

# UNIVERSAL HERMETIC FEEDTHROUGH FLANGE SYSTEMS FOR VACUUM APPLICATIONS

**UVAC Series** flanges contain configurable arrangements of D-Subminiature feedthroughs for space or industrial customers working in laboratory vacuum applications. Both sides contain two threaded mounting holes, an O-ring groove, and fixed female jackscrews. These features allow either side of the connector to be mounted toward the vacuum, giving the customer ultimate flexibility.

Positronic products feature solid, machined contacts to ensure reliability, durability, and strength. Hermetic D-Sub connectors are intermateable with MIL-DTL-24308-style connectors.

### **FEATURES**

- Designed for laboratory vacuum applications
- Universal mounting style for each size
- 100% leak tested after fabrication





Flange Material, Stainless Steel AISI 304

# MOUNTING \_\_\_\_\_





## THE SCIENCE OF CERTAINTY®

M046 rev.NC 25/03

# **TECH SPECS**

GENERAL		
Part Number Prefix	UVAC	
Performance Level	Industrial	
RoHS Compliance	Yes (by defautl)	
MATERIALS		
Insulator	DAP (Standard Density) PBT (High Density)	
Insulator Color	Green (DAP) Blue (PBT)	
Housing	Aluminum	
Contact Plating	1.27µm Au (min)	
O-ring	Fluorocarbon, black	
Sealant	Epoxy resin, black	
Jackscrews, Washers, Fixing Screws	Stainless steel, passivated	
Dust Cover	Conductive low-density polyethylene	

#### ELECTRICAL Working Voltage (rms) 300V Initial Contact 5 mΩ maximum Resistance **Contact Current** Size 20 - 9A Rating Size 22 - 5A 1000V Proof Voltage (rms) Insulation Resistance 5 GΩ 1.0 mm [.039 inch] - Standard Density **Clearance And** Creepage Distance 1.06 mm [.042 inch] - High Density (min)

## ENVIRONMENTAL Operating Temperature Ambient Helium Leak Rate At Ambient Temperature EIA-364-02 Outgassing Non-Metallic Material TML <1.0%, CVCM <0.1%, RML <1.0%</td>

### MECHANICAL

Contact Retention	40N (9 lbs)
Mechanical Durability	500 cycles
Shock	EIA 364-27 Condition E
Polarization	Trapezoidal shape of shell
Torque for M3 Fixation Screws	0.90 Nm [8 in-lbs] Max





## DIMENSIONS

Select mechanical details have been removed for clarity.



SHELL SIZE	Connector Layout		
	Standard Density	High Density	А
1	9	15	24.99 [.984]
2	15	26	33.32 [1.312]
3	25	44	47.04 [1.852]
4	37	62	63.50 [2.500]
5	50	78	61.11 [2.406]
6	-	104	63.50 [2.500]

# PANEL CUTOUT INFORMATION



# AVAILABLE FLANGE LAYOUTS

### 2 CAVITY FLANGE

### ISO-K DN 100, Ø100 mm nominal

ISO-K DN 200, ø200 mm nominal



### **8 CAVITY FLANGE**

 Image: Atmospheric side
 Vacuum side

### **13 CAVITY FLANGE**



## ISO-K DN 250, Ø250 mm nominal

## CREATE A PART



#### Note

Cavity ID marking is not aligned from front to rear insulator; Not available for High Density \*2

Contact Technical Sales for availability



# CREATE A PART



### CONTACT TECHNICAL SALES FOR THERMOCOUPLE CONTACT OPTIONS

All dimensional tolerances are  $\pm$  0.38 [0.015], unless otherwise specified. Dimensions are in millimeters [inches]. All dimensions are subject to change. Product pictures may not be identical in appearance to actual production parts.

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Products described within this catalog may be protected by one or more of the following US patents:

#4,900,261<sup>°</sup> #5,255,580 #5,329,697 #6,260,268 #6,835,079 #7,115,002 #8,944,697 #9,304,263

Patented in Canada, 1992 Other patents pending

Federal Supply Code for Manufacturers

Positronic Industries: 28198 Positronic Industries SAS: FA7Y0 Positronic Asia PTE LTD: QB952

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