

Positronic Industries

Authentic Positronic Revealed to the ctors Contrectors Rectangular Connectors



For Direct Current, Low Frequency Analog and Digital High Speed Data Applications



Catalog C-009 Rev. D

www.connectpositronic.com



ABOUT US

Founded in 1966, Positronic Industries is a vertically integrated manufacturer of high quality interconnect products. Positronic has earned the worldwide reputation as a service oriented, quick-reaction, top quality connector supplier. We are committed to maintaining this reputation by continuous implementation of our **Complete Capability** concept.

COMPLETE CAPABILITY

Design & Development

- · Designs new connectors and modifies existing connectors to meet industry requirements
- Continuously conducts marketing studies to identify industry needs for new products
- Ongoing interest in unique connector designs

Tooling

- Tooling support for all manufacturing areas within company
- Provides 80% of new tooling, punch press dies, molds, jigs and fixtures used at Positronic factory locations worldwide

Machining

- Automatic screw machines produce finely crafted contacts and hardware for connector bodies
- Trained technicians operate machines from Tornos, Bechler and Brown & Sharpe

Molding

- · Molds all plastic connector components such as insulators, hoods, angle brackets and more
- Overmold capability available

Plating

- Applies gold and other metal finishes to connector components to any required thickness
- Plating conforms to all military specifications

Quality Assurance

- Select factories certified to ISO 9001:2000, AS9100 Rev.B 2004 and ISO 14001 (Singapore)
- Maintains aggressive TQM program
- Able to test to IEC, EIA, UL, MIL-DTL-24308, MIL-DTL-28748, SAE AS 39029 and MIL-C-85049 requirements

Finished Stock Inventory

- · Each main factory location maintains a large inventory of connector components and accessories
- · Same day shipments available on many standard connector products
- Stocking agreements available for qualified customers

Worldwide Sales & Service

- · Responsive attitude toward customer needs
- Fully trained sales staff located worldwide
- Facilities located in USA, France, India, Puerto Rico, and Singapore.

Machining



Molding



Finished Stock Inventory

Products described within this catalog may be protected by one or more of the following US. patents:					
#4,900,261 #6,260,268	#5,255,580 #6,835,079	#5,329,697 #7,115,002			
Patented in Canada	a, 1992 Othe	er Patents Pending			

Unless otherwise specified, **dimensional tolerances** are:

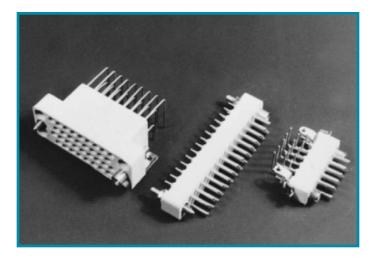
- 1) ±0.001 inches [0.03 mm] for male contact mating diameters.
- 2) ±0.003 inches [0.08 mm] for contact termination diameters.
- 3) ±0.005 inches [0.13 mm] for all other diameters.
- 4) ±0.015 inches [0.38 mm] for all other dimensions.

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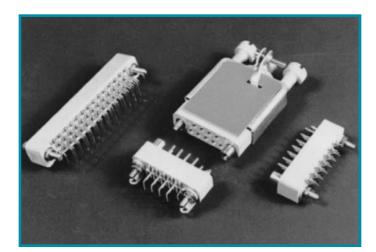
Positronic Industries' FEDERAL SUPPLY CODE (Cage Code) FOR MANUFACTURERS is 28198

POSITRONIC IS AN ITAR REGISTERED COMPANY









CONNECTOR DESCRIPTIONS

GMCT SERIES CONNECTORS

Heavy duty, rectangular connectors with removable contacts. Multipurpose connectors offering power, signal and shielded contacts. Thirteen connector variants, 9 through 104 poles, qualified to MIL-DTL-28748.

GMCT SERIES CONTACTS

Size 16 contacts, 13 ampere nominal rated, and size 20 contacts, 7.5 ampere nominal rated, qualified to SAE AS 39029. Terminations are crimp 14 AWG [2.5mm²] through 32 AWG [0.03mm²], solder cup, wrap post, printed board, press-fit and shielded.

GAP SERIES CONNECTORS

Heavy duty, rectangular, printed board connectors with straight solder, size 16 contacts, 7.5 ampere nominal rated. Eight connector variants, 9 through 50 poles.

GAPL SERIES CONNECTORS

Heavy duty, rectangular, printed board mount connectors with size 16, right angle solder cup contacts, 7.5 ampere nominal rated. Seven connector variants, 9 through 50 poles.

VMCT AND VAPL SERIES CONNECTORS

Heavy duty, rectangular, CCITT V.35 recommended interface connectors with size 16 contacts, 13 ampere nominal rated. Terminations are crimp, solder cup, right angle printed board mount and press-fit.

GM SERIES CONNECTORS

Rectangular connectors with size 20 fixed solder contacts, 7.5 ampere nominal rated. Solder cup and printed board terminations. Eleven connector variants, 7 through 50 poles. Qualified to MIL-DTL-28748.



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Size 16 and 20 Contacts Connectors Qualified to MIL-DTL-28748 Contacts Qualified to

SAE AS 39029

IEC Publication 807-7

U.L. Recognized, File #E49351 Telecommunication U.L. File #E140980



GMCT Series connectors are heavy-duty, multi-pole, high reliability connectors qualified to MIL-DTL-28748 specifications. Termination styles are crimp, solder cup, straight solder, wrap post, press-fit, and crimp shielded. According to contact size selected, GMCT Series connectors are intermateable with Positronic GAP and GAPL series connectors.

Thirteen contact variants, 9 through 104 poles, are offered. Contacts can have 0.062 inch [1.57mm] diameters, rated to 13 amperes per contact, or have 0.040 inch [1.02mm] diameters, rated to 7.5 amperes per contact. GMCT Series crimp contacts are qualified to SAE AS 39029.

A wide array of mounting, locking, shrouding and polarizing accessories is available for this series. For details, see the Heavy-Duty Rectangular Connector Accessories section.

Due to its many termination styles, its wide range of contact variants, and an array of cable support accessories, GMCT Series connectors are widely utilized in navigational systems, robotics, mainframe and peripheral computers, medical equipment, telecommunications, instrumentation and process control applications.

GMCT SERIES TECHNICAL CHARACTERISTICS

MILITARY SPECIFICATIONS:

Qualified to MIL-DTL-28748/3 and MIL-DTL-28748/4. Contacts qualified to SAE AS 39029/34 and SAE AS 39029/35.

UNDERWRITERS LABORATORY RECOGNIZED: File No. E49351.

INTERNATIONAL STANDARDS:

IEC 807-7. U.L. Recognized.

MATERIALS AND FINISHES:

Insulator:	Glass filled DAP per ASTM-D-5948 type SDG-F. Grey color is standard, black available.
Removable Contacts:	Copper alloy, gold flash over nickel. Military contacts plated 0.000050 inch [1.27 microns] gold over copper. Other finishes available upon request.
Hoods, Cable Adapters:	Aluminum with yellow or black anodize.
Shells:	Aluminum with yellow or black anodize.
Jackscrew System:	Passivated stainless steel.
Polarizing Guides:	Copper alloy with nickel plate or passi- vated stainless steel.
Vibration Locks:	Copper alloy with zinc plate and chro- mate seal.

MECHANICAL CHARACTERISTICS:

Removable Contacts:	Insert contact to rear face of insulator, release from front face of insulator. Both size 16 [13 amps] and size 20 [7.5 amps] contacts available. Female con- tact has "closed entry" design for highest reliability.
Contact Retention in Insulator:	20 lbs. [89N] after 10 cycles of contact insertion/extraction.
Contact Termination:	Crimp all wire sizes from 14 AWG [2.5 mm ²] through 28 AWG [0.08 mm ²]. Also, solder cup, press-fit, wrap post and sol-

der printed board terminations. Also,

crimp and shielded contacts.

Locking Systems:Friction, vibration locks and jackscrews.Polarization:Polarized guides, polarized shells and
jackscrew system.Mechanical Operations:1000 operations per IEC 512-5.Jackscrews:Standard threads, 6-32 UNC on all
sizes, except 60 and 104 connector
variant, which uses 8-32 UNC. Metric
threads, M3X0.5 available.

ELECTRICAL CHARACTERISTICS:

Contact Current Rating (maximum):	Size 16: 0.062 inch [1.57 mm] diameter. - 13 amps maximum. Size 20: 0.040 inch [1.02 mm] diameter. - 7.5 amps maximum.
Initial Contact Resistance:	Size 16 – 0.003 ohms. Size 20 – 0.007 ohms.
Flash over Voltage:	2700 V.AC [rms].
Test Voltage:	Size 16 - 2000 V.AC [rms]. Size 20 - 1200 V.AC [rms].
Insulation Resistance (minimum):	5 G ohms.
Clearance and Creepage Distance (minimum):	0.080 inch [2.03 mm].
Working Temperature:	-65°C to 150°C.
Working Voltage:	500 V.AC [rms].
Coaxial Contacts: Characteristic Impedance Initial Contact Resistance	



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TYPICAL MATING ASSEMBLIES

PICTURES ARE 80% OF ACTUAL SIZE

GMCT34F00RAZ0



GMCT26F0E100JB

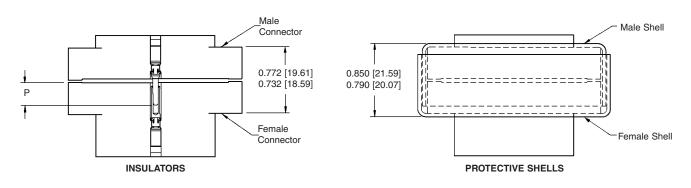
GAP26MDS4T0000





GMCT34M0TWA00

CONNECTOR MATING DIMENSIONS

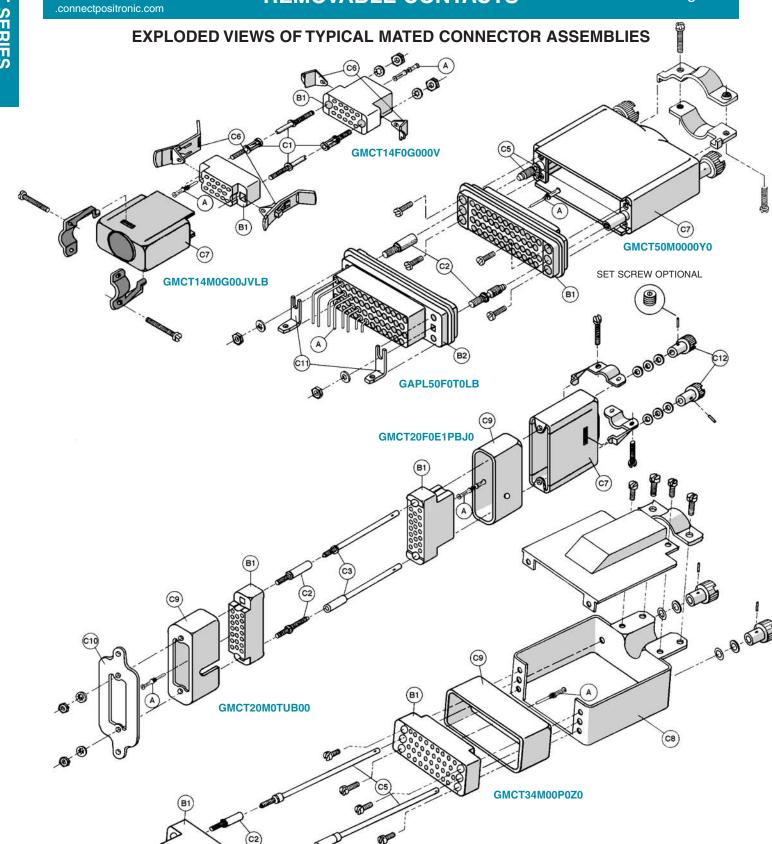


P: 0.276 [7.01] MINIMUM PENETRATION OF MALE CONTACT IN "CLOSED ENTRY" DESIGN FEMALE CONTACT TO ENSURE MINIMUM CONTACT RESISTANCE.

> DIMENSIONS ARE IN INCHES [MILLIMETERS]. ALL DIMENSIONS ARE SUBJECT TO CHANGE. 2







GMCT34F0T0000

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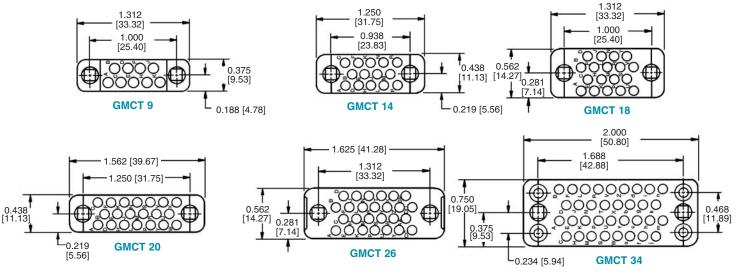
CONNECTOR COMPONENT DESCRIPTION AND TERMINOLOGY

- A Male and female contacts, size 16 and size 20. Power, signal and shielded. Terminations are crimp, solder cup, wrap post, printed board straight solder and press-fit.
- **B1** Unloaded connector insulators, male and female. Insulator retention system retains all contact termination types. Insulator may be used as a free or fixed connector.
- B2 Loaded connector insulators, male and female. Insulators may be preloaded per customer requirements with contacts having terminations of 90° or straight solder printed board mount, wrap post and press-fit. Insulator contact positions may be selectively loaded with contacts. Unloaded insulator contact positions remain unloaded and reserved for future use. Connectors are normally fixed panel or printed board connectors.
- C1 Polarizing guides, male and female, ensure correct alignment and coupling of male and female connectors. They may also be used for keying when used in corner positions of connector variants 34, 42, 50, 60, 66, 75 and 104 poles.
- C2 Fixed jackscrews are the stationary threaded members of the jackscrew system. Threaded pilots and sockets of the jackscrew system also provide connector polarization to ensure correct connector coupling.
- C3 Long turnable jackscrews, the rotating threaded members of the jackscrew system, are used with a free connector having a hood for cable support. Used on connector variants 9, 14, 18, 20, 21, 26 and 41 poles. Knobs, C-12, may be affixed to turnable jackscrews using either roll pins or set screws.
- C4 Short turnable jackscrews are used to polarize and mechanically assist with the coupling of the male and female connectors when the free connector is not equipped with a hood.

- C5 Long turnable jackscrews, factory assembled to hood (cable adapter) for polarization and mechanical assistance in the coupling of the free connector to the fixed connector. Used on connector variants with 34, 42, 50, 60, 66, 75 and 104 poles.
- C6 Vibration locking system consists of lock tabs on fixed connector and locking levers on free cable connectors. Normally used on connector variants 7, 9, 14, 18, 20, 21 and 26 poles. Locks connectors in coupled position.
- C7 Hoods (cable adapters) are used on the free connector to provide cable support and contact protection. May also mechanically support either the turnable or fixed members of the jackscrew system.
- **C8** Side access hoods (cable adapters). Extra strength, quick cable assembly to connector, fixed or free, to provide cable support and relieve stress on contact termination. Supplied with both turnable and fixed jackscrew systems.
- **C9** Shells (shrouds), both male and female, protect male and female contacts from damage. Also used to provide additional polarization combinations.
- C10 Mounting plates, with or without float bushings, provide a stronger mechanical method of mounting the fixed connector to a panel. May be used with shells.
- C11 Mounting angle brackets provide a means of mechanically affixing the fixed connector to the printed board.
- C12 Knobs of turnable jackscrews may be affixed to the jackscrews by using either the roll pin or set screw method. Specify method desired in step 9 of order numbering system.

INSULATOR DIMENSIONS





GMCT SERIES

DIMENSIONS ARE IN INCHES [MILLIMETERS]. ALL DIMENSIONS ARE SUBJECT TO CHANGE. 4

Standard Density Rectangular

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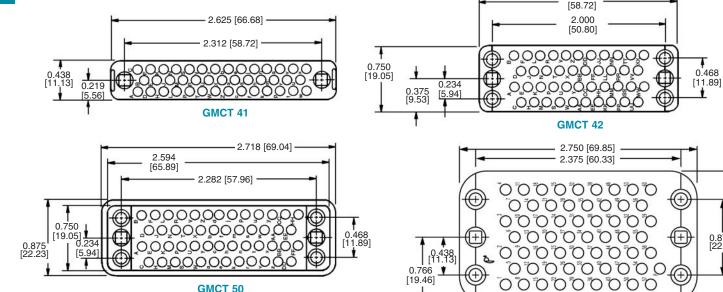
1.531 [38.89]

0.875



INSULATOR DIMENSIONS

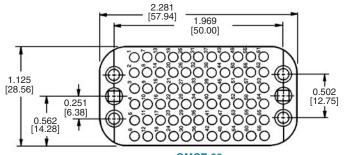
MATING FACE OF FEMALE CONNECTOR OR REAR FACE OF MALE CONNECTOR



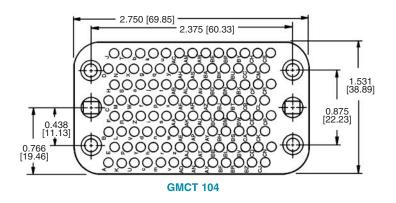
GMCT 50

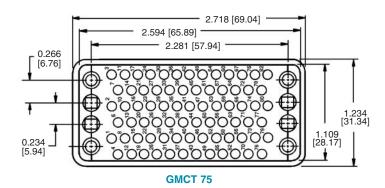


2.312



GMCT 66

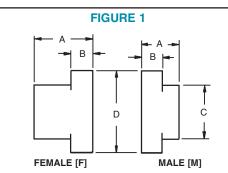




***CONTACT TECHNICAL SALES FOR U.L.** APPROVAL STATUS OF GMCT60 VARIANT.

MATERIAL: GLASS FILLED DIALLYL PHTHALATE PER ASTM-D-5948 TYPE SDG-F

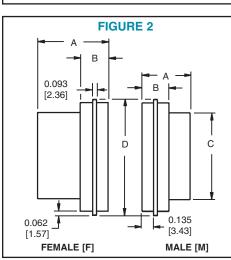
SEE GMCT SERIES PRINTED BOARD HOLE PATTERN PAGE FOR CONNECTOR VARIANT CONTACT HOLE POSITIONS



INSULATOR DIMENSIONS

MATERIAL: GLASS FILLED DIALLYL PHTHALATE PER ASTM-D-5948 TYPE SDG-F

CATALOG	FIGURE		P	0	P
NUMBER	FIGURE	А	В	С	D
GMCT9F	1	<u>0.856</u> [21.74]	<u>0.370</u> [9.40]	<u>0.810</u> [20.57]	<u>1.312</u> [33.32]
GMCT9M	1	<u>0.511</u> [12.98]	<u>0.370</u> [9.40]	<u>0.810</u> [20.57]	<u>1.312</u> [33.32]
GMCT14F	1	<u>0.856</u> [21.74]	<u>0.370</u> [9.40]	<u>0.778</u> [19.76]	<u>1.250</u> [31.75]
GMCT14M	1	<u>0.511</u> [12.98]	<u>0.370</u> [9.40]	<u>0.778</u> [19.76]	<u>1.250</u> [31.75]
GMCT18F	1	<u>0.856</u> [21.74]	<u>0.370</u> [9.40]	<u>0.772</u> [19.61]	<u>1.312</u> [33.32]
GMCT18M	1	<u>0.511</u> [12.98]	<u>0.370</u> [9.40]	<u>0.772</u> [19.61]	<u>1.312</u> [33.32]
GMCT20F	1	<u>0.856</u> [21.74]	<u>0.370</u> [9.40]	<u>1.072</u> [27.23]	<u>1.562</u> [39.67]
GMCT20M	1	<u>0.511</u> [12.98]	<u>0.370</u> [9.40]	<u>1.072</u> [27.23]	<u>1.562</u> [39.67]
GMCT26F	1	<u>0.856</u> [21.74]	<u>0.370</u> [9.40]	<u>1.072</u> [27.23]	<u>1.625</u> [41.28]
GMCT26M	1	<u>0.511</u> [12.98]	<u>0.370</u> [9.40]	<u>1.072</u> [27.23]	<u>1.625</u> [41.28]
GMCT34F	1	<u>0.856</u> [21.74]	<u>0.370</u> [9.40]	<u>1.375</u> [34.93]	<u>2.000</u> [50.80]
GMCT34M	1	<u>0.511</u> [12.98]	<u>0.370</u> [9.40]	<u>1.375</u> [34.93]	<u>2.000</u> [50.80]
GMCT41F	1	<u>0.856</u> [21.74]	<u>0.370</u> [9.40]	<u>2.125</u> [53.98]	<u>2.625</u> [66.68]
GMCT41M	1	<u>0.511</u> [12.98]	<u>0.370</u> [9.40]	<u>2.125</u> [53.98]	<u>2.625</u> [66.68]
GMCT42F	1	<u>0.866</u> [22.00]	<u>0.370</u> [9.40]	<u>1.672</u> [42.47]	<u>2.312</u> [58.72]
GMCT42M	1	<u>0.525</u> [13.34]	<u>0.370</u> [9.40]	<u>1.672</u> [42.47]	<u>2.312</u> [58.72]
GMCT50F	2	<u>0.856</u> [21.74]	<u>0.370</u> [9.40]	<u>1.972</u> [50.09]	<u>2.718</u> [69.04]
GMCT50M	2	<u>0.511</u> [12.98]	<u>0.370</u> [9.40]	<u>1.972</u> [50.09]	<u>2.718</u> [69.04]
GMCT60F	1	<u>0.856</u> [21.74]	<u>0.370</u> [9.40]	<u>2.048</u> [52.02]	<u>2.750</u> [69.85]
GMCT60M	1	<u>0.511</u> [12.98]	<u>0.370</u> [9.40]	<u>2.048</u> [52.02]	<u>2.750</u> [69.85]
GMCT66F	1	<u>0.856</u> [21.74]	<u>0.370</u> [9.40]	<u>1.673</u> [42.49]	<u>2.281</u> [57.94]
GMCT66M	1	<u>0.525</u> [13.34]	<u>0.370</u> [9.40]	<u>1.673</u> [42.49]	<u>2.281</u> [57.94]
GMCT75F	2	<u>0.856</u> [21.74]	<u>0.370</u> [9.40]	<u>1.980</u> [50.29]	<u>2.718</u> [69.04]
GMCT75M	2	<u>0.511</u> [12.98]	<u>0.370</u> [9.40]	<u>1.980</u> [50.29]	<u>2.718</u> [69.04]
GMCT104F	1	<u>0.856</u> [21.74]	<u>0.370</u> [9.40]	<u>2.048</u> [52.02]	<u>2.750</u> [69.85]
GMCT104M	1	<u>0.511</u> [12.98]	<u>0.370</u> [9.40]	<u>2.048</u> [52.02]	<u>2.750</u> [69.85]



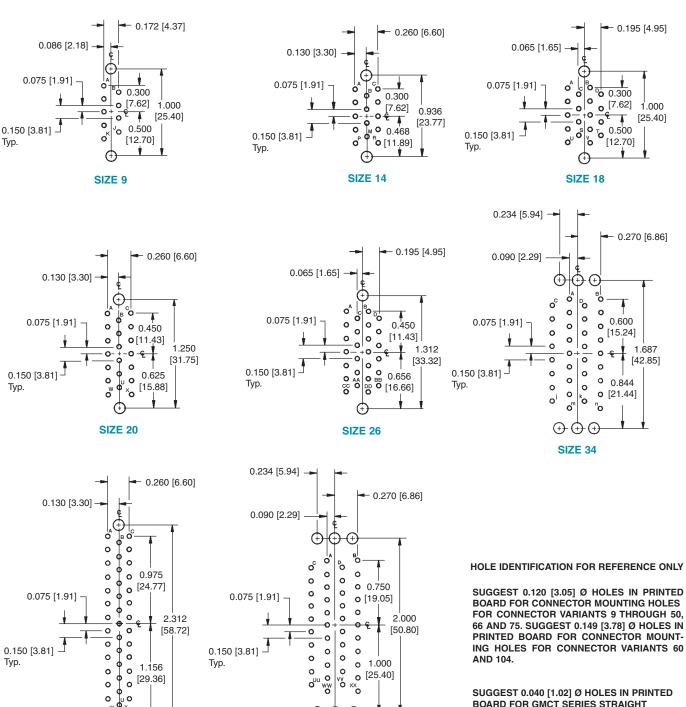




Standard Density Rectangular

CONTACT HOLE POSITION DIMENSIONS AND PRINTED BOARD HOLE PATTERN

FOR STRAIGHT SOLDER CONTACTS AND COMPLIANT TERMINATION PRESS-FIT CONTACTS MATING FACE OF FEMALE CONNECTOR OR REAR FACE OF MALE CONNECTOR



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SIZE 42

SUGGEST 0.040 [1.02] Ø HOLES IN PRINTED BOARD FOR GMCT SERIES STRAIGHT SOLDER CONTACTS

SUGGESTED PRINTED BOARD HOLE SIZES FOR COMPLIANT TERMINATION PRESS-FIT CONTACTS, SEE PAGE 13.

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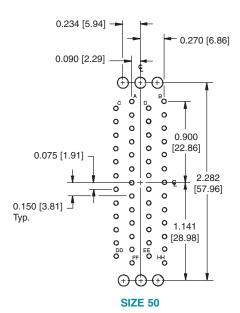
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SIZE 41

Positronic Industries connectpositronic.com

CONTACT HOLE POSITION DIMENSIONS AND PRINTED BOARD HOLE PATTERN

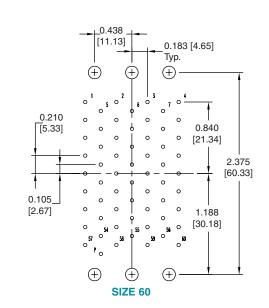
FOR STRAIGHT SOLDER CONTACTS AND COMPLIANT TERMINATION PRESS-FIT CONTACTS MATING FACE OF FEMALE CONNECTOR OR REAR FACE OF MALE CONNECTOR

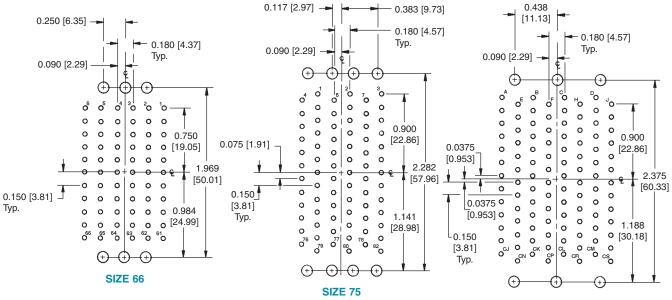


Standard

Rectangular

Density





SIZE 104

HOLE IDENTIFICATION FOR REFERENCE ONLY

SUGGEST 0.120 [3.05] Ø HOLES IN PRINTED BOARD FOR CONNECTOR MOUNTING HOLES FOR CONNECTOR VARIANTS 9 THROUGH 50, 66 AND 75. SUGGEST 0.149 [3.78] Ø HOLES IN PRINTED BOARD FOR CONNECTOR MOUNTING HOLES FOR CONNECTOR VARIANTS 60 AND 104.

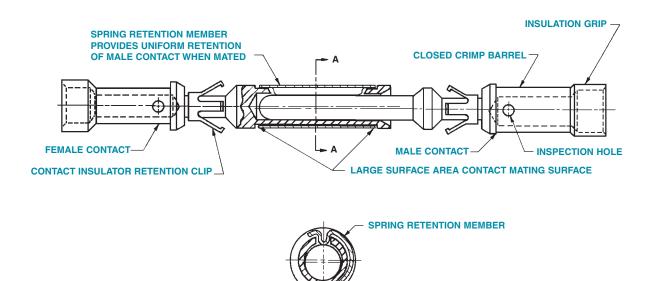
SUGGEST 0.040 [1.02] Ø HOLES IN PRINTED BOARD FOR GMCT SERIES STRAIGHT SOLDER CONTACTS

SUGGESTED PRINTED BOARD HOLE SIZES FOR COMPLIANT TERMINATION PRESS-FIT CONTACTS, SEE PAGE 13.



"LARGE SURFACE AREA CONTACT MATING SYSTEM" HIGH RELIABILITY "CLOSED ENTRY" DESIGN

PRECISION MACHINED, SOLID COPPER ALLOY



SECTION A-A ENLARGED

All contacts of the GMCT series connector family utilize the "Large Surface Area (L.S.A.) Contact Mating System." The "L.S.A. Contact Mating System" insures the lowest level of contact resistance during mechanical endurance tests of 1000 coupling cycles or more. Contact insertion/withdrawal forces remain substantially the same during the life of the connector.

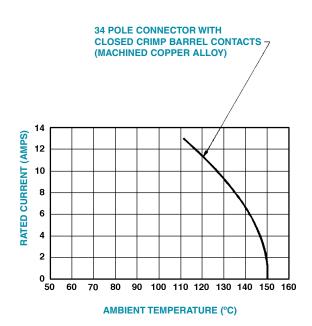
The GMCT series uses only "Closed Entry" design female contacts. The "Closed Entry" design prevents probe damage to the female contacts, and will not allow the female contact to accept misaligned or bent male contacts.

All GMCT series contacts are precision machined from solid, copper alloy barstock. They are durable, smooth in construc-

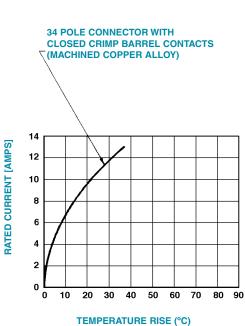
tion, and have greater amperage capacities than hollow, sheet metal style contacts. This is graphically illustrated by the amperage-temperature rise curves developed for the 34 pole GMCT insulator using 16 AWG [1.5 mm²] wire [see diagram page 10]. The precision machined, removable contact also has a more durable insulator retention system than the hollow, sheet metal style contact. After ten removal cycles from its insulator, the precision machined contact will withstand axial forces in excess of 20 lbs. [89N]. In comparison, the hollow, sheet metal style contact is limited to 10 lbs. [44.5N] after ten removal cycles from its insulator retention system.

CURRENT-TEMPERATURE DERATING CURVE

(TESTED PER IEC PUBLICATION 512-3, TEST 5b)



CURVE DEVELOPED USING SIZE 16 CONTACT WITH 16 AWG (1.5 mm²) SIZE WIRE



TEMPERATURE RISE CURVE

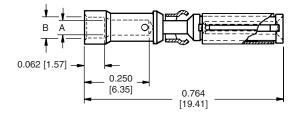


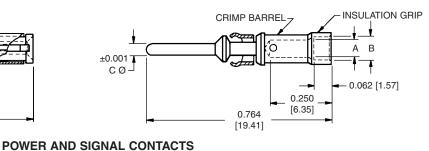
CRIMP CONTACTS

CLOSED CRIMP BARREL WITH INSULATION GRIP (SUPPORT) PRECISION MACHINED, SOLID COPPER ALLOY

FEMALE CONTACT ("CLOSED ENTRY" DESIGN)

MALE CONTACT





PART NUMBER	WIRE SIZE AWG/[mm ²]	А	В	NOMINAL RATING
FC114N2	<u>14 / 16</u> [2.5/1.5]	<u>0.081</u> [2.06]	<u>0.105</u> [2.67]	13 AMP
FC116N2	<u>16 / 18</u> [1.5/1.0]	<u>0.067</u> [1.70]	<u>0.093</u> [2.36]	13 AMP
FC120N2	<u>20 / 22 / 24</u> [0.5/0.3/0.25]	<u>0.045</u> [1.14]	<u>0.065</u> [1.65]	13 AMP
FC124N2	<u>24 / 26 / 28</u> [0.25/0.12/0.08]	<u>0.027</u> [0.69]	<u>0.055</u> [1.40]	13 AMP
FC126N2	<u>26 / 28 / 30 / 32</u> [0.12-0.03]	<u>0.025</u> [0.64]	<u>0.046</u> [1.17]	13 AMP
FC216N2	<u>16 / 18</u> [1.5/0.8]	<u>0.067</u> [1.70]	<u>0.093</u> [2.36]	7.5 AMP
FC220N2	<u>20 / 22 / 24</u> [0.5/0.3/0.25]	<u>0.045</u> [1.14]	<u>0.065</u> [1.65]	7.5 AMP
FC224N2	<u>24 / 26 / 28</u> [0.25/0.12/0.08]	<u>0.027</u> [0.69]	<u>0.055</u> [1.40]	7.5 AMP

MATERIAL: COPPER ALLOY FINISH: GOLD FLASH OVER NICKEL

CONTACTS ARE NOT SUPPLIED WITH CONNECTOR AND MUST BE ORDERED SEPARATELY

For GMCT crimping information, see page 16 and 17.

Additional plating options available by adding suffix to part number add -14 for 0.000030 [0.76 microns] gold over nickel. Example: FC220N2-14 add -50 for 0.000050 [1.27 microns] gold over copper. Example: MC120N-50

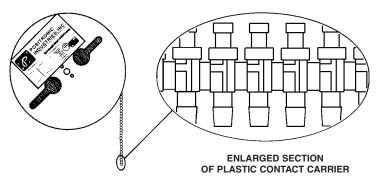
PART NUMBER	WIRE SIZE AWG/[mm ²]	А	В	С	NOMINAL RATING
MC114N	<u>14 / 16</u> [2.5/1.5]	<u>0.081</u> [2.06]	<u>0.105</u> [2.67]	<u>0.062</u> [1.57]	13 AMP
MC116N	<u>16 / 18</u> [1.5/1.0]	<u>0.067</u> [1.70]	<u>0.093</u> [2.36]	<u>0.062</u> [1.57]	13 AMP
MC120N	<u>20 / 22 / 24</u> [0.5/0.3/0.25]	<u>0.045</u> [1.14]	<u>0.065</u> [1.65]	<u>0.062</u> [1.57]	13 AMP
MC124N	<u>24 / 26 / 28</u> [0.25/0.12/0.08]	<u>0.027</u> [0.69]	<u>0.055</u> [1.40]	<u>0.062</u> [1.57]	13 AMP
MC126N	<u>26 / 28 / 30 / 32</u> [0.12-0.03]	<u>0.025</u> [0.64]	<u>0.046</u> [1.17]	<u>0.062</u> [1.57]	13 AMP
MC216N	<u>16 / 18</u> [1.5/0.8]	<u>0.067</u> [1.70]	<u>0.093</u> [2.36]	<u>0.040</u> [1.02]	7.5 AMP
MC220N	<u>20 / 22 / 24</u> [0.5/0.3/0.25]	<u>0.045</u> [1.14]	<u>0.065</u> [1.65]	<u>0.040</u> [1.02]	7.5 AMP
MC224N	<u>24 / 26 / 28</u> [0.25/0.12/0.08]	<u>0.027</u> [0.69]	<u>0.055</u> [1.40]	<u>0.040</u> [1.02]	7.5 AMP





MC120N

REELS FOR AUTOMATIC CRIMP TOOLS



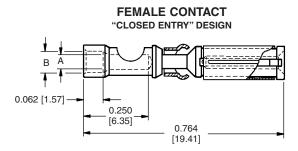
REELED CONTACTS

Contacts may be supplied on plastic carriers, packaged on reels of 2,000 contacts for use with bench mounted automatic strip and crimp tool part number 9550-0 for contact sizes 14 AWG [2.5 mm²] through 24 AWG [0.25 mm²] or part number 9550-1 for contact size 26 AWG [0.12 mm²]. The same type carrier is used for both male and female contacts of the same size and type, and requires no change in crimping tool.

All male and female crimp style contacts can be ordered in reels by adding the letter "R" after the contact part number, such as MC116NR for a male contact and FC120N2R for a female contact. Wire sizes 14 AWG [2.5 mm²] to 28 AWG [0.08 mm²] can be accommodated by the crimping.

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SOLDER CUP CONTACTS



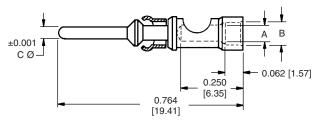
PART NUMBER	WIRE SIZE MAX.	А	В	NOMINAL RATING
FS114N2	<u>14 AWG</u> [2.5 mm ²]	<u>0.081</u> [2.06]	<u>0.105</u> [2.67]	13 AMP
FS116N2	<u>16 AWG</u> [1.5 mm²]	<u>0.067</u> [1.70]	<u>0.093</u> [2.36]	13 AMP
FS120N2	<u>20 AWG</u> [0.5 mm²]	<u>0.045</u> [1.14]	<u>0.065</u> [1.65]	13 AMP
FS124N2	<u>24 AWG</u> [0.25 mm ²]	<u>0.027</u> [0.69]	<u>0.055</u> [1.40]	13 AMP
FS216N2	<u>16 AWG</u> [1.5 mm²]	<u>0.067</u> [1.70]	<u>0.093</u> [2.36]	7.5 AMP
FS220N2	<u>20 AWG</u> [0.5 mm ²]	<u>0.045</u> [1.14]	<u>0.065</u> [1.65]	7.5 AMP
FS224N2	<u>24 AWG</u> [0.25 mm ²]	<u>0.027</u> [0.69]	<u>0.055</u> [1.40]	7.5 AMP

MATERIAL: COPPER ALLOY FINISH: GOLD FLASH OVER NICKEL

MATERIAL: COPPER ALLOY

Additional plating options available by adding suffix to part number add -14 for 0.000030 [0.76 microns] gold over nickel. Example: FS220N2-14 add -50 for 0.000050 [1.27 microns] gold over copper. Example: MS120N-50

MALE CONTACT

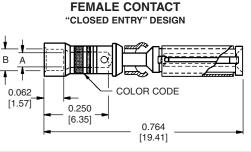


PART NUMBER	WIRE SIZE MAX.	А	В	С	NOMINAL RATING
MS114N	<u>14 AWG</u> [2.5 mm ²]	<u>0.081</u> [2.06]	<u>0.105</u> [2.67]	<u>0.062</u> [1.57]	13 AMP
MS116N	<u>16 AWG</u> [1.5 mm²]	<u>0.067</u> [1.70]	<u>0.093</u> [2.36]	<u>0.062</u> [1.57]	13 AMP
MS120N	<u>20 AWG</u> [0.5 mm ²]	<u>0.045</u> [1.14]	<u>0.065</u> [1.65]	<u>0.062</u> [1.57]	13 AMP
MS124N	<u>24 AWG</u> [0.25 mm ²]	<u>0.027</u> [0.69]	<u>0.055</u> [1.40]	<u>0.062</u> [1.57]	13 AMP
MS216N	<u>16 AWG</u> [1.5 mm ²]	<u>0.067</u> [1.70]	<u>0.093</u> [2.36]	<u>0.040</u> [1.02]	7.5 AMP
MS220N	<u>20 AWG</u> [0.5 mm ²]	<u>0.045</u> [1.14]	<u>0.065</u> [1.65]	<u>0.040</u> [1.02]	7.5 AMP
MS224N	<u>24 AWG</u> [0.25 mm ²]	<u>0.027</u> [0.69]	<u>0.055</u> [1.40]	<u>0.040</u> [1.02]	7.5 AMP

CONTACTS ARE NOT SUPPLIED WITH CONNECTORS AND MUST BE ORDERED SEPARATELY

MILITARY CRIMP CONTACTS

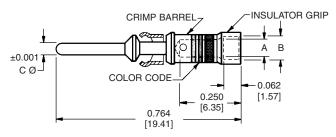
QUALIFIED TO SAE AS 39029/34 AND SAE AS 39029/35



PART NUMBER	А	В	COLOR CODE
M39029/35-274	<u>0.045</u> [1.14]	<u>0.068</u> [1.73]	RED/ VIOLET/ YELLOW
M39029/35-275	<u>0.045</u> [1.14]	<u>0.068</u> [1.73]	RED/ VIOLET/ GREEN
M39029/35-276	<u>0.067</u> [1.70]	<u>0.093</u> [2.36]	RED/ VIOLET/ BLUE

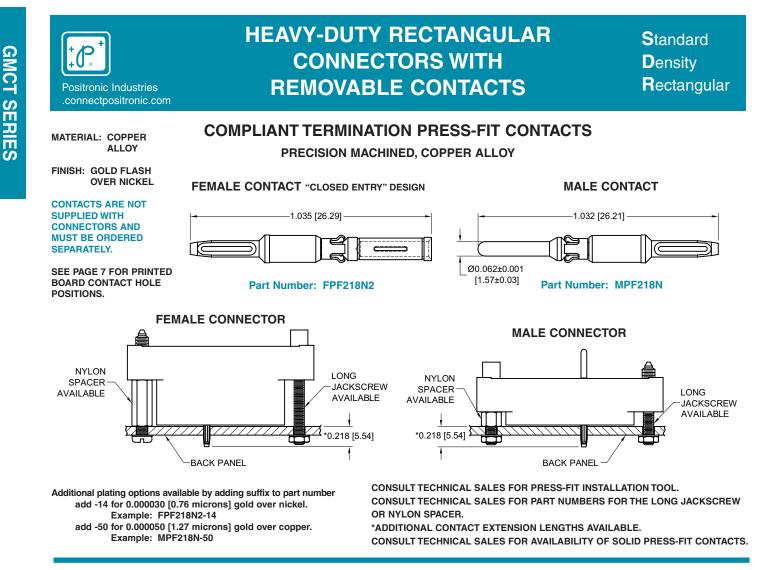
FINISH: 0.000050 [1.27 MICRONS] GOLD OVER COPPER

MALE CONTACT



PART NUMBER	А	В	С	COLOR CODE
M39029/34-271	<u>0.045</u> [1.14]	<u>0.068</u> [1.73]	<u>0.040</u> [1.02]	RED/ VIOLET/ BROWN
M39029/34-272	<u>0.045</u> [1.14]	<u>0.068</u> [1.73]	<u>0.062</u> [1.57]	RED/ VIOLET/ RED
M39029/34-273	<u>0.067</u> [1.70]	<u>0.093</u> [2.36]	<u>0.062</u> [1.57]	RED/ VIOLET/ ORANGE

12



SUGGESTED PRINTED BOARD HOLE SIZES FOR COMPLIANT PRESS-FIT CONNECTORS

Traditionally, tin-lead has been a popular plating for PBC holes. However, many PCB hole platings must now be RoHS Compliant. Positronic is pleased to offer **PCB HOLE SIZE FOR RoHS** PCB plating as shown below.

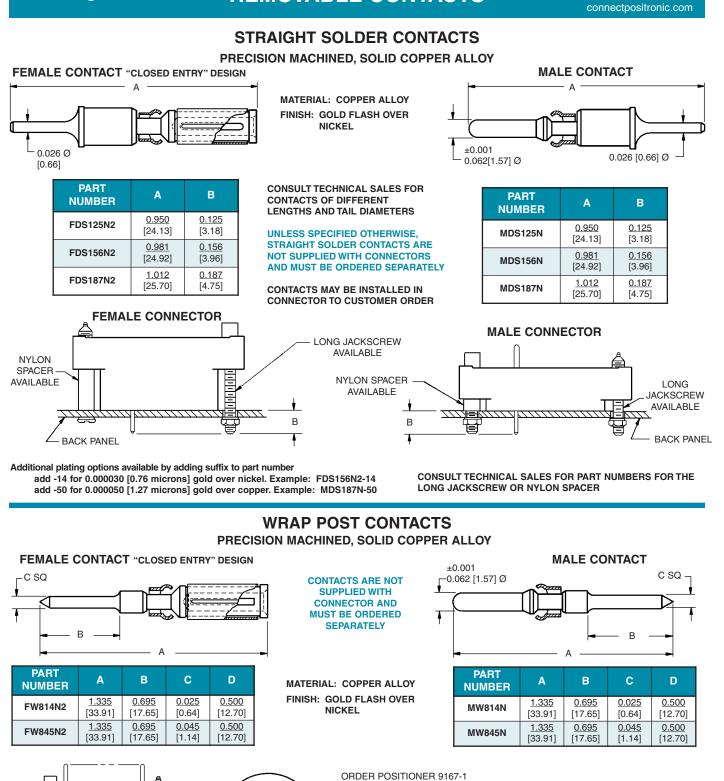
	BI-SPRING COMPLIANT PRESS-FIT CONTACT HOLE				
	BOARD TYPE	CONTACT SIZE / TYPE	RECOMMENDED DRILL HOLE SIZE	RECOMMENDED PLATING	FINISHED HOLE SIZES
	TIN-LEAD SOLDER PCB	16 BI-SPRING	<u>ø0.069±0.001</u> [ø1.750±0.025]	0.0006 [15µ] minimum solder over 0.0010 [25µ] min. copper	<u>ø0.0630+0.0035-0.0024</u> [ø1.600+0.090-0.060]
FINISHED			RoHS PCB P	PLATING OPTIONS	
DRILLED HOLE	COPPER PCB	16 BI-SPRING	<u>ø0.069±0.001</u> [ø1.750±0.025]	0.0010 [25µ] min. copper	<u>ø0.0630+0.0035-0.0024</u> [ø1.600+0.090-0.060]
PRESS-FIT CONTACT HOLE	IMMERSION TIN PCB	16 BI-SPRING	<u>ø0.069±0.001</u> [ø1.750±0.025]	0.000033±0.000006 [0.85±0.15µ] immersion tin over 0.0010 [25µ] min. copper	<u>ø0.0630+0.0035-0.0024</u> [ø1.600+0.090-0.060]
Note: For PCB plating	IMMERSION SILVER PCB	16 BI-SPRING	<u>ø0.069±0.001</u> [ø1.750±0.025]	0.000013±0.000007 [0.34±0.17µ] immersion silver over 0.0010 [25µ] min. copper	<u>ø0.0630+0.0035-0.0024</u> [ø1.600+0.090-0.060]
compositions not shown, consult Technical Sales.	ELECTROLESS NICKEL / IMMERSION GOLD PCB	16 BI-SPRING	<u>ø0.069±0.001</u> [ø1.750±0.025]	0.000002 [0.05µ] min. immersion gold over 0.000177±0.000059 [4.5±1.5µ] electroless nickel per IPC-4552 over 0.0010 [25µ] min. copper	<u>ø0.0630+0.0035-0.0024</u> [ø1.600+0.090-0.060]

Standard

Rectangular

Density

Positronic Industries



WITH THE 0.025 SQ. CONTACT AND 9167-2 WITH THE 0.045 SQ. CONTACT

CONSULT TECHNICAL SALES FOR CONTACTS OF DIFFERENT TAIL LENGTHS CONSULT TECHNICAL SALES FOR NYLON POSITIONER INSTALLATION TOOL

Additional plating options available by adding suffix to part number add -14 for 0.000030 [0.76 microns] gold over nickel. Example: FW814N2-14 add -50 for 0.000050 [1.27 microns] gold over copper. Example: MW845N-50

NYLON POSITIONER

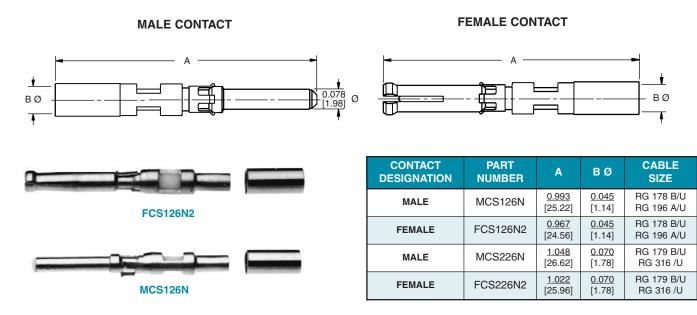
+0.025 [0.64]

-0.015 [0.38]

-D



CRIMP SHIELDED CONTACTS



TECHNICAL CHARACTERISTICS

MATERIALS AND FINISHES:

Insulating Material:	(Dielectric) PCTFE.
Inner Contacts:	Phosphor bronze, 0.000030 inch [0.75 microns] gold over nickel.
Outer Contacts:	Brass and beryllium copper, gold flash over nickel. Other finishes available upon request.

MECHANICAL CHARACTERISTICS:*

Contact Retention	
In Insulator:	20 lbs. [89N].
Removable Contacts:	Rear insertion, front removable.
Insertion Force Per Contact:	8 oz. [2.2N] per contact maximum.
Durability:	100 cycles minimum.
Vibration:	20g from 10 HZ to 500 HZ.
Shock:	30g - 11 ms.

ELECTRICAL CHARACTERISTICS:

	Contact/Wire Combinations			
MICRO-COAXIAL CONTACTS	126N		226N	
	RG178	RG196	RG179	RG316
Characteristic Impedance (ohms)	50	50	75	50
Frequency Range	0-500 MHz			
VSWR				
0 to 200 MHz	1.25			
200 to 500 MHz	1.70 2.25		25	
Insertion Loss @ 500 MHz	0.2 dB 1.0 dB		dB	

Dielectric Strength
At Sea Level:600 V rms.Initial Contact Resistance:0.012 ohms maximum.Insulator Resistance:5 G ohms.

CLIMATIC CHARACTERISTICS:

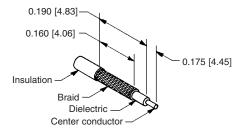
Temperature Range:



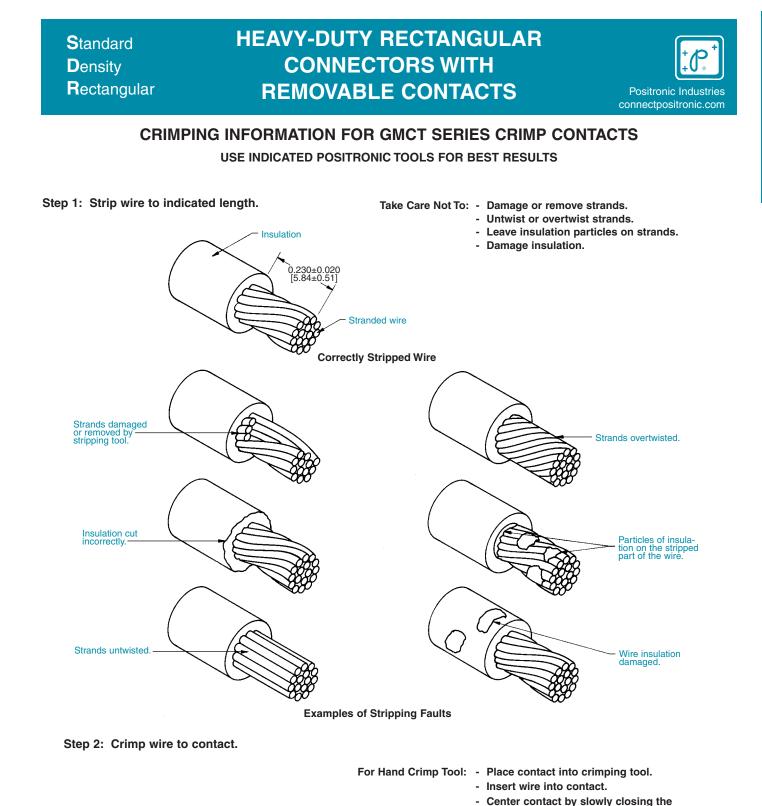
9506-0 CRIMP TOOL

SHIELDED CABLE STRIP LENGTH

-55°C to +125°C.



GMCT SERIES



crimping tool until the crimp indenters make contact with the crimp barrel. Complete the cycle of the crimping tool in

- Depress the activating device of the crimping

crimp tool by the plastic carrier.

tool to start the crimping cycle.Remove the crimped contact.

one smooth motion. Remove the crimped contact.

For Automatic Crimp Tool: - Insert the wire into the contact, positioned in the

-



Step 3: Inspect the crimp.

HEAVY-DUTY RECTANGULAR CONNECTORS WITH REMOVABLE CONTACTS

CRIMPING INFORMATION FOR GMCT SERIES CRIMP CONTACTS

For All Tools: - Strands to be visible through the inspection hole. - Strands not to be visible beyond the insulation support. Crimp to meet recommended tensile strength. - Crimped contact to meet recommended conductor tensile force shown in chart. - Check for peeled gold and bent contacts. Wire Insulation, Typical **Correctly Crimped Contact Cross Section** of Correctly Crimped Contact 8 Crimp Indents Stripped wires compressed for improved conduction. Strands not visible through inspection hole Strands visible beyond insulation support. Crimp indents too close to inspection hole. 0 Stripped part of the wire too short. Stripped part of the wire too long. Crimp indents incorrectly located.

Examples of Crimping Faults

Positronic Recommended Conductor Tensile Strength			
WIRE SIZE AXIAL LOAD AWG/[mm ²] POUNDS/[N]			
<u>14</u>	<u>70</u>		
[2.5]	[311]		
<u>16</u>	<u>50</u>		
[1.5]	[222]		
<u></u>	<u>_28</u>		
[1.0]	[125]		
<u>20</u>	<u>_20</u>		
[0.5]	[89]		
<u>22</u>	<u>_12</u>		
[0.3]	[53]		
<u>_24</u>	<u>8</u>		
[0.25]	[36]		
<u>_26</u>	<u>5</u>		
[0.12]	[22]		
<u>28</u> [0.08] <u>3</u> [13]			

POSITRONIC RECOMMENDED TOOLS				
TOOL TYPE	CONTACT SIZE AWG [mm ²]	TOOL NUMBERS		
AUTOMATIC CRIMP TOOL:	14-24 [2.5-0.25]	9550-0-0		
ACTOMATIC CHIMP TOOL.	26-28 [0.12-0.08]	9550-1-0-0		
HAND CRIMP TOOL:	14-24 [2.5-0.25]	9501-0-0-0 WITH 9502-1-0-0 POSITIONER		
HAND CHIMP TOOL.	26-28 [0.12-0.08]	9507-0-0-0 WITH 9502-18-0-0 POSITIONER		
INSERTION TOOL:	N/A	9099-0-0-0		
EXTRACTION TOOL:	N/A	9081-0-0-0		

Conductor tensile strength values are derived using silver-tin plated copper wires. Values may change depending upon what type of wire is used.

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CYCLE-CONTROLLED STEP ADJUSTABLE HAND CRIMP TOOL

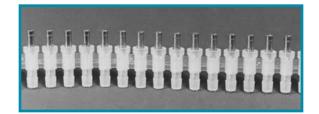
**M22520/1-01 **Part No. 9501-0-0-0

Features of this positive ratchet action tool include accommodations for wire sizes 14 AWG [2.5 mm²] through 28 AWG [0.08 mm²] and eight (8) impression crimp on wires and contacts of various compositions. Required for use with this basic tool is the turret head part number 9502-1-0-0.



CONTACT CARRIERS FOR AUTOMATIC CRIMP TOOL

Molded thermoplastic carriers in a continuous belt feed contacts to the crimp station of the automatic crimp tool. They also locate the contacts in respect to the tool's indenters. The carriers are color coded red, blue, yellow, green, orange or natural for contact identification for both MS and proprietary applications.



AUTOMATIC CRIMP TOOL, PNEUMATICALLY ACTUATED

Part No. 9550-0-0-0

This fast cycling automatic crimp tool produces an 8 indent crimp on wire sizes 14 AWG [2.5 mm^2] through 28 AWG [0.08 mm^2].

*To order, specify part number 9550-0-0-0. Foot control valve is supplied as a standard accessory.



*Specify part number 9550-1-0-0 for FC126N2 and MC126N contacts only for automatic feed crimp tool.

**Specify part number 9507-0-0-0 crimp tool and 9502-18-0-0 positioner for cycle controlled step adjustable hand crimp tool for FC126N2 and MC126N contacts only.

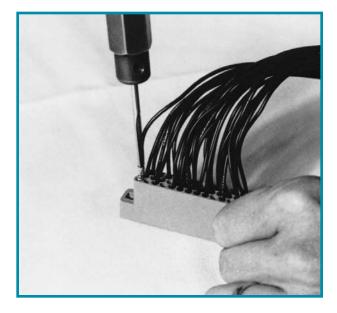


CONTACT INSERTION TOOL

Part No. 9099-0-0-0

An easy-to-use contact insertion tool for 14 AWG [2.5 mm²] and smaller wires. See photographic demonstration shown below for recommended insertion procedure.



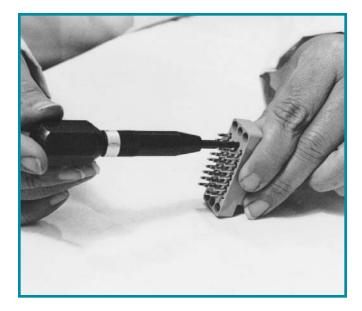


CONTACT EXTRACTION TOOL

Part No. 9081-0-0-0

The spring loaded contact extraction tool simplifies the extraction of removable contacts from the connector insulators. Simply insert the hollow tool tip over the male or female contact from the front face of the insulator, rotate the tool slightly while increasing the pushing force against the butt of the extraction tool. The contact will be released from the insulator retention system and "pop out" of the rear face of the insulator. See photo below for recommended removal procedure.





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REMOVABLE CONTACT ORDERING ASSISTANCE CHART

GMCT SERIES CRIMP AND SOLDER CUP CONTACT TERMINATIONS

TERMINATION TYPE	CONTACT FUNCTION	CONTACT SIZE	WIRE SIZE	MALE PART NUMBER	FEMALE PART NUMBER
		16	14 AWG [2.5 mm ²] - 16 AWG [1.5 mm ²]	MC114N	FC114N2
	POWER	10	16 AWG [1.5 mm ²] - 18 AWG [1.0 mm ²]	MC116N	FC116N2
		20	16 AWG [1.5 mm ²] - 18 AWG [1.0 mm ²]	MC216N	FC216N2
			20 AWG [0.5 mm ²] - 24 AWG [0.25 mm ²]	MC120N	FC120N2
		16	24 AWG [0.25 mm ²] - 28 AWG [0.08 mm ²]	MC124N	FC124N2
	SIGNAL		26 AWG [0.12 mm ²] - 28 AWG [0.08 mm ²]	MC126N	FC126N2
CRIMP		20	20 AWG [0.5 mm ²] - 24 AWG [0.25 mm ²]	MC220N	FC220N2
		20	24 AWG [0.25 mm ²] - 28 AWG [0.08 mm ²]	MC224N	FC224N2
		MILITARY	16 AWG [1.5 mm ²] - 20 AWG [0.5 mm ²]	M39029/34-273	M39029/35-276
	MILITARY		20 AWG [0.5 mm ²] - 24 AWG [0.25 mm ²]	M39029/34-272	M39029/35-275
		20	20 AWG [0.5 mm ²] - 24 AWG [0.25 mm ²]	M39029/34-271	M39029/35-274
	COAX		RG 178 B/U, RG 196 A/U	MCS126N	FCS126N2
	COAX		RG 179 A/U, RG 316 /U	MCS226N	FCS226N2
		16	14 AWG [2.5 mm ²] max.	MS114N	FS114N2
	POWER	10	16 AWG [1.5 mm ²] max.	MS116N	FS116N2
		20	16 AWG [1.5 mm ²] max.	MS216N	FS216N2
SOLDER CUP		16	20 AWG [0.5 mm ²] max.	MS120N	FS120N2
	SIGNAL 16	24 AWG [0.25 mm ²] max.	MS124N	FS124N2	
		20 AWG [0.5 mm ²] max.	MS220N	FS220N2	
		20	24 AWG [0.25 mm ²] max.	MS224N	FS224N2

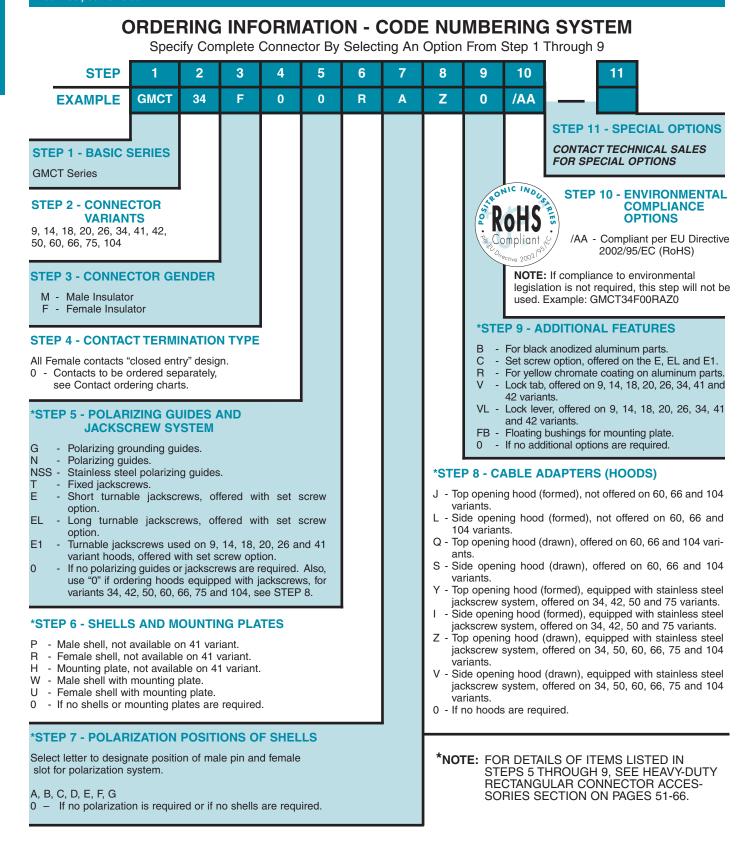
FOR ORDERING CRIMP CONTACTS ON REELS, ADD R TO PART NUMBER. EXAMPLES: MC114NR OR FC114N2R.

TERMINATION TYPE	CONTACT SIZE	USABLE TERMINATION LENGTH	TERMINATION DIMENSION	MALE PART NUMBER	FEMALE PART NUMBER
		<u>0.125</u> [3.18]	<u>0.026 Ø</u> [0.66]	MDS125N	FDS125N2
STRAIGHT	16	<u>0.156</u> [3.96]	<u>0.026 Ø</u> [0.66]	MDS156N	FDS156N2
		<u>0.187</u> [4.75]	<u>0.026 Ø</u> [0.66]	MDS187N	FDS187N2
WRAP POST	16	<u>0.695</u> [17.65]	0.025 SQUARE [0.64]	MW814N	FW814N2
What POST	10	<u>0.695</u> [17.65]	0.045 SQUARE [1.14]	MW845N	FW845N2
COMPLIANT PRESS FIT	16	<u>0.218</u> [5.54]		MPF218N	FPF218N2

GMCT SERIES PRINTED BOARD MOUNT CONTACT TERMINATIONS



Standard Density Rectangular

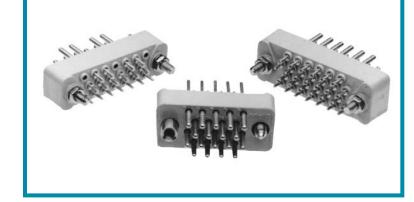


HEAVY-DUTY RECTANGULAR PRINTED BOARD CONNECTORS WITH STRAIGHT SOLDER CONTACTS



Positronic Industries connectpositronic.com

Size 16 Contacts Conforms to MIL-DTL-28748 IEC Publication 807-1 U.L. Recognized, File #E49351 Telecommunication U.L. File #E140980



GAP Series connectors are heavy-duty, multi-pole, low profile, high reliability connectors. Contacts are male only with 0.062 inch [1.57mm] diameters, rated to 7.5 amperes per contact. Termination style is straight solder printed board mount. GAP Series connectors are intermateable with Positronic GMCT Series connectors.

A wide array of mounting, locking and polarizing acces-

sories is available for this series. For details, see the Heavy-Duty Rectangular Connector Accessories section.

Due to its printed board mount termination style, and its 0.062 inch [1.57mm] diameter contacts, the GAP Series is ideal for heavy-duty applications found in avionics, medical equipment, telecommunications, instrumentation and process control applications.

GAP SERIES TECHNICAL CHARACTERISTICS

MILITARY SPECIFICATIONS:

Conforms to MIL-DTL-28748.

INTERNATIONAL STANDARDS:

IEC 807-1. U.L. Recognized.

MATERIALS AND FINISHES:

Insulator:	Glass filled DAP per ASTM-D-5948 type SDG-F. Grey color is standard, black available.
Fixed Contacts:	Copper alloy with gold flash over nickel. Other finishes available upon request.
Jackscrew System:	Passivated stainless steel.
Polarizing Guides:	Copper alloy with nickel plate or passi- vated stainless steel.
Vibration Locks:	Copper alloy with zinc plate and chro- mate seal.

MECHANICAL CHARACTERISTICS:

Fixed Contacts:	Male - Size 16: 0.062 inch [1.57 mm] diameter.	
Contact Retention in Insulator:	10 lbs. [44.5N] minimum.	
Contact Termination:	Straight printed board mounted.	
Locking Systems:	Friction, vibration locks and jackscrews.	
Polarization:	Guide pins and guide sockets, and jackscrew system.	
Mechanical Operations:	1000 operations per IEC 512-5.	
Jackscrews:	Standard threads, 6-32 UNC. Metric threads, M3X0.5 available.	

ELECTRICAL CHARACTERISTICS:

Contact Current Rating (maximum):	7.5 amperes limited at contact termina- tion diameter.
Initial Contact Resistance:	0.003 ohms.
Flash over Voltage:	2500 V.AC [rms].
Test Voltage:	1200 V.AC [rms].
Insulation Resistance (minimum):	5 G ohms.
Clearance and Creepage Distance (minimum):	0.047 inch [1.19 mm].
Working Temperature:	-55°C to 125°C.
Working Voltage:	250 V.AC [rms].





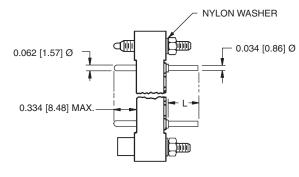
HEAVY-DUTY RECTANGULAR PRINTED BOARD CONNECTORS WITH STRAIGHT SOLDER CONTACTS

Standard Density Rectangular

STRAIGHT SOLDER CONTACTS

MALE ONLY

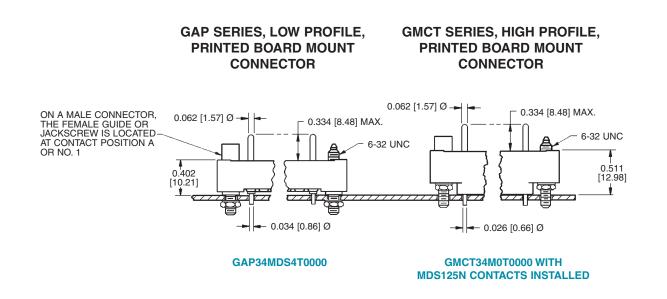
CONTACT MATERIAL: COPPER ALLOY CONTACT FINISH: GOLD FLASH OVER NICKEL



Typical Part Number: GAP34MDS6T0000

CONTACT CODE	L
DS3	<u>0.093</u> [2.36]
DS4	<u>0.125</u> [3.18]
DS5	<u>0.156</u> [3.96]
DS6	<u>0.187</u> [4.75]

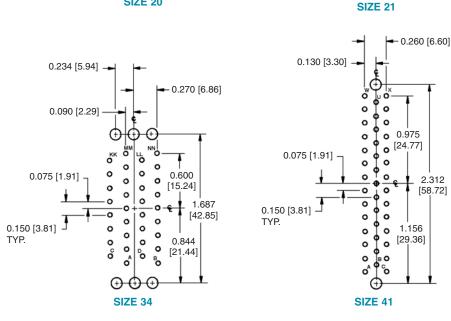
SEE GMCT SERIES PRINTED BOARD HOLE PATTERN PAGE FOR CONNECTOR VARIANT CONTACT HOLE POSITIONS SPECIFY CONTACT CODE IN STEP 4 OF ORDERING INFORMATION FOR DESIRED LENGTH OF CONTACT TERMINATION

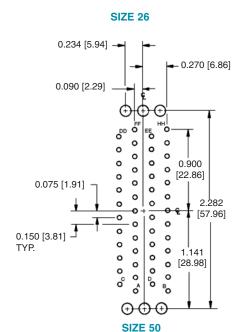


SUGGEST 0.052 [1.32] Ø HOLES IN PRINTED BOARD FOR GAP SERIES CONNECTOR CONTACT TERMINATIONS

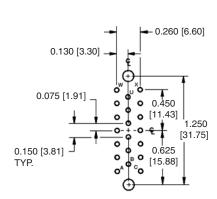
SUGGEST 0.120 [3.05] Ø HOLES IN PRINTED BOARD FOR CONNECTOR MOUNTING HOLES

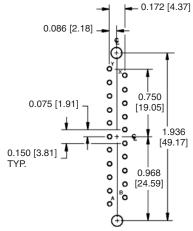
HOLE IDENTIFICATION FOR REFERENCE ONLY

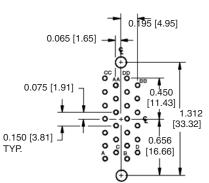


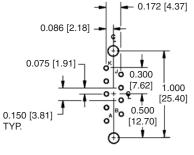


SIZE 20







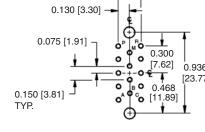


Standard

Rectangular

Density





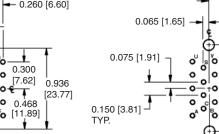
SIZE 14

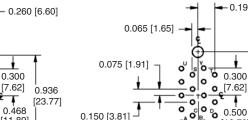
2 312

[58.72]

HEAVY-DUTY RECTANGULAR

CONTACT HOLE POSITION DIMENSIONS AND PRINTED BOARD HOLE PATTERN MATING FACE OF MALE CONNECTOR





PRINTED BOARD CONNECTORS WITH STRAIGHT SOLDER CONTACTS **Positronic Industries** connectpositronic.com

► 0.195 [4.95]

1.000

[25.40]

0.300

[12,70]

SIZE 18

GAP SERIES

DIMENSIONS ARE IN INCHES [MILLIMETERS]. 24 ALL DIMENSIONS ARE SUBJECT TO CHANGE.

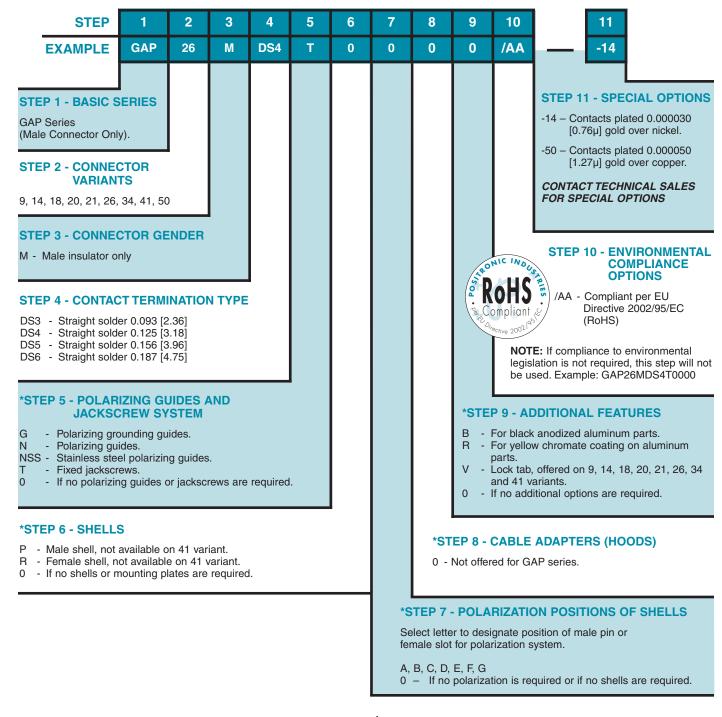


HEAVY-DUTY RECTANGULAR PRINTED BOARD CONNECTORS WITH STRAIGHT SOLDER CONTACTS

Standard Density Rectangular

ORDERING INFORMATION - CODE NUMBERING SYSTEM

Specify Complete Connector By Selecting An Option From Step 1 Through 9



*NOTE: FOR DETAILS OF ITEMS LISTED IN STEPS 5 THROUGH 9, SEE HEAVY-DUTY RECTANGULAR CONNECTOR ACCESSORIES SECTION ON PAGES 51-66. Standard Density Rectangular

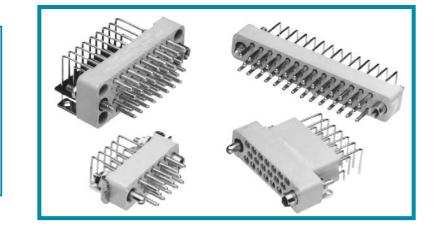
HEAVY-DUTY RECTANGULAR RIGHT ANGLE PRINTED BOARD CONNECTORS



Positronic Industries connectpositronic.com

Size 16 Contacts Conforms to MIL-DTL-28748 IEC Publication 807-1 U.L. Recognized, File #E49351 Telecommunication

U.L. File #E140980



GAPL Series connectors are heavy-duty, multi-pole, high reliability connectors conforming to MIL-DTL-28748 specifications. Termination style is right angle printed board mount. GAPL Series connectors are intermateable with Positronic GMCT Series connectors.

GAPL Series connectors are offered with a variety of mounting, locking and polarizing accessories. For details, see

the Heavy-Duty Rectangular Connector Accessories section.

GAPL Series connectors are ideal for high reliability, heavyduty applications which require a printed board mounted connector. They are widely utilized in navigational systems, robotics, mainframe and peripheral computers, medical equipment, telecommunications, instrumentation and process control applications.

GAPL SERIES TECHNICAL CHARACTERISTICS

MILITARY SPECIFICATIONS:

Conforms to MIL-DTL-28748.

INTERNATIONAL STANDARDS:

IEC 807-1. U.L. Recognized.

MATERIALS AND FINISHES:

Insulator:	Glass filled DAP per ASTM-D-5948 type SDG-F. Grey color is standard, black available.
Fixed Contacts:	Copper alloy with gold over nickel. Other fin- ishes avaiable upon request.
Jackscrew System:	Passivated stainless steel.
Polarizing Guides:	Copper alloy with nickel plate or passi- vated stainless steel.
Vibration Locks:	Copper alloy with zinc plate and chro- mate seal.

MECHANICAL CHARACTERISTICS:

Fixed Contacts:	Male – Size 16: 0.062 inch [1.57 mm] diameter. Female – "Closed entry" design for high- est reliability.	
Contact Retention in Insulator:	: 10 lbs. [44.5N] minimum.	
Contact Termination:	Right angle printed board mounted.	
Locking Systems:	Friction, vibration locks and jackscrews.	
Polarization:	Guide pins and guide sockets, and jackscrew system.	
Mechanical Operations:	1000 operations per IEC 512-5.	
Jackscrews:	Standard threads, 6-32 UNC. Metric threads, M3X0.5 available.	

ELECTRICAL CHARACTERISTICS:

7.5 amperes limited at contact termina- tion diameter.	
0.003 ohms.	
2500 V.AC [rms].	
1200 V.AC [rms].	
5 G ohms.	
0.047 inch [1.19 mm].	
-55°C to 125°C.	
250 V.AC [rms].	

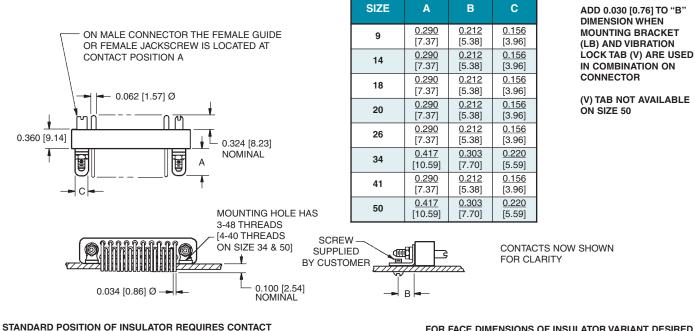




Standard Density Rectangular

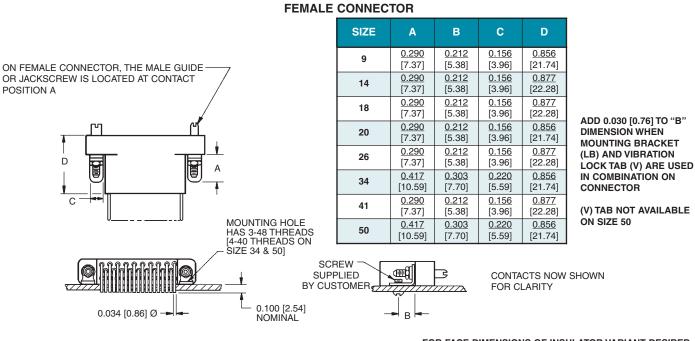
RIGHT ANGLE PRINTED BOARD MOUNT CONNECTORS

MALE CONNECTOR



STANDARD POSITION OF INSULATOR REQUIRES CONTAC "A"TO BE ADJACENT TO THE PRINTED BOARD FOR FACE DIMENSIONS OF INSULATOR VARIANT DESIRED, SEE GM SERIES INSULATOR DIMENSION PAGE

RIGHT ANGLE PRINTED BOARD MOUNT CONNECTORS



STANDARD POSITION OF INSULATOR REQUIRES CONTACT "A"TO BE ADJACENT TO THE PRINTED BOARD FOR FACE DIMENSIONS OF INSULATOR VARIANT DESIRED, SEE GMCT SERIES INSULATOR DIMENSION PAGE

CONTACT MATERIAL: COPPER ALLOY CONTACT FINISH: GOLD FLASH OVER NICKEL

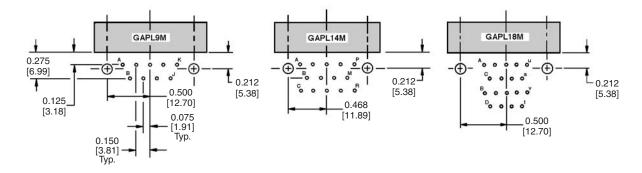
Standard

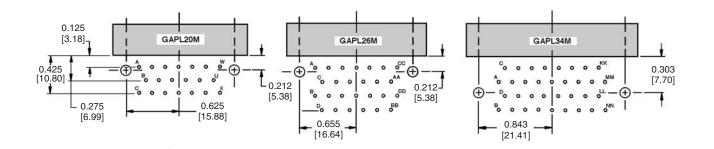
Rectangular

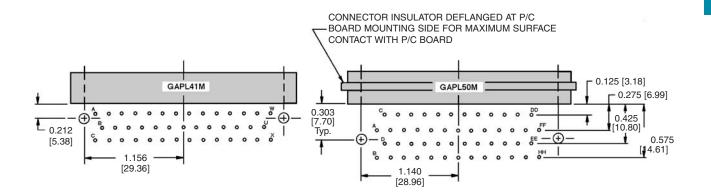
Density

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MALE RIGHT ANGLE PRINTED BOARD HOLE PATTERN





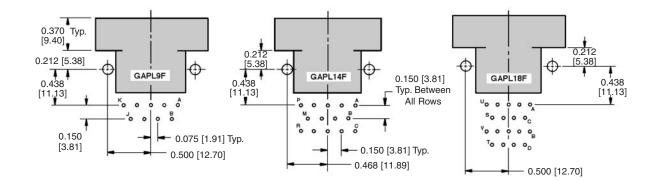


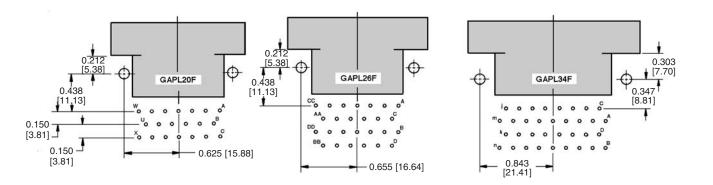
SUGGEST 0.109 [2.77] Ø HOLES IN PRINTED BOARD FOR CONNECTOR MOUNTING HOLES FOR VARIANTS 9, 14, 18, 20, 26 AND 41 SUGGEST 0.125 [3.18] Ø HOLES IN PRINTED BOARD FOR CONNECTOR MOUNTING HOLES FOR VARIANTS 34 AND 50 SUGGEST 0.052 [1.32] Ø HOLES IN PRINTED BOARD FOR CONTACT TERMINATIONS

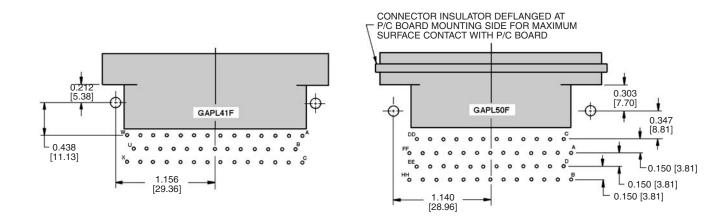
> ADD 0.030 [0.76] TO THE MOUNTING HOLE POSITION WHEN MOUNTING BRACKET (LB) AND VIBRATION LOCK TAB (V) ARE USED IN COMBINATION ON CONNECTOR



FEMALE RIGHT ANGLE PRINTED BOARD HOLE PATTERN







ADD 0.030 [0.76] TO THE MOUNTING HOLE POSITION WHEN MOUNTING BRACKET (LB) AND VIBRATION LOCK TAB (V) ARE USED IN COMBINATION ON CONNECTOR

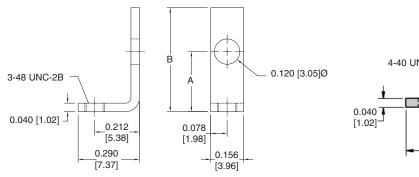
SUGGEST 0.109 [2.77] Ø HOLES IN PRINTED BOARD FOR CONNECTOR MOUNTING HOLES FOR VARIANTS 9, 14, 18, 20, 26 AND 41 SUGGEST 0.052 [1.32] Ø HOLES IN PRINTED BOARD FOR CONTACT TERMINATIONS

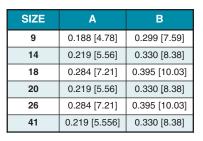
SUGGEST 0.125 [3.18] Ø HOLES IN PRINTED BOARD FOR CONNECTOR MOUNTING HOLES FOR VARIANTS 34 AND 50

29

Positronic Industries connectpositronic.com

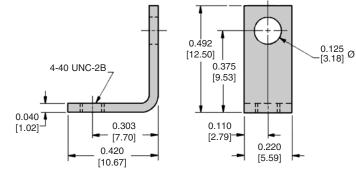
MOUNTING BRACKET (LB)





USE ON CONNECTOR VARIANTS 9, 14, 18, 20, 26 AND 41

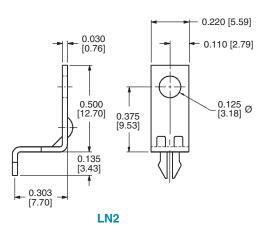
MATERIAL: COPPER ALLOY FINISH: ZINC PLATE WITH CHROMATE SEAL



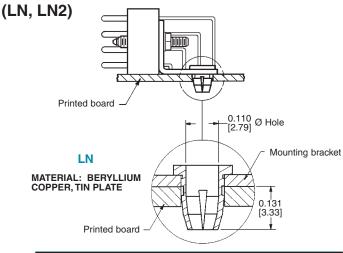
USE ON CONNECTOR VARIANTS 34 AND 50

MATERIAL: COPPER ALLOY FINISH: ZINC PLATE WITH CHROMATE SEAL

PUSH-ON FASTENER FOR RIVETED ON RIGHT ANGLE MOUNTING BRACKETS



MATERIAL: COPPER ALLOY, TIN PLATE SUGGEST 0.123 ±0.003 [3.12] Ø HOLE FOR MOUNTING CONNECTOR WITH PUSH-ON FASTENER



SAMPLE #	PRINTED BRD. HOLE Ø	INSERTION FORCE (lbs.)	RETENTION FORCE (lbs.)
1	0.120 [3.05]	7 1/4	5 3/4
2	0.123 [3.12]	5 3/4	5 1/2
3	0.125 [3.18]	2 3/4	2 1/2
4	0.128 [3.25]	1 3/4	2 1/4
5	0.126 [3.20] PLATED	1 3/4	2 1/4

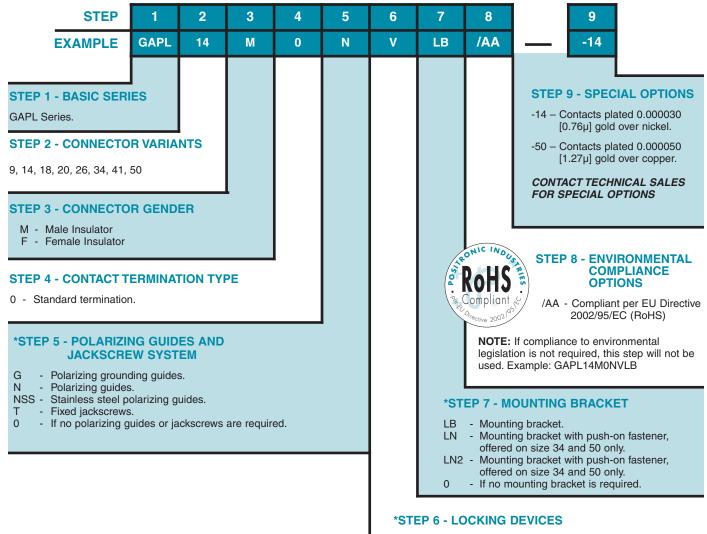
DIMENSIONS ARE IN INCHES [MILLIMETERS]. ALL DIMENSIONS ARE SUBJECT TO CHANGE. 30



Standard Density Rectangular

ORDERING INFORMATION - CODE NUMBERING SYSTEM

Specify Complete Connector By Selecting An Option From Step 1 Through 7



V - Lock tab.

- VL Lock lever.
- 0 If no locking devices are required.
- *NOTE: FOR DETAILS OF ITEMS LISTED IN STEPS 5 THROUGH 7, SEE HEAVY-DUTY RECTANGULAR CONNECTOR ACCESSORIES SECTION ON PAGES 51-66.

Standard Density Rectangular

HEAVY-DUTY RECTANGULAR CCITT V.35 INTERFACE CONNECTORS



Size 16 Contacts Connectors Qualified to MIL-DTL-28748

Contacts Qualified to SAE AS 39029

IEC Publication 807-7 ISO International Standard 2593

U.L. Recognized, File #E49351 Telecommunication U.L. File #E140980

VMCT and VAPL series connectors are high reliability connectors meeting international standards for CCITT V.35 interfacing. To meet these specifications, VMCT and VAPL series connectors come in 34 position glass filled DAP insulators with 0.062 inch [1.57mm] diameters, size 16 contacts rated to 13 amperes.

VMCT Series connectors are offered in crimp, solder cup, printed board mount, press-fit and wrap post terminations. VAPL Series connectors have right angle printed board mount terminations. VMCT and VAPL series connectors meet performance requirements for MIL-DTL-28748 and SAE AS 39029.

A wide array of mounting, locking, shrouding and polarizing accessories is available for these connectors. For details, see the Heavy-Duty Rectangular Connector Accessories section, GMCT 34 variant.

VMCT and VAPL series connectors were specifically designed to satisfy requirements for V.35 interfacing and high speed data transmission found in the telecommunications, modem and computer industries. These connectors fully comply with the contact and jackscrew system requirements of ISO standard 2593, as revised by ISO TC 97/SC6 N 2599 and 3236.

V.35 SERIES TECHNICAL CHARACTERISTICS

VMCT SERIES CONNECTORS WITH REMOVABLE CONTACTS

MILITARY SPECIFICATIONS:

Qualified to MIL-DTL-28748/3 and MIL-DTL-28748/4. Contacts qualified to SAE AS 39029/34 and SAE AS 39029/35.

INTERNATIONAL STANDARDS:

IEC 807-1 and IEC 807-7. U.L. Recognized.

MATERIALS AND FINISHES:

Insulator:	Glass filled DAP per ASTM-D-5948 type SDG-F. Grey color is standard, black available.
Removable Contacts:	Copper alloy with gold flash over nickel. Military contacts plated 0.000050 inch [1.27 microns] gold over copper. Other finishes available upon request.
Hoods, Cable Adapters:	Aluminum with yellow or black anodize. Steel with zinc plate and chromate seal.
Shells:	Aluminum with yellow or black anodize.
Jackscrew System:	Passivated stainless steel.
Polarizing Guides:	Copper alloy with nickel plate or passi- vated stainless steel.
Vibration Locks:	Copper alloy with zinc plate and chro- mate seal.

MECHANICAL CHARACTERISTICS:

Removable Contacts:

Insert contact to rear face of insulator, release from front face of insulator. Size 16 [13 amps.] contacts available. Female contact has "closed entry" design for highest reliability.

Contact Retention in Insulator: 20 lbs. [89N] after 10 cycles of contact insertion extraction.

Contact Termination:

	mm ²] through 32 AWG [0.03 mm ²]. Solder cup, wrap post, press-fit and printed board mount.
Locking Systems:	Friction, vibration locks and jackscrews.
Polarization:	Polarized guides, polarized shells and jackscrew system.
Mechanical Operations:	1000 operations per IEC 512-5.
Jackscrews:	Standard threads, 6-32 UNC. Metric threads, M3X0.5 available.

Crimp all wire sizes from 14 AWG [2.5

ELECTRICAL CHARACTERISTICS:

Contact Current Rating:	Size 16: 0.062 inch [1.57 mm] diameter - 13 amps nominal.
Initial Contact Resistance:	Size 16 – 0.003 ohms.
Flash over Voltage:	2700 V.AC [rms].
Test Voltage:	Size 16 – 2000 V.AC [rms].
Insulation Resistance (minimum):	5 G ohms.
Clearance and Creepage	
Distance (minimum):	0.080 inch [2.03 mm].
Working Temperature:	-55°C to 125°C.
Working Voltage:	250 V.AC [rms].
NIC IND.	<





TECHNICAL INFORMATION AND TYPICAL MATING ASSEMBLY

VAPL SERIES TECHNICAL CHARACTERISTICS

MILITARY SPECIFICATIONS:

Conforms to MIL-DTL-28748.

INTERNATIONAL STANDARDS:

IEC 807-1 and IEC 807-7. U.L. Recognized.

MATERIALS AND FINISHES:

Insulator:	Glass filled DAP per ASTM-D-5948 type SDG-F. Grey color is standard, black available.
Fixed Contacts:	Copper alloy, gold flash over nickel.
Jackscrew System:	Passivated stainless steel.
Polarizing Guides:	Copper alloy with nickel plate or passi- vated stainless steel.
Vibration Locks:	Copper alloy with zinc plate and chromate seal.



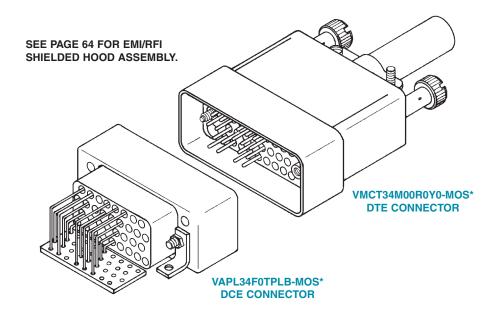
MECHANICAL CHARACTERISTICS:

Fixed Contacts:	Male - Size 16: 0.062 inch [1.57 mm] diameter.
	Female – "Closed entry" design for highest reliability.
Contact Retention in Insulator:	10 lbs. [44.5N] minimum.
Contact Termination:	Right angle printed board mounted.
Locking Systems:	Friction, vibration locks and jackscrews.
Polarization:	Polarized guides and jackscrew system.
Mechanical Operations:	1000 operations per IEC 512-5.
Jackscrews:	Standard threads, 6-32 UNC. Metric threads, M3X0.5 available.

ELECTRICAL CHARACTERISTICS:

Contact Current Rating:	7.5 amps. limited at contact termination diameter.
Initial Contact Resistance:	0.003 ohms.
Flash over Voltage:	2500 V.AC [rms].
Test Voltage:	1200 V.AC [rms].
Insulation Resistance (minimum):	5 G ohms.
Clearance and Creepage Distance (minimum):	0.047 inch [1.19 mm].
Working Temperature:	-55°C to 125°C.
Working Voltage:	250 V.AC [rms].

VMCT/VAPL SERIES TYPICAL CONNECTOR MATING ASSEMBLY

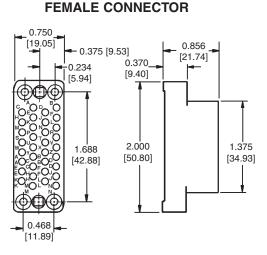


* MOS DESIGNATES THE NUMBERING SYSTEM FOR SPECIAL CUSTOMER REQUIRE-MENTS. SELECTIVE LOADING OF CONTACTS FOR V.35 CONNECTORS IS ACHIEVED THROUGH THIS SYSTEM. PLEASE CONTACT TECHNICAL SALES FOR DETAILS.

HEAVY-DUTY RECTANGULAR CCITT V.35 INTERFACE CONNECTORS

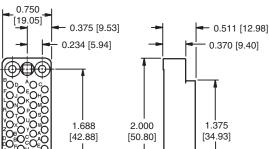
Positronic Industries connectpositronic.com

VMCT SERIES CONNECTOR INSULATOR DIMENSIONS



FOR VMCT [V.35] SERIES CONTACTS, SEE GMCT SERIES CONTACT SECTION

MATERIAL: GLASS FILLED DIALLYL PHTHALATE PER ASTM-D-5948 TYPE SDG-F

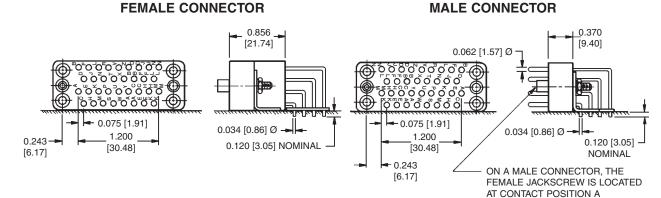


MALE CONNECTOR

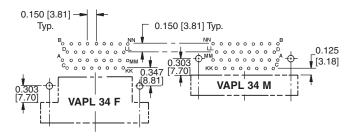


FOR VMCT SERIES CONTACT HOLE POSITIONS, SEE GMCT SERIES CONTACT HOLE POSITIONS, PAGE 7

VAPL SERIES RIGHT ANGLE PRINTED BOARD MOUNT CONNECTORS



VAPL SERIES RIGHT ANGLE PRINTED BOARD HOLE PATTERN



FOR MOUNTING BRACKET DIMENSIONS SEE GAPL SERIES, GAPL 34 VARIANT, PAGE 30

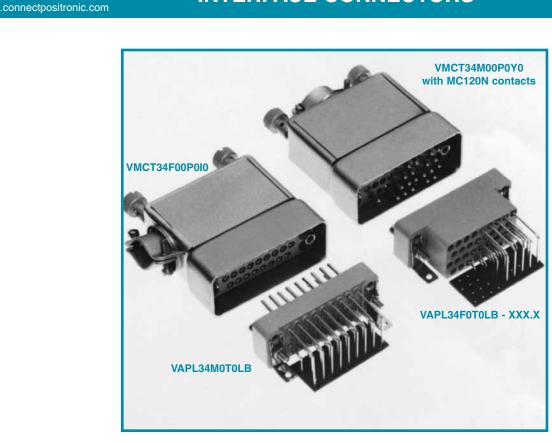
SUGGEST 0.052 [1.32] Ø HOLES IN PRINTED BOARD FOR CONTACT TERMINATIONS SUGGEST 0.125 [3.18] Ø HOLES IN PRINTED BOARD FOR CONNECTOR MOUNTING HOLES

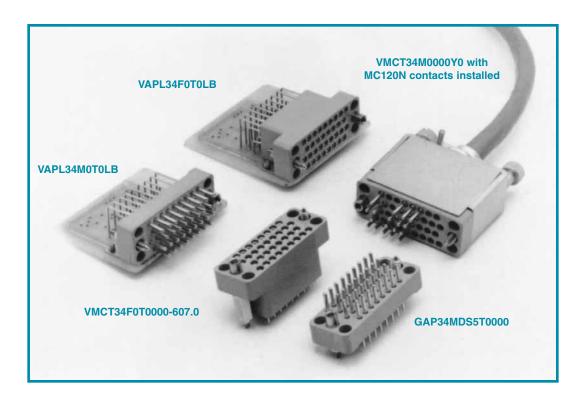
DIMENSIONS ARE IN INCHES [MILLIMETERS]. 34 ALL DIMENSIONS ARE SUBJECT TO CHANGE.

DIMENSIONS ARE IN INCHES [MILLIMETERS]. ALL DIMENSIONS ARE SUBJECT TO CHANGE.



Standard Density Rectangular





Positronic Industries

Standard Density Rectangular

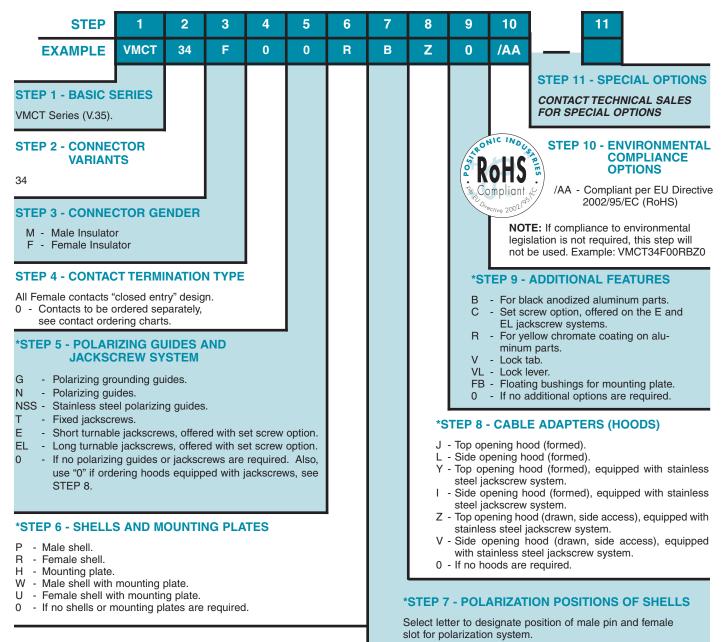
HEAVY-DUTY RECTANGULAR CCITT V.35 INTERFACE CONNECTORS



ORDERING INFORMATION - CODE NUMBERING SYSTEM

Specify Complete Connector By Selecting An Option From Step 1 Through 9

VMCT SERIES



A, B, C, D, E, F, G

0 - If no polarization is required or if no shells are required.

*NOTE: *NOTE: FOR DETAILS OF ITEMS LISTED IN STEPS 5 THROUGH 9, SEE HEAVY-DUTY RECTANGULAR CONNECTOR ACCES-SORIES SECTION, GMCT 34 VARIANT, PAGES 51-66.



HEAVY-DUTY RECTANGULAR CCITT V.35 INTERFACE CONNECTORS

Standard Density Rectangular

ORDERING INFORMATION - CODE NUMBERING SYSTEM

Specify Complete Connector By Selecting An Option From Step 1 Through 7

VAPL SERIES 2 3 5 6 7 8 **STEP** 4 9 /AA **EXAMPLE** VAPL 34 F 0 т 0 LB -14 **STEP 9 - SPECIAL OPTIONS STEP 1 - BASIC SERIES** -14 - Contacts plated 0.000030 VAPL Series (V.35). [0.76µ] gold over nickel. **STEP 2 - CONNECTOR** -50 - Contacts plated 0.000050 VARIANTS [1.27µ] gold over copper. 34 CONTACT TECHNICAL SALES FOR SPECIAL OPTIONS **STEP 3 - CONNECTOR GENDER** M - Male Insulator F - Female Insulator RONIC INDUS **STEP 8 - ENVIRONMENTAL COMPLIANCE STEP 4 - CONTACT TERMINATION TYPE OPTIONS** 0 - Standard termination. .ompliant /AA - Compliant per EU Directive 2002/95/EC (RoHS) STEP 5 - POLARIZING GUIDES AND NOTE: If compliance to environmental legislation is not required, this step will not be **JACKSCREW SYSTEM** used. Example: VAPL34F0T0LB G - Polarizing grounding guides. - Polarizing guides. Ν NSS - Stainless steel polarizing guides. ***STEP 7 - MOUNTING BRACKET** Fixed jackscrews. -0 - If no polarizing guides or jackscrews are required. LB - Mounting bracket. LN - Mounting bracket with push-on fastener. LN2 - Mounting bracket with one-piece bracket and push-on fastener. 0 - If no mounting bracket is required. ***STEP 6 - LOCKING DEVICES**

- V Lock tab.
- VL Lock lever.
- 0 If no locking devices are required.

*NOTE: *NOTE: FOR DETAILS OF ITEMS LISTED IN STEPS 5 THROUGH 7, SEE HEAVY-DUTY RECTANGULAR CONNECTOR ACCESSORIES SECTION, GMCT 34 VARIANT ON PAGES 51-66.

FOR MOUNTING BRACKET DIMENSIONS, SEE GAPL SERIES, GAPL 34 VARIANT

Standard
Density
RectangularRECTANGULAR CONNECTORS
WITH FIXED
SOLDER CONTACTSImage: Constant of the stant of th

BAP Series connectors are 34 contact Printed Board Mount Connectors, having contacts with straight solder terminations. BAP connectors are available in male or

File #E49351

female contact genders. The VMCT, VAPL, BAP, and BAPL Series connectors are fully compatible to each series mechanically and electrically in all respects and are in complete compliance to ISO TC97/SC6 and ISO/IEC 2110 PDAD1 requirements. Underwriter Laboratories recognized. Contacts are precision machined of copper alloy and plated gold over nickel. Female contacts feature the high reliability design of the Large Surface Area Contact Mating System.

BAP SERIES TECHNICAL CHARACTERISTICS

INTERNATIONAL STANDARDS:

IEC 807-6. U.L. recognized.

MATERIALS AND FINISHES:

Insulator:	Glass-filled polyester.
Fixed Contacts: Polarized	Machined copper alloy, gold flash over nickel. Other finishes available upon request.
Jackscrew System:	Passivated stainless steel.

MECHANICAL CHARACTERISTICS:

Fixed Contacts:	Male - Size 16: 0.062 inch [1.57 mm] diameter. Female: "Rugged 'Robi-D' Open Entry" design. Contacts may be selectively loaded in designated posi- tions containing from 14 to 22 contacts per ISO TC97/SC6 or other customer suggested configurations.
Contact Retention in Insulator:	10 lbs. [44.5N] minimum.
Contact Termination:	Solder, straight P.C. mount. 0.034 inch [0.86 mm] diameter printed board mount style contact.
Locking Systems:	Polarized fixed jackscrews, standard threads, 6-32 UNC and M3X0.5 metric.
Mechanical Operations:	250 operations per IEC 512-5.

ELECTRICAL CHARACTERISTICS:

Contact Current Rating:	7.5 amps, nominal. limited at contact termination diameter.
Initial Contact Resistance:	0.005 ohms.
Flash over Voltage:	2500 V.AC [rms].
Test Voltage:	1200 V.AC [rms].
Insulation Resistance (minimum):	5 G ohms.
Clearance and Creepage Distance (minimum):	0.047 inch [1.19 mm].
Working Temperature:	-55°C to 125°C.
Working Voltage:	250 V.AC [rms].

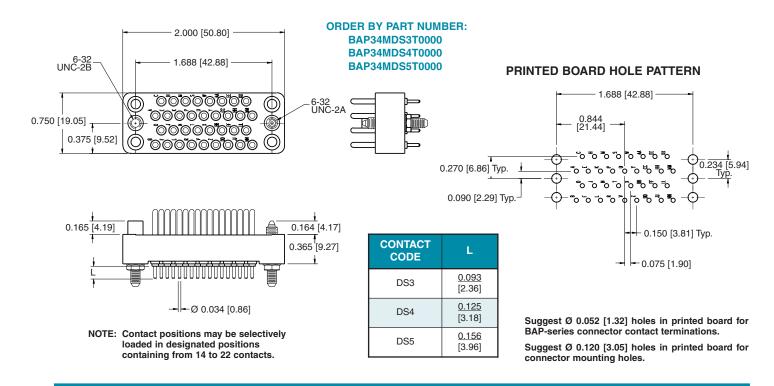




RECTANGULAR CONNECTORS WITH FIXED SOLDER CONTACTS

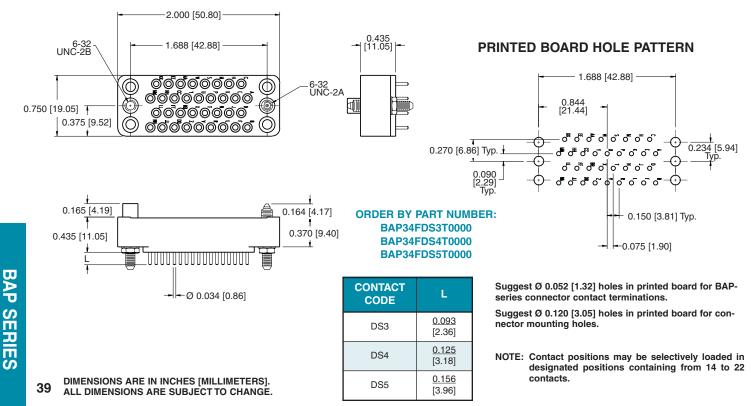
STRAIGHT PRINTED BOARD MOUNT SOLDER CONNECTORS

MALE CONNECTOR



STRAIGHT PRINTED BOARD MOUNT SOLDER CONNECTORS

FEMALE CONNECTOR



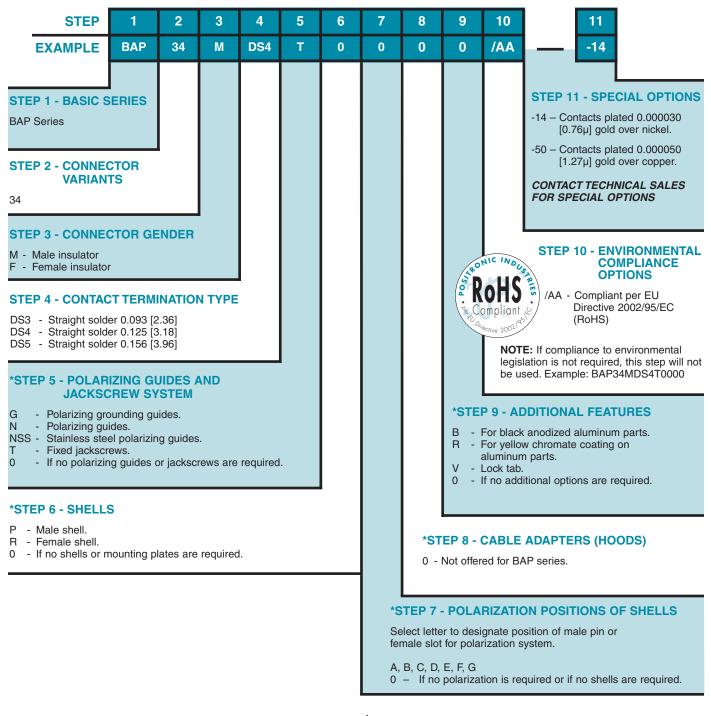
Standard Density Rectangular

RECTANGULAR CONNECTORS WITH FIXED SOLDER CONTACTS



ORDERING INFORMATION - CODE NUMBERING SYSTEM

Specify Complete Connector By Selecting An Option From Step 1 Through 9



*NOTE: FOR DETAILS OF ITEMS LISTED IN STEPS 5 THROUGH 9, SEE HEAVY-DUTY RECTANGULAR CONNECTOR ACCESSORIES SECTION ON PAGES 51-66.



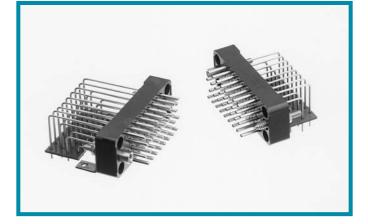
RECTANGULAR CONNECTORS WITH FIXED SOLDER CONTACTS

Standard Density Rectangular

Size 16 Contacts

Environmental alternative to 34 contact GAP connectors

IEC Publication 807-6



BAPL Series connectors are 34 contact Printed Board Mount Connectors, having contacts with 90° angled solder terminations. BAPL connectors are available in male or female contact genders.

The VMCT, VAPL, BAP, and BAPL Series connectors are fully compatible to each series mechanically and

electrically in all respects. Underwriter Laboratories recognized. Contacts are precision machined of copper alloy and plated gold over nickel. Female contacts feature the high reliability design of the Large Surface Area Contact Mating System.

BAPL SERIES TECHNICAL CHARACTERISTICS

INTERNATIONAL STANDARDS: IEC 807-6

MATERIALS AND FINISHES:

Insulator:	Glass-filled polyester.
Fixed Contacts: Polarized	Machined copper alloy, gold flash over nickel. Other finishes available upon request.
Jackscrew System:	Passivated stainless steel.

MECHANICAL CHARACTERISTICS:

Fixed Contacts:	Male - Size 16: 0.062 inch [1.57 mm] diameter. Female: "Rugged 'Robi-D' Open Entry" design. Contacts may be selectively loaded in designated posi- tions containing from 14 to 22 contacts per ISO TC97/SC6 or other customer suggested configurations.
Contact Retention in Insulator:	10 lbs. [44.5N] minimum.
Contact Termination:	Solder, right angle P.C. mount 0.035 inch [0.89mm] diameter printed board mount style contact.
Locking Systems:	Polarized fixed jackscrews, standard threads, 6-32 UNC and M3X0.5 metric.
Mechanical Operations:	250 operations per IEC 512-5.

ELECTRICAL CHARACTERISTICS:

Contact Current Rating:	7.5 amps, nominal. limited at contact ter- mination diameter.
Initial Contact Resistance:	0.005 ohms.
Flash over Voltage:	2500 V.AC [rms].
Test Voltage:	1200 V.AC [rms].
Insulation Resistance (minimum):	5 G ohms.
Clearance and Creepage Distance (minimum):	0.047 inch [1.19 mm].
Working Temperature:	-55°C to 125°C.
Working Voltage:	250 V.AC [rms].

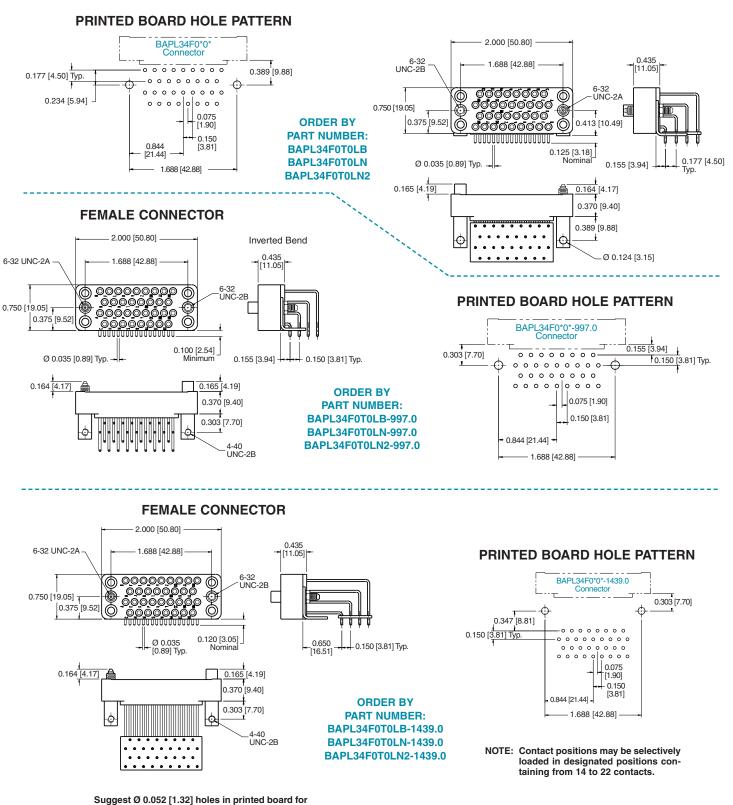


BAPL SERIES

RECTANGULAR CONNECTORS Standard WITH FIXED SOLDER CONTACTS Rectangular **Positronic Industries** connectpositronic.com

RIGHT ANGLE PRINTED BOARD MOUNT SOLDER CONNECTORS

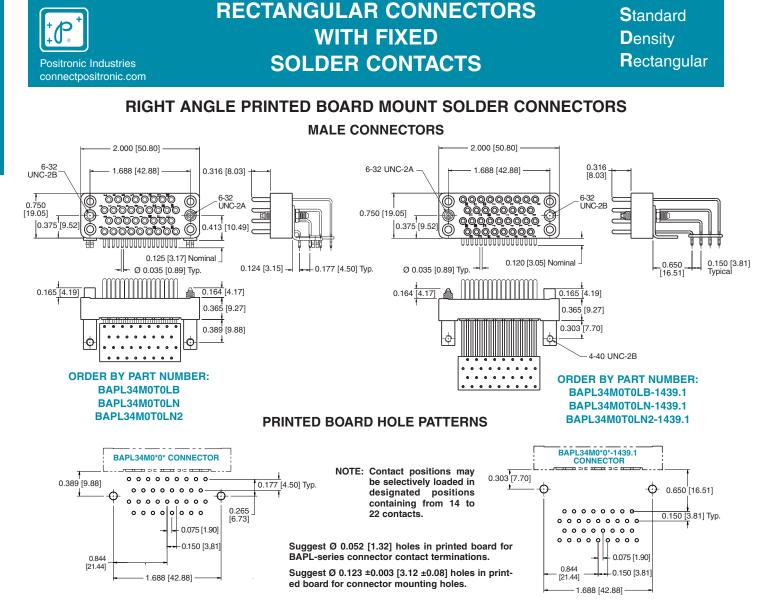
FEMALE CONNECTOR



BAPL-series connector contact terminations.

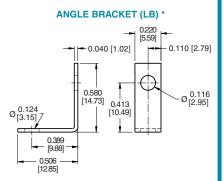
Suggest Ø 0.123±0.003 [3.12 ±0.003] holes for mounting connector with push-on fasteners.

Density



90° MOUNTING BRACKETS AND PUSH-ON FASTENERS (LB, LN, LN2)

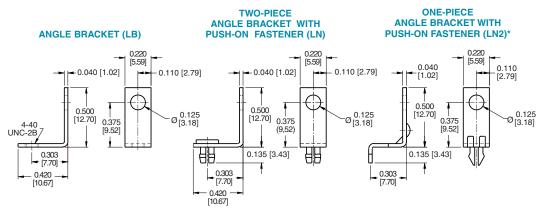
This bracket for use with standard BAPL connectors, whose part number contains no MOS number.



Material: Copper alloy, tin plate.

* A push-on fastener mounting option, similar to the LN2 option at right, is also available for the standard BAPL connector. Contact Technical Sales for ordering information.

43 DIMENSIONS ARE IN INCHES [MILLIMETERS]. ALL DIMENSIONS ARE SUBJECT TO CHANGE. These brackets for use with any BAPL connectors whose part number ends with the MOS numbers "-997.0", "-1439.0", or "-1439.1" only.



Material: Copper alloy, tin plate.

Suggest Ø 0.123 ± 0.003 [3.12 ± 0.08] hole for mounting connector with push-on fastener.

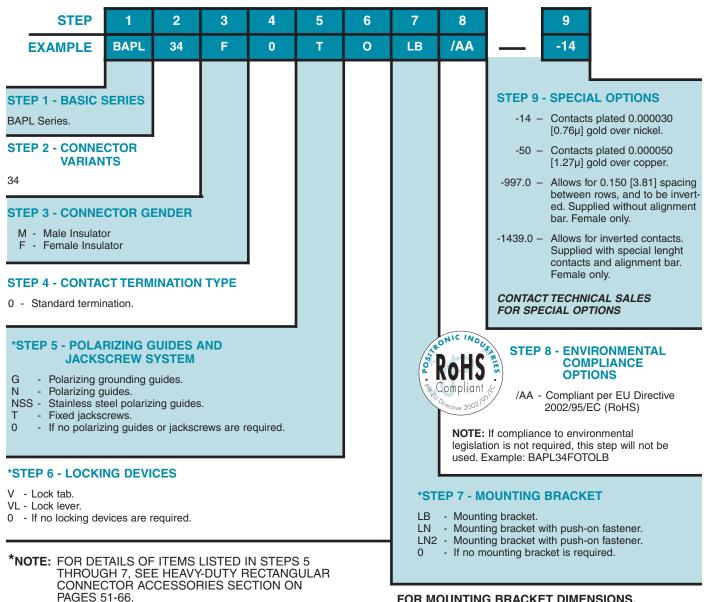
Standard Density Rectangular

RECTANGULAR CONNECTORS WITH FIXED SOLDER CONTACTS

Positronic Industries connectpositronic.com

ORDERING INFORMATION - CODE NUMBERING SYSTEM

Specify Complete Connector By Selecting An Option From Step 1 Through 7



FOR MOUNTING BRACKET DIMENSIONS, **SEE GAPL SERIES, GAPL 34 VARIANT**

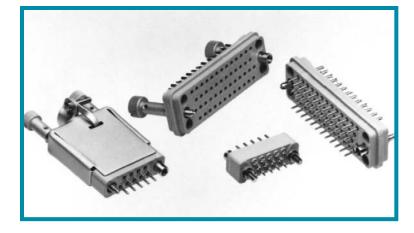


RECTANGULAR CONNECTORS WITH FIXED SOLDER CONTACTS

Standard Density Rectangular

Size 20 Contacts Qualified to MIL-DTL-28748 IEC Publication 807-6

U.L. Recognized File #E49351



GM Series connectors are multi-pole, high reliability connectors qualified to MIL-DTL-28748 specifications. Contacts are 0.040 inch [1.02mm] diameters, rated to 7.5 amperes per contact. Termination styles are solder cup and straight solder printed board mount. Eleven connector variants, seven through 50 poles, are offered.

A wide array of mounting, locking, shrouding and polarizing accessories is available for this series. For details, see the

Heavy-Duty Rectangular Connector Accessories section.

The GM Series is a popular choice of engineers in all areas of electronics and is widely utilized in navigational systems, robotics, mainframe and peripheral computers, medical equipment, telecommunications, instrumentation and process control applications.

GM Series connectors may not be mateable with GMCT Series connectors and contacts, contact Technical Sales.

GM SERIES TECHNICAL CHARACTERISTICS

MILITARY SPECIFICATIONS:

Qualified to MIL-DTL-28748/5 and MIL-DTL-28748/6.

INTERNATIONAL STANDARDS:

IEC 807-6. U.L. Recognized.

MATERIALS AND FINISHES:

Insulator:	Glass filled DAP per ASTM-D-5948 type SDG-F. Grey color is standard, black available.
Fixed Contacts:	Solder - Copper alloy, gold flash over nickel. Printed Board Mounted - Copper alloy, gold flash over nickel. Military - Copper alloy, 0.000050 inch [1.27 microns] gold over nickel. Other finishes available upon request.
Hoods, Cable Adapters:	Aluminum with yellow or black anodize.
Shells:	Aluminum with yellow or black anodize.
Jackscrew System:	Passivated stainless steel.
Polarizing Guides:	Copper alloy with nickel plate or passi- vated stainless steel.
Vibration Locks:	Copper alloy with zinc plate and chro- mate seal.

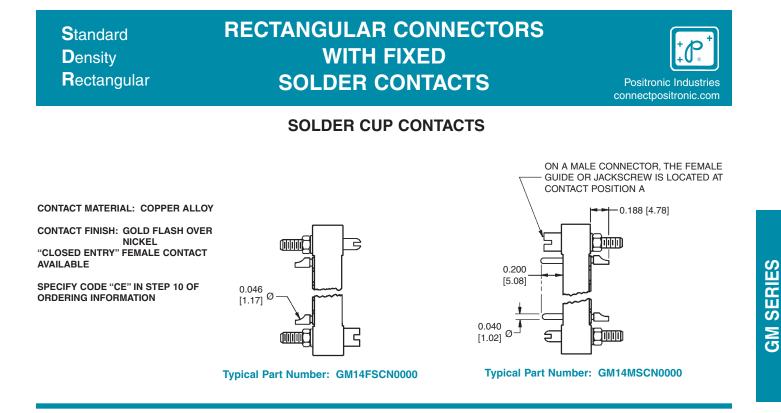


MECHANICAL CHARACTERISTICS:

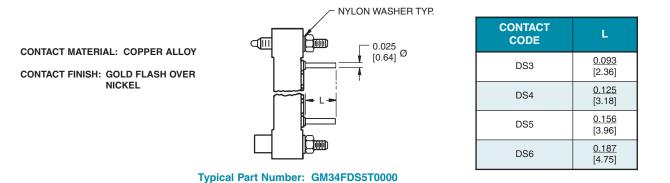
Fixed Contacts:	Male - Size 20: 0.040 inch [1.02 mm²]diameter.Female - Open entry is standard."Closed entry" available on solder cupstyle for high reliability applications.
Contact Retention in Insulator:	10 lbs. [44.5N] minimum.
Contact Termination:	0.046 inch [1.17 mm] internal diameter on solder cup style contact for 20 AWG [0.5 mm ²] wire maximum. 0.025 inch [0.64 mm] diameter printed board mount style contact.
Locking Systems:	Friction, vibration locks and jackscrews.
Polarization:	Polarized guides, polarized shells and jackscrew system.
Mechanical Operations:	With "closed entry" female contacts, 500 operations per IEC 512-5.
Jackscrews:	Standard threads, 6-32 UNC. Metric threads, M3X0.5 available.

ELECTRICAL CHARACTERISTICS:

Contact Current Rating (maximum): 7.5 amps. Initial Contact Resistance: 0.010 ohms. Flash over Voltage: 2500 V.AC [rms]. 1200 V.AC [rms]. **Test Voltage:** Insulation Resistance (minimum): 5 G ohms. **Clearance and Creepage** Distance (minimum): 0.047 inch [1.19 mm]. -55°C to 125°C. Working Temperature: Working Voltage: 300 V.AC [rms].



STRAIGHT SOLDER CONTACTS FOR PRINTED BOARD MOUNT



SEE GM SERIES PRINTED BOARD HOLE PATTERN PAGE FOR CONNECTOR VARIANT CONTACT HOLE POSITIONS

SPECIFY CONTACT CODE IN STEP 4 OF ORDERING INFORMATION FOR DESIRED LENGTH OF CONTACT TERMINATION

GM9MSCE0000

TYPICAL MATING ASSEMBLY

GM9FSCT0000

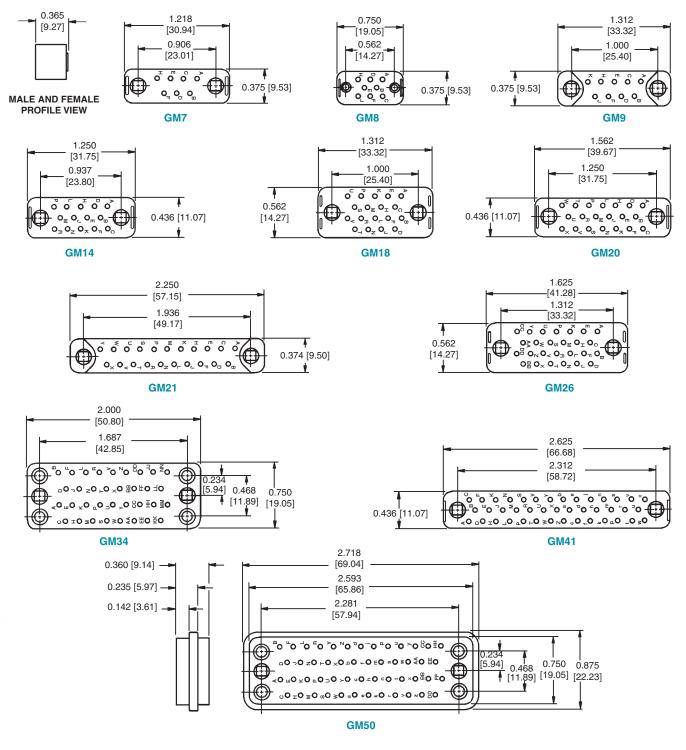


RECTANGULAR CONNECTORS WITH FIXED SOLDER CONTACTS

Standard Density Rectangular

INSULATOR DIMENSIONS

MATING FACE OF FEMALE CONNECTOR OR REAR FACE OF MALE CONNECTOR



SEE GM SERIES PRINTED BOARD HOLE PATTERN PAGE FOR CONNECTOR VARIANT CONTACT HOLE POSITIONS

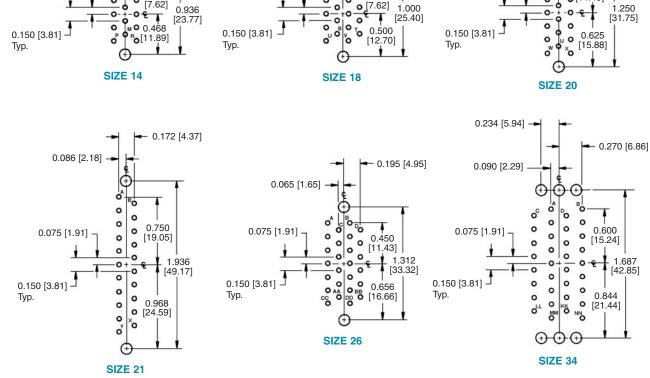
MATERIAL: GLASS FILLED DIALLYL PHTHALATE PER ASTM-D-5948 TYPE SDG-F

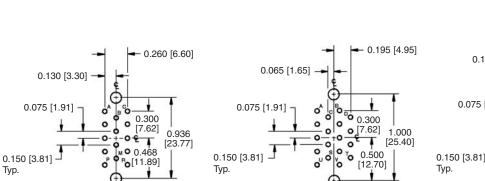
GM

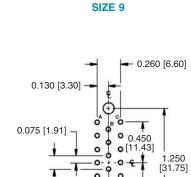
DIMENSIONS ARE IN INCHES [MILLIMETERS]. 48 ALL DIMENSIONS ARE SUBJECT TO CHANGE.

HOLE IDENTIFICATION FOR REFERENCE ONLY

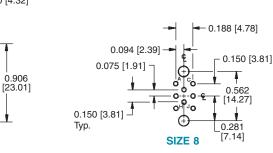
SUGGEST 0.120 [3.05] Ø HOLES IN PRINTED BOARD FOR CONNECTOR MOUNTING HOLES SUGGEST 0.040 [1.02] Ø HOLE IN PRINTED BOARD FOR CONTACT TERMINATIONS

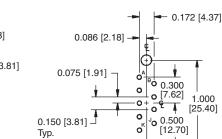


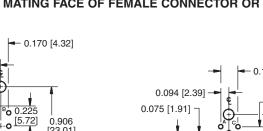




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CONTACT HOLE POSITION DIMENSIONS AND PRINTED BOARD HOLE PATTERN MATING FACE OF FEMALE CONNECTOR OR REAR FACE OF MALE CONNECTOR

RECTANGULAR CONNECTORS

WITH FIXED

SOLDER CONTACTS

Standard Density Rectangular

0.085 [2.16]

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SIZE 7

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[11.51]

o 0.453

0.906

0.075 [1.91]

0.150 [3.81] 🚽

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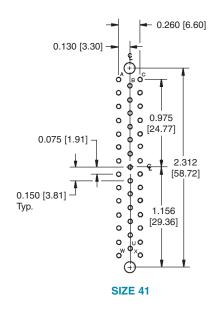
Positronic Industries connectpositronic.com

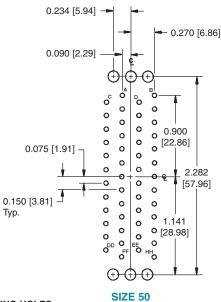
RECTANGULAR CONNECTORS WITH FIXED SOLDER CONTACTS

Standard Density Rectangular

CONTACT HOLE POSITION DIMENSIONS AND PRINTED BOARD HOLE PATTERN

MATING FACE OF FEMALE CONNECTOR OR REAR FACE OF MALE CONNECTOR

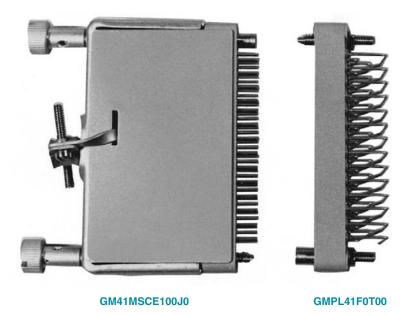




SUGGEST 0.120 [3.05] Ø HOLES IN PRINTED BOARD FOR CONNECTOR MOUNTING HOLES SUGGEST 0.040 [1.02] Ø HOLE IN PRINTED BOARD FOR CONTACT TERMINATIONS

HOLE IDENTIFICATION FOR REFERENCE ONLY

TYPICAL MATING ASSEMBLY

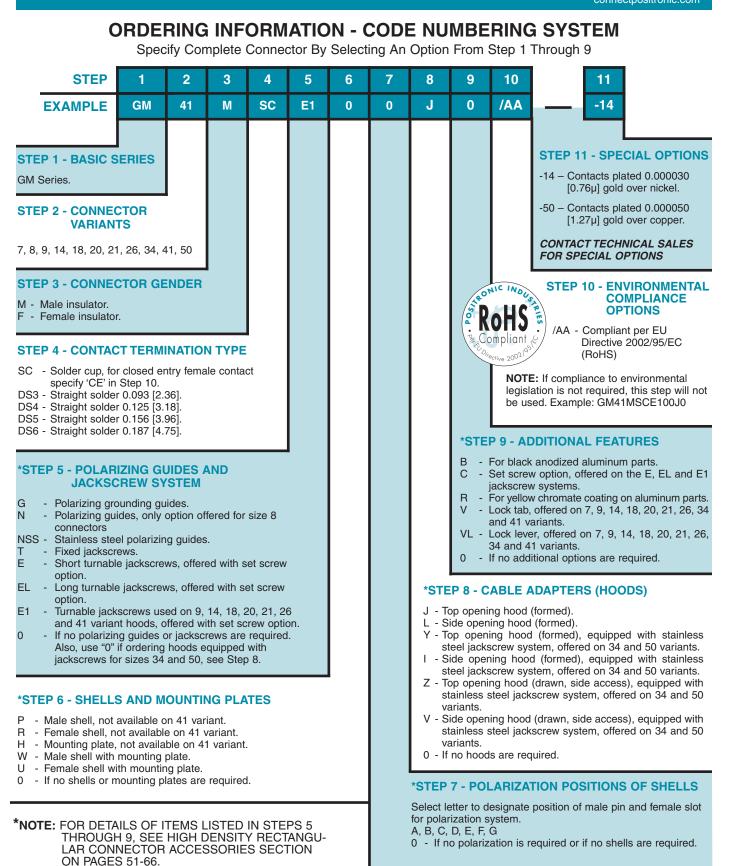


Positronic Industries connectpositronic.com

Standard Density Rectangular

RECTANGULAR CONNECTORS WITH FIXED SOLDER CONTACTS

Positronic Industries connectpositronic.com



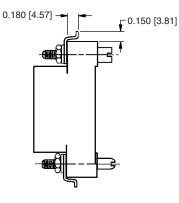


Standard Density Rectangular

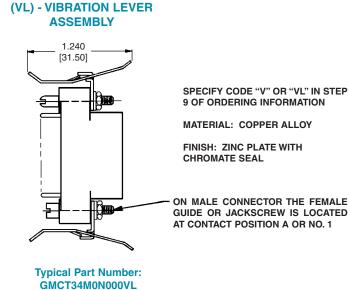


VIBRATION LOCKS (V,VL)

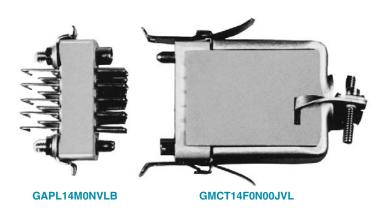
(V) - VIBRATION TABS



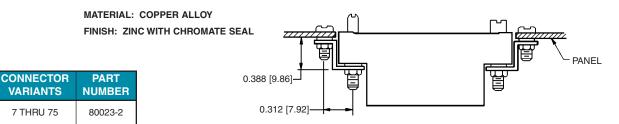
Typical Part Number: GMCT34F0N000V



TYPICAL MATING ASSEMBLY



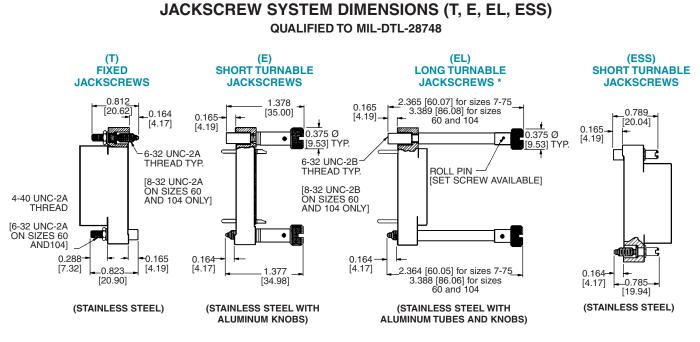
FLUSH PANEL CONNECTOR MOUNTING BRACKETS



80023-4

60 AND 104

Positronic Industries connectpositronic.com

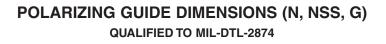


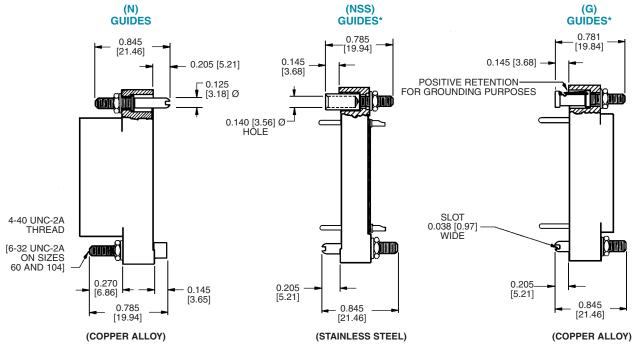
"E" AND "EL" OPTIONS USING ROLL PINS MAY HAVE SOLID WIRE THREADED THROUGH THE ROLL PINS AS AN ANTI-ROTATION MEASURE.

* WHEN SUPPLIED WITH A FEMALE OR MALE SHELL, THE JACKSCREW MATING LENGTHS 0.164 [4.17] SHALL BE 0.124 [3.15] AND THE 0.165 [4.19] SHALL BE 0.125 [3.18]

ON A MALE CONNECTOR, THE FEMALE GUIDE OR FEMALE JACKSCREW IS LOCATED AT THE END WITH CONTACT POSITION A OR NO. 1

METRIC THREADS AVAILABLE, SEE PAGE 55





ON A MALE CONNECTOR, THE FEMALE GUIDE OR FEMALE JACKSCREW IS LOCATED AT THE END WITH CONTACT POSITION A OR NO. 1

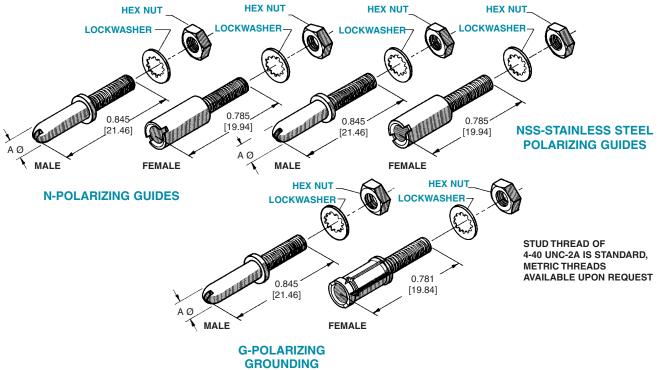
METRIC THREADS AVAILABLE, SEE PAGE 55

*NOT OFFERED ON GM8 CONNECTOR VARIANT

Standard Density Rectangular



POLARIZING GUIDES (N, NSS, G)



GUIDES

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NUT DRIVER

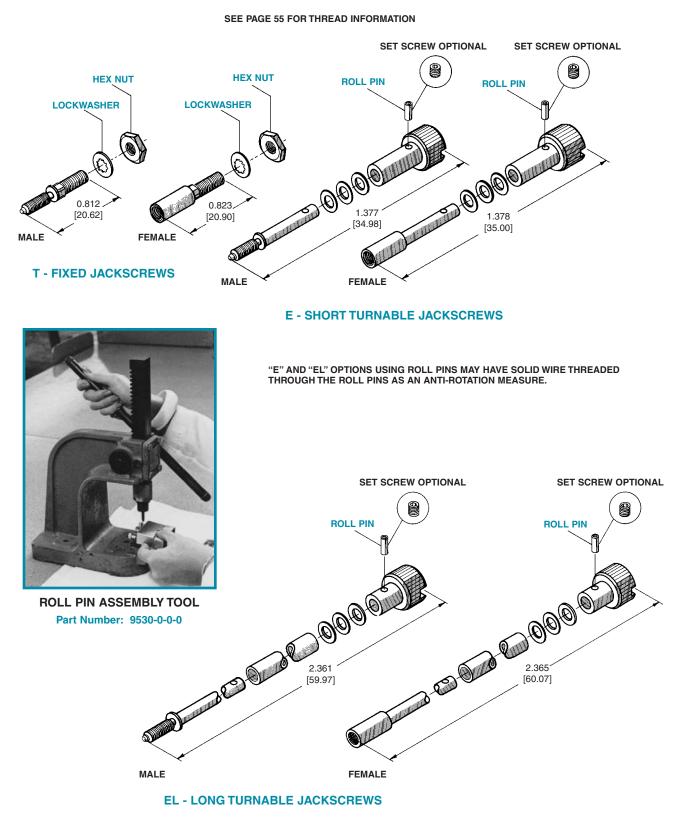


Part Number: 9535-1 FOR 4-40 THREADS Part Number: 9535-2 FOR 6-32 THREADS

ТҮРЕ	MATERIAL AND FINISH	USED ON CONNECTOR VARIANTS	ΑØ
N-GUIDE MALE	COPPER ALLOY WITH NICKEL	7 AND 9 THROUGH 75	0.124 [3.15]
	PLATE	60 AND 104	0.124 [3.15]
N-GUIDE FEMALE	COPPER ALLOY WITH NICKEL	7 AND 9 THROUGH 75	
N-GOIDE I EMALE	PLATE	60 AND 104	
NSS-GUIDE MALE	STAINLESS STEEL	7 AND 9 THROUGH 75	0.124 [3.15]
N33-GOIDE MALE	PASSIVATED	60 AND 104	0.124 [3.15]
NSS-GUIDE	STAINLESS STEEL	7 AND 9 THROUGH 75	
FEMALE	PASSIVATED	60 AND 104	
G-GUIDE MALE	COPPER ALLOY WITH NICKEL	7 AND 9 THROUGH 75	0.124 [3.15]
G-GOIDE MALE	PLATE	60 AND 104	0.124 [3.15]
G-GUIDE FEMALE	COPPER ALLOY WITH NICKEL	7 AND 9 THROUGH 75	
	PLATE	60 AND 104	

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FIXED AND TURNABLE JACKSCREW SYSTEM (T, E, EL)



Standard Density Rectangular



FIXED AND TURNABLE JACKSCREW SYSTEMS (T, E, EL)

	MATERIAL	AV	AILABILITY	M3x0.5	USED ON
ТҮРЕ	AND FINISH	6-32 THREAD	8-32 THREAD	M3x0.5 METRIC THD.	CONNECTOR VARIANTS
T JACKSCREW	STAINLESS STEEL	х		Х	7 AND 9 THROUGH 75
MALE	PASSIVATED		х	Х	60 AND 104
T JACKSCREW	STAINLESS STEEL	х		Х	7 AND 9 THROUGH 75
FEMALE	PASSIVATED		х	Х	60 AND 104
E JACKSCREW	STAINLESS STEEL	X *		Х	7 AND 9 THROUGH 75
MALE	PASSIVATED		х	Х	60 AND 104
E JACKSCREW	STAINLESS STEEL	X *		Х	7 AND 9 THROUGH 75
FEMALE	PASSIVATED		х	х	60 AND 104
EL JACKSCREW	STAINLESS STEEL	X *		х	7 AND 9 THROUGH 75
MALE	PASSIVATED		х	х	60 AND 104
EL JACKSCREW	STAINLESS STEEL	X *		Х	7 AND 9 THROUGH 75
FEMALE	PASSIVATED		х	Х	60 AND 104

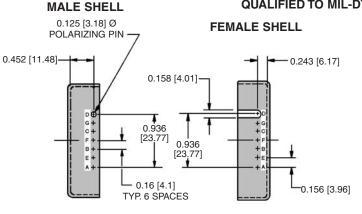
COUPLING THREAD SIZES ONLY

* SET SCREW OPTION AVAILABLE ON STAINLESS STEEL TURNABLE JACKSCREWS WITH 6-32 THREADS ONLY



POLARIZATION OF MALE AND FEMALE SHELLS

QUALIFIED TO MIL-DTL-28748



POLARIZATION

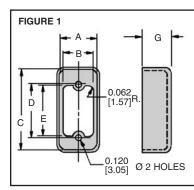
Polarization is accomplished with shells by a pin and slot arrangement. Female shells are slotted to accept non-magnetic stainless steel polarizing pins mounted on the male shells.

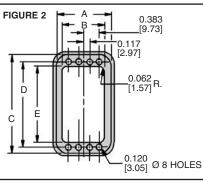
There are 7 polarizing positions available which are designated by the letters A, B, C, D, E, F or G. Nonpolarized shells are designated by "O" and are supplied without slot and pin. See ordering chart.





DIMENSIONS FOR FEMALE SHELLS (R) **QUALIFIED TO MIL-DTL-28748**





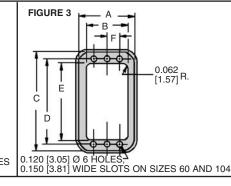


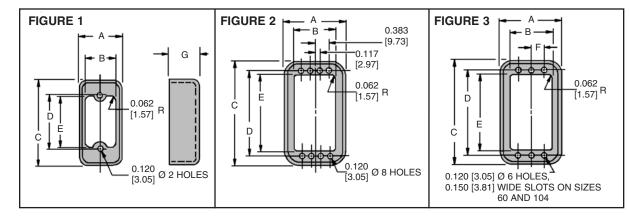
FIGURE	PART NUMBER	A	В	С	D	E	F	G	
1	G9000R000	<u>0.517</u> [13.13]	<u>0.380</u> [9.65]	<u>1.453</u> [36.91]	<u>1.000</u> [25.40]	<u>0.875</u> [22.23]		<u>0.719</u> [18.26]	
1	G14000R000	<u>0.580</u> [14.73]	<u>0.445</u> [11.30]	<u>1.393</u> [35.38]	<u>0.938</u> [23.83]	<u>0.812</u> [20.62]		<u>0.719</u> [18.26]	
1	G18000R000	<u>0.705</u> [17.91]	<u>0.575</u> [14.61]	<u>1.453</u> [36.91]	<u>1.000</u> [25.40]	<u>0.875</u> [22.23]		<u>0.719</u> [18.26]	
1	G20000R000	<u>0.580</u> [14.73]	<u>0.453</u> [11.51]	<u>1.707</u> [43.36]	<u>1.250</u> [31.75]	<u>1.125</u> [28.58]		<u>0.719</u> [18.26]	
1	G26000R000	<u>0.705</u> [17.91]	<u>0.580</u> [14.73]	<u>1.775</u> [45.09]	<u>1.312</u> [33.32]	<u>1.187</u> [30.14]		<u>0.719</u> [18.26]	N O
3	G34000R000	<u>0.898</u> [22.81]	<u>0.763</u> [19.38]	<u>2.143</u> [54.43]	<u>1.688</u> [42.88]	<u>1.423</u> [36.14]	<u>0.234</u> [5.94]	<u>0.719</u> [18.26]	T A
3	G42000R000	<u>0.895</u> [22.73]	<u>0.768</u> [19.51]	<u>2.458</u> [62.43]	<u>2.000</u> [50.80]	<u>1.750</u> [44.45]	<u>0.234</u> [5.94]	<u>0.719</u> [18.26]	F
3	G50000R000	<u>1.020</u> [25.91]	<u>0.763</u> [19.38]	<u>2.861</u> [72.67]	<u>2.281</u> [57.94]	<u>2.031</u> [51.59]	<u>0.234</u> [5.94]	<u>0.719</u> [18.26]	У 0
3	G60000R000	<u>1.688</u> [42.88]	<u>1.481</u> [37.62]	<u>2.905</u> [73.78]	<u>2.375</u> [60.33]	<u>2.075</u> [52.71]	<u>0.438</u> [11.11]	<u>0.719</u> [18.26]	B A
3	G66000R000	<u>1.269</u> [32.23]	<u>1.130</u> [28.70]	<u>2.429</u> [61.70]	<u>1.969</u> [50.01]	<u>1.704</u> [43.28]	<u>0.250</u> [6.35]	<u>0.719</u> [18.26]	
2	G75000R000	<u>1.375</u> [34.93]	<u>1.125</u> [28.58]	<u>2.865</u> [72.77]	<u>2.281</u> [57.94]	<u>2.031</u> [51.59]		<u>0.719</u> [18.26]	
3	G104000R000	<u>1.688</u> [42.88]	<u>1.481</u> [37.62]	<u>2.905</u> [73.78]	<u>2.375</u> [60.33]	<u>2.075</u> [52.71]	<u>0.438</u> [11.11]	<u>0.719</u> [18.26]	



Standard Density Rectangular



DIMENSIONS FOR MALE SHELLS (P)



QUALIFIED TO MIL-DTL-28748

FIGURE	PART NUMBER	А	В	С	D	E	F	G
1	G9000P000	<u>0.495</u> [12.57]	<u>0.380</u> [9.65]	<u>1.435</u> [36.45]	<u>1.000</u> [25.40]	<u>0.875</u> [22.23]		<u>0.719</u> [18.26]
1	G14000P000	<u>0.562</u> [14.27]	<u>0.445</u> [11.30]	<u>1.375</u> [34.93]	<u>0.938</u> [23.83]	<u>0.812</u> [20.62]		<u>0.719</u> [18.26]
1	G18000P000	<u>0.683</u> [17.35]	<u>0.575</u> [14.61]	<u>1.435</u> [36.45]	<u>1.000</u> [25.40]	<u>0.875</u> [22.23]		<u>0.719</u> [18.26]
1	G20000P000	<u>0.562</u> [14.27]	<u>0.453</u> [11.51]	<u>1.687</u> [42.85]	<u>1.250</u> [31.75]	<u>1.125</u> [28.58]		<u>0.719</u> [18.26]
1	G26000P000	<u>0.682</u> [17.32]	<u>0.580</u> [14.73]	<u>1.750</u> [44.50]	<u>1.312</u> [33.32]	<u>1.187</u> [30.14]		<u>0.719</u> [18.26]
3	G34000P000	<u>0.870</u> [22.10]	<u>0.763</u> [19.38]	<u>2.120</u> [53.85]	<u>1.688</u> [42.88]	<u>1.423</u> [36.14]	<u>0.234</u> [5.94]	<u>0.719</u> [18.26]
3	G42000P000	<u>0.875</u> [22.23]	<u>0.768</u> [19.51]	<u>2.432</u> [61.77]	<u>2.000</u> [50.80]	<u>1.750</u> [44.45]	<u>0.234</u> [5.94]	<u>0.719</u> [18.26]
3	G50000P000	<u>1.000</u> [25.40]	<u>0.763</u> [19.38]	<u>2.841</u> [72.16]	<u>2.281</u> [57.94]	<u>2.031</u> [51.59]	<u>0.234</u> [5.94]	<u>0.719</u> [18.26]
3	G60000P000	<u>1.665</u> [42.29]	<u>1.481</u> [37.62]	<u>2.885</u> [73.28]	<u>2.375</u> [60.33]	<u>2.075</u> [52.71]	<u>0.438</u> [11.11]	<u>0.719</u> [18.26]
3	G66000P000	<u>1.249</u> [31.72]	<u>1.130</u> [28.70]	<u>2.405</u> [61.09]	<u>1.969</u> [50.01]	<u>1.704</u> [43.28]	<u>0.250</u> [6.35]	<u>0.719</u> [18.26]
2	G75000P000	<u>1.355</u> [34.42]	<u>1.125</u> [28.58]	<u>2.845</u> [72.26]	<u>2.281</u> [57.94]	<u>2.031</u> [51.59]		<u>0.719</u> [18.26]
3	G104000P000	<u>1.665</u> [42.29]	<u>1.481</u> [37.62]	<u>2.885</u> [73.28]	<u>2.375</u> [60.33]	<u>2.075</u> [52.71]	<u>0.438</u> [11.11]	<u>0.719</u> [18.26]

MATERIAL: 0.040 [1.02] THICK ALUMINUM FINISH: YELLOW OR BLACK ANODIZE



DIMENSIONS FOR MOUNTING PLATES (H) QUALIFIED TO MIL-DTL-28748

Mounting plates provide a simple, economical means of mounting the connector to any supporting surface. They can be used with or without shells and are available with floating bushings for "blind mountings" to facilitate alignment and coupling of the connector.

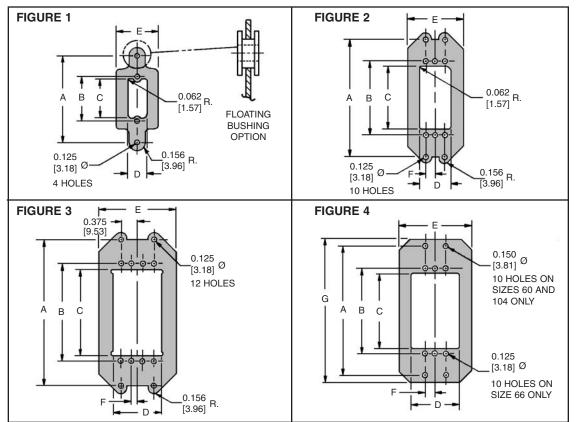


FIGURE	PART NUMBER	Α	В	С	D	E	F	G	
1	G9000H000	<u>2.016</u> [51.21]	<u>1.000</u> [25.40]	<u>0.876</u> [22.25]	<u>0.406</u> [10.31]	<u>0.958</u> [24.33]			
1	G14000H000	<u>1.953</u> [49.61]	<u>0.937</u> [23.80]	<u>0.812</u> [20.62]	<u>0.469</u> [11.91]	<u>1.015</u> [25.78]			
1	G18000H000	<u>2.016</u> [51.21]	<u>1.000</u> [25.40]	<u>0.875</u> [22.23]	<u>0.594</u> [15.09]	<u>1.141</u> [28.98]			
1	G20000H000	<u>2.266</u> [57.56]	<u>1.250</u> [31.75]	<u>1.125</u> [28.58]	<u>0.468</u> [11.89]	<u>1.016</u> [25.81]			
1	G26000H000	<u>2.328</u> [59.13]	<u>1.312</u> [33.32]	<u>1.188</u> [30.18]	<u>0.594</u> [15.09]	<u>1.140</u> [28.96]			1
2	G34000H000	<u>2.703</u> [68.66]	<u>1.687</u> [42.85]	<u>1.438</u> [36.53]	<u>0.750</u> [19.05]	<u>1.328</u> [33.73]	<u>0.234</u> [5.94]		1
2	G42000H000	<u>3.016</u> [76.61]	<u>2.000</u> [50.80]	<u>1.750</u> [44.45]	<u>0.750</u> [19.05]	<u>1.328</u> [33.73]	<u>0.234</u> [5.94]		
2	G50000H000	<u>3.422</u> [86.92]	<u>2.281</u> [57.94]	<u>2.031</u> [51.59]	<u>0.750</u> [19.05]	<u>1.453</u> [36.91]	<u>0.234</u> [5.94]		
4	G60000H000	<u>3.500</u> [88.90]	<u>2.375</u> [60.33]	<u>2.125</u> [53.98]	<u>1.488</u> [37.74]	<u>2.000</u> [50.80]	<u>0.438</u> [11.13]	<u>3.875</u> [98.43]	
4	G66000H000	<u>2.984</u> [75.79]	<u>1.969</u> [50.01]	<u>1.718</u> [43.64]	<u>1.125</u> [28.58]	<u>1.688</u> [42.88]	<u>0.250</u> [6.35]	<u>3.296</u> [83.72]	
3	G75000H000	<u>3.422</u> [86.92]	<u>2.281</u> [57.94]	<u>2.031</u> [51.59]	<u>1.109</u> [28.17]	<u>1.797</u> [45.65]	<u>0.117</u> [2.98]		
4	G104000H000	<u>3.500</u> [88.90]	<u>2.375</u> [60.33]	<u>2.125</u> [53.98]	<u>1.488</u> [37.74]	<u>2.000</u> [50.80]	<u>0.438</u> [11.13]	<u>3.875</u> [98.43]	

MATERIAL: ALUMINUM

FINISH: YELLOW OR BLACK ANODIZE

FOR FLOATING BUSHING OPTION USE CODE "FB" IN STEP 9 OF ORDERING INFORMATION



Standard Density Rectangular

CABLE ADAPTERS DIMENSIONS FOR TOP OPENING HOODS (J,Q)

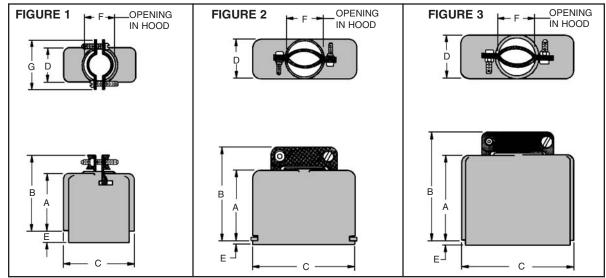


FIGURE	PART NUMBER	А	В	С	D	E	F	G
3	G700000J0	<u>1.140</u> [28.96]	<u>1.549</u> [39.34]	<u>1.225</u> [31.12]	<u>0.437</u> [11.10]	<u>0.200</u> [5.08]	<u>0.312</u> Ø [7.92]	
3	G800000J0	<u>1.000</u> [25.40]	<u>1.304</u> [33.12]	<u>0.812</u> [20.62]	<u>0.437</u> [11.10]	<u>0.281</u> [7.14]	<u>0.250</u> Ø [6.35]	
1	G900000J0	<u>1.245</u> [31.62]	<u>1.636</u> [41.55]	<u>1.357</u> [34.47]	<u>0.437</u> [11.10]	<u>0.293</u> [7.44]	0.375 [9.53] x 0.516 [13.11]	<u>0.812</u> [20.62]
3	G900000J20	<u>0.855</u> [21.72]	<u>1.235</u> [31.38]	<u>1.340</u> [34.04]	<u>0.437</u> [11.10]	<u>0.255</u> [6.48]	<u>0.312</u> Ø [7.92]	
1	G1400000J0	<u>1.200</u> [30.48]	<u>1.591</u> [40.41]	<u>1.250</u> [31.75]	<u>0.500</u> [12.70]	<u>0.281</u> [7.14]	0.438 [11.13] x 0.495 [12.57]	<u>0.812</u> [20.62]
3	G1400000J30	<u>1.188</u> [30.18]	<u>1.569</u> [39.86]	<u>1.250</u> [31.75]	<u>0.500</u> [12.70]	<u>0.281</u> [7.14]	<u>0.375</u> Ø [9.53]	
1	G1800000J0	<u>1.188</u> [30.18]	<u>1.621</u> [41.17]	<u>1.312</u> [33.32]	<u>0.624</u> [15.85]	<u>0.327</u> [8.31]	<u>0.531</u> Ø [13.49]	<u>0.938</u> [23.83]
1	G2000000J0	<u>1.312</u> [33.32]	<u>1.703</u> [43.26]	<u>1.580</u> [40.13]	<u>0.502</u> [12.80]	<u>0.281</u> [7.14]	0.442 [11.23] x 0.659 [16.74]	<u>0.812</u> [20.62]
3	G2100000J0	<u>1.335</u> [33.91]	<u>1.780</u> [45.21]	<u>2.290</u> [58.17]	<u>0.437</u> [11.10]	<u>0.245</u> [6.22]	<u>0.375</u> Ø [9.53]	
3	G2600000J0	<u>1.281</u> [32.54]	<u>1.727</u> [43.87]	<u>1.625</u> [41.28]	<u>0.624</u> [15.85]	<u>0.281</u> [7.14]	$\frac{0.375}{[9.53]}$ x $\frac{0.594}{[15.09]}$	
3	G3400000J0	<u>1.250</u> [31.75]	<u>1.652</u> [41.96]	<u>2.000</u> [50.80]	<u>0.834</u> [21.18]	<u>0.271</u> [6.88]	<u>0.700</u> Ø [17.79]	
1	G4100000J0	<u>1.250</u> [31.75]	<u>1.641</u> [41.68]	<u>2.690</u> [68.31]	<u>0.507</u> [12.88]	<u>0.315</u> [8.00]	0.445 [11.30] x 0.630 [16.00]	<u>0.812</u> [20.62]
3	G4200000J0	<u>1.300</u> [33.02]	<u>1.700</u> [43.18]	<u>2.312</u> [58.72]	<u>0.830</u> [21.08]	<u>0.093</u> [2.36]	<u>0.695</u> Ø [17.65]	
3	G500000J0	<u>1.834</u> [46.58]	<u>2.292</u> [58.22]	<u>2.600</u> [66.04]	<u>0.812</u> [20.62]	<u>0.099</u> [2.51]	0.750 [19.05] x 0.990 [25.15]	
3	G500000J20	<u>1.297</u> [32.94]	<u>1.708</u> [43.38]	<u>2.594</u> [65.89]	<u>0.812</u> [20.62]	<u>0.093</u> [2.36]	<u>0.625</u> Ø [15.88]	
3	G500000J30	<u>1.832</u> [46.53]	<u>2.292</u> [58.22]	<u>2.600</u> [66.04]	<u>0.812</u> [20.62]	<u>0.139</u> [3.53]	<u>0.750</u> Ø [19.05]	
3	G500000J50	<u>1.297</u> [32.94]	<u>1.745</u> [44.32]	<u>2.594</u> [65.89]	<u>0.812</u> [20.62]	<u>0.093</u> [2.36]	0.750 [19.05] x 0.990 [25.15]	
2	G600000Q0	<u>2.220</u> [56.39]	<u>2.740</u> [69.60]	<u>2.846</u> [72.29]	<u>1.627</u> [41.33]	<u>0.092</u> [2.34]	<u>1.188</u> Ø [30.18]	
2	G6600000Q0	<u>1.140</u> [28.96]	<u>1.644</u> [41.76]	<u>2.377</u> [60.38]	<u>1.221</u> [31.01]	<u>0.110</u> [2.79]	0.874 [22.20] x [28.98]	
3	G7500000J0	<u>2.015</u> [51.18]	<u>2.530</u> [64.26]	<u>2.594</u> [65.89]	<u>1.189</u> [30.20]	<u>0.085</u> [2.16]	<u>1.060</u> Ø [26.92]	
2	G1040000Q0	<u>2.220</u> [56.39]	<u>2.740</u> [69.60]	<u>2.846</u> [72.29]	<u>1.627</u> [41.33]	<u>0.092</u> [2.34]	<u>1.188</u> Ø [30.18]	

PLASTIC CABLE CLAMPS FOR RIGID CABLE SUPPORT ARE AVAILABLE ON HOODS FOR CONTACT VARIANTS 34, 42 AND 50. SEE PAGE 64.

MATERIAL: HOODS, CABLE CLAMPS AND KNOBS - ALUMINUM, YELLOW OR BLACK ANODIZE

DESKIRTED HOODS AVAILABLE

HOODS HAVE THREADED MOUNTING HOLES FOR USE WITH POLARIZING GUIDES TO ATTACH TO CONNECTOR

Standard

Rectangular

Density

Positronic Industries connectpositronic.com

CABLE ADAPTERS DIMENSIONS FOR SIDE OPENING HOODS (L,S)

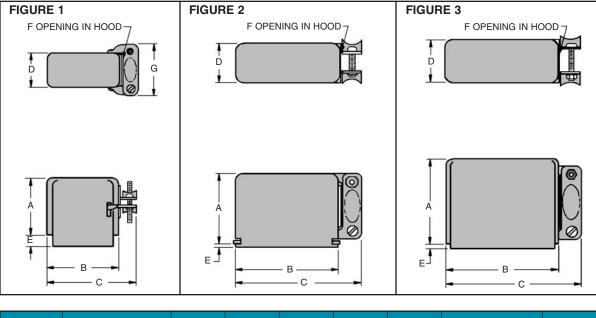
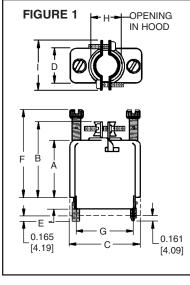


FIGURE	PART NUMBER	А	В	С	D	E	F	G
1	G900000L0	<u>1.240</u> [31.50]	<u>1.362</u> [34.59]	<u>1.726</u> [43.84]	<u>0.437</u> [11.10]	<u>0.246</u> [6.25]	<u>0.375</u> x <u>0.500</u> [9.53] x [12.70]	<u>0.812</u> [20.62]
1	G1400000L0	<u>1.187</u> [30.15]	<u>1.250</u> [31.75]	<u>1.641</u> [41.68]	<u>0.500</u> [12.70]	<u>0.281</u> [7.14]	0.438 [11.13] x 0.500 [12.70]	<u>0.812</u> [20.62]
3	G1400000L30	<u>1.188</u> [30.18]	<u>1.250</u> [31.75]	<u>1.631</u> [41.43]	<u>0.500</u> [12.70]	<u>0.281</u> [7.14]	<u>0.375</u> Ø [9.53]	
1	G1800000L0	<u>1.188</u> [30.18]	<u>1.312</u> [33.32]	<u>1.745</u> [44.33]	<u>0.624</u> [15.85]	<u>0.281</u> [7.14]	<u>0.546</u> Ø [13.87]	<u>0.938</u> [23.83]
1	G2000000L0	<u>1.312</u> [33.32]	<u>1.562</u> [39.67]	<u>1.953</u> [49.61]	<u>0.504</u> [12.80]	<u>0.231</u> [5.87]	<u>0.442</u> [11.23] × <u>0.668</u> [16.97]	<u>0.812</u> [20.62]
3	G2100000L0	<u>1.335</u> [33.91	<u>2.290</u> [58.17]	<u>2.736</u> [69.49]	<u>0.437</u> [11.10]	<u>0.245</u> [6.22]	<u>0.375</u> Ø [9.53]	
3	G2600000L0	<u>1.281</u> [32.54]	<u>1.625</u> [41.28]	<u>2.071</u> [52.60]	<u>0.624</u> [15.85]	<u>0.281</u> [7.14]	<u>0.375</u> [9.53] × <u>0.594</u> [15.09]	
3	G3400000L0	<u>1.250</u> [31.75]	<u>2.000</u> [50.80]	<u>2.403</u> [61.04]	<u>0.834</u> [21.19]	<u>0.271</u> [6.88]	<u>0.700</u> Ø [17.78]	
1	G4100000L0	<u>1.250</u> [31.75]	<u>2.690</u> [68.33]	<u>3.136</u> [79.65]	<u>0.507</u> [12.88]	<u>0.315</u> [8.00]	<u>0.426</u> [10.82] x <u>0.615</u> [15.62]	
3	G4200000L0	<u>1.300</u> [33.02]	<u>2.312</u> [58.72]	<u>2.712</u> [68.88]	<u>0.830</u> [21.08]	<u>0.093</u> [2.36]	<u>0.695</u> Ø [17.65]	
3	G500000L0	<u>1.834</u> [46.58]	<u>2.678</u> [68.02]	<u>3.124</u> [79.35]	<u>0.812</u> [20.62]	<u>0.093</u> [2.36]	0.750 [19.05] x 0.990 [25.15]	
2	G6600000S0	<u>1.140</u> [28.96]	<u>2.377</u> [60.38]	<u>2.947</u> [74.85]	<u>1.221</u> [31.01]	<u>0.110</u> [2.79]	<u>0.845</u> Ø [21.46]	
3	G7500000L0	<u>2.015</u> [51.18]	<u>2.594</u> [65.89]	<u>3.109</u> [78.97]	<u>1.189</u> [30.20]	<u>0.085</u> [2.16]	<u>1.060</u> Ø [26.92]	

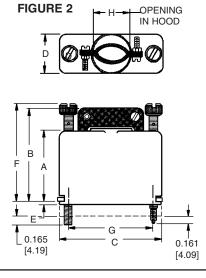
MATERIAL: HOODS, CABLE CLAMPS AND KNOBS - ALUMINUM, YELLOW OR BLACK ANODIZE HOODS HAVE THREADED MOUNTING HOLES FOR USE WITH POLARIZING GUIDES TO ATTACH TO CONNECTOR DESKIRTED HOODS AVAILABLE

Standard Density Rectangular

CABLE ADAPTERS DIMENSIONS FOR TOP OPENING HOODS WITH JACKSCREW SYSTEM (J, Y, Z)



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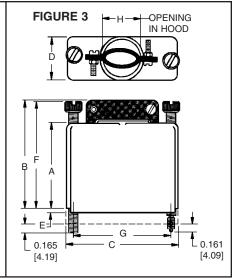


FIGURE	PART NUMBER	А	В	С	D	E	F	G	Н	I
1	G900E100J0	<u>1.245</u> [31.62]	<u>1.636</u> [41.55]	<u>1.357</u> [34.47]	<u>0.437</u> [11.10]	<u>0.293</u> [7.44]	<u>1.943</u> [49.35]	<u>1.000</u> [25.40]	0.375 [9.53] x 0.516 [13.11]	<u>0.812</u> [20.62]
1	G1400E100J0	<u>1.200</u> [30.48]	<u>1.591</u> [40.41]	<u>1.250</u> [31.75]	<u>0.500</u> [12.70]	<u>0.281</u> [7.14]	<u>1.864</u> [46.89]	<u>0.936</u> [23.77]	0.438 [11.13] x 0.495 [12.57]	<u>0.812</u> [20.62]
1	G1800E100J0	<u>1.188</u> [30.18]	<u>1.621</u> [41.17]	<u>1.312</u> [33.32]	<u>0.624</u> [15.85]	<u>0.327</u> [8.31]	<u>1.864</u> [46.89]	<u>1.000</u> [25.40]	<u>0.531</u> Ø [13.49]	<u>0.938</u> [23.83]
1	G2000E100J0	<u>1.312</u> [33.32]	<u>1.703</u> [43.26]	<u>1.580</u> [40.13]	<u>0.502</u> [12.80]	<u>0.281</u> [7.14]	<u>1.882</u> [47.80]	<u>1.250</u> [31.75]	0.442 [11.23] x 0.659 [16.74]	<u>0.812</u> [20.62]
3	G2100E100J0	<u>1.335</u> [33.91]	<u>1.780</u> [45.21]	<u>2.290</u> [58.17]	<u>0.437</u> [11.10]	<u>0.245</u> [6.22]	<u>1.989</u> [50.52]	<u>1.936</u> [49.17]	<u>0.375</u> Ø [9.53]	
3	G2600E100J0	<u>1.281</u> [32.54]	<u>1.727</u> [43.87]	<u>1.625</u> [41.28]	<u>0.624</u> [15.85]	<u>0.281</u> [7.14]	<u>1.906</u> [48.41]	<u>1.312</u> [33.32]	0.375 [9.53] x 0.594 [15.09]	
3	G3400000Y0	<u>1.250</u> [31.75]	<u>1.652</u> [41.96]	<u>2.000</u> [50.80]	<u>0.834</u> [21.18]	<u>0.271</u> [6.88]	<u>1.780</u> [45.21]	<u>1.687</u> [42.85]	<u>0.700</u> Ø [17.79]	
1	G4100E100J0	<u>1.250</u> [31.75]	<u>1.641</u> [41.68]	<u>2.690</u> [68.31]	<u>0.507</u> [12.88]	<u>0.315</u> [8.00]	<u>1.873</u> [47.57]	<u>2.312</u> [58.72]	0.445 [11.30] x 0.630 [16.00]	<u>0.812</u> [20.62]
3	G4200000Y0	<u>1.300</u> [33.02]	<u>1.700</u> [43.18]	<u>2.312</u> [58.72]	<u>0.830</u> [21.08]	<u>0.093</u> [2.36]	<u>1.826</u> [46.38]	<u>2.000</u> [50.80]	<u>0.695</u> Ø [17.63]	
3	G500000Y0	<u>1.834</u> [46.58]	<u>2.292</u> [58.22]	<u>2.600</u> [66.04]	<u>0.812</u> [20.62]	<u>0.099</u> [2.51]	<u>2.354</u> [59.79]	<u>2.281</u> [57.94]	0.750 [19.05] x 0.990 [25.15]	
3	G500000Y20	<u>1.297</u> [32.94]	<u>1.708</u> [43.38]	<u>2.594</u> [65.89]	<u>0.812</u> [20.62]	<u>0.093</u> [2.36]	<u>1.827</u> [46.41]	<u>2.281</u> [57.94]	<u>0.625</u> Ø [15.88]	
3	G500000Y30	<u>1.832</u> [46.53]	<u>2.292</u> [58.22]	<u>2.600</u> [66.04]	<u>0.812</u> [20.62]	<u>0.139</u> [3.53]	<u>2.354</u> [59.79]	<u>2.281</u> [57.94]	<u>0.750</u> Ø [19.05]	
3	G500000Y50	<u>1.297</u> [32.94]	<u>1.745</u> [44.32]	<u>2.594</u> [65.89]	<u>0.812</u> [20.62]	<u>0.093</u> [2.36]	<u>1.826</u> [46.38]	<u>2.281</u> [57.94]	0.750 [19.05] x 0.990 [25.15]	
2	G600000Z0	<u>2.220</u> [56.39]	<u>2.740</u> [69.60]	<u>2.846</u> [72.29]	<u>1.627</u> [41.33]	<u>0.092</u> [2.34]	<u>2.867</u> [72.82]	<u>2.375</u> [60.33]	<u>1.188</u> Ø [30.18]	
2	G6600000Z0	<u>1.140</u> [28.96]	<u>1.644</u> [41.76]	<u>2.377</u> [60.38]	<u>1.221</u> [31.01]	<u>0.110</u> [2.79]	<u>1.827</u> [46.41]	<u>1.969</u> [50.01]	$\frac{0.874}{[22.20]} \times \frac{1.141}{[28.97]}$	
3	G7500000Y0	<u>2.015</u> [51.18]	<u>2.530</u> [64.26]	<u>2.594</u> [65.89]	<u>1.189</u> [30.20]	<u>0.085</u> [2.16]	<u>2.520</u> [64.01]	<u>2.281</u> [57.94]	<u>1.060</u> Ø [26.92]	
2	G10400000Z0	<u>2.220</u> [56.39]	<u>2.740</u> [69.60]	<u>2.846</u> [72.29]	<u>1.627</u> [41.33]	<u>0.092</u> [2.34]	<u>2.867</u> [72.82]	<u>2.375</u> [60.33]	<u>1.188</u> Ø [30.18]	

MATERIAL: HOODS, CABLE CLAMPS AND KNOBS - ALUMINUM, YELLOW OR BLACK ANODIZE JACKSCREWS - STAINLESS STEEL, PASSIVATED, SEE PAGE 55 FOR THREAD INFORMATION M 3 x 0.5 METRIC THREADS AVAILABLE ON ZINC PLATED STEEL JACKSCREWS DESKIRTED HOODS AVAILABLE

DIMENSIONS ARE IN INCHES [MILLIMETERS]. 61 ALL DIMENSIONS ARE SUBJECT TO CHANGE.

Standard

Rectangular

Density

Positronic Industries connectpositronic.com

CABLE ADAPTERS DIMENSIONS FOR SIDE OPENING HOODS WITH JACKSCREW SYSTEM (L,I,V)

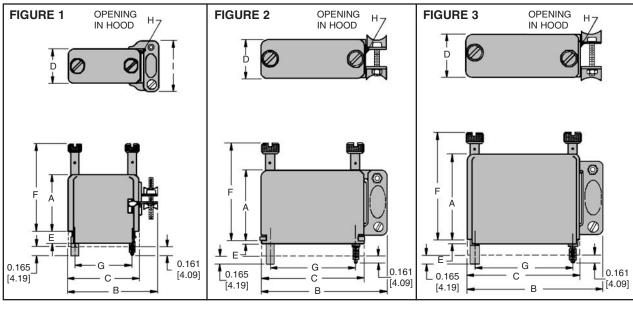


FIGURE	PART NUMBER	А	В	С	D	E	F	G	н	I
1	G900E100L0	<u>1.240</u> [31.50]	<u>1.726</u> [43.84]	<u>1.362</u> [34.59]	<u>0.437</u> [11.10]	<u>0.246</u> [6.25]	<u>1.943</u> [49.35]	<u>1.000</u> [25.40]	<u>0.375</u> x <u>0.500</u> [9.53] x [12.70]	<u>0.812</u> [20.62]
1	G1400E100L0	<u>1.187</u> [30.15]	<u>1.641</u> [41.68]	<u>1.250</u> [31.75]	<u>0.500</u> [12.70]	<u>0.281</u> [7.14]	<u>1.864</u> [47.35]	<u>0.936</u> [23.77]	0.438 [11.13] x 0.500 [12.70]	<u>0.812</u> [20.62]
3	G1400E100L30	<u>1.188</u> [30.18]	<u>1.631</u> [41.43]	<u>1.250</u> [31.75]	<u>0.500</u> [12.70]	<u>0.281</u> [7.14]	<u>1.864</u> [47.35]	<u>0.936</u> [23.77]	<u>0.375</u> Ø [9.53]	
1	G1800E100L0	<u>1.188</u> [30.18]	<u>1.745</u> [44.32]	<u>1.312</u> [33.32]	<u>0.624</u> [15.85]	<u>0.281</u> [7.14]	<u>1.818</u> [46.18]	<u>1.000</u> [25.40]	<u>0.546</u> Ø [13.87]	<u>0.938</u> [23.83]
1	G2000E100L0	<u>1.312</u> [33.32]	<u>1.953</u> [49.61]	<u>1.562</u> [39.67]	<u>0.504</u> [12.80]	<u>0.231</u> [5.87]	<u>1.882</u> [47.80]	<u>1.250</u> [31.75]	0.442 [11.23] x 0.668 [16.97]	<u>0.812</u> [20.62]
3	G2100E100L0	<u>1.335</u> [33.91]	<u>2.736</u> [69.49]	<u>2.290</u> [58.17]	<u>0.437</u> [11.10]	<u>0.245</u> [6.22]	<u>1.989</u> [50.52]	<u>1.936</u> [49.17]	<u>0.375</u> Ø [9.53]	
3	G2600E100L0	<u>1.281</u> [32.54]	<u>2.071</u> [52.60]	<u>1.625</u> [41.28]	<u>0.624</u> [15.85]	<u>0.281</u> [7.14]	<u>1.906</u> [48.41]	<u>1.312</u> [33.32]	<u>0.375</u> x <u>0.594</u> [9.53] x [15.09]	
3	G340000010	<u>1.250</u> [31.75]	<u>2.403</u> [61.04]	<u>2.000</u> [50.80]	<u>0.834</u> [21.19]	<u>0.271</u> [6.88]	<u>1.780</u> [45.21]	<u>1.687</u> [42.85]	<u>0.700</u> Ø [17.78]	
3	G4100E100L0	<u>1.250</u> [31.75]	<u>3.136</u> [79.65]	<u>2.690</u> [68.33]	<u>0.507</u> [12.88]	<u>0.315</u> [8.00]	<u>1.873</u> [47.57]	<u>2.312</u> [58.72]	0.426 [10.82] x 0.615 [15.62]	
3	G420000010	<u>1.300</u> [33.02]	<u>2.712</u> [68.88]	<u>2.312</u> [58.72]	<u>0.830</u> [21.08]	<u>0.093</u> [2.36]	<u>1.826</u> [46.38]	<u>2.000</u> [50.80]	<u>0.695</u> Ø [17.65]	
3	G500000010	<u>1.834</u> [46.58]	<u>3.124</u> [79.35]	<u>2.678</u> [68.02]	<u>0.812</u> [20.62]	<u>0.093</u> [2.36]	<u>2.354</u> [59.79]	<u>2.281</u> [57.94]	0.750 x 0.990 [19.05] x [25.15]	
2	G660000V0	<u>1.140</u> [28.96]	<u>2.947</u> [74.85]	<u>2.377</u> [60.38]	<u>1.221</u> [31.01]	<u>0.110</u> [2.79]	<u>1.827</u> [46.41]	<u>1.969</u> [50.01]	<u>0.845</u> Ø [21.46]	
3	G750000010	<u>2.015</u> [51.18]	<u>3.109</u> [78.97]	<u>2.594</u> [65.89]	<u>1.189</u> [30.20]	<u>0.085</u> [2.16]	<u>2.520</u> [64.01]	<u>2.281</u> [57.94]	<u>1.060</u> Ø [26.92]	

MATERIAL: HOODS, CABLE CLAMPS AND KNOBS - ALUMINUM, YELLOW OR BLACK ANODIZE JACKSCREWS - STAINLESS STEEL, PASSIVATED, SEE PAGE 55 FOR THREAD INFORMATION M 3 x 0.5 METRIC THREADS AVAILABLE ON ZINC PLATED STEEL JACKSCREWS DESKIRTED HOODS AVAILABLE UPON REQUEST

* WHEN SUPPLIED WITH A FEMALE OR MALE SHELL, THE JACKSCREW MATING LENGTHS 0.161 [4.09] SHALL BE 0.121 [3.07] AND THE 0.165 [4.19] SHALL BE 0.125 [3.18].



Standard Density Rectangular

CABLE ADAPTERS DIMENSIONS FOR SIDE ACCESS HOODS WITH JACKSCREW SYSTEM (Z,V)

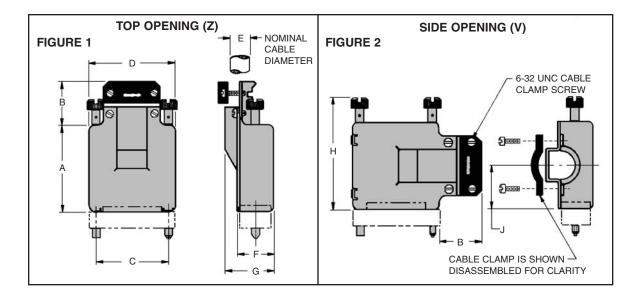


FIGURE	PART NUMBER	А	В	С	D	E	F	G	н	J
1	G3400000Z0	<u>2.100</u> [53.34]	<u>0.812</u> [20.62]	<u>1.688</u> [42.88]	<u>2.100</u> [53.34]	<u>0.438</u> [11.13]	<u>0.860</u> [21.84]	<u>1.110</u> [28.19]	<u>2.605</u> [66.17]	
2	G3400000V0	<u>2.100</u> [53.34]	<u>0.812</u> [20.62]	<u>1.688</u> [42.88]	<u>2.100</u> [53.34]	<u>0.438</u> [11.13]	<u>0.860</u> [21.84]	<u>1.110</u> [28.19]	<u>2.605</u> [66.17]	<u>1.050</u> [26.67]
1	G500000Z0	<u>2.693</u> [68.40]	<u>0.812</u> [20.62]	<u>2.282</u> [57.96]	<u>2.693</u> [68.40]	<u>0.625</u> [15.88]	<u>0.860</u> [21.84]	<u>1.235</u> [31.37]	<u>3.198</u> [81.23]	
2	G500000V0	<u>2.693</u> [68.40]	<u>0.812</u> [20.62]	<u>2.282</u> [57.96]	<u>2.693</u> [68.40]	<u>0.625</u> [15.88]	<u>0.860</u> [21.84]	<u>1.235</u> [31.37]	<u>3.198</u> [81.23]	<u>1.347</u> [34.21]
1	G7500000Z0	<u>2.693</u> [68.40]	<u>0.937</u> [23.80]	<u>2.282</u> [57.96]	<u>2.693</u> [68.40]	<u>1.000</u> [25.40]	<u>1.219</u> [30.96]	<u>1.720</u> [43.69]	<u>3.198</u> [81.23]	
2	G7500000V0	<u>2.693</u> [68.40]	<u>0.937</u> [23.80]	<u>2.282</u> [57.96]	<u>2.693</u> [68.40]	<u>1.000</u> [25.40]	<u>1.219</u> [30.96]	<u>1.720</u> [43.69]	<u>3.245</u> [82.42]	<u>1.347</u> [34.21]

MATERIAL: HOODS AND KNOBS - ALUMINUM, YELLOW OR BLACK ANODIZE CABLE CLAMPS - ALUMINUM, YELLOW OR BLACK ANODIZE JACKSCREW - STAINLESS STEEL, PASSIVATED, 6-32 THREADS STANDARD M3 x 0.5 METRIC THREADS AVAILABLE



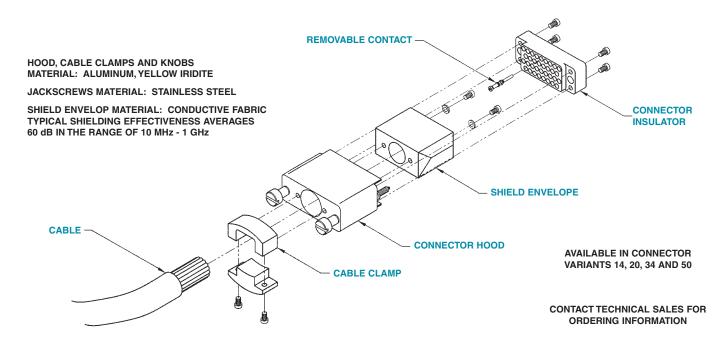
Standard

Rectangular

Density

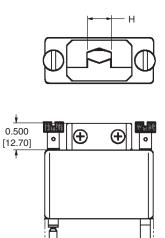
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EMI/RFI SHIELDED HOOD



TOP OPENING HOODS WITH JACKSCREW SYSTEM AND PLASTIC CABLE CLAMPS

FOR RIGID CABLE SUPPORT



HOOD PART NUMBER	Н
G3400000Y60	0.300 MAX. [7.62] Ø
G3400000Y70	0.375 MAX. [9.53] Ø
G3400000Y80	0.450 MAX. [11.43] Ø
G4200000Y60	0.300 MAX. [7.62] Ø
G4200000Y70	0.375 MAX. [9.53] Ø
G4200000Y80	0.450 MAX. [11.43] Ø
G500000Y60	0.300 MAX. [7.62] Ø
G500000Y70	0.375 MAX. [9.53] Ø
G500000Y80	0.450 MAX. [11.43] Ø

CABLE CLAMPS MATERIAL - COMPOSITE STANDARD, GLASS FILLED POLYESTER OPTION

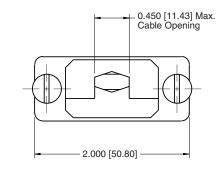
ALUMINUM MATERIAL WITH YELLOW OR BLACK ANODIZE FINISH ALSO AVAILABLE FOR CABLE CLAMPS

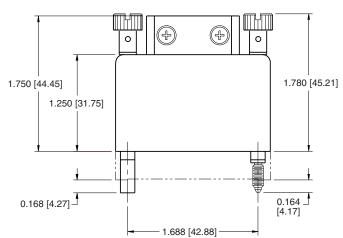


Standard Density Rectangular

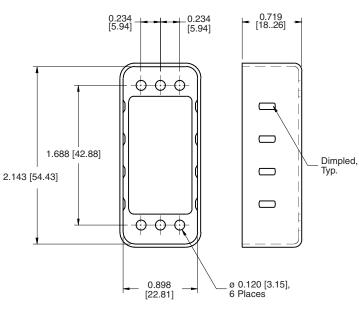
EMI/RFI SHIELDED CABLE ADAPTER (HOOD) AND SHELLS (Z2, R2, P2) FOR USE WITH SIZE 34 CONNECTOR VARIANTS **DEEP DRAWN STEEL CONSTRUCTION**

SHIELDED TOP OPENING HOOD (Z2)





SHIELDED FEMALE SHELL (R2)

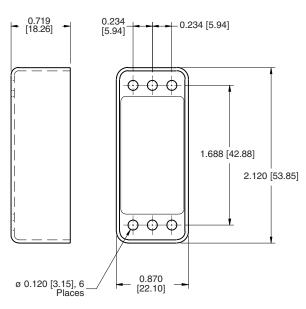




Materials and Finishes:

Hood: Steel, nickel plate, or tin plate. Cable Clamp: Plastic, nickel plate. Jackscrews: Stainless steel, passivated. Knobs: Aluminum, anodized.

SHIELDED MALE SHELL (P2)

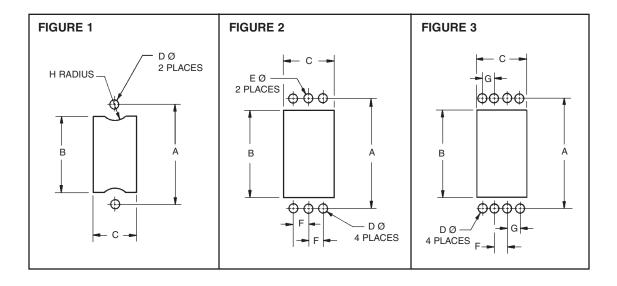


Materials and Finishes: Steel, nickel plate, or tin plate.

Aluminum, yellow chromate conversion.

Positronic Industries connectpositronic.com

PANEL CUT-OUT DIMENSIONS FOR GM SERIES AND GMCT SERIES CONNECTORS

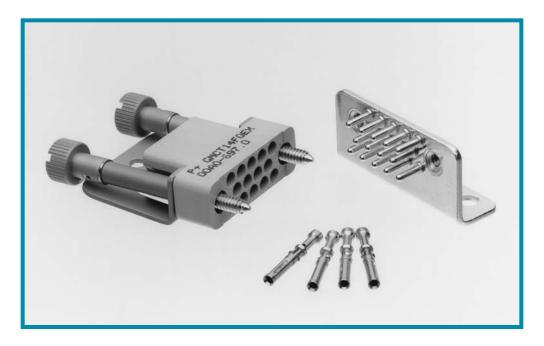


SIZE	FIGURE	А	B MIN.	C MIN.	D MIN.	E MIN.	F	G	H MAX.
7	1	<u>0.906</u> [23.01]	<u>0.660</u> [16.76]	<u>0.386</u> [9.80]	<u>0.120</u> [3.05]				
8	1	<u>0.562</u> [14.27]	<u>0.440</u> [11.18]	<u>0.385</u> [9.78]	<u>0.095</u> [2.41]				
9	1	<u>1.000</u> [25.40]	<u>0.820</u> [20.83]	<u>0.386</u> [9.80]	<u>0.120</u> [3.05]				
14	1	<u>0.936</u> [23.77]	<u>0.817</u> [20.75]	<u>0.446</u> [11.33]	<u>0.120</u> [3.05]				<u>0.118</u> [3.00]
18	1	<u>1.000</u> [25.40]	<u>0.880</u> [22.35]	<u>0.572</u> [14.53]	<u>0.120</u> [3.05]				<u>0.115</u> [2.92]
20	1	<u>1.250</u> [31.75]	<u>1.129</u> [28.68]	<u>0.446</u> [11.33]	<u>0.120</u> [3.05]				<u>0.115</u> [2.92]
21	1	<u>1.936</u> [49.17]	<u>1.830</u> [46.48]	<u>0.384</u> [9.75]	<u>0.120</u> [3.05]				<u>0.115</u> [2.92]
26	1	<u>1.312</u> [33.32]	<u>1.192</u> [30.28]	<u>0.572</u> [14.53]	<u>0.120</u> [3.05]				
34	2	<u>1.687</u> [42.85]	<u>1.389</u> [35.28]	<u>0.776</u> [19.71]	<u>0.120</u> [3.05]	<u>0.125</u> [3.18]	<u>0.234</u> [5.94]		
41	1	<u>2.312</u> [58.72]	<u>2.135</u> [54.23]	<u>0.446</u> [11.33]	<u>0.120</u> [3.05]				
42	2	<u>2.000</u> [50.80]	<u>1.682</u> [42.72]	<u>0.776</u> [19.71]	<u>0.120</u> [3.05]	<u>0.125</u> [3.18]	<u>0.234</u> [5.94]		
50	2	<u>2.282</u> [57.96]	<u>1.983</u> [50.37]	<u>0.776</u> [19.71]	<u>0.120</u> [3.05]	<u>0.125</u> [3.18]	<u>0.234</u> [5.94]		
60	2	<u>2.375</u> [60.33]	<u>2.058</u> [52.27]	<u>1.479</u> [37.57]	<u>0.120</u> [3.05]	<u>0.145</u> [3.68]	<u>0.438</u> [11.13]		
66	2	<u>1.968</u> [49.99]	<u>1.683</u> [42.75]	<u>1.135</u> [28.83]	<u>0.120</u> [3.05]	<u>0.125</u> [3.18]	<u>0.251</u> [6.38]		
75	3	<u>2.282</u> [57.96]	<u>1.987</u> [50.47]	<u>1.120</u> [28.45]	<u>0.120</u> [3.05]		<u>0.234</u> [5.94]	<u>0.266</u> [6.76]	
104	2	<u>2.375</u> [60.33]	<u>2.058</u> [52.27]	<u>1.479</u> [37.57]	<u>0.120</u> [3.05]	<u>0.145</u> [3.68]	<u>0.438</u> [11.13]		

Standard Density Rectangular



Standard Density **R**ectangular



Positronic Industries' grounding plates were designed especially for aircraft applications where shielded cable must be grounded to the aircraft frame. The ground wires of the shielded cable are piggy-backed out of the cable with ferrules and are crimped to Size 16 female contacts. The female contacts are loaded into standard 14 or 34 contact connector housings. These connectors can then be mated to the grounding plate which is fastened to the aircraft frame.

Grounding plates have Size 16 precision-machined male contacts which are swaged and soldered onto the metal plate. The metal plates (angled and plane) have fixed female jackscrews that accept the rotating jackscrews, which are an integral part of the mating female connector. Long rotating jackscrews extend beyond the edge of the cable adapter of the 14-contact female connector which permits easy coupling to the grounding plate.

Other contact variants are available for grounding plate applications. Contact Technical Sales for information on the availability of other grounding plates offered by Positronic Industries.

GROUNDING PLATES TECHNICAL CHARACTERISTICS

MATERIALS AND FINISHES:

Insulator:	Glass-filled DAP per MIL-M-14, Type SDG-F. Grey or black in color.
Grounding Plates:	Copper alloy with tin plate.
Contacts:	Copper alloy with 0.000010 inch [0.25 microns] gold over nickel plate.
Jackscrew System:	Stainless steel, passivated.
Strain Reliefs:	Steel with zinc plate and chromate seal or aluminum with yellow anodize.

MECHANICAL CHARACTERISTICS:

Removable Female Contacts:

Insert contact to rear face of insulator, release from front face of insulator. "Closed Entry" design for highest reliability.

Contact Retention in Insulator:	20 lbs. (89N) after 10 cycles of contact insertion/extraction.
Female Contact Termination:	Crimp wires, Sizes 20 AWG [0.5 mm ²] through 24 AWG [0.25 mm ²].
Jackscrews:	6-32 UNC threads.
ELECTRICAL CHAR Contact Current Rating:	
Insulation Resistance:	5 G ohms.
Working Voltage:	500 VAC (rms).

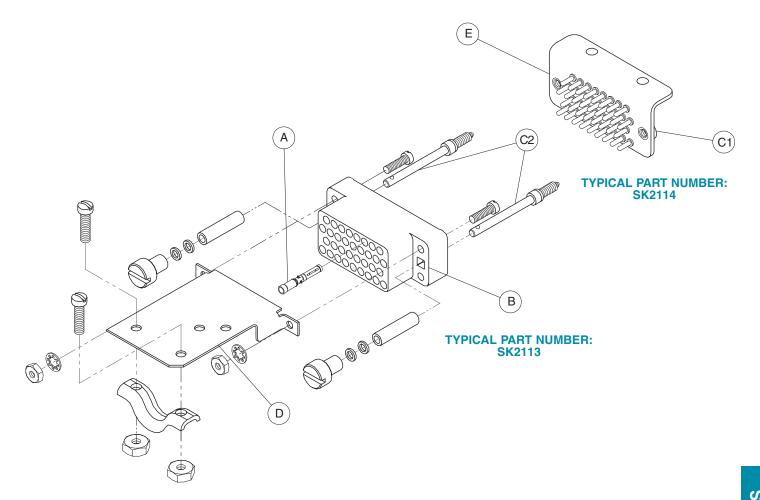
Standard

Rectangular

Density



GROUNDING PLATE COMPONENT DESCRIPTION



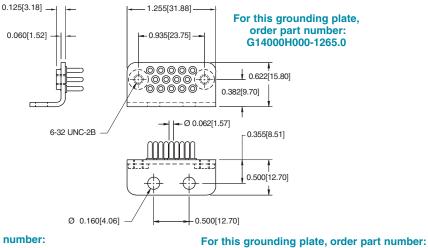
CONNECTOR COMPONENT DESCRIPTIONS								
ITEM	COMPONENT DESCRIPTIONS							
А	Female Contacts, Size 16, Crimp Terminations.							
В	Female Connector Insulator.							
C1	Fixed Jackscrew.							
C2	Rotating Jackscrew.							
D	Strain Relief provides cable support.							
E	Grounding Plate.							



Standard Density Rectangular

Grounding Plate Ordering Information

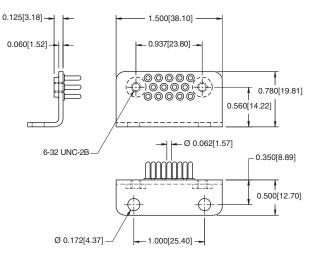
Grounding plates are offered in five (5) different configurations, as shown below. These grounding plates can be used with the connector strain relief assemblies shown to the right below. The connector strain relief assemblies are provided with an appropriate number of FC120N2 female contacts. The FC120N2 contacts feature a "Closed Entry" design and accomodate wire sizes 20 - 24 AWG (0.5 - 0.25 mm²). Reference the schematics below for dimensional information. Use the indicated part numbers below to order your grounding plate assemblies from Positronic Industries.



0.125[3.18]

0.072[1.83]





2.000[50.80]

1.686[42.82]

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1.000[25.40]-

For this grounding plate, order part number: SK2114

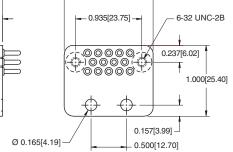
0.062[1.57]

0.930[23.62]

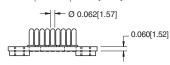
0.335[8.51]

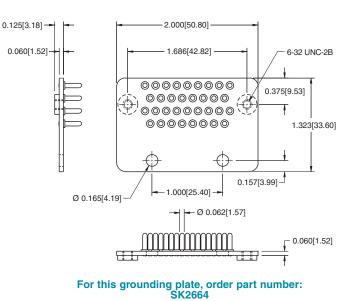
0.492[12.50]

0.555[14.10]



SK2665 1.255[31.88]





0.125[3.18]

0.060[1.52]

Ø 0.165[4.19]

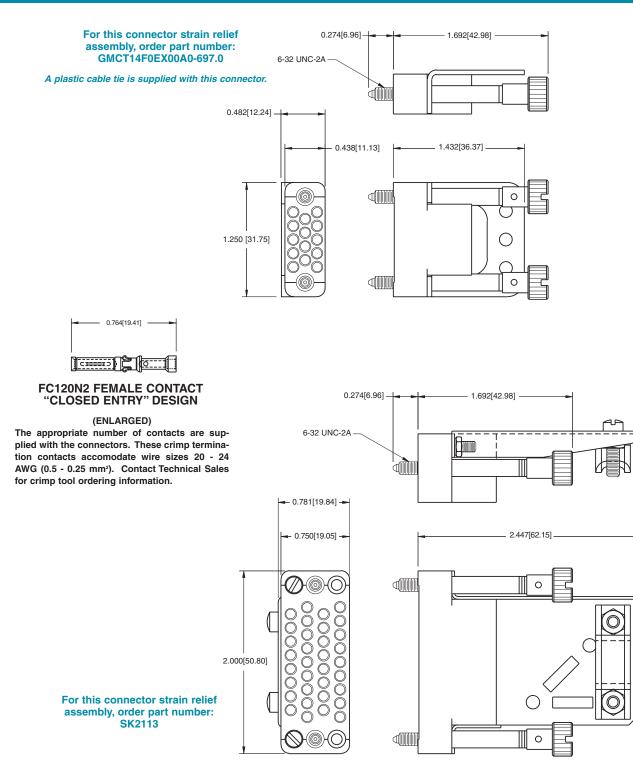
6-32 UNC-2B

Standard

Rectangular

Density







ORDERING INFORMATION FOR MIL-DTL-28748/3, MIL-DTL-28748/4, MIL-DTL-28748/5 AND MIL-DTL-28748/6

Standard Density Rectangular

CHART #1 MAL	E CO	NNE	ECTORS	 (CHART	#2 F	EMA	١LE	CON	INECTORS
PART NUMBER EXPLANATIONS					PART	NUM	BER	EXPI	LANA	TIONS
M28748/3- B 1	Α	S	1A		M28748/4-	С	1	Α	L	1A
Step 1 – Basic Part Number M28748/3- Step 2 – Insert Size B - 9 Contact Variant C - 14 Contact Variant D - 20 Contact Variant E - 26 Contact Variant F - 34 Contact Variant G - 42 Contact Variant J - 66 Contact Variant J - 66 Contact Variant L - 104 Contact Variant Step 3 – Shield/Retaining Plate Shield 1 - Top Opening Hood (Size 9-50 & 75) 2 - Side Opening Hood (Size 66/104) 4 - Side Opening Hood (Size 66/104) 4 - Side Opening Hood (Size 66/104) 6 - Retaining Plate 5 - Retaining Plate (Size 34-75, except Size 66) 7 - Retaining Plate (Size 66/104)	A - A (B - B (C - C) E - E (G - G (H - Urn J - A (K - B (L - C) N - E (P - F (Q - G	L - Lon Only S - Sho F - Fixe G - Gui 0 - Nor (Polarize) (Polarize) (Polarize) (Polarize)	rt Jackscrews/No Shield dd Jackscrews/No Shield de Pin/No Shield he Included II ad Plug) ad Plug) ad Plug) ad Plug) ad Plug) ad Plug) ad Plug) ad Plug) ad Plug) ad Plug)	M28748 Step 2 - B - 9 Co C - 14 C D - 20 C E - 26 C H - 50 C J - 66 C K - 75 C L - 104 f Step 3 - 1 - Reta 2 - Reta 2 - Reta 4 - Top (5 - Side 6 - Top (- Insert Size ontact Variant contact Variant - Shield/Retain ining Plate (Size pt Size 66) ining Plate (Size Opening Hood (Opening Hood (Opening Hood (Opening Hood (e 9-26) e 34-75, e 66/104) Size 9-50 (Size 9-5 Size 66/1) & 75) 0 & 75) 04)	A - A B - E C - C D - L E - E F - F G - C H - L J - A K - E L - C N - E P - F Q - C R - L	L - Lor Onn S - Shi F - Fix G - Gu (0 - No P 4- She A (Polariz C (Polariz) C (Polariz	ort Jackscrew/No Shield ed Jackscrew/No Shield ide Pin/No Shield ne ed Receptacle) ed Receptacle) ed Receptacle) ed Receptacle) ed Receptacle) ed Receptacle) ed Receptacle) ed Receptacle) ed Receptacle) ed Receptacle ed Plug) ed Plug)

NECTORS

See GMCT Series Connectors pages 1-21 and Accessories pages 44-58

CHART #3 MALE CONNECTORS

PART NUMBER EXPLANATIONS								
M28748/5-	В	1	Α	L	1A			
Step 1 – Basic Part Number M28748/5-						6 – Contacts Size 20 Contacts		
Step 2 – Insert Size A - 7 Contact Variant B - 9 Contact Variant C - 14 Contact Variant D - 20 Contact Variant E - 26 Contact Variant F - 34 Contact Variant H - 50 Contact Variant				L - Lon (Shi S - Sho F - Fixe	d Jackso de Pins (e Pins rews		
Step 3 - Shield/Retain Shield 1 - Top Opening, use w/, (Size 9-26) 2 - Side Opening, use w/, (Size 9-26) 3 - Top Opening, use w/, (Size 34-50) 4 - Side Opening, use w/, (Size 34-50) 5 - Top Opening, use w/, (Size 34-50) 6 - Side Opening, use w, (Size 34-57, except \$ 8 - Retaining Plate (Size 8 - Retaining Plate (Size 8 - Retaining Plate (Size	o shell /o shell o shell /o shell th Shell th Shell Size 66) 2 9-26)	1	A - A B - B C - C D - D E - E G - G H - U J - A K - B C - C H - D V - D Q - G	 4- Shei (Polarize (Polarizi (Polarize (Polarizi (Polarizi) (Polar	ed Plug) ed Plug) ed Plug) ed Plug) ed Plug) ed Plug) ed Plug) ed Plug ed Rece ed Rece ed Rece ed Rece ed Rece ed Rece ed Rece ed Rece ed Rece	ptacle) ptacle) ptacle) ptacle) ptacle) ptacle) ptacle)		

CHART #4 FEMALE CONNECTORS

PART NUMBER EXPLANATIONS								
M28748/6-	В	1	Α	L	1A			
Step 1 – Basic Part Number M28748/6-						6 – Contacts Size 20 Contacts		
Step 2 – Insert Size A - 7 Contact Variant B - 9 Contact Variant C - 14 Contact Variant D - 20 Contact Variant E - 26 Contact Variant F - 34 Contact Variant H - 50 Contact Variant				L - Lon Only S - Sho F - Fixe G - Guid 0 - Non	Pins g Jackso r) rt Jackso d Jackso de Pins (ie	crews/Guide rrews (Shields rrews (No Shield) rews (No Shield) No Shield)		
 Step 3 – Shield/Retaini Shield 1 - Top Opening, use w/r (Size 9-26) 2 - Side Opening, use w (Size 9-26) 3 - Top Opening, use w/r (Size 34-50) 4 - Side Opening, use w/r (Size 34-50) 5 - Top Opening, use wit (Size 34-50) 6 - Side Opening, use w (Size 34-50) Retaining Plate 7 - Retaining Plate (Size 8 - Retaining Plate (Size 	o shell /o shell o shell /o shell h Shell ith Shell : 9-26)	9	A - A B - B C - C D - D E - E F G - G H - U J - A B - D L - C N - E P Q - G R - U R - U	 4- Shei (Polarize (Polarize<!--</td--><td>ed Plug) ed Plug) ed Plug) ed Plug) ed Plug) ed Plug) ed Plug) ed Plug ed Rece ed Rece ed Rece ed Rece ed Rece ed Rece ed Rece ed Rece ed Rece</td><td>ptacle) ptacle) ptacle) ptacle) ptacle) ptacle) ptacle) ptacle)</td>	ed Plug) ed Plug) ed Plug) ed Plug) ed Plug) ed Plug) ed Plug) ed Plug ed Rece ed Rece ed Rece ed Rece ed Rece ed Rece ed Rece ed Rece ed Rece	ptacle) ptacle) ptacle) ptacle) ptacle) ptacle) ptacle) ptacle)		

Standard Density Rectangular

ORDERING INFORMATION FOR MIL-DTL-28748/3 AND MIL-DTL-28748/4



CHART #6

CONTACT SIZE PERCENT								
(FOR M28748/3 CONNECTORS)								
CONTACT	SIZE 16-16 M39029/34-273	SIZE 16-20 M39029/34-272	SIZE 20-20 M39029/34-271					
1A	100	0	0					
1B	90	0	0					
1C	80	0	0					
1D	70	0	0					
1E	60	0	0					
1F	50	0	0					
1G	40	0	0					
1H	30	0	0					
1J	20	0	0					
1K	10	0	0					
1L	0	0	0					
2A	0	100	0					
2B	0	90	0					
2C	0	80	0					
2D	0	70	0					
2E	0	60	0					
2F	0	50	0					
2G	0	40	0					
2H	0	30	0					
2J	0	20	0					
2K	0	10	0					
3A	0	0	100					
3B	0	0	90					
3C	0	0	80					
3D	0	0	70					
3E	0	0	60					
3F	0	0	50					
3G	0	0	40					
3H	0	0	30					
3J	0	0	20					
ЗК	0	0	10					

CHART #5

CONTACT SIZE PERCENT (FOR M28748/4 CONNECTORS)							
CONTACT	SIZE 16-16 M39029/35-276	SIZE 16-20 M39029/35-275	SIZE 20-20 M39029/35-274				
1A	100	0	0				
1B	90	0	0				
1C	80	0	0				
1D	70	0	0				
1E	60	0	0				
1F	50	0	0				
1G	40	0	0				
1H	30	0	0				
1J	20	0	0				
1K	10	0	0				
1L	0	0	0				
2A	0	100	0				
2B	0	90	0				
2C	0	80	0				
2D	0	70	0				
2E	0	60	0				
2F	0	50	0				
2G	0	40	0				
2H	0	30	0				
2J	0	20	0				
2K	0	10	0				
3A	0	0	100				
3B	0	0	90				
3C	0	0	80				
3D	0	0	70				
3E	0	0	60				
3F	0	0	50				
3G	0	0	40				
3H	0	0	30				
3J	0	0	20				
3К	0	0	10				

See GMCT Series contacts page 12.



MIL-DTL-28748 & SAE AS 39029 QUALIFIED PRODUCTS LISTING

Standard Density Rectangular

Positronic Industries offers the listing below of connectors and connector accessories, which are products qualified under Military Specifications MIL-DTL-28748 and SAE AS 39029. For additional Q.P.L. connectors, please contact Technical Sales. Positronic GMCT series connectors are Q.P.L. approved to MIL-DTL-28748.

Positronic GMCT series crimp removable contacts are Q.P.L. approved to SAE AS 39029.

Positronic GM series connectors are Q.P.L. approved to MIL-DTL-28748.

| MILITARY
PART NUMBER |
|-------------------------|-------------------------|-------------------------|-------------------------|-------------------------|
| M28748/3-BXXL* | M28748/3-HXXG* | M28748/4-EXXS* | M28748/4-LXX0* | M28748/6-B00S1A |
| M28748/3-BXXS* | M28748/3-HXX0* | M28748/4-EXXF* | M28748/5-A00S1A | M28748/6-B00F1A |
| M28748/3-BXXF* | M28748/3-JXXL* | M28748/4-EXXG* | M28748/5-A00F1A | M28748/6-B00G1A |
| M28748/3-BXXG* | M28748/3-JXXS* | M28748/4-EXX0* | M28748/5-A00G1A | M28748/6-B0001A |
| M28748/3-BXX0* | M28748/3-JXXF* | M28748/4-FXXL* | M28748/5-A0001A | M28748/6-C00S1A |
| M28748/3-CXXL* | M28748/3-JXXG* | M28748/4-FXXS* | M28748/5-B00S1A | M28748/6-C00F1A |
| M28748/3-CXXS* | M28748/3-JXX0* | M28748/4-FXXF* | M28748/5-B00F1A | M28748/6-C00G1A |
| M28748/3-CXXF* | M28748/3-KXXL* | M28748/4-FXXG* | M28748/5-B00G1A | M28748/6-C0001A |
| M28748/3-CXXG* | M28748/3-KXXS* | M28748/4-FXX0* | M28748/5-B0001A | M28748/6-D00S1A |
| M28748/3-CXX0* | M28748/3-KXXF* | M28748/4-GXXL* | M28748/5-C00S1A | M28748/6-D00F1A |
| M28748/3-DXXL* | M28748/3-KXXG* | M28748/4-GXXS* | M28748/5-C00F1A | M28748/6-D00G1A |
| M28748/3-DXXS* | M28748/3-KXX0* | M28748/4-GXXF* | M28748/5-C00G1A | M28748/6-D0001A |
| M28748/3-DXXF* | M28748/3-LXXL* | M28748/4-GXXG* | M28748/5-C0001A | M28748/6-E00S1A |
| M28748/3-DXXG* | M28748/3-LXXS* | M28748/4-GXX0* | M28748/5-D00S1A | M28748/6-E00F1A |
| M28748/3-DXX0* | M28748/3-LXXF* | M28748/4-HXXL* | M28748/5-D00F1A | M28748/6-E00G1A |
| M28748/3-EXXL* | M28748/3-LXXG* | M28748/4-HXXS* | M28748/5-D00G1A | M28748/6-E0001A |
| M28748/3-EXXS* | M28748/3-LXX0* | M28748/4-HXXF* | M28748/5-D0001A | M28748/6-F00S1A |
| M28748/3-EXXF* | M28748/4-BXXL* | M28748/4-HXXG* | M28748/5-E00S1A | M28748/6-F00F1A |
| M28748/3-EXXG* | M28748/4-BXXS* | M28748/4-HXX0* | M28748/5-E00F1A | M28748/6-F00G1A |
| M28748/3-EXX0* | M28748/4-BXXF* | M28748/4-JXXL* | M28748/5-E00G1A | M28748/6-F0001A |
| M28748/3-FXXL* | M28748/4-BXXG* | M28748/4-JXXS* | M28748/5-E0001A | M28748/6-H00S1A |
| M28748/3-FXXS* | M28748/4-BXX0* | M28748/4-JXXF* | M28748/5-F00S1A | M28748/6-H00F1A |
| M28748/3-FXXF* | M28748/4-CXXL* | M28748/4-JXXG* | M28748/5-F00F1A | M28748/6-H00G1A |
| M28748/3-FXXG* | M28748/4-CXXS* | M28748/4-JXX0* | M28748/5-F00G1A | M28748/6H0001A |
| M28748/3-FXX0* | M28748/4-CXXF* | M28748/4-KXXL* | M28748/5-F0001A | M39029/34-271 |
| M28748/3-GXXL* | M28748/4-CXXG* | M28748/4-KXXS* | M28748/5-H00S1A | M39029/34-272 |
| M28748/3-GXXS* | M28748/4-CXX0* | M28748/4-KXXF* | M28748/5-H00F1A | M39029/34-273 |
| M28748/3-GXXF* | M28748/4-DXXL* | M28748/4-KXXG* | M28748/5-H00G1A | M39029/35-274 |
| M28748/3-GXXG* | M28748/4-DXXS* | M28748/4-KXX0* | M28748/5-H0001A | M39029/35-275 |
| M28748/3-GXX0* | M28748/4-DXXF* | M28748/4-LXXL* | M28748/6-A00S1A | M39029/35-276 |
| M28748/3-HXXL* | M28748/4-DXXG* | M28748/4-LXXS* | M28748/6-A00F1A | |
| M28748/3-HXXS* | M28748/4-DXX0* | M28748/4-LXXF* | M28748/6-A00G1A | |
| M28748/3-HXXF* | M28748/4-EXXL* | M28748/4-LXXG* | M28748/6-A0001A | |

Q.P.L. LISTING

XX Refer to charts #1 or #2 as applicable * Refer to charts #5 or #6 as applicable



POSITRONIC INDUSTRIES

POSITRONIC PRODUCTS

Contact Sizes: 0, 8, 12, 16, 20 and 22

Current Ratings: To 100 amperes Terminations: Crimp, wire solder, straight solder, right angle solder, straight press-fit and right angle (90°) press-fit Configurations: Multiple variants in a variety of package sizes Compliance: PICMG 2.11, PICMG 3.0, VITA 41



FEATURES: Hot swap capability • AC/DC operation in a single connector • Signal contacts for hardware management • Blind mating • Sequential mating • Large surface area contact mating system • Wide variety of accessories • Customer specified contact arrangements

Contact Sizes: 8, 16, 20 and 22 Current Ratings: To 40 amperes nominal Terminations: Crimp, wire solder, straight solder, right angle (90°) solder and straight press-fit Configurations: Multiple

variants in both standard and high densities **Qualifications:** MIL-DTL-24308, Goddard Space Flight S-311-P, SAE AS 39029, IP65, IP67



FEATURES: Three performance levels available: professional quality, military quality and space-flight quality provide multiple performance-to-cost choices • Options include thermocouple contacts, air coupling, environmentally sealed and dual port package including mixed density • Broad selection of accessories

Contact Sizes: 16, 20 and 22 Current Ratings: To 13 amperes Terminations: Crimp, wire solder, straight solder and right angle (90°) solder Configurations: Multiple variants in both standard and high densities Qualifications: MIL-DTL-28748, SAE AS 39029, CCITT V.35



FEATURES: Two performance levels available: industrial quality and military quality provide two performance to cost choices • Large surface area contact mating system • A wide variety of accessories • Broad selection of contact variants and package sizes



All Positronic connector products can be supplied as part of cable assemblies whose technical characteristics would reflect those of the connectors being used within the assembly.



FEATURES: Shorten the supply chain and reduce additional costs and delays by "cablizing" • Overmolding available • Shielded and environmentally sealed versions available • Power cables and access boxes which meet the SAE J2496 specification

Contact Sizes: 12, 16, 20 and 22 Current Ratings: To 25 amperes nominal Terminations: Crimp, wire solder, straight solder and right angle (90°) solder Configurations: Multiple variants Qualifications: Environmental protection to IP67



FEATURES: Non-corrodible / lightweight composite construction • EMI/RFI shielded versions • Thermocouple contacts • Environmentally sealed versions • Rear insertion/ front release of removable contacts • Two level sequential mating • Overmolding available on full assemblies

Contact Sizes: 8, 12, 16, 20 and 22 Current Ratings: To 40 amperes nominal Terminations: Feedthrough is standard; flying leads and board mount available upon request Configurations: See D-subminiature and circular configurations above Qualifications: Snace-D32



FEATURES: Intended for use as an electrical feedthrough in high vacuum applications • Leakage rate: $5 \times 10-9$ mbar.l/s @ vacuum $1.5 \times 10-5$ atm • Signal, power, coax and high voltage versions available • Connectors can be mounted on flange assembly per customer specification

For more information, visit www.connectpositronic.com or call your nearest Positronic sales office as given on the back of this catalog.

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