

INFINITY

Power Connectors



**Positronic®**  
an Amphenol company

# High Power Connectors

## FEATURES:

- MINI-MINI INFINITY
- MINI INFINITY
- INFINITY

## ABOUT US

Founded in 1966, Positronic Industries is a vertically integrated manufacturer of high quality interconnect products. Positronic has earned the worldwide reputation as a service oriented, quick-reaction, top quality connector supplier. We are committed to maintaining this reputation by continuous implementation of our **Complete Capability** concept.

## COMPLETE CAPABILITY

### Design & Development

- Designs new connectors and modifies existing connectors to meet industry requirements
- Continuously conducts marketing studies to identify industry needs for new products
- Ongoing interest in unique connector designs

### Tooling

- Tooling support for all manufacturing areas within company
- Provides 80% of new tooling, punch press dies, molds, jigs and fixtures used at Positronic factory locations worldwide

### Machining

- Automatic screw machines produce finely crafted contacts and hardware for connector bodies
- Trained technicians operate machines from Tornos, Bechler and Brown & Sharpe

### Molding

- Molds all plastic connector components such as insulators, hoods, angle brackets and more
- Overmold capability available

### Plating

- Applies gold and other metal finishes to connector components to any required thickness
- Plating conforms to all military specifications

### Quality Assurance Lab

- Quality assurance system certified to ISO 9001. Soon certification to AS9100!
- Maintains aggressive TQM program
- Able to test to IEC, EIA, UL, MIL-DTL-24308, MIL-DTL-28748, SAE AS 39029 and MIL-C-85049 requirements

### Finished Stock Inventory

- Each main factory location maintains a large inventory of connector components and accessories
- Same day shipments available on many standard connector products
- Stocking agreements available for qualified customers

### Worldwide Sales & Service

- Responsive attitude toward customer needs
- Fully trained sales staff located worldwide
- Facilities located in USA, France, India, Puerto Rico, and Singapore.



Machining



Molding



Finished Stock Inventory

Products described within this catalog may be protected by one or more of the following US. patents:

#4,900,261   #5,255,580   #5,329,697  
#6,260,268   #6,835,079   #7,115,002

Patented in Canada, 1992   Other Patents Pending

Unless otherwise specified, **dimensional tolerances** are:

- 1)  $\pm 0.03$  mm [0.001 inches] for male contact mating diameters.
- 2)  $\pm 0.08$  mm [0.003 inches] for contact termination diameters.
- 3)  $\pm 0.13$  mm [0.005 inches] for all other diameters.
- 4)  $\pm 0.38$  mm [0.015 inches] for all other dimensions.

Information in this catalog is proprietary to Positronic and its subsidiaries. Positronic believes the data contained herein to be reliable. Since the technical information is given free of charge, the user employs such information at his own discretion and risk. Positronic Industries assumes no responsibility for results obtained or damages incurred from use of such information in whole or in part.

Positronic Industries' FEDERAL SUPPLY CODE (Cage Code) FOR MANUFACTURERS is 28198

**POSITRONIC IS AN ITAR REGISTERED COMPANY**

*Positronic Industries is proud to participate in the important work of the following organizations....*



PICMG® and PICMG® logo are registered trademarks of the PCI Industrial Computers Manufacturers Group.

[www.picmg.com](http://www.picmg.com)



*The Multinational Power Electronics Association*

[www.psma.com](http://www.psma.com)



# POSITRONIC CABLIZED CONNECTORS

***SAVE TIME AND MONEY!*** Let Positronic support your connector requirements by cablizing your **Power** connector selection. Positronic offers technical support and manufacturing capability for cablized connectors. Contact your factory direct sales representative for details!

Quality Assurance



Engineering Management

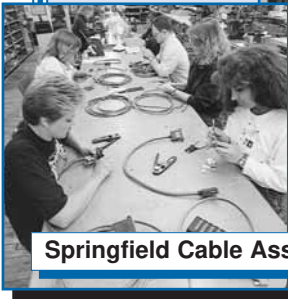


## **Design and Testing Service**

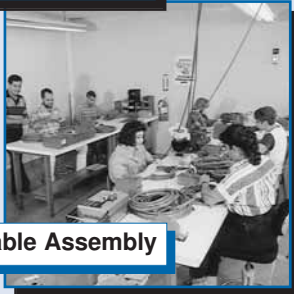
*Positronic Industries' Engineering Department:*

1. Works closely with customers.
2. Prepares component and cablized connector systems, hardware design, and performance specifications.
3. Designs each system in accordance with applicable customer, domestic, and international standards.
4. Defines and directs required performance and verification testing.

Springfield Cable Assembly



Puerto Rico Cable Assembly



## Connectors Designed To Customer Specifications

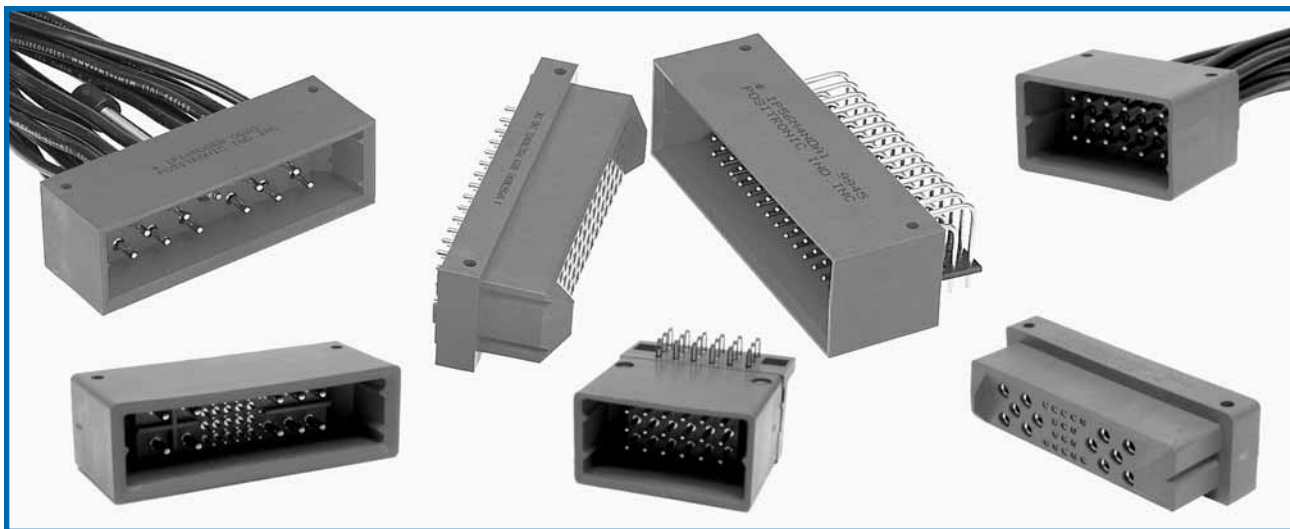
*Positronic connectors can be modified to customers specifications.*

**Examples:** select loading of contacts for cost savings or to gain creepage and clearance distances; longer PCB terminations; customer specified hardware.

*Positronic can develop and tool new connector designs with reasonable price and delivery.*

***Contact Technical Sales with your particular requirements.***

# I N F I N I T Y



## HIGH POWER CONNECTION SYSTEMS FEATURE:

The Infinity High Power Connector series is offered to the electronics industry as a high power interface with a wide variety of features. The exceptional features of this series provide solutions for system design challenges created by increasing power consumption. Notable features include:

- Solid machined true power contacts which provide superior power density
- Single contact ratings up to 40 amperes continuous for Infinity series and up to 100 amperes continuous for Mini Infinity series.
- Hot-plug capability
- Outstanding blind mating
- Sequential contact mating options
- A.C. or D.C. Input
- Recessed female contacts for safety considerations
- Multiple power contacts provide efficient current distribution for multi-voltage centralized power applications
- Multiple power contacts can be paralleled together for single voltage distributed power applications
- A wide variety of options, termination styles and contact variations
- U.L and C.S.A recognition



**RoHS Compliant  
options available!**

These outstanding features make the Infinity an excellent choice as a power interface for many power applications including telecom, datacom, and computing platforms.



Positronic Industries  
connectpositronic.com

# TABLE OF CONTENTS

Infinity  
High Power  
Connector

## G E N E R A L I N F O R M A T I O N

Connection Systems . . . . .	1-2
Demystifying Current Ratings . . . . .	3
Large Surface Area Contact Mating System . . . . .	4
Compliant Press-Fit Terminations . . . . .	5
Blind Mating System and Sequential Mating System . . . . .	6
Application Specific Arrangements . . . . .	7
Application Specific Arrangements and General Product Information . . . . .	8

## M M I P S E R I E S

Technical Characteristics . . . . .	9
Contact Variants and Connector Mating Dimensions . . . . .	10
Connector Outline Dimensions and Cable Connector . . . . .	11
Straight Solder Board Mount Connector and Contact Hole Patterns . . . . .	12
Straight Compliant Press-Fit Board Mount Connectors and Contact Hole Patterns . . . . .	13
Right Angle (90°) Solder Board Mount Connectors and Contact Hole Patterns . . . . .	14
Right Angle (90°) Compliant Press-Fit Board Mount Connectors and Contact Hole Patterns . . . . .	15
Ordering Information Page . . . . .	16



## M I P S E R I E S

Technical Characteristics . . . . .	17
Contact Variants . . . . .	18
Temperature Rise Curves and Connector Mating Dimensions . . . . .	19
Connector Outline Dimensions and Cable Connector . . . . .	20
Straight Solder Board Mount Connector . . . . .	21
Straight Solder Board Mount Connector Contact Hole Patterns . . . . .	22
Straight Compliant Press-Fit Board Mount Connectors . . . . .	23
Straight Compliant Press-Fit Board Mount Connectors Contact Hole Patterns . . . . .	24
Right Angle (90°) Solder Board Mount Connectors . . . . .	25
Right Angle (90°) Solder Board Mount Connectors Contact Hole Patterns . . . . .	26
Right Angle (90°) Compliant Press-Fit Board Mount Connectors and Contact Hole Patterns . . . . .	27
Ordering Information Page . . . . .	28



## I P S E R I E S

Technical Characteristics . . . . .	29
Contact Variants . . . . .	30
Temperature Rise Curves and Connector Mating Dimensions . . . . .	31
Connector Outline Dimensions and Cable Connector . . . . .	32
Straight Solder Board Mount Connector . . . . .	33
Straight Solder Board Mount Connector Contact Hole Patterns . . . . .	34
Straight Compliant Press-Fit Board Mount Connectors . . . . .	35
Straight Compliant Press-Fit Board Mount Connectors Contact Hole Patterns . . . . .	36
Right Angle (90°) Solder Board Mount Connectors . . . . .	37
Right Angle (90°) Solder Board Mount Connectors Contact Hole Patterns . . . . .	38
Right Angle (90°) Compliant Press-Fit Board Mount Connectors and Contact Hole Patterns . . . . .	39
Ordering Information Page . . . . .	40





## R E M O V A B L E C O N T A C T S

Removable Contact Technical Information .....	41
Removable Contact Technical Information and Removable Crimp Contact Size 20 .....	42
Removable Crimp Contact Size 16 and Removable Solder Cup Contact Size 16 .....	43
Removable Crimp Contact Size 12 and Removable Solder Cup Contact Size 12 .....	44
Removable Shielded Crimp Contact Size 12 and Removable Crimp Contact Size 8 .....	45
Removable 100 amp High Current Crimp Contact Size 8 and Removable Solder Cup Contact Size 8 .....	46
Removable High Voltage Contact Size 8 .....	47
Removable Shielded Contacts Size 8 .....	48



## A P P L I C A T I O N T O O L S

Crimping Information For Removable Crimp Contacts .....	49-50
Soldering and Crimping Information For Shielded Contacts .....	51
Crimping Tools and Accessories .....	52
Contact Application Tools Cross Reference List .....	53-54
Press-Fit User Information and Mounting Screws .....	55
Compliant Press-Fit Termination Connector Installation Tools .....	56
Compliant Press-Fit Connectors Printed Hole Sizes .....	57



## A C C E S S O R I E S

Panel Mounting Plate With Floating Bushings, Floating Bushings Panel Mount Cutout and Direct Mounting Panel Cutout .....	58
Connector Mounting Style Options, Panel Float Mount and Float Mount Panel Cutout ..	59
Cable Adapters and Fixed Female Jackscrew .....	60
Rotating Male Jackscrew .....	61





Positronic Industries  
connectpositronic.com

# CONNECTION SYSTEMS

Infinity  
High Power  
Connector

## ◆ SYSTEM 1 ◆

MOTHER BOARD  
DAUGHTER BOARD

**FEMALE:**  
Straight Solder or  
Press-Fit Contacts

**Typical Part Numbers:**  
MIP30F300A1 - Straight Mount  
IP56F300A1 - Straight Mount

**MALE:**  
Right Angle (90°) Solder  
Contacts

**Typical Part Numbers:**  
MIP30M400A1  
IP56M400A1  
Right Angle (90°) Press-Fit contacts  
available for MIP30, MMIP18, and  
IP56 variant connectors

### \* NOTE:

Crimp removable contacts must be ordered separately. See pages 41-48 of this catalog for ordering information.

## ◆ SYSTEM 2 ◆

PANEL MOUNT TO  
RIGHT ANGLE (90°) BOARD MOUNT

**\* FEMALE:**  
Crimp Contacts Installed  
(\*contacts ordered separately)

**Typical Part Numbers:**  
MIP30F00830 with FC116N2  
IP33W9F0H00 with  
FC116N2 and FC612N2

**Mounting Plate with  
Float Bushing:** For direct  
mounting of connector to  
panel not using mounting  
plate, order **Typical Part  
Number:** IP33W9F0000

Float mount options  
available, see pages  
58 & 59.

**MALE:**  
Right Angle (90°) Solder Contacts

**Typical Part Numbers:**  
MIP30M400A1  
IP33W9M400A1  
Right Angle (90°) Press-Fit contacts available for  
MIP30, MMIP18, IP48 and IP56 variant connectors

## ◆ SYSTEM 3 ◆

CABLE TO RIGHT ANGLE  
(90°) BOARD MOUNT

**Short Rotating  
Jackscrew**  
Available on  
IP series  
connectors only.

**\* MALE:**  
Crimp Contacts Installed  
(\*contacts ordered separately)

**Typical Part Numbers:**  
MIP30M0000 with MC116N  
IP48M00E0 with MC116N

**Fixed  
Jackscrew**  
Available on  
IP series  
connectors only.

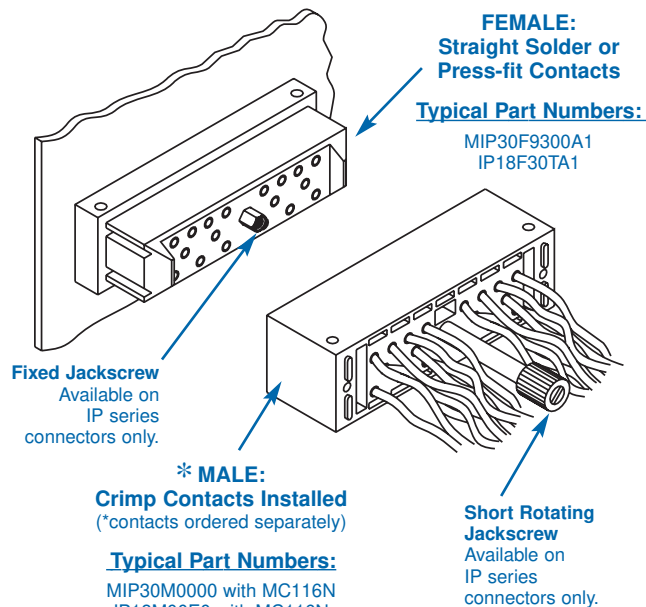
**FEMALE:**  
Right Angle (90°) Solder Contacts

**Typical Part Numbers:**  
MIP30F400A1  
IP48F40TA1  
Right Angle (90°) Press-Fit contacts available for  
MIP30, MMIP18, IP48, and IP56 variant connectors



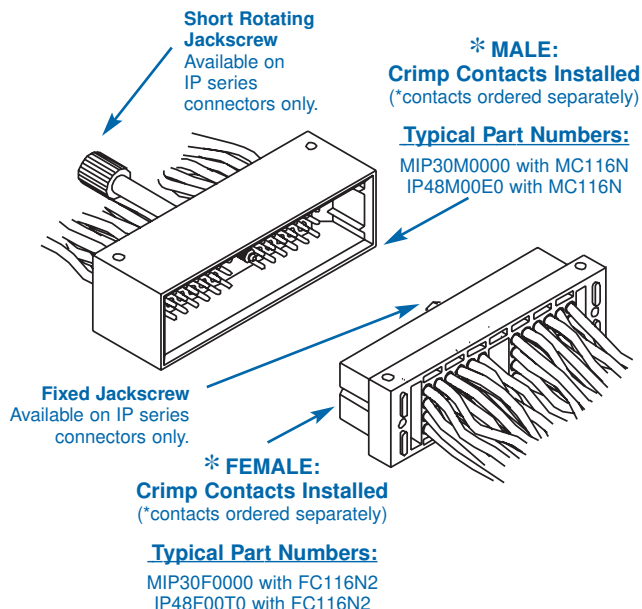
## ◆ SYSTEM 4 ◆

### CABLE TO STRAIGHT BOARD MOUNT



## ◆ SYSTEM 5 ◆

### CABLE TO CABLE CRIMP CONTACTS

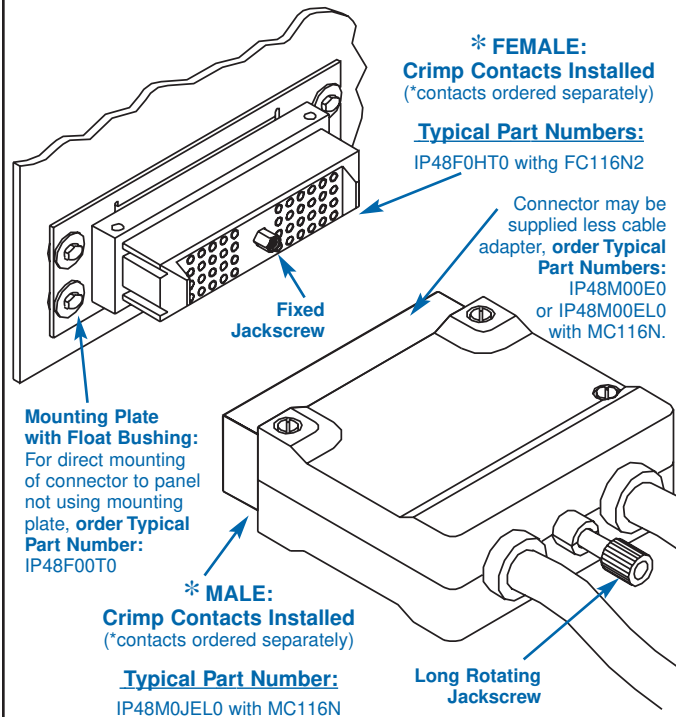


### \* NOTE:

Crimp removable contacts must be ordered separately. See pages 41-48 of this catalog for ordering information.

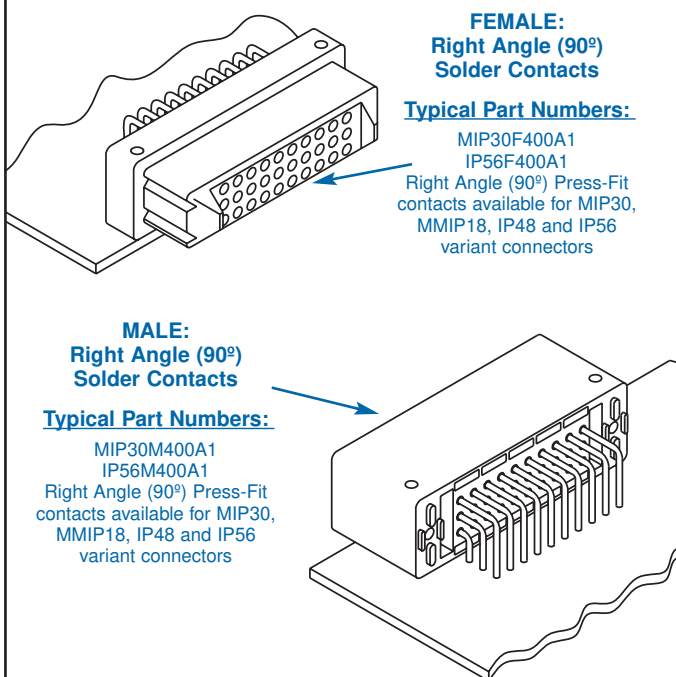
## ◆ SYSTEM 6 ◆

### PANEL MOUNT TO CABLE CONNECTOR WITH CABLE ADAPTER AND LONG ROTATING JACKSCREW AVAILABLE ON IP SERIES CONNECTORS ONLY



## ◆ SYSTEM 7 ◆

### RIGHT ANGLE (90°) BOARD MOUNT TO RIGHT ANGLE (90°) BOARD MOUNT





Positronic Industries  
connectpositronic.com

## USER INFORMATION

Infinity  
High Power  
Connector

### DEMYSTIFYING CURRENT RATINGS

Connector current ratings seem to be shrouded in mystery at times. The user wonders how a listed current rating is relevant to a particular application. Perhaps more mysterious is how similar connectors from various manufacturers list different current rating values. While it is true that material choices and design can enhance a connector's current rating, the test method by which the rating was developed must be understood when evaluations are made.

Users of connectors for power applications are entitled to current rating test details in order to make an informed choice. Ideally, a connector's current rating should be developed within the application for which it is being considered. Although ideal, this approach is not always practical given the many differing applications. In order for connector manufacturers to give potential product users an idea of what can be expected, connectors are given current ratings based on a specific test method.

A wide variety of test methods are employed in order to develop current ratings for connectors. Some of these methods come from standards that are recognized industry-wide, while others are unique to the manufacturer or user. These various test methods can produce different results for the same product. It is no wonder confusion sometimes results.

There are key factors that, when understood, can help in choosing the right power connector. All test methods used to rate current have similarities; however, there are variables in applying the test methods which explain differing results.

Current ratings are usually established by first developing a temperature rise curve. This curve plots temperature rise against increasing current levels. The curve is a reliable tool in understanding heat generation of the connector at various currents. When a defined failure is reached, the test ends. The highest current level achieved is usually listed as the current rating.

The temperature rise curve, and therefore the current rating, will change when certain key factors are varied. These are:

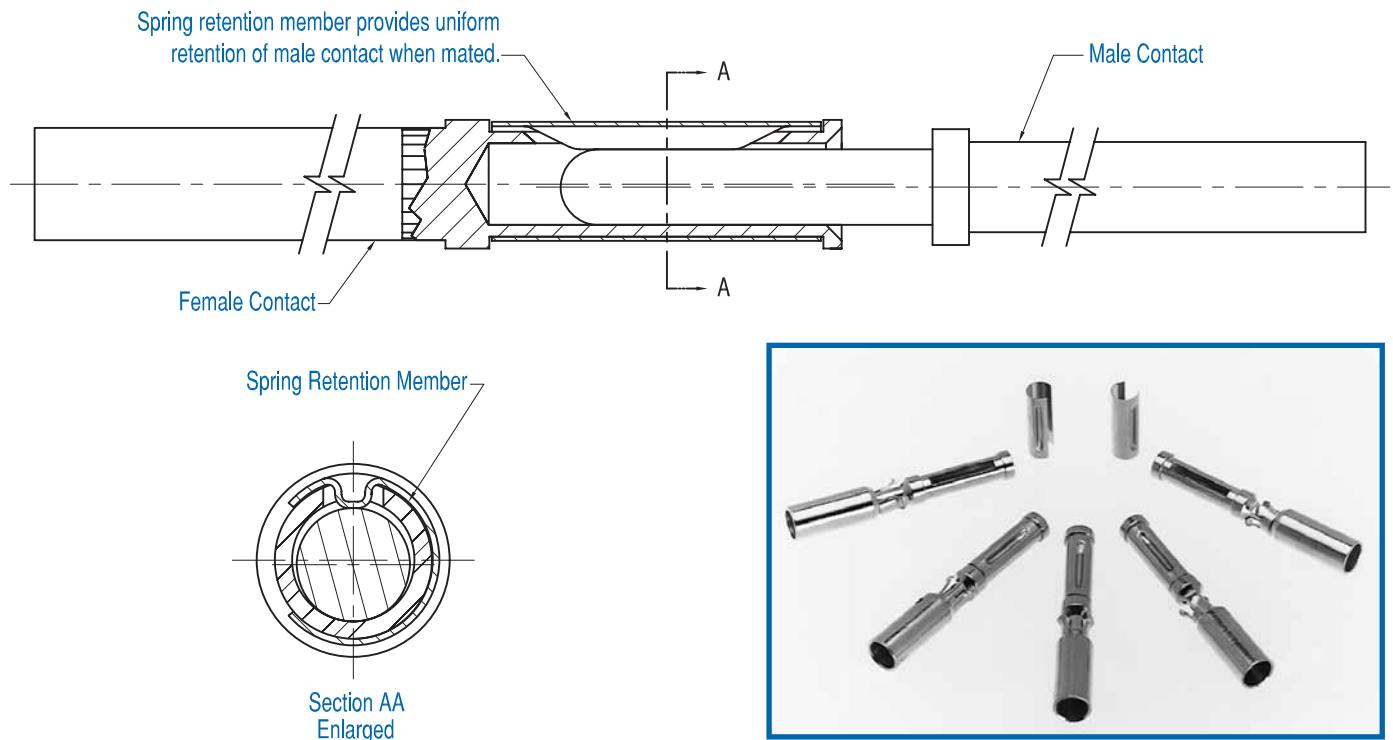
- Where is the temperature sensing probe placed? If placed on the contact in the mating area (the hottest spot), the results will be quite different than if placed on the outside of the connector body.
- Are the contacts being tested and rated in free air or are they contained within the connector housing? Contacts will obviously be cooler in free air.
- Are all of the contacts in the connector under load? If only part of the contacts are under load, the temperature rise could be less.
- What is the defined failure? Does the test end when the temperature rise reaches 30°C, 40°C, or some other number? Does it end when the temperature rise plus ambient temperature equal the operating limit of the connector housing? The current rating will be fixed by the defined failure point.
- How were the test samples prepared? Were the samples energized through a P.C. board? How many layers? How large were the traces? What was the weight of the copper? Were the samples energized through wire? What size was the wire? How long was the wire? Was the sample tested in static or forced air conditions? All of these factors can affect cooling characteristics.

Clearly, a current rating value alone is not enough, and must be viewed in the context of the test used to develop the rating. When the test method is understood, evaluating and comparing power connectors for specific applications becomes much less of a mystery.

## THE INFINITY HIGH POWER CONNECTOR SERIES utilizes Positronic Industries'

### LARGE SURFACE AREA CONTACT MATING SYSTEM

- Separates mechanical and electrical functions for superior performance
- "Closed Entry" design prevents damage to female contacts and will not allow misaligned or bent contacts to enter
- Precision machined from solid copper alloy
- Uniform insertion withdrawal forces through repeated mating cycles



### WHY IS THE L.S.A. SYSTEM SUPERIOR?

The primary function of connector contacts is electrical conductivity. Also, a mechanical function is required to provide normal force between male and female contacts.

In order to provide for proper mechanical characteristics, material that has good memory or "springiness" must be chosen. This will ensure contact normal force in a coupled condition and allow for repeated coupling and uncoupling.

Unfortunately, many materials that have good memory characteristics have low electrical conductivity. For instance, beryllium copper is a good choice for mechanical function; however, some beryllium copper

alloys are poor conductors and have relatively low conductivity ratings.

**The conductivity path of many contact designs goes directly through materials that have been chosen based on mechanical need.** If these materials have a low conductivity rating, increased contact resistance will result.

**Positronic's Large Surface Area Contact System separates the mechanical and electrical functions.** A spring retention member provides normal forces, while the electrical conductivity path is through highly conductive contact material. See above detail.



Positronic Industries  
connectpositronic.com

## COMPLIANT PRESS-FIT TERMINATIONS

Infinity  
High Power  
Connector

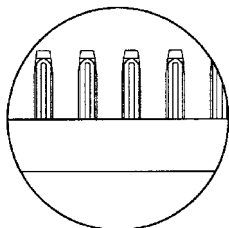
### POSITRONIC INDUSTRIES' BI-SPRING POWER PRESS-FIT TERMINATIONS

**The Next Evolution In Compliant Technology. Fully Compliant, Fully Reliable.**

Reliable, solderless connections from connectors to backplanes started with solid press-fit technology. Although these are still used today, concerns about board damage led to the use of compliant press-fit technology. This technology allows the connection to be made through compliance of the contact termination along with P.C. board hole deformation. Although risk of damaged P.C. boards and backplanes is lessened, damage can still

occur due to relatively high insertion and extraction forces.

The next step in press-fit technology is a highly reliable connection between the contact termination and backplane that is accomplished with reduced insertion and extraction forces. This eliminates risk of P.C. board and backplane damage. **This technology exists today with Positronic Industries' Bi-Spring Power Press-Fit Termination.**



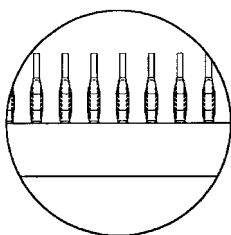
**Bi-Spring Power Press-Fit  
Compliant Terminations**

- The relatively low insertion and extraction forces of Bi-Spring Power Press-Fit contacts do not produce stresses in P.C. boards and backplanes that can occur with higher insertion forces. These stresses can cause board warpage and hole damage. Average insertion and extraction forces of size 16 contacts are 22 N [5 lbs.] per contact. Average insertion and extraction forces of size 12 contacts are 133 N [30 lbs.] per contact. Average insertions forces of size 8 contact are 133 N [30 lbs.] per contact.
- Connector systems utilizing Bi-Spring terminations use mounting screws to secure the connector to the P.C. board or backplane. Stresses that occur during coupling, uncoupling or shock and vibration of systems are not transferred to the P.C. boards or backplanes through the press-fit connection. The electrical integrity of the connector to board interface is maintained; this is particularly important in power applications. Bellcore GR1217 details a preference for mounting hardware when using press-fit terminations.
- Size 16 Bi-Spring terminations are designed to meet the performance requirements and hole diameters as listed in the internationally recognized specification IEC60352-5.
- Lower insertion and extraction forces eliminate the need for expensive pressing equipment.

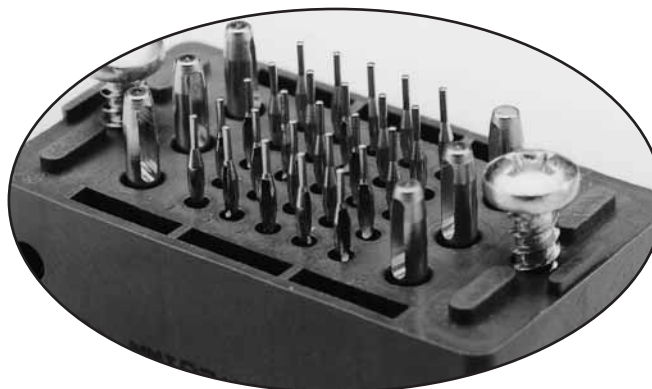
### OMEGA SIGNAL LEVEL PRESS-FIT TERMINATIONS

Today's power supplies feature communication options with the host system. The power interface must have reliable signal level connections.

Positronic Industries' Omega Press-Fit terminations are the perfect solderless connection companion to Bi-Spring Power Press-Fit terminations.

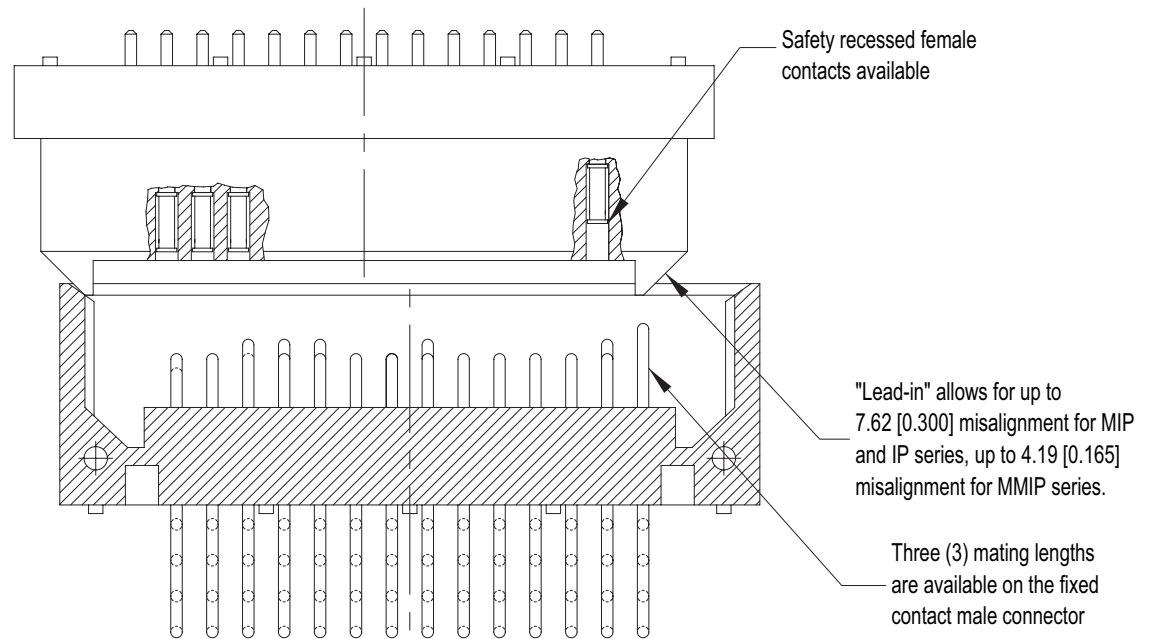


**Omega Signal Level Press-Fit  
Compliant Terminations**

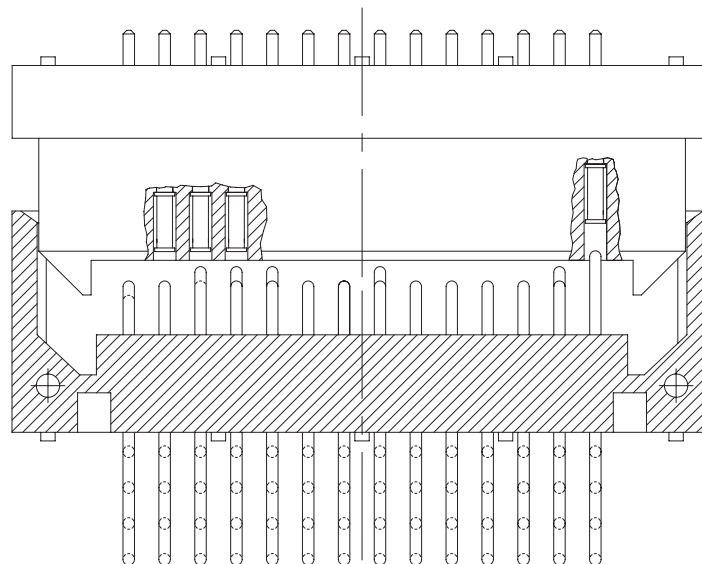




- ◆ **BLIND MATING SYSTEM** molded in guides allow for misalignment up to 4.19mm [0.165 inch] for MMIP series and 7.62 mm [0.300 inch] offset for MIP and IP series.
- ◆ **SEQUENTIAL MATING MALE AND FEMALE CONTACTS** may be specified to provide 3.00 mm [0.118 inch] nominal steps in mating length.



Consult Technical Sales for assistance when specifying **Sequential Mate Contacts**.





Positronic Industries  
connectpositronic.com

# APPLICATION SPECIFIC ARRANGEMENTS

Infinity  
High Power  
Connector

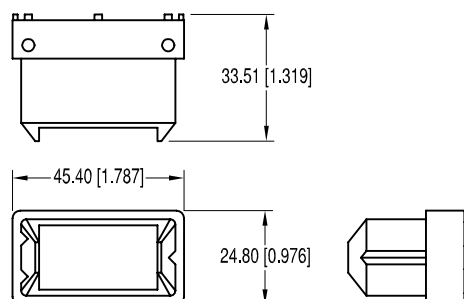
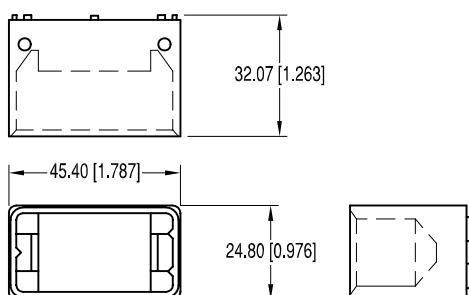
The Infinity High Power Connector design allows for the development of application specific contact arrangements in a timely manner and at a reasonable price. After reviewing the following basic information, contact Technical Sales with your current, voltage, and safety requirements. We look forward to working with you to develop a connector for your specific needs.

## BASIC CONNECTOR DIMENSIONS

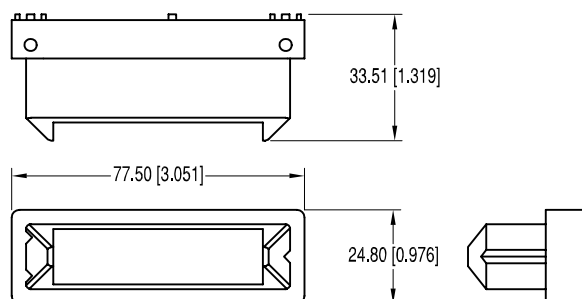
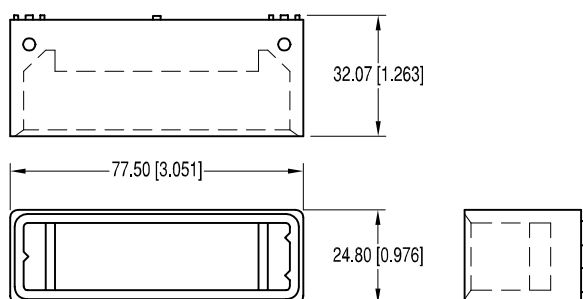
### MALE CONNECTOR

### FEMALE CONNECTOR

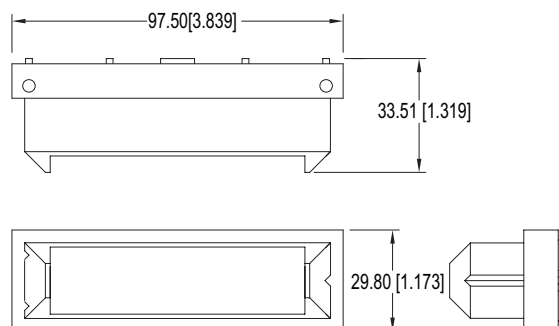
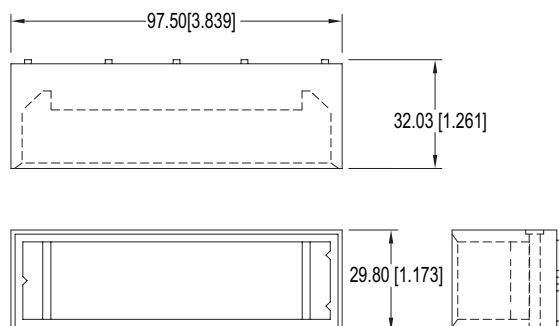
#### MMIP Series



#### MMIP Series

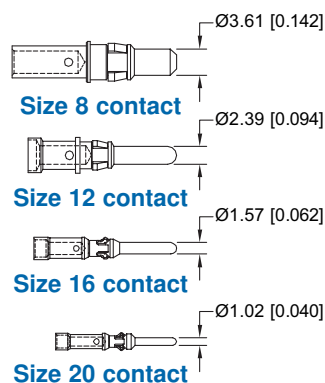


#### IP Series



## Four Contact Sizes to Choose From

A high performance size 8 contact rated at 100 Amps is available for use with 6 AWG wire.



**Contact sizes and termination types may be mixed within a single connector.**

## Many Termination Types Can Be Supplied

Straight Solder or Press-Fit  
Right Angle (90°) Solder or Press-Fit  
Crimp Removable  
Removable Solder Cup  
Different Termination Types can be mixed within a single connector

## Popular Options

Sequential Mating  
Recessed Female Contacts  
Selective Loading

Let us know what your current, voltage and safety requirements are as well as contact termination and mounting needs. We look forward to developing a power connector for your specific application.

## GENERAL PRODUCT INFORMATION

The Infinity Power Connector series was developed to supply the electronics industry a high power interface with features which allow the user flexibility in overcoming the design challenges created by the increasing power consumption of systems.

The availability of more computing capability in a given space, as well as reductions in the voltages that are required to drive modern electronic devices, facilitated a need for power interfaces with greater power density.

Along with higher power density, today's power interfaces are expected to provide features and options which simplify system designs. Much of the time, these must be packaged into a single connector and of course quality, reliability and value are a must. Infinity High Power Connectors use contacts which are machined from solid copper alloys and utilize Positronic Industries' Large Surface Area contact system. These features provide superior current carrying performance. A multitude of power contacts allow for efficient distribution of current in

multi-voltage centralized power applications. Contacts can also be paralleled together to meet high current requirements of single voltage distributed power applications. This, coupled with many outstanding features and options, makes the connector an excellent choice as the power interface for telecom, datacom, and computing platforms, as well as other power applications.





Positronic Industries  
connectpositronic.com

# TECHNICAL CHARACTERISTICS

Infinity  
High Power  
Connector

## TECHNICAL CHARACTERISTICS

### MATERIALS AND FINISHES:

<b>Insulator:</b>	Glass-filled polyester, UL 94V-0, blue color.
<b>Contacts:</b>	Precision-machined copper alloy with gold flash over nickel, or 0.76 microns [0.000030 inch] gold over nickel, or 1.27 microns [0.000050 inch] gold over nickel. Solder-coated terminations optional.
<b>Mounting Screws:</b>	Steel, zinc plated.
<b>Push-on Fastener:</b>	Spring-temper copper alloy, tin plated.
<b>Float Mount Bushing:</b>	Steel, zinc plated.

### ELECTRICAL CHARACTERISTICS:

<b>Contact Current Rating:</b>	
<b>Size 12 Contact:</b>	40 amperes, continuous.
<b>Size 16 Contact:</b>	20 amperes, continuous.
<b>Size 20 Contact:</b>	5 amperes.
<b>Initial Contact Resistance; maximum:</b>	
<b>Size 12 Contact:</b>	0.001 ohms.
<b>Size 16 Contact:</b>	0.0016 ohms.
<b>Size 20 Contact:</b>	0.007 ohms. Per IEC 512-2, Test 2b.
<b>Insulator Resistance:</b>	5 G ohms per IEC 512-2, Test 3a.
<b>Voltage Proof:</b>	2000 V rms per IEC 512-2, Test 4a, Method C.
<b>Hot Pluggable (50 Couplings per U.L. 1977, Paragraph 15):</b>	
<b>Size 12 Contact:</b>	250 VAC at 25 amperes.
<b>Creepage Distances:</b>	Consult Technical Sales for information about your specific connector choice.
<b>Clearance Distance:</b>	Consult Technical Sales for information about your specific connector choice.
<b>Working Voltage:</b>	Consult Technical Sales for information about your specific connector choice.

### MECHANICAL CHARACTERISTICS:

<b>Blind Mating System:</b>	Molded in guides allow for misalignment up to 4.19 mm [0.165 inch]
<b>Polarization:</b>	Provided by connector body design.
<b>Removable Contacts:</b>	Insert contact in rear face of insulator; release from front face of insulator. Female contacts feature "Closed Entry" design.
<b>Removable Contact Retention in Connector Body:</b>	
<b>Size 12 Contact:</b>	67N [15 lbs.] per IEC 512-8, Test 15a.
<b>Size 16 Contact:</b>	67N [15 lbs.] per IEC 512-8, Test 15a.
<b>Size 20 Contact:</b>	44N [10 lbs.] per IEC 512-8, Test 15a.
<b>Fixed Contacts:</b>	Printed board terminations, both straight and right angle (90°). Size 12 and 16 female contacts feature "Closed Entry" design. Size 20 female contacts feature "Rugged Open Entry" design.
<b>Fixed Contact Retention in Connector Body:</b>	44N [10 lbs.], minimum.
<b>Resistance to Solder Heat:</b>	260°C [500°F] for 10 seconds duration per IEC 512-6, Test 12e, 25-watt soldering iron.
<b>Sequential Contact Mating System:</b>	Two level and three level systems featured. Consult Technical Sales for application assistance with contact sequencing.
<b>Safety "Recessed in Insulator" Contacts:</b>	Size 16 female contacts may be recessed 5.00 mm [0.197 inch] below the face of the female connector insulator per safety requirements. Consult Technical Sales for ordering information.
<b>Compliant Press-Fit Terminations:</b>	Size 12, 16 and 20 contacts are available with Compliant Press-Fit Contact Terminations. Consult Technical Sales for electrical and mechanical characteristics.
<b>Printed Board and Panel Mounting Holes:</b>	Mounting holes provided in connector body for both printed board and panel mounting. Self-tapping screws or push-on fastener options are available.
<b>Float Mount Shoulder Screw:</b>	Provides up to 2.03 mm [0.080 inch] float.
<b>Mechanical Operations:</b>	
<b>Systems 1, 2 &amp; 7:</b>	200 couplings.
<b>Systems 3, 4 &amp; 5:</b>	250 couplings.

### CLIMATIC CHARACTERISTICS:

<b>Working Temperature:</b>	-55°C to +125°C.
-----------------------------	------------------



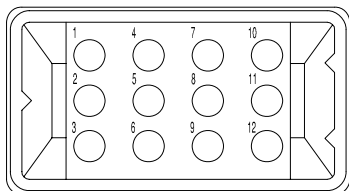
For RoHS options  
see page 16.

Recognized by various safety agencies.  
Consult Technical Sales for updated list.



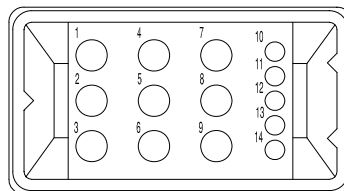
## CONTACT VARIANTS

FACE VIEW OF MALE OR REAR VIEW OF FEMALE



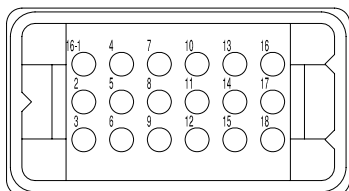
**MMIP12W12 VARIANT**

12 Size 12 Contacts



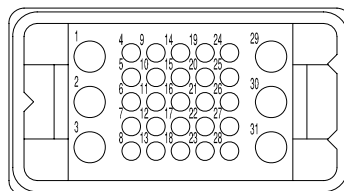
**MMIP14W9 VARIANT**

9 Size 12 and 5 Size 20 Contacts



**MMIP18 VARIANT**

18 Size 16 Contacts

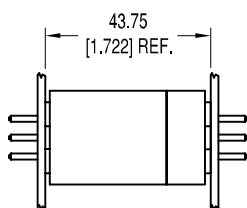


**MMIP31W6 VARIANT**

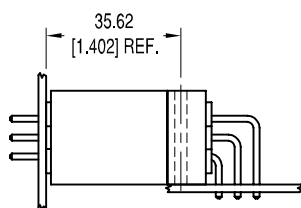
6 Size 12 and 25 Size 20 Contacts

Refer to pages 7 & 8 for  
Application Specific Arrangements

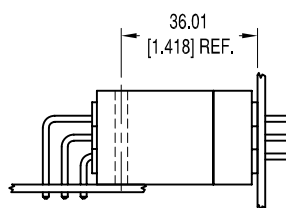
## CONNECTOR MATING DIMENSIONS



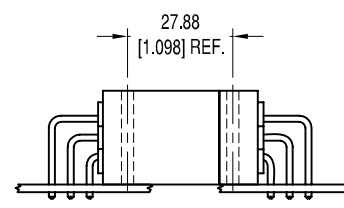
**Straight Board Mount or  
Panel Mount Female to  
Straight Board Mount or  
Panel Mount Male**



**Right Angle (90°) Board  
Mount Female to  
Straight Board Mount  
or Panel Mount Male.**



**Straight Board Mount  
or Panel Mount Female  
to Right Angle (90°)  
Board Mount Male.**



**Right Angle (90°)  
Board Mount Female  
to Right Angle (90°)  
Board Mount Male.**



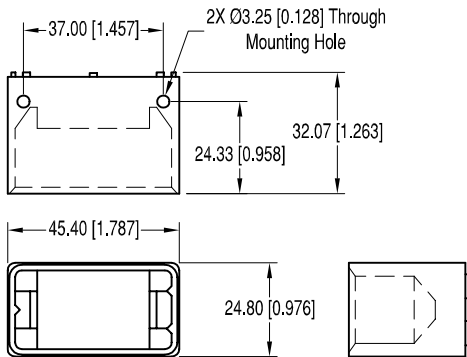
Positronic Industries  
connectpositronic.com

# CONNECTOR OUTLINE DIMENSIONS AND CABLE CONNECTOR

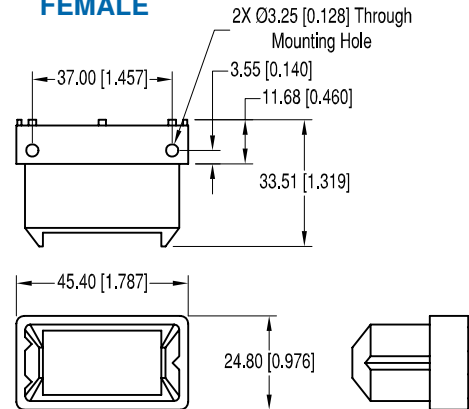
Infinity  
High Power  
Connector

## CONNECTOR OUTLINE DIMENSIONS FOR USE WITH CODE 0, 3, 32, 93, 4, 42, AND 63

### MALE



### FEMALE

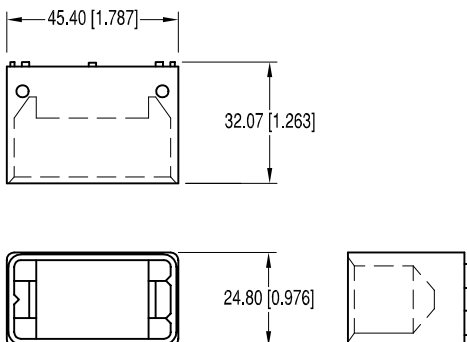


## CABLE CONNECTOR

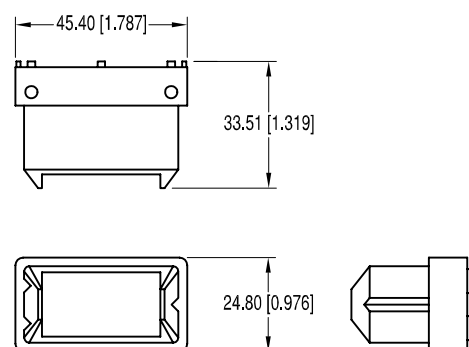
FOR USE WITH SIZE 12, 16 AND 20 REMOVABLE CONTACTS  
CODE 0

CONTACTS ARE NOT SUPPLIED WITH CONNECTOR AND MUST BE ORDERED SEPARATELY

### MALE



### FEMALE



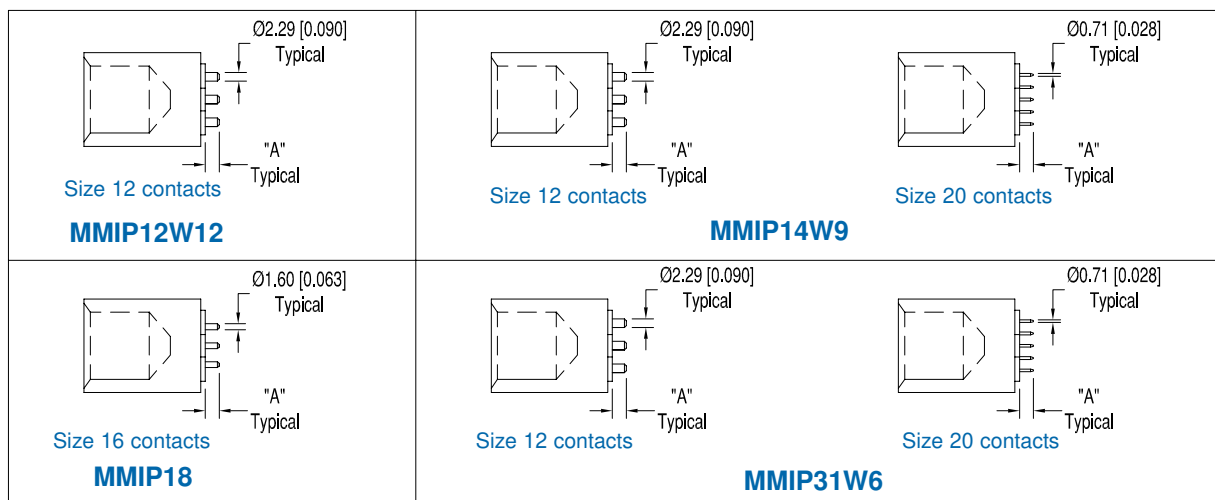
*For information regarding size 12, 16 and 20 removable contacts, see Removable Contact section, pages 41-48.*

CODE	"A" LENGTH
3	3.70 [0.146]
32	9.58 [0.377]

## STRAIGHT SOLDER BOARD MOUNT CONNECTORS

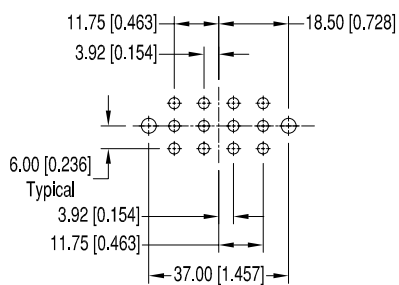
### CODE 3 AND CODE 32

MALE CONNECTOR SHOWN FOR REFERENCE ONLY

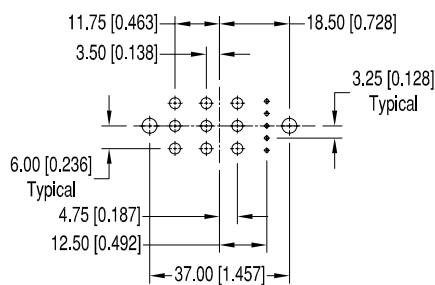


## STRAIGHT SOLDER CONTACT HOLE PATTERNS

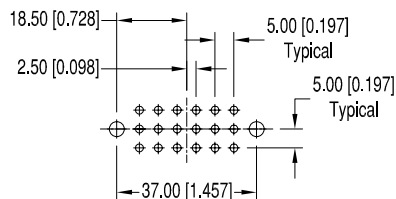
HOLE PATTERN SHOWN IS FOR MALE CONNECTOR  
USE MIRROR IMAGE FOR FEMALE CONNECTOR



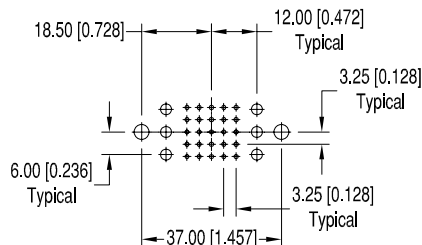
**MMIP12W12**



**MMIP14W9**



**MMIP18**



**MMIP31W6**

### SUGGESTED PRINTED BOARD HOLE SIZES:

Suggested  $\varnothing 1.14$  [0.045] holes for size 20 contact holes.  
Suggested  $\varnothing 2.11$  [0.083] holes for size 16 contact holes.  
Suggested  $\varnothing 2.90$  [0.114] holes for size 12 contact holes.  
Suggested  $\varnothing 3.96 \pm 0.08$  [0.156  $\pm$  0.003] holes for connector mounting holes.

DIMENSIONS ARE IN MILLIMETERS [INCHES].  
ALL DIMENSIONS ARE SUBJECT TO CHANGE.



Positronic Industries  
connectpositronic.com

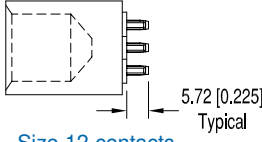
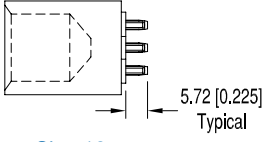
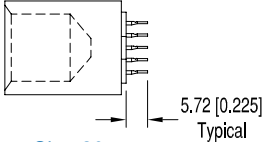
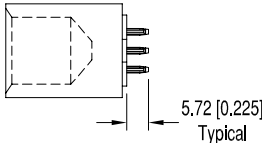
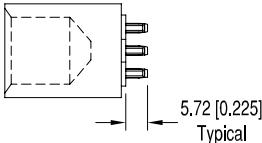
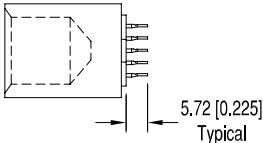
# STRAIGHT COMPLIANT PRESS-FIT BOARD MOUNT CONNECTORS AND HOLE PATTERNS

Infinity  
High Power  
Connector

## STRAIGHT COMPLIANT PRESS-FIT CONNECTORS

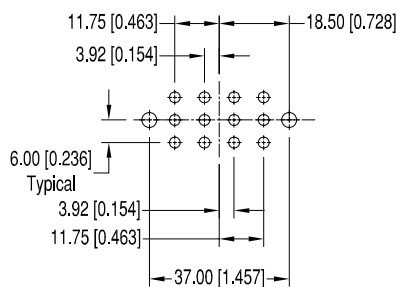
CODE 93

MALE CONNECTOR SHOWN FOR REFERENCE ONLY

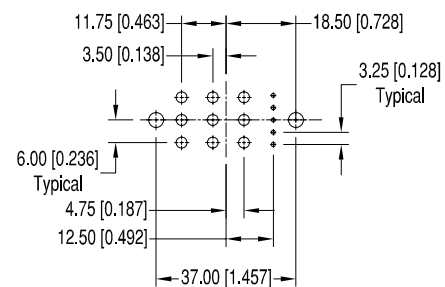
 <p>Size 12 contacts <b>MMIP12W12</b></p>	 <p>Size 12 contacts <b>MMIP14W9</b></p>	 <p>Size 20 contacts <b>MMIP18</b></p>
 <p>Size 16 contacts <b>MMIP31W6</b></p>	 <p>Size 12 contacts <b>MMIP12W12</b></p>	 <p>Size 20 contacts <b>MMIP14W9</b></p>

## STRAIGHT COMPLIANT PRESS-FIT CONTACT HOLE PATTERNS

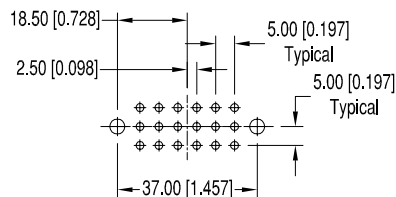
HOLE PATTERN SHOWN IS FOR MALE CONNECTOR  
USE MIRROR IMAGE FOR FEMALE CONNECTOR



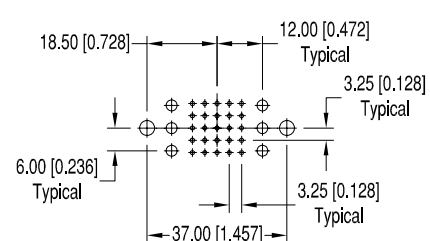
**MMIP12W12**



**MMIP14W9**



**MMIP18**



**MMIP31W6**

### SUGGESTED PRINTED BOARD HOLE SIZES:

**NOTE:** See page 57 for suggested printed board drill hole sizes, recommended plating and finished hole sizes for compliant contact termination positions.

For press-fit connector installation tools, see pages 55-57.

For mounting screw options, see page 55.

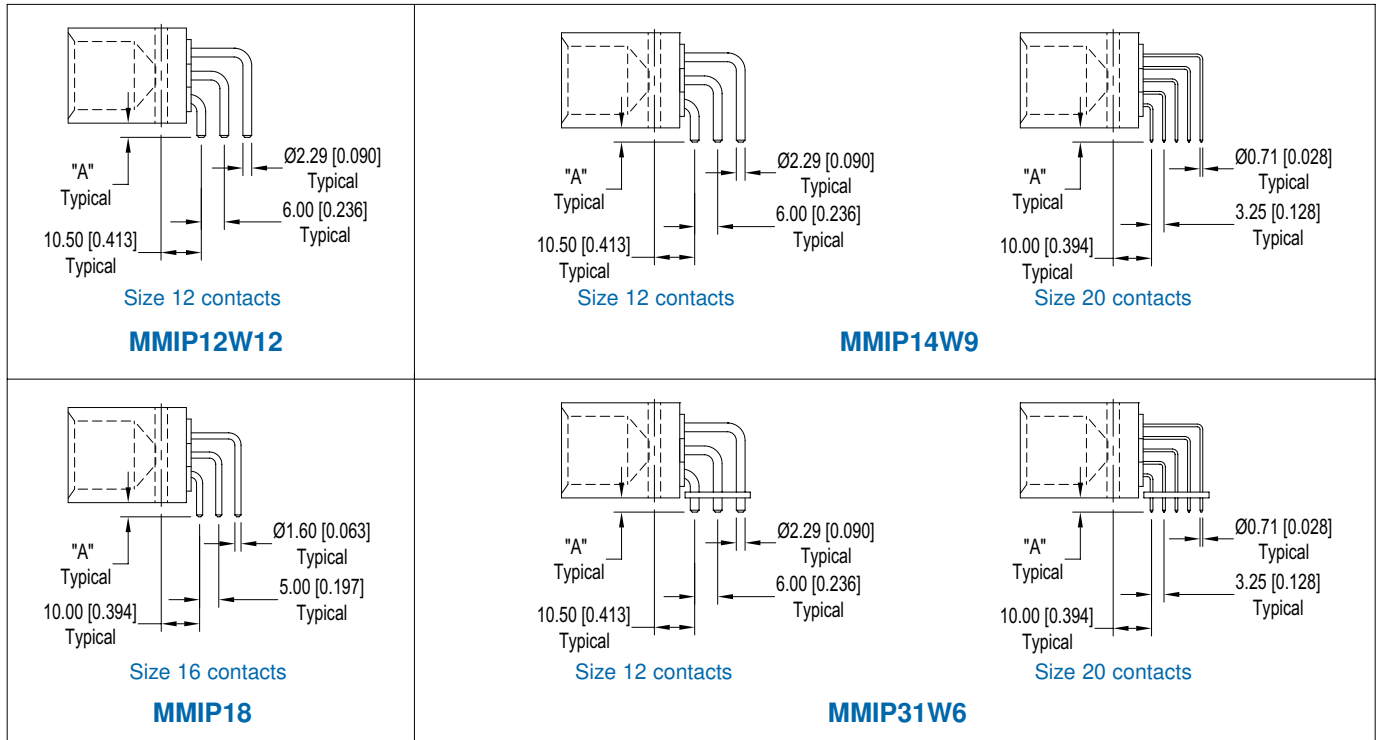


CODE	"A" LENGTH
4	3.70 [0.146]
42	9.58 [0.377]

## RIGHT ANGLE (90°) SOLDER BOARD MOUNT CONNECTORS

CODE 4 AND CODE 42

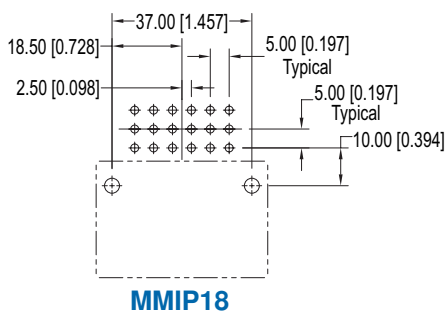
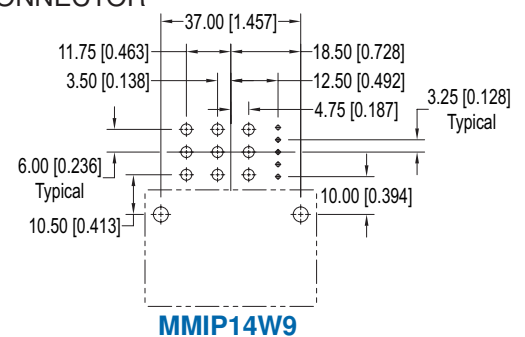
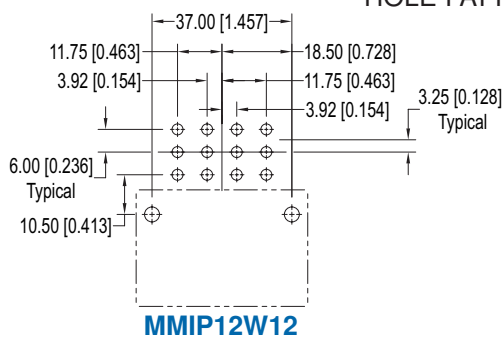
MALE CONNECTOR SHOWN FOR REFERENCE ONLY



## RIGHT ANGLE (90°) SOLDER CONTACT HOLE PATTERNS

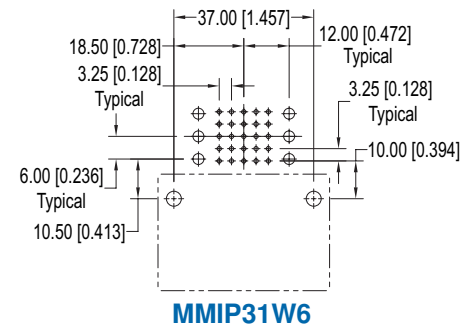
HOLE PATTERN SHOWN IS FOR MALE CONNECTOR

USE MIRROR IMAGE FOR FEMALE CONNECTOR



### SUGGESTED PRINTED BOARD HOLE SIZES:

Suggested Ø1.14 [0.045] holes for size 20 contact holes.  
Suggested Ø2.11 [0.083] holes for size 16 contact holes.  
Suggested Ø2.90 [0.114] holes for size 12 contact holes.  
Suggested Ø3.96±0.08 [0.156±0.003] holes for connector mounting holes.





Positronic Industries  
connectpositronic.com

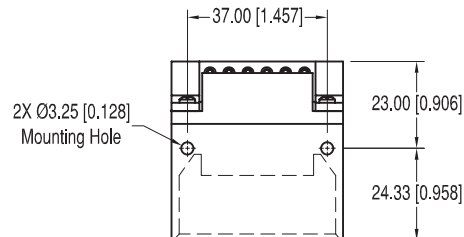
# RIGHT ANGLE (90°) COMPLIANT PRESS-FIT BOARD MOUNT CONNECTORS AND HOLE PATTERN

Infinity  
High Power  
Connector

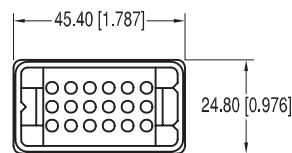
## RIGHT ANGLE (90°) COMPLIANT PRESS-FIT BOARD MOUNT CONNECTORS

### CODE 63

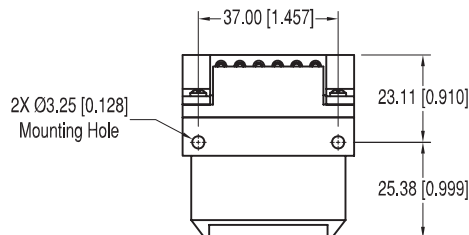
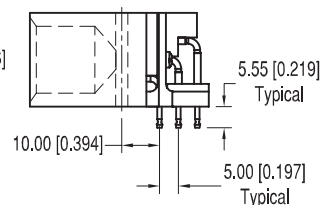
#### MALE AND FEMALE



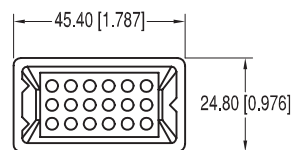
**MALE**



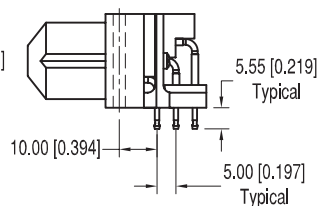
**MMIP18**



**FEMALE**



**MMIP18**



## RIGHT ANGLE (90°) COMPLIANT PRESS-FIT CONTACT HOLE PATTERN

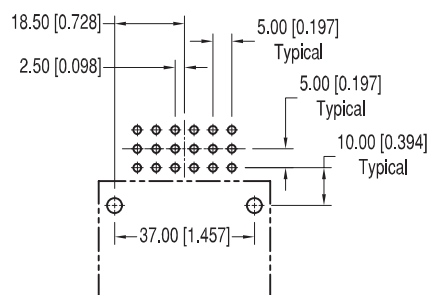
### MALE AND FEMALE

#### SUGGESTED PRINTED BOARD HOLE SIZES:

**NOTE:** See page 57 for suggested printed board drill hole sizes, recommended plating and finished hole sizes for compliant contact termination positions.

For press-fit connector installation tools, see pages 55-57.

For mounting screw options, see page 55.



**MMIP18**

## ORDERING INFORMATION - CODE NUMBERING SYSTEM

Specify Complete Connector By Selecting An Option From Step 1 Through 7

STEP	1	2	3	4	5	6	7	8	9
EXAMPLE	MMIP	12W12	F	32	0	0	A1	/AA	

### STEP 1 - BASIC SERIES

MMIP - Mini-Mini-Infinity

### STEP 2 - CONNECTOR VARIANTS

- 12W12- 12 size 12 contacts
- 14W9 - 9 size 12 and 5 size 20 contacts
- 18 - 18 size 16 contacts
- 31W6 - 6 size 12 and 25 size 20 contacts

### STEP 3 - CONNECTOR GENDER

- M - Male
- F - Female

### STEP 4 - CONTACT TERMINATION TYPE

- 0 - Order contacts separately for cable connectors for connection systems 2, 4 and 5. See pages 41-48.
- 3 - Solder, Straight Printed Board Mount with 3.70 [0.146] tail extension for connection systems 1 and 4.
- 32- Solder, Straight Printed Board Mount with 9.58 [0.377] tail extension for connection systems 1 and 4.
- 4 - Solder, Right Angle (90°) Printed Board Mount with 3.70 [0.146] tail extension for connection systems 1, 2, 3 and 7.
- 42- Solder, Right Angle (90°) Printed Board Mount with 9.58 [0.377] tail extension for connection systems 1, 2, 3 and 7.
- 63 - Press-Fit, Compliant Termination Right Angle (90°) Printed Board Mount, for use with board thicknesses of 2.29 to 4.45 [0.090 to 0.175]. With cross bar. Connection systems 1, 2, 3 and 7. Available on connector variant 18 only.
- 93 - Press-Fit, Compliant Termination Straight Printed Board Mount for use with board thicknesses of 2.29 to 4.45 [0.090 to 0.175]. Connection systems 1 and 4.

### STEP 5 - MOUNTING STYLE

- 0 - None, mounting screws supplied with board mount connector.
- N - Push-on fasteners supplied installed on board mount connector. Not recommended for code 63 and 93.

### STEP 6 - PANEL MOUNT

- 0 - None.
- 82 - Panel Mount 1.52 [0.060] panel thickness
- 83 - Panel Mount 2.28 [0.090] panel thickness

**\*Hot Plug Note:** If UL approval is required for a Hot Plug connector, HP must be added to the part number. This is to be prior to any special plating or MOS requirements.

#### Example part numbers:

MMIP12W12M300A1-HP  
MIP31W6M400A1-HP-294.0

### STEP 9 - SPECIAL OPTIONS

#### CONTACT TECHNICAL SALES FOR SPECIAL OPTIONS

- \* Sequential Mating
- Recessed Female Contacts
- Customer Specified Contact Arrangement
- Hot Plug (see below\*)
- Other Customer Requirements

### STEP 8 - ENVIRONMENTAL COMPLIANCE OPTIONS

/AA - Compliant per EU Directive 2002/95/EC (RoHS)

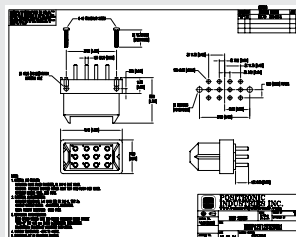


**NOTE:** If compliance to environmental legislation is not required, this step will not be used. Example: MMIP12W12F3200A1

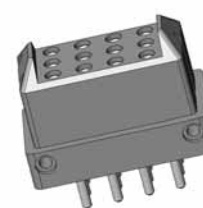
### STEP 7 - CONTACT PLATING

- 0 - Crimp contacts ordered separately. See pages 41-48.
- A1 - Gold flash over nickel on mating end and termination end.
- A2 - Gold flash over nickel on mating end and 5.00μ [0.00020 inch] tin-lead solder coat on termination end. Not available with code 63 and 93 in Step 4.
- C1 - 0.76μ [0.000030 inch] gold over nickel on mating end and termination end.
- C2 - 0.76μ [0.000030 inch] gold over nickel on mating end and 5.00μ [0.00020 inch] tin-lead solder coat on termination end. Not available with code types 63 and 93 in Step 4.
- D1 - 1.27μ [0.000050 inch] gold over nickel on mating end and termination end.
- D2 - 1.27μ [0.000050 inch] gold over nickel on mating end and 5.00μ [0.00020 inch] tin-lead solder coat on termination end. Not available with code types 63 and 93 in Step 4.

**NOTE:** Once you have made a connector selection, contact Technical Sales if you would like to receive a drawing in DXF, PDF format or a 3-dimensional IGES file.



SK Drawing



3-dimensional model

DIMENSIONS ARE IN MILLIMETERS [INCHES].  
ALL DIMENSIONS ARE SUBJECT TO CHANGE.



### TECHNICAL CHARACTERISTICS

#### MATERIALS AND FINISHES:

<b>Insulator:</b>	Glass-filled polyester, UL 94V-0, blue color.
<b>Contacts:</b>	Precision-machined copper alloy with gold flash over nickel, or 0.76 microns [0.000030 inch] gold over nickel, or 1.27 microns [0.000050 inch] gold over nickel. Solder-coated terminations optional.
<b>Mounting Screws:</b>	Steel, zinc plated.
<b>Push-on Fastener:</b>	Spring-temper copper alloy, tin plated.
<b>Float Mount Bushing:</b>	Steel, zinc plated.

#### ELECTRICAL CHARACTERISTICS:

<b>Contact Current Rating:</b>	
<b>Size 8 Contact:</b>	60 amperes, continuous.
<b>Size 12 Contact:</b>	40 amperes, continuous.
<b>Size 16 Contact:</b>	20 amperes, continuous.
<b>Size 20 Contact:</b>	5 amperes.
	Temperature Rise Curves per IEC 512-3, Test 5a. See page 19 of this catalog for performance curves.
<b>Initial Contact Resistance; maximum:</b>	
<b>Size 8 Contact:</b>	0.0005 ohms.
<b>Size 12 Contact:</b>	0.001 ohms.
<b>Size 16 Contact:</b>	0.0016 ohms.
<b>Size 20 Contact:</b>	0.007 ohms.
	Per IEC 512-2, Test 2b.
<b>Insulator Resistance:</b>	5 G ohms per IEC 512-2, Test 3a.
<b>Voltage Proof:</b>	2000 V rms per IEC 512-2, Test 4a, Method C.
<b>Hot Pluggable (50 Couplings per U.L. 1977, Paragraph 15):</b>	
<b>Size 8 Contact:</b>	250 VAC at 25 amperes.
<b>Size 12 Contact:</b>	250 VAC at 25 amperes.
<b>Creepage Distances:</b>	Consult Technical Sales for information about your specific connector choice.
<b>Clearance Distance:</b>	Consult Technical Sales for information about your specific connector choice.
<b>Working Voltage:</b>	Consult Technical Sales for information about your specific connector choice.

#### MECHANICAL CHARACTERISTICS:

<b>Blind Mating System:</b>	Molded in guides allow for misalignment up to 7.62 mm [0.300 inch]
<b>Polarization:</b>	Provided by connector body design.
<b>Removable Contacts:</b>	Insert contact in rear face of insulator; release from front face of insulator. Female contacts feature "Closed Entry" design.
<b>Removable Contact Retention in Connector Body:</b>	
<b>Size 8 Contact:</b>	67N [15 lbs.] per IEC 512-8, Test 15a.
<b>Size 12 Contact:</b>	67N [15 lbs.] per IEC 512-8, Test 15a.
<b>Size 16 Contact:</b>	67N [15 lbs.] per IEC 512-8, Test 15a.
<b>Size 20 Contact:</b>	44N [10 lbs.] per IEC 512-8, Test 15a.
<b>Fixed Contacts:</b>	Printed board terminations, both straight and right angle (90°). Size 8, 12 and 16 female contacts feature "Closed Entry" design. Size 20 female contacts feature "Rugged Open Entry" design.
<b>Fixed Contact Retention in Connector Body:</b>	44N [10 lbs.], minimum.
<b>Resistance to Solder Heat:</b>	260°C [500°F] for 10 seconds duration per IEC 512-6, Test 12e, 25-watt soldering iron.
<b>Sequential Contact Mating System:</b>	Two level and three level systems featured. Consult Technical Sales for application assistance with contact sequencing.
<b>Safety "Recessed in Insulator" Contacts:</b>	Size 16 female contacts may be recessed 5.00 mm [0.197 inch] below the face of the female connector insulator per safety requirements. Consult Technical Sales for ordering information.
<b>Compliant Press-Fit Terminations:</b>	Size 8, 12, 16 and 20 contacts are available with Compliant Press-Fit Contact Terminations. Consult Technical Sales for electrical and mechanical characteristics.
<b>Printed Board and Panel Mounting Holes:</b>	Mounting holes provided in connector body for both printed board and panel mounting. Self-tapping screws or push-on fastener options are available.
<b>Float Mount Shoulder Screw:</b>	Provides up to 2.03 mm [0.080 inch] float.
<b>Mechanical Operations:</b>	
<b>Systems 1, 2 &amp; 7:</b>	200 couplings.
<b>Systems 3, 4 &amp; 5:</b>	250 couplings.

#### CLIMATIC CHARACTERISTICS:

<b>Working Temperature:</b>	-55°C to +125°C.
-----------------------------	------------------



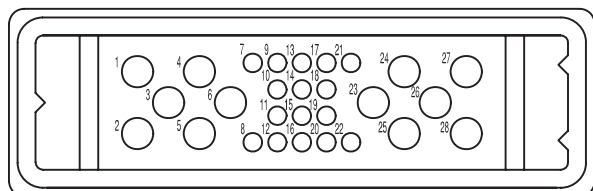
For RoHS options  
see page 28.

Recognized by various safety agencies.  
Consult Technical Sales for updated list.

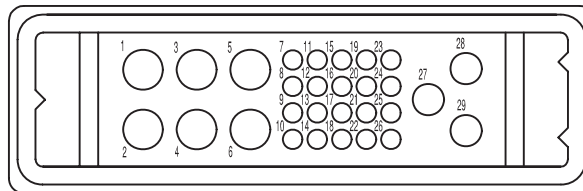


## CONNECTOR VARIANTS

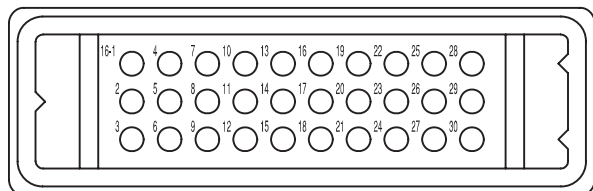
FACE VIEW OF MALE OR REAR VIEW OF FEMALE



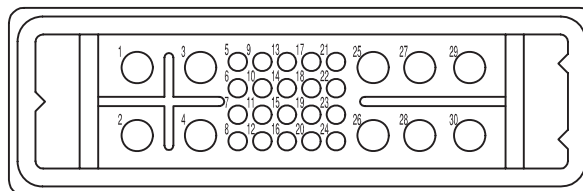
**MIP28W12 VARIANT**  
12 Size 12 and 16 Size 20 Contacts



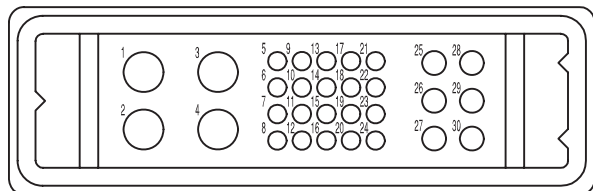
**MIP29W9 VARIANT**  
6 Size 8, 3 Size 12, 20 Size 20 Contacts



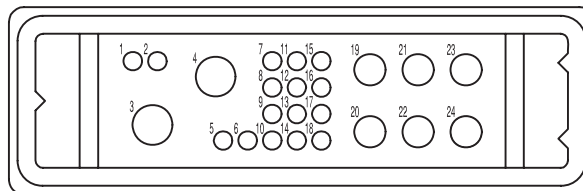
**MIP30 VARIANT**  
30 Size 16 Contacts



**MIP30WA10 VARIANT**  
10 Size 12 and 20 Size 20 Contacts



**MIP30WB10 VARIANT**  
4 Size 8, 6 Size 16, 20 Size 20 Contacts



**MIP24W8 VARIANT**  
2 Size 8  
(See page 46 for high current or pages 45-48 for standard)  
Size 12, 16 Size 20 Contacts  
ONLY AVAILABLE FOR USE WITH CRIMP CONTACTS.

Refer to pages 7 & 8 for  
Application Specific Arrangements



Positronic Industries  
connectpositronic.com

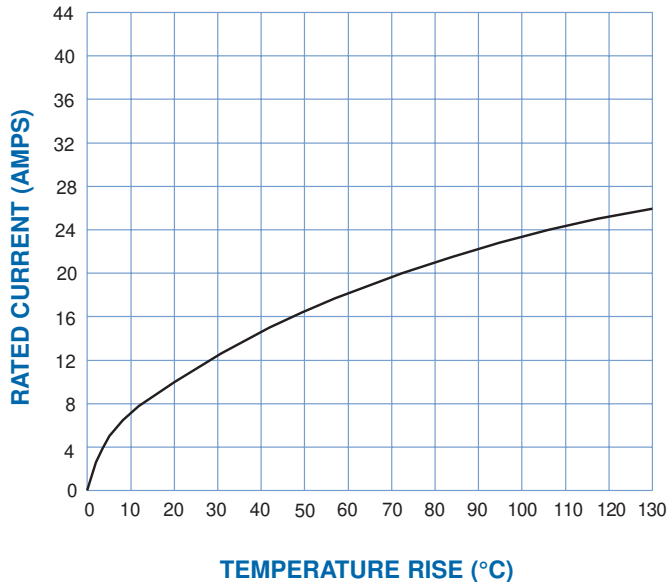
# TEMPERATURE RISE CURVES AND CONNECTOR MATING DIMENSIONS

Infinity  
High Power  
Connector

## CONNECTOR TEMPERATURE RISE CURVES

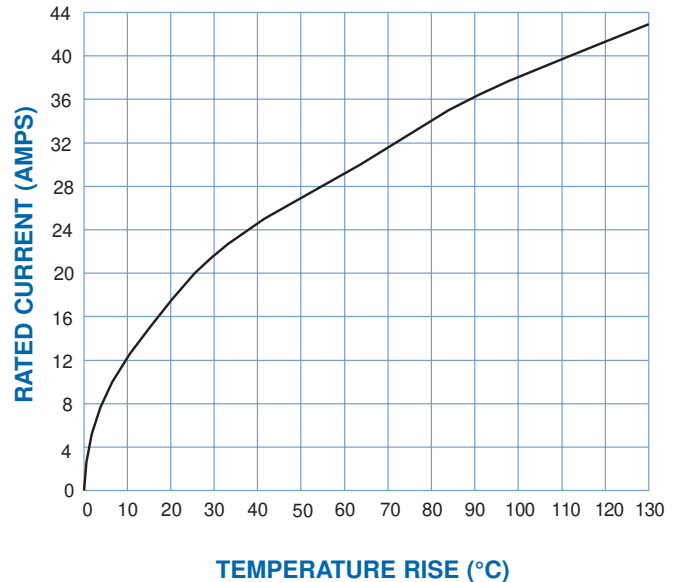
Tested per IEC Publication 512-3, Test 5a

### SIZE 16 CONTACTS



Above curve developed using MIP30M0000 and MIP30F0000 connectors with MC112N and FC112N2 contacts and 12 AWG wire. All contacts under load.

### SIZE 12 CONTACTS

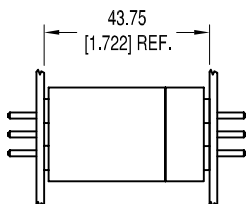


Above curve developed using MIP30WA10M0000 and MIP30WA10F0000 connectors and MC612N with FC612N2 contacts and 12 AWG wire. All contacts under load. Size 20 contact positions not filled and tested.

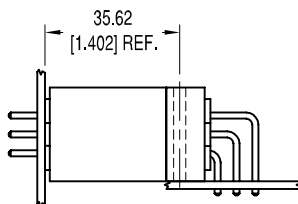
### NOTE:

- 1) These temperature rise curves were developed using standard contact materials. High conductivity contact materials are available. These alternate materials allow for more favorable current carrying performance; consult Technical Sales for details.
- 2) Consult Technical Sales for Electrical and Mechanical characteristics of press-fit terminations.

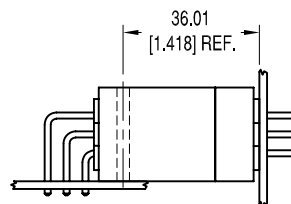
## CONNECTOR MATING DIMENSIONS



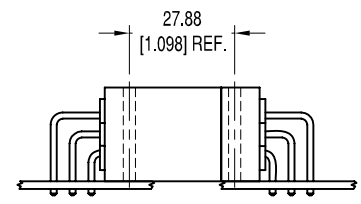
Straight Board Mount or Panel Mount Female to Straight Board Mount or Panel Mount Male.



Right Angle (90°) Board Mount Female to Straight Board Mount or Panel Mount Male.

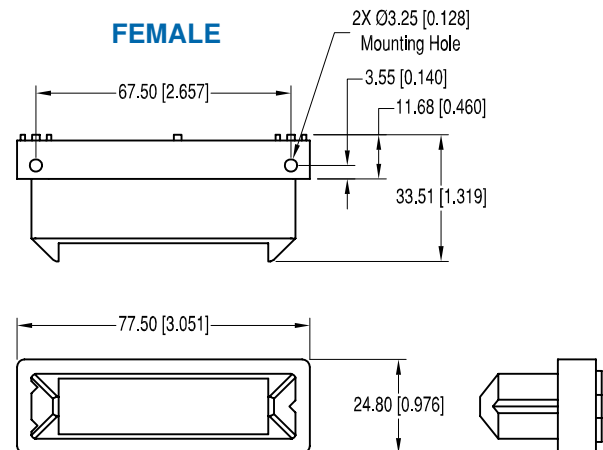
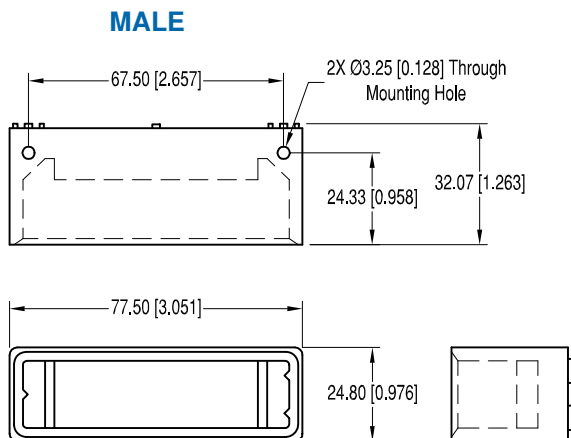


Straight Board Mount or Panel Mount Female to Right Angle (90°) Board Mount Male.



Right Angle (90°) Board Mount Female to Right Angle (90°) Board Mount Male.

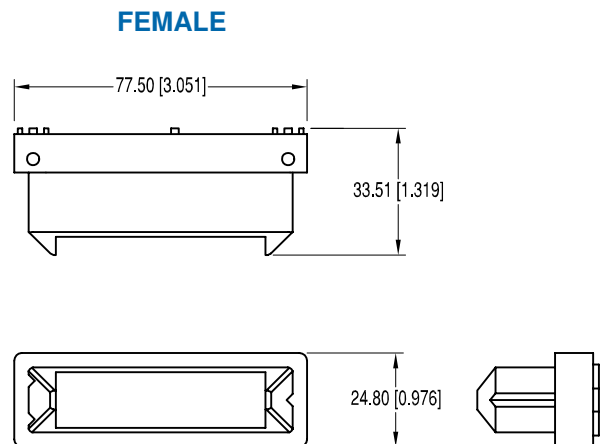
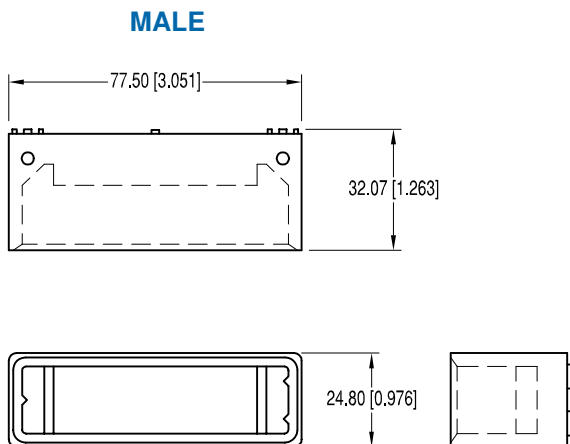
## CONNECTOR OUTLINE DIMENSIONS FOR USE WITH CODE 0, 3, 32, 93, 4, 42, AND 63



## CABLE CONNECTOR

FOR USE WITH SIZE 8, 12, 16 AND 20 REMOVABLE CONTACTS  
**CODE 0**

CONTACTS ARE NOT SUPPLIED WITH CONNECTOR AND MUST BE ORDERED SEPARATELY



*For information regarding size 8, 12, 16 and 20 removable contacts, see Removable Contact section, pages 41-48.*



# STRAIGHT SOLDER BOARD MOUNT CONNECTORS

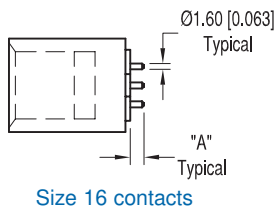
Infinity  
High Power  
Connector

CODE	"A" LENGTH
3	3.70 [0.146]
32	9.58 [0.377]

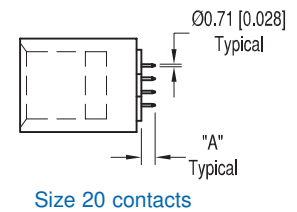
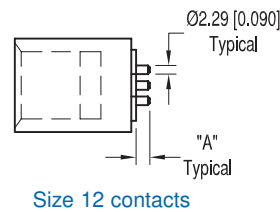
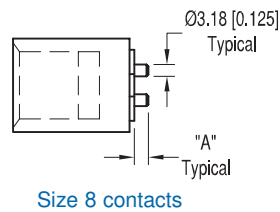
## STRAIGHT SOLDER BOARD MOUNT CONNECTORS

### CODE 3 AND CODE 32

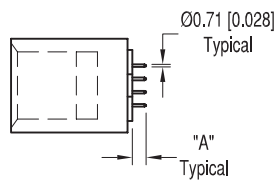
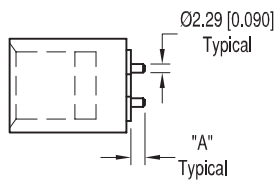
MALE CONNECTOR SHOWN FOR REFERENCE ONLY



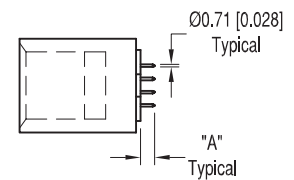
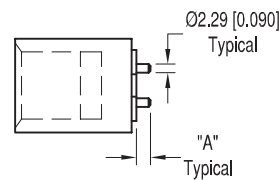
**MIP30**



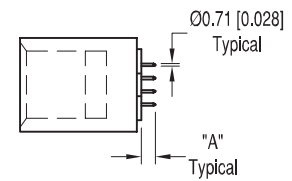
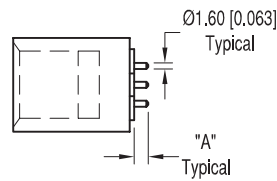
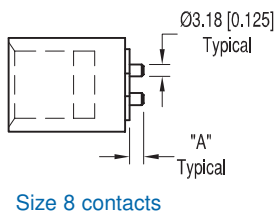
**MIP29W9**



**MIP30WA10**



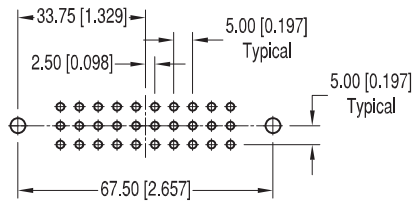
**MIP28W12**



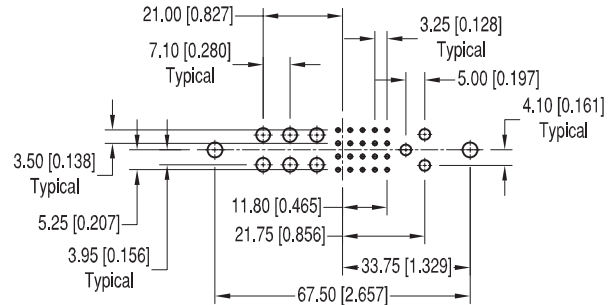
**MIP30WB10**

## STRAIGHT SOLDER CONTACT HOLE PATTERNS

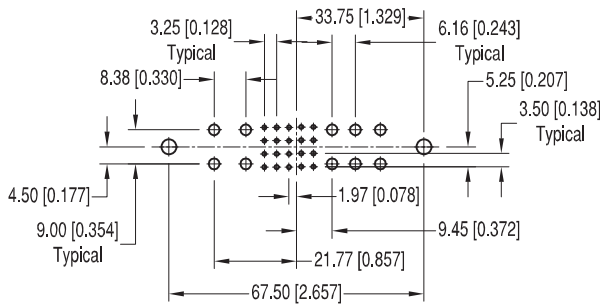
HOLE PATTERN SHOWN IS FOR MALE CONNECTOR  
USE MIRROR IMAGE FOR FEMALE CONNECTOR



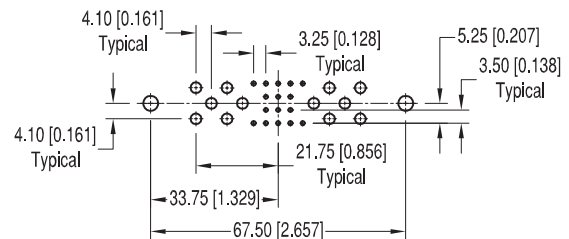
**MIP30**



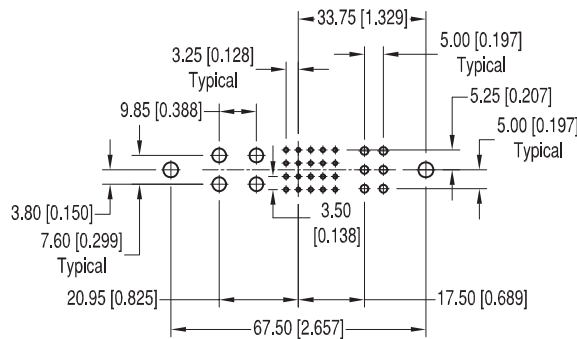
**MIP29W9**



**MIP30WA10**



**MIP28W12**



**MIP30WB10**

### SUGGESTED PRINTED BOARD HOLE SIZES:

Suggested  $\phi 1.14$  [0.045] holes for size 20 straight contact holes.  
Suggested  $\phi 2.11$  [0.083] holes for size 16 straight contact holes.  
Suggested  $\phi 2.90$  [0.114] holes for size 12 straight contact holes.  
Suggested  $\phi 3.68$  [0.145] holes for size 8 straight contact holes.  
Suggested  $\phi 3.96 \pm 0.08$  [0.156  $\pm$  0.003] holes for connector mounting holes.





Positronic Industries  
connectpositronic.com

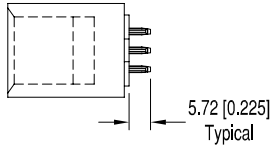
# STRAIGHT COMPLIANT PRESS-FIT CONNECTORS

Infinity  
High Power  
Connector

## STRAIGHT COMPLIANT PRESS-FIT CONNECTORS

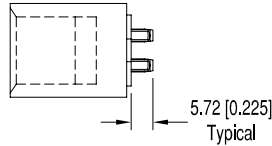
CODE 93

MALE CONNECTOR SHOWN FOR REFERENCE ONLY

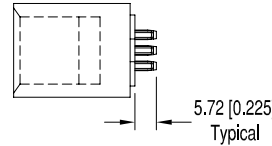


Size 16 contacts

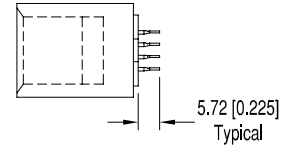
**MIP30**



Size 8 contacts

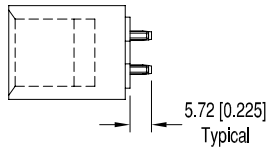


Size 12 contacts

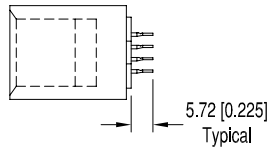


Size 20 contacts

**MIP29W9**

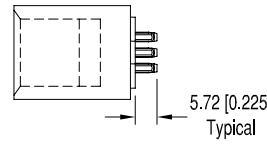


Size 12 contacts

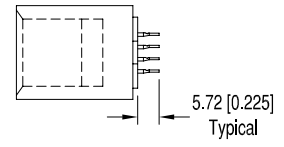


Size 20 contacts

**MIP30WA10**

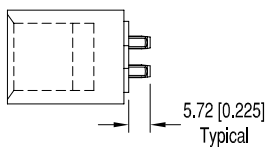


Size 12 contacts

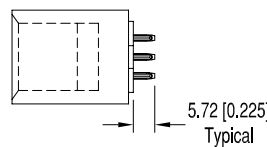


Size 20 contacts

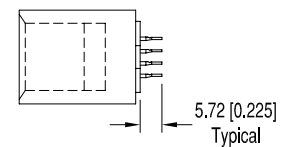
**MIP28W12**



Size 8 contacts



Size 16 contacts

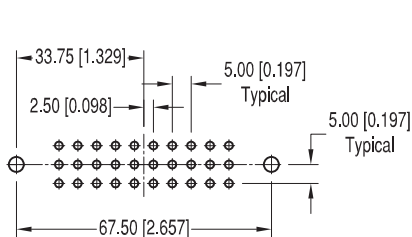


Size 20 contacts

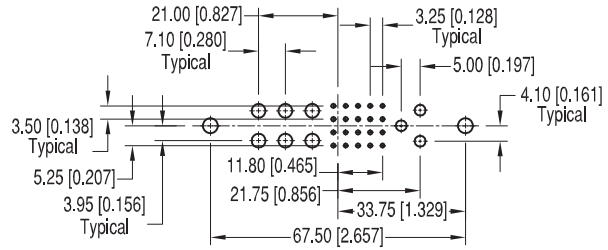
**MIP30WB10**

## STRAIGHT COMPLIANT PRESS-FIT CONTACT HOLE PATTERNS

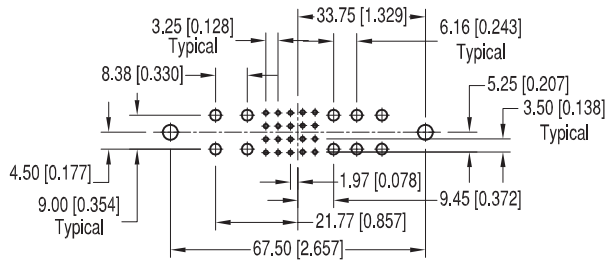
HOLE PATTERN SHOWN IS FOR MALE CONNECTOR; USE MIRROR IMAGE FOR FEMALE CONNECTOR



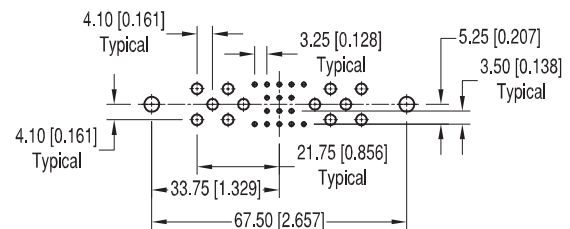
**MIP30**



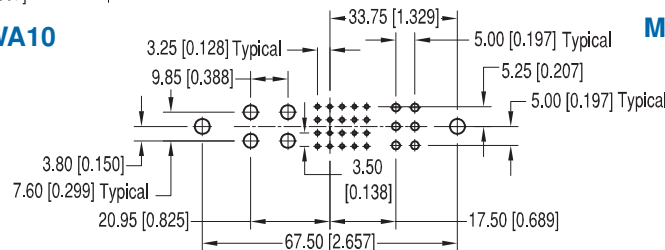
**MIP29W9**



**MIP30WA10**



**MIP28W12**



**MIP30WB10**

### SUGGESTED PRINTED BOARD HOLE SIZES:

**NOTE:** See page 57 for suggested printed board drill hole sizes, recommended plating and finished hole sizes for compliant contact termination positions.

For press-fit connector installation tools, see pages 55-57.

For mounting screw options, see page 55.



Positronic Industries  
connectpositronic.com

# RIGHT ANGLE (90°) SOLDER BOARD MOUNT CONNECTORS

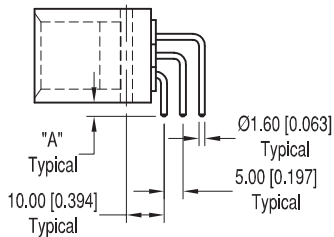
Infinity  
High Power  
Connector

## RIGHT ANGLE (90°) SOLDER BOARD MOUNT CONNECTORS

### CODE 4 AND CODE 42

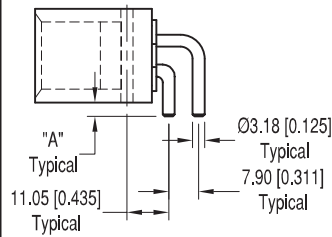
MALE CONNECTOR SHOWN FOR REFERENCE ONLY

CODE	"A" LENGTH
4	3.70 [0.146]
42	9.58 [0.377]

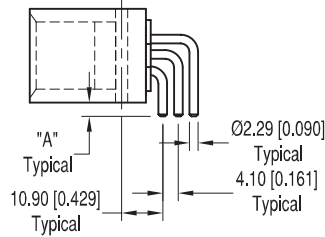


Size 16 contacts

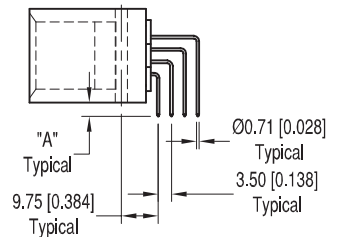
**MIP30**



Size 8 contacts

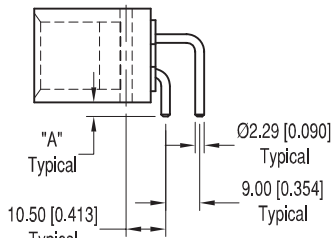


Size 12 contacts

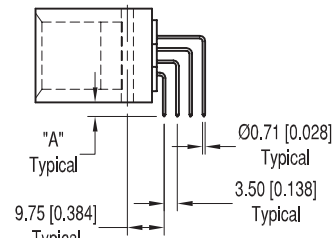


Size 20 contacts

**MIP29W9**

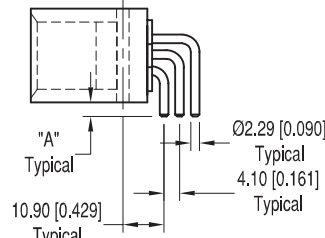


Size 12 contacts

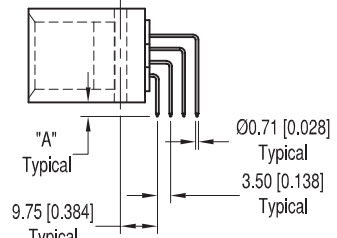


Size 20 contacts

**MIP30WA10**

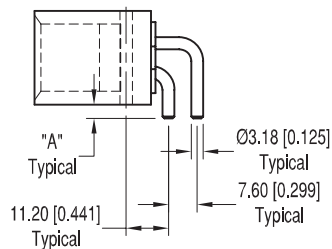


Size 12 contacts

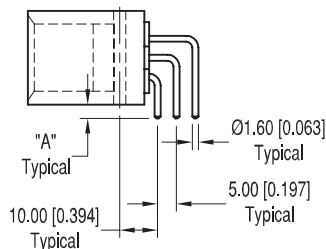


Size 20 contacts

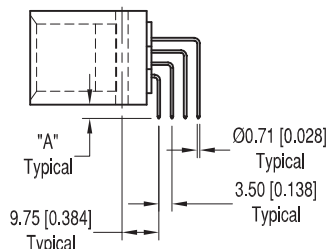
**MIP28W12**



Size 8 contacts



Size 16 contacts



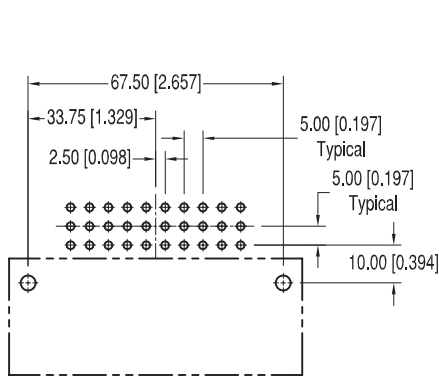
Size 20 contacts

**MIP30WB10**

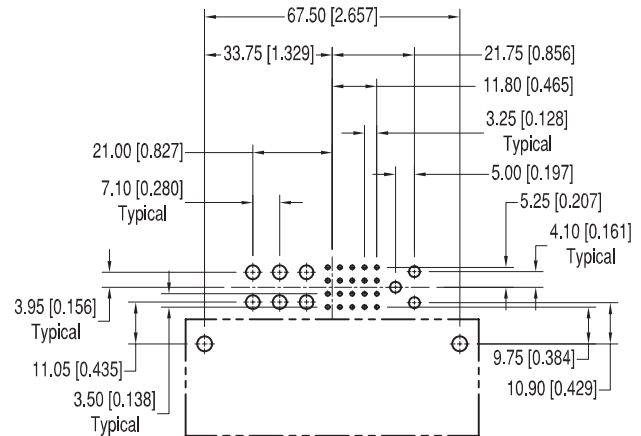
MIP SERIES

## RIGHT ANGLE (90°) SOLDER CONTACT HOLE PATTERNS

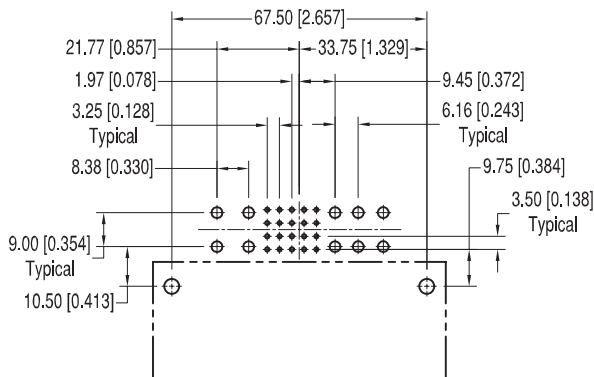
HOLE PATTERN SHOWN IS FOR MALE CONNECTOR  
USE MIRROR IMAGE FOR FEMALE CONNECTOR



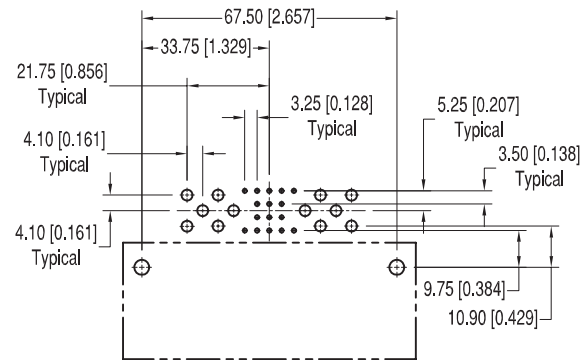
**MIP30**



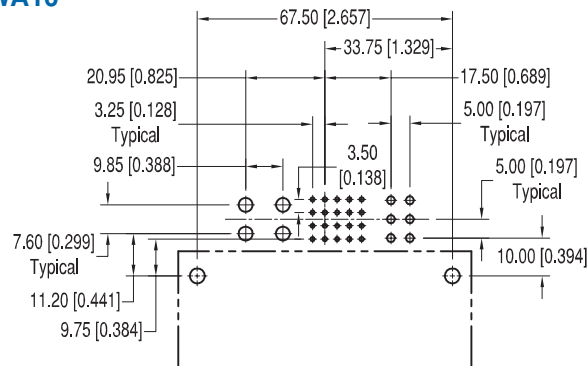
**MIP29W9**



**MIP30WA10**



**MIP28W12**



**MIP30WB10**

### SUGGESTED PRINTED BOARD HOLE SIZES:

Suggested  $\phi 1.14$  [0.045] holes for size 20 contact holes.  
Suggested  $\phi 2.11$  [0.083] holes for size 16 contact holes.  
Suggested  $\phi 2.90$  [0.114] holes for size 12 contact holes.  
Suggested  $\phi 3.68$  [0.145] holes for size 8 contact holes.  
Suggested  $\phi 3.96 \pm 0.08$  [0.156  $\pm$  0.003] holes for connector mounting holes.



Positronic Industries  
connectpositronic.com

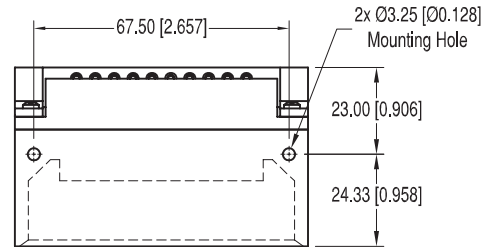
# RIGHT ANGLE (90°) COMPLIANT PRESS-FIT BOARD MOUNT CONNECTORS AND HOLE PATTERN

Infinity  
High Power  
Connector

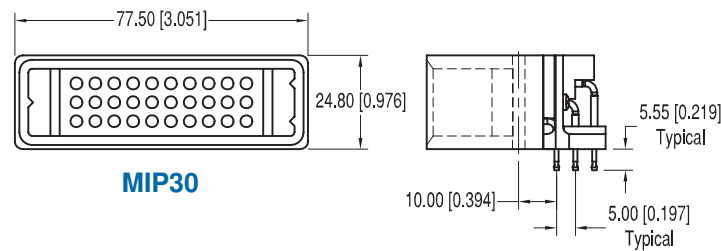
## RIGHT ANGLE (90°) COMPLIANT PRESS-FIT BOARD MOUNT CONNECTORS

### CODE 63

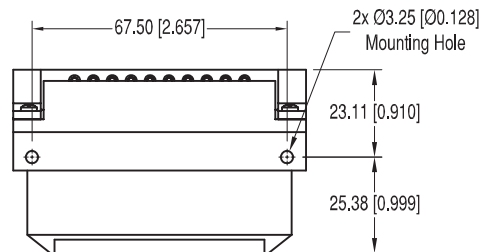
#### MALE AND FEMALE



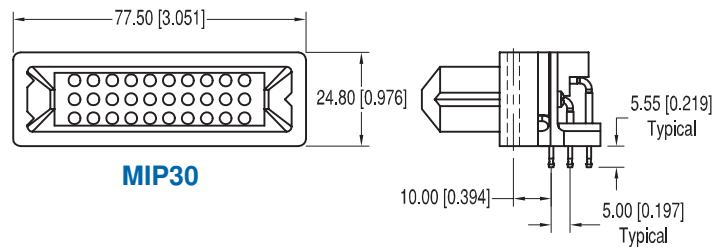
**MALE**



**MIP30**



**FEMALE**



**MIP30**

## RIGHT ANGLE (90°) COMPLIANT PRESS-FIT CONTACT HOLE PATTERN

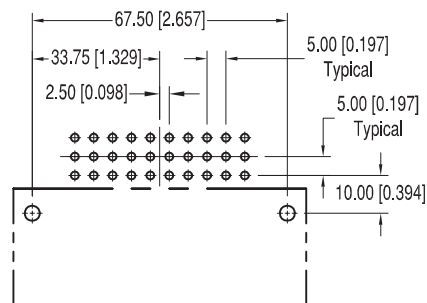
### MALE AND FEMALE

#### SUGGESTED PRINTED BOARD HOLE SIZES:

**NOTE:** See page 57 for suggested printed board drill hole sizes, recommended plating and finished hole sizes for compliant contact termination positions.

For press-fit connector installation tools, see pages 55-57.

For mounting screw options, see page 55.



**MIP30**



## ORDERING INFORMATION - CODE NUMBERING SYSTEM

Specify Complete Connector By Selecting An Option From Step 1 Through 7

STEP	1	2	3	4	5	6	7	8	9
EXAMPLE	MIP	29W9	F	32	0	0	A1	/AA	

### STEP 1 - BASIC SERIES

MIP - Mini-Infinity

### STEP 2 - CONNECTOR VARIANTS

- 24W8 - 2 high performance size 8, 6 size 12 and 16 size 20 contacts. Only available for use with crimp contacts.
- 28W12 - 12 size 12 and 16 size 20 contacts
- 29W9 - 6 size 8, 3 size 12, and 20 size 20 contacts
- 30 - 30 size 16 contacts
- 30WA10 - 10 size 12 and 20 size 20 contacts
- 30WB10 - 4 size 8, 6 size 16, and 20 size 20 contacts

### STEP 3 - CONNECTOR GENDER

- M - Male
- F - Female

### STEP 4 - CONTACT TERMINATION TYPE

- 0 - Order contacts separately for cable connectors for connection systems 2, 4 and 5. See pages 41-48.
- 3 - Solder, Straight Printed Board Mount with 3.70 [0.146] tail extension for connection systems 1 and 4.
- 32- Solder, Straight Printed Board Mount with 9.58 [0.377] tail extension for connection systems 1 and 4.
- 4 - Solder, Right Angle (90°) Printed Board Mount with 3.70 [0.146] tail extension for connection systems 1, 2, 3 and 7.
- 42- Solder, Right Angle (90°) Printed Board Mount with 9.58 [0.377] tail extension for connection systems 1, 2, 3 and 7.
- 63 - Press-Fit, Compliant Termination Right Angle (90°) Printed Board Mount for use with board thicknesses of 2.29 to 4.45 [0.090 to 0.175]. With cross bar. Connection systems 1, 2, 3 and 7. Available on connector variant 30 only.
- 93 - Press-Fit, Compliant Termination Straight Printed Board Mount for use with board thicknesses of 2.29 to 4.45 [0.090 to 0.175]. Connection systems 1 and 4.

### STEP 5 - MOUNTING STYLE

- 0 - None, mounting screws supplied with board mount connector.
- N - Push-on fasteners supplied installed on board mount connector. Not recommended for code 63 and 93.

### STEP 9 - SPECIAL OPTIONS

#### CONTACT TECHNICAL SALES FOR SPECIAL OPTIONS

- Sequential Mating Systems
- Recessed Female Contacts
- Customer Specified Contact Arrangement
- Hot Plug (see below\*)
- Other Customer Requirements

### STEP 8 - ENVIRONMENTAL COMPLIANCE OPTIONS

/AA - Compliant per EU Directive 2002/95/EC (RoHS)



**NOTE:** If compliance to environmental legislation is not required, this step will not be used. Example: MIP29W9F3200A1

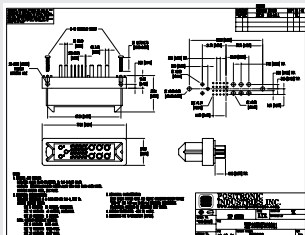
### STEP 7 - CONTACT PLATING

- 0 - Crimp contacts ordered separately, see pages 41-48.
- A1 - Gold flash over nickel on mating end and termination end.
- A2 - Gold flash over nickel on mating end and 5.00μ [0.00020 inch] tin-lead solder coat on termination end. Not available with code 63 and 93 in Step 4.
- C1 - 0.76μ [0.000030 inch] gold over nickel on mating end and termination end.
- C2 - 0.76μ [0.000030 inch] gold over nickel on mating end and 5.00μ [0.00020 inch] tin-lead solder coat on termination end. Not available with code types 63 and 93 in Step 4.
- D1 - 1.27μ [0.000050 inch] gold over nickel on mating end and termination end.
- D2 - 1.27μ [0.000050 inch] gold over nickel on mating end and 5.00μ [0.00020 inch] tin-lead solder coat on termination end. Not available with code types 63 and 93 in Step 4.

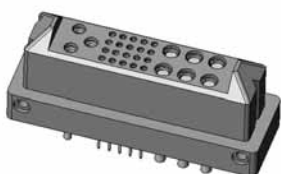
### STEP 6 - PANEL MOUNT

- 0 - None.
- 82 - Panel Mount 1.52 [0.060] panel thickness
- 83 - Panel Mount 2.28 [0.090] panel thickness

**NOTE:** Once you have made a connector selection, contact Technical Sales if you would like to receive a drawing in DXF, PDF format or a 3-dimensional IGES file.



SK Drawing



3-dimensional model

**\*Hot Plug Note:** If UL approval is required for a Hot Plug connector, HP must be added to the part number. This is to be prior to any special plating or MOS requirements.

#### Example part numbers:

MIP28W12M300A1-HP  
MIP30WA10M400A1-HP-294.0



### TECHNICAL CHARACTERISTICS

#### MATERIALS AND FINISHES:

<b>Insulator:</b>	Glass-filled polyester, UL 94V-0, blue color.
<b>Contacts:</b>	Precision-machined copper alloy with gold flash over nickel, or 0.76 microns [0.000030 inch] gold over nickel, or 1.27 microns [0.000050 inch] gold over nickel. Solder-coated terminations optional.
<b>Cable Adapter:</b>	Thermoplastic and metallized plastic.
<b>Mounting Screws:</b>	Steel, zinc plated.
<b>Jackscrews:</b>	Stainless steel, passivated. Knobs are aluminum with black anodized coating.
<b>Push-on Fastener:</b>	Spring-temper copper alloy, tin plated.
<b>Mounting Plate:</b>	Steel with zinc plate.

#### ELECTRICAL CHARACTERISTICS:

<b>Contact Current Rating:</b>	
<b>Size 12 Contact:</b>	40 amperes, continuous
<b>Size 16 Contact:</b>	20 amperes, continuous.
<b>Size 20 Contact:</b>	5 amperes
	Temperature Rise Curves per IEC 512-3, Test 5a. See page 31 of this catalog for performance curves.
<b>Initial Contact Resistance per IEC 512-2, Test 2b.:</b>	
<b>Size 12 Contact:</b>	0.001 ohms, maximum.
<b>Size 16 Contact:</b>	0.0016 ohms, maximum.
<b>Size 20 Contact:</b>	0.007 ohms
<b>Insulator Resistance:</b>	5 G ohms per IEC 512-2, Test 3a.
<b>Voltage Proof:</b>	2000 V rms per IEC 512-2, Test 4a, Method C.
<b>Hot Pluggable (50 Couplings per U.L. 1977, Paragraph 15):</b>	
<b>Size 12 Contact:</b>	250 VAC at 25 amperes.
<b>Primary Circuit Contact Positions:</b>	12-2, 12-5, 12-9, 12-11, 12-14, and 12-18.
<b>Secondary Circuit Contact Positions:</b>	12-1, 12-3, 12-4, 12-6, 12-7, 12-8, 12-10, 12-12, 12-13, 12-15, 12-16, and 12-17.
<b>Creepage Distances:</b>	Consult Technical Sales for information about your specific connector choice.
<b>Clearance Distance:</b>	Consult Technical Sales for information about your specific connector choice.
<b>Working Voltage:</b>	Consult Technical Sales for information about your specific connector choice.

#### MECHANICAL CHARACTERISTICS:

<b>Blind Mating System:</b>	Male and female connector bodies provide "lead-in" for 7.62 mm [0.300 inch] diametral misalignment.
<b>Polarization:</b>	Provided by connector body design.
<b>Removable Contacts:</b>	Insert contact in rear face of insulator; release from front face of insulator. Female contacts feature "Closed Entry" design.
<b>Removable Contact Retention in Connector Body:</b>	
<b>Size 12 Contact:</b>	67N [15 lbs.] per IEC 512-8, Test 15a.
<b>Size 16 Contact:</b>	67N [15 lbs.] per IEC 512-8, Test 15a.
<b>Size 20 Contact:</b>	44N [10 lbs.] per IEC 512-8, Test 15a.
<b>Fixed Contacts:</b>	Printed board terminations, both straight and right angle (90°). Size 12 and 16 female contacts feature "Closed Entry" design. Size 20 female contacts feature "Rugged Open Entry" design.
<b>Fixed Contact Retention in Connector Body:</b>	44N (10 lbs.), minimum.
<b>Resistance to Solder Heat:</b>	260°C (500°F) for 10 seconds duration per IEC 512-6, Test 12e, 25-watt soldering iron.
<b>Sequential Contact Mating System:</b>	Two level and three level systems featured. Consult Technical Sales for application assistance with contact sequencing.
<b>Safety "Recessed in Insulator" Contacts:</b>	Size 12 and 16 female contacts may be recessed 5.00 mm [0.197 inch] below the face of the female connector insulator per safety requirements. Consult Technical Sales for ordering information.
<b>Compliant Press-Fit Terminations:</b>	Size 12, 16 and 20 contacts are available with Compliant Press-Fit Contact Terminations. Consult Technical Sales for electrical and mechanical characteristics.
<b>Locking and Coupling System:</b>	Center jackscrew, M4X0.7 thread. Long jackscrews for use with cable adapter or short jackscrews for use without cable adapter.
<b>Printed Board and Panel Mounting Holes:</b>	Mounting holes provided in connector body for both printed board and panel mounting. Self-tapping screws or push-on fastener options are available.
<b>Mounting Plate with Float Bushings:</b>	Provides up to 2.54 X 4.88 mm [0.100 X 0.192 inch] float.
<b>Mechanical Operations:</b>	
<b>Systems 1 &amp; 2:</b>	200 couplings.
<b>Systems 3, 4, 5, &amp; 6:</b>	500 couplings.
<b>CLIMATIC CHARACTERISTICS:</b>	
<b>Working Temperature:</b>	-55°C to +125°C.

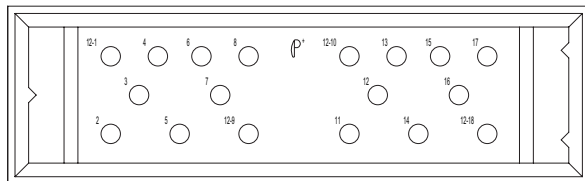


For RoHS options  
see page 40.

**UL Recognized:** File #E49351  
**CSA Recognized:** File #LR54219

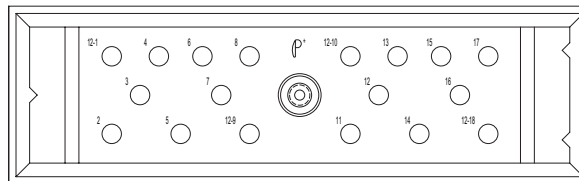
## CONTACT VARIANTS

FACE VIEW OF MALE OR REAR VIEW OF FEMALE



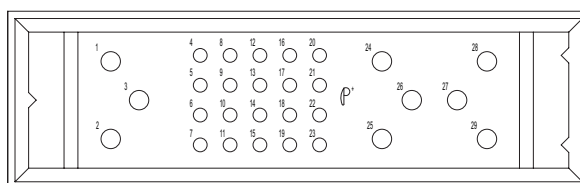
**IP18 VARIANT**

18 Size 12 Contacts



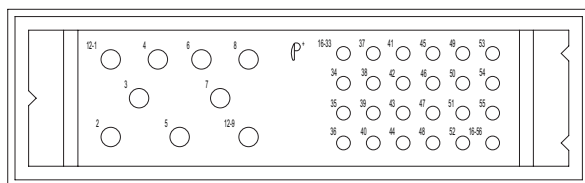
**IP18 VARIANT**

18 Size 12 Contacts with Jackscrew \*



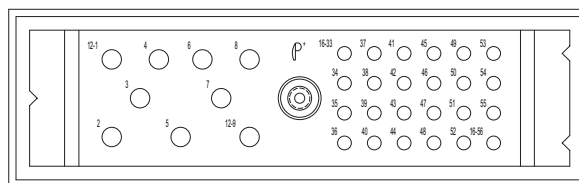
**IP29W9 VARIANT**

9 Size 12 and 20 Size 16 Contacts



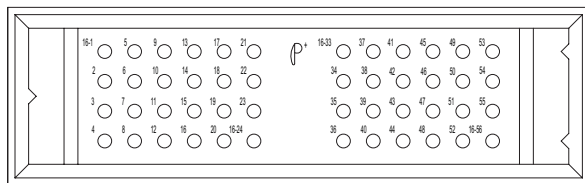
**IP33W9 VARIANT**

9 Size 12 and 24 Size 16 Contacts



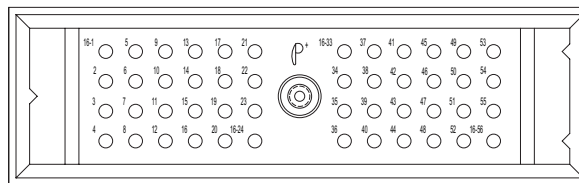
**IP33W9 VARIANT**

9 Size 12 and 24 Size 16 Contacts with Jackscrew \*



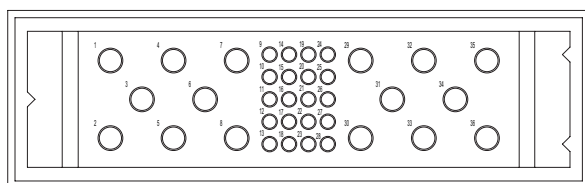
**IP48 VARIANT**

48 Size 16 Contacts



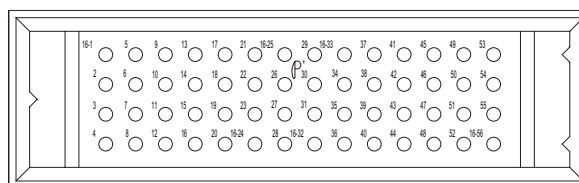
**IP48 VARIANT**

48 Size 16 Contacts with Jackscrew \*



**IP36W16 VARIANT**

16 Size 12 and 20 Size 20 Contacts



**IP56 VARIANT**

56 Size 16 Contacts

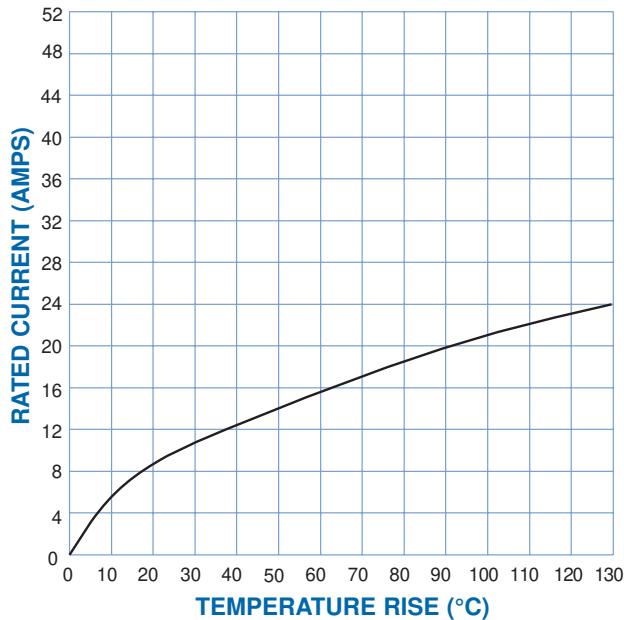
**\* NOTE:**

Male connectors are offered with rotating jackscrews. Female connectors are offered with fixed jackscrews.



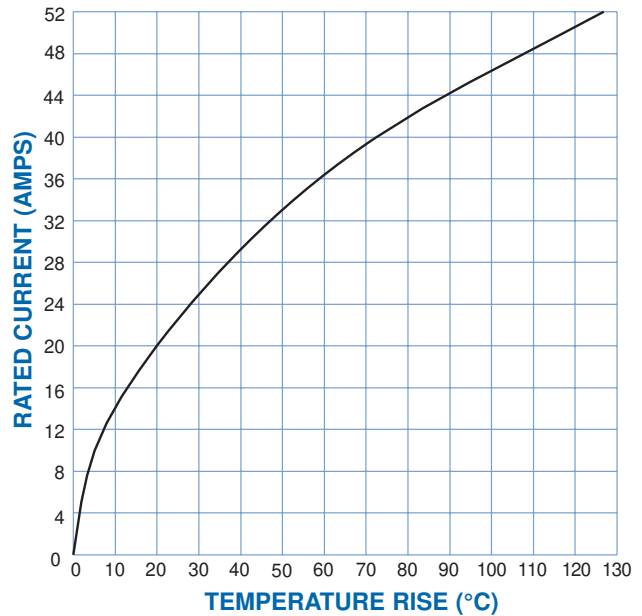
## TEMPERATURE RISE CURVES TESTED PER IEC PUBLICATION 512-3, TEST 5A

### SIZE 16 CONTACTS



Above curve developed using IP56M400A1 and IP56F300A1 connectors and 12 AWG wire. All contacts under load.

### SIZE 12 CONTACTS

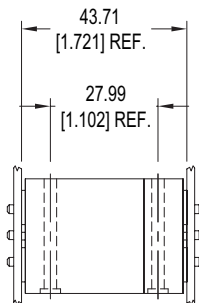


Above curve developed using a IP33W9M0000 connector with MC612N contacts and a IP33W9F0000 connector with FC612N2 contacts and 12 AWG wire on both. All contacts under load. Size 16 contact positions not filled and tested.

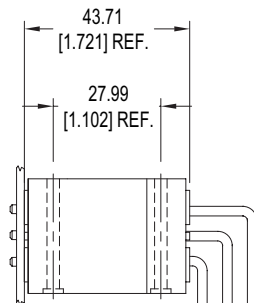
### NOTE:

These temperature rise curves were developed using standard contact materials. High conductivity contact materials are available. These alternate materials allow for more favorable current carrying performance; consult Technical Sales for details.

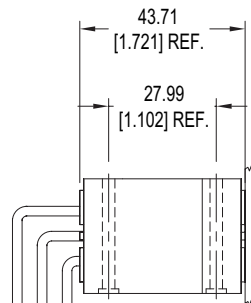
## CONNECTOR MATING DIMENSIONS



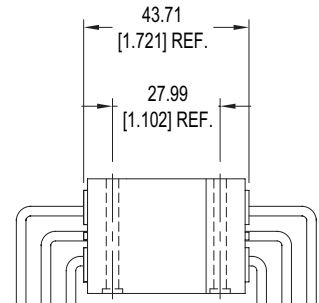
**Straight Board Mount or Panel Mount Female to Straight Board Mount or Panel Mount Male.**



**Right Angle (90°) Board Mount Female to Straight Board Mount or Panel Mount Male.**



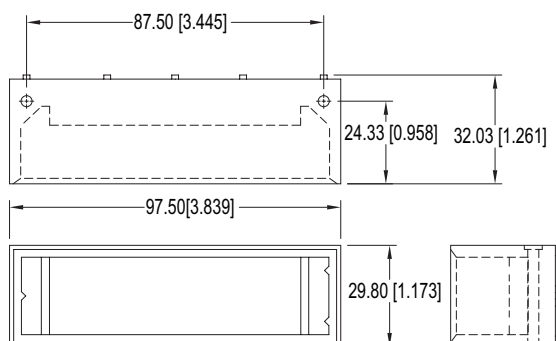
**Straight Board Mount or Panel Mount Female to Right Angle (90°) Board Mount Male.**



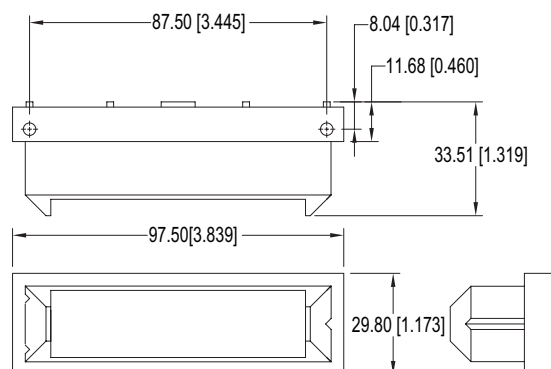
**Right Angle (90°) Board Mount Female to Right Angle (90°) Board Mount Male.**

## CONNECTOR OUTLINE DIMENSIONS FOR USE WITH CODE 0, 3, 32, 93, 4, 42, AND 63

### MALE



### FEMALE

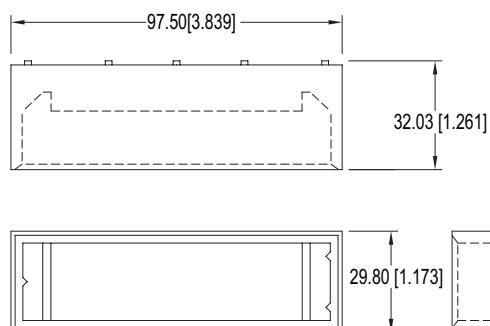


## CABLE CONNECTOR

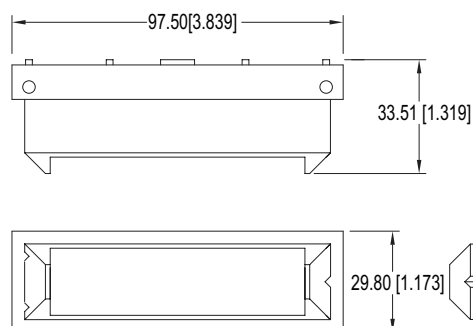
FOR USE WITH SIZE 12, 16 AND 20 REMOVABLE CONTACTS  
CODE 0

CONTACTS ARE NOT SUPPLIED WITH CONNECTOR AND MUST BE ORDERED SEPARATELY

### MALE



### FEMALE



*For information regarding size 12, 16 and 20 removable contacts, see Removable Contact section, pages 41-48.*



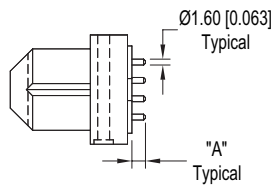


## STRAIGHT SOLDER BOARD MOUNT CONNECTORS

### CODE 3 AND CODE 32

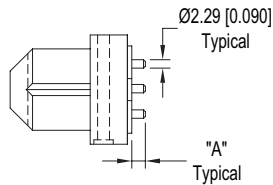
FEMALE CONNECTOR SHOWN FOR REFERENCE ONLY

CODE	"A" LENGTH
3	3.70 [0.146]
32	9.58 [0.377]



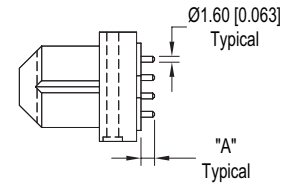
Size 16 contacts

**IP56**

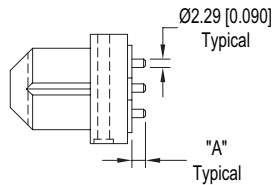


Size 12 contacts

**IP33W9**

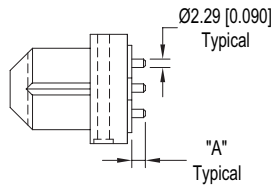


Size 16 contacts



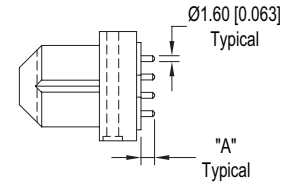
Size 12 contacts

**IP18**

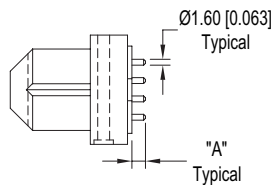


Size 12 contacts

**IP29W9**

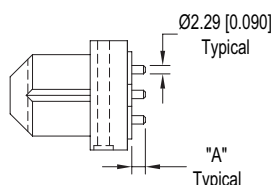


Size 16 contacts



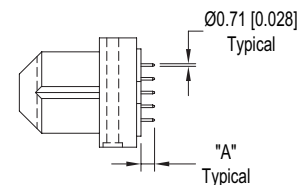
Size 16 contacts

**IP48**



Size 12 contacts

**IP36W16**



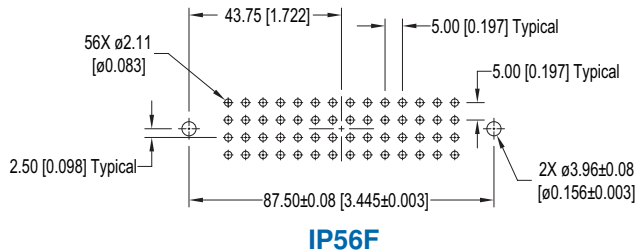
Size 20 contacts

#### NOTE:

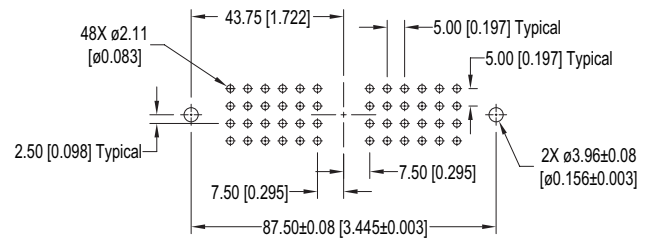
For customer specific contact extensions below the printed board, contact Technical Sales for ordering information.

## STRAIGHT SOLDER CONTACT HOLE PATTERNS

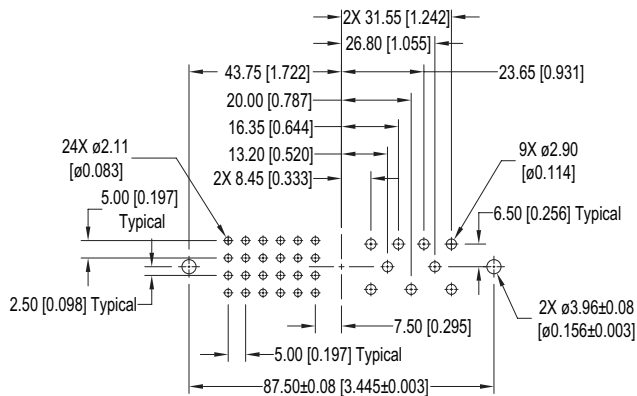
HOLE PATTERN SHOWN IS FOR FEMALE CONNECTOR  
USE MIRROR IMAGE FOR MALE CONNECTOR



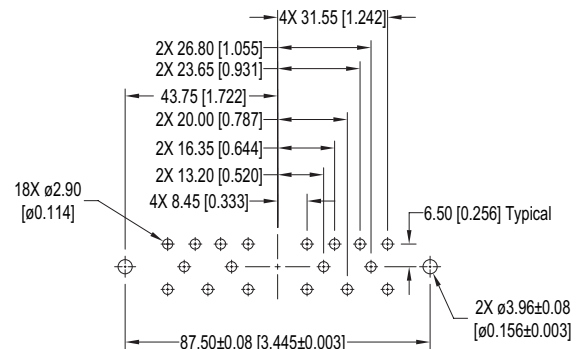
IP56F



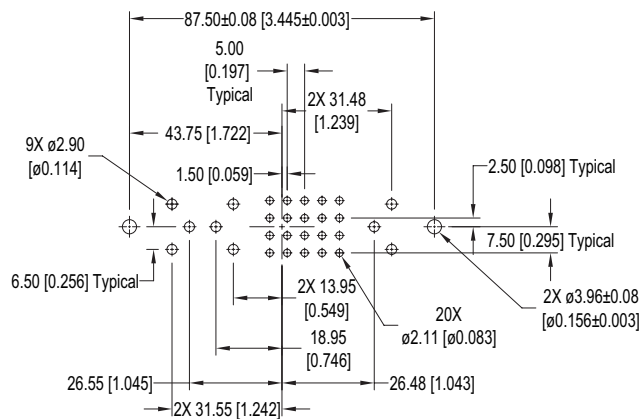
IP48F



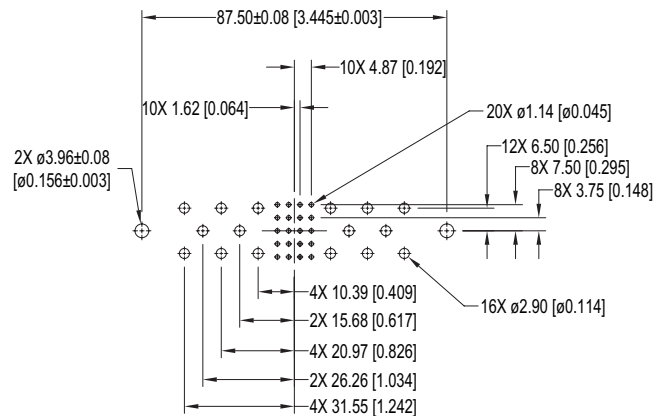
IP33W9F



IP18F



IP29W9F



IP36W16F

### SUGGESTED PRINTED BOARD HOLE SIZES:

Suggested  $\phi 1.14$  [0.045] holes for size 20 straight contact holes.  
Suggested  $\phi 2.11$  [0.083] holes for size 16 straight contact holes.  
Suggested  $\phi 2.90$  [0.114] holes for size 12 straight contact holes.  
Suggested  $\phi 3.96 \pm 0.08$  [0.156 $\pm 0.003$ ] holes for connector mounting holes.

DIMENSIONS ARE IN MILLIMETERS [INCHES].  
ALL DIMENSIONS ARE SUBJECT TO CHANGE.



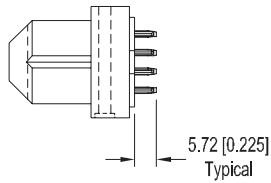
# STRAIGHT COMPLIANT PRESS-FIT BOARD MOUNT CONNECTORS

Infinity  
High Power  
Connector

## STRAIGHT COMPLIANT PRESS-FIT CONNECTORS

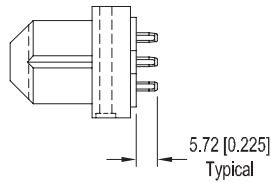
CODE 93

FEMALE CONNECTOR SHOWN FOR REFERENCE ONLY



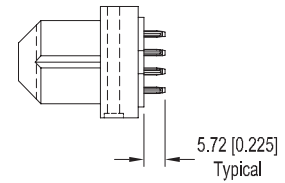
Size 16 contacts

**IP56**

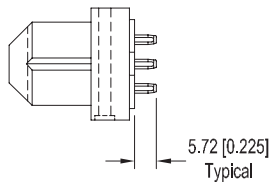


Size 12 contacts

**IP33W9**

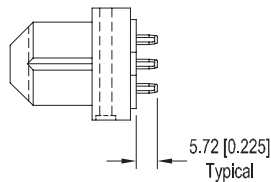


Size 16 contacts



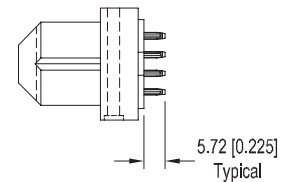
Size 12 contacts

**IP18**

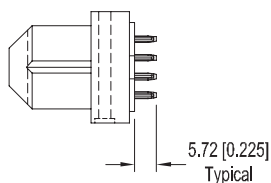


Size 12 contacts

**IP29W9**

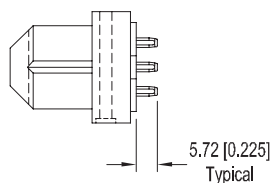


Size 16 contacts



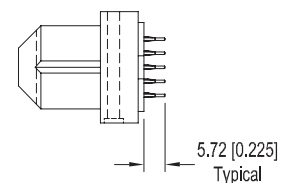
Size 16 contacts

**IP48**



Size 12 contacts

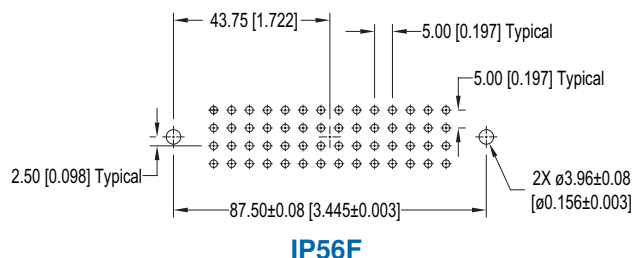
**IP36W16**



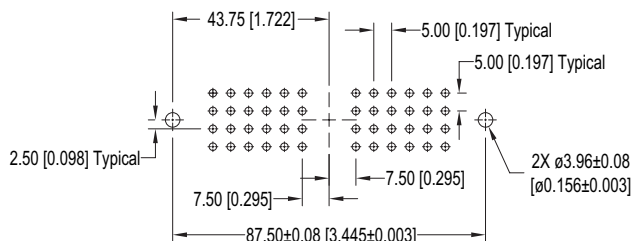
Size 20 contacts

## STRAIGHT COMPLIANT PRESS-FIT CONTACT HOLE PATTERNS

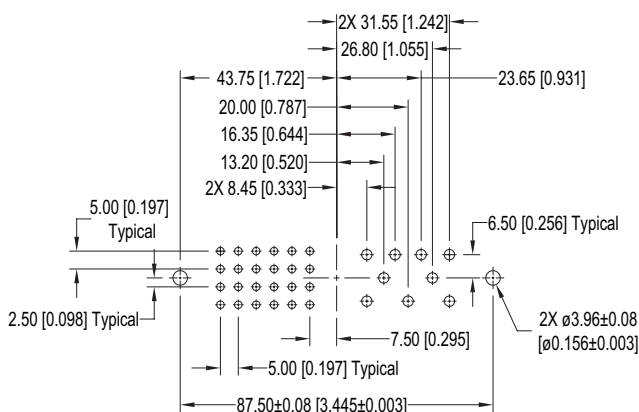
HOLE PATTERN SHOWN IS FOR FEMALE CONNECTOR; USE MIRROR IMAGE FOR MALE CONNECTOR



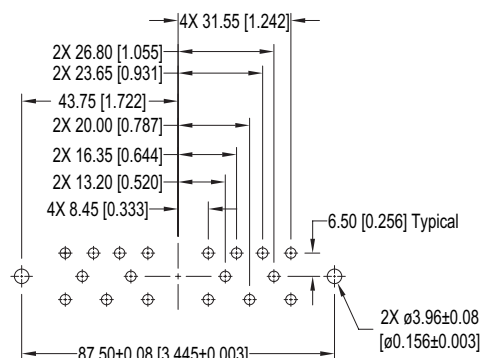
IP56F



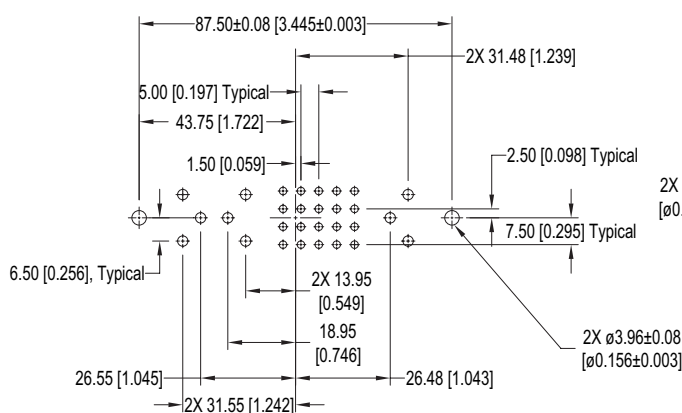
IP48F



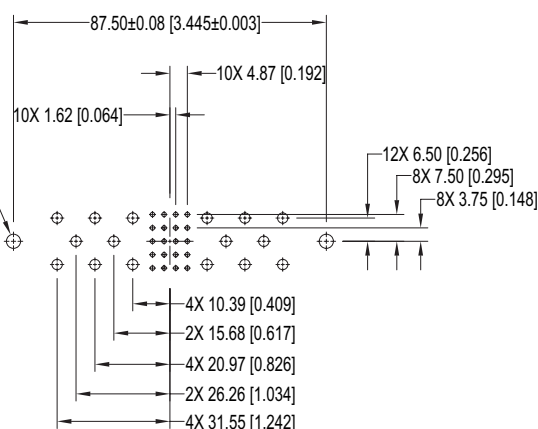
IP33W9F



IP18F



IP29W9F



IP36W16

### SUGGESTED PRINTED BOARD HOLE SIZES:

**NOTE:** See page 57 for suggested printed board drill hole sizes, recommended plating and finished hole sizes for compliant contact termination positions.

For press-fit connector installation tools, see pages 55-57.

For mounting screw options, see page 55.



Positronic Industries  
connectpositronic.com

# RIGHT ANGLE (90°) SOLDER BOARD MOUNT CONNECTORS

Infinity  
High Power  
Connector

## RIGHT ANGLE (90°) SOLDER BOARD MOUNT CONNECTORS

### CODE 4 AND CODE 42

FEMALE CONNECTOR SHOWN FOR REFERENCE ONLY

CODE	"A" LENGTH
4	3.70 [0.146]
42	9.58 [0.377]

<p>Size 16 contacts</p> <p><b>IP56</b></p>	<p>Size 12 contacts</p> <p><b>IP33W9</b></p>	<p>Size 16 contacts</p> <p><b>IP33W9</b></p>
<p>Size 12 contacts</p> <p><b>IP18</b></p>	<p>Size 12 contacts</p> <p><b>IP29W9</b></p>	<p>Size 16 contacts</p> <p><b>IP29W9</b></p>
<p>Size 16 contacts</p> <p><b>IP48</b></p>	<p>Size 12 contacts</p> <p><b>IP36W16</b></p>	<p>Size 20 contacts</p> <p><b>IP36W16</b></p>

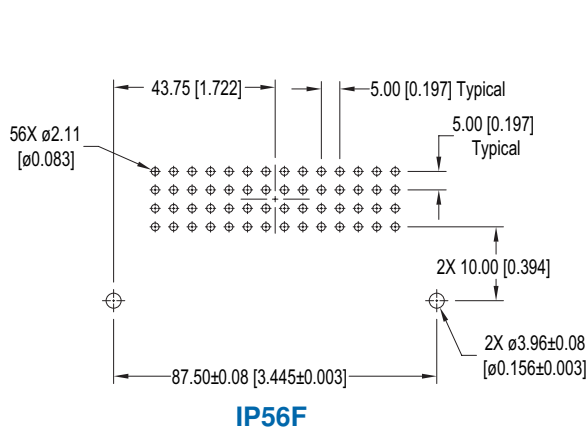
#### NOTE:

For customer specific contact extensions below the printed board, contact Technical Sales for ordering information.

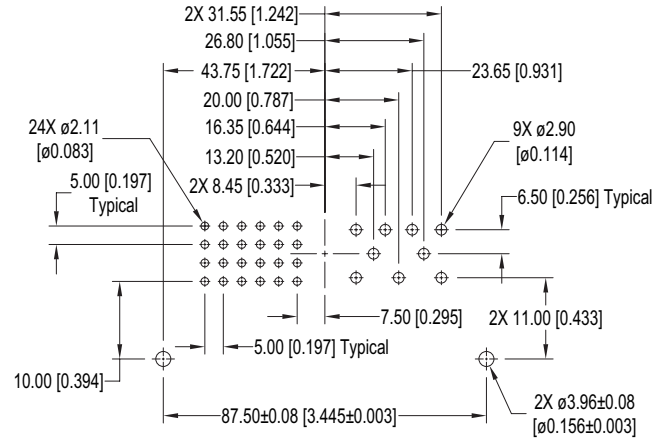


## RIGHT ANGLE (90°) SOLDER CONTACT HOLE PATTERNS

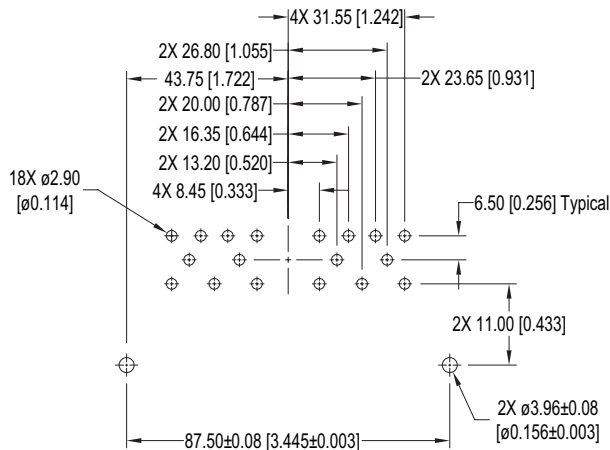
HOLE PATTERN SHOWN IS FOR FEMALE CONNECTOR  
USE MIRROR IMAGE FOR MALE CONNECTOR



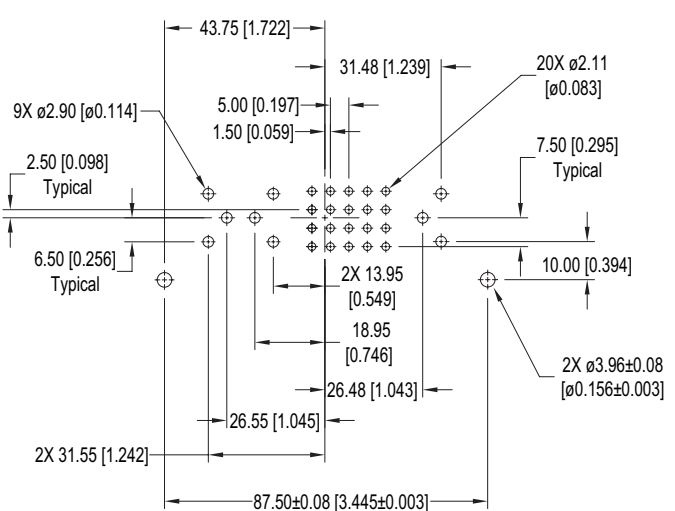
**IP56F**



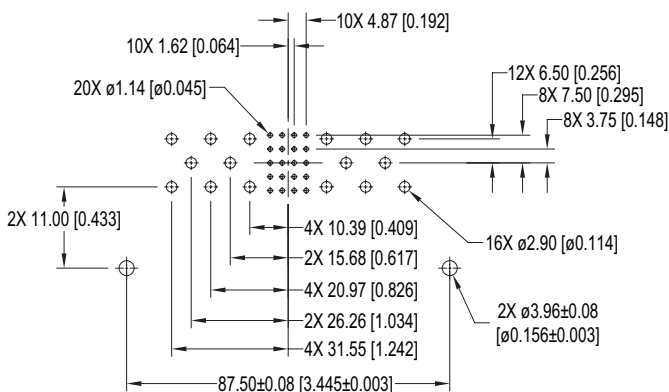
**IP33W9F**



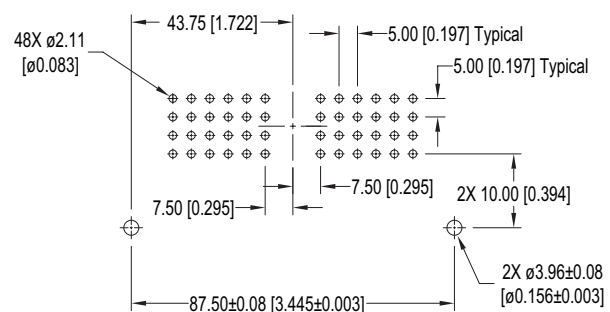
**IP18F**



**IP29W9F**



**IP36W16F**



**IP48F**

### SUGGESTED PRINTED BOARD HOLE SIZES:

Suggested  $\phi 1.14$  [0.045] holes for size 20 straight contact holes.  
Suggested  $\phi 2.11$  [0.083] holes for size 16 straight contact holes.  
Suggested  $\phi 2.90$  [0.114] holes for size 12 straight contact holes.  
Suggested  $\phi 3.96 \pm 0.08$  [0.156  $\pm 0.003$ ] holes for connector mounting holes.

DIMENSIONS ARE IN MILLIMETERS [INCHES].  
ALL DIMENSIONS ARE SUBJECT TO CHANGE.



Positronic Industries  
connectpositronic.com

# RIGHT ANGLE (90°) COMPLIANT PRESS-FIT BOARD MOUNT CONNECTORS AND HOLE PATTERN

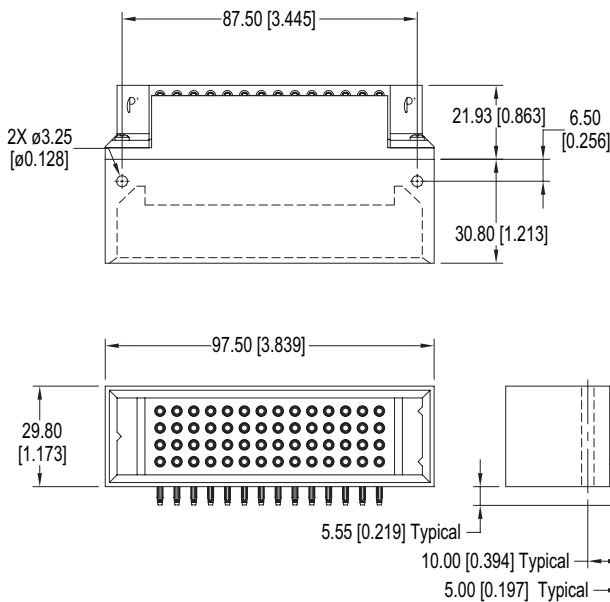
Infinity  
High Power  
Connector

## RIGHT ANGLE (90°) COMPLIANT PRESS-FIT BOARD MOUNT CONNECTORS

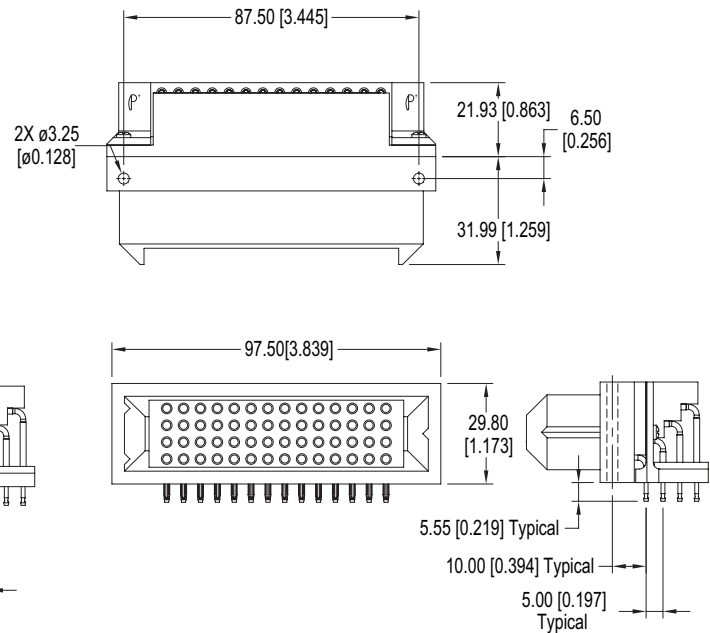
### CODE 63

#### MALE AND FEMALE

#### MALE

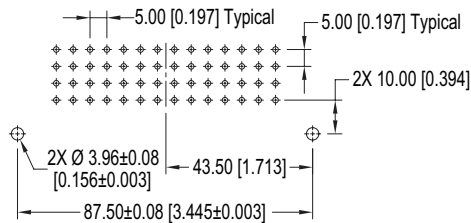


#### FEMALE



## RIGHT ANGLE (90°) COMPLIANT PRESS-FIT CONTACT HOLE PATTERN

#### MALE AND FEMALE



### SUGGESTED PRINTED BOARD HOLE SIZES:

**NOTE:** See page 57 for suggested printed board drill hole sizes, recommended plating and finished hole sizes for compliant contact termination positions.

For press-fit connector installation tools, see pages 55-57.

For mounting screw options, see page 55.

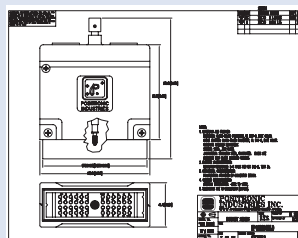
## ORDERING INFORMATION - CODE NUMBERING SYSTEM

Specify Complete Connector By Selecting An Option From Step 1 Through 7

STEP	1	2	3	4	5	6	7	8	9
EXAMPLE	IP	48	M	0	J	EL	0	/AA	
<b>STEP 1 - BASIC SERIES</b> IP - Infinity								<b>STEP 9 - SPECIAL OPTIONS</b> <b>CONTACT TECHNICAL SALES FOR SPECIAL OPTIONS</b> <ul style="list-style-type: none"> <li>Sequential Mating Systems</li> <li>Recessed Female Contacts</li> <li>Customer Specified Contact Arrangement</li> <li>Other Customer Requirements</li> </ul>	
<b>STEP 2 - CONNECTOR VARIANTS</b> 56 - 56 size 16 contacts 48 - 48 size 16 contacts 33W9 - 9 size 12 and 24 size 16 contacts 18 - 18 size 12 contacts 29W9 - 9 size 12 and 20 size 16 contacts 36W16 - 16 size 12 and 20 size 20 contacts								<b>STEP 8 - ENVIRONMENTAL COMPLIANCE OPTIONS</b> /AA - Compliant per EU Directive 2002/95/EC (RoHS) <b>NOTE:</b> If compliance to environmental legislation is not required, this step will not be used. Example: IP48M0JEL0	
<b>STEP 3 - CONNECTOR GENDER</b> M - Male F - Female								<b>STEP 7 - CONTACT PLATING FOR PRINTED BOARD TYPE CONNECTORS</b> <ul style="list-style-type: none"> <li>0 - Crimp contacts ordered separately, see pages 41-48.</li> <li>A1 - Gold flash over nickel on mating end and termination end.</li> <li>A2 - Gold flash over nickel on mating end and 5.00μ [0.00020 inch] tin-lead solder coat on termination end. Not available with code 63 and 93 in Step 4.</li> <li>C1 - 0.76μ [0.000030 inch] gold over nickel on mating end and termination end.</li> <li>C2 - 0.76μ [0.000030 inch] gold over nickel on mating end and 5.00μ [0.00020 inch] tin-lead solder coat on termination end. Not available with code types 63 and 93 in Step 4.</li> <li>D1 - 1.27μ [0.000050 inch] gold over nickel on mating end and termination end.</li> <li>D2 - 1.27μ [0.000050 inch] gold over nickel on mating end and 5.00μ [0.00020 inch] tin-lead solder coat on termination end. Not available with code types 63 and 93 in Step 4.</li> </ul>	
<b>STEP 4 - CONTACT TERMINATION TYPE</b> <ul style="list-style-type: none"> <li>0 - Order contacts separately for cable connectors for connection systems 1, 2, 4, 5 and 6. See pages 41-48.</li> <li>3 - Solder, Straight Printed Board Mount with 3.70 [0.146] tail extension for connection systems 1 and 4.</li> <li>32 - Solder, Straight Printed Board Mount with 9.58 [0.377] tail extension for connection systems 1 and 4.</li> <li>4 - Solder, Right Angle (90°) Printed Board Mount with 3.70 [0.146] tail extension for connection systems 1, 2 and 3.</li> <li>42 - Solder, Right Angle (90°) Printed Board Mount with 9.58 [0.377] tail extension for connection systems 1, 2 and 3.</li> <li>63 - Press-Fit, Compliant Termination Right Angle (90°) Printed Board Mount for use with board thicknesses of 2.29 to 4.45 [0.090 to 0.175]. With Cross Bar. Connection systems 1 and 2. Connector variant 48 and 56 connectors only.</li> <li>93 - Press-Fit, Compliant Termination Straight Printed Board Mount for use with board thicknesses of 2.29 to 4.45 [0.090 to 0.175]. Connection systems 1 and 4.</li> </ul>									
<b>STEP 5 - MOUNTING STYLE AND CABLE ADAPTER</b> <ul style="list-style-type: none"> <li>0 - None, mounting screws supplied with board mount connector.</li> <li>H - Mounting Plate with Floating Bushings.</li> <li>J - Robust plastic cable adapter</li> <li>N - Push-on fasteners supplied installed on connector.</li> </ul>									
<b>STEP 6 - JACKSCREWS</b> <ul style="list-style-type: none"> <li>0 - None.</li> <li>*E - Rotating Male Jackscrew, for use with male connectors without cable adapter only.</li> <li>*EL - Rotating Male Jackscrew, for use with male connectors with cable adapter only.</li> <li>*T - Fixed Female Jackscrew, for use with female connectors only.</li> </ul>									



**NOTE:** Once you have made a connector selection, contact Technical Sales if you would like to receive a drawing in DXF, PDF format or a 3-dimensional IGES file.



SK Drawing



3-dimensional model

\*Available on connector variants 48, 33W9, and 18 only.



Positronic Industries  
connectpositronic.com

# REMOVABLE CONTACT TECHNICAL CHARACTERISTICS

Infinity  
High Power  
Connector

## REMOVABLE CONTACT TECHNICAL CHARACTERISTICS

### SIZE 20 REMOVABLE CONTACT

#### MATERIALS AND FINISHES:

**STANDARD:** Precision machined copper alloy with gold flash over nickel. Other finishes are available, see optional plating finishes for -14 and -15.

#### MECHANICAL CHARACTERISTICS:

**STANDARD:** Insert contact to rear face of insulator, release from front face of insulator. Size 20 contacts, 1.02 mm [0.040 inch] diameter male contacts, closed entry design female contacts.

#### ELECTRICAL CHARACTERISTICS:

**Contact Current Rating:** 5 amperes.  
**Initial Contact Resistance:** 0.007 ohms max. per IEC 512-2, test 2b.

### SIZE 16 REMOVABLE CONTACT

#### MATERIALS AND FINISHES:

**STANDARD:** Precision machined copper alloy with gold flash over nickel. Other finishes are available, see optional plating finishes for -14 and -15.

**HIGH CONDUCTIVITY:** Tellurium copper, gold flash over nickel. Other finishes are available, see optional plating finishes for -14 and -15.

#### MECHANICAL CHARACTERISTICS:

**STANDARD AND HIGH CONDUCTIVITY:** Insert contact to rear face of insulator, release from front face of insulator. Size 16 contacts, 1.57 mm [0.062 inch] diameter male contacts. Female contact closed entry for highest reliability.

#### ELECTRICAL CHARACTERISTICS:

**STANDARD:**  
**Contact Current Rating:** 20 amperes, continuous.  
**Initial Contact Resistance:** 0.0016 ohms max. per IEC 512-2, test 2b.

**HIGH CONDUCTIVITY:**  
**Contact Current Rating:** Consult Technical Sales for detail information.  
**Initial Contact Resistance:** Consult Technical Sales for detail information.

### SIZE 12 REMOVABLE CONTACT

#### MATERIALS AND FINISHES:

**STANDARD:** Precision machined copper alloy with gold flash over nickel. Other finishes are available, see optional plating finishes for -14 and -15.

**HIGH CONDUCTIVITY:** Tellurium copper, gold flash over nickel. Other finishes are available, see optional plating finishes for -14 and -15.

**SHIELDED:**  
**Dielectric Material:** PTFE teflon  
**Inner Contacts:** Brass & phosphor bronze, 0.000030 inch [0.76μ] gold over nickel. Other finishes are available, see optional plating finishes for -15.  
**Outer Contacts:** Brass & phosphor bronze, gold flash over nickel. Other finishes are available, see optional finishes for -14

#### MECHANICAL CHARACTERISTICS:

##### STANDARD AND HIGH CONDUCTIVITY:

Insert contact to rear face of insulator, release from front face of insulator. Size 12 contacts, 2.39 mm [0.094 inch] diameter male contacts. Female contact closed entry for highest reliability.

##### SHIELDED:

Insert contact to rear face of insulator, release from front face of insulator. Size 12 contacts, 2.39 mm [0.094 inch] diameter male contacts.

**Durability:** 100 cycles minimum.  
**Vibration:** 20g from 10 Hz to 500 Hz  
**Shock:** 30g - 11 rms

#### ELECTRICAL CHARACTERISTICS:

##### STANDARD:

**Contact Current Rating:** 40 amperes, continuous.  
**Initial Contact Resistance:** 0.001 ohms max. per IEC 512-2, test 2b.

##### HIGH CONDUCTIVITY:

**Contact Current Rating:** Consult Technical sales for detail information.  
**Initial Contact Resistance:** Consult Technical sales for detail information.

##### SHIELDED:

**Initial Contact Resistance:** 0.010 ohms maximum  
**Nominal Impedance:** 50 ohms  
**Insulator Resistance:** 5 G ohms  
**\*Insertion Loss:** 0.35 dB at 1 GHz  
1.35 dB at 2 GHz  
1.53 dB at 3 GHz

**\*VSWR:** 1.20 average at 1 GHz  
1.45 average at 2 GHz  
1.63 average at 3 GHz  
**\*Proof Voltage:** 600 V r.m.s.

*\*Above values measured using frequency domain techniques.*

### SIZE 8 REMOVABLE CONTACT

#### MATERIALS AND FINISHES:

**STANDARD:** Precision machined copper alloy with gold flash over nickel. Other finishes are available, see optional plating finishes for -14 and -15.

**HIGH CONDUCTIVITY:** Tellurium copper, gold flash over nickel. Other finishes are available, see optional plating finishes for -14 and -15.

#### HIGH VOLTAGE:

**Insulator Material:** PTFE teflon  
**Contacts:** Male contacts, brass. Female contacts, phosphor bronze. 0.76μ [0.000030 inch] gold over nickel. Other finishes are available, see optional plating finishes for -15.

#### HIGH CURRENT:

Tellurium copper, gold flash over nickel. Other finishes are available, see optional plating finishes for -14 and -15.

#### SHIELDED:

**Dielectric Material:** PTFE teflon  
**Inner Contacts:** Brass and phosphor bronze, 0.76μ [0.000030 inch] gold over nickel. Other finishes are available, see optional finishes for -15.  
**Outer Contacts:** Brass and phosphor bronze, gold flash over nickel. Other finishes are available, see optional finishes for -14.

... Continued on next page

*For information regarding crimp tool and crimping tool techniques, see Application Tools section, pages 49-54.*

## REMOVABLE CONTACT TECHNICAL CHARACTERISTICS

Continued from previous page . . .

### SIZE 8 REMOVABLE CONTACT

#### MECHANICAL CHARACTERISTICS:

##### STANDARD AND

##### HIGH CONDUCTIVITY:

Insert contact to rear face of insulator, release from front face of insulator. Size 8 contacts, 3.61 mm [0.142 inch] diameter male contacts, closed entry design female contacts.

##### HIGH VOLTAGE:

Insert contact to rear face of insulator, release from front face of insulator. Size 8 contacts. Straight and right angle (90°) terminations. 1.04 mm [0.041 inch] minimum hole diameter.

##### Durability:

500 cycles minimum.

##### Vibration:

20g from 10 Hz to 500 Hz

##### Shock:

30g - 11 ms

##### HIGH CURRENT:

Insert contact to rear face of insulator, release from front face of insulator. Size 8 contacts, 3.61 mm [0.142 inch] diameter male contacts, closed entry design female contacts.

##### Durability:

500 cycles minimum.

##### Vibration:

20g from 10 Hz to 500 Hz

##### Shock:

30g - 11 ms

##### SHIELDED:

Insert contact to rear face of insulator, release from front face of insulator. Size 8 contacts, 3.86 mm [0.152 inch] diameter male contacts. See page 48 table of cable sizes for contact termination dimensions.

##### Durability:

500 cycles minimum.

##### Vibration:

20g from 10 Hz to 500 Hz

##### Shock:

30g - 11 ms

#### ELECTRICAL CHARACTERISTICS:

##### STANDARD:

##### Contact Current Rating:

60 amperes, continuous.

##### Initial Contact Resistance:

0.0005 ohms max. per IEC 512-2, test 2b.

##### HIGH CONDUCTIVITY:

##### Contact Current Rating:

Consult Technical Sales for detail information.

##### Initial Contact Resistance:

0.00035 ohms max. per IEC 512-2, test 2b.

##### HIGH VOLTAGE:

##### Flash over Voltage:

3600 V r.m.s.

##### Proof Voltage:

2700 V r.m.s.

##### Initial Contact Resistance:

0.008 ohms maximum.

##### HIGH CURRENT:

##### Contact Current Rating:

Consult Technical Sales for detail information.

##### Initial Contact Resistance:

0.0003 ohms max. per IEC 512-2, test 2b.

##### SHIELDED:

##### Initial Contact Resistance:

0.008 ohms maximum.

##### Nominal Impedance:

50 ohms.

##### \*Insertion Loss:

-0.46 dB at 1 GHz

-1.5 dB at 2 GHz

##### \*VSWR:

1.15 average at 1 GHz

1.56 average at 2 GHz

##### \*Proof Voltage:

1000 V r.m.s.

\*Above values measured using frequency domain techniques.

### OPTIONAL PLATING FINISHES

-14

0.76  $\mu$  [0.000030 inch] gold over nickel by adding "-14" suffix onto part number. Example: FC720N2-14.

-15

1.27  $\mu$  [0.000050 inch] gold over nickel by adding "-15". Example: FC720N2-15.

### RoHS OPTIONS:

/AA

Environmental Compliance Option (RoHS), compliant per EU Directive 2002/95/EC can be achieved by adding "/AA" suffix onto part number. Examples: FC720N2/AA or for optional finishes use FC720N2/AA-14.

## REMOVABLE CRIMP CONTACT

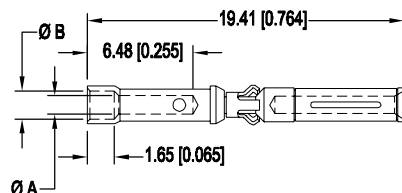
FOR USE WITH MMIP, MIP AND IP SERIES CONNECTORS

CONTACTS MUST BE ORDERED SEPARATELY

SIZE 20

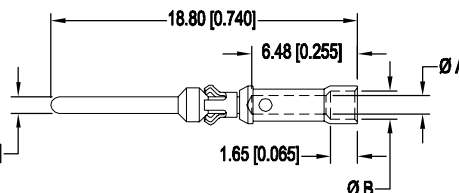
#### FEMALE CONTACT

"CLOSED ENTRY" DESIGN



PART NUMBER	WIRE SIZE AWG/[mm <sup>2</sup> ]	ØA	ØB
FC720N2	20 / 22 / 24 [0.5 / 0.3 / 0.25]	1.14 [0.045]	1.73 [0.068]

#### MALE CONTACT



PART NUMBER	WIRE SIZE AWG/[mm <sup>2</sup> ]	ØA	ØB
MC720N	20 / 22 / 24 [0.5 / 0.3 / 0.25]	1.14 [0.045]	1.73 [0.068]

For information regarding crimp tool and crimping tool techniques, see Application Tools section, pages 49-54.





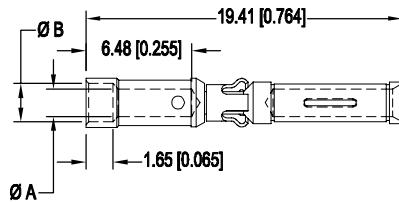
Positronic Industries  
connectpositronic.com

# REMOVABLE CRIMP AND SOLDER CUP CONTACTS, SIZE 16

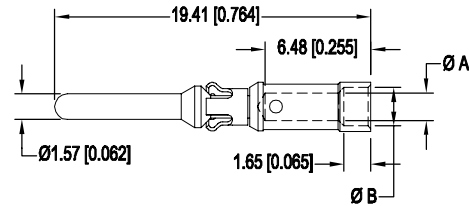
Infinity  
High Power  
Connector

## REMOVABLE CRIMP CONTACT FOR USE WITH MMIP, MIP AND IP SERIES CONNECTORS CONTACTS MUST BE ORDERED SEPARATELY SIZE 16

### \*FEMALE CONTACT "CLOSED ENTRY" DESIGN, L.S.A.



### MALE CONTACT



PART NUMBERS	WIRE SIZE AWG/[mm <sup>2</sup> ]	ØA	ØB
FC112N2	12 [4.0]	2.49 [0.098]	N/A
<b>NEW!</b> FC112N2S	12 [4.0]	2.49 [0.098]	N/A
FC114N2	14-16 [2.5-1.5]	2.06 [0.081]	2.67 [0.105]
FC116N2	16-18 [1.5-1.0]	1.70 [0.067]	2.36 [0.093]
FC120N2	20-22-24 [0.5-0.3-0.25]	1.14 [0.045]	1.65 [0.065]

"S" in  
part number  
indicates high  
conductivity  
material.

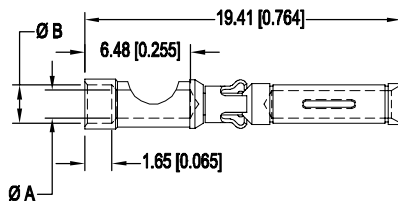
PART NUMBERS	WIRE SIZE AWG/[mm <sup>2</sup> ]	ØA	ØB
MC112N	12 [4.0]	2.49 [0.098]	N/A
<b>NEW!</b> MC112NS	12 [4.0]	2.49 [0.098]	N/A
MC114N	14-16 [2.5-1.5]	2.06 [0.081]	2.67 [0.105]
MC116N	16-18 [1.5-1.0]	1.70 [0.067]	2.36 [0.093]
MC120N	20-22-24 [0.5-0.3-0.25]	1.14 [0.045]	1.65 [0.065]

**\*NOTE:** Female contacts feature Large Surface Area (L.S.A.) closed entry contact design which provides maximum mating surfaces between male and female contact and reduced contact resistance during operation.

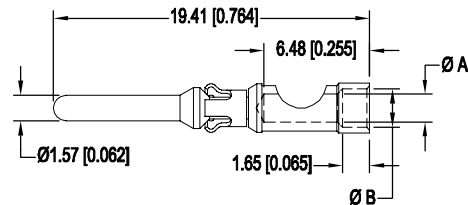


## REMOVABLE SOLDER CUP CONTACT FOR USE WITH MMIP, MIP AND IP SERIES CONNECTORS CONTACTS MUST BE ORDERED SEPARATELY SIZE 16

### \*FEMALE CONTACT "CLOSED ENTRY" DESIGN, L.S.A.



### MALE CONTACT



PART NUMBERS	WIRE SIZE AWG/[mm <sup>2</sup> ]	ØA	ØB
FS112N2	12 [4.0]	2.49 [0.098]	N/A
FS112N2S	12 [4.0]	2.49 [0.098]	N/A
FS114N2	14 [2.5]	2.06 [0.081]	2.67 [0.105]
FS116N2	16 [1.5]	1.70 [0.067]	2.36 [0.093]
FS120N2	20 [0.5]	1.14 [0.045]	1.65 [0.065]

"S" in  
part number  
indicates high  
conductivity  
material.

PART NUMBERS	WIRE SIZE AWG/[mm <sup>2</sup> ]	ØA	ØB
MS112N	12 [4.0]	2.49 [0.098]	N/A
MS112NS	12 [4.0]	2.49 [0.098]	N/A
MS114N	14 [2.5]	2.06 [0.081]	2.67 [0.105]
MS116N	16 [1.5]	1.70 [0.067]	2.36 [0.093]
MS120N	20 [0.5]	1.14 [0.045]	1.65 [0.065]

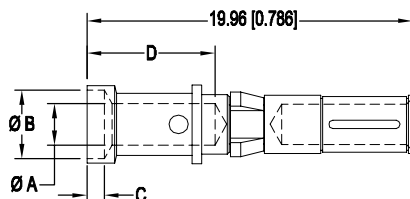
**\*NOTE:** Female contacts feature Large Surface Area (L.S.A.) closed entry contact design which provides maximum mating surfaces between male and female contact and reduced contact resistance during operation.

*For information regarding crimp tool and crimping tool techniques, see Application Tools section, pages 49-54.*

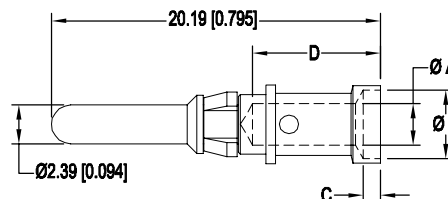


## REMOVABLE CRIMP CONTACT FOR USE WITH MMIP, MIP AND IP SERIES CONNECTORS CONTACTS MUST BE ORDERED SEPARATELY SIZE 12

**\*FEMALE CONTACT**  
"CLOSED ENTRY" DESIGN, L.S.A.



**MALE CONTACT**



PART NUMBER	WIRE SIZE AWG/[mm <sup>2</sup> ]	ØA	ØB	C	D
FC610N2S	10 [6.0]	3.73 [0.147]	N/A	N/A	6.45 [0.254]
FC612N2	12 [4.0]	2.54 [0.100]	4.19 [0.165]	1.06 [0.042]	7.85 [0.309]

"S" in  
part number  
indicates high  
conductivity  
material.

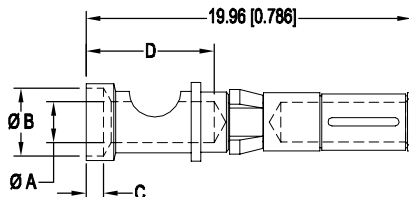
PART NUMBER	WIRE SIZE AWG/[mm <sup>2</sup> ]	ØA	ØB	C	D
MC610NS	10 [6.0]	3.73 [0.147]	N/A	N/A	6.45 [0.254]
MC612N	12 [4.0]	2.54 [0.100]	4.19 [0.165]	1.06 [0.042]	7.85 [0.309]

**\*NOTE:** Female contacts feature Large Surface Area (L.S.A.) closed entry contact design which provides maximum mating surfaces between male and female contact and reduced contact resistance during operation.

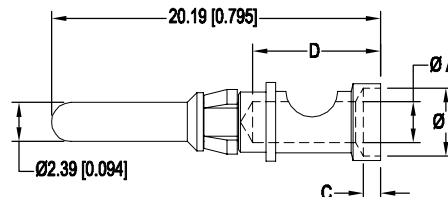


## REMOVABLE SOLDER CUP CONTACT FOR USE WITH MMIP, MIP AND IP SERIES CONNECTORS CONTACTS MUST BE ORDERED SEPARATELY SIZE 12

**\*FEMALE CONTACT**  
"CLOSED ENTRY" DESIGN, L.S.A.



**MALE CONTACT**



PART NUMBER	WIRE SIZE AWG/[mm <sup>2</sup> ]	ØA	ØB	C	D
FS610N2S	10 [6.0]	3.73 [0.147]	N/A	N/A	6.45 [0.254]
FS612N2	12 [4.0]	2.54 [0.100]	4.19 [0.165]	1.06 [0.042]	7.85 [0.309]

"S" in  
part number  
indicates high  
conductivity  
material.

PART NUMBER	WIRE SIZE AWG/[mm <sup>2</sup> ]	ØA	ØB	C	D
MS610NS	10 [6.0]	3.73 [0.147]	N/A	N/A	6.45 [0.254]
MS612N	12 [4.0]	2.54 [0.100]	4.19 [0.165]	1.06 [0.042]	7.85 [0.309]

**\*NOTE:** Female contacts feature Large Surface Area (L.S.A.) closed entry contact design which provides maximum mating surfaces between male and female contact and reduced contact resistance during operation.

*For information regarding crimp tool and crimping tool techniques, see Application Tools section, pages 49-54.*



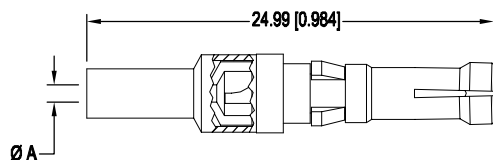
Positronic Industries  
connectpositronic.com

# REMOVABLE SHIELDED CRIMP , SIZE 12 AND CRIMP CONTACTS, SIZE 8

Infinity  
High Power  
Connector

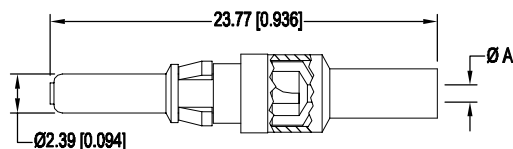
## REMOVABLE SHIELDED CRIMP CONTACTS FOR USE WITH MMIP, MIP AND IP SERIES CONNECTORS CONTACTS MUST BE ORDERED SEPARATELY SIZE 12

### FEMALE CONTACT



PART NUMBER	Ø A	RG CABLE SIZE
FC601D	1.04 [0.041]	178 B/U 196 B/U
FC602D	1.78 [0.070]	179 B/U 316 /U

### MALE CONTACT

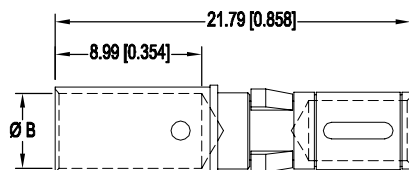


PART NUMBER	Ø A	RG CABLE SIZE
MC601D	1.04 [0.041]	178 B/U 196 B/U
MC602D	1.78 [0.070]	179 B/U 316 /U

## REMOVABLE CRIMP CONTACT FOR USE WITH MIP SERIES CONNECTORS CONTACTS MUST BE ORDERED SEPARATELY SIZE 8

### \*FEMALE CONTACT

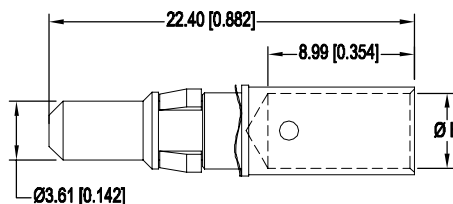
"CLOSED ENTRY" DESIGN, L.S.A.



PART NUMBER	WIRE SIZE AWG/[mm²]	ØB
FC4008D	8 / [10.0]	4.60 [0.181]
<b>NEW!</b> FC4008DS	8 / [10.0]	4.60 [0.181]
FC4010D	10 / [6.0]	3.10 [0.122]
FC4012D	12 / [4.0]	2.57 [0.101]
FC4016D	16 / [1.5]	1.70 [0.067]

"S" in  
part number  
indicates high  
conductivity  
material.

### MALE CONTACT



PART NUMBER	WIRE SIZE AWG/[mm²]	ØB
MC4008D	8 / [10.0]	4.60 [0.181]
<b>NEW!</b> MC4008DS	8 / [10.0]	4.60 [0.181]
MC4010D	10 / [6.0]	3.10 [0.122]
MC4012D	12 / [4.0]	2.57 [0.101]
MC4016D	16 / [1.5]	1.70 [0.067]

**\*NOTE:** Female contacts feature Large Surface Area (L.S.A.) closed entry contact design which provides maximum mating surfaces between male and female contact and reduced contact resistance during operation.

*For information regarding crimp tool and crimping tool techniques, see Application Tools section, pages 49-54.*

## REMOVABLE SUPER HIGH CURRENT CRIMP CONTACT

FOR USE WITH MIP24W8 CONNECTORS ONLY

CONTACTS USED WITH 6 AWG WIRE

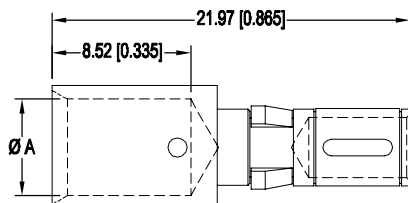
6 AWG [16.0mm<sup>2</sup>] max.

CONTACTS MUST BE ORDERED SEPARATELY

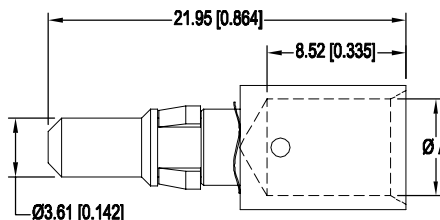
SIZE 8

### \*FEMALE CONTACT

"CLOSED ENTRY" DESIGN, L.S.A.



### MALE CONTACT



PART NUMBER	WIRE SIZE AWG [mm <sup>2</sup> ]	Ø "A"
FC4006D	6 [16.0]	5.92 [0.233]

PART NUMBER	WIRE SIZE AWG [mm <sup>2</sup> ]	Ø "A"
MC4006D	6 [16.0]	5.92 [0.233]

**\*NOTE:** Female contacts feature Large Surface Area (L.S.A.) closed entry contact design which provides maximum mating surfaces between male and female contact and reduced contact resistance during operation.



## REMOVABLE SOLDER CUP CONTACT

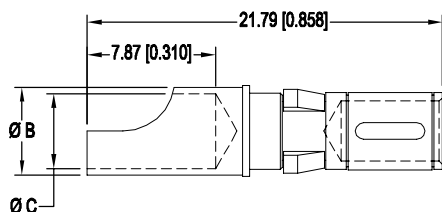
FOR USE WITH MIP SERIES CONNECTORS

CONTACTS MUST BE ORDERED SEPARATELY

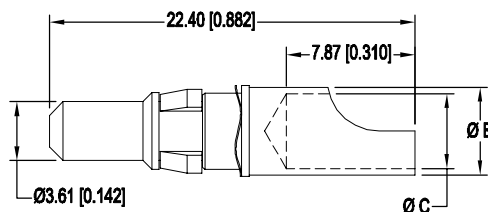
SIZE 8

### \*FEMALE CONTACT

"CLOSED ENTRY" DESIGN, L.S.A.



### MALE CONTACT



PART NUMBER	WIRE SIZE AWG [mm <sup>2</sup> ]	Ø B	Ø C
FS4008D	8 / [10.0]	5.56 [0.219]	4.78 [0.188]
FS4012D	12 / [4.0]	3.63 [0.143]	2.84 [0.112]
FS4016D	16 / [1.5]	2.54 [0.100]	1.75 [0.069]

PART NUMBER	WIRE SIZE AWG [mm <sup>2</sup> ]	Ø B	Ø C
MS4008D	8 / [10.0]	5.56 [0.219]	4.78 [0.188]
MS4012D	12 / [4.0]	3.63 [0.143]	2.84 [0.112]
MS4016D	16 / [1.5]	2.54 [0.100]	1.75 [0.069]

**\*NOTE:** Female contacts feature Large Surface Area (L.S.A.) closed entry contact design which provides maximum mating surfaces between male and female contact and reduced contact resistance during operation.

*For information regarding crimp tool and crimping tool techniques, see Application Tools section, pages 49-54.*



Positronic Industries  
connectpositronic.com

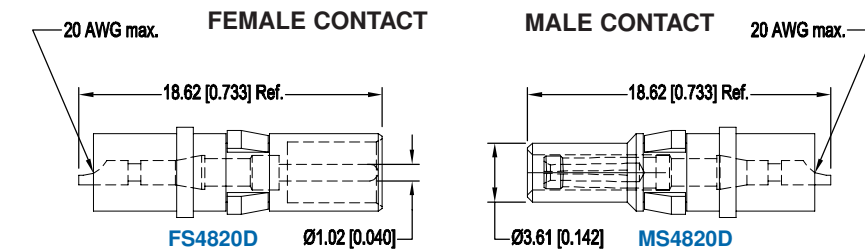
## REMOVABLE HIGH VOLTAGE CRIMP CONTACT, SIZE 8

Infinity  
High Power  
Connector

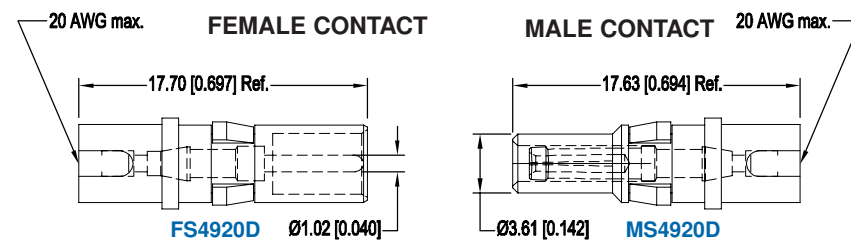


**REMOVABLE HIGH VOLTAGE CONTACT**  
FOR USE WITH MIP SERIES CONNECTORS  
CONTACTS MUST BE ORDERED SEPARATELY  
**SIZE 8**

### STRAIGHT SOLDER WIRE TERMINATION



### RIGHT ANGLE (90°) SOLDER WIRE TERMINATION



## Connectors Designed To Customer Specifications

*Positronic connectors can be modified to customers specifications.*

**Examples:** select loading of contacts for cost savings or to gain creepage and clearance distances; longer PCB terminations; customer specified hardware.

*Positronic can develop and tool new connector designs with reasonable price and delivery.*

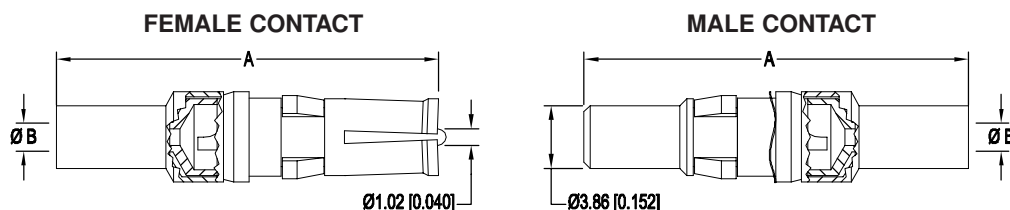
**Contact Technical Sales with your particular requirements.**

*For information regarding crimp tool and crimping tool techniques, see Application Tools section, pages 49-54.*

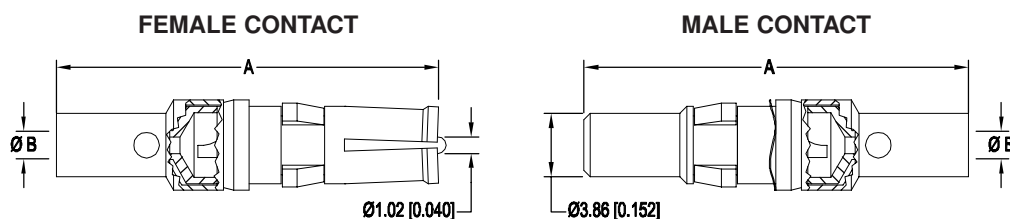


**REMOVABLE SHIELDED CONTACT**  
FOR USE WITH MIP SERIES CONNECTORS  
CONTACTS MUST BE ORDERED SEPARATELY  
SIZE 8

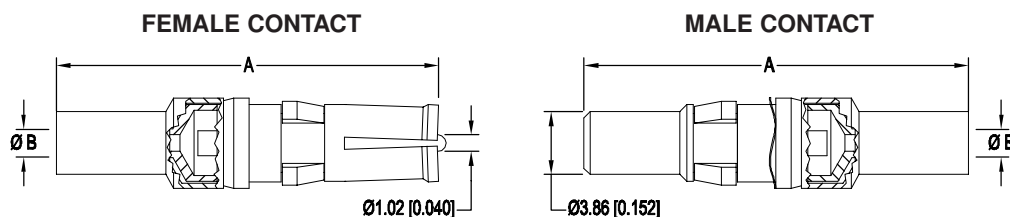
**STRAIGHT SOLDER/CRIMP CONTACTS**



**STRAIGHT SOLDER/SOLDER CONTACTS**



**STRAIGHT CRIMP/CRIMP CONTACTS**



TYPE OF CONTACT	PART NUMBER		A	ØB	RG CABLE NUMBER
	FEMALE	MALE			
SOLDER/CRIMP	FC4101D	MC4101D	23.60 [0.929]	1.02 [0.040]	178 B/U 196 B/U
SOLDER/CRIMP	FC4102D	MC4102D	23.60 [0.929]	1.70 [0.067]	179 B/U 316 /U
SOLDER/CRIMP	FC4103D	MC4103D	26.34 [1.037]	2.74 [0.108]	180 B/U
SOLDER/CRIMP	FC4104D	MC4104D	26.34 [1.037]	3.05 [0.120]	58 B/U
SOLDER/SOLDER	FS4101D	MS4101D	23.60 [0.929]	1.02 [0.040]	178 B/U 196 B/U
SOLDER/SOLDER	FS4102D	MS4102D	23.60 [0.929]	1.70 [0.067]	179 B/U 316 /U
SOLDER/SOLDER	FS4103D	MS4103D	26.34 [1.037]	2.74 [0.108]	180 B/U
SOLDER/SOLDER	FS4104D	MS4104D	26.34 [1.037]	3.05 [0.120]	58 B/U
CRIMP/CRIMP	FCC4101D	MCC4101D	23.60 [0.929]	1.02 [0.040]	178 B/U 196 B/U
CRIMP/CRIMP	FCC4102D	MCC4102D	23.60 [0.929]	1.70 [0.067]	179 B/U 316 /U
CRIMP/CRIMP	FCC4103D	MCC4103D	26.34 [1.037]	2.74 [0.108]	180 B/U
CRIMP/CRIMP	FCC4104D	MCC4104D	26.34 [1.037]	3.05 [0.120]	58 B/U

Two-step crimping  
action for signal and  
shielding conductors.

*For information regarding crimp tool and crimping tool techniques, see Application Tools section, pages 49-54.*

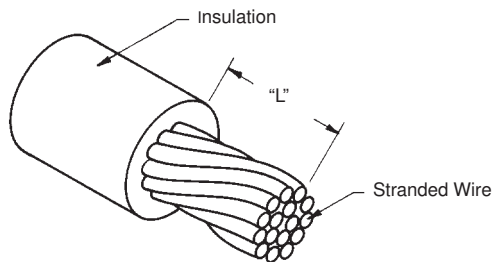


## CRIMPING INFORMATION FOR REMOVABLE CRIMP CONTACTS

USE INDICATED POSITRONIC TOOLS FOR BEST RESULTS

### STEP 1: STRIP WIRE TO INDICATED LENGTH.

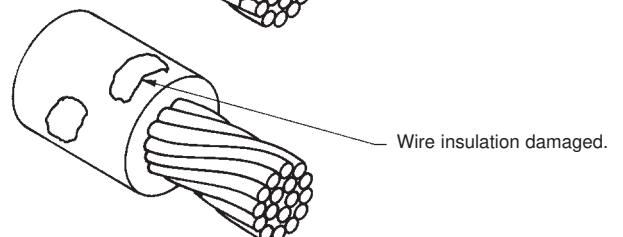
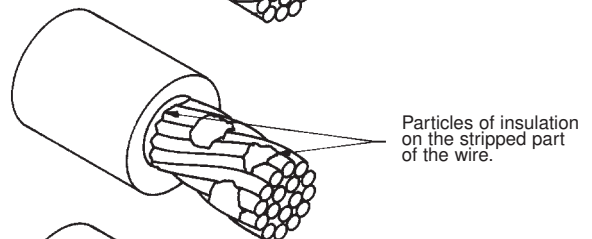
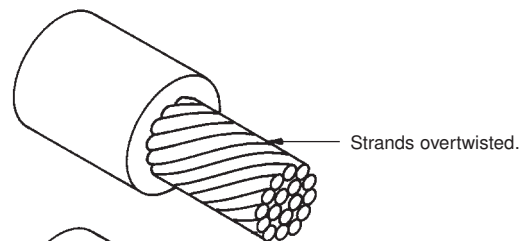
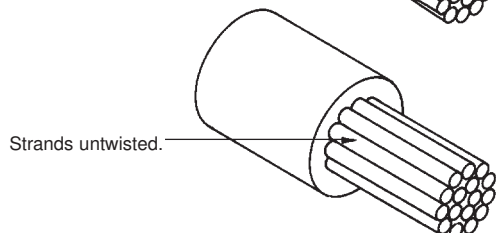
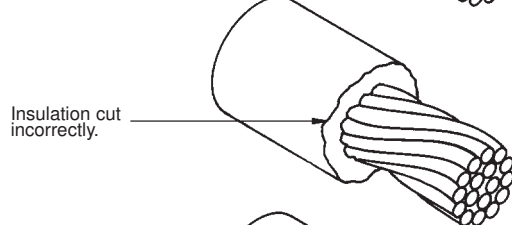
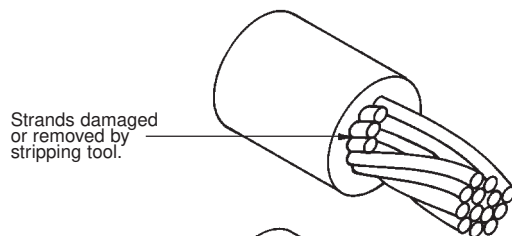
#### Correctly Stripped Wire



- Take Care Not To:
- Damage or remove strands.
  - Untwist or overtwist strands.
  - Leave insulation particles on strands.
  - Damage insulation.

CONTACT SIZE	CONTACT PART NUMBER		"L" ±0.020 [±0.51]
	FEMALE	MALE	
20	FC720N2	MC720N	5.84 [0.230]
16	FC1**N2	MC1**N	5.84 [0.230]
NEW! 16	FS1**N2	MS1**N	5.84 [0.230]
NEW! 16	F*112N2S	M*112NS	5.84 [0.230]
12	FC610N2S	MC610NS	5.84 [0.230]
12	FC612N2	MC612N	7.37 [0.290]
NEW! 12	FS610N2S	MS610NS	5.84 [0.230]
NEW! 12	FS612N2	MS612N	7.37 [0.290]
8	FC40**D	MC40**D	8.89 [0.350]
NEW! 8	FS40**D	MS40**D	8.89 [0.350]
NEW! 8	FC4008DS	MC4008DS	8.89 [0.350]
NEW! 8	FS4*20D	MS4*20D	2.54 [0.100]

#### Examples of Stripping Faults





## CRIMPING INFORMATION FOR REMOVABLE CRIMP CONTACTS

USE INDICATED POSITRONIC TOOLS FOR BEST RESULTS

### STEP 2: CRIMP WIRE TO CONTACT.

- For Hand Crimp Tool:**
- Place contact into crimping tool.
  - Insert wire into contact.
  - Center contact by slowly closing the crimping tool until the crimp indenters make contact with the crimp barrel.
  - Complete the cycle of the crimping tool in one smooth motion.
  - Remove the crimped contact.

- For Automatic Crimp Tool:**
- Insert the wire into the contact, positioned in the crimp tool by the plastic carrier.
  - Depress the activating device of the crimping tool to start the crimping cycle.
  - Remove the crimped contact.

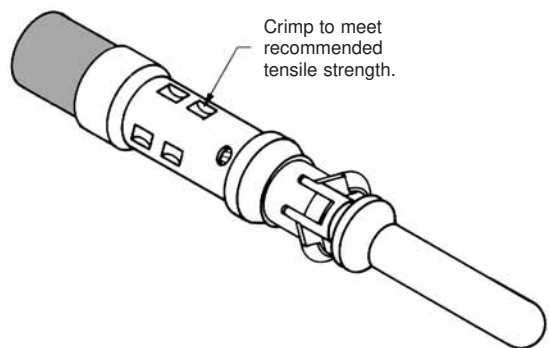
Conductor tensile strength  
values are derived using  
silver-tin plated copper wires.

Values may change depending  
upon what type of wire is used.

Positronic Recommended Conductor Tensile Strength	
WIRE SIZE AWG/[mm <sup>2</sup> ]	AXIAL LOAD POUNDS/[N]
6 [16.0]	110 [489]
8 [10.0]	110 [489]
10 [5.3]	110 [489]
12 [4.0]	110 [489]
14 [2.5]	70 [311]
16 [1.5]	50 [222]
18 [1.0]	28 [125]
20 [0.5]	20 [89]
22 [0.3]	12 [53]
24 [0.25]	8 [36]

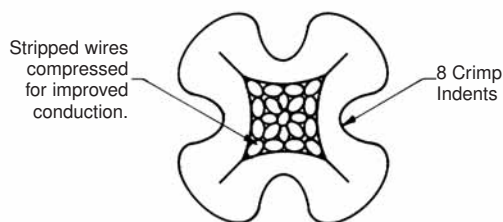
### STEP 3: INSPECT THE CRIMP.

#### Correctly Crimped Contact

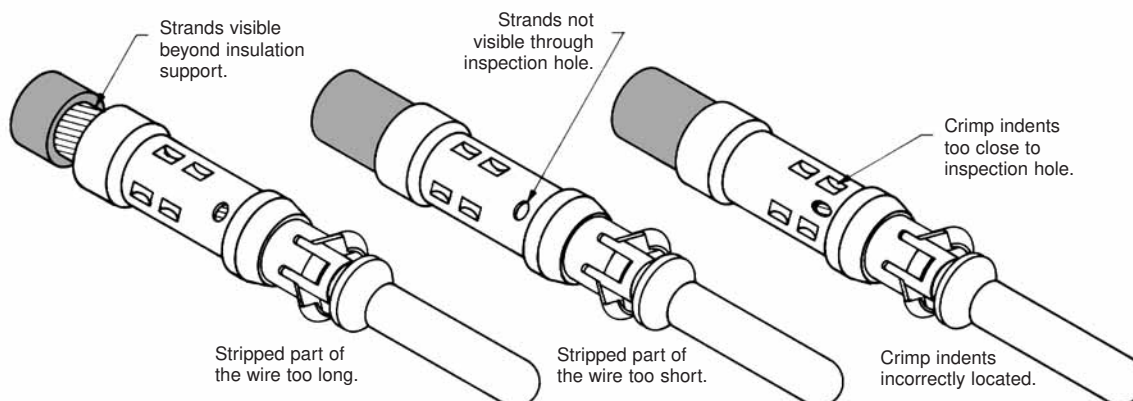


- For All Tools:**
- Strands to be visible through the inspection hole.
  - Strands not to be visible beyond the insulation support.
  - Crimped contact to meet recommended conductor tensile force shown in chart.
  - Check for peeled gold and bent contacts.

#### Cross Section of Correctly Crimped Contact



#### Examples of Crimping Faults





Positronic Industries  
connectpositronic.com

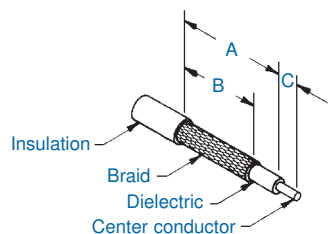


# SOLDERING AND CRIMPING INFORMATION FOR SHIELDED CONTACTS

Infinity  
High Power  
Connector

## SOLDERING AND CRIMPING INFORMATION FOR SHIELDED CONTACTS

### STEP 1: STRIP WIRE TO INDICATED LENGTH



#### TAKE CARE NOT TO:

- Damage or remove strands.
- Untwist or overtwist strands.
- Leave insulation particles on strands.
- Damage insulation.

### STEP 2: CRIMP WIRE TO CONTACT

- Trim cable.
- Slide ferrule over jacket. Insert dielectric and center conductor into barrel. Crimp center conductor into contact.
- Butt ferrule against shoulder. Crimp ferrule over braid.

### STEP 2: SOLDER WIRE TO CONTACT

- Trim cable. Tin center conductor.
- Slide ferrule over jacket. Insert dielectric and center conductor into barrel. Solder center conductor into contact.
- Butt ferrule against shoulder. Solder cable to barrel through hole in ferrule. Solder cap into body.

### STEP 2: SOLDER/CRIMP WIRE TO CONTACT

- Trim cable. Tin center conductor.
- Slide ferrule over jacket. Insert dielectric and center conductor into barrel. Solder center conductor into contact.
- Butt ferrule against shoulder. Crimp ferrule over braid. Solder cap into body.



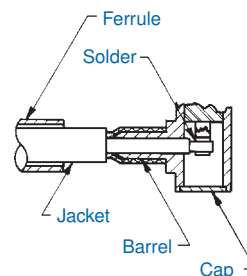
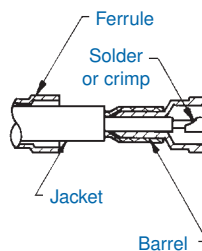
#### Shielded Contact Hand Crimp Tool

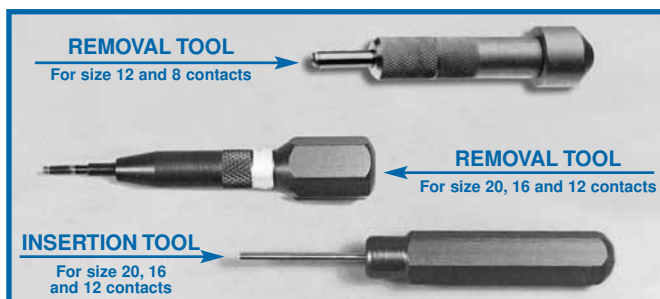
For crimp tool part numbers, see Contact Application Tools Cross Reference Chart on pages 53 & 54.

MMIP, MIP & IP SERIES	CONTACT SIZE	PART NUMBER	RG CABLE NUMBER	A	B	C
	12	MC601D	178 B/U	6.99	5.72	3.18
		FC601D	196 B/U	[0.275]	[0.225]	[0.125]
		MC602D	179 B/U	6.99	5.72	3.18
		FC602D	316 /U	[0.275]	[0.225]	[0.125]
MIP SERIES	8	*C4101D	178 B/U	7.14	6.35	1.98
		*S4101D				
		*C4102D	179 B/U	7.14	6.35	1.98
		*S4102D				
		*C4103D	180 B/U	9.53	7.92	1.98
		*S4103D				
		*C4104D	58 B/U	9.53	7.92	1.98
		*S4104D				
		*CC4101D	178 B/U	7.14	6.35	3.05
		*CC4102D	179 B/U	[0.281]	[0.250]	[0.120]
		*CC4103D	180 B/U	9.53	7.92	3.05
		*CC4104D	58 B/U	[0.375]	[0.312]	[0.120]

\*Contact gender is designated by M for male contacts and F for female contacts.

#### Typical Part Number: FC4101D





## INSERTION AND REMOVAL TOOLS (SHOWN FOR REFERENCE ONLY)

An easy-to-use contact insertion tool used for rear insertion of contacts into connector, see illustration below.

The contact removal tool is spring-loaded to simplify the extraction of removable contacts from the connector insulators. For contact removal, simply insert the hollow tool tip over the male or female contact from the front face of the insulator, rotate the tool slightly while increasing the pushing force against the butt of the extraction tool. The contact will be released from the insulator retention system and will "pop out" of the rear face of the insulator.

For insertion and removal tool selection part numbers, see Contact Application Tools Cross Reference Chart on pages 53 & 54.

### CONTACT INSERTION



### CONTACT REMOVAL



## CYCLE-CONTROLLED HAND CRIMP TOOLS (SHOWN FOR REFERENCE ONLY)

The hand crimp tool, pictured at the top of the image uses 8 AWG wire with produces a hex shaped crimp.

All other wire are eight step adjustable hand crimping tool produces a four double-indent crimp configuration. Each positioner is equipped with a data plate which gives the correct crimp-depth setting for each wire size.

For complete crimp tool and positioner selection part numbers, see Contact Application Tools Cross Reference Chart on pages 53 & 54.



Positronic Industries  
connectpositronic.com



## CONTACT APPLICATION TOOLS CROSS REFERENCE LIST

Infinity  
High Power  
Connector

### CONTACT APPLICATION TOOLS CROSS REFERENCE LIST

USE INDICATED POSITRONIC TOOLS FOR BEST RESULTS

	Contact Size	Positronic Contract P/N	Handle & Positioner P/N	Hand Crimp Tool P/N	Mfg. Cross	Mill Equiv	Positioner	Mfg. Cross	Mill Equiv	Insertion Tool	Mfg. Cross	Mill Equiv	Removal Tool	Mfg. Cross	Mill Equiv
M I P S E R I E S	8	FC4006D	9504-20-0-0	9504-1-0-0	HX4	M22520/5-01	9504-20-1-0	Y530					4311-0-0-0	P+	
	8	FC4008D	9504-19-0-0	9504-1-0-0	HX4		9504-19-1-0	Y524		N/A			4311-0-0-0	P+	
	8	FC4008DS	9504-19-0-0	9504-1-0-0	HX4		9504-19-1-0	Y524		N/A			4311-0-0-0	P+	
	8	FC4011D	9509-0-0-0	9509-1-0-0	M310		9509-2-0-0	TP-974		N/A			4311-0-0-0	P+	
	8	FC4101D	9504-0-0-0	9504-1-0-0	HX4	M22520/5-01	9504-2-0-0	Y322		N/A			4311-0-0-0	P+	
	8	FCC4101D	9504-14-0-0	9504-1-0-0	HX4	M22520/5-01	9504-14-1-0	Y878		N/A			4311-0-0-0	P+	
	8	FCC4102D	9504-13-0-0	9504-1-0-0	HX4	M22520/5-01	9504-13-1-0	Y937		N/A			4311-0-0-0	P+	
	8	FCC4103D	9504-15-0-0	9504-1-0-0	HX4	M22520/5-01	9504-15-1-0	Y877		N/A			4311-0-0-0	P+	
	8	FCC4104D	9504-15-0-0	9504-1-0-0	HX4	M22520/5-01	9504-15-1-0	Y877		N/A			4311-0-0-0	P+	
	8	FS4008D											4311-0-0-0	P+	
	8	FS4011D											4311-0-0-0	P+	
	8	FS4101D											4311-0-0-0	P+	
	8	FS4820D											4311-0-0-0	P+	
	8	FS4920D											4311-0-0-0	P+	
	8	MC4006D	9504-20-0-0	9504-1-0-0	HX4	M22520/5-01	9504-20-1-0	Y530					4311-0-0-0	P+	
	8	MC4008D	9504-19-0-0	9504-1-0-0	HX4		9504-19-1-0	Y524		N/A			4311-0-0-0	P+	
	8	MC4008DS	9504-19-0-0	9504-1-0-0	HX4		9504-19-1-0	Y524		N/A			4311-0-0-0	P+	
	8	MC4011D	9509-0-0-0	9509-1-0-0	M310		9509-2-0-0	TP-974		N/A			4311-0-0-0	P+	
	8	MC4101D	9504-0-0-0	9504-1-0-0	HX4	M22520/5-01	9504-2-0-0	Y322		N/A			4311-0-0-0	P+	
	8	MCC4101D	9504-14-0-0	9504-1-0-0	HX4	M22520/5-01	9504-14-1-0	Y878		N/A			4311-0-0-0	P+	
8	MCC4102D	9504-13-0-0	9504-1-0-0	HX4	M22520/5-01	9504-13-1-0	Y937		N/A			4311-0-0-0	P+		
8	MCC4103D	9504-15-0-0	9504-1-0-0	HX4	M22520/5-01	9504-15-1-0	Y877		N/A			4311-0-0-0	P+		
8	MCC4104D	9504-15-0-0	9504-1-0-0	HX4	M22520/5-01	9504-15-1-0	Y877		N/A			4311-0-0-0	P+		
8	MS4008D											4311-0-0-0	P+		
8	MS4011D											4311-0-0-0	P+		
8	MS4101D											4311-0-0-0	P+		
8	MS4820D											4311-0-0-0	P+		
8	MS4920D											4311-0-0-0	P+		



## CONTACT APPLICATION TOOLS CROSS REFERENCE LIST

USE INDICATED POSITRONIC TOOLS FOR BEST RESULTS

### APPLICATION TOOLS

M M I P , M I P , A N D I P S E R I E S														
Contact Size	Positronic Contact P/N	Handle & Positioner P/N	Hand Crimp Tool P/N	Mfg. Cross	Mil Equiv	Positioner	Mfg. Cross	Mil Equiv	Insertion Tool	Mfg. Cross	Mil Equiv	Removal Tool	Mfg. Cross	Mil Equiv
20	FC720N2		9507-0-0-0	AFM8	M22520/2-01	9502-22-0-0	K1196		9099-4-0-0	ITP 1076		9081-2-0-0	RNG2103	
20	MC720N		9507-0-0-0	AFM8	M22520/2-01	9502-21-0-0	K1195		9099-4-0-0	ITP 1076		9081-2-0-0	RNG2103	
16	FC11N2		9501-0-0-0	AF8	M22520/1-01	9502-1-0-0	TH4	M22520/1-03	9099-0-0-0	ITH 1094	M81969/18-01	9081-0-0-0	RTG 2103	M81969/20-01
16	FC112N2S	9509-3-0-0	9509-4-0-0	GS222		9509-5-0-0	TP-1366		9099-0-0-0	ITH 1094	M81969/18-01	9081-0-0-0	RTG 2103	M81969/20-01
16	FC120N2		9501-0-0-0	AF8	M22520/1-01	9502-1-0-0	TH4	M22520/1-03	9099-0-0-0	ITH 1094	M81969/18-01	9081-0-0-0	RTG 2103	M81969/20-01
16	FS11N2								9099-0-0-0	ITH 1094	M81969/18-01	9081-0-0-0	RTG 2103	M81969/20-01
16	FS112N2S								9099-0-0-0	ITH 1094	M81969/18-01	9081-0-0-0	RTG 2103	M81969/20-01
16	FS120N2								9099-0-0-0	ITH 1094	M81969/18-01	9081-0-0-0	RTG 2103	M81969/20-01
16	MC11N		9501-0-0-0	AF8	M22520/1-01	9502-1-0-0	TH4	M22520/1-03	9099-0-0-0	ITH 1094	M81969/18-01	9081-0-0-0	RTG 2103	M81969/20-01
16	MC112NS	9509-3-0-0	9509-4-0-0	GS222		9509-5-0-0	TP-1366		9099-0-0-0	ITH 1094	M81969/18-01	9081-0-0-0	RTG 2103	M81969/20-01
16	MC120N		9501-0-0-0	AF8	M22520/1-01	9502-1-0-0	TH4	M22520/1-03	9099-0-0-0	ITH 1094	M81969/18-01	9081-0-0-0	RTG 2103	M81969/20-01
16	MS11N								9099-0-0-0	ITH 1094	M81969/18-01	9081-0-0-0	RTG 2103	M81969/20-01
16	MS112NS								9099-0-0-0	ITH 1094	M81969/18-01	9081-0-0-0	RTG 2103	M81969/20-01
16	MS120N								9099-0-0-0	ITH 1094	M81969/18-01	9081-0-0-0	RTG 2103	M81969/20-01
12	FC60D	9504-0-0-0	9504-1-0-0	HX4	M22520/5-01	9504-2-0-0	Y322		9099-3-0-0	ITP 1168		2711-0-0-0	P+	
12	FC610N2S	9509-6-0-0	9509-6-1-0	GS223		9509-6-2-0	TP-1386		9099-3-0-0	ITP 1168		2711-0-0-0	P+	
12	FC612N2		9501-0-0-0	AF8	M22520/1-01	9502-19-0-0	TP1199		9099-3-0-0	ITP 1168		2711-0-0-0	P+	
12	FS610N2S								9099-3-0-0	ITP 1168		2711-0-0-0	P+	
12	FS612N2								9099-3-0-0	ITP 1168		2711-0-0-0	P+	
12	MC60D	9504-0-0-0	9504-1-0-0	HX4	M22520/5-01	9504-2-0-0	Y322		9099-3-0-0	ITP 1168		2711-0-0-0	P+	
12	MC610NS	9509-6-0-0	9509-6-1-0	GS223		9509-6-2-0	TP-1386		9099-3-0-0	ITP 1168		2711-0-0-0	P+	
12	MC612N		9501-0-0-0	AF8	M22520/1-01	9502-19-0-0	TP1199		9099-3-0-0	ITP 1168		2711-0-0-0	P+	
12	MS610NS								9099-3-0-0	ITP 1168		2711-0-0-0	P+	
12	MS612N								9099-3-0-0	ITP 1168		2711-0-0-0	P+	



## PRESS-FIT USER INFORMATION

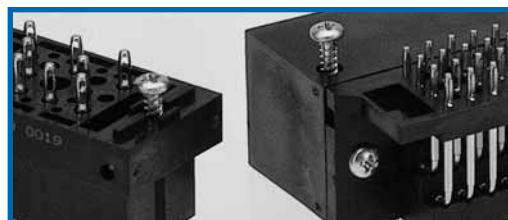
When properly used, Positronic Industries' Bi-Spring Power Press-Fit terminations provide reliable service even under severe conditions.

### Connectors utilizing this leading technology press-fit contact are easy to install:

1. Choose the proper tooling. Inexpensive insertion tooling and single contact repair tooling are available from Positronic.
2. Insert the connector into the P.C. board or backplane and seat connector fully.
3. Secure the connector to the P.C. board or backplane using two self-tapping screws. The screws should be #6 self-tapping screws for plastic.

## MOUNTING SCREWS

Stresses that occur during coupling and uncoupling of connectors or through shock and vibration of systems can be transferred to backplanes or P.C. boards through press-fit connector terminations. Avoid concern over electrical integrity of the connector to board interface by using mounting screws. Bellcore GR1217 details a preference for the use of mounting hardware and we recommend this practice.



\* Mounting screws supplied with board mount connectors

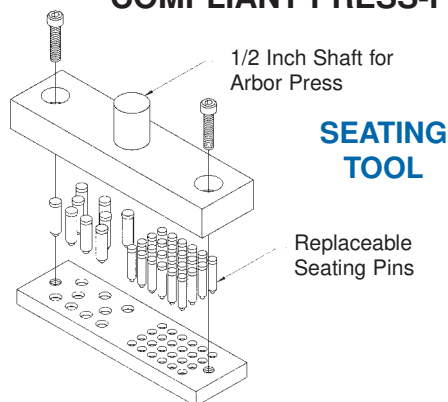
### SCREWS ARE #6 SELF-TAPPING FOR PLASTIC.

Additional Mounting Screw Ordering Information *			
SCREW PART NUMBER	FOR USE WITH CONTACT CODE	THREAD LENGTH	P.C. BOARD THICKNESS
2076-12-0-16	3, 93	9.53±0.76 [0.375±0.030]	1.52-2.36 [0.060-0.093] Straight mount connectors
2076-12-1-16	32, 4, 42, 63	12.70±0.76 [0.500±0.030]	All right angle (90°) mount connectors
2076-12-5-16		11.10±0.76 [0.437±0.030]	3.18 [0.125] Straight mount connectors

CONSULT TECHNICAL SALES IF AN ALTERNATE SCREW IS REQUIRED.

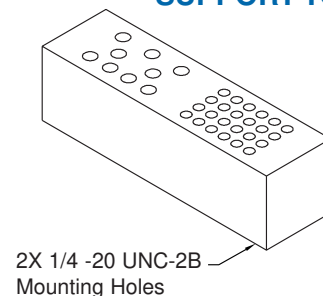


## COMPLIANT PRESS-FIT TERMINATION CONNECTOR INSTALLATION TOOLS



**NOTE:** Straight mount female connector seating tool shown. Right angle (90°) male and female seating tool not shown. Seating pins are not required for right angle (90°) connector seating tools.

## SUPPORT TOOL



SERIES	CONNECTOR VARIANT	CONNECTOR SEATING TOOL WITH ARBOR PRESS SHAFT		CONNECTOR SEATING TOOL WITHOUT ARBOR PRESS SHAFT		REPLACEMENT PINS	CONNECTOR SUPPORT TOOL
		MALE	FEMALE	MALE	FEMALE	FEMALE	
MINI-MINI INFINITY	<b>MMIP12W12</b> (CODE 93)	9513-307-2	9513-306-4	9513-307-12	9513-306-14	855-347-11	-
	<b>MMIP14W9</b> (CODE 93)	9513-307-1	9513-306-1	9513-307-11	9513-306-11	Positions 1-9: 855-347-11 Positions 10-14: 855-347-18	9513-403-1
	<b>MMIP18M</b> (CODE 63)	9513-307-2		9513-307-12		-	9513-403-2
	<b>MMIP18M</b> (CODE 93)	9513-307-2	9513-306-2	9513-307-12	9513-306-12	855-347-3	9513-403-2
	<b>MMIP31W6</b> (CODE 93)	9513-307-3	9513-306-3	9513-307-13	9513-306-13	Positions 1-3 through 29-31: 855-347-11 Positions 4-28: 855-347-18	9513-403-3
MINI INFINITY	<b>MIP28W12</b> (CODE 93)	9513-305-4	9513-304-4	9513-305-14	9513-304-14	Positions 1-6 through 23-28: 855-347-11 Positions 7-22: 855-347-18	9513-402-4
	<b>MIP29W9</b> (CODE 93)	9513-305-5	9513-304-5	9513-305-15	9513-304-15	Positions 1-6: 855-347-17 Positions 7-26: 855-347-18 Positions 27-29: 855-347-11	9513-402-5
	<b>MIP30</b> (CODE 63)	9513-305-1		9513-305-11		-	9513-402-1
	<b>MIP30</b> (CODE 93)	9513-305-1	9513-304-1	9513-305-11	9513-304-11	855-347-3	9513-402-1
	<b>MIP30WA10</b> (CODE 93)	9513-305-2	9513-304-2	9513-305-12	9513-304-12	Positions 1-4 through 25-30: 855-347-11 Positions 5-24: 855-347-18	9513-402-2
	<b>MIP30WB10</b> (CODE 93)	9513-305-3	9513-304-3	9513-305-13	9513-304-13	Positions 1-4: 855-347-17 Positions 5-24: 855-347-18 Positions 25-30: 855-347-11	9513-402-3
INFINITY	<b>IP18</b> (CODE 93)	9513-303-1	9513-302-4	913-303-11	9513-302-14	855-347-11	9513-401-3
	<b>IP29W9</b> (CODE 93)	9513-303-3	9513-302-5	9513-303-3	9513-302-15	Positions 1 through 3 and 24 through 29: 855-347-11 Positions 4 through 23: 855-347-3	9513-401-4
	<b>IP33W9</b> (CODE 93)	9513-303-2	9513-302-3	9513-303-12	9513-302-13	Positions 12-1 through 12-9: 855-347-11 Positions 16-33 through 16-56: 855-347-3	9513-401-6 - for Male 9513-401-2 - for Female
	<b>IP36W6</b> (CODE 93)	9513-303-4	9513-302-7	9513-303-14	9513-302-17	Positions 1 through 8 and 29 through 36: 855-347-11 Positions 9 through 28: 855-347-18	9513-401-7
	<b>IP48</b> (CODE 93)	9513-303-1	9513-302-2	9513-303-11	9513-302-12	855-347-3	9513-401-1
	<b>IP56</b> (CODE 63)	9513-302-6		9513-302-16		-	9513-401-5
	<b>IP56</b> (CODE 93)	9513-303-1	9513-302-1	9513-303-11	9513-302-11	855-347-3	9513-401-1



Positronic Industries  
connectpositronic.com

# COMPLIANT PRESS-FIT CONNECTORS PRINTED BOARD HOLE SIZES

Infinity  
High Power  
Connector

## SUGGESTED PRINTED BOARD HOLE SIZES FOR COMPLIANT PRESS-FIT CONNECTORS

Traditionally, tin-lead has been a popular plating for PBC holes. However, many PCB hole platings must now be RoHS Compliant. Positronic is pleased to offer **PCB HOLE SIZE FOR RoHS** PCB plating as shown below.

### OMEGA & BI-SPRING COMPLIANT PRESS-FIT CONTACT HOLE

BOARD TYPE	CONTACT SIZE / TYPE	RECOMMENDED DRILL HOLE SIZE	RECOMMENDED PLATING	FINISHED HOLE SIZES
TIN-LEAD SOLDER PCB	20 OMEGA	$\phi 1.150 \pm 0.025$ [ $\phi 0.0453 \pm 0.0010$ ]	15 $\mu$ [0.0006] minimum solder over 25 $\mu$ [0.0010] min. copper	$\phi 1.000 \pm 0.090 - 0.060$ [ $\phi 0.0394 \pm 0.0035 - 0.0024$ ]
	16 BI-SPRING	$\phi 0.069 \pm 0.001$ [ $\phi 1.750 \pm 0.025$ ]		$\phi 0.0630 \pm 0.0035 - 0.0024$ [ $\phi 1.600 \pm 0.090 - 0.060$ ]
	12 BI-SPRING	$\phi 0.102 \pm 0.001$ [ $\phi 2.59 \pm 0.025$ ]		$\phi 0.096 \pm 0.002$ [ $\phi 2.44 \pm 0.05$ ]
	8 BI-SPRING	$\phi 0.125 \pm 0.001$ [ $\phi 3.180 \pm 0.025$ ]		$\phi 0.119 \pm 0.002$ [ $\phi 3.02 \pm 0.05$ ]

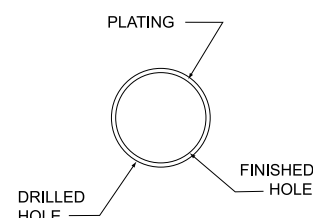
### RoHS PCB PLATING OPTIONS

COPPER PCB	20 OMEGA	$\phi 1.19 \pm 0.025$ [ $\phi 0.047 \pm 0.001$ ]	25 $\mu$ [0.0010] min. copper	$\phi 1.09 \pm 0.05$ [ $\phi 0.043 \pm 0.002$ ]
	16 BI-SPRING	$\phi 1.750 \pm 0.025$ [ $\phi 0.069 \pm 0.001$ ]		$\phi 1.600 \pm 0.090 - 0.060$ [ $\phi 0.0630 \pm 0.0035 - 0.0024$ ]
	12 BI-SPRING	$\phi 2.59 \pm 0.025$ [ $\phi 0.102 \pm 0.001$ ]		$\phi 2.44 \pm 0.05$ $\phi 0.096 \pm 0.002$
	8 BI-SPRING	$\phi 3.180 \pm 0.025$ [ $\phi 0.125 \pm 0.001$ ]		$\phi 3.02 \pm 0.05$ [ $\phi 0.119 \pm 0.002$ ]
IMMERSION TIN PCB	20 OMEGA	$\phi 1.19 \pm 0.025$ [ $\phi 0.047 \pm 0.001$ ]	0.85 $\pm 0.15\mu$ [0.000033 $\pm 0.000006$ ] immersion tin over 25 $\mu$ [0.0010] min. copper	$\phi 1.09 \pm 0.05$ [ $\phi 0.043 \pm 0.002$ ]
	16 BI-SPRING	$\phi 1.750 \pm 0.025$ [ $\phi 0.069 \pm 0.001$ ]		$\phi 1.600 \pm 0.090 - 0.060$ [ $\phi 0.0630 \pm 0.0035 - 0.0024$ ]
	12 BI-SPRING	$\phi 2.59 \pm 0.025$ [ $\phi 0.102 \pm 0.001$ ]		$\phi 2.44 \pm 0.05$ $\phi 0.096 \pm 0.002$
	8 BI-SPRING	$\phi 3.180 \pm 0.025$ [ $\phi 0.125 \pm 0.001$ ]		$\phi 3.02 \pm 0.05$ [ $\phi 0.119 \pm 0.002$ ]
IMMERSION SILVER PCB	20 OMEGA	$\phi 1.19 \pm 0.025$ [ $\phi 0.047 \pm 0.001$ ]	0.34 $\pm 0.17\mu$ [0.000013 $\pm 0.000007$ ] immersion silver over 25 $\mu$ [0.0010] min. copper	$\phi 1.09 \pm 0.05$ [ $\phi 0.043 \pm 0.002$ ]
	16 BI-SPRING	$\phi 1.750 \pm 0.025$ [ $\phi 0.069 \pm 0.001$ ]		$\phi 1.600 \pm 0.090 - 0.060$ [ $\phi 0.0630 \pm 0.0035 - 0.0024$ ]
	12 BI-SPRING	$\phi 2.59 \pm 0.025$ [ $\phi 0.102 \pm 0.001$ ]		$\phi 2.44 \pm 0.05$ $\phi 0.096 \pm 0.002$
	8 BI-SPRING	$\phi 3.180 \pm 0.025$ [ $\phi 0.125 \pm 0.001$ ]		$\phi 3.02 \pm 0.05$ [ $\phi 0.119 \pm 0.002$ ]
ELECTROLESS NICKEL / IMMERSION GOLD PCB	20 OMEGA	$\phi 1.19 \pm 0.025$ [ $\phi 0.047 \pm 0.001$ ]	0.05 $\mu$ [0.000002] min. immersion gold over 4.5 $\pm 1.5\mu$ [0.000177 $\pm 0.000059$ ] electroless nickel per IPC-4552 over 25 $\mu$ [0.0010] min. copper	$\phi 1.09 \pm 0.05$ [ $\phi 0.043 \pm 0.002$ ]
	16 BI-SPRING	$\phi 1.750 \pm 0.025$ [ $\phi 0.069 \pm 0.001$ ]		$\phi 1.600 \pm 0.090 - 0.060$ [ $\phi 0.0630 \pm 0.0035 - 0.0024$ ]
	12 BI-SPRING	$\phi 2.59 \pm 0.025$ [ $\phi 0.102 \pm 0.001$ ]		$\phi 2.44 \pm 0.05$ $\phi 0.096 \pm 0.002$
	8 BI-SPRING	$\phi 3.180 \pm 0.025$ [ $\phi 0.125 \pm 0.001$ ]		$\phi 3.02 \pm 0.05$ [ $\phi 0.119 \pm 0.002$ ]

### “Omega” Termination



### “Bi-Spring” Termination

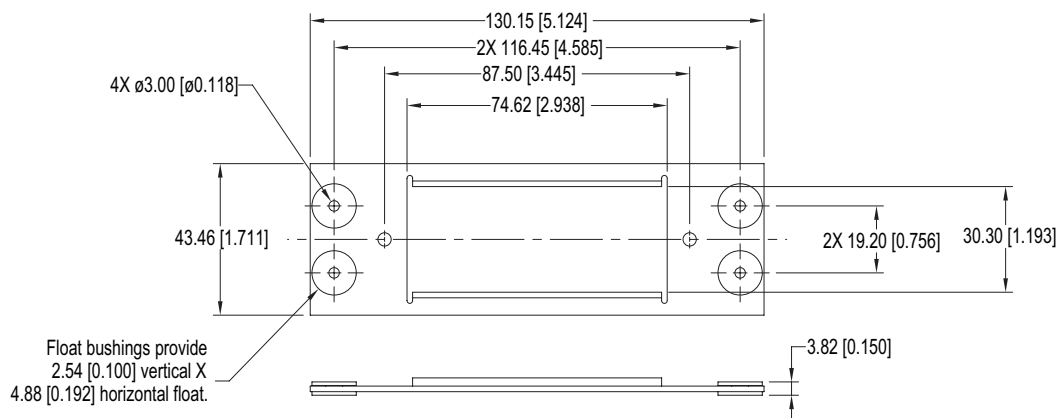


### COMPLIANT PRESS-FIT TERMINATION CONTACT HOLE

**NOTE:** For PCB plating compositions not shown, consult Technical Sales.

## PANEL MOUNTING PLATE WITH FLOATING BUSHINGS

CODE H ON STEP 5 OF ORDERING INFORMATION PAGE



### RECOMMENDED PANEL THICKNESS:

1.52 [0.060] - 2.36 [0.093].

MOUNTING SCREWS ARE SUPPLIED WITH CONNECTOR.

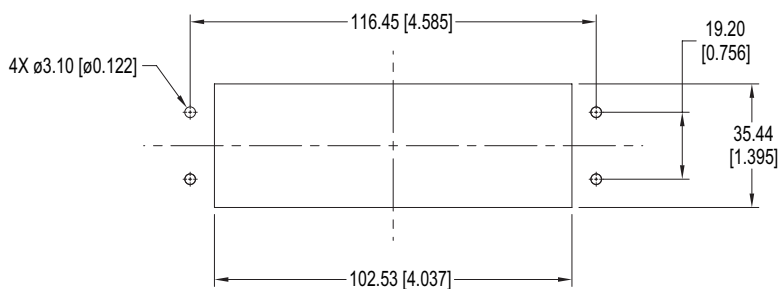
### MATERIALS AND FINISHES:

**Mounting Plate:** Steel with zinc plate and chromate seal.

**Floating Bushings:** Brass with zinc plate and chromate seal.

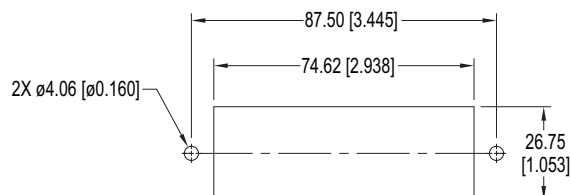
## FLOATING BUSHING PANEL MOUNTING CUTOUT

CONNECTOR MOUNTED TO THE PANEL USING THE FLOATING BUSHING MOUNTING PLATE (SHOWN ABOVE).



## DIRECT MOUNTING PANEL CUTOUT

CONNECTOR MOUNTED DIRECTLY TO THE PANEL



### RECOMMENDED PANEL THICKNESS:

1.52 [0.060] - 2.36 [0.093].

SELF-TAPPING MOUNTING SCREWS ARE SUPPLIED WITH CONNECTOR.



Positronic Industries  
connectpositronic.com

# CONNECTOR MOUNTING STYLE OPTIONS AND PANEL FLOAT MOUNT AND CUTOUT

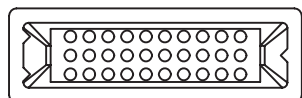
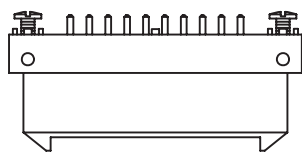
Infinity  
High Power  
Connector

## CONNECTOR MOUNTING STYLE OPTIONS

CODE 0 AND CODE N ON STEP 5 OF ORDERING INFORMATION PAGE

### CODE 0

SELF-TAPPING MOUNTING SCREWS

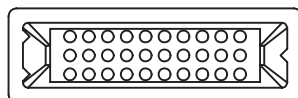
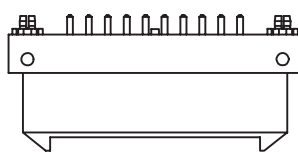


**MIP30F300A1**

SHOWN FOR REFERENCE

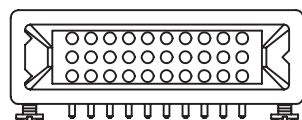
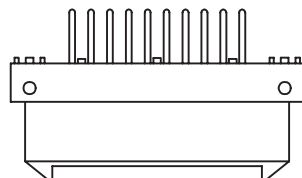
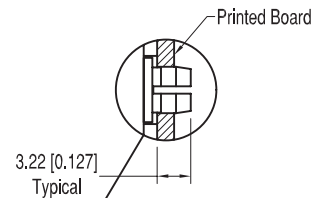
### CODE N

PUSH-ON FASTENER



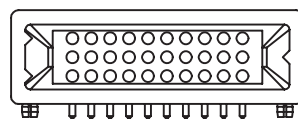
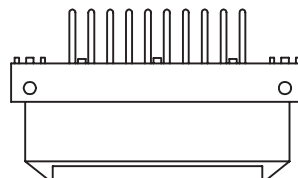
**MIP30F3N0A1**

SHOWN FOR REFERENCE



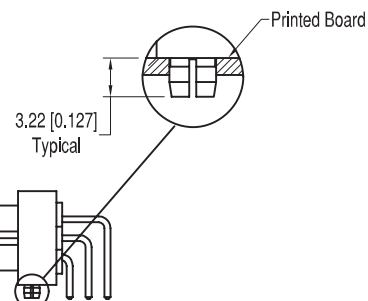
**MIP30F400A1**

SHOWN FOR REFERENCE



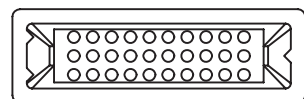
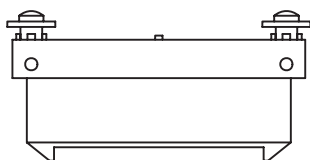
**MIP30F4N0A1**

SHOWN FOR REFERENCE



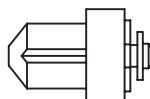
## PANEL FLOAT MOUNT

CODE 82 AND CODE 83 ON STEP 6 OF ORDERING INFORMATION PAGE



**MIP30F00820**

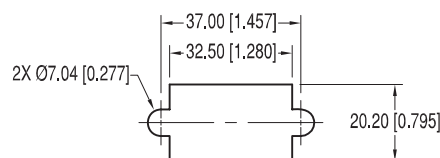
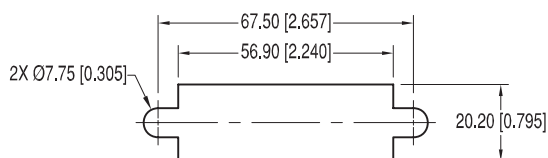
SHOWN FOR REFERENCE



PART NUMBER	PANEL THICKNESS
*IP****82*	1.52 [0.060]
*IP****83*	2.28 [0.090]

Panel float mount system provides lead-in for 2.03 [0.080] axial misalignment. Additional panel thickness may be available. Consult Technical Sales for availability.

## FLOAT MOUNT PANEL CUTOUT

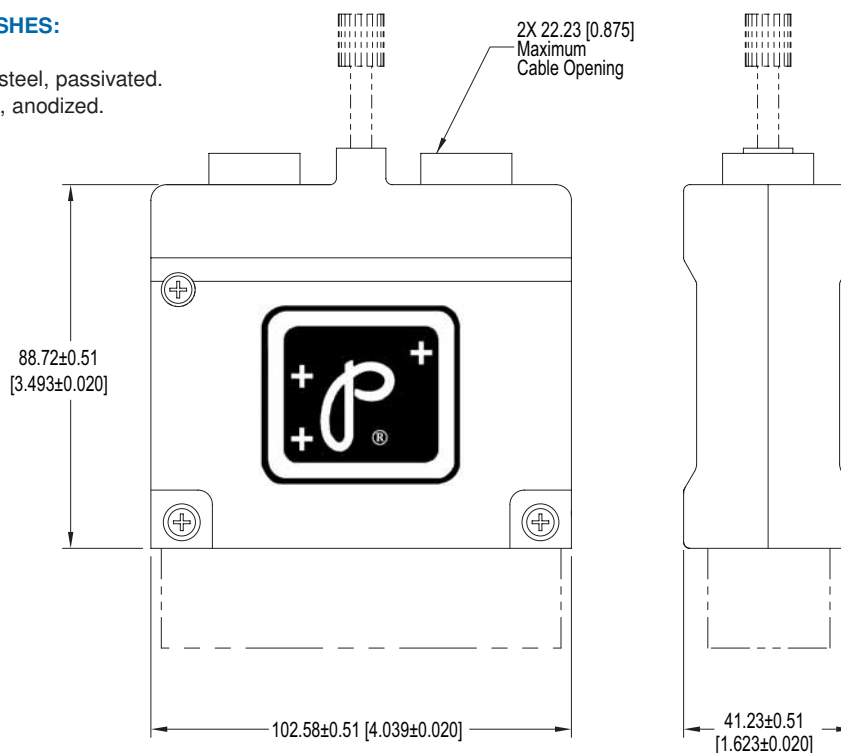


## CABLE ADAPTERS

CODE J ON STEP 5 OF ORDERING INFORMATION PAGE  
*SUPPLIED WITH OR WITHOUT JACKSCREW*

### MATERIALS AND FINISHES:

**Hood:** Polyester.  
**JackscREW:** Stainless steel, passivated.  
**Knob:** Aluminum, anodized.

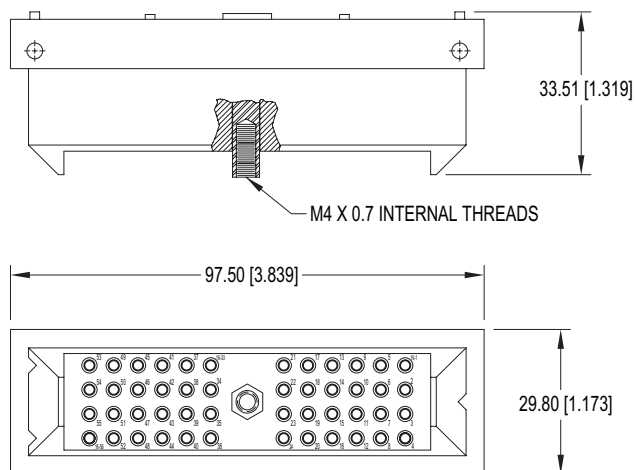


**CABLE ADAPTER  
WITHOUT JACKSCREW**  
**EXAMPLE PART NUMBER:**  
**IP48M0J00**

**FOR CABLE ADAPTER  
WITH JACKSCREW**  
**EXAMPLE PART NUMBER:**  
**IP48M0JELO**

## FIXED FEMALE JACKSCREW

CODE T ON STEP 6 OF ORDERING INFORMATION PAGE  
*PANEL MOUNT AND CABLE CONNECTORS SUPPLIED WITH OR WITHOUT FIXED JACKSCREWS*



**IP56F0000**

*For information regarding size 12, 16 and 20 removable contacts, see Removable Contact section, pages 41-48.*



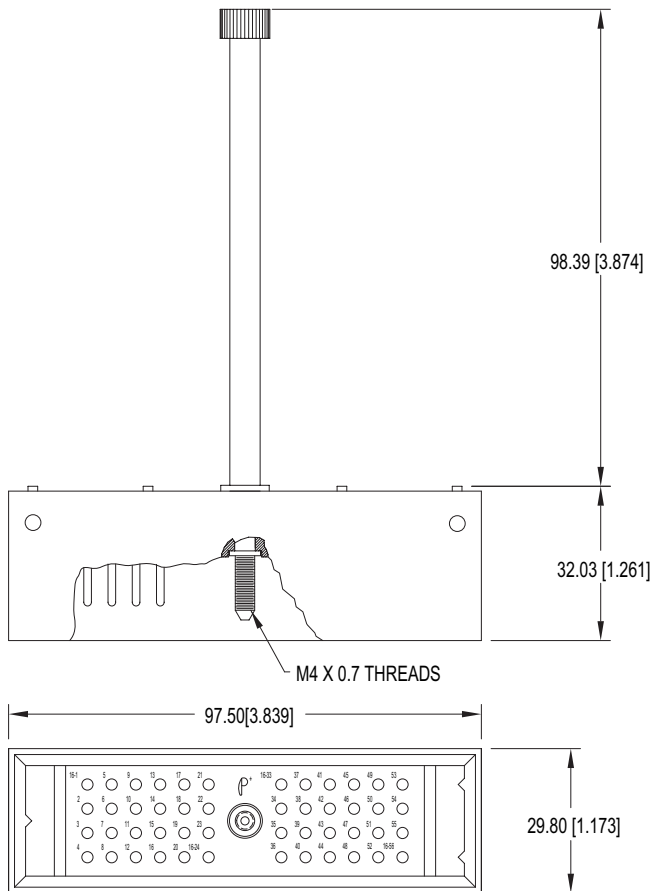
Positronic Industries  
connectpositronic.com

# JACKSCREWS

Infinity  
High Power  
Connector

## ROTATING MALE JACKSCREW

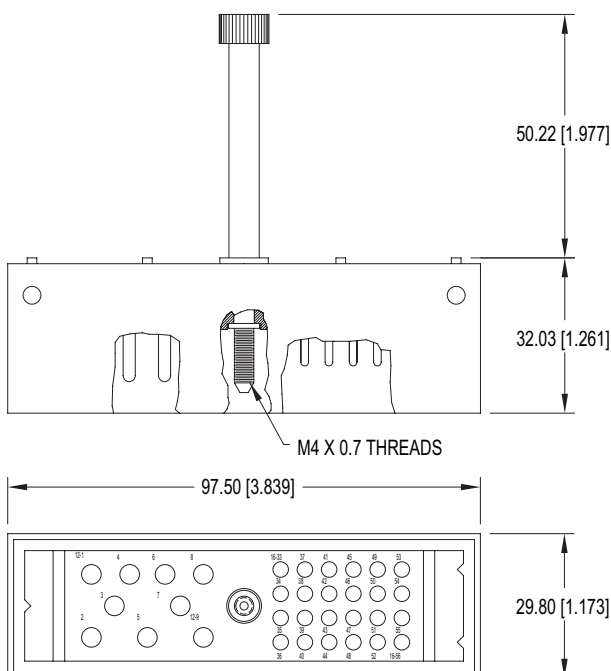
CODE EL AND CODE E ON STEP 6 OF ORDERING INFORMATION PAGE



CABLE CONNECTORS  
WITH ROTATING JACKSCREWS

**EL**

**PART NUMBER: IP48M00EL0**  
with Long Rotating Jackscrew (Shown)

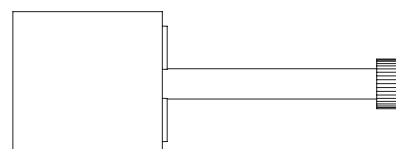


OTHER CONNECTOR VARIANTS ARE AVAILABLE WITH  
THE ROTATING JACKSCREW OPTION, SEE ORDERING  
INFORMATION ON PAGE 40.

FOR INFORMATION REGARDING SIZE 12, 16 AND 20  
REMOVABLE CONTACTS, SEE REMOVABLE CONTACT  
SECTION, PAGES 41-48.

**E**

**PART NUMBER: IP33W9M00E0**  
with Short Rotating Jackscrew (Shown)





# Positronic Industries

has the widest variety of

## *Power Connector Solutions*

### COMPACT POWER CONNECTOR



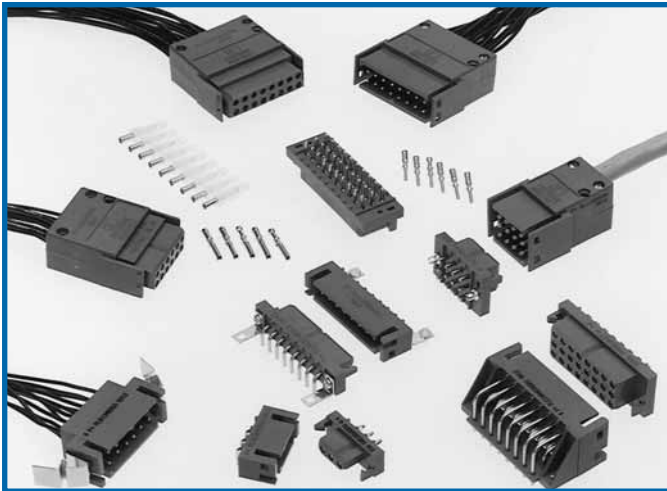
The Power interface for platforms utilizing Eurocard form factors including CompactPCI®, PICMG® 2.11 compliant. Multiple package sizes available.

### INFINITY



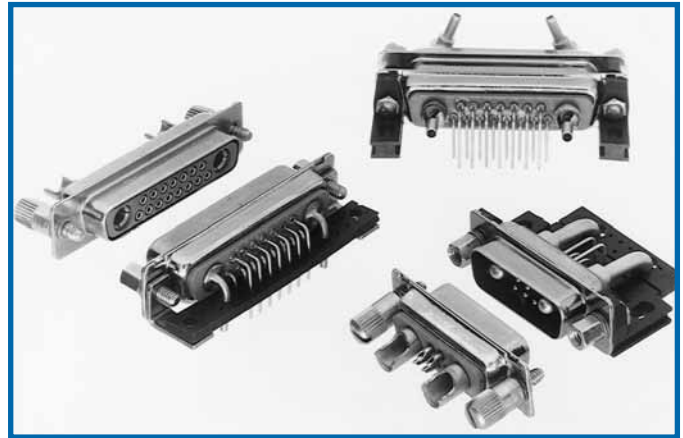
Ideal for low, mid, and high power applications which demand outstanding blind mating capability.

### POWER CONNECTION SYSTEMS



The industry standard for low and mid range power applications. Multiple package sizes available.

### COMBO-D



Power, signal, coaxial, high voltage, and thermocouple contacts in an EMI/RFI shielded package.

### FRONT RUNNER CIRCULAR



Power, signal, and thermocouple contacts in an environmental and/ or EMI/RFI shielded package.

### EACH OF THESE SERIES HAVE ONE OR MORE OF THE FOLLOWING FEATURES:

- Hot swap capability
- A.C./ D.C. operation in a single connector
- Meets safety agency requirements
- Signal contacts for communication with host system
- Superior blind mating capability
- Cable and panel mount options
- Large surface area contact system
- Bi-Spring power press-fit terminations
- Single contact ratings up to 100 amperes
- Wide variety of variants & accessories

# D-subminiature Products

Positronic Industries offers full line of D-subminiature connectors in a wide variety of contact variants and package sizes with press-fit, solder and cable terminations. All Positronic connector products provide quality, reliability, and flexibility.

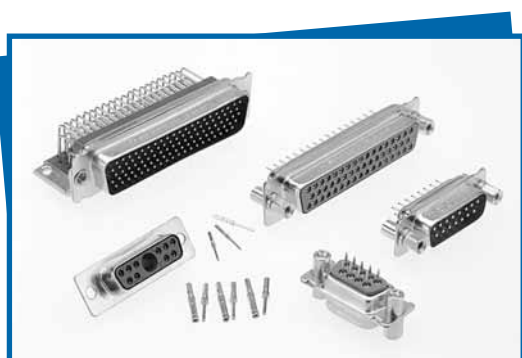
## DSUBMINATURE CONNECTORS

Standard and high density connectors with straight and right angle PCB mount, and cable terminations available. Multiple performance options for best economy/performance ratio.



## HIGH PERFORMANCE D-SUBMINIATURE CONNECTORS

Standard and high density connectors manufactured to MIL-PRF-24308, Class M; Goddard Space Flight Center S-311-P-4 and Goddard Space Flight Center S-311-P-10.



## ENVIRONMENTAL-D CONNECTORS

Standard and high density connectors with environmental protection features to IP67. Straight and right angle, and cable terminations available.



## COMBO-D CONNECTORS

Connectors with signal, shielded, power, thermocouple or high voltage contacts in a single package. Power press-fit terminations now available.



## DUAL PORT CONNECTORS

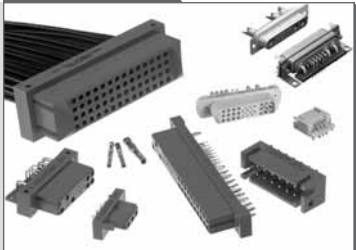
Right angle p.c. board mount connectors assembled stacked to maximize real estate; contact variants 9 through 62; available in standard density, high density, and mixed density.



## POSITRONIC PRODUCTS

### Power

**Contact Sizes:** 0, 8, 12, 16, 20 and 22  
**Current Ratings:** To 100 amperes  
**Terminations:** Crimp, wire solder, straight solder, right angle (90°) solder, straight press-fit and right angle (90°) press-fit  
**Configurations:** Multiple variants in a variety of package sizes  
**Compliance:** PICMG 2.11, PICMG 3.0, VITA 41



**FEATURES:** Hot swap capability • AC/DC operation in a single connector • Signal contacts for hardware management • Blind mating • Sequential mating • Large surface area contact mating system • Wide variety of accessories • Customer specified contact arrangements

### D-subminiature

**Contact Sizes:** 8, 20 and 22  
**Current Ratings:** To 40 amperes nominal  
**Terminations:** Crimp, wire solder, straight solder, right angle (90°) solder and straight press-fit  
**Configurations:** Multiple variants in both standard and high densities  
**Qualifications:** MIL-DTL-24308, Goddard Space Flight S-311-P, SAE AS 39029, IP65, IP67



**FEATURES:** Three performance levels available: professional quality, military quality and space-flight quality provide multiple performance-to-cost choices • Options include thermocouple contacts, air coupling, environmentally sealed and dual port package including mixed density • Broad selection of accessories

### Rectangular

**Contact Sizes:** 16, 20 and 22  
**Current Ratings:** To 13 amperes  
**Terminations:** Crimp, wire solder, straight solder and right angle (90°) solder  
**Configurations:** Multiple variants in both standard and high densities  
**Qualifications:** MIL-DTL-28748, SAE AS 39029, CCITT V.35



**FEATURES:** Two performance levels available: industrial quality and military quality provide two performance to cost choices • Large surface area contact mating system • A wide variety of accessories • Broad selection of contact variants and package sizes

### Circular

**Contact Sizes:** 12, 16, 20 and 22  
**Current Ratings:** To 25 amperes nominal  
**Terminations:** Crimp, wire solder, straight solder and right angle (90°) solder  
**Configurations:** Multiple variants  
**Qualifications:** Environmental protection to IP67



**FEATURES:** Non-corrodible / lightweight composite construction • EMI/RFI shielded versions • Thermocouple contacts • Environmentally sealed versions • Rear insertion/front release of removable contacts • Two level sequential mating • Overmolding available on full assemblies

### Cable

All Positronic connector products can be supplied as part of cable assemblies whose technical characteristics would reflect those of the connectors being used within the assembly.



**FEATURES:** Shorten the supply chain and reduce additional costs and delays by "cabling" • Overmolding available • Shielded and environmentally sealed versions available • Power cables and access boxes which meet the SAE J2496 specification

### Hermetic

**Contact Sizes:** 8, 12, 16, 20 and 22  
**Current Ratings:** To 40 amperes nominal  
**Terminations:** Feedthrough is standard; flying leads and board mount available upon request  
**Configurations:** See D-subminiature and circular configurations above  
**Qualifications:** Space-D32



**FEATURES:** Intended for use as an electrical feedthrough in high vacuum applications • Leakage rate:  $5 \times 10^{-9}$  mbar.l/s @ vacuum  $1.5 \times 10^{-5}$  atm • Signal, power, coax and high voltage versions available • Connectors can be mounted on flange assembly per customer specification

For more information, visit [www.connectpositronic.com](http://www.connectpositronic.com) or call your nearest Positronic sales office as given on the back of this catalog.





**Positronic®**

an Amphenol company

### Divisional Headquarters

#### Positronic | Americas

423 N Campbell Ave  
Springfield MO 65806 USA

+1 800 641 4054  
[info@connectpositronic.com](mailto:info@connectpositronic.com)

#### Positronic | Europe

Z.I. d'Engachies  
46, route d'Engachies  
F-32020 Auch Cedex 9 France

+33 5 6263 4491  
[contact@connectpositronic.com](mailto:contact@connectpositronic.com)

#### Positronic | Asia

3014A Ubi Rd 1 #07-01  
Singapore 408703

+65 6842 1419  
[singapore@connectpositronic.com](mailto:singapore@connectpositronic.com)

### Sales Offices

Positronic has local sales representation all over the world. To find the nearest sales office, please visit [www.connectpositronic.com/sales](http://www.connectpositronic.com/sales)

LOCATIONS