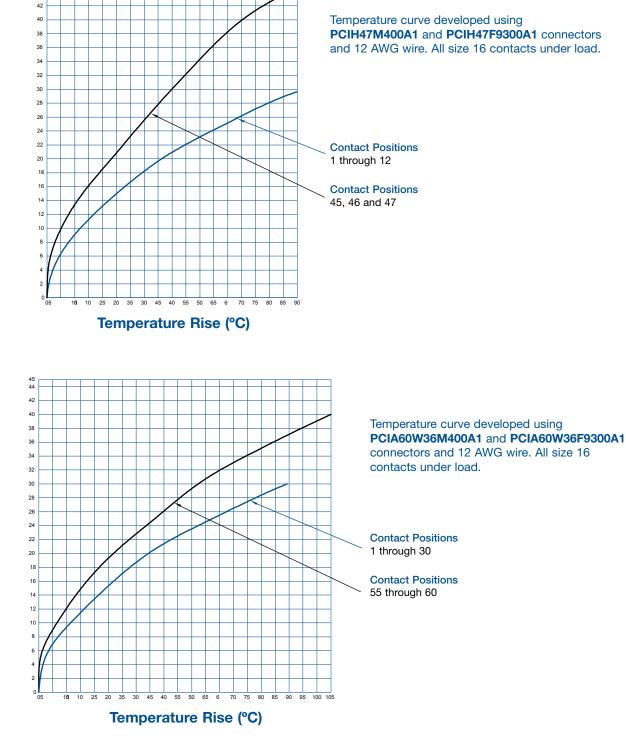
Positronic connectpositronic.com

Tested per IEC Publication 60512-3, Test 5a

Test Detail: Curves were developed with all power contacts energized through 12 awg wire. Temperature rise was measured in the contact mating area. Test was conducted in static air.

Rated Current (amperes)



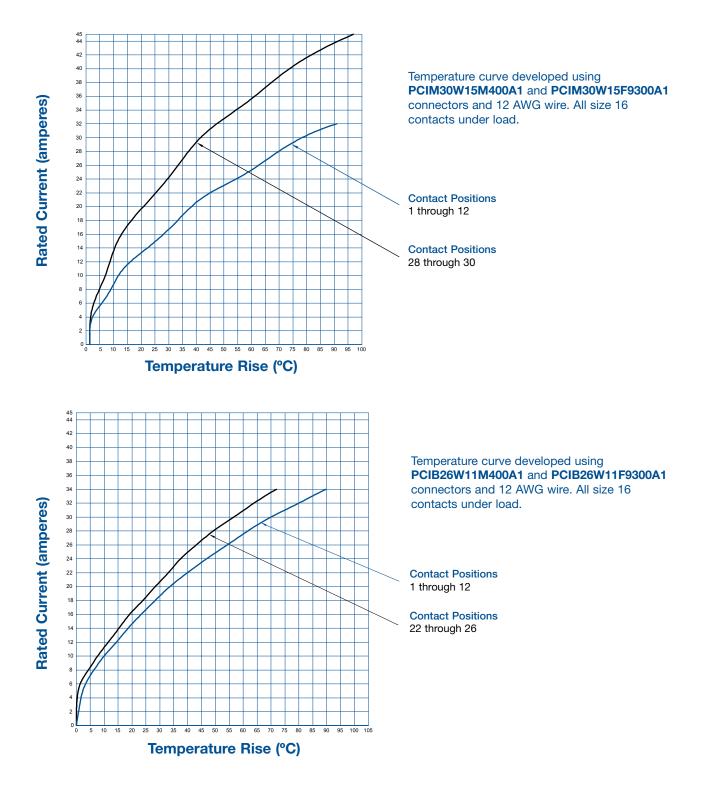




Compact Power Connectors

Tested per IEC Publication 60512-3, Test 5a

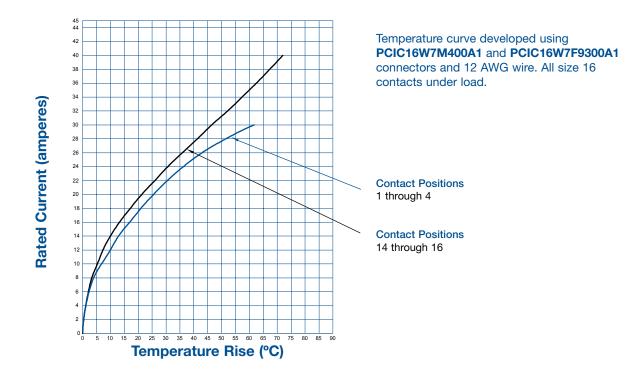
Test Detail: Curves were developed with all power contacts energized through 12 awg wire. Temperature rise was measured in the contact mating area. Test was conducted in static air.



TEMPERATURE RISE CURVES AND A.C./D.C. INPUT KEYING

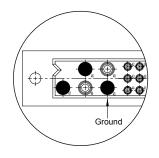
Tested per IEC Publication 60512-3, Test 5a

Test Detail: Curves were developed with all power contacts energized through 12 awg wire. Temperature rise was measured in the contact mating area. Test was conducted in static air.

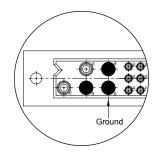


AC/DC INPUT KEYING

The PCIH49W25 variant has two more contacts than the PCIH47 variant, This provides an "electrical keying" for dedicated AC and DC inputs in a single connector (see below). This prevents damage to power supplies if mechanical keying fails or is not used. **Contacts can be depopulated as creepage and clearance requirements dictate.** It is also important to note that male versions of the PCIH47 will mate to female versions of the PCIH49W25.



Dedicated AC Input Position 45 - Ground Positions 46, 47 - Line, Neutral Positions 48, 49 - Depopulated, if required.



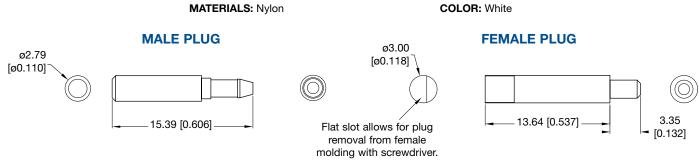
Dedicated DC Input Position 45 - Ground (optional) Positions 48, 49 - D.C. Input Positions 46, 47 - Depopulated, if required.



A.C./D.C. INPUT KEYING

MECHANICAL KEYING

Mechanical keying is valuable for applications which offer A.C. or D.C. input power supplies. Inserting a D.C. input power supply into an A.C. slot can damage the power supply. Mechanical keying prevents this.

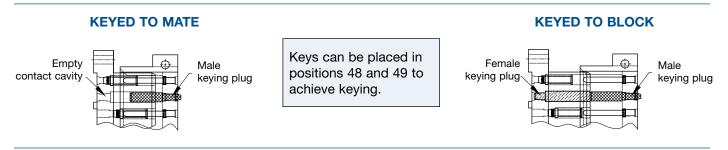


PART NUMBER 2703-16-0-0

To insert male plug use tool # 4311-0-0-0

PART NUMBER 2704-26-0-0

PCIH47 connectors can be ordered for use with keying plugs. Select base part number and add modifier -441.0 or -442.0 as described on page 107.

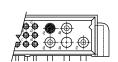


TYPICAL EXAMPLE FOR A.C. INPUT SUPPLIES

FEMALE

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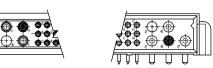
MALE

This example shows keying which allows A.C. input male connector to mate with A.C. input female connector. D.C. input male connector will not mate with A.C. input female connector.

TYPICAL EXAMPLE FOR D.C. INPUT SUPPLIES







This example shows keying which allows D.C. input male connector to mate with D.C. input female connector. A.C. input male connector will not mate with D.C. input female connector.

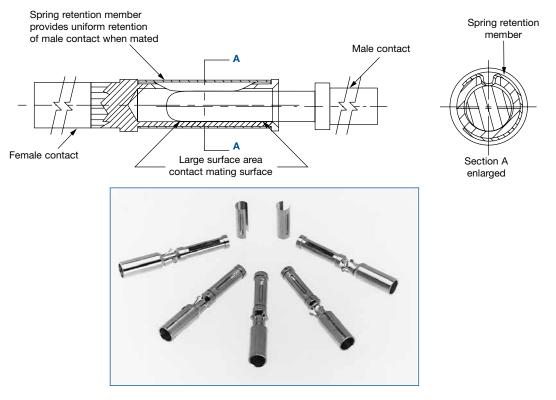
NOTE: Once keying plugs are installed, they can be removed. To change keying sequence, remove installed plugs and insert **<u>new</u>** male and female keying plugs.

LARGE SURFACE AREA CONTACT MATING SYSTEM

All PCI series utilize Positronic

LARGE SURFACE AREA CONTACT MATING SYSTEM

- Separates mechanical and electrical functions for superior performance
- Low contact resistance provides minimized voltage drop across the contact
- "Closed Entry" design prevents damage to female contacts and will not allow misaligned or bent contacts to enter
- Precision machined from solid, high conductivity copper alloy
- Uniform insertion/withdrawal forces through repeated mating cycles



WHY IS THE L.S.A. SYSTEM SUPERIOR?

The primary function of connector contact is electrical conductivity. Also, a mechanical function is required to provide normal force between male and female contacts.

In order to provide for proper mechanical characteristics, material that has good memory or "elasticity" must be chosen. This will ensure contact normal force in a coupled condition and allow for repeated coupling and uncoupling.

Unfortunately, many materials that have good memory characteristics have low electrical conductivity. For instance, beryllium copper is a good choice for mechanical function; however, some beryllium copper alloys are poor conductors and have relatively low conductivity rates. The conductivity path of many contact designs goes directly through materials that have been chosen based on mechanical need. If these materials have a low conductivity rating, increased contact resistance will result.

Positronic Large Surface Area Contact System separates the mechanical and electrical functions. A spring retention member provides normal forces, while the electrical conductivity path is through highly conductive contact material. See above detail.



POSITRONIC INDUSTRIES BI-SPRING POWER COMPLIANT TERMINATIONS

The Next Evolution In Compliant Technology. Fully Compliant, Fully Reliable.

Reliable, solderless connections from connectors to backplanes started with solid press-fit technology. Although these are still used today, concerns about board damage led to the use of compliant press-fit technology. This technology allows the connection to be made through compliance of the contact termination along with printed circuit board hole deformation. Although risk of damaged printed circuit boards and backplanes is lessened, damage can still occur due to relatively high insertion and extraction forces.

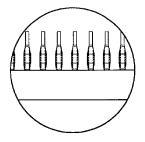
The next step in press-fit technology is a highly reliable connection between the contact termination and backplane that is accomplished with reduced insertion and extraction forces. This eliminates risk of printed circuit board and backplane damage. This technology exists today with Positronic Bi-Spring Power Press-Fit termination.

- Average insertion and extraction forces of size 16 contacts are 22N (5 lbs.) per contact and do not produce stresses in printed circuit boards and backplanes that can occur with higher insertion forces. These stresses can cause board warpage and hole damage.
- Connector systems utilizing Bi-Spring terminations use mounting screws to secure the connector to the printed circuit board or backplane. Stresses that occur during coupling, uncoupling or shock and vibration of systems are not transferred to the printed circuit boards or backplanes through the press-fit connection. The electrical integrity of the connector to board interface is maintained; this is particularly important in power applications. Bellcore GR1217 details a preference for mounting hardware when using press-fit terminations.
- Size 16 Bi-Spring terminations are designed to meet the performance requirements and hole diameters as listed in the internationally recognized specification IEC 60352-5.
- Lower insertion and extraction forces eliminate the need for expensive pressing equipment.

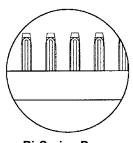
OMEGA SIGNAL LEVEL COMPLIANT TERMINATIONS

Today's power supplies feature communication options with the host system. The power interface must have reliable signal level connections. Positronic Omega Press-Fit terminations are the perfect solderless connection companion to the Bi-Spring Power Press-Fit terminations.





Omega Signal Level Press-Fit Compliant Terminations



Bi-Spring Power Press-Fit Compliant Terminations



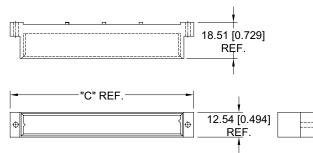
The Compact Power Connector Series design allows for the development of application specific contact arrangements in a timely manner and at a reasonable price. After reviewing the following basic information, contact Technical Sales with your current, voltage, and safety requirements. We look forward to working with you to develop a connector for your specific needs.

BASIC CONNECTOR DIMENSIONS RIGHT ANGLE (90°) BOARD MOUNT CONNECTOR

MALE CONNECTOR FEMALE CONNECTOR 17.49 [0.689] 20.29 [0.799] REF REF. 12.54 [0.494] 12.54 [0.494]

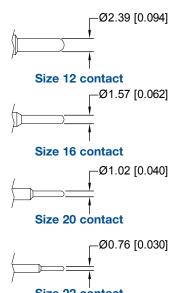
STRAIGHT BOARD MOUNT CONNECTOR

MALE CONNECTOR



REF.

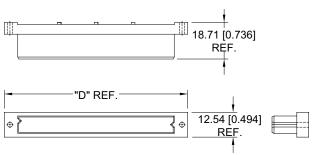
FOUR CONTACT SIZES TO CHOOSE FROM



Size 22 contact

Contact sizes may be mixed within a single connector.

FEMALE CONNECTOR



BASIC SERIES	BASIC SERIES "A"		"C"	"D"		
PCIH	91.03 [3.584]	91.04 [3.584]	93.82 [3.694]	93.82 [3.694]		
PCIA	116.53 [4.588]	120.90 [4.760]	119.32 [4.698]	119.32 [4.698]		
PCIB	53.54 [2.108]	53.54 [2.108]	N/A	56.32 [2.217]		
PCIC	43.96 [1.731]	43.96 [1.731]	N/A	46.74 [1.840]		
PCIM	69.66 [2.743]	69.66 [2.743]	N/A	72.44 [2.852]		

MANY TERMINATION TYPES CAN BE SUPPLIED

Straight Solder or Compliant Press-Fit Right Angle (90°) Solder Crimp Removable Different termination types can be mixed within a single connector

POPULAR OPTIONS

Sequential Mating Recessed Female Contacts Selective Loading Positronic

connectpositronic com

REF



Why Pay For More Than You Need?

The current carrying capability of the Compact Power Connector is considerable. In many applications a customer may be paying for unused capacity if a fully loaded connector is used. Connectors are available with fewer power contacts loaded to allow for a cost savings.

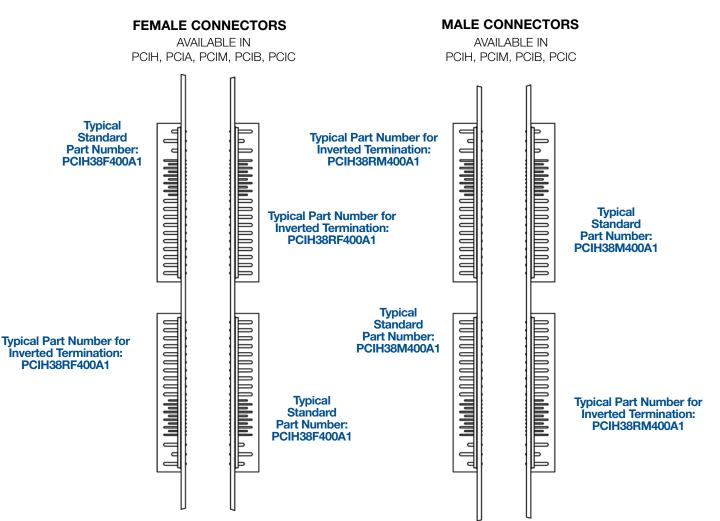
The **PICMG® 2.11 Power Interface Specification** allows for three loading options of male contact, right angle (90°), free board connectors. Female contact fixed board connectors may not be selectively loaded. Consult PICMG 2.11 for details.

	Output Contact Position Loaded*	Total Output Contacts*	Positronic Part Number
Option 1	1,3,4,5,6,7,8,9,11,12,13,15,16,17,19,20	16	PCIH47M400A1-259.2
Option 2	1,4,5,8,9,12,13,16,19,20	10	PCIH47M400A1-259.0
Option 3	1,5,9,13,19,20	6	PCIH47M400A1-259.1

* All input and signal contact positions are loaded.

Additional savings can be gained when female contact connectors are supplied selectively loaded for applications not specific to PICMG[®] 2.11.

PCI INVERTED TERMINATION OPTIONS



Inverted termination options allow flexibility in positioning the connector as best suited for specific applications.

25 Size 16 Power Contacts and 24 Size 22 Signal Contacts

1	3	5	1	٩	11	13	15	17	19	21°24°27°30°33°36°39°42°	\sim	\sim	긴
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	\sim	\sim	\sim	\sim	0	\sim	0	0	\sim	22 0 25 0 28 0 31 0 34 0 37 0 40 0 43 0	0	\sim	
20	40	60	80	100	120	140	160	180	20 0	22°25°28°31°34°37°40°43° 23°26°29°32°35°38°41°44°	45 🔾	49 🔾	47 0

470	490	450	44 ° 41 ° 38 ° 35 ° 32 ° 29 ° 26 ° 23 °	200	¹⁸ O	¹⁶ O	¹⁴ O	¹² O	100	80	⁶ O	⁴ 0	20
}	460	480	44 ° 41 ° 38 ° 35 ° 32 ° 29 ° 26 ° 23 ° 43 ° 40 ° 37 ° 34 ° 31 ° 28 ° 25 ° 22 ° 42 ° 39 ° 36 ° 33 ° 30 ° 27 ° 24 ° 21 °	19O	170	15 ^O	13O	11O	٩O	70	5 ⁰	30	10

23 Size 16 Power Contacts and 24 Size 22 Signal Contacts

CompactPCI®

1 0 3 0 5 0 7 0 9 0 11 0 13 0 15 0 17 0 19 0 21 ° 24 ° 27 ° 31 ° 33 ° 36 ° 39 ° 42 ° 46 0 470

470	45 ^O	44° 41° 38° 35° 32° 29° 26° 23°	¹⁸ O	¹⁶ O	¹⁴ O	¹² O	100	80	⁶ O	⁴ O	20
> 46 ^O		43° 40° 37° 34° 31° 28° 25° 22° 42° 39° 36° 33° 30° 27° 24° 21°	170	15 ⁰	13O	11O	٩O	0ړ	5 ⁰	30	10

37 O

380		36 O	35 32 29 26 23	200	¹⁸ O	¹⁶ O	¹⁴ O	¹² O	100	80	⁶ O	40	² O
}	370		33 ° 30 ° 27 ° 24 ° 21 34 ° 31 ° 28 ° 25 ° 22 °	0 19	170	15O	13 ⁰	110	٩O	70	5 ⁰	30	10

PCIH38R VARIANT (Inverted Termination)

PCIH47R VARIANT (Inverted Termination)

PCIH49W25R VARIANT

PCIH38 VARIANT

PCIH47 VARIANT

PCIH49W25 VARIANT

23 Size 16 Power Contacts and 15 Size 20 Signal Contacts

The PCIH series was developed specifically for use with CompactPCI® in-rack modular power supplies. The package size is ideal for use in all 3U and 6U based platforms. The PCIH series is an excellent choice in IEEE 1101.1, IEEE 1101.10, and VITA 30 applications where system power requirements have exceeded the capabilities of commonly

GENERAL

PRODUCT INFORMATION

used power connectors.

The PCIH47 variant is fully compliant to the PICMG® 2.11 Power Interface Specification. This Specification details standardized power for use with CompactPCI® systems. Visit www.picmg.com for details.

> PCIH SERIES CONTACT VARIANTS FACE VIEW OF MALE AND REAR VIEW OF FEMALE

> > 38O

Power **C**onnectors

Compact





PCIH SERIES

TECHNICAL CHARACTERISTICS

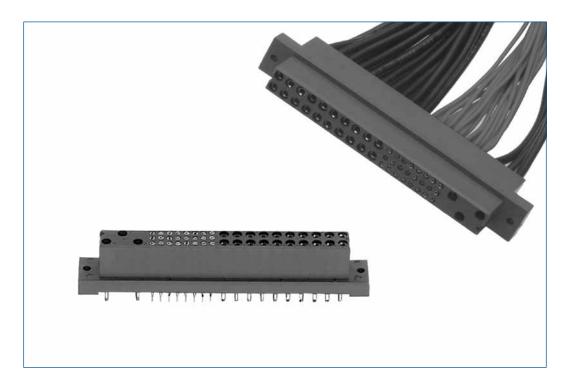
MATERIALS AND FINISHES:		Creepage and Clearance Distance;	minimum:
Insulator:	Glass-filled polyester, UL 94V-0,	PCIH38: Contact 38 to Contact 36:	2.0mm [0.126 inch]
	blue color.	Contact 37 to Contact 36:	3.2mm [0.126 inch] 3.2mm [0.126 inch]
Contacts:	Size 16 contacts: High con-	Contact 38 to Signal Contacts	
Contacts.	ductivity precision-machined	Contact 37 to Signal Contacts	
	copper alloy. Size 20 and 22	Contact 38 to Contact 37:	2.5mm [0.098 inch]
	contacts: Precision-machined	Contact 36 to Signal Contacts	
	copper alloy.	PCIH47:	
Plating:	gold flash over nickel. Other	Contact 47 to Contact 45:	3.2mm [0.126 inch]
r laung.	plating options available, refer	Contact 46 to Contact 45:	3.2mm [0.126 inch]
	to Step 7 on page 36.	Contact 47 to Signal Contacts	
	to etcp / en page ce.	Contact 46 to Signal Contacts	
Mounting Screws:	Steel, zinc plated.	Contact 47 to Contact 46:	2.5mm [0.098 inch]
mounting coronor		Contact 45 to Signal Contacts	: 2.0mm [0.079 inch]
ELECTRICAL CHARACTERIST	ICS:	Contact 36 to Signal Contacts	
PCIH Contact Current Ratings, pe	r UL 1977	Working Voltage:	
See Temperature Rise Curves or		PCIH38:	
PCIH38:		Contacts 36, 37 and 38:	1,000 V r.m.s.
Size 16 Power Contacts:		Contacts 1 through 20:	500 V r.m.s.
Positions 36, 37, and 38:	40 amperes continuous,	Contacts 21 through 35:	333 V r.m.s.
	all contacts under load.	PCIH47:	000 1 1111.5.
Positions 1 - 20:	28 amperes continuous,	Contacts 45, 46, and 47:	1,000 V r.m.s.
	all contacts under load.	Contacts 1 through 20:	500 V r.m.s.
Size 20 Signal Contacts:	5 amperes nominal rating.	Contacts 21 through 44:	333 V r.m.s.
PCIH47:		PCIH49:	
Size 16 Power Contacts:		Contacts 1 through 20:	500 V r.m.s.
Positions 45, 46, and 47:	40 amperes continuous,	Contacts 45 through 49:	500 V r.m.s.
	all contacts under load.	Contacts 21 through 44:	333 V r.m.s.
Positions 1 - 20:	28 amperes continuous,		
	all contacts under load.	MECHANICAL CHARACTERIST	ICS:
Size 22 Signal Contacts:	3 amperes nominal rating.	Blind Mating System:	Male and female connector
PCIH49:			bodies provide "lead-in" for
Size 16 Power Contacts:	07		1.3 mm [0.050 inch] diametral
Positions 45 through 49:	37 amperes continuous,		misalignment.
Positions 1 - 20:	all contacts under load.		_
Positions 1 - 20.	28 amperes continuous, all contacts under load.	Polarization:	Provided by connector body
Size 22 Signal Contacts:	3 amperes nominal rating.		design.
C C		Removable Contacts:	Install contact from rear of
Initial Contact Resistance; maxim		Removable Contacts:	insulator; release from front of
Size 16 Contact:	0.0007 ohms maximum.		insulator. Size 16, 20 and 22
Size 20 Contact:	0.004 ohms maximum.		female contacts feature
Size 22 Contact:	0.005 ohms maximum.		"Closed Entry" design for
	Per IEC 512-2, Test 2b.		highest reliability.
Insulator Resistance:	5 G ohms per IEC 512-2,	Removable Contact Retention	5
	Test 3a.	in Connector Body:	
Voltage Proof:		Size 16 Contacts:	67 N [15 lbs.]
PCIH38:		Size 20 Contacts:	45 N [10 lbs.]
Contacts 36, 37 and 38:	3,000 V r.m.s.	Size 22 Contacts:	27 N [6 lbs.]
Contacts 1 through 20:	1,500 V r.m.s.		
Contacts 21 through 35: PCIH47:	1,000 V r.m.s.	Fixed Contacts:	Printed board terminations,
			both straight and right angle
	3 000 V rm s		
Contacts 45, 46, and 47:	3,000 V r.m.s. 1 500 V r.m.s		(90°). Size 16 female contacts
Contacts 45, 46, and 47: Contacts 1 through 20:	1,500 V r.m.s.		feature "Closed Entry" design.
Contacts 45, 46, and 47: Contacts 1 through 20: Contacts 21 through 44:	-		feature "Closed Entry" design. Size 20 and 22 feature rugged
Contacts 45, 46, and 47: Contacts 1 through 20: Contacts 21 through 44: PCIH49:	1,500 V r.m.s. 1,000 V r.m.s.		feature "Closed Entry" design. Size 20 and 22 feature rugged "Open Entry" contact design.
Contacts 45, 46, and 47: Contacts 1 through 20: Contacts 21 through 44: PCIH49: Contacts 1 through 20:	1,500 V r.m.s. 1,000 V r.m.s. 1,500 V r.m.s.		feature "Closed Entry" design. Size 20 and 22 feature rugged "Open Entry" contact design. "Closed Entry" contacts
Contacts 45, 46, and 47: Contacts 1 through 20: Contacts 21 through 44: PCIH49:	1,500 V r.m.s. 1,000 V r.m.s.		feature "Closed Entry" design. Size 20 and 22 feature rugged "Open Entry" contact design.

Compact Power Connectors

TECHNICAL CHARACTERISTICS



Fixed Contact Retention in Connector Body: Size 16 Contacts: Size 20 and 22 Contacts:	45 N [10 lbs.] 27 N [6 lbs.]	Compliant Terminations:	Size 16, 20 and 22 contacts are available with compliant contact terminations. Average insertion and extraction forces of size 16 contacts are
Resistance to Solder Heat:	260°C [500°F] for 10 seconds duration per IEC 512-6, Test		22N (5 lbs.) per contact.
	12e, 25-watt soldering iron.	Printed Board and Panel Mounting:	Mounting holes provided in
Sequential Contact Mating Syster	n:		connector body for both printed
<u>PCIH38:</u>	First mate contact 36 and last mate contact positions 22, 25 and 28.		board and panel mounting. Self-tapping screws are available.
PCIH47 and			
PCIH49 with MOS:	First mate contact 45 and last mate contact position 27.	Mechanical Operations:	250 couplings, minimum.
Consult Technical Sales for cust	omer specified sequential mating.	CLIMATIC CHARACTERISTICS: Working Temperature:	-55℃ to +125℃.
Safety "Recessed in			
Insulator" Contacts:	The following size 16 contacts are recessed 5mm [0.197 inch] below the face of the female connector insulator per safety requirements.	U.L. Recognized CSA Recognized TUV Recognized	File #LR54219
<u>PCIH38:</u>	Contact positions 37 and 38.		
PCIH47 and PCIH49 with MOS:	Contact positions 46 and 47.		

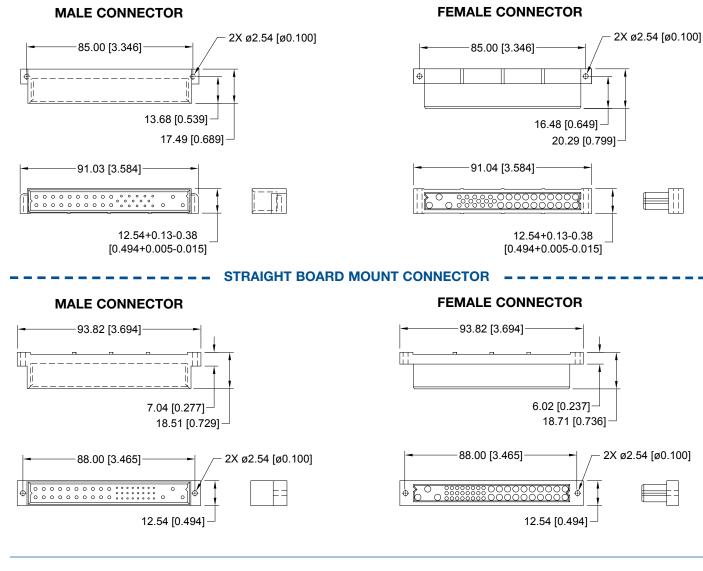


CONNECTOR OUTLINE AND MATING DIMENSIONS

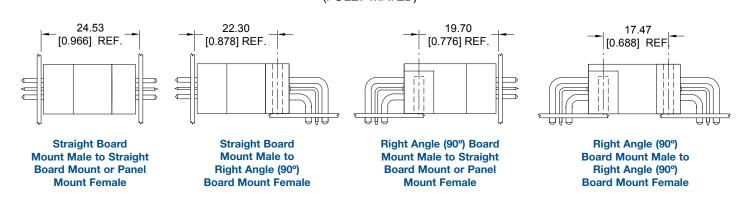
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PCIH CONNECTOR OUTLINE DIMENSIONS

RIGHT ANGLE (90°) BOARD MOUNT CONNECTOR



PCIH CONNECTOR MATING DIMENSIONS (FULLY MATED)



Positronic

SEE PAGE 29 FOR PANEL MOUNT CONNECTOR DIMENSIONS.



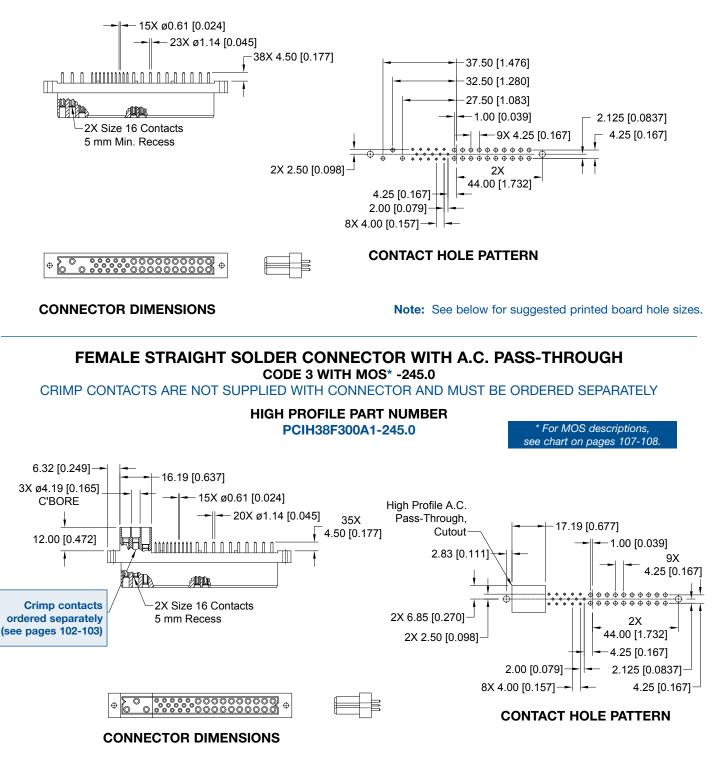
Compact

Connectors

Power

FEMALE STRAIGHT SOLDER CONNECTOR CODE 3





SUGGESTED PRINTED BOARD HOLE SIZES:

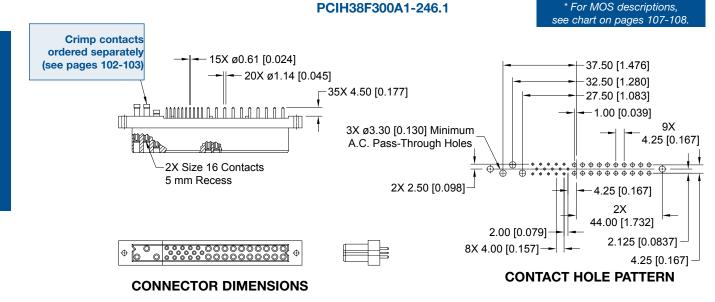


STRAIGHT SOLDER CONNECTOR, FEMALE

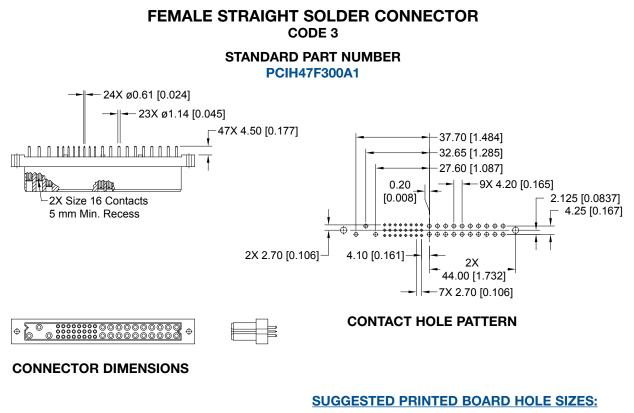
Compact Power Connectors

FEMALE STRAIGHT SOLDER CONNECTOR WITH A.C. PASS-THROUGH CODE 3 WITH MOS* -246.1

CRIMP CONTACTS ARE NOT SUPPLIED WITH CONNECTOR AND MUST BE ORDERED SEPARATELY LOW PROFILE PART NUMBER



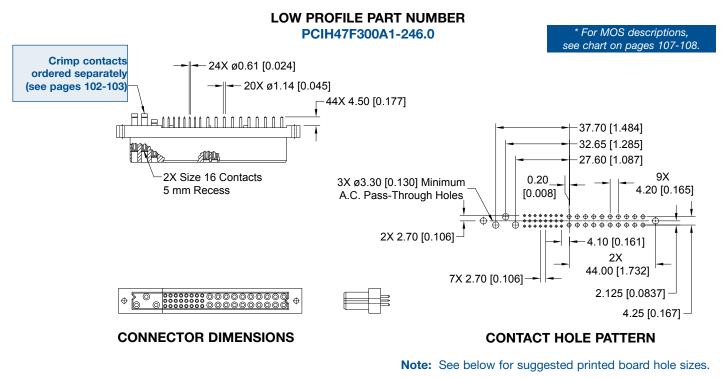
Note: See below for suggested printed board hole sizes.



STRAIGHT SOLDER CONNECTOR, FEMALE

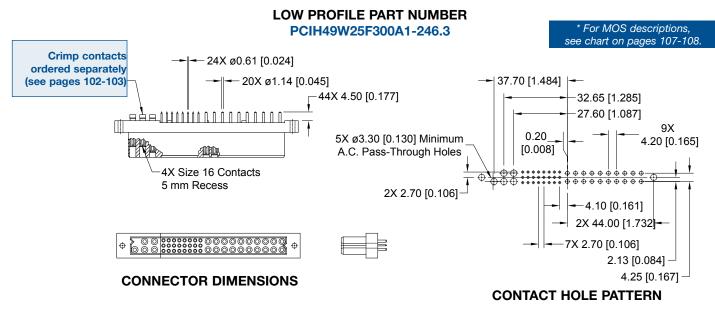
FEMALE STRAIGHT SOLDER CONNECTOR WITH A.C. PASS-THROUGH CODE 3 WITH MOS* -246.0

CRIMP CONTACTS ARE NOT SUPPLIED WITH CONNECTOR AND MUST BE ORDERED SEPARATELY



FEMALE STRAIGHT SOLDER CONNECTOR WITH A.C. PASS-THROUGH CODE 3 WITH MOS* -246.3

CRIMP CONTACTS ARE NOT SUPPLIED WITH CONNECTOR AND MUST BE ORDERED SEPARATELY



SUGGESTED PRINTED BOARD HOLE SIZES:

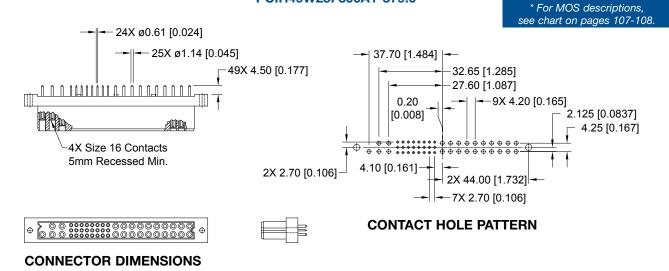


STRAIGHT SOLDER CONNECTOR, FEMALE

Compact Power Connectors

FEMALE STRAIGHT SOLDER CONNECTOR CODE 3 WITH MOS* -379.0

STANDARD PART NUMBER PCIH49W25F300A1-379.0



SUGGESTED PRINTED BOARD HOLE SIZES:

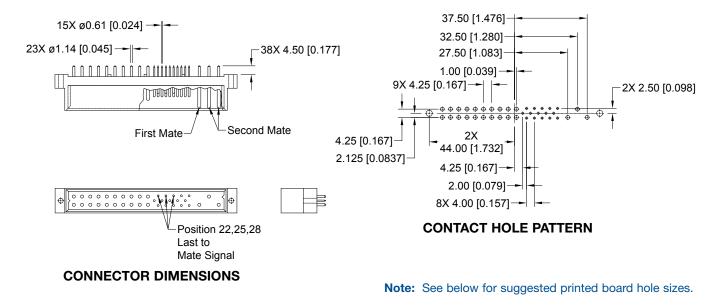
Compact Power Connectors

STRAIGHT SOLDER CONNECTOR, MALE



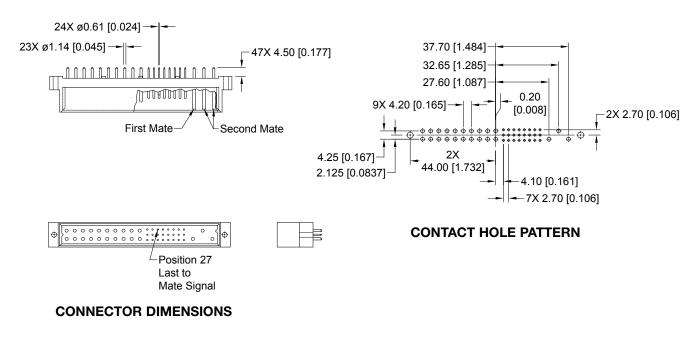
MALE STRAIGHT SOLDER CONNECTOR CODE 3





MALE STRAIGHT SOLDER CONNECTOR CODE 3

STANDARD PART NUMBER PCIH47M300A1



SUGGESTED PRINTED BOARD HOLE SIZES:

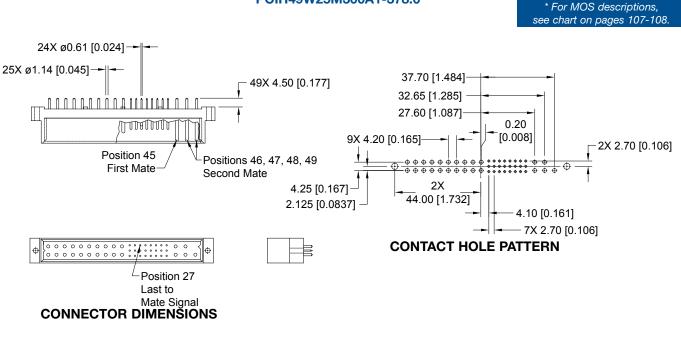


STRAIGHT SOLDER CONNECTOR, MALE

Compact Power Connectors

MALE STRAIGHT SOLDER CONNECTOR CODE 3 WITH MOS* -378.0

STANDARD PART NUMBER PCIH49W25M300A1-378.0



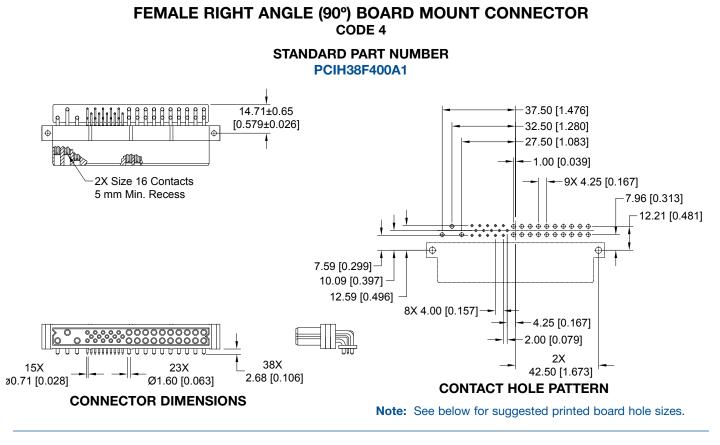
SUGGESTED PRINTED BOARD HOLE SIZES:

Compact

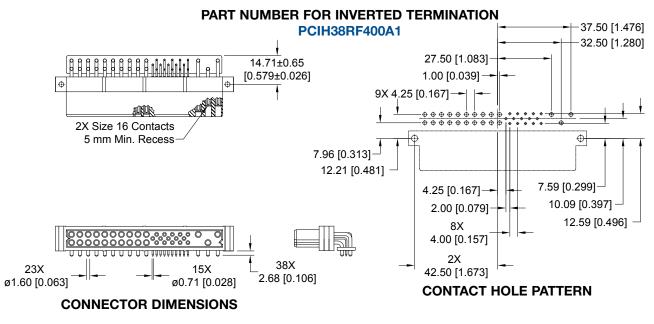
Connectors

Power

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FEMALE RIGHT ANGLE (90°) BOARD MOUNT CONNECTOR CODE 4



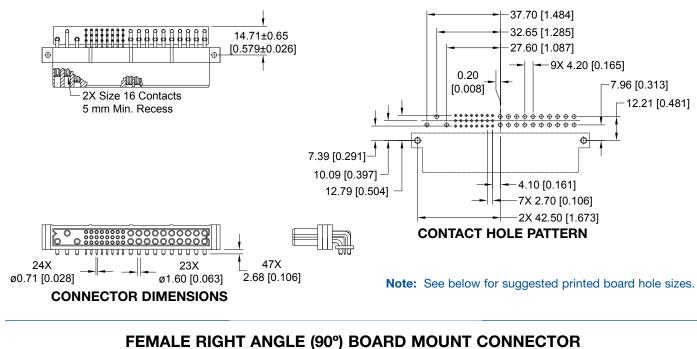
SUGGESTED PRINTED BOARD HOLE SIZES:



Compact Power Connectors

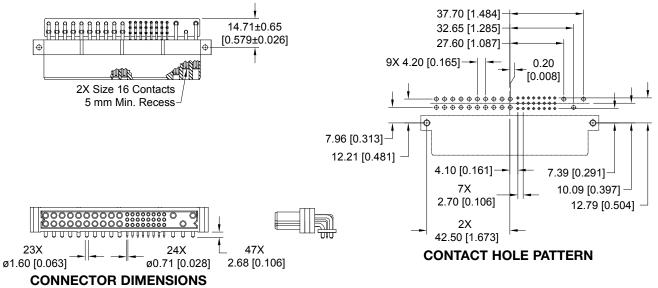
FEMALE RIGHT ANGLE (90°) BOARD MOUNT CONNECTOR CODE 4

STANDARD PART NUMBER PCIH47F400A1



CODE 4





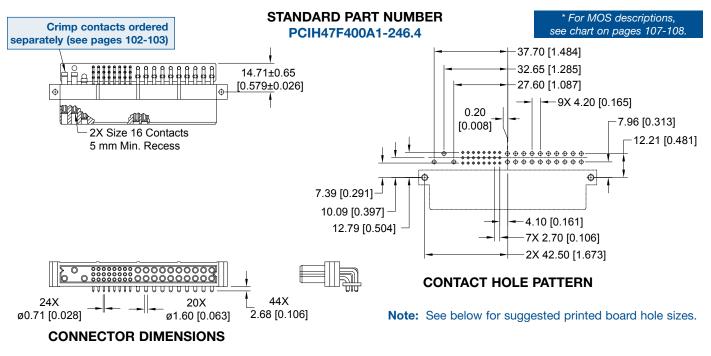
SUGGESTED PRINTED BOARD HOLE SIZES:

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FEMALE RIGHT ANGLE (90°) BOARD MOUNT CONNECTOR WITH A.C. PASS-THROUGH

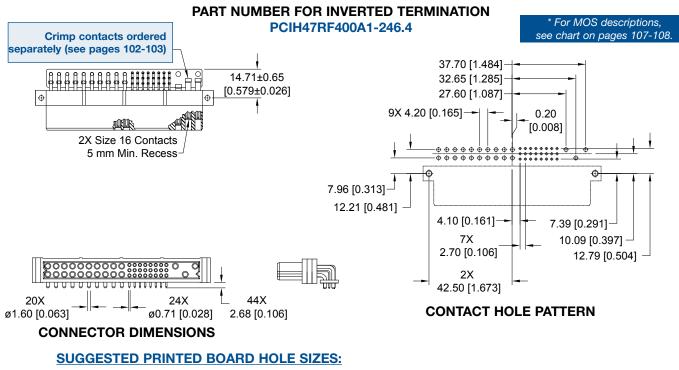
CODE 4 WITH MOS* -246.4

CRIMP CONTACTS ARE NOT SUPPLIED WITH CONNECTOR AND MUST BE ORDERED SEPARATELY



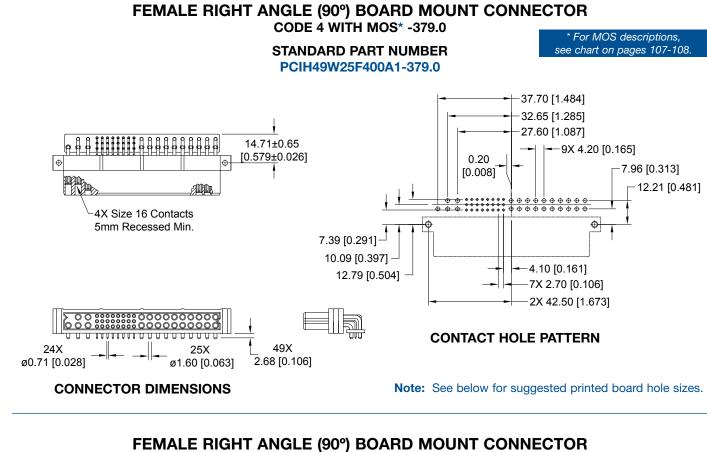
FEMALE RIGHT ANGLE (90°) BOARD MOUNT CONNECTOR WITH A.C. PASS-THROUGH CODE 4 WITH MOS* -246.4

CRIMP CONTACTS ARE NOT SUPPLIED WITH CONNECTOR AND MUST BE ORDERED SEPARATELY

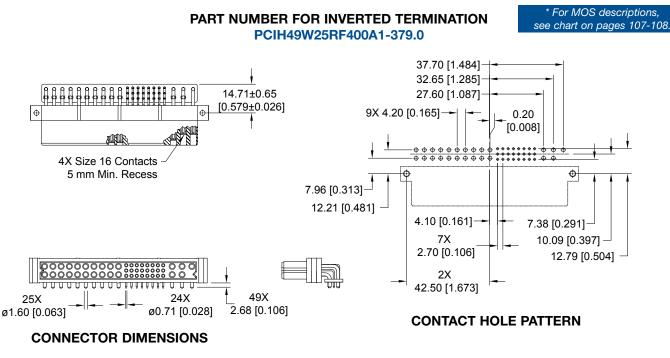




Compact Power Connectors



FEMALE RIGHT ANGLE (90°) BOARD MOUNT CONNECTOR CODE 4 WITH MOS* -379.0



SUGGESTED PRINTED BOARD HOLE SIZES:

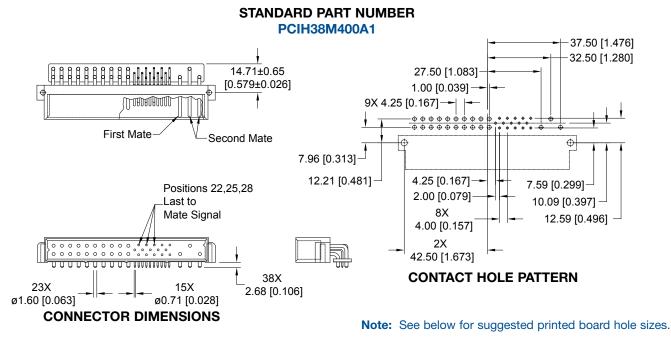
Compact

Connectors

Power

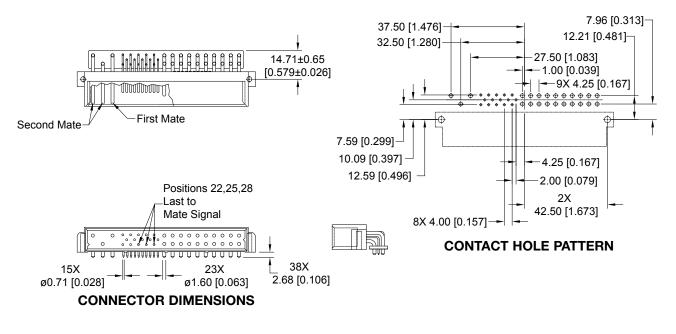
Positronic

MALE RIGHT ANGLE (90°) BOARD MOUNT CONNECTOR CODE 4



MALE RIGHT ANGLE (90°) BOARD MOUNT CONNECTOR CODE 4

PART NUMBER FOR INVERTED TERMINATION PCIH38RM400A1



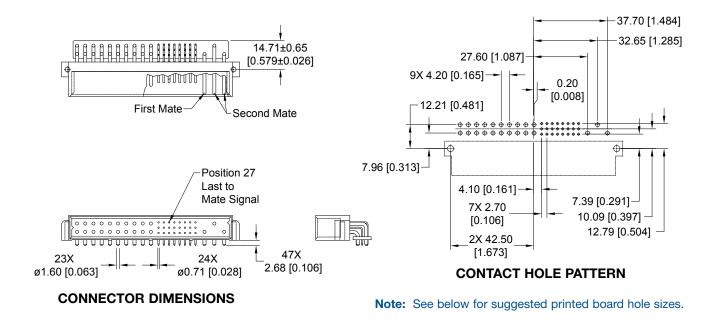
SUGGESTED PRINTED BOARD HOLE SIZES:



Compact Power Connectors

MALE RIGHT ANGLE (90°) BOARD MOUNT CONNECTOR CODE 4

STANDARD PART NUMBER PCIH47M400A1



MALE RIGHT ANGLE (90°) BOARD MOUNT CONNECTOR CODE 4

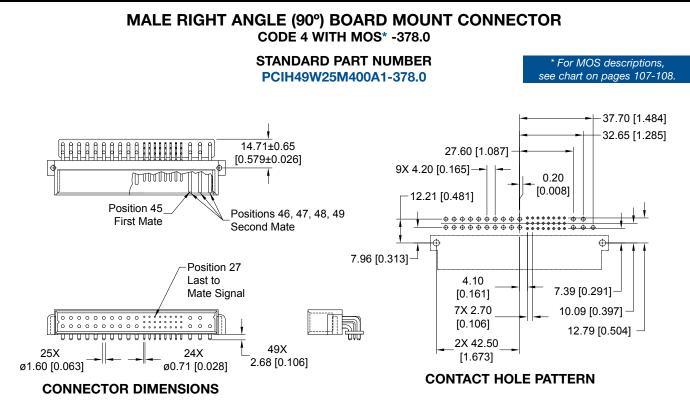
PART NUMBER FOR INVERTED TERMINATION **PCIH47RM400A1** 37.70 [1.484] 32.65 [1.285] 27.60 [1.087] 14.71±0.65 000 l -9X 4.20 [0.165] [0.579±0.026] 0.20 12.21 [0.481]-MMMM [0.008] 7.96 [0.313] First Mate Second Mate Φ 7.39 [0.291] 10.09 [0.397] Position 27 4.10 [0.161] 12.79 [0.504] Last to 7X 2.70 Mate Signal [0.106] 2X 42.50 [1.673] 1110000000000 47X 24X 23X **CONTACT HOLE PATTERN** 2.68 [0.106] ø0.71 [0.028] ø1.60 [0.063] CONNECTOR DIMENSIONS

SUGGESTED PRINTED BOARD HOLE SIZES:

Compact Power Connectors

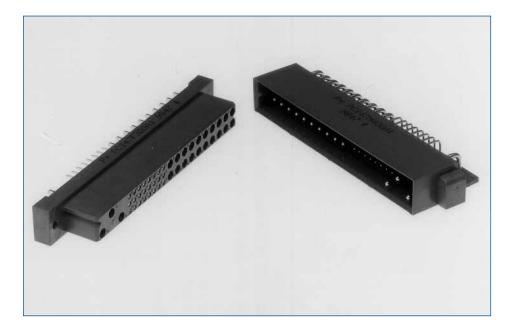
RIGHT ANGLE (90°) BOARD MOUNT CONNECTORS, MALE

Positronic



SUGGESTED PRINTED BOARD HOLE SIZES:

Suggest Ø1.14 [0.045] holes for size 20 contact holes. Suggest Ø2.03 [0.080] holes for size 16 contact holes. Suggest Ø3.56±0.08 [0.140±0.003] holes for connector mounting holes.





PANEL MOUNT CONNECTORS, FEMALE

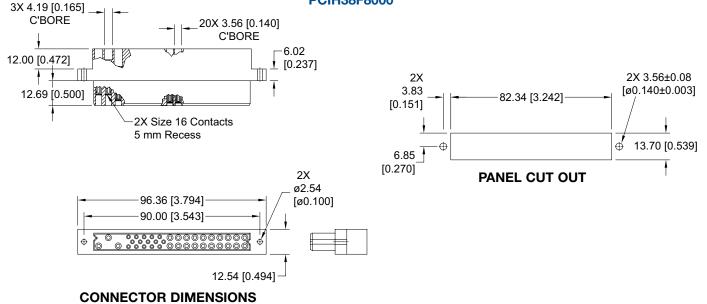
Compact Power Connectors

FEMALE PANEL MOUNT CRIMP CONTACT CONNECTORS

CODE 8

CONTACTS ARE NOT SUPPLIED WITH CONNECTOR AND MUST BE ORDERED SEPARATELY

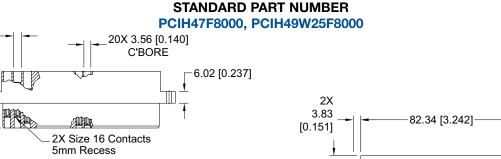
STANDARD PART NUMBER PCIH38F8000



FEMALE PANEL MOUNT CRIMP CONTACT CONNECTORS

CODE 8

CONTACTS ARE NOT SUPPLIED WITH CONNECTOR AND MUST BE ORDERED SEPARATELY



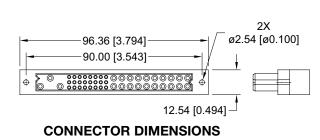
^{*1} For PCIH49W25 versions, this dimension is 3.56 [0.140].

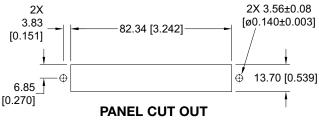
3X 4.19 [0.165]*1

C'BORE

12.69 [0.500]

12.00 [0.472]





For information regarding removable contacts, see Removable Contact section, pages 102-103.



Compact

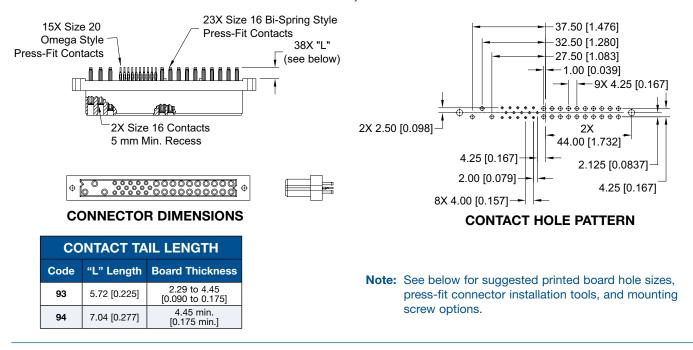
Connectors

Power

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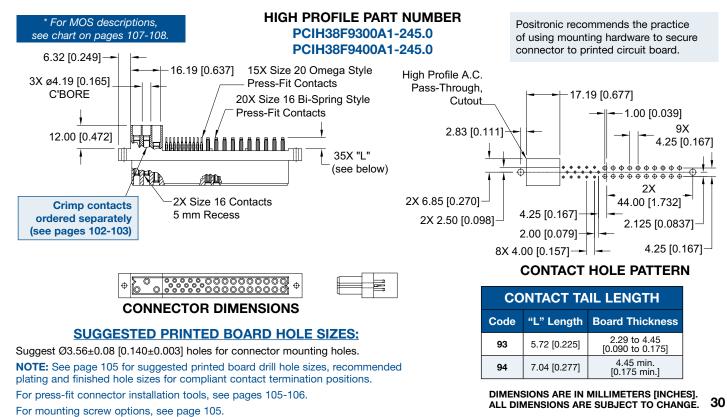
FEMALE COMPLIANT PRESS-FIT CONNECTOR CODE 93 OR 94

STANDARD PART NUMBER PCIH38F9300A1, PCIH38F9400A1



FEMALE COMPLIANT PRESS-FIT CONNECTOR WITH A.C. PASS-THROUGH CODE 93 OR 94 WITH MOS* -245.0

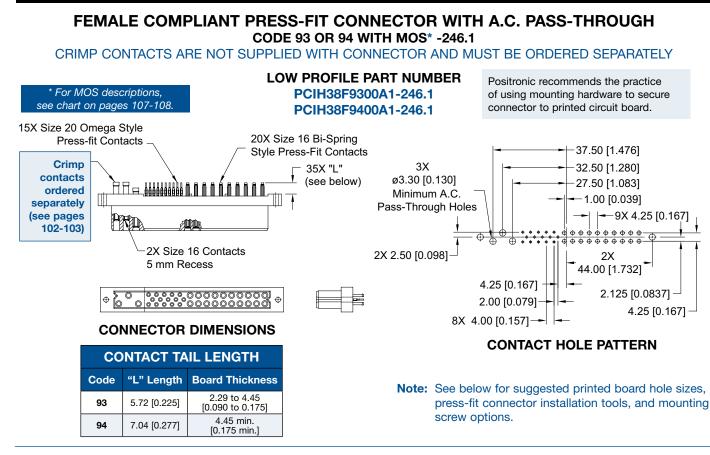
CRIMP CONTACTS ARE NOT SUPPLIED WITH CONNECTOR AND MUST BE ORDERED SEPARATELY



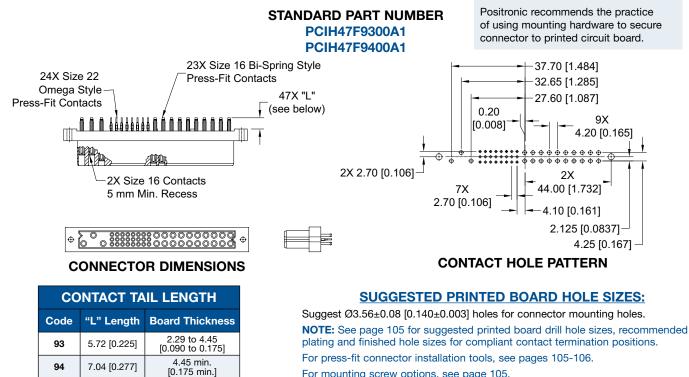


COMPLIANT PRESS-FIT BOARD MOUNT CONNECTOR, FEMALE

Compact Power Connectors



FEMALE COMPLIANT PRESS-FIT CONNECTOR **CODE 93 OR 94**



For mounting screw options, see page 105.

DIMENSIONS ARE IN MILLIMETERS [INCHES]. 31 ALL DIMENSIONS ARE SUBJECT TO CHANGE.

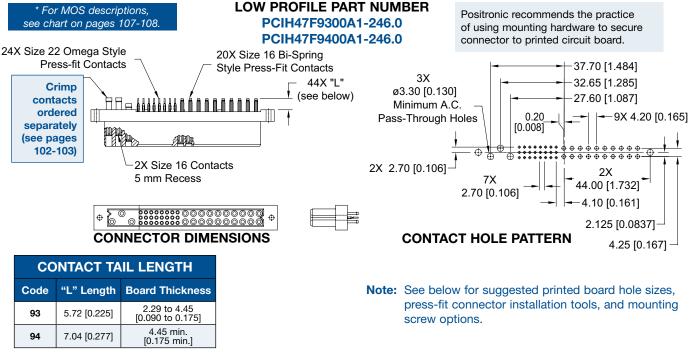
7.04 [0.277]

94

COMPLIANT PRESS-FIT BOARD MOUNT CONNECTOR, FEMALE

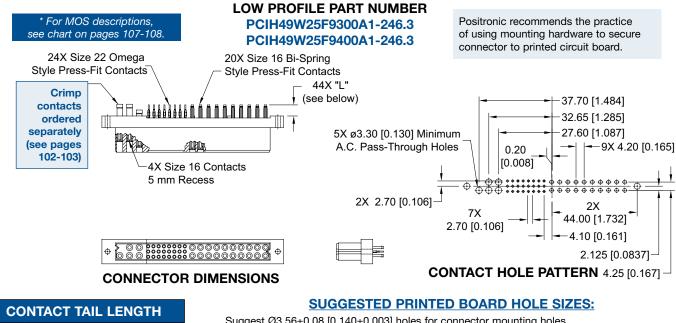
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FEMALE COMPLIANT PRESS-FIT CONNECTOR WITH A.C. PASS-THROUGH CODE 93 OR 94 WITH MOS* -246.0 CRIMP CONTACTS ARE NOT SUPPLIED WITH CONNECTOR AND MUST BE ORDERED SEPARATELY



FEMALE COMPLIANT PRESS-FIT CONNECTOR WITH A.C. PASS-THROUGH CODE 93 OR 94 WITH MOS* -246.3

CRIMP CONTACTS ARE NOT SUPPLIED WITH CONNECTOR AND MUST BE ORDERED SEPARATELY



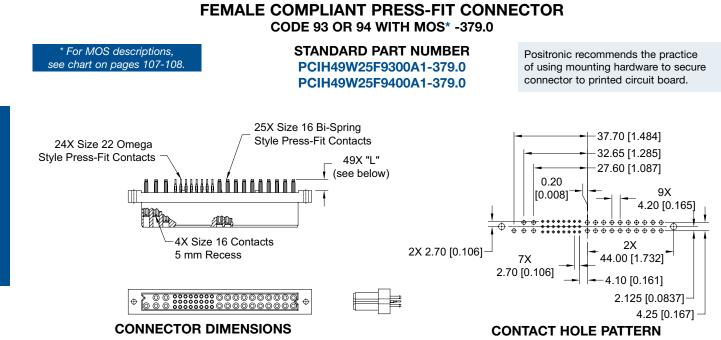
CONTACT TAIL LENGTH							
Code	"L" Length	Board Thickness					
93	5.72 [0.225]	2.29 to 4.45 [0.090 to 0.175]					
94	7.04 [0.277]	4.45 min. [0.175 min.]					

Suggest Ø3.56±0.08 [0.140±0.003] holes for connector mounting holes. **NOTE:** See page 105 for suggested printed board drill hole sizes, recommended plating and finished hole sizes for compliant contact termination positions. For press-fit connector installation tools, see pages 105-106. For mounting screw options, see page 105.



COMPLIANT PRESS-FIT BOARD MOUNT CONNECTOR, FEMALE

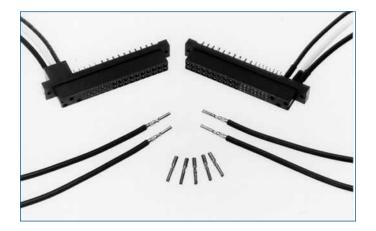
Compact Power Connectors



CONTACT TAIL LENGTH							
Code	"L" Length	Board Thickness					
93	5.72 [0.225]	2.29 to 4.45 [0.090 to 0.175]					
94	7.04 [0.277]	4.45 min. [0.175 min.]					

SUGGESTED PRINTED BOARD HOLE SIZES:

Suggest Ø3.56±0.08 [0.140±0.003] holes for connector mounting holes. **NOTE:** See page 105 for suggested printed board drill hole sizes, recommended plating and finished hole sizes for compliant contact termination positions. For press-fit connector installation tools, see pages 105-106. For mounting screw options, see page 105.



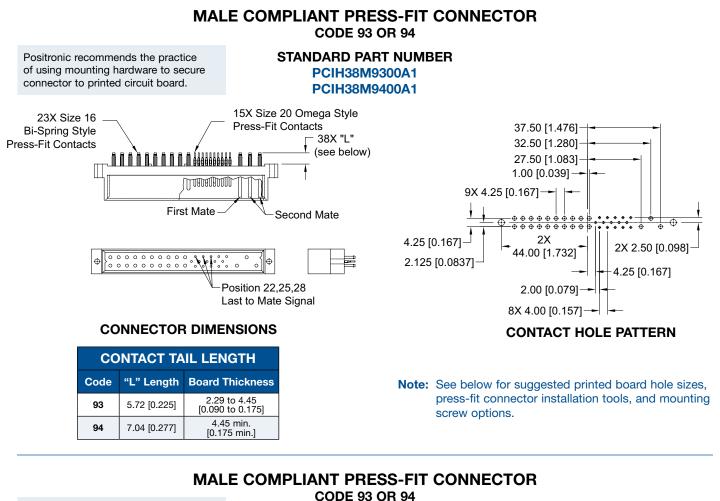
COMPLIANT PRESS-FIT BOARD MOUNT CONNECTOR, MALE

Compact

Connectors

Power

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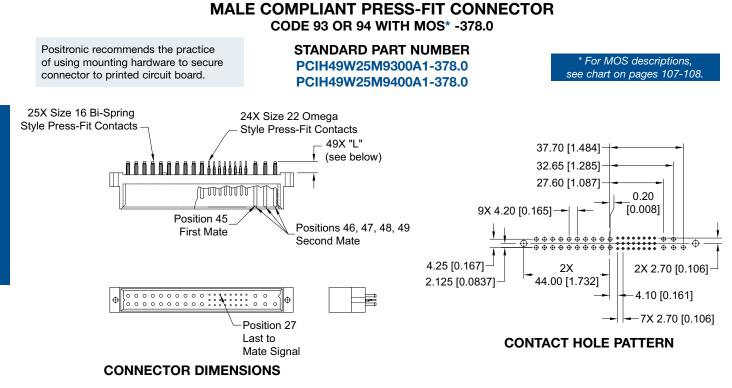
Positronic recommends the practice STANDARD PART NUMBER of using mounting hardware to secure connector to printed circuit board. PCIH47M9300A1 PCIH47M9400A1 23X Size 16 24X Size 22 Omega Style **Bi-Spring Style** 37.70 [1.484] Press-Fit Contacts **Press-Fit Contacts** .3 47X "I " 32.65 [1.285] (see below) 27.60 [1.087] n n 0.20 [800.0] 9X 4.20 [0.165] Æ First Mate Second Mate 4.25 [0.167] 2X 2.70 [0.106] 2X 2.125 [0.0837] 44.00 [1.732] 4.10 [0.161] Position 27 -7X 2.70 [0.106] Last to Mate Signal **CONTACT HOLE PATTERN** CONNECTOR DIMENSIONS SUGGESTED PRINTED BOARD HOLE SIZES: Suggest Ø3.56±0.08 [0.140±0.003] holes for connector mounting holes. **CONTACT TAIL LENGTH** NOTE: See page 105 for suggested printed board drill hole sizes, recommended plating and Code "L" Length **Board Thickness** finished hole sizes for compliant contact termination positions. For press-fit connector installation tools, see pages 105-106. 2.29 to 4.45 93 5.72 [0.225] [0.090 to 0.175] For mounting screw options, see page 105. 4.45 min. 94 7.04 [0.277] [0.175 min.]

DIMENSIONS ARE IN MILLIMETERS [INCHES]. ALL DIMENSIONS ARE SUBJECT TO CHANGE. 34



COMPLIANT PRESS-FIT BOARD MOUNT CONNECTOR, MALE

Compact Power Connectors



CONTACT TAIL LENGTH							
Code	"L" Length	Board Thickness					
93	5.72 [0.225]	2.29 to 4.45 [0.090 to 0.175]					
94	7.04 [0.277]	4.45 min. [0.175 min.]					

SUGGESTED PRINTED BOARD HOLE SIZES:

Suggest Ø3.56±0.08 [0.140±0.003] holes for connector mounting holes. **NOTE:** See page 105 for suggested printed board drill hole sizes, recommended plating and finished hole sizes for compliant contact termination positions. For press-fit connector installation tools, see pages 105-106. For mounting screw options, see page 105.



ENLARGED DETAIL OF COMPLIANT CONTACT TERMINATIONS

PCIH ORDERING INFORMATION



ORDERING INFORMATION - CODE NUMBERING SYSTEM

Specify Complete Connector By Selecting An Option From Step 1 Through 7

STEP	1	2	3	4	5	6	7	8	9
EXAMPLE	PCIH	47	F	93	0	0	A1	/AA	
STEP 1 - BASIC SERIES	J								STEP 9 - SPECIAL OPTIONS
PCIH - PCIH Series									FOR LISTING OF SPECIAL OPTIONS,
STEP 2 - CONNECTOR VARIA									SEE SPECIAL OPTIONS APPENDIX ON PAGES 107-108.
 38 - 23 size 16 contacts and 20 contacts 38R - 23 size 16 contacts and 20 contacts inverted te 	d 15 siz	e						ST	EP 8 - ENVIRONMENTAL
style, use with contact 47 - 23 size 16 contacts and								14	COMPLIANCE OPTIONS AA - RoHS Compliant
22 contacts 47R - 23 size 16 contacts an 22 contacts inverted te style, use with contact	rminatio type "4	on "						No re	OTE: If compliance to environmental legislation is not quired, this step will not be used. kample: PCIH47F9300A1
49W25 - 25 size 16 contacts and 22 contacts 149W25R - 25 size 16 contacts and 22 contacts inverted te style, use with contact	d 24 siz rminatio	e on					ST		- CONTACT PLATING FOR PRINTED BOARD
STEP 3 - CONNECTOR GEND	• ·]					- Cri	TYPE CONNECTORS mp contacts ordered separately
F - Female	LN								Id flash over nickel on mating end and termination
M - Male	ΓΙΟΝ Τ	YPE					A2	- Go [0.0	Id flash over nickel on mating end and 5.00µ 00020 inch] tin-lead solder coat on termination end. t available with code 93 or code 94 in step 4.
3 - Solder, Straight Printed Board tail extension for connection	system	s 1 an	d 2.	-			C1	- 0.7	'6μ [0.000030 inch] gold over nickel on mating end d termination end.
 4 - Solder, Right Angle (90°) Prin [0.106] tail extension for conr and 4. 8 - Contacts must be ordered set 	nection	syster	ms 1, 2	2, 3			C2	2 - 0.7 end	⁷ 6μ [0.000030 inch] gold over nickel on mating d and 5.00μ [0.00020 inch] tin-lead solder coat on mination end. Not available with code 93 or code 94
Cable Connectors, connection 102-103. Female connector		m 3, s	see pa	ges					step 4.
93 - Press-Fit, Compliant Termina or size 22 Straight Printed Bo board thicknesses of 2.29 to	bard Mc	ount fo	or use v	with			D1		7μ [0.000050 inch] gold over nickel on mating end d termination end.
 94 - Press-Fit, Compliant Termina or size 22 Straight Printed Bo board thickness of 4.45 minin Connection systems 1 and 2 	tion size bard Mo num [0.	e 16 a ount fo	nd size	e 20 with			D2	eno terr	7µ [0.000050 inch] gold over nickel on mating d and 5.00µ [0.00020 inch] tin-lead solder coat on mination end. Not available with code 93 or code 94 step 4.
STEP 5 - MOUNTING STYLE					1				uld like a 2D drawing or 3D model, once you've made
0 - Not Applicable See page 105 for mounting screw	options					Ca	an't find	your sp	election, please visit www.connectpositronic.com. If you becific part number on our web site, contact Technical e created.
						1	1000 AB		
TEP 6 - HOODS - Not applicable							H - Constant of Hold - C	E. 111	
 Female contact variants are readily a 	voilabla	Cont	not Took	nical Sala	<u> </u>		A LEAST OF	E	

*1 Female contact variants are readily available. Contact Technical Sales for availability of male contact variants.

DIMENSIONS ARE IN MILLIMETERS [INCHES]. ALL DIMENSIONS ARE SUBJECT TO CHANGE. 36

3D model

To Port

1

2D Drawing



GENERAL PRODUCT INFORMATION

Compact Power Connectors

The PCIA Series encompasses all of the features of the PCIH Series and provides greater input and output current capacity in a slightly larger package. The package size is suitable for 6U and larger based systems or in systems which do not conform to a particular standard. Reliability, high current capacity and many system management connections make the PCIA Series ideal for higher wattage power supplies which are used in telecom, computer, information systems and industrial applications.

PCIA SERIES CONTACT VARIANTS

FACE VIEW OF MALE AND REAR VIEW OF FEMALE

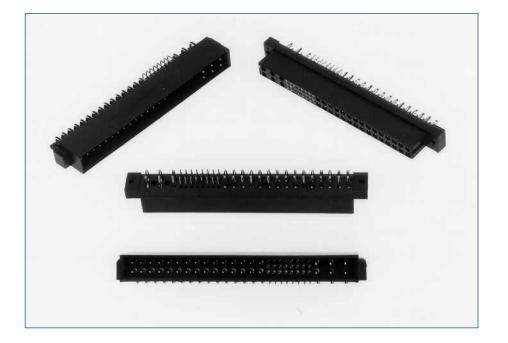
10 30 50 70 90 110 130 150 170 190 210 230 250 270 260 379 34° 34° 44° 44° 44° 45° 550 570 580 20 40 60 80 100 120 140 160 180 200 220 240 260 280 300 33° 36° 34° 44° 44° 54° 55° 550 580 800

PCIA60W36 VARIANT

36 Size 16 Power Contacts and 24 Size 22 Signal Contacts

<u> </u>		
060	0 58	$\bigcirc {}^{56} \circ {}^{54} \circ {}^{51} \circ {}^{48} \circ {}^{45} \circ {}^{42} \circ {}^{39} \circ {}^{36} \circ {}^{30} \bigcirc {}^{28} \bigcirc {}^{26} \bigcirc {}^{24} \bigcirc {}^{22} \bigcirc {}^{20} \bigcirc {}^{18} \bigcirc {}^{16} \bigcirc {}^{14} \bigcirc {}^{12} \bigcirc {}^{10} \bigcirc {}^{8} \bigcirc {}^{6} \bigcirc {}^{4} \bigcirc {}^{2}$
Ū		0 - 0 - 0 - 0 - 0 - 0 - 0 - 0 - 0 - 0 -
$> O_{59}$	O_{57}	$\bigcirc 53^{\circ} 50^{\circ} 51^{\circ} 41^{\circ} 41^{\circ} 31^{\circ} 33^{\circ} 35^{\circ} 32^{\circ} 229 \bigcirc 27 \bigcirc 25 \bigcirc 23 \bigcirc 21 \bigcirc 19 \bigcirc 17 \bigcirc 15 \bigcirc 13 \bigcirc 11 \bigcirc 9 \bigcirc 7 \bigcirc 5 \bigcirc 3 \bigcirc 1$

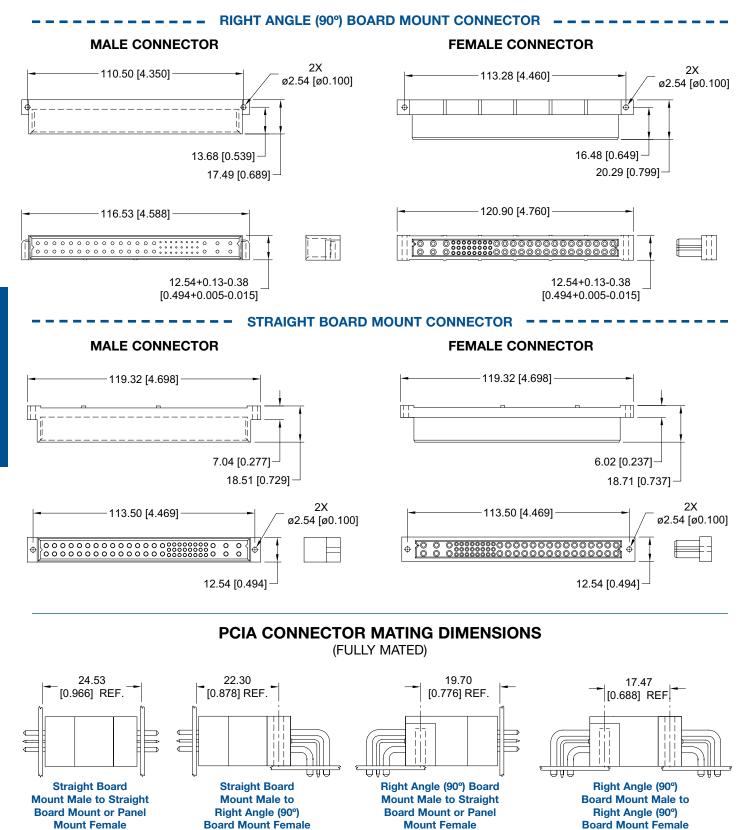
PCIA60W36R VARIANT (Inverted Termination) 36 Size 16 Power Contacts and 24 Size 22 Signal Contacts Currently available in female only, use with contact type 4.



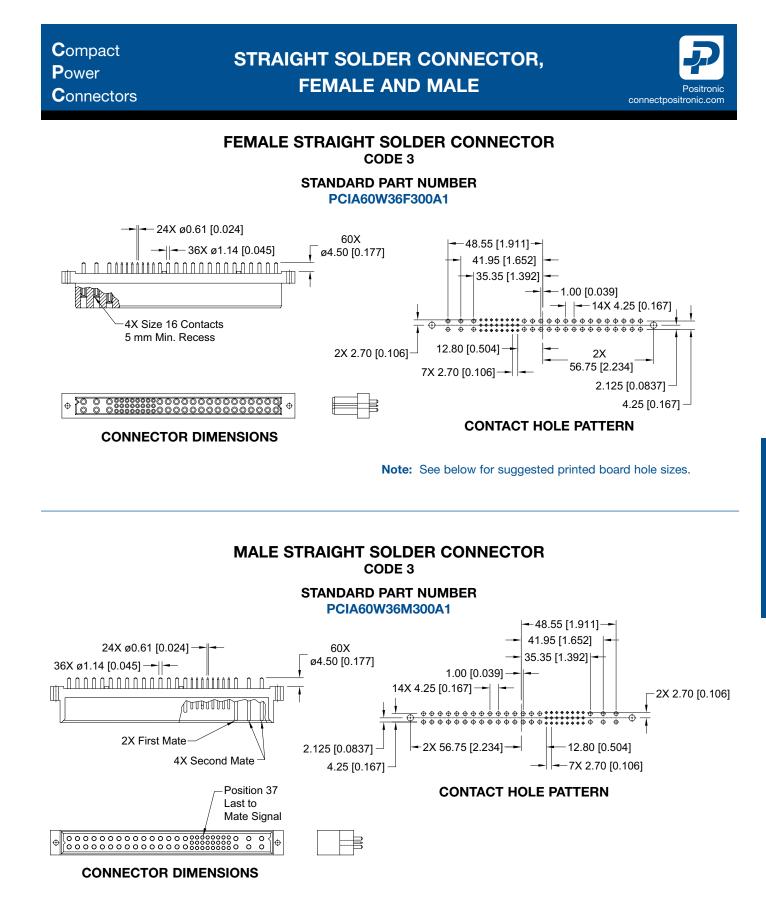
Compact Power	TECH	NICAL	
	CHARAC1	TERISTICS	Positronic
Connectors			connectpositronic.com
MATERIALS AND FINISHES:		Printed Board Mounting:	Mounting holes provided
Insulator:	Glass-filled polyester, UL 94V-0, blue color.		connector body for printed boa mounting. Self-tapping screw
Contacts:	Size 16 contacts: High conductivity precision-	Mechanical Operations:	are available. 250 couplings, minimum.
	machined copper alloy. Size 22 contacts: Precision- machined copper alloy.	ELECTRICAL CHARACTERIS	
Plating:	Gold flash over nickel. Other plating options available, refer	PCIA Contact Current Ratings, p See Temperature Rise Curves of Size 16 Power Contacts:	
	to Step 7 on page 45.	Positions 55 through 60:	38 amperes continuous,
Mounting Screws:	Steel, zinc plated.	Positions 1 through 30:	all contacts under load. 28 amperes continuous, all contacts under load.
Blind Mating System:	Male and female connector	Size 22 Signal Contacts:	3 amperes nominal rating.
	bodies provide "lead-in" for	Initial Contact Resistance:	
	1.3mm [0.050 inch] diametral misalignment.	Size 16 Contact: Size 22 Contact:	0.0007 ohms maximum. 0.004 ohms maximum. Per IEC 512-2, Test 2b.
Polarization:	Provided by connector body design.	Insulator Resistance:	5 G ohms per IEC 512-2, Test 3a.
Removable Contacts:	Install contact from rear of insulator: release from front of	Voltage Proof:	iest sa.
	insulator. Size 16 and 22 female	PCIA60W36:	
	contacts feature "Closed Entry" design for highest reliability.	Contacts 55 through 60: Contacts 1 through 30:	3,000 V r.m.s. 1,500 V r.m.s.
Removable Contact Retention in Connector Body:		Contacts 31 through 54: Creepage and Clearance	1,000 V r.m.s.
Size 16 Contacts: Size 22 Contacts:	67 N [15 lbs.] 27 N [6 lbs.]	Distance; minimum: PCIA60W36:	
Fixed Contacts:	Printed board terminations, both straight and right angle	Contacts 59 and 60 to Contacts 55 and 56: Contacts 57 and 58 to	3.2mm [0.126 inch]
	(90°). Size 16 female contacts feature "Closed Entry" design. Size 22 feature rugged "Open	Contacts 55 and 56: Contacts 59 and 60 to	3.2mm [0.126 inch]
	Entry" contact design. "Closed Entry" contacts available, consult	Signal Contacts: Contacts 57 and 58 to Signal Contacts:	6.4mm [0.252 inch]
Fixed Contact Retention	Technical Sales.	Contacts 59 and 60 to Contacts 57 and 58:	6.4mm [0.252 inch] 2.5mm [0.098 inch]
in Connector Body: Size 16 Contacts:	45 N [10 lbs.]	Contacts 55 and 56 to	
Size 22 Contacts:	27 N [6 lbs.]	Signal Contacts: Working Voltage:	2.0mm [0.079 inch]
Resistance to Solder Heat:	260°C [500°F] for 10 seconds duration per IEC 512-6, Test 12e,	PCIA60W36:	
	25-watt soldering iron.	Contacts 55 through 60: Contacts 1 through 30:	1,000 V r.m.s. 500 V r.m.s.
Sequential Contact Mating System PCIA60W36:	First mate contacts 55 and 56	Contacts 31 through 54:	333 V r.m.s.
Consult Technical Sales for custom	and last mate contact position 37. er specified sequential mating.		
Safety "Recessed in		Working Temperature:	-55°C to +125°C.
nsulator" Contacts:	The following size 16 contacts are recessed 5mm [0.197 inch] below the face of the female connector insulator per safety requirements.		ed File #E49351 ed File #LR54219
PCIA60W36:	Contact positions 57 through 60.		
Compliant Terminations:	Size 16 and 22 contacts are available with Compliant Contact Terminations. Average insertion and extraction forces of size 16 contacts are 22N (5 lbs.) per contact.		

Positronic connectpositronic.com

PCIA CONNECTOR OUTLINE DIMENSIONS



DIMENSIONS ARE IN MILLIMETERS [INCHES]. 39 ALL DIMENSIONS ARE SUBJECT TO CHANGE.



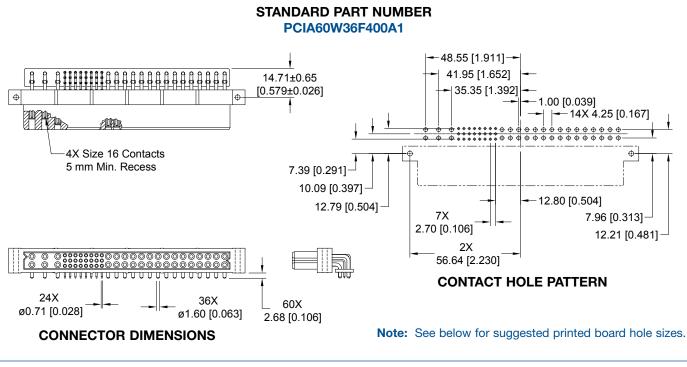
SUGGESTED PRINTED BOARD HOLE SIZES:

Suggest Ø1.00 [0.039] holes for size 22 contact holes. Suggest Ø1.60 [0.063] holes for size 16 contact holes. Suggest Ø3.56±0.08 [0.140±0.003] holes for connector mounting holes.

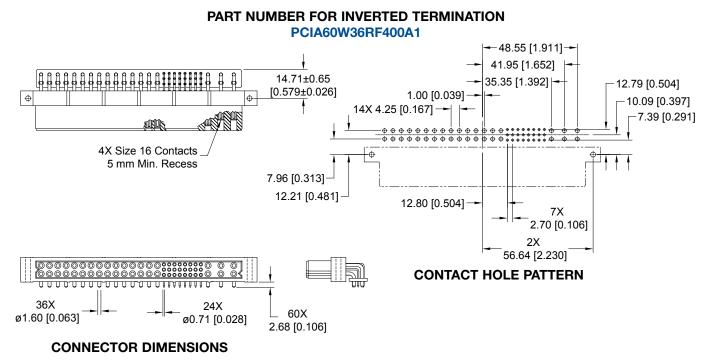


Compact Power Connectors

FEMALE RIGHT ANGLE (90°) BOARD MOUNT CONNECTOR CODE 4



FEMALE RIGHT ANGLE (90°) BOARD MOUNT CONNECTOR CODE 4



SUGGESTED PRINTED BOARD HOLE SIZES:

Suggest Ø1.14 [0.045] holes for size 22 contact holes. Suggest Ø2.03 [0.080] holes for size 16 contact holes. Suggest Ø3.56±0.08 [0.140±0.003] holes for connector mounting holes.

Compact

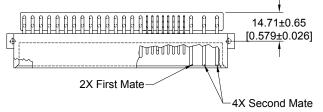
Connectors

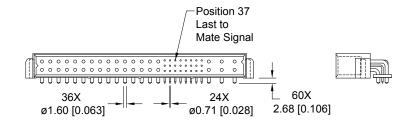
Power



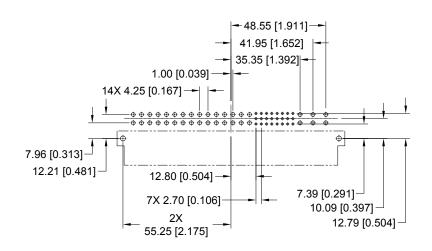
MALE RIGHT ANGLE (90°) BOARD MOUNT CONNECTOR CODE 4

STANDARD PART NUMBER PCIA60W36M400A1





CONNECTOR DIMENSIONS



CONTACT HOLE PATTERN

SUGGESTED PRINTED BOARD HOLE SIZES:

Suggest Ø1.14 [0.045] holes for size 22 contact holes. Suggest Ø2.03 [0.080] holes for size 16 contact holes. Suggest Ø3.56±0.08 [0.140±0.003] holes for connector mounting holes.



PANEL MOUNT CONNECTOR, FEMALE

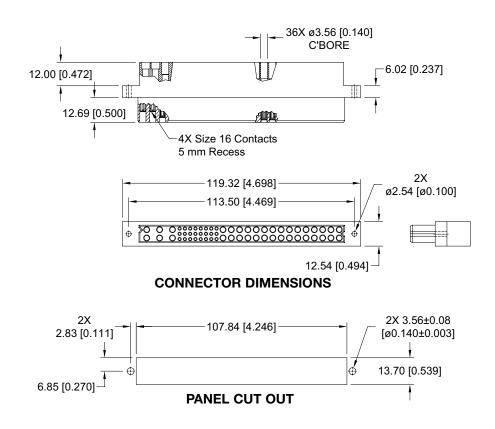
Compact Power Connectors

FEMALE PANEL MOUNT CRIMP CONTACT CONNECTOR

CODE 8

CONTACTS ARE NOT SUPPLIED WITH CONNECTOR AND MUST BE ORDERED SEPARATELY

STANDARD PART NUMBER PCIA60W36F8000



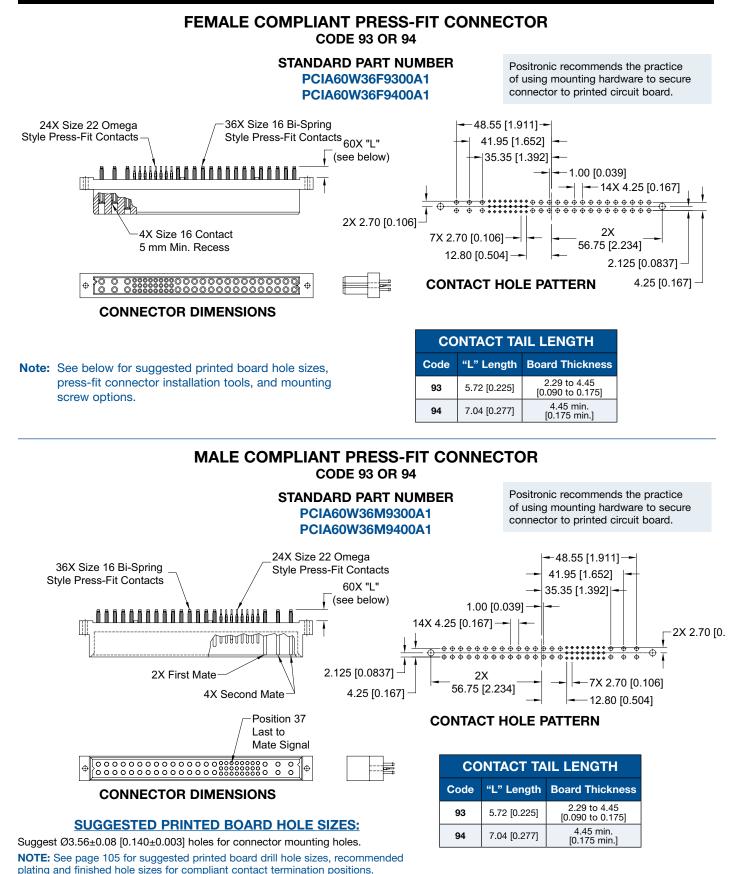
PCIA SERIES

For information regarding removable contacts, see Removable Contact section, pages 102-103.

Compact Power Connectors

COMPLIANT PRESS-FIT BOARD MOUNT CONNECTOR, FEMALE AND MALE





For press-fit connector installation tools, see pages 105-106.

For mounting screw options, see page 105.

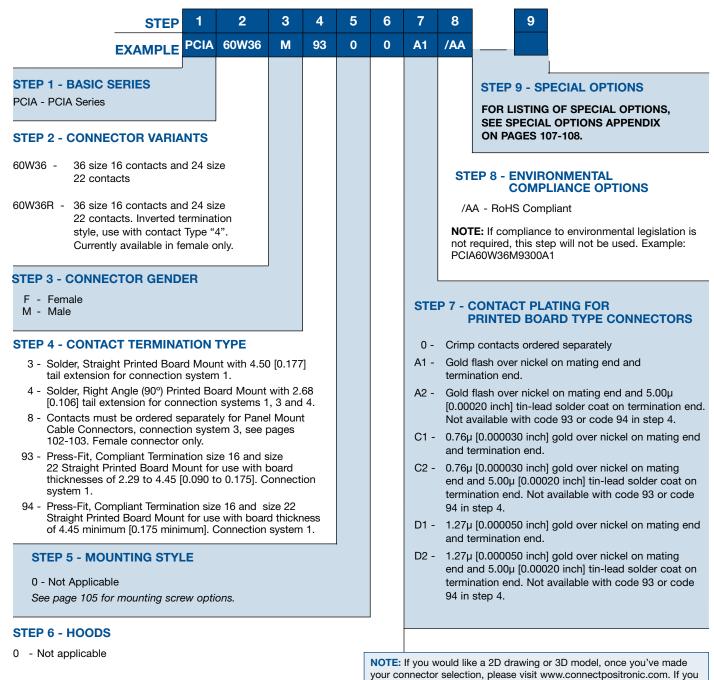


PCIA ORDERING INFORMATION

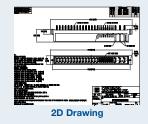
Compact Power Connectors

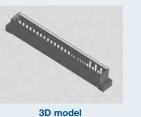
ORDERING INFORMATION - CODE NUMBERING SYSTEM

Specify Complete Connector By Selecting An Option From Step 1 Through 7



NOTE: If you would like a 2D drawing or 3D model, once you've made your connector selection, please visit www.connectpositronic.com. If you can't find your specific part number on our web site, contact Technical Sales to have one created.





18 Size 16 Power Contacts and 15 Size 22 Signal Con	ntacts

13 Size 16 Power Contacts and 21 Size 22 Signal Contacts

6 40

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PCIM SERIES CONTACT VARIANTS

FACE VIEW OF MALE AND REAR VIEW OF FEMALE

15 Size 16 Power Contacts and 15 Size 22 Signal Contacts

The PCIM Series encompasses all of the features of the PCIH Series in a smaller package. Reliability, high current capacity and many system management connections make the PCIM Series ideal for use in telecom, computer,

GENERAL
PRODUCT INFORMATION

30 50 70 90 110 13^O 16^O 19^O 22^O 25^O 10 29O 14⁰17⁰20⁰23⁰26⁰ ,0 40 60 80 110 120 15018 021 024 0 270 28O 2nO

PCIM30W15 VARIANT

information systems and industrial applications.

	30 ^O		280	270240210180150	¹² O	¹⁰ O	ю	⁶ O	40	²0
	>	29O		26 ^O 23 ^O 20 ^O 17 ^O 14 ^O 25 ^O 22 ^O 19 ^O 16 ^O 13 ^O	11O	٩O	70	₅О	зO	10
L.	/									

$ \begin{array}{ c c c c c c c c c c c c c c c c c c c$	OE	31O	29O	270240210180150	¹² O	¹⁰ O	⁸ O	⁶ O	⁴ O	20
	20	ЭŪС	280	26° 23° 20° 17° 14° 25° 22° 19° 16° 13°	11O	θÔ	70	Q	Q	10

PCIM33W18R VARIANT (Inverted Termination)

32 31 0 28 0 25 0 22 0 19 0 16 0 13 ¹⁰ ⁶ ⁶ ⁴

 $O_{1} O_{2} O_{3} O_{1} O_{1$

310 270 240 210 180 150 120

PCIM34W13R VARIANT (Inverted Termination)

34O

₃₇O

»O

34O 32O

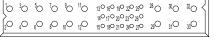
33O

20

1O

PCIM30W15R VARIANT (Inverted Termination)







10 30 50 70 90 11° 14° 17° 21° 23° 26° 29° ³²O ³⁴O ³⁶O ${}_{4}^{\circ}$ ${}_{6}^{\circ}$ ${}_{8}^{\circ}$ ${}_{10}^{\circ}$ ${}_{13}^{\circ}$ ${}_{16}^{\circ}$ ${}_{19}^{\circ}$ ${}_{21}^{\circ}$ ${}_{24}^{\circ}$ ${}_{27}^{\circ}$ ${}_{30}^{\circ}$ ${}_{30}^{\circ}$ 35O ηO

PCIM37W16 VARIANT

PCIM37W16R VARIANT (Inverted Termination)

30 30 31° 20° 2° 2° 19° 16° 13° ¹¹0 ¹0

310 270 240 210 180 150 120 210 20 210 210 110 140 110 90 70 0

16 Size 16 Power Contacts and 21 Size 22 Signal Contacts

PCIM33W18 VARIANT

30 50 70 90

40 60 60 100

PCIM34W

10

Compact

Connectors

Power



TECHNICAL CHARACTERISTICS

...

MATERIALS AND FINISHES:

Insulator:	Glass-filled polyester, UL 94V-0, blue color.
Contacts:	Size 16 contacts: High conductivity precision- machined copper alloy. Size 22 contacts: Precision-machined copper alloy.
Plating:	Gold flash over nickel. Other plating options available, refer to Step 7 on page 70.
Mounting Screws:	Steel, zinc plated.

ELECTRICAL CHARACTERISTICS:

PCIM Contact Current Ratings, per UL 1977 See Temperature Rise Curves on page 5 for details.

PCIM30W15:

PCIIVISOW IS:	
Size 16 Power Contacts:	
Positions 28, 29, and 30:	45 amperes continuous,
	all contacts under load.
Positions 1 through 12:	32 amperes continuous,
r oondone r aneugh rz.	all contacts under load.
Cine 00 Circel Contents	
Size 22 Signal Contacts:	3 amperes nominal rating.
PCIM33W18:	
Size 16 Power Contacts:	30 amperes continuous,
	all contacts under load.
Size 22 Signal Contacts:	3 amperes nominal rating.
PCIM34W13:	
Size 16 Power Contacts:	
Positions 32, 33, and 34:	45 amperes continuous,
	all contacts under load.
Desitions 1 through 10.	
Positions 1 through 10:	32 amperes continuous,
	all contacts under load.
Size 22 Signal Contacts:	3 amperes nominal rating.
PCIM37W16:	
Size 16 Power Contacts:	30 amperes continuous,
	all contacts under load.
Size 22 Signal Contacts:	3 amperes nominal rating.
3	
Initial Contact Resistance:	
Size 16 Contact:	0.0007 ohms maximum.
Size 22 Contact:	0.005 ohms maximum.
Size 22 Contact:	0.005 ohms maximum. Per IEC 512-2, Test 2b.
	0.005 ohms maximum. Per IEC 512-2, Test 2b. 5 G ohms per IEC 512-2,
Size 22 Contact:	0.005 ohms maximum. Per IEC 512-2, Test 2b.
Size 22 Contact: Insulator Resistance:	0.005 ohms maximum. Per IEC 512-2, Test 2b. 5 G ohms per IEC 512-2,
Size 22 Contact: Insulator Resistance: Voltage Proof:	0.005 ohms maximum. Per IEC 512-2, Test 2b. 5 G ohms per IEC 512-2,
Size 22 Contact: Insulator Resistance: Voltage Proof: <u>PCIM30W15:</u>	0.005 ohms maximum. Per IEC 512-2, Test 2b. 5 G ohms per IEC 512-2, Test 3a.
Size 22 Contact: Insulator Resistance: Voltage Proof: <u>PCIM30W15:</u> Contacts 28, 29, and 30:	0.005 ohms maximum. Per IEC 512-2, Test 2b. 5 G ohms per IEC 512-2, Test 3a. 3,000 V r.m.s.
Size 22 Contact: Insulator Resistance: Voltage Proof: <u>PCIM30W15:</u> Contacts 28, 29, and 30: Contacts 1 through 12:	0.005 ohms maximum. Per IEC 512-2, Test 2b. 5 G ohms per IEC 512-2, Test 3a. 3,000 V r.m.s. 1,500 V r.m.s.
Size 22 Contact: Insulator Resistance: Voltage Proof: PCIM30W15: Contacts 28, 29, and 30: Contacts 1 through 12: Contacts 13 through 27:	0.005 ohms maximum. Per IEC 512-2, Test 2b. 5 G ohms per IEC 512-2, Test 3a. 3,000 V r.m.s.
Size 22 Contact: Insulator Resistance: Voltage Proof: PCIM30W15: Contacts 28, 29, and 30: Contacts 1 through 12: Contacts 13 through 27: PCIM33W18:	0.005 ohms maximum. Per IEC 512-2, Test 2b. 5 G ohms per IEC 512-2, Test 3a. 3,000 V r.m.s. 1,500 V r.m.s.
Size 22 Contact: Insulator Resistance: Voltage Proof: <u>PCIM30W15:</u> Contacts 28, 29, and 30: Contacts 1 through 12: Contacts 13 through 27: <u>PCIM33W18:</u> Contacts 1 through 12 and	0.005 ohms maximum. Per IEC 512-2, Test 2b. 5 G ohms per IEC 512-2, Test 3a. 3,000 V r.m.s. 1,500 V r.m.s. 1,000 V r.m.s.
Size 22 Contact: Insulator Resistance: Voltage Proof: <u>PCIM30W15:</u> Contacts 28, 29, and 30: Contacts 1 through 12: Contacts 1 through 12: <u>PCIM33W18:</u> Contacts 1 through 12 and 28 through 33:	0.005 ohms maximum. Per IEC 512-2, Test 2b. 5 G ohms per IEC 512-2, Test 3a. 3,000 V r.m.s. 1,500 V r.m.s. 1,000 V r.m.s. 1,500 V r.m.s.
Size 22 Contact: Insulator Resistance: Voltage Proof: <u>PCIM30W15:</u> Contacts 28, 29, and 30: Contacts 1 through 12: Contacts 1 through 12: <u>PCIM33W18:</u> Contacts 1 through 12 and 28 through 33: Contacts 13 through 27:	0.005 ohms maximum. Per IEC 512-2, Test 2b. 5 G ohms per IEC 512-2, Test 3a. 3,000 V r.m.s. 1,500 V r.m.s. 1,000 V r.m.s.
Size 22 Contact: Insulator Resistance: Voltage Proof: <u>PCIM30W15:</u> Contacts 28, 29, and 30: Contacts 1 through 12: Contacts 1 through 12: <u>PCIM33W18:</u> Contacts 1 through 12 and 28 through 33: Contacts 13 through 27:	0.005 ohms maximum. Per IEC 512-2, Test 2b. 5 G ohms per IEC 512-2, Test 3a. 3,000 V r.m.s. 1,500 V r.m.s. 1,000 V r.m.s. 1,500 V r.m.s.
Size 22 Contact: Insulator Resistance: Voltage Proof: <u>PCIM30W15:</u> Contacts 28, 29, and 30: Contacts 1 through 12: Contacts 1 through 12: Contacts 1 through 27: <u>PCIM33W18:</u> Contacts 1 through 12 and 28 through 33: Contacts 13 through 27: <u>PCIM34W13:</u>	0.005 ohms maximum. Per IEC 512-2, Test 2b. 5 G ohms per IEC 512-2, Test 3a. 3,000 V r.m.s. 1,500 V r.m.s. 1,500 V r.m.s. 1,500 V r.m.s. 1,000 V r.m.s.
Size 22 Contact: Insulator Resistance: Voltage Proof: <u>PCIM30W15:</u> Contacts 28, 29, and 30: Contacts 1 through 12: Contacts 1 through 12: Contacts 13 through 12 and 28 through 33: Contacts 13 through 27: <u>PCIM34W13:</u> Contacts 32, 33, and 34:	0.005 ohms maximum. Per IEC 512-2, Test 2b. 5 G ohms per IEC 512-2, Test 3a. 3,000 V r.m.s. 1,500 V r.m.s. 1,000 V r.m.s. 1,000 V r.m.s. 3,000 V r.m.s.
Size 22 Contact: Insulator Resistance: Voltage Proof: <u>PCIM30W15:</u> Contacts 28, 29, and 30: Contacts 1 through 12: Contacts 13 through 27: <u>PCIM33W18:</u> Contacts 1 through 12 and 28 through 33: Contacts 13 through 27: <u>PCIM34W13:</u> Contacts 32, 33, and 34: Contacts 1 through 10:	0.005 ohms maximum. Per IEC 512-2, Test 2b. 5 G ohms per IEC 512-2, Test 3a. 3,000 V r.m.s. 1,500 V r.m.s. 1,000 V r.m.s. 1,000 V r.m.s. 1,000 V r.m.s. 3,000 V r.m.s. 1,500 V r.m.s.
Size 22 Contact: Insulator Resistance: Voltage Proof: <u>PCIM30W15:</u> Contacts 28, 29, and 30: Contacts 1 through 12: Contacts 13 through 27: <u>PCIM33W18:</u> Contacts 1 through 12 and 28 through 33: Contacts 13 through 27: <u>PCIM34W13:</u> Contacts 32, 33, and 34: Contacts 1 through 10: Contacts 1 through 31:	0.005 ohms maximum. Per IEC 512-2, Test 2b. 5 G ohms per IEC 512-2, Test 3a. 3,000 V r.m.s. 1,500 V r.m.s. 1,000 V r.m.s. 1,000 V r.m.s. 3,000 V r.m.s.
Size 22 Contact: Insulator Resistance: Voltage Proof: <u>PCIM30W15:</u> Contacts 28, 29, and 30: Contacts 1 through 12: Contacts 13 through 27: <u>PCIM33W18:</u> Contacts 1 through 12 and 28 through 33: Contacts 13 through 27: <u>PCIM34W13:</u> Contacts 32, 33, and 34: Contacts 1 through 10: Contacts 1 through 10: Contacts 11 through 31: <u>PCIM37W16:</u>	0.005 ohms maximum. Per IEC 512-2, Test 2b. 5 G ohms per IEC 512-2, Test 3a. 3,000 V r.m.s. 1,500 V r.m.s. 1,000 V r.m.s. 1,000 V r.m.s. 1,000 V r.m.s. 3,000 V r.m.s. 1,500 V r.m.s.
Size 22 Contact: Insulator Resistance: Voltage Proof: <u>PCIM30W15:</u> Contacts 28, 29, and 30: Contacts 1 through 12: Contacts 13 through 27: <u>PCIM33W18:</u> Contacts 1 through 12 and 28 through 33: Contacts 1 3 through 27: <u>PCIM34W13:</u> Contacts 32, 33, and 34: Contacts 1 through 10: Contacts 1 through 10: Contacts 1 through 31: <u>PCIM37W16:</u> Contacts 1 through 10 and	0.005 ohms maximum. Per IEC 512-2, Test 2b. 5 G ohms per IEC 512-2, Test 3a. 3,000 V r.m.s. 1,500 V r.m.s. 1,000 V r.m.s. 1,000 V r.m.s. 1,000 V r.m.s. 1,500 V r.m.s. 1,500 V r.m.s. 1,500 V r.m.s. 1,500 V r.m.s. 1,000 V r.m.s.
Size 22 Contact: Insulator Resistance: Voltage Proof: <u>PCIM30W15:</u> Contacts 28, 29, and 30: Contacts 1 through 12: Contacts 13 through 27: <u>PCIM33W18:</u> Contacts 1 through 12 and 28 through 33: Contacts 13 through 27: <u>PCIM34W13:</u> Contacts 32, 33, and 34: Contacts 1 through 10: Contacts 1 through 10: Contacts 1 through 31: <u>PCIM37W16:</u> Contacts 1 through 10 and 32 through 37:	0.005 ohms maximum. Per IEC 512-2, Test 2b. 5 G ohms per IEC 512-2, Test 3a. 3,000 V r.m.s. 1,500 V r.m.s. 1,000 V r.m.s. 1,000 V r.m.s. 1,000 V r.m.s. 1,000 V r.m.s. 1,000 V r.m.s. 1,000 V r.m.s.
Size 22 Contact: Insulator Resistance: Voltage Proof: <u>PCIM30W15:</u> Contacts 28, 29, and 30: Contacts 1 through 12: Contacts 13 through 27: <u>PCIM33W18:</u> Contacts 1 through 12 and 28 through 33: Contacts 1 3 through 27: <u>PCIM34W13:</u> Contacts 32, 33, and 34: Contacts 1 through 10: Contacts 1 through 10: Contacts 1 through 31: <u>PCIM37W16:</u> Contacts 1 through 10 and	0.005 ohms maximum. Per IEC 512-2, Test 2b. 5 G ohms per IEC 512-2, Test 3a. 3,000 V r.m.s. 1,500 V r.m.s. 1,000 V r.m.s. 1,000 V r.m.s. 1,000 V r.m.s. 1,500 V r.m.s. 1,500 V r.m.s. 1,500 V r.m.s. 1,500 V r.m.s. 1,000 V r.m.s.

Creepage and Clearance Distance; minimum: PCIM30W15: Contact 30 to Contact 28: 3.2mm [0.126 inch] Contact 29 to Contact 28: 3.2mm [0.126 inch] Contact 30 to Signal Contacts: 6.4mm [0.252 inch] Contact 29 to Signal Contacts: 6.4mm [0.252 inch] Contact 30 to Contact 29: 2.5mm [0.098 inch] Contact 28 to Signal Contacts: 2.0mm [0.079 inch] PCIM33W18: Contact 28 to Signal Contacts: 2.0mm [0.079 inch] PCIM34W13: Contact 34 to Contact 32: 3.2mm [0.126 inch] Contact 33 to Contact 32: 3.2mm [0.126 inch] Contact 34 to Signal Contacts: 6.4mm [0.252 inch] Contact 33 to Signal Contacts: 6.4mm [0.252 inch] Contact 34 to Contact 33: 2.5mm [0.098 inch] Contact 32 to Signal Contacts: 2.0mm [0.079 inch] PCIM37W16: Contact 32 to Signal Contacts: 2.0mm [0.079 inch] Working Voltage: PCIM30W15: Contacts 28 through 30: 1.000 V r.m.s. Contacts 1 through 12: 500 V r.m.s. 333 V r.m.s. Contacts 13 through 27: PCIM33W18: Contacts 1 through 12 and 28 through 33: 500 V r.m.s. Contacts 13 through 27: 333 V r.m.s. PCIM34W13: Contacts 32 through 34: 1.000 V r.m.s. Contacts 1 through 10: 500 V r.m.s. Contacts 11 through 31: 333 V r.m.s. PCIM37W16: Contacts 1 through 12 and 32 through 37: 500 V r.m.s. Contacts 13 through 31: 333 V r.m.s. **MECHANICAL CHARACTERISTICS:** Blind Mating System: Male and female connector bodies provide "lead-in" for 1.3mm [0.050 inch] diametral misalignment. Polarization: Provided by connector body design. **Removable Contacts:** Install contact from rear of insulator; release from front of insulator. Size 16 and 22 female contacts feature "Closed Entry" design for highest reliability. **Removable Contact Retention** in Connector Body: Size 16 Contacts: 67 N [15 lbs.] Size 22 Contacts: 27 N [6 lbs.] Fixed Contacts: Printed board terminations,

both straight and right angle (90°). Size 16 female contacts feature "Closed Entry" design. Size 22 feature rugged "Open Entry" contact design. "Closed Entry" contacts available, consult Technical Sales.

Compact Power Connectors

TECHNICAL CHARACTERISTICS



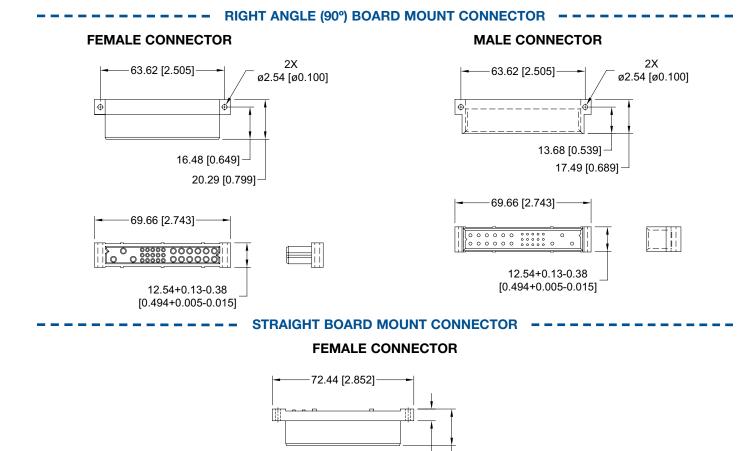
Fixed Contact Retention in Connector Body: Size 16 Contacts: Size 22 Contacts:	45 N [10 lbs.] 27 N [6 lbs.]	Compliant Terminations:	Size 16 and 22 contacts are available with Compliant Contact Terminations. Average insertion and extraction forces of size 16 contacts are 22N (5 lbs.) per	
Resistance to Solder Heat:	260°C [500°F] for 10 seconds duration per IEC 512-6, Test 12e,		contact.	
	25-watt soldering iron.	Printed Board Mounting:	Mounting holes provided in	
Sequential Contact Mating Syste	m:		connector body for printed board	
PCIM30W15:	First mate contact 28 and last mate contact position 13.		mounting. Self-tapping screws are available.	
PCIM33W18:	Last mate contact position 13.			
PCIM34W13:	First mate contact 32 and last mate contact position 17.	Mechanical Operations:	250 couplings, minimum.	
PCIM37W16:	Last mate contact position 17.	CLIMATIC CHARACTERISTICS	S:	
Consult Technical Sales for custom	ner specified sequential mating.	Working Temperature:	-55°C to +125°C.	
Safety "Recessed in				
Insulator" Contacts: <u>PCIM30W15:</u> <u>PCIM33W18:</u> PCIM34W13:	The following size 16 contacts are recessed 5mm [0.197 inch] below the face of the female connector insulator per safety requirements. Contact positions 29 and 30. None Contact positions 33 and 34.	U.L. Recognized File #E49351		
PCIM37W16:	None			





Compact Power Connectors

PCIM CONNECTOR OUTLINE DIMENSIONS



PCIM SERIES

Positronic

connectpositronic.com



12.54 [0.494]

6.02 [0.237]

66.62 [2.623]

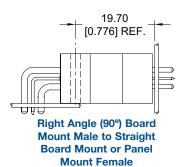
÷ 200

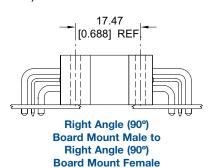
000000

18.71 [0.736] -

2X

ø2.54 [ø0.100]





49 DIMENSIONS ARE IN MILLIMETERS [INCHES].

SEE PAGES 63 AND 64 FOR PANEL MOUNT CONNECTOR DIMENSIONS.

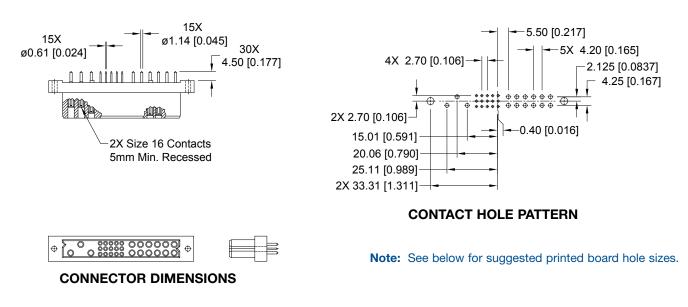


STRAIGHT SOLDER CONNECTOR, FEMALE



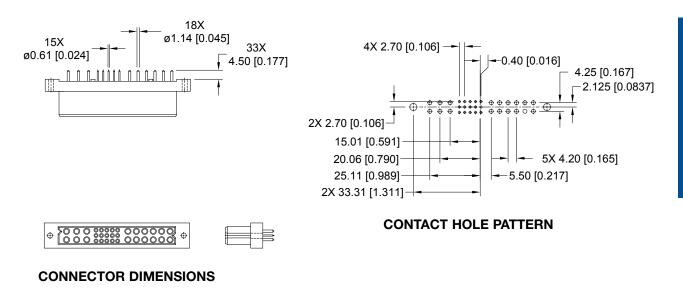
FEMALE STRAIGHT SOLDER CONNECTOR CODE 3

STANDARD PART NUMBER PCIM30W15F300A1



FEMALE STRAIGHT SOLDER CONNECTOR CODE 3

STANDARD PART NUMBER PCIM33W18F300A1



SUGGESTED PRINTED BOARD HOLE SIZES:

Suggest Ø1.00 [0.039] holes for size 22 contact holes. Suggest Ø1.60 [0.063] holes for size 16 contact holes. Suggest Ø3.56±0.08 [0.140±0.003] holes for connector mounting holes.



STRAIGHT SOLDER CONNECTOR, FEMALE

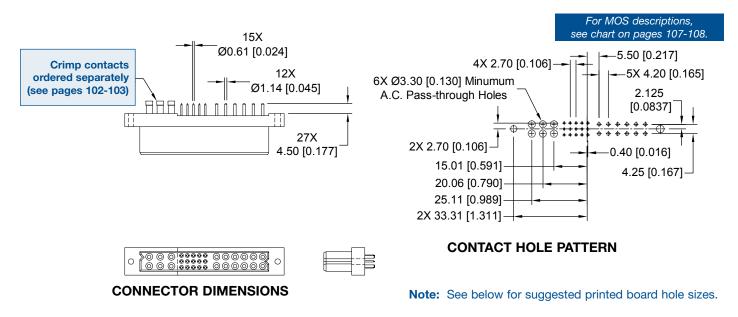
Compact Power Connectors

FEMALE STRAIGHT SOLDER CONNECTOR WITH A.C. PASS-THROUGH

CODE 3 WITH MOS* -246.10

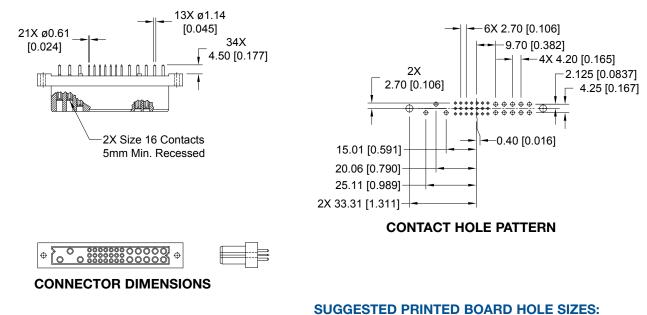
CRIMP CONTACTS ARE NOT SUPPLIED WITH CONNECTOR AND MUST BE ORDERED SEPARATELY

LOW PROFILE PART NUMBER PCIM33W18F300A1-246.10



FEMALE STRAIGHT SOLDER CONNECTOR CODE 3

> STANDARD PART NUMBER PCIM34W13F300A1



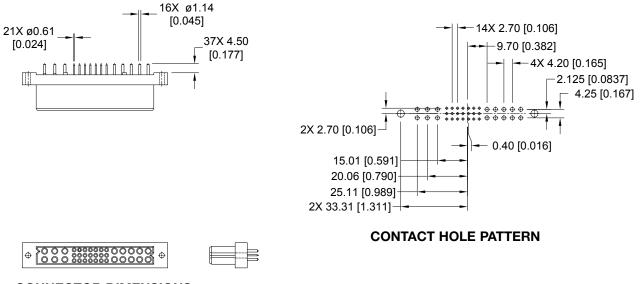
Suggest Ø1.00[0.039] holes for size 22 contact holes. Suggest Ø1.60 [0.063] holes for size 16 contact holes. Suggest Ø3.56±0.08 [0.140±0.003] holes for connector mounting holes.

STRAIGHT SOLDER CONNECTOR, FEMALE



FEMALE STRAIGHT SOLDER CONNECTOR CODE 3

STANDARD PART NUMBER PCIM37W16F300A1



CONNECTOR DIMENSIONS

Compact

Connectors

Power

SUGGESTED PRINTED BOARD HOLE SIZES:

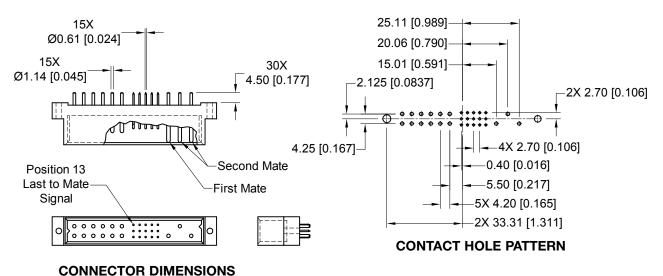
Suggest Ø1.00[0.039] holes for size 22 contact holes. Suggest Ø1.60 [0.063] holes for size 16 contact holes. Suggest Ø3.56±0.08 [0.140±0.003] holes for connector mounting holes.



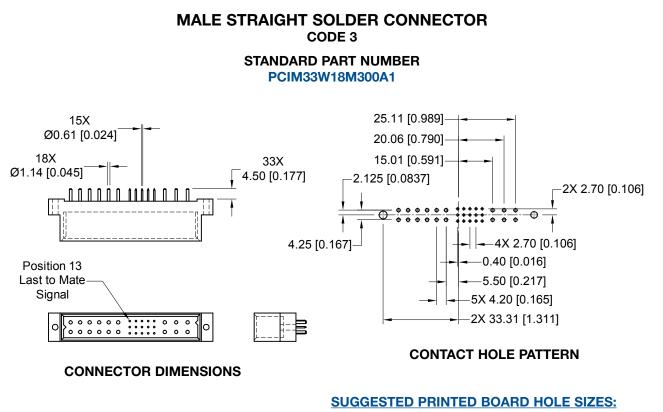
STRAIGHT SOLDER CONNECTOR, MALE

MALE STRAIGHT SOLDER CONNECTOR CODE 3

STANDARD PART NUMBER PCIM30W15M300A1



Note: See below for suggested printed board hole sizes.



Suggest Ø1.00 [0.039] holes for size 22 contact holes. Suggest Ø1.60 [0.063] holes for size 16 contact holes. Suggest Ø3.56±0.08 [0.140±0.003] holes for connector mounting holes.

Compact Power Connectors

STRAIGHT SOLDER CONNECTOR, MALE



MALE STRAIGHT SOLDER CONNECTOR CODE 3

STANDARD PART NUMBER PCIM34W13M300A1 25.11 [0.989] 21X Ø0.61 [0.024] 20.06 [0.790] 13X 15.01 [0.591] 34X Ø1.14 [0.045] 4.50 [0.177] 2.125 [0.0837] 2X 2.70 [0.106] \oplus 0 1 -6X 2.70 [0.106] 4.25 [0.167] 0.40 [0.016] Second Mate Position 17 Last to Mate 9.70 [0.382] First Mate Signal 4X 4.20 [0.165]

CONNECTOR DIMENSIONS

0

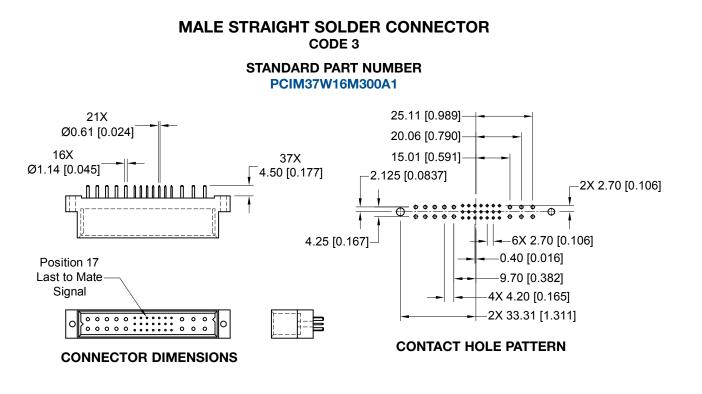
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Note: See below for suggested printed board hole sizes.

CONTACT HOLE PATTERN

2X 33.31 [1.311]

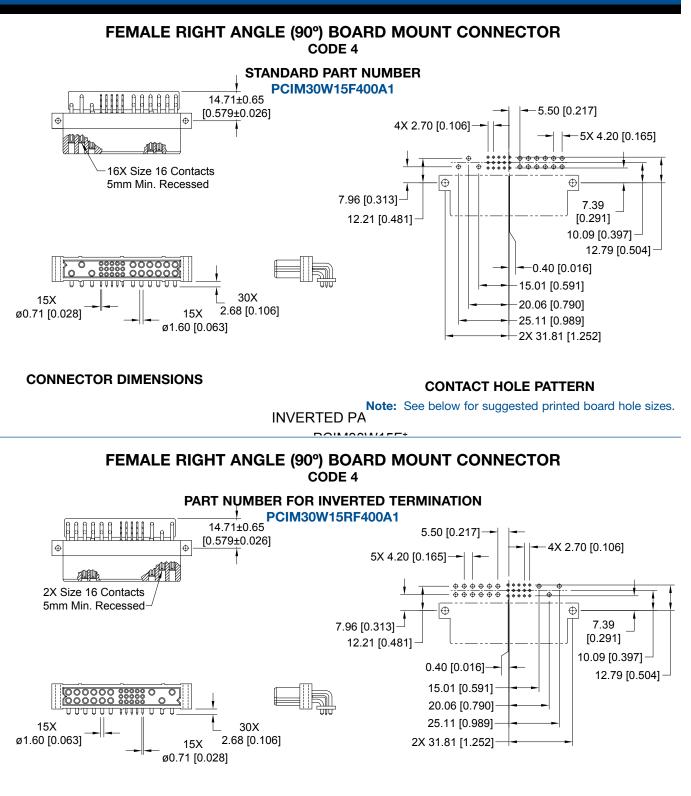


SUGGESTED PRINTED BOARD HOLE SIZES:

Suggest Ø1.00 [0.039] holes for size 22 contact holes. Suggest Ø1.60 [0.063] holes for size 16 contact holes. Suggest Ø3.56±0.08 [0.140±0.003] holes for connector mounting holes.



Compact Power Con<u>nectors</u>



CONTACT HOLE PATTERN

SUGGESTED PRINTED BOARD HOLE SIZES:

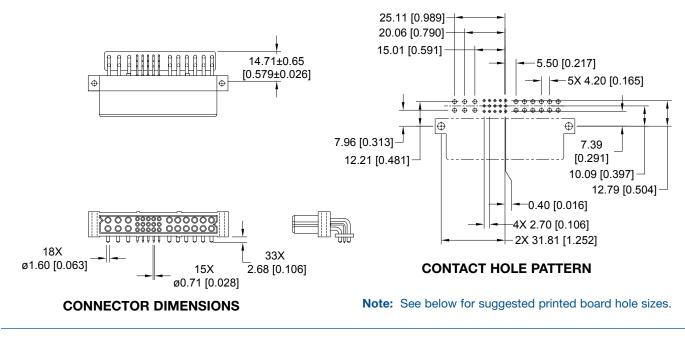
Suggest Ø1.14 [0.045] holes for size 22 contact holes. Suggest Ø2.03 [0.080] holes for size 16 contact holes. Suggest Ø3.56±0.08 [0.140±0.003] holes for connector mounting holes.

CONNECTOR DIMENSIONS

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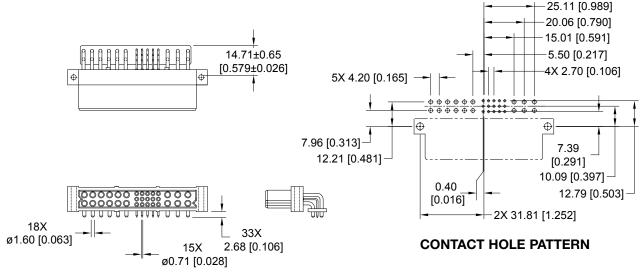
FEMALE RIGHT ANGLE (90°) BOARD MOUNT CONNECTORS CODE 4

STANDARD PART NUMBER PCIM33W18F400A1



FEMALE RIGHT ANGLE (90°) BOARD MOUNT CONNECTORS CODE 4

PART NUMBER FOR INVERTED TERMINATION PCIM33W18RF400A1



CONNECTOR DIMENSIONS

Compact

Connectors

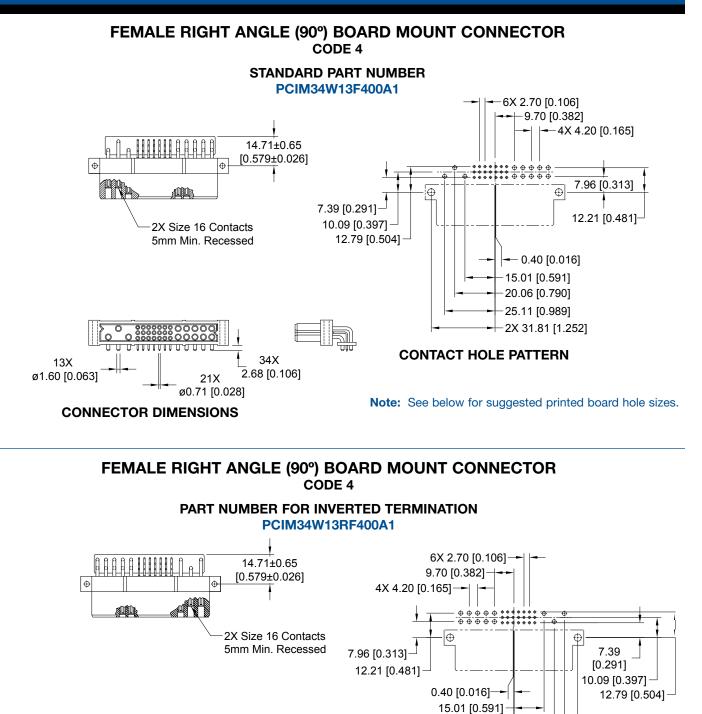
Power

SUGGESTED PRINTED BOARD HOLE SIZES:

Suggest Ø1.14 [0.045] holes for size 22 contact holes. Suggest Ø2.03 [0.080] holes for size 16 contact holes. Suggest Ø3.56±0.08 [0.140±0.003] holes for connector mounting holes.



Compact Power Connectors



SUGGESTED PRINTED BOARD HOLE SIZES:

Suggest Ø1.14 [0.045] holes for size 22 contact holes. Suggest Ø2.03 [0.080] holes for size 16 contact holes. Suggest Ø3.56±0.08 [0.140±0.003] holes for connector mounting holes.

CONTACT HOLE PATTERN

20.06 [0.790] 25.11 [0.989]

2X 31.81 [1.252]

DIMENSIONS ARE IN MILLIMETERS [INCHES]. 57 ALL DIMENSIONS ARE SUBJECT TO CHANGE.

13X

ø1.60 [0.063]

OOC

<u>0008</u> 1111

CONNECTOR DIMENSIONS

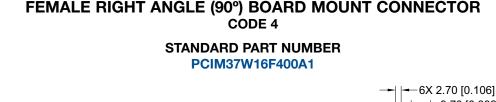
O

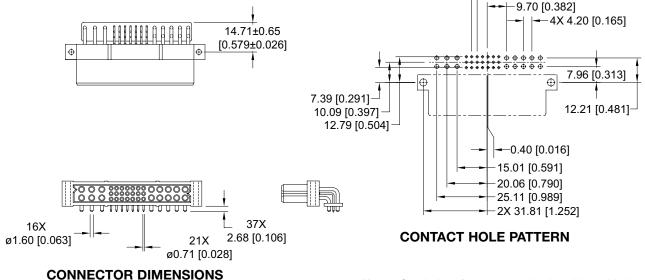
21X ² ø0.71 [0.028] 34X

2.68 [0.106]

Power Connectors

Compact



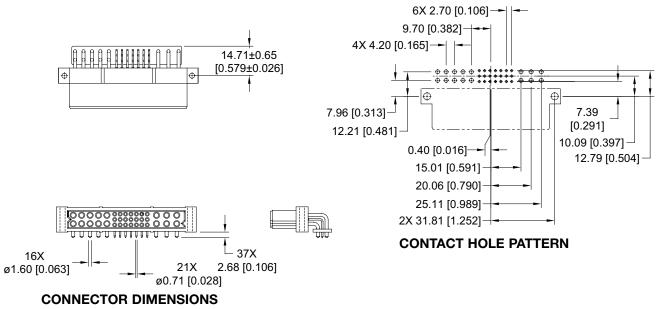


Note: See below for suggested printed board hole sizes.

connectpositronic.com

FEMALE RIGHT ANGLE (90°) BOARD MOUNT CONNECTOR CODE 4





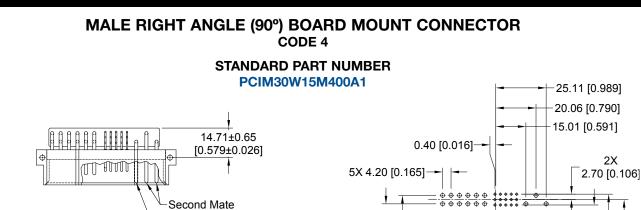
SUGGESTED PRINTED BOARD HOLE SIZES:

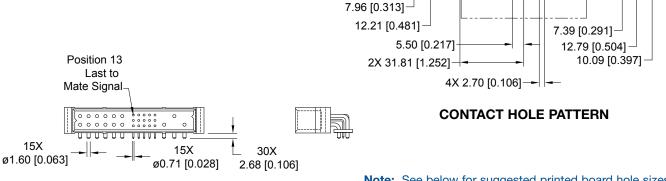
Suggest Ø1.14 [0.045] holes for size 22 contact holes. Suggest Ø2.03 [0.080] holes for size 16 contact holes. Suggest Ø3.56±0.08 [0.140±0.003] holes for connector mounting holes.



Compact Power Connectors

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CONNECTOR DIMENSIONS

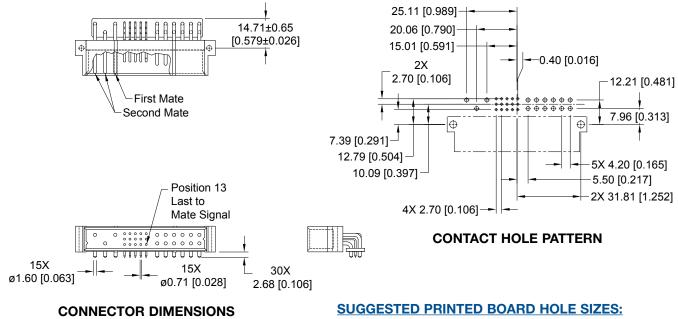
First Mate

Note: See below for suggested printed board hole sizes.

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MALE RIGHT ANGLE (90°) BOARD MOUNT CONNECTOR CODE 4

PART NUMBER FOR INVERTED TERMINATION PCIM30W15RM400A1

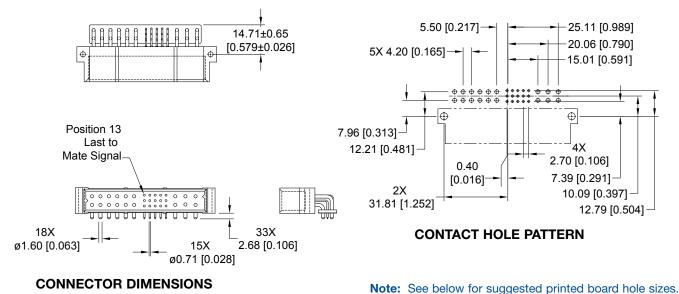


Suggest Ø1.14 [0.045] holes for size 22 contact holes. Suggest Ø2.03 [0.080] holes for size 16 contact holes. Suggest Ø3.56±0.08 [0.140±0.003] holes for connector mounting holes.

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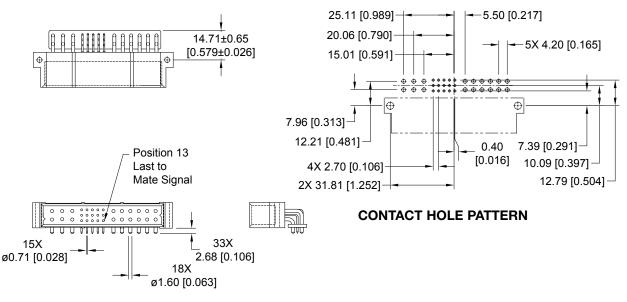


PCIM33W18M400A1



MALE RIGHT ANGLE (90°) BOARD MOUNT CONNECTOR CODE 4

PART NUMBER FOR INVERTED TERMINATION PCIM33W18RM400A1



CONNECTOR DIMENSIONS

SUGGESTED PRINTED BOARD HOLE SIZES:

Suggest Ø1.14 [0.045] holes for size 22 contact holes. Suggest Ø2.03 [0.080] holes for size 16 contact holes. Suggest Ø3.56±0.08 [0.140±0.003] holes for connector mounting holes.

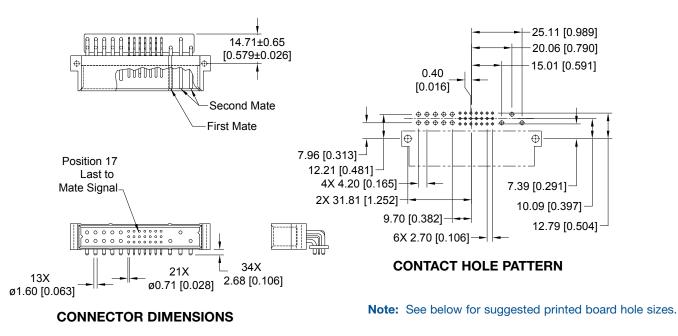
Compact Power Connectors



Compact Power Connectors

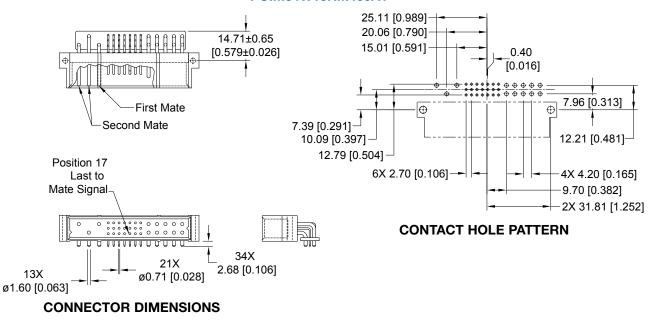
MALE RIGHT ANGLE (90°) BOARD MOUNT CONNECTOR CODE 4





MALE RIGHT ANGLE (90°) BOARD MOUNT CONNECTOR CODE 4

PART NUMBER FOR INVERTED TERMINATION: PCIM34W13RM400A1



SUGGESTED PRINTED BOARD HOLE SIZES:

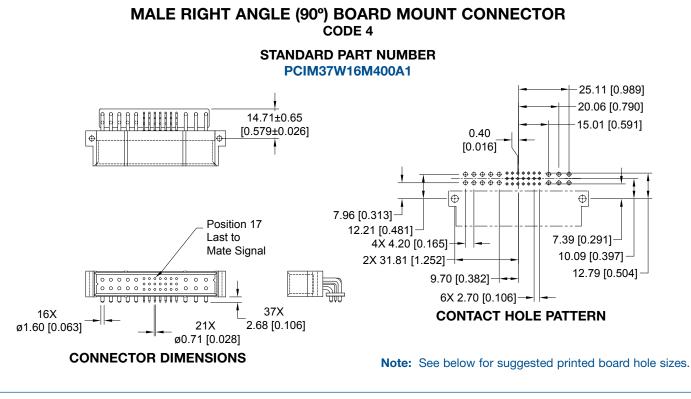
Suggest Ø1.14 [0.045] holes for size 22 contact holes. Suggest Ø2.03 [0.080] holes for size 16 contact holes. Suggest Ø3.56±0.08 [0.140±0.003] holes for connector mounting holes.

Compact

Connectors

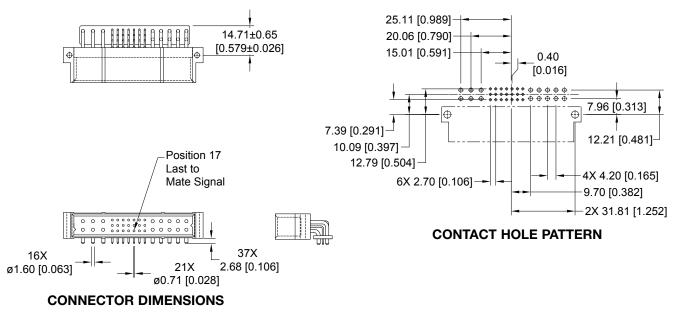
Power

Positronic connectpositronic.com



MALE RIGHT ANGLE (90°) BOARD MOUNT CONNECTOR CODE 4

PART NUMBER FOR INVERTED TERMINATION PCIM37W16RM400A1



SUGGESTED PRINTED BOARD HOLE SIZES:

Suggest Ø1.14 [0.045] holes for size 22 contact holes. Suggest Ø2.03 [0.080] holes for size 16 contact holes. Suggest Ø3.56±0.08 [0.140±0.003] holes for connector mounting holes.



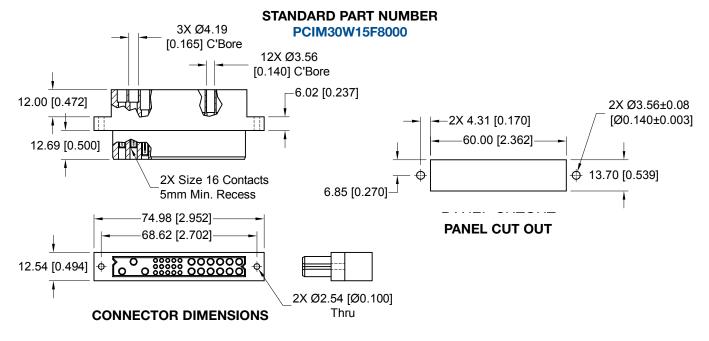
PANEL MOUNT CONNECTOR, FEMALE

Compact Power Connectors

FEMALE PANEL MOUNT CRIMP CONTACT CONNECTOR

CODE 8

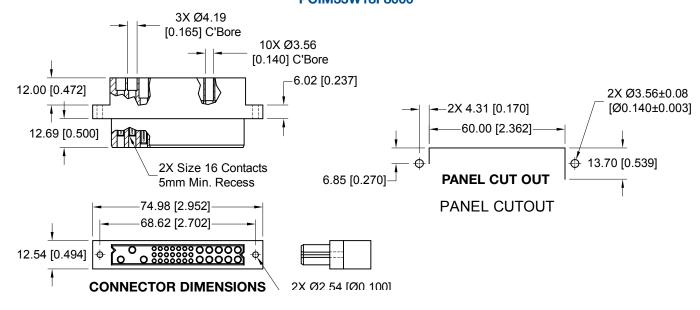
CONTACTS ARE NOT SUPPLIED WITH CONNECTOR AND MUST BE ORDERED SEPARATELY



FEMALE PANEL MOUNT CRIMP CONTACT CONNECTOR CODE 8

CONTACTS ARE NOT SUPPLIED WITH CONNECTOR AND MUST BE ORDERED SEPARATELY

STANDARD PART NUMBER PCIM33W18F8000



For information regarding removable contacts, see Removable Contact section, pages 102-103.

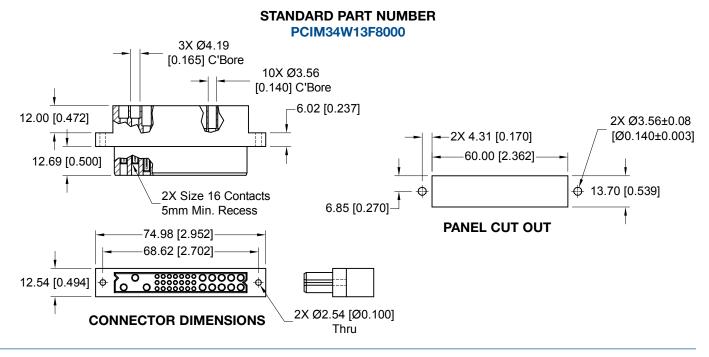
PANEL MOUNT CONNECTOR, FEMALE



FEMALE PANEL MOUNT CRIMP CONTACT CONNECTOR

CODE 8

CONTACTS ARE NOT SUPPLIED WITH CONNECTOR AND MUST BE ORDERED SEPARATELY

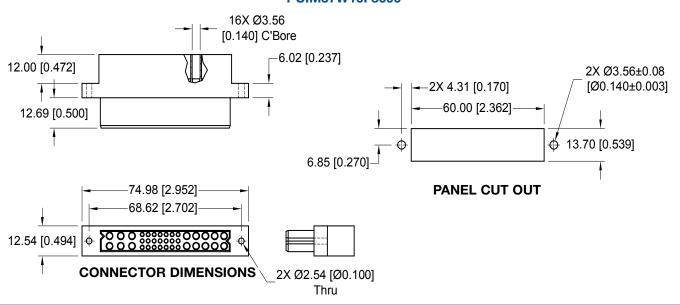


FEMALE PANEL MOUNT CRIMP CONTACT CONNECTOR

CODE 8

CONTACTS ARE NOT SUPPLIED WITH CONNECTOR AND MUST BE ORDERED SEPARATELY

STANDARD PART NUMBER PCIM37W16F8000



For information regarding removable contacts, see Removable Contact section, pages 102-103.



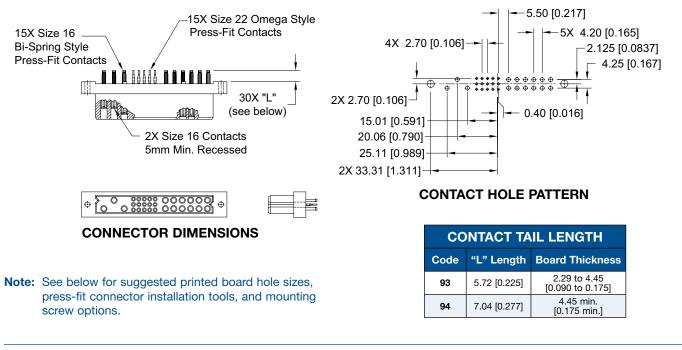
COMPLIANT PRESS-FIT BOARD MOUNT CONNECTOR, FEMALE

Compact Power Connectors

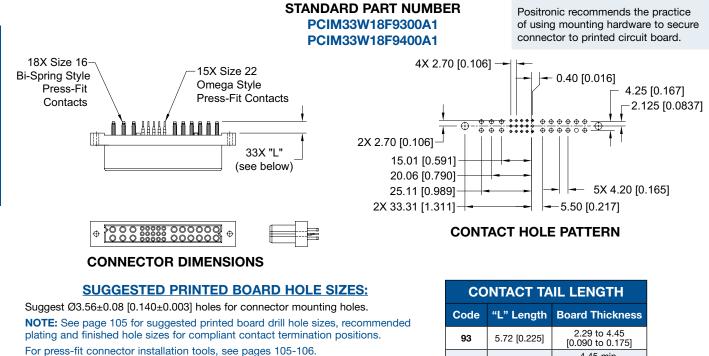
FEMALE COMPLIANT PRESS-FIT CONNECTOR **CODE 93 OR 94**

STANDARD PART NUMBER PCIM30W15F9300A1 PCIM30W15F9400A1

Positronic recommends the practice of using mounting hardware to secure connector to printed circuit board.



FEMALE COMPLIANT PRESS-FIT CONNECTOR **CODE 93 OR 94**



For mounting screw options, see page 105.

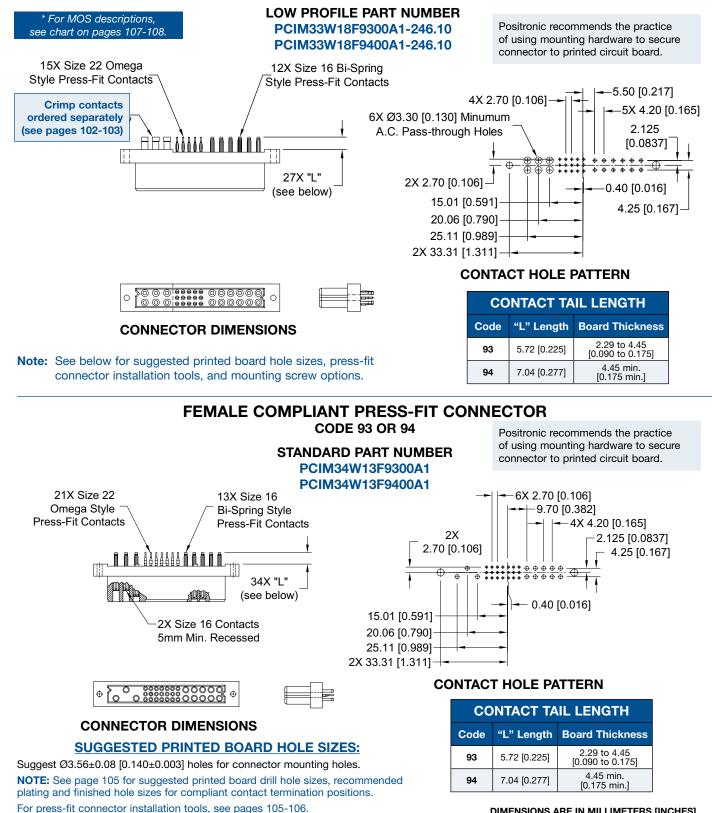
For mounting screw options, see page 105.

COMPLIANT PRESS-FIT BOARD MOUNT CONNECTOR, FEMALE



FEMALE COMPLIANT PRESS-FIT CONNECTOR WITH A.C. PASS-THROUGH CODE 93 OR 94 WITH MOS* -246.10

CRIMP CONTACTS ARE NOT SUPPLIED WITH CONNECTOR AND MUST BE ORDERED SEPARATELY



DIMENSIONS ARE IN MILLIMETERS [INCHES]. ALL DIMENSIONS ARE SUBJECT TO CHANGE. 66



93

94

5.72 [0.225]

7.04 [0.277]

4.45 min.

[0.175 min.]

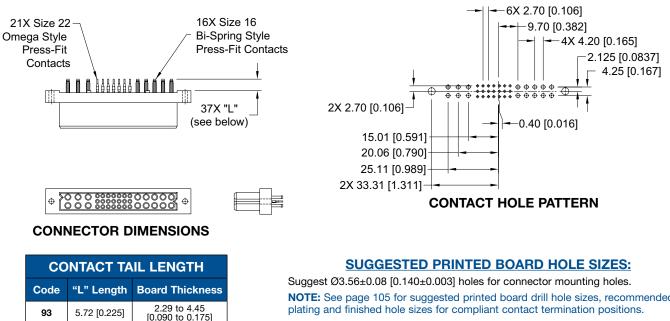
COMPLIANT PRESS-FIT BOARD MOUNT CONNECTOR, FEMALE

Compact Power Connectors

FEMALE COMPLIANT PRESS-FIT CONNECTOR **CODE 93 OR 94**

STANDARD PART NUMBER PCIM37W16F9300A1 PCIM37W16F9400A1

Positronic recommends the practice of using mounting hardware to secure connector to printed circuit board.



NOTE: See page 105 for suggested printed board drill hole sizes, recommended plating and finished hole sizes for compliant contact termination positions. For press-fit connector installation tools, see pages 105-106.

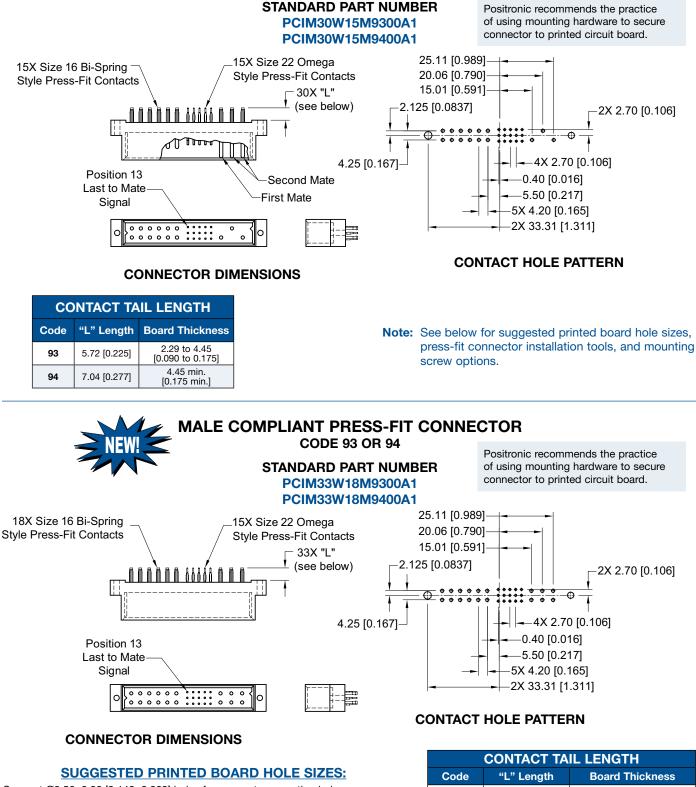
For mounting screw options, see page 105.

Compact Power Connectors

COMPLIANT PRESS-FIT BOARD MOUNT CONNECTOR, MALE



MALE COMPLIANT PRESS-FIT CONNECTOR CODE 93 OR 94



Suggest Ø3.56±0.08 [0.140±0.003] holes for connector mounting holes. **NOTE:** See page 105 for suggested printed board drill hole sizes, recommended plating and finished hole sizes for compliant contact termination positions. For press-fit connector installation tools, see pages 105-106. For mounting screw options, see page 105.
 93
 5.72 [0.225]
 2.29 to 4.45 [0.090 to 0.175]

 94
 7.04 [0.277]
 4.45 min. [0.175 min.]

ALL DIMENSIONS ARE SUBJECT TO CHANGE.

PCIM SERIES

68



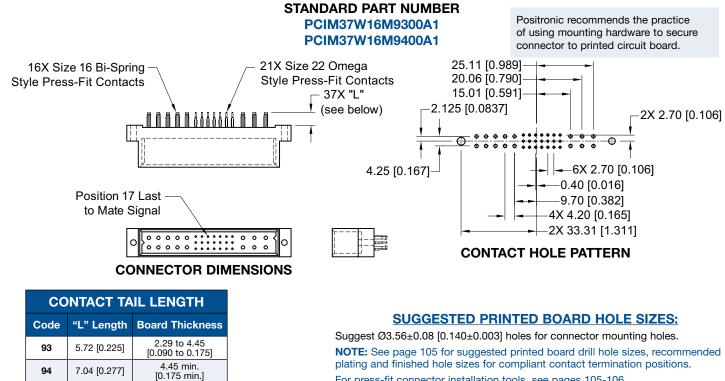
COMPLIANT PRESS-FIT BOARD MOUNT CONNECTOR, MALE

Compact Power Connectors

MALE COMPLIANT PRESS-FIT CONNECTOR **CODE 93 OR 94**

STANDARD PART NUMBER Positronic recommends the practice of using mounting hardware to secure PCIM34W13M9300A1 connector to printed circuit board. PCIM34W13M9400A1 21X Size 22 Omega 25.11 [0.989] 13X Size 16 Bi-Spring Style Press-Fit Contacts Style Press-Fit Contacts 20.06 [0.790] - 34X "L" 15.01 [0.591] (see below) 2.125 [0.0837] 2X 2.70 [0.106] <u>8888888</u> A A 4 M4.25 [0.167] 6X 2.70 [0.106] 0.40 [0.016] Second Mate Position 17 Last 9.70 [0.382] First Mate to Mate Signal 4X 4.20 [0.165] 2X 33.31 [1.311] 00000 CONTACT HOLE PATTERN CONNECTOR DIMENSIONS **CONTACT TAIL LENGTH** Code "L" Length Board Thickness Note: See below for suggested printed board hole sizes, 2.29 to 4.45 [0.090 to 0.175] press-fit connector installation tools, and mounting 93 5.72 [0.225] screw options. 4.45 min. [0.175 min.] 94 7.04 [0.277]

MALE COMPLIANT PRESS-FIT CONNECTOR **CODE 93 OR 94**

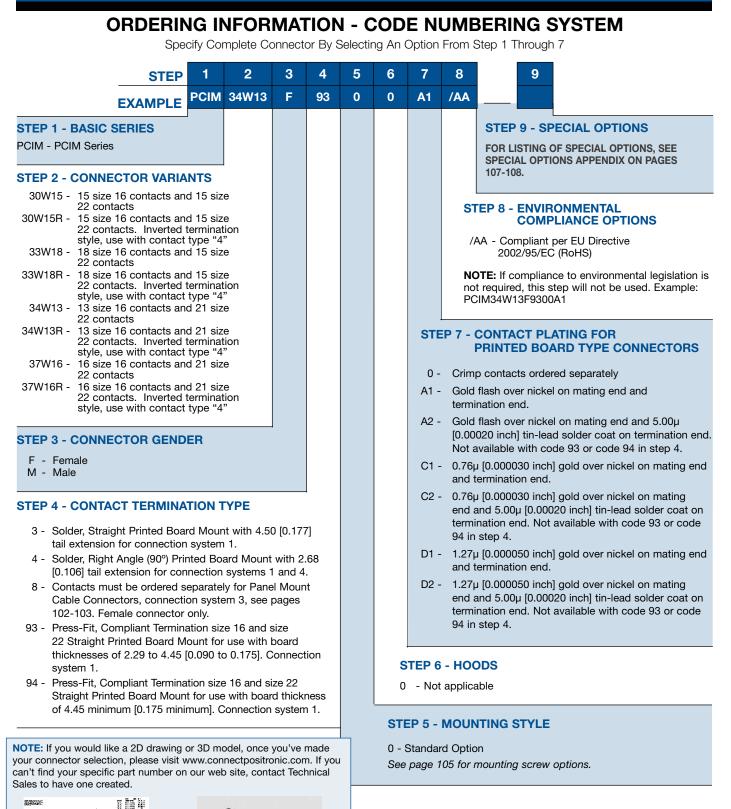


DIMENSIONS ARE IN MILLIMETERS [INCHES]. 69 ALL DIMENSIONS ARE SUBJECT TO CHANGE. For press-fit connector installation tools, see pages 105-106. For mounting screw options, see page 105.

1.92

PCIM ORDERING INFORMATION







GENERAL PRODUCT INFORMATION

Compact Power Connectors

The PCIB Series encompasses all of the features of the PCIH Series in a smaller package. Reliability, high current capacity and many system management connections make the PCIB Series ideal for use in telecom, computer, information systems and industrial applications.

PCIB SERIES CONTACT VARIANTS

FACE VIEW OF MALE AND REAR VIEW OF FEMALE

10	ЗО	⁵ O	70100130160190 80110140170200		23 ()	$\overline{\langle}$
þ	40	P	⁹ o ¹² o ¹⁵ o ¹⁸ o ²¹ o	zО		₂₄ O

24 22 20	0 180 150 120 90 0 170 140 110 80 0 180 130 180 70	60 50	40 Q	20 10
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PCIB24W9 VARIANT

PCIB24W9R VARIANT (Inverted Termination)

9 Size 16 Power Contacts and 15 Size 22 Signal Contacts

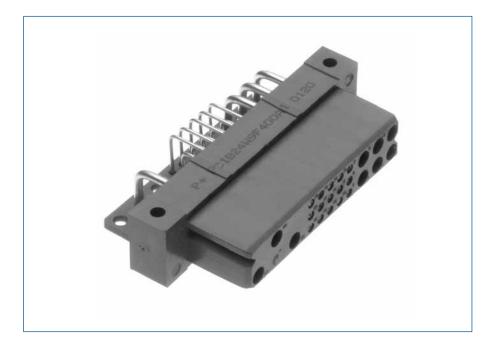
²⁴ O 0 4 0 6 90 120 150 180 210 23 O 50 %C

210 210 180 150 120 90 ₆O ₄O 25O ,0 20 170 140 110 80 zО 24O 40O 16O 12O 100 7O 50 30 10

PCIB26W11 VARIANT

PCIB26W11R VARIANT (Inverted Termination)

11 Size 16 Power Contacts and 15 Size 22 Signal Contacts



TECHNICAL **CHARACTERISTICS**



MATERIALS AND FINISHES: Insulator:	Glass-filled polyester, UL 94V-0,	MECHANICAL CHARACTERIST Blind Mating System:	Male and female connector
	blue color.		bodies provide "lead-in" for 1.3 mm [0.050 inch] diametral
Contacts:	Size 16 contacts: High conductivity precision-		misalignment.
	machined copper alloy. Size 22 contacts: Precision-machined	Polarization:	Provided by connector body design.
	copper alloy.	Removable Contacts:	Install contact from rear of
Plating:	Gold flash over nickel. Other plating options available, refer to Step 7 on page 89.		insulator; release from front of insulator. Size 16 and 22 female contacts feature "Closed Entry" design for
Mounting Screws:	Steel, zinc plated.		highest reliability.
lackscrews:	Stainless steel, passivated.	Removable Contact Retention	
ELECTRICAL CHARACTERISTIC	S:	in Connector Body: Size 16 Contacts:	67 N [15 lbo]
CIB Contact Current Ratings, per See Temperature Rise Curves on p		Size 22 Contacts:	67 N [15 lbs.] 27 N [6 lbs.]
PCIB24W9:		Fixed Contacts:	Printed board terminations, both straight and right angle
Size 16 Power Contacts: Positions 22, 23, and 24:	45 amperes continuous,		(90°). Size 16 female contacts
	all contacts under load.		feature "Closed Entry" desigr Size 22 feature rugged "Oper
Positions 1through 6:	35 amperes continuous, all contacts under load.		Entry" contact design. "Close
Size 22 Signal Contacts:	3 amperes nominal rating.		Entry" contacts available, consult Technical Sales.
PCIB26W11: Size 16 Power Contacts:	34 amperes continuous,	Fixed Contact Retention	
	all contacts under load.	in Connector Body:	45 N [10 lbs]
Size 22 Signal Contacts:	3 amperes nominal rating.	Size 16 Contacts: Size 22 Contacts:	45 N [10 lbs.] 27 N [6 lbs.]
nitial Contact Resistance: Size 16 Contact:	0.0007 ohms maximum.	Resistance to Solder Heat:	260°C [500°F] for 10 seconds
Size 22 Contact:	0.004 ohms maximum. Per IEC 512-2, Test 2b.		duration per IEC 512-6, Test 12e, 25-watt soldering ir
nsulator Resistance:	5 G ohms per IEC 512-2, Test 3a.	Sequential Contact Mating System: PCIB24W9:	: First mate contact 22 and las
/oltage Proof:	lest od.		mate contact position 7.
PCIB24W9:		PCIB26W11:	Last mate contact position 7
Contacts 22, 23 and 24: Contacts 1 through 6:	3,000 V r.m.s. 1,500 V r.m.s.	Consult Technical Sales for customer	specified sequential mating.
Contacts 7 through 21:	1,000 V r.m.s.	Safety "Recessed in Insulator" Contacts:	The following size 16 contact
PCIB26W11:			are recessed 5.00 mm [0.197
Contacts 1 through 6 and 22 through 26:	1,500 V r.m.s.		inch] below the face of the female connector insulator pe
Contacts 7 through 21:	1,000 V r.m.s.		safety requirements.
Creepage and Clearance		<u>PCIB24W9:</u> <u>PCIB26W11:</u>	Contact positions 23 and 24. None
Distance; minimum: PCIB24W9:		Compliant Terminations:	Size 16 and 22 contacts are
Contact 24 to Contact 22:	3.2mm [0.126 inch]	·	available with compliant
Contact 23 to Contact 22:	3.2mm [0.126 inch]		contact terminations. Averag insertion and extraction force
Contact 24 to Signal Contacts: Contact 23 to Signal Contacts:			of size 16 contacts are
Contact 24 to Contact 23: Contact 22 to Signal Contacts:	2.5mm [0.098 inch]		22N (5 lbs.) per contact.
PCIB26W11:		Printed Board Mounting:	Mounting holes provided in connector body for printed
Contact 22 to Signal Contacts:	2.0mm [0.079 inch]		board mounting. Self-tappin screws are available.
Vorking Voltage: PCIB24W9:		Mechanical Operations:	250 couplings, minimum.
Contacts 22, 23 and 24:	1,000 V r.m.s.		-
Contacts 1 through 6: Contacts 7 through 21:	500 V r.m.s. 333 V r.m.s.	CLIMATIC CHARACTERISTICS: Working Temperature:	-55℃ to +125℃.
PCIB26W11:		U.L. Recognized	File #E49351
Contacts 1 through 6 and 22 through 26:	500 V r.m.s.	CSA Recognized	
Contacts 7 through 21:	333 V r.m.s.	-	ARE IN MILLIMETERS [INCHES]

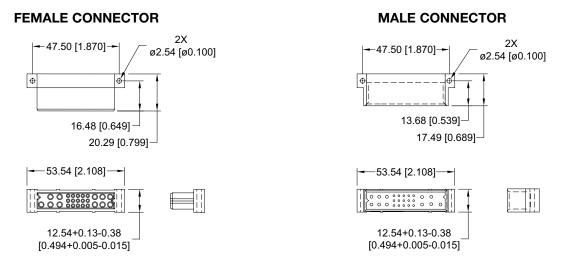
DIMENSIONS ARE IN MILLIMETERS [INCHES]. ALL DIMENSIONS ARE SUBJECT TO CHANGE. 72



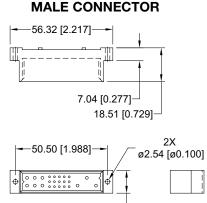
CONNECTOR OUTLINE AND MATING DIMENSIONS

PCIB CONNECTOR OUTLINE DIMENSIONS

RIGHT ANGLE (90°) BOARD MOUNT CONNECTOR

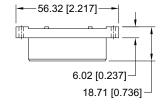


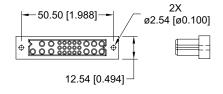
STRAIGHT BOARD MOUNT CONNECTOR



12.54 [0.494]

FEMALE CONNECTOR





PCIB CONNECTOR MATING DIMENSIONS





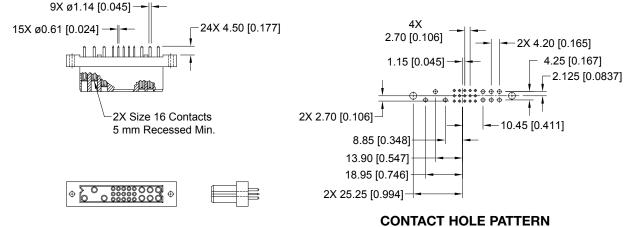


STRAIGHT SOLDER CONNECTOR, FEMALE



FEMALE STRAIGHT SOLDER CONNECTOR CODE 3





CONNECTOR DIMENSIONS

Compact

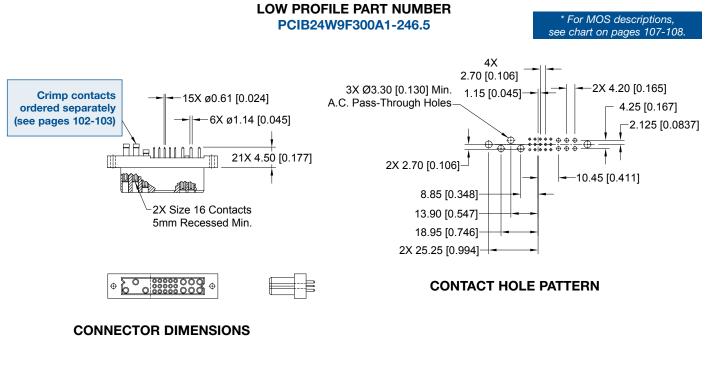
Connectors

Power

Note: See below for suggested printed board hole sizes.

FEMALE STRAIGHT SOLDER CONNECTOR WITH A.C. PASS-THROUGH CODE 3 WITH MOS* -246.5

CRIMP CONTACTS ARE NOT SUPPLIED WITH CONNECTOR AND MUST BE ORDERED SEPARATELY



SUGGESTED PRINTED BOARD HOLE SIZES:

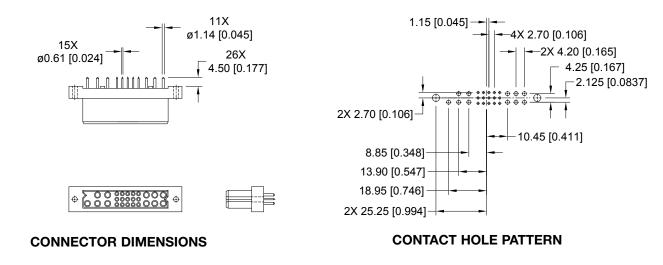


STRAIGHT SOLDER CONNECTOR, FEMALE



FEMALE STRAIGHT SOLDER CONNECTOR CODE 3

STANDARD PART NUMBER PCIB26W11F300A1



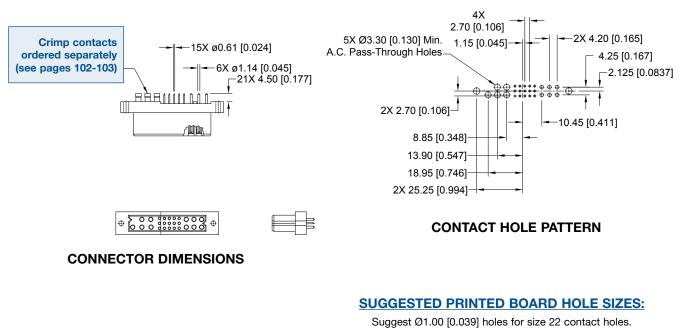
Note: See below for suggested printed board hole sizes.

FEMALE STRAIGHT SOLDER CONNECTOR WITH A.C. PASS-THROUGH CODE 3 WITH MOS* -246.6

CRIMP CONTACTS ARE NOT SUPPLIED WITH CONNECTOR AND MUST BE ORDERED SEPARATELY



* For MOS descriptions, see chart on pages 107-108.



DIMENSIONS ARE IN MILLIMETERS [INCHES]. 75 ALL DIMENSIONS ARE SUBJECT TO CHANGE.

STRAIGHT SOLDER CONNECTOR, MALE

Compact

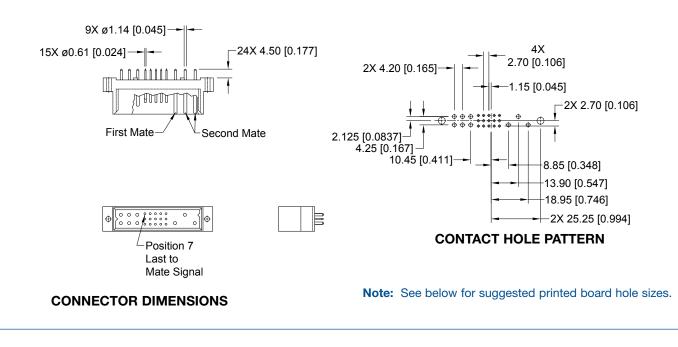
Connectors

Power



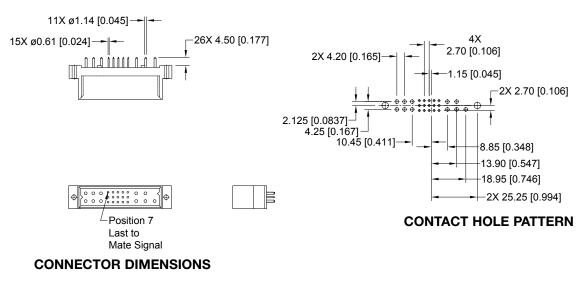
MALE STRAIGHT SOLDER CONNECTOR CODE 3

STANDARD PART NUMBER PCIB24W9M300A1



MALE STRAIGHT SOLDER CONNECTOR CODE 3

STANDARD PART NUMBER PCIB26W11M300A1



SUGGESTED PRINTED BOARD HOLE SIZES:



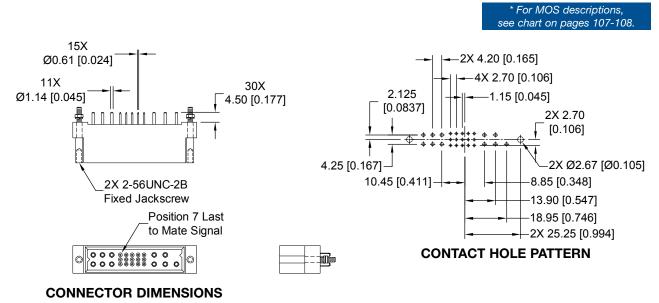
STRAIGHT SOLDER CONNECTOR, MALE

Compact Power Connectors

MALE STRAIGHT SOLDER CONNECTOR WITH JACKSCREW SYSTEM CODE 3 WITH MOS* -444.0

OTHER JACKSCREW LENGTH OPTIONS AVAILABLE, CONTACT TECHNICAL SALES FOR DETAILS

STANDARD PART NUMBER PCIB26W11M300A1-444.0



SUGGESTED PRINTED BOARD HOLE SIZES:



Compact

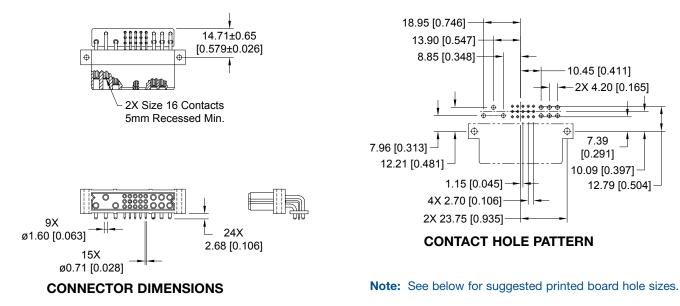
Connectors

Power



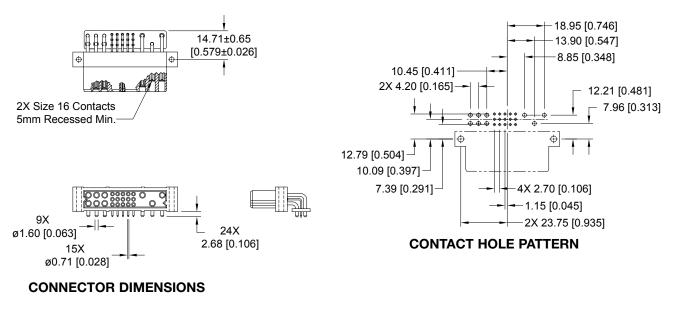
FEMALE RIGHT ANGLE (90°) BOARD MOUNT CONNECTOR CODE 4





FEMALE RIGHT ANGLE (90°) BOARD MOUNT CONNECTOR CODE 4

PART NUMBER FOR INVERTED TERMINATION PCIB24W9RF400A1



SUGGESTED PRINTED BOARD HOLE SIZES:

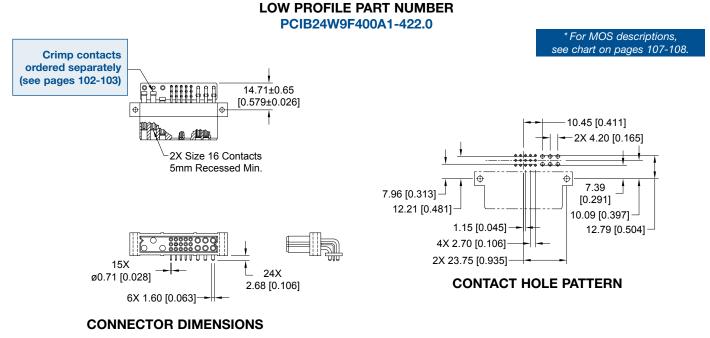


RIGHT ANGLE (90°) BOARD MOUNT CONNECTOR, FEMALE

Compact Power Connectors

FEMALE RIGHT ANGLE (90°) BOARD MOUNT CONNECTOR WITH A.C. PASS-THROUGH CODE 4 WITH MOS* -422.0

CRIMP CONTACTS ARE NOT SUPPLIED WITH CONNECTOR AND MUST BE ORDERED SEPARATELY



SUGGESTED PRINTED BOARD HOLE SIZES:

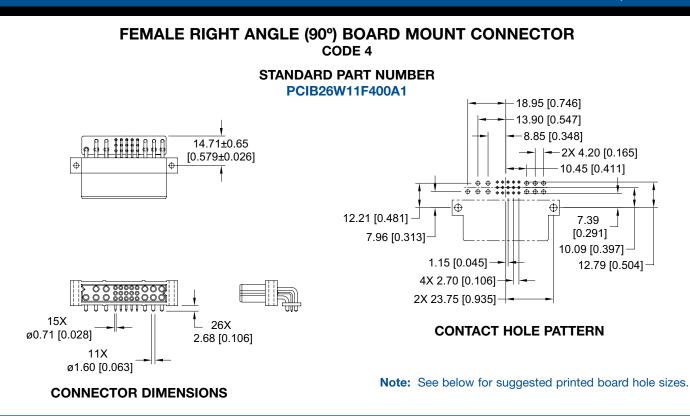
RIGHT ANGLE (90°) BOARD MOUNT CONNECTOR, FEMALE

Compact

Connectors

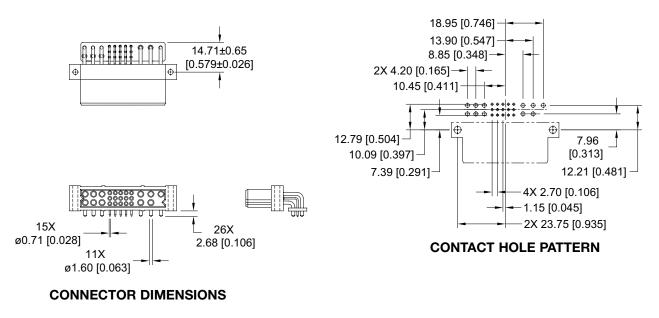
Power

Positronic connectpositronic.com



FEMALE RIGHT ANGLE (90°) BOARD MOUNT CONNECTOR CODE 4

PART NUMBER FOR INVERTED TERMINATION PCIB26W11RF400A1



SUGGESTED PRINTED BOARD HOLE SIZES:

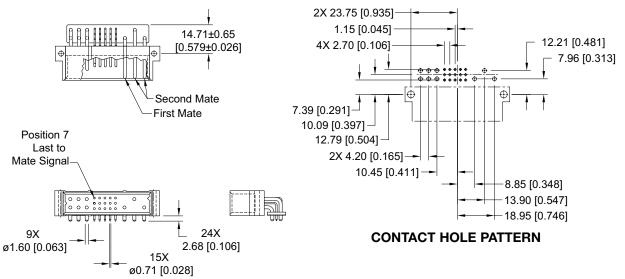


RIGHT ANGLE (90°) BOARD MOUNT CONNECTOR, MALE

Compact Power Connectors

MALE RIGHT ANGLE (90°) BOARD MOUNT CONNECTOR CODE 4

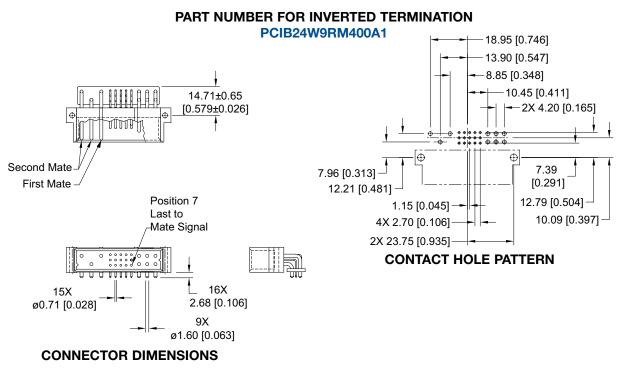
STANDARD PART NUMBER PCIB24W9M400A1



CONNECTOR DIMENSIONS

Note: See below for suggested printed board hole sizes.

MALE RIGHT ANGLE (90°) BOARD MOUNT CONNECTOR CODE 4



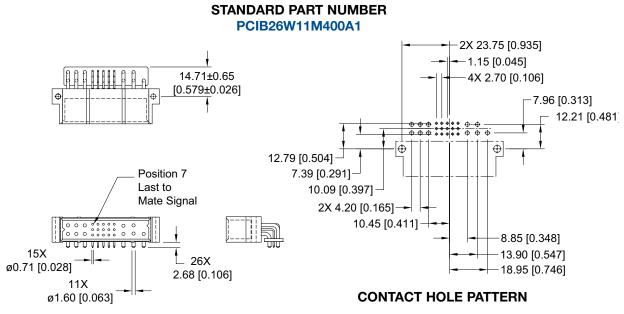
SUGGESTED PRINTED BOARD HOLE SIZES:

RIGHT ANGLE (90°) BOARD MOUNT CONNECTOR, MALE

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Compact Power Connectors



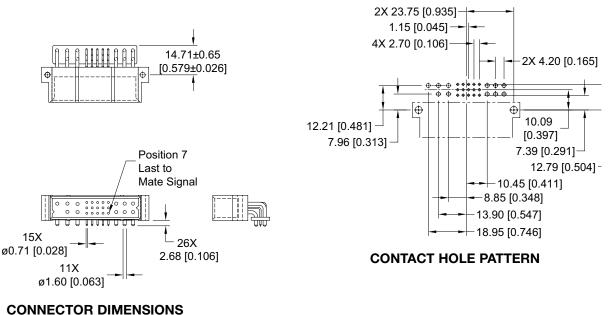


CONNECTOR DIMENSIONS

Note: See below for suggested printed board hole sizes.

MALE RIGHT ANGLE (90°) BOARD MOUNT CONNECTOR CODE 4

> PART NUMBER FOR INVERTED TERMINATION PCIB26W11RM400A1



SUGGESTED PRINTED BOARD HOLE SIZES:



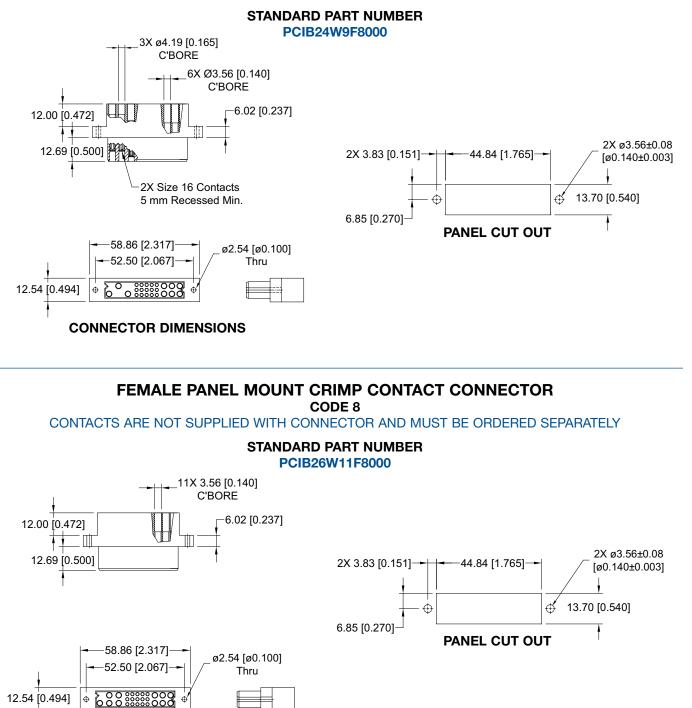
PANEL MOUNT **CONNECTOR, FEMALE**



FEMALE PANEL MOUNT CRIMP CONTACT CONNECTOR

CODE 8

CONTACTS ARE NOT SUPPLIED WITH CONNECTOR AND MUST BE ORDERED SEPARATELY



CONNECTOR DIMENSIONS

For information regarding removable contacts, see Removable Contact section, pages 102-103.

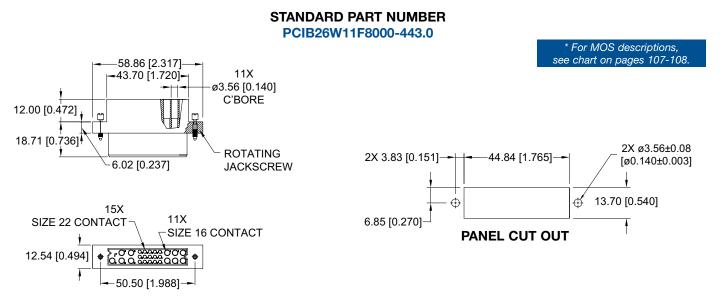
12.54 [0.494]

PANEL MOUNT CONNECTOR, FEMALE



FEMALE PANEL MOUNT CRIMP CONTACT CONNECTOR WITH JACKSCREW SYSTEM CODE 8 WITH MOS* -443.0

CONTACTS ARE NOT SUPPLIED WITH CONNECTOR AND MUST BE ORDERED SEPARATELY



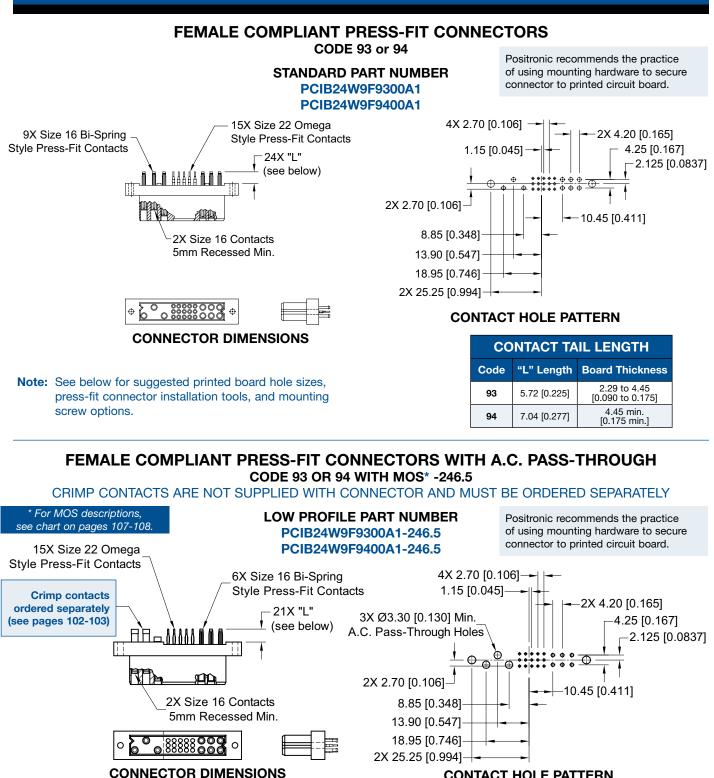
CONNECTOR DIMENSIONS

For information regarding removable contacts, see Removable Contact section, pages 102-103.



COMPLIANT PRESS-FIT BOARD MOUNT CONNECTOR, FEMALE

Compact Power Connectors



CONTACT HOLE PATTERN

SUGGESTED PRINTED BOARD HOLE SIZES:

Suggest Ø3.56±0.08 [0.140±0.003] holes for connector mounting holes. NOTE: See page 105 for suggested printed board drill hole sizes, recommended plating and finished hole sizes for compliant contact termination positions. For press-fit connector installation tools, see pages 105-106. For mounting screw options, see page 105.

DIMENSIONS ARE IN MILLIMETERS [INCHES]. ALL DIMENSIONS ARE SUBJECT TO CHANGE.

5.72 [0.225]

7.04 [0.277]

Code

93

94

CONTACT TAIL LENGTH

"L" Length Board Thickness

2.29 to 4.45

[0.090 to 0.175]

4.45 min.

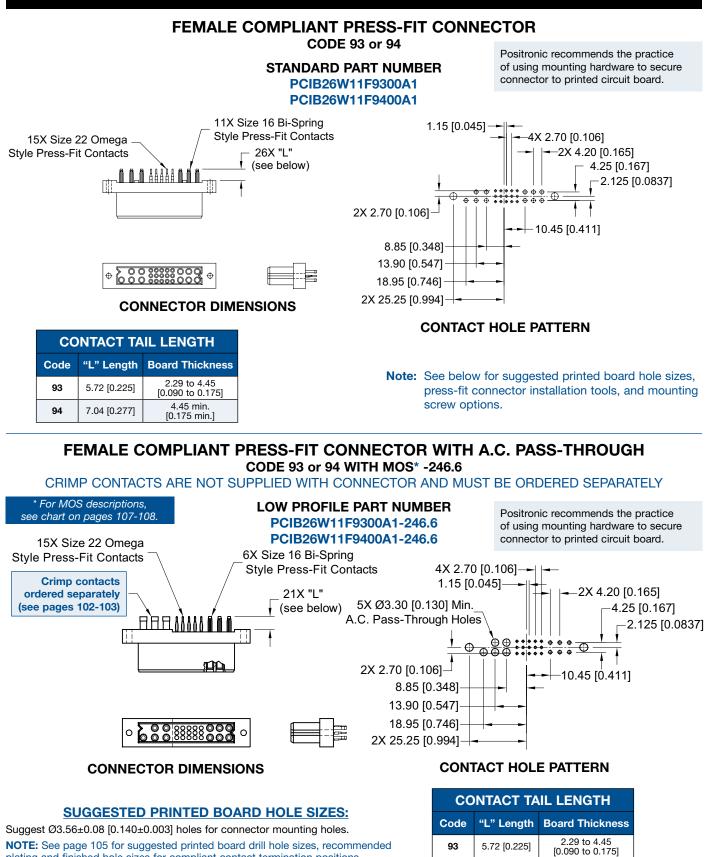
[0.175 min.]

85

Compact Power Connectors

COMPLIANT PRESS-FIT BOARD MOUNT CONNECTOR, FEMALE

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plating and finished hole sizes for compliant contact termination positions. For press-fit connector installation tools, see pages 105-106. For mounting screw options, see page 105.

DIMENSIONS ARE IN MILLIMETERS [INCHES]. ALL DIMENSIONS ARE SUBJECT TO CHANGE.

94

7.04 [0.277]

4.45 min.

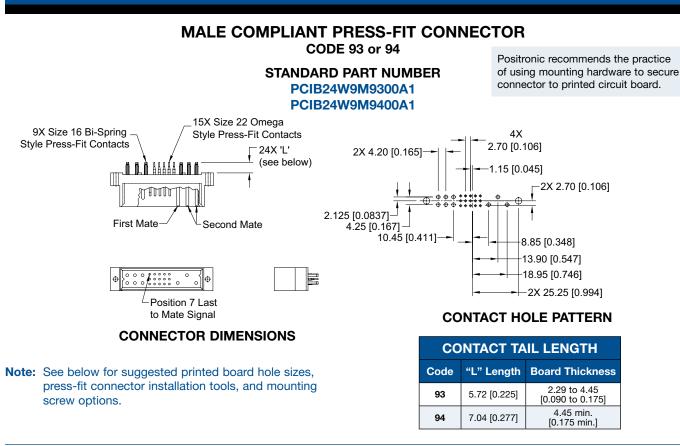
[0.175 min.]

86



COMPLIANT PRESS-FIT BOARD MOUNT CONNECTOR, MALE

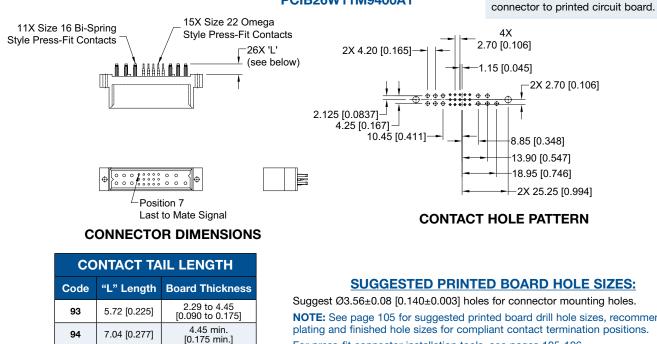
Compact Power Connectors



MALE COMPLIANT PRESS-FIT CONNECTOR CODE 93 or 94

STANDARD PART NUMBER PCIB26W11M9300A1 PCIB26W11M9400A1

Positronic recommends the practice of using mounting hardware to secure



DIMENSIONS ARE IN MILLIMETERS [INCHES]. 87 ALL DIMENSIONS ARE SUBJECT TO CHANGE. NOTE: See page 105 for suggested printed board drill hole sizes, recommended For press-fit connector installation tools, see pages 105-106. For mounting screw options, see page 105.

COMPLIANT PRESS-FIT BOARD MOUNT CONNECTOR, MALE



MALE COMPLIANT PRESS-FIT CONNECTOR WITH JACKSCREW SYSTEM CODE 93 OR 94 WITH MOS* -444.0 OTHER JACKSCREW LENGTH OPTIONS AVAILABLE, CONTACT TECHNICAL SALES FOR DETAILS STANDARD PART NUMBER Positronic recommends the practice PCIB26W11M9300A1-444.0 For MOS descriptions, of using mounting hardware to secure PCIB26W11M9400A1-444.0 see chart on pages 107-108. connector to printed circuit board. 11X Size 16 Bi-Spring 2X 4.20 [0.165] 15X Size 22 Omega Style Press-Fit Contacts Style Bi-Spring Contacts 4X 2.70 [0.106] 2.125 1.15 [0.045] [0.0837] 88868 0 0 0 2X 2.70 [0.106] 26X "L" Ф (see below) 4.25 [0.167] 2X Ø2.67 [Ø0.105] 8.85 [0.348] 10.45 [0.411] 2X 2-56UNC-2B **Fixed Jackscrew** -13.90 [0.547] Position 7 Last 18.95 [0.746] to Mate Signal -2X 25.25 [0.994] 000 C **CONTACT HOLE PATTERN** CONNECTOR DIMENSIONS

SUGGESTED PRINTED BOARD HOLE SIZES:

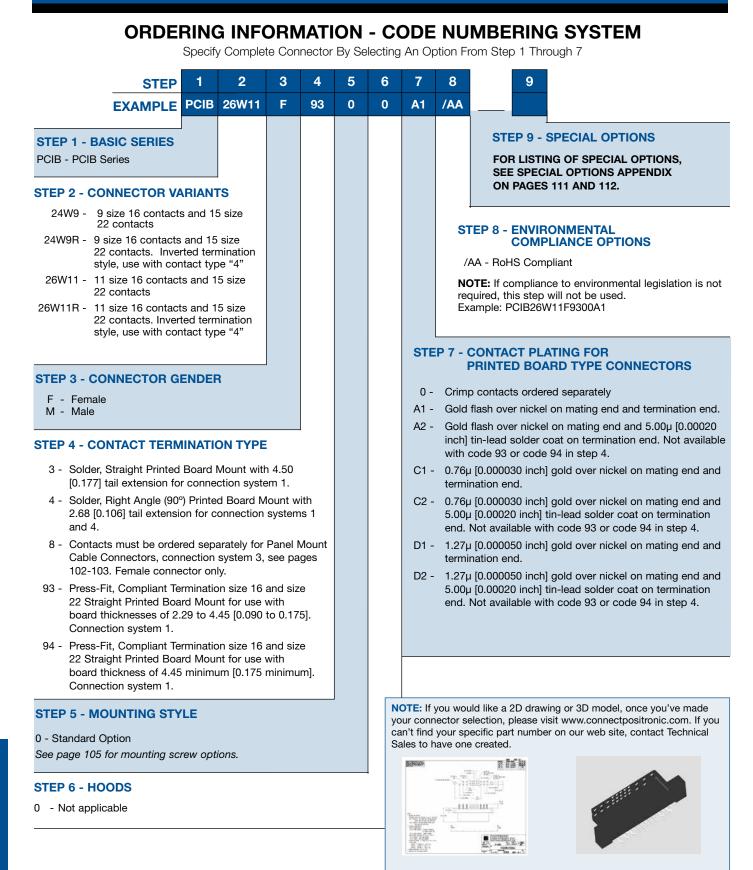
Suggest Ø3.56±0.08 [0.140±0.003] holes for connector mounting holes. **NOTE:** See page 105 for suggested printed board drill hole sizes, recommended plating and finished hole sizes for compliant contact termination positions. For press-fit connector installation tools, see pages 105-106. For mounting screw options, see page 105.

CONTACT TAIL LENGTH		
Code	"L" Length	Board Thickness
93	5.72 [0.225]	2.29 to 4.45 [0.090 to 0.175]
94	7.04 [0.277]	4.45 min. [0.175 min.]



PCIB ORDERING INFORMATION

Compact Power Connectors



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GENERAL PRODUCT INFORMATION



The PCIC Series encompasses all of the features of the PCIH Series in a **1U** package. Reliability, high current capacity and many system management connections make the PCIC Series ideal for use in telecom, computer, information systems and industrial applications.

PCIC SERIES CONTACT VARIANTS

FACE VIEW OF MALE AND REAR VIEW OF FEMALE

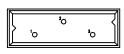
10 30 50 80 110 80 90 120 20 40 70 180 130	•"0	°
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PCIC16W7 VARIANT



PCIC16W7R VARIANT (Inverted Termination)

7 Size 16 Power Contacts and 9 Size 22 Signal Contacts



PCIC3W3 VARIANT

CREEPAGE AND CLEARANCE FOR HIGH VOLTAGE APPLICATIONS

3 Size 16 Power Contacts





TECHNICAL CHARACTERISTICS

Compact Power Connectors

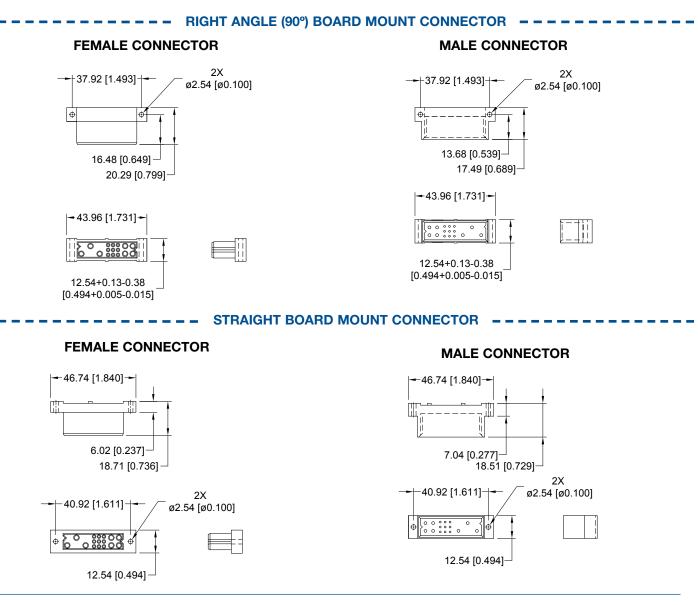
MATERIALS AND FINISHES:		Removable Contacts:	Install contact from rear of
Insulator:	Glass-filled polyester, UL 94V-0, blue color.		insulator; release from front of insulator. Size 16 and 22
Contacts:	Size 16 contacts: High conductivity precision-machined		female contacts feature 0. "Closed Entry" design for
	copper alloy. Size 22 contacts:		highest reliability.
Plating:	Precision-machined copper alloy. Gold flash over nickel. Other	Removable Contact Retention in Connector Body:	
	plating options available, refer to Step 7 on page 101.	Size 16 Contacts: Size 22 Contacts:	67 N [15 lbs.] 27 N [6 lbs.]
Mounting Screws:	Steel, zinc plated.	Fixed Contacts:	Printed board terminations,
Jackscrews:	Stainless steel, passivated.		both straight and right angle (90°). Size 16 female contacts
ELECTRICAL CHARACTERISTIC PCIC Contact Current Ratings, per I See Temperature Rise Curves on page <u>PCIC3W3:</u> Size 16 Power Contacts:	UL 1977		feature "Closed Entry" design. Size 22 feature rugged "Open Entry" contact design. "Closed Entry" contacts available, consult Technical Sales.
	all contacts under load.	Fixed Contact Retention	
PCIC16W7: Size 16 Power Contacts:		in Connector Body:	
Positions 14, 15, and 16:	40 amperes continuous, all contacts under load.	Size 16 Contacts: Size 22 Contacts:	45 N [10 lbs.] 27 N [6 lbs.]
Positions 1 through 4:	30 amperes continuous, all contacts under load.	Resistance to Solder Heat:	260°C [500°F] for 10 seconds duration per IEC 512-6, Tes
Size 22 Signal Contacts:	3 amperes nominal rating.		12e, 25-watt soldering iron.
Initial Contact Resistance: Size 16 Contact: Size 22 Contact:	0.0007 ohms maximum. 0.005 ohms maximum.	Sequential Contact Mating System: PCIC16W7:	First mate contact 14 and last mate contact position 5.
	Per IEC 512-2, Test 2b.	Consult Technical Sales for customer	specified sequential mating.
Insulator Resistance:	5 G ohms per IEC 512-2, Test 3a.	Safety "Recessed in Insulator" Contacts:	The following size 16 contacts are recessed 5mm [0.197 inch]
Voltage Proof: <u>PCIC3W3:</u> <u>PCIC16W7:</u>	5,000 V r.m.s.		below the face of the female connector insulator per safety requirements.
Contacts 14, 15, and 16: Contacts 1 through 4:	3,000 V r.m.s. 1.500 V r.m.s.	PCIC16W7:	Contact positions 15 and 16.
Contacts 5 through 13:	1,000 V r.m.s. 1,000 V r.m.s.	Compliant Terminations:	Size 16 and 22 contacts are available with Compliant Contact
Creepage and Clearance Distance; minimum:			Terminations. Average insertion and extraction forces of size 16
<u>PCIC3W3:</u> PCIC16W7:	7.23mm [0.285 inch]		contacts are 22N (5 lbs.) per contact.
Contact 16 to Contact 14: Contact 15 to Contact 14:	3.2mm [0.126 inch] 3.2mm [0.126 inch]	Printed Board Mounting:	Mounting holes provided in
Contact 16 to Signal Contacts: Contact 15 to Signal Contacts:	6.4mm [0.252 inch]	······································	connector body for printed board mounting. Self-tapping
Contact 16 to Contact 15:	2.5mm [0.098 inch]		screws are available.
Contact 14 to Signal Contacts:	2.0mm [0.079 mcn]	Mechanical Operations:	250 couplings, minimum.
Working Voltage: <u>PCIC3W3:</u> PCIC16W7:	2,000 V r.m.s.	CLIMATIC CHARACTERISTICS: Working Temperature:	-55°C to +125°C.
Contacts 14, 15 and 16:	1,000 V r.m.s.		
Contacts 1 through 4: Contacts 5 through 13:	500 V r.m.s. 333 V r.m.s.	U.L. Recognized	File #E49351*1
MECHANICAL CHARACTERISTI	CS:		
Blind Mating System:	Male and female connector bodies provide "lead-in" for 1.3mm [0.050 inch] diametral	*1 U.L. and CNR recog is pending, consult	
Polarization:	misalignment. Provided by connector body		

design.

CONNECTOR OUTLINE AND MATING DIMENSIONS

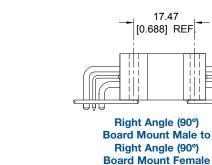
Positronic connectpositronic.com

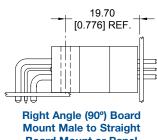
PCIC CONNECTOR OUTLINE DIMENSIONS



PCIC CONNECTOR MATING DIMENSIONS

(FULLY MATED)





Compact

Connectors

Power

Board Mount or Panel Mount Female

989

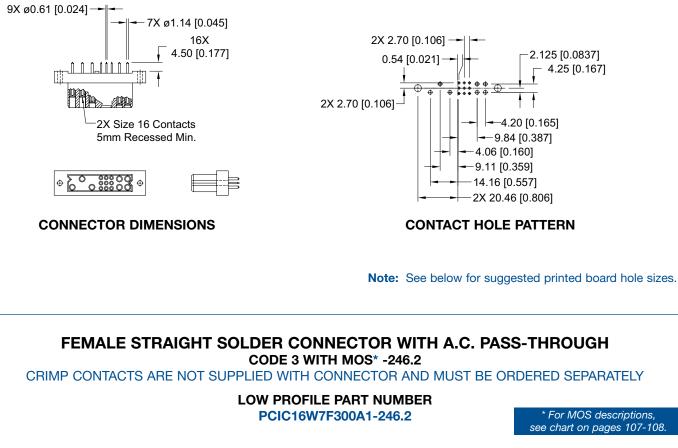


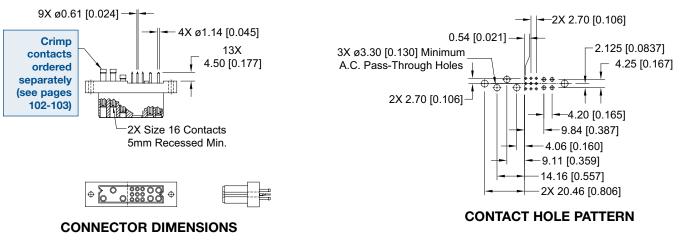
STRAIGHT SOLDER CONNECTOR, FEMALE

Compact Power Connectors

FEMALE STRAIGHT SOLDER CONNECTOR CODE 3

STANDARD PART NUMBER PCIC16W7F300A1





SUGGESTED PRINTED BOARD HOLE SIZES:

STRAIGHT SOLDER CONNECTOR, MALE

Compact

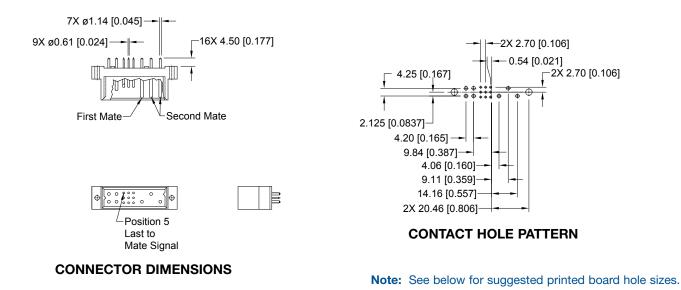
Connectors

Power

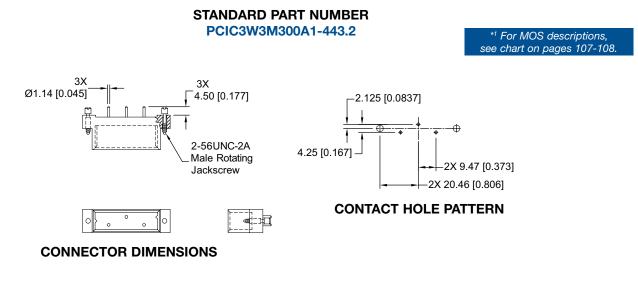
Positronic connectpositronic.com

MALE STRAIGHT SOLDER CONNECTOR CODE 3

STANDARD PART NUMBER PCIC16W7M300A1



MALE STRAIGHT SOLDER CONNECTOR WITH JACKSCREW SYSTEM CODE 3 WITH MOS*1 -443.2

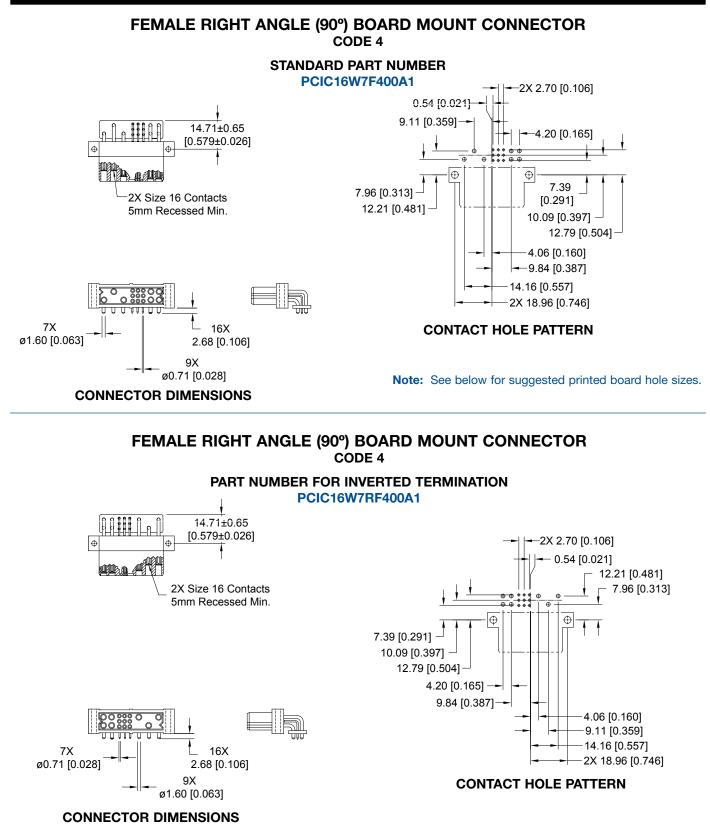


SUGGESTED PRINTED BOARD HOLE SIZES:



RIGHT ANGLE (90°) BOARD MOUNT CONNECTOR, FEMALE

Compact Power Connectors



SUGGESTED PRINTED BOARD HOLE SIZES:

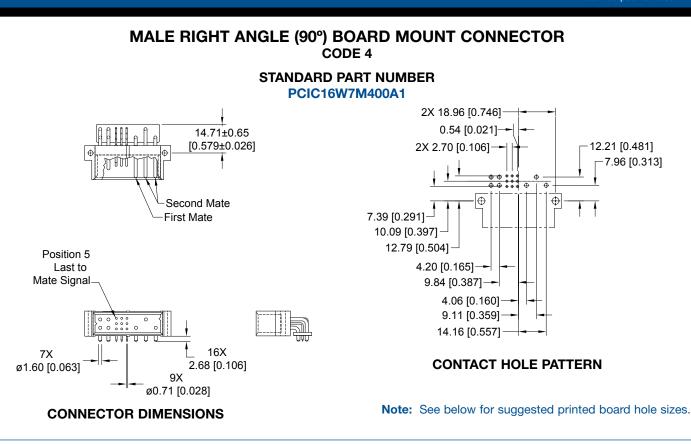
RIGHT ANGLE (90°) BOARD MOUNT CONNECTOR, MALE

Compact

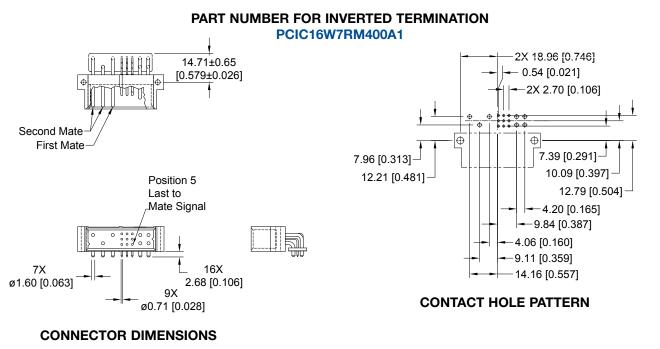
Connectors

Power

Positronic



MALE RIGHT ANGLE (90°) BOARD MOUNT CONNECTOR CODE 4



SUGGESTED PRINTED BOARD HOLE SIZES:



PANEL MOUNT CONNECTOR. FEMALE

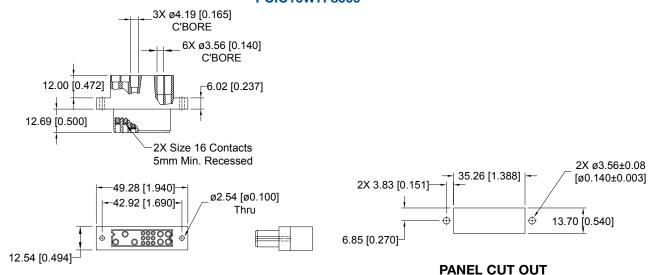
Compact Power Connectors

FEMALE PANEL MOUNT CRIMP CONTACT CONNECTOR

CODE 8

CONTACTS ARE NOT SUPPLIED WITH CONNECTOR AND MUST BE ORDERED SEPARATELY

STANDARD PART NUMBER PCIC16W7F8000



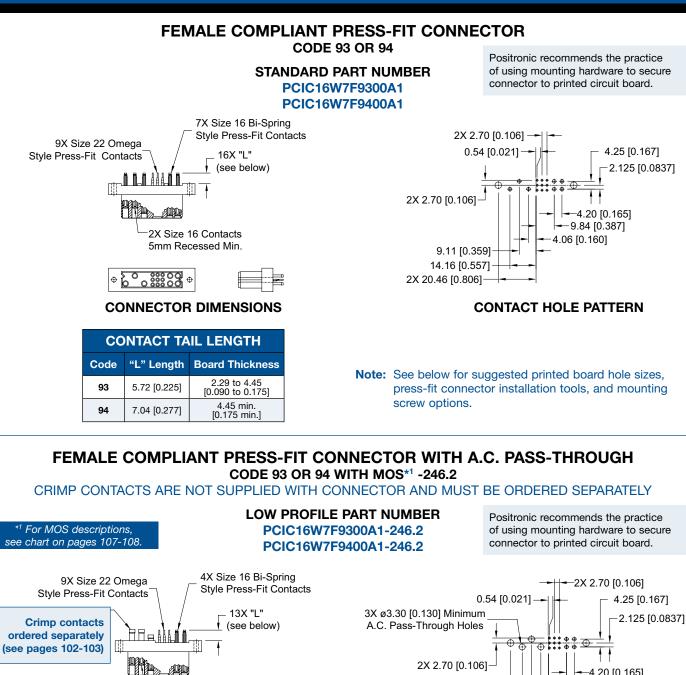
CONNECTOR DIMENSIONS

For information regarding removable contacts, see Removable Contact section, pages 102-103.



COMPLIANT PRESS-FIT BOARD MOUNT CONNECTOR, FEMALE

Positronic connectpositronic.com



5mm Recessed Min.

2X Size 16 Contacts

CONNECTOR DIMENSIONS

SUGGESTED PRINTED BOARD HOLE SIZES:

Suggest Ø3.56±0.08 [0.140±0.003] holes for connector mounting holes. **NOTE:** See page 105 for suggested printed board drill hole sizes, recommended plating and finished hole sizes for compliant contact termination positions. For press-fit connector installation tools, see pages 105-106. For mounting screw options, see page 105.

CONTACT HOLE PATTERN

⊷4.20 [0.165] ∙9.84 [0.387]

-4.06 [0.160] -9.11 [0.359]

14.16 [0.557] 2X 20.46 [0.806]

CONTACT TAIL LENGTH		
Code	"L" Length	Board Thickness
93	5.72 [0.225]	2.29 to 4.45 [0.090 to 0.175]
94	7.04 [0.277]	4.45 min. [0.175 min.]

DIMENSIONS ARE IN MILLIMETERS [INCHES]. ALL DIMENSIONS ARE SUBJECT TO CHANGE. 98



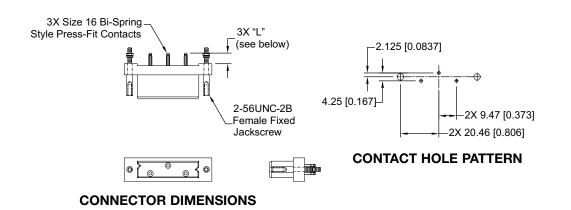
COMPLIANT PRESS-FIT BOARD MOUNT CONNECTOR, FEMALE

Compact Power Connectors

FEMALE COMPLIANT PRESS-FIT CONNECTOR WITH JACKSCREW SYSTEM CODE 93 OR 94 WITH MOS*1 -444.2

^{*1} For MOS descriptions, see chart on pages 107-108. STANDARD PART NUMBER PCIC3W3F9300A1-444.2 PCIC3W3F9400A1-444.2

Positronic recommends the practice of using mounting hardware to secure connector to printed circuit board.



CONTACT TAIL LENGTH		
Code "L" Length		Board Thickness
93	5.72 [0.225]	2.29 to 4.45 [0.090 to 0.175]
94	7.04 [0.277]	4.45 min. [0.175 min.]

SUGGESTED PRINTED BOARD HOLE SIZES:

Suggest Ø3.56±0.08 [0.140±0.003] holes for connector mounting holes. **NOTE:** See page 105 for suggested printed board drill hole sizes, recommended plating and finished hole sizes for compliant contact termination positions. For press-fit connector installation tools, see pages 105-106. For mounting screw options, see page 105.

COMPLIANT PRESS-FIT BOARD MOUNT CONNECTOR, MALE

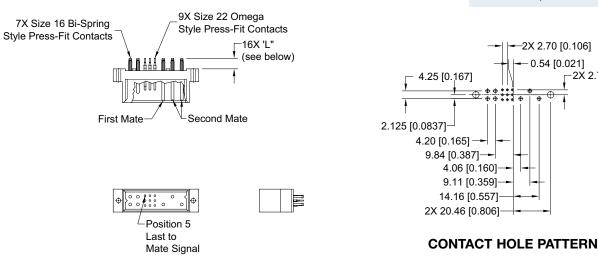
Positronic connectpositronic.com

-2X 2.70 [0.106]

MALE COMPLIANT PRESS-FIT CONNECTOR CODE 93 OR 94

STANDARD PART NUMBER PCIC16W7M9300A1 PCIC16W7M9400A11

Positronic recommends the practice of using mounting hardware to secure connector to printed circuit board.



CONNECTOR DIMENSIONS

CONTACT TAIL LENGTH			
Code	"L" Length	Board Thickness	
93	5.72 [0.225]	2.29 to 4.45 [0.090 to 0.175]	
94	7.04 [0.277]	4.45 min. [0.175 min.]	

SUGGESTED PRINTED BOARD HOLE SIZES:

Suggest Ø3.56±0.08 [0.140±0.003] holes for connector mounting holes. **NOTE:** See page 105 for suggested printed board drill hole sizes, recommended plating and finished hole sizes for compliant contact termination positions. For press-fit connector installation tools, see pages 105-106. For mounting screw options, see page 105.



PCIC ORDERING INFORMATION

Compact Power Connectors

ORDERING INFORMATION - CODE NUMBERING SYSTEM Specify Complete Connector By Selecting An Option From Step 1 Through 7 STEP 2 3 4 5 6 7 8 9 1 F **EXAMPLE** PCIC 16W7 93 0 0 **A1** /AA **STEP 9 - SPECIAL OPTIONS STEP 1 - BASIC SERIES** FOR LISTING OF SPECIAL OPTIONS, PCIC - PCIC Series SEE SPECIAL OPTIONS APPENDIX ON PAGES 107 AND 108. **STEP 2 - CONNECTOR VARIANTS** 16W7 - 7 size 16 contacts and 9 size 22 **STEP 8 - ENVIRONMENTAL** contacts **COMPLIANCE OPTIONS** 16W7R - 7 size 16 contacts and 9 size 22 /AA - RoHS Compliant contacts. Inverted termination style, use with contact type "4". NOTE: If compliance to environmental legislation is *13W3 - 3 size 16 contacts not required, this step will not be used. Example: PCIC16W7F9300A1 **STEP 3 - CONNECTOR GENDER** F - Female M - Male **STEP 7 - CONTACT PLATING FOR** PRINTED BOARD TYPE CONNECTORS **STEP 4 - CONTACT TERMINATION TYPE** 0 - Crimp contacts ordered separately 3 - Solder, Straight Printed Board Mount with 4.50 A1 - Gold flash over nickel on mating end and termination end. [0.177] tail extension for connection systems 1 Gold flash over nickel on mating end and 5.00µ [0.00020 A2 and 2. inch] tin-lead solder coat on termination end. Not available 4 - Solder, Right Angle (90°) Printed Board Mount with with code 93 or code 94 in step 4. 2.68 [0.106] tail extension for connection systems 1 C1 - 0.76µ [0.000030 inch] gold over nickel on mating end and and 4. termination end. 8 - Contacts must be ordered separately for Panel Mount Cable Connectors, connection system 3, C2 - 0.76µ [0.000030 inch] gold over nickel on mating end and see pages 102-103. Female connector only. 5.00µ [0.00020 inch] tin-lead solder coat on termination 93 - Press-Fit, Compliant Termination size 16 and size end. Not available with code 93 or code 94 in step 4. 22 Straight Printed Board Mount for use with D1 - 1.27µ [0.000050 inch] gold over nickel on mating end and board thicknesses of 2.29 to 4.45 [0.090 to 0.175]. termination end. Connection system 1. D2 - 1.27µ [0.000050 inch] gold over nickel on mating end and 94 - Press-Fit, Compliant Termination size 16 and size 5.00µ [0.00020 inch] tin-lead solder coat on termination 22 Straight Printed Board Mount for use with end. Not available with code 93 or code 94 in step 4. board thickness of 4.45 minimum [0.175 minimum]. Connection systems 1 and 2. **STEP 5 - MOUNTING STYLE** 0 - Standard Option See page 105 for mounting screw options. NOTE: If you would like a 2D drawing or 3D model, once you've made your connector selection, please visit www.connectpositronic.com. If you can't find your specific part number on our web site, contact Technical **STEP 6 - HOODS** Sales to have one created. 0 - Not applicable 1998 (M ų įs į *1 PCIC3W3 variant only available in these part numbers: PCIC3W3F9300A1-444.2 and PCIC3W3M300A1-443.2. Consult Technical Sales for other options to this variant. HERRICAL P

REMOVABLE CONTACTS

REMOVABLE CONTACT TECHNICAL CHARACTERISTICS

SIZE 22 REMOVABLE CONTACT

MATERIALS AND FINISHES:

Precision machined copper alloy with gold flash over nickel. Other finishes are available, see optional finishes for -14 and -15.

MECHANICAL CHARACTERISTICS:

Insert contact to rear face of insulator, release from front face of insulator. Female contact feature "Closed Entry" design for highest reliability.

ELECTRICAL CHARACTERISTICS:

Contact Current Rating: Initial Contact Resistance:

3 amperes nominal. 0.004 ohms max. per IEC 512-2, test 2b.

SIZE 20 REMOVABLE CONTACT

MATERIALS AND FINISHES:

Precision machined copper alloy with gold flash over nickel. Other finishes are available, see optional finishes for -14 and -15.

MECHANICAL CHARACTERISTICS:

Insert contact to rear face of insulator, release from front face of insulator. Female contact feature "Closed Entry" design for highest reliability.

ELECTRICAL CHARACTERISTICS:

Contact Current Rating:	5 amperes nominal.
Initial Contact Resistance:	0.004 ohms max. per IEC 512-2, test 2b.

SIZE 16 REMOVABLE CONTACT

MATERIALS AND FINISHES:

HIGH CONDUCTIVITY: Tellurium copper, gold flash over nickel. Other finishes are available, see optional plating finishes for -14 and -15.

MECHANICAL CHARACTERISTICS:

Insert contact to rear face of insulator, release from front face of insulator. Female contact feature "Closed Entry" design for highest reliability.

ELECTRICAL CHARACTERISTICS:

Contact Current Rating:	See Size 16 contact current ratings for individual variants: PCIH - refer to page 13 PCIA - refer to page 38
	1 0
	PCIM - refer to pages 47-48
	PCIB - refer to page 72
	PCIC - refer to page 91
Initial Contact Resistance:	0.0007 ohms max. per IEC 512-2, test 2b.

OPTIONAL PLATING FINISHES

-14	0.000030 [0.76 µ] gold over nickel by adding "-14" suffix onto part number. <i>Example: FC720N2-14</i> .
-15	0.000050 inch [1.27µ] gold over nickel by adding "-15". <i>Example: FC720N2-15.</i>

RoHS OPTIONS:

/AA

Environmental Compliance Option (RoHS). compliant per EU Directive 2002/95/EC can be achieved by adding "/AA" suffix onto part number. Examples: FC720N2/AA or for optional finishes use FC720N2/AA-14.

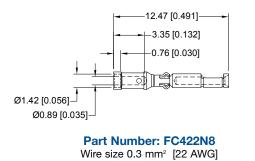
REMOVABLE CRIMP CONTACT

FOR USE WITH PCIH. PCIA. PCIM. PCIB & PCIC SERIES PANEL MOUNT VERSION CONTACTS MUST BE ORDERED SEPARATELY

SIZE 22

FEMALE CONTACT

"CLOSED ENTRY" DESIGN



Authentic **POSITRONIC**^{**} P osibang These contacts utilize authentic Positronic[™] PosiBand[®] technology.

What makes Positronic's new PosiBand® contact interface a significant improvement?

- Higher reliability in harsh environments and repeated mating cycles, and durability in blind mate applications
- More stable price over time
- No need to anneal PosiBand contacts eliminating possibility of incorrect annealing causing reliability problems on the mating end of the contact

For more information on PosiBand contacts, please contact Technical Sales.

For information regarding crimp tool and crimping tool techniques, see Application Tools section, pages 104-106.



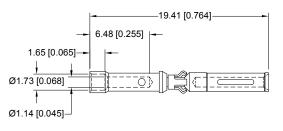
Compact Power Connectors

REMOVABLE CRIMP CONTACT FOR USE WITH PCIH SERIES PANEL MOUNT VERSION CONTACTS MUST BE ORDERED SEPARATELY

SIZE 20

FEMALE CONTACT

"CLOSED ENTRY" DESIGN



Part Number: FC720N2 Wire size 0.5-0.3-0.25 mm² [20-22-24 AWG]

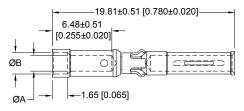
REMOVABLE CRIMP CONTACT

FOR USE WITH A.C. PASS-THROUGH AND PANEL MOUNT VERSIONS FOR PCIH, PCIA, PCIM, PCIB & PCIC SERIES CONNECTORS CONTACTS MUST BE ORDERED SEPARATELY

SIZE 16

*FEMALE CONTACT*1

"CLOSED ENTRY" DESIGN, L.S.A.



PART NUMBER		WIRE SIZE mm ² [AWG]	ØA	ØB			
	→ FC112N2S-1565.0	4.0 / [12]	2.49 [0.098]	n/a			
"S" in	To maint	To maintain current rating, FC112N2S-1565.0 must be used					
part number indicates high	FC114N2-1565.0	2.5-1.5 / [14-16]	2.06 [0.081]	2.67 [0.105]	<		
conductivity	FC116N2-1565.0	1.5-1.0 / [16-18]	1.70 [0.067]	2.36 [0.093]	←		
material.	FC120N2-1565.0	0.5-0.3-0.25 / [20-22-24]	1.14 [0.045]	1.73 [0.068]	do r		

These contact options o not feature high conductivity material and are for use with smaller than 12 awg wire. Contact resistance is 0.0016 ohms max. per IEC 512-2, test 2b.

*NOTE*1: Female contacts feature Large Surface Area (L.S.A.) closed entry contact design which provides maximum mating surfaces between male and female contact and reduced contact resistance during operation.

For information regarding crimp tool and crimping tool techniques, see Application Tools section, pages 104-106.



APPLICATION TOOLS SECTION

PCIH / PCIA / PCIM / PCIB / PCIC connectors are offered with removable

crimp contacts. Positronic recognizes

the importance of supplying application tooling

to support our customers' use of our products.

Information on application tooling is

available on our web site at

http://www.connectpositronic.com/tooling

There you will find **downloadable PDF** cross reference charts for removable and compliant press-in contacts. These charts will **supply part numbers** for insertion, removal and crimping tools, along with **information regarding use** of tools and techniques.



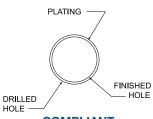
SUGGESTED PRINTED BOARD HOLE SIZES FOR COMPLIANT PRESS-FIT CONNECTORS

Traditionally, tin-lead has been a popular plating for PBC holes. However, many PCB hole platings must now be RoHS Compliant. Positronic is pleased to offer **PCB HOLE SIZE FOR RoHS** PCB plating as shown below.



"Bi-Spring" Termination utilized on power contacts





COMPLIANT PRESS-FIT TERMINATION CONTACT HOLE

NOTE: For PCB plating compositions not shown, consult Technical Sales.

COMPLIANT PRESS-FIT USER INFORMATION

When properly used, Positronic Bi-Spring Power or Omega Signal Press-Fit terminations provide reliable service even under severe conditions.

Connectors utilizing this leading technology press-fit contact are easy to install:

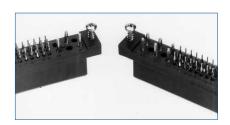
- Inexpensive installation tooling is available from Positronic, to choose the proper installation tool refer to page 106 for part number ordering information.
- 2. Insert the connector into the printed circuit board or backplane and seat connector fully.
- Secure the connector to the printed circuit board or backplane using two self-tapping screws. The screws should be #4 self- tapping screws for plastic. Mounting screws can be ordered separately, see chart at the left.

OMEGA & BI-SPRING COMPLIANT PRESS-FIT CONTACT HOLE							
BOARD TYPE			RECOMMENDED PLATING	FINISHED HOLE SIZES			
TIN-LEAD	22 OMEGA	ø1.150±0.025 [ø0.0453±0.0010]	15µ [0.0006]	<u>ø1.000+0.090-0.060</u> [ø0.0394+0.0035-0.0024]			
SOLDER	20 OMEGA	ø1.150±0.025 [ø0.0453±0.0010]	minimum solder over 25µ [0.0010]	<u>ø1.000+0.090-0.060</u> [ø0.0394+0.0035-0.0024]			
100	16 BI-SPRING	<u>ø1.750±0.025</u> [ø0.069±0.001]	min. copper	_ <u>ø1.600+0.090-0.060</u> [ø0.0630+0.0035-0.0024]			
		RoHS PCB PLAT	ING OPTIONS				
	22 OMEGA	<u>ø1.19±0.025</u> [ø0.047±0.001]		<u>ø1.09±0.05</u> [ø0.043±0.002]			
COPPER PCB	20 OMEGA	<u>ø1.19±0.025</u> [ø0.047±0.001]	25µ [0.0010] min. copper	<u>ø1.09±0.05</u> [ø0.043±0.002]			
	16 BI-SPRING	<u>ø1.750±0.025</u> [ø0.069±0.001]		<u>ø1.600+0.090-0.060</u> [ø0.0630+0.0035-0.0024]			
IMMERSION TIN PCB	22 OMEGA	<u>ø1.19±0.025</u> [ø0.047±0.001]	0.85±0.15µ [0.000033±0.000006] immersion tin over 25µ [0.0010]	<u>ø1.09±0.05</u> [ø0.043±0.002]			
	20 OMEGA	<u>ø1.19±0.025</u> [ø0.047±0.001]		<u>ø1.09±0.05</u> [ø0.043±0.002]			
	16 BI-SPRING	<u>ø1.750±0.025</u> [ø0.069±0.001]	min. copper	<u>ø1.600+0.090-0.060</u> [ø0.0630+0.0035-0.0024]			
IMMERSION	22 OMEGA	<u>ø1.19±0.025</u> [ø0.047±0.001]	0.34±0.17µ	<u>ø1.09±0.05</u> [ø0.043±0.002]			
SILVER PCB	20 OMEGA	<u>ø1.19±0.025</u> [ø0.047±0.001]	[0.000013±0.000007] immersion silver over 25μ [0.0010] min. copper	<u>ø1.09±0.05</u> [ø0.043±0.002]			
	16 BI-SPRING	<u>ø1.750±0.025</u> [ø0.069±0.001]		<u>ø1.600+0.090-0.060</u> [ø0.0630+0.0035-0.0024]			
ELECTROLESS NICKEL / IMMERSION GOLD PCB	22 OMEGA	<u>ø1.19±0.025</u> [ø0.047±0.001]	0.05µ [0.000002] min. immersion gold over 4.5±1.5µ	<u>ø1.09±0.05</u> [ø0.043±0.002]			
	20 OMEGA	<u>ø1.19±0.025</u> [ø0.047±0.001]	[0.000177±0.000059] electroless	<u>ø1.09±0.05</u> [ø0.043±0.002]			
	16 BI-SPRING	<u>ø1.750±0.025</u> [ø0.069±0.001]	nickel per IPC-4552 over 25µ [0.0010] min. copper	<u>ø1.600+0.090-0.060</u> [ø0.0630+0.0035-0.0024]			

Note: The PCIH38 variant contains size 16 and size 20 contacts. All other variants contain size 16 and size 22 contacts.

MOUNTING SCREWS

Stresses that occur during coupling and uncoupling of power supplies or through shock and vibration of systems can be transferred to backplanes or printed circuit boards through press-fit connector terminations. Avoid concern over electrical integrity of the connector to board interface by using mounting screws. Bellcore GR1217 details a preference for the use of mounting hardware and we recommend this practice.



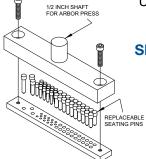
SCREW PART NUMBER THREAD LENGTH A2076-16-1-97 $\frac{7.92+0.00-0.76}{[0.312+0.000-0.030]}$ A2076-16-2-97 $\frac{9.53+0.00-0.76}{[0.375+0.000-0.030]}$ A2076-16-3-97 $\frac{11.10+0.00-0.76}{[0.437+0.000-0.030]}$	ORDERING INFORMATION					
A2076-16-1-97 [0.312+0.000-0.030] A2076-16-2-97 9.53+0.00-0.76 [0.375+0.000-0.030] A2076-16-3-97 11.10+0.00-0.76						
A2076-16-2-97 [0.375+0.000-0.030] A2076-16-3-97 11.10+0.00-0.76	A2076-16-1-97					
Δ2076-16-3-97	A2076-16-2-97					
	A2076-16-3-97	<u>11.10+0.00-0.76</u> [0.437+0.000-0.030]				
A2076-16-4-97 [0.500+0.000-0.030]	A2076-16-4-97					

Screws are #4 self-tapping for plastic.

COMPLIANT PRESS-FIT CONNECTOR INSTALLATION TOOLS

COMPLIANT PRESS-FIT TERMINATION CONNECTOR INSTALLATION TOOLS

USE INDICATED POSITRONIC TOOLS FOR BEST RESULTS
SUPPORT TOOL



SEATING TOOL

Positronic offers expert assistance in adapting application tooling to your manufacturing environment. Contact our application tooling specialist for assistance.



SERIES	CONNECTOR VARIANT	CONNECTOR SEATING TOOL WITH ARBOR PRESS SHAFT		CONNECTOR SEATING TOOL WITHOUT ARBOR PRESS SHAFT		REPLACEMENT PINS	CONNECTOR SUPPORT TOOL
•		MALE	FEMALE	MALE	FEMALE	FEMALE	
	PCIH38	9513-300-13-41	9513-300-0-41	9513-300-33-41	9513-300-20-41	Positions 1 through 20: 855-347-2-0 Positions 21 through 35: 855-916-26-0 Position 36: 855-916-12-0 Positions 37 and 38: 855-916-11-0	9513-400-0-41
PCIH	PCIH47	9513-300-12-41	9513-300-3-41	9513-300-32-41	9513-300-23-41	Positions 1 through 20: 855-347-2-0 Positions 21 through 44: 855-916-19-0 Position 45: 855-916-12-0 Positions 46 and 47: 855-916-11-0	9513-400-0-41
	PCIH49W25 FEMALE -379.0 MALE -378.0	9513-300-12-41	9513-300-47-41	9513-300-32-41	9513-300-67-41	Positions 1 through 20: 855-347-2-0 Positions 21 through 44: 855-916-12-0 Position 45: 855-916-12-0 Positions 46 through 49: 855-916-11-0	9513-400-0-41
PCIA	PCIA60W36	9513-300-44-41	9513-300-9-41	9513-300-64-41	9513-300-29-41	Positions 1 through 30: 855-347-2-0 Positions 31 through 54: 855-916-19-0 Position 55 and 56: 855-916-12-0 Positions 57 through 60: 855-916-11-0	9513-400-2-41
PCIM	PCIM30W15	9513-300-52-41	9513-300-17-41	9513-300-72-41	9513-300-37-41	Positions 1 through 12: 855-347-2-0 Positions 13 through 27: 855-916-19-0 Position 28: 855-916-12-0 Positions 29 and 30: 855-916-11-0	9513-400-3-41
	PCIM33W18	9513-300-53-41	9513-300-40-41	9513-300-73-41	9513-300-60-41	Positions 1 through 12 and Positions 28 through 33: 855-347-2-0 Positions 13 through 27: 855-916-19-0	9513-400-3-41
	PCIM34W13	9513-300-54-41	9513-300-14-41	9513-300-74-41	9513-300-34-41	Positions 1 through 10: 855-347-2-0 Positions 11 through 31: 855-916-19-0 Position 32: 855-916-12-0 Positions 33 and 34: 855-916-11-0	9513-400-3-41
	PCIM37W16	9513-300-55-41	9513-300-41-41	9513-300-75-41	9513-300-61-41	Positions 1 through 10 and Positions 32 through 37: 855-347-2-0 Positions 11 through 31: 855-916-19-0	9513-400-3-41
PCIB	PCIB24W9	9513-300-50-41	9513-300-19-41	9513-300-70-41	9513-300-39-41	Positions 1 through 6: 855-347-2-0 Positions 7 through 21: 855-916-19-0 Position 22: 855-916-12-0 Position 23 and 24: 855-916-11-0	9513-400-4-41
	PCIB26W11	9513-300-49-41	9513-300-42-41	9513-300-69-41	9513-300-62-41	Positions 1 through 6 and Positions 22 through 26: 855-347-2-0 Positions 7 through 21: 855-916-19-0	9513-400-4-41
PCIC	PCIC16W7	9513-300-68-41	9513-300-43-41	9513-300-48-41	9513-300-63-41	Positions 1 through 4: 855-347-2-0 Positions 5 through 13: 855-916-19-0 Position 14: 855-916-12-0 Positions 15 and 16: 855-916-11-0	9513-400-5-41
	PCIC3W3	9513-300-56-41	9513-300-57-41	9513-300-76-41	9513-300-76-41	Positions 1 through 3: 855-347-2-0	9513-400-9-41



SPECIAL OPTION APPENDIX

MODIFICATION OF STANDARD (MOS)

Specify complete connector by selecting a base part number from the desired series **Ordering Information Page**. Once base part number is selected, add desired modification of standard (MOS) number below to the end of the part number.

Example part number: PCIH47F9300A1/AA-245.0

(Ordering information pages can be found at the end of each series)

	CONNECTOR VARIANT SIZE	GENDER	TERMINATION TYPE AVAILABLE	MODIFICATION OF STANDARD (MOS) NUMBER	DESCRIPTION OF MODIFICATION	
	38	F	3, 93, 94	-245.0	System 2, Straight Printed Board Mount 38 contact connector with 3 high profile A.C. pass-through contact positions.	
	38	F	3, 93, 94	-246.1	System 2, Straight Printed Board Mount 38 contact connector with 3 low profile A.C. pass-through contact positions.	
	47	F	3, 93, 94	-246.0	System 2, Straight Printed Board Mount 47 contact connector with 3 low profile A.C. pass-through contact positions.	
	47 *47R	F	4	-246.4	System 5, Right Angle (90°) Board Mount 47 contact connector with 3 A.C. pass-through contact positions.	
	47	Μ	4	259.0	Selectively loaded Right Angle (90°), 47 contact connector with ten total output contacts loaded in 1, 4, 5, 8, 9, 12, 13, 16, 19, 20. See page 11.	
Ŧ	47	М	4	259.1	Selectively loaded Right Angle (90°), 47 contact connector with six total output contacts loaded in 1, 5, 9,13, 19, 20. See page 11.	
PCIH	47	М	4	259.2	Selectively loaded Right Angle (90°), 47 contact connector with sixteen total output contacts loaded in 1, 3, 4, 5, 6, 7, 8, 9, 11, 12, 13, 15, 16, 17, 19, 20. See page 11.	
	47	М	3, 4, 93, 94	-441.0	System 1 & 4, allows for any 47 male contact connector to be supplied with two additional contact positions, 48 and 49, to be left vacant in order to accept keying plugs. See page 7.	
	47	F	3, 4, 93, 94	-442.0	System 1 & 4, allows for any 47 female contact connector to be supplied with two additional contact positions, 48 and 49, to be left vacant in order to accept keying plugs. See page 7.	
	49W25	F	3, 93, 94	-246.3	System 2, Straight Printed Board Mount 49 contact connector with 5 low profile A.C. pass-through contact positions.	
	49W25	М	3, 4, 93, 94	-378.0	Allows contacts 45-49 to be sequentially mated as follows: Position 45 is first mate, positions 46,47,48, and 49 are second mate. Male connector mates with female connector using MOS number -379.0.	
	49W25 *49W25R	F	3, 4, 93, 94	-379.0	Allows for contact positions 46, 47, 48 and 49 to have 5mm recess. Contact 45 to have 2mm recess. Female connector mates with male connector using MOS number -378.0.	

CONTACT TECHNICAL SALES FOR ADDITIONAL SPECIAL OPTIONS

*Inverted termination available on connectors with code 4 termination only.

SPECIAL OPTION APPENDIX



MODIFICATION OF STANDARD (MOS)

Specify complete connector by selecting a base part number from the desired series Ordering Information Page. Once base part number is selected, add desired modification of standard (MOS) number below to the end of the part number.

Example part number: PCIH47F9300A1/AA-245.0 (Ordering information pages can be found at the end of each series)

	CONNECTOR VARIANT SIZE	GENDER	TERMINATION TYPE AVAILABLE	MODIFICATION OF STANDARD (MOS) NUMBER	DESCRIPTION OF MODIFICATION		
PCIA	Consult Technical Sales for Special Options						
PCIM	33W18	F	3, 93, 94	-246.10	System 2, Straight Printed Board Mount Connector with 3 low profile A.C pass-through contact positions.		
	24W9	F	3, 93, 94	-246.5	System 2, Straight Printed Board Mount Connector with 3 low profile A.C pass-through contact positions.		
	24W9 *24W9R	F	4	-422.0	System 1 and 4, Right Angle (90°) Printed Board Mount Connector with 3 low profile A.C pass-through contact positions.		
PCIB	26W11	F	3, 93, 94	-246.6	System 2, Straight Printed Board Mount Connector with 5 low profile A.C pass-through contact positions.		
	26W11	Μ	3, 93, 94	-444.0	Fixed jackscrew system. Male connector mates with female connector using MOS number -443.0		
	26W11	F	8	-443.0	Rotating jackscrew system. Female connector mates with male connector using MOS number -444.0.		
	16W7	F	3, 93, 94	-246.2	System 2, Straight Printed Board Mount Connector with 3 low profile A.C. Pass-Through contact positions.		
PCIC	3W3	F	93, 94	-444.2	Special molding, fixed female jackscrews. Female connector mates with male connector using MOS number -443.2.		
	3W3	М	3	-443.2	Special molding, special rotating male jackscrews. Male connector mates with female connector using MOS number -444.2.		
CONTACT TECHNICAL SALES FOR ADDITIONAL SPECIAL OPTIONS							

*Inverted termination available on connectors with code 4 termination only.



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