

Standard Density

Rectangular Connectors



For Direct Current, Low Frequency Analog and Digital High Speed Data Applications



Catalog C-009 Rev. D3



About Us

Founded in 1966, Positronic Industries is a vertically integrated manufacturer of high quality interconnect products. Positronic has earned the worldwide reputation as a service oriented, quick-reaction, top quality connector supplier. We are committed to maintaining this reputation by continuous implementation of our **Complete Capability** concept.

Complete Capability

Design & Development

- · Designs new connectors and modifies existing connectors to meet industry requirements
- Continuously conducts marketing studies to identify industry needs for new products
- Ongoing interest in unique connector designs

Tooling

- Tooling support for all manufacturing areas within company
- · Provides 80% of new tooling, punch press dies, molds, jigs and fixtures used at Positronic factory locations worldwide

Machining

- Automatic screw machines produce finely crafted contacts and hardware for connector bodies
- Trained technicians operate machines from Tornos, Bechler and Brown & Sharpe

Molding

- · Molds all plastic connector components such as insulators, hoods, angle brackets and more
- Overmold capability available

Plating

- · Applies gold and other metal finishes to connector components to any required thickness
- Plating conforms to all military specifications

Quality Assurance

- Select factories certified to ISO 9001:2000, AS9100 Rev.B 2004 and ISO 14001 (Singapore)
- Maintains aggressive TQM program
- Able to test to IEC, EIA, UL, MIL-DTL-24308, MIL-DTL-28748, SAE AS 39029 and MIL-C-85049 requirements

Finished Stock Inventory

- Same day shipments available from PosiShop on many standard connector products
- Stocking agreements available for qualified customers

Worldwide Sales & Service

- Responsive attitude toward customer needs
- Fully trained sales staff located worldwide
- Facilities located in USA, France, India, Puerto Rico, and Singapore.



Machining



Molding



Finished Stock Inventory

Products described within this catalog may be protected by one or more of the following US. patents:

#4,900,261 #5,255,580 #5,329,697 #6,260,268 #6,835,079 #7,115,002

Patented in Canada, 1992 Other Patents Pending

Unless otherwise specified, dimensional tolerances are:

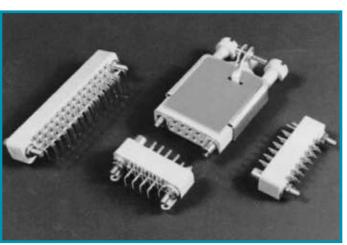
- 1) ±0.001 inches [0.03 mm] for male contact mating diameters.
- 2) ±0.003 inches [0.08 mm] for contact termination diameters.
- 3) ±0.005 inches [0.13 mm] for all other diameters.
- 4) ±0.015 inches [0.38 mm] for all other dimensions.

Information in this catalog is proprietary to Positronic and its subsidiaries. Positronic believes the data contained herein to be reliable. Since the technical information is given free of charge, the user employs such information at his own discretion and risk. Positronic Industries assumes no responsibility for results obtained or damages incurred from use of such information in whole or in part.

Positronic Industries' FEDERAL SUPPLY CODE (Cage Code) FOR MANUFACTURERS is 28198







CONNECTOR DESCRIPTIONS

GMCT SERIES CONNECTORS

Heavy duty, rectangular connectors with removable contacts. Multipurpose connectors offering power, signal and shielded contacts. Thirteen connector variants, 9 through 104 poles, qualified to MIL-DTL-28748.

GMCT SERIES CONTACTS

Size 16 contacts, 13 ampere nominal rated, and size 20 contacts, 7.5 ampere nominal rated, qualified to SAE AS 39029. Terminations are crimp 14 AWG [2.5mm²] through 32 AWG [0.03mm²], solder cup, printed board, press-fit and shielded.

GAP SERIES CONNECTORS

Heavy duty, rectangular, printed board connectors with straight solder, size 16 contacts, 7.5 ampere nominal rated. Eight connector variants, 9 through 50 poles.

GAPL SERIES CONNECTORS

Heavy duty, rectangular, printed board mount connectors with size 16, right angle solder cup contacts, 7.5 ampere nominal rated. Seven connector variants, 9 through 50 poles.

VMCT AND VAPL SERIES CONNECTORS

Heavy duty, rectangular, CCITT V.35 recommended interface connectors with size 16 contacts, 13 ampere nominal rated. Terminations are crimp, solder cup, right angle printed board mount and press-fit.

GM SERIES CONNECTORS

Rectangular connectors with size 20 fixed solder contacts, 7.5 ampere nominal rated. Solder cup and printed board terminations. Eleven connector variants, 7 through 50 poles. Qualified to MIL-DTL-28748.





TABLE OF CONTENTS

Standard
Density
Rectangular

	G	M	C	Т	S	E	R		E		3	
TECHNICAL CHARACTE	RISTICS	S										1
TYPICAL MATING ASSE												
EXPLODED VIEWS OF T	YPICAL	MATE	O CONN	ECTOR A	SSEMBL	IES						 3
CONNECTOR COMPON	IENT DE	SCRIP	TION AN	D TERMIN	NOLOGY	AND IN	SULAT	OR DI	MENSI	ONS		 . 4
INSULATOR DIMENSION	NS											 5-6
CONTACT HOLE POSIT	ION DIM	IENSIO	NS AND	PRINTED	BOARD	HOLE I	PATTER	RN				 . 7-8
LARGE SURFACE AREA	CONTA	ACT MA	TING SY	STEM								 9
CURRENT-TEMPERATU	IRE DER	ATING	CURVE	AND TEM	IPERATU	RE RISI	E CUR\	/E				 10
CRIMP CONTACTS AND	REELS	FOR A	MOTUA	TIC CRIM	P TOOLS	3						 11
SOLDER CUP CONTACT	TS AND	MILITA	RY CRIN	MP CONT	ACTS							 12
COMPLIANT TERMINAT BOARD HOLE SIZES FO												 13
STRAIGHT SOLDER CO	NTACTS	S										 14
CRIMP SHIELDED CON	TACTS A	AND TE	CHNICA	L CHARA	CTERIST	ICS						 15
CRIMPING INFORMATION	ON AND	CRIME	ING INS	TALLATIC	ON TOOL	S						 . 16-19
REMOVABLE CONTACT	ORDEF	RING AS	SSISTAN	CE CHAF	RT							 . 20
ORDERING INFORMATION	ON											 21
					-		В			•		
	G	i <i>F</i>	A P		S	E	R		E	S		
TECHNICAL CHARACTE	ERISTICS	S										 22
STRAIGHT SOLDER CO	NTACTS	 										
CONTACT HOLE POSIT	ION DIM	IENSIO	NS AND	PRINTED	BOARD	HOLE I	PATTER	RN				 24
ORDERING INFORMATI	ON											 25
	G	Α	Р	L	S	Е	R		Е	S	3	
		_										
TECHNICAL CHARACTE												
RIGHT ANGLE PRINTED												
MALE RIGHT ANGLE PE		_	_									
FEMALE RIGHT ANGLE					₹IN							 29
MOUNTING BRACKET A FOR RIVETED ON RIGH					S							30
ORDERING INFORMATION	_		_	_								 31
Oriberinto itti Oriivi/tri	O1 1											 01
	V		3 !	5	S	E	R		E	S		
V.35 SERIES TECHNICA	L CHAR	ACTEF	RISTICS									 32
VAPL SERIES TECHNIC	AL CHA	RACTE	RISTICS	AND								
VMCT/VAPL SERIES TY	PICAL C	ONNE	CTOR M	ATING AS	SEMBLY	'						 33
VMCT SERIES INSULAT	_		_		TTERM							0.1
VAPL SERIES RIGHT AN	_		_	_								
VMCT SERIES ORDERIN	_		_									 . 36

	G	M	S	Ε	R	- [Ε	S			
TECHNICAL CHARACTERIST	TICS										38
SOLDER CUP CONTACTS, S											00
PRINTED BOARD MOUNT, A											39
NSULATOR DIMENSIONS											40
CONTACT HOLE POSITION I	DIMENSIC	NS AND P	RINTED B	OARD H	IOLE PA	TTERN	l				41-42
ORDERING INFORMATION											43
Α	С	C	E S	S	0	R	- 1	Е	S		
/IBRATION LOCKS, TYPICAI	_ MATING	ASSEMBL	_Y, AND								
FLUSH PANEL CONNECTOR	MOUNT!	NG BRACK	(ETS								44
JACKSCREW SYSTEM DIME	NSIONS /	AND POLAI	RIZING GL	JIDE DIN	MENSIOI	۷S					45
POLARIZING GUIDES											46
FIXED AND TURNABLE JACH	SCREW S	SYSTEM									47-48
POLARIZATION OF MALE AN	ID FEMAL	E SHELLS	AND DIM	ENSION	FOR FE	MALE	SHELL	.S			49
DIMENSIONS FOR MALE SH	ELLS										50
DIMENSIONS FOR MOUNTIN	IG PLATE	S									51
CABLE ADAPTERS DIMENSI	ONS FOR	TOP OPEN	NING HOO	DS							52
CABLE ADAPTERS DIMENSI	ONS FOR	SIDE OPE	NING HOO	DDS							53
CABLE ADAPTERS DIMENSI	ONS FOR	TOP OPEN	NING HOO	DS WIT	H JACK	SCREW	V SYST	EM			54
CABLE ADAPTERS DIMENSI	ONS FOR	SIDE OPE	NING HOO	DDS WIT	TH JACK	SCREV	N SYS	TEM			55
CABLE ADAPTERS DIMENSI	ONS FOR	SIDE ACC	ESS HOOI	DS WITH	H JACKS	SCREW	SYST	EM			56
EMI/RFI SHIELDED HOOD AI SYSTEM AND PLASTIC CAB											57
EMI/RFI SHIELDED CABLE A											58
PANEL CUT-OUT DIMENSIO		•									
-AINEL COT-OUT DIMENSIO	NS FOR C	AIVI SENIES	AND GIVIC	JI SENI	E3 CON	INECIC	JNO				39
G R O	U	N D		N	G	F)	L /	A T	Е	S
TECHNICAL CHARACTERIST	īcs										60
COMPONENT DESCRIPTION											61
ORDERING INFORMATION			•••••								62-63
Q	. Р.	L.	L	- 1	S	Т	1	N	G		
ORDERING INFORMATION F											04.05
MIL-DTL-28748/5 AND MIL-D MIL-DTL-28748 & SAE AS 39											64-65
VIIL-DIL-20/48 & SAE AS 39	UZY QUAL	ורובט אאל	אטטער 19 FI	onni.	•••••			•••••			66



Standard
Density
Rectangular

Size 16 and 20 Contacts

Connectors Qualified to MIL-DTL-28748

Contacts Qualified to SAE AS 39029

IEC Publication 807-7

U.L. Recognized, File #E49351

Telecommunication U.L. File #E140980



GMCT Series connectors are heavy-duty, multi-pole, high reliability connectors qualified to MIL-DTL-28748 specifications. Termination styles are crimp, solder cup, straight solder, pressfit, and crimp shielded. According to contact size selected, GMCT Series connectors are intermateable with Positronic GAP and GAPL series connectors.

Thirteen contact variants, 9 through 104 poles, are offered. Contacts can have 0.062 inch [1.57mm] diameters, rated to 13 amperes per contact, or have 0.040 inch [1.02mm] diameters, rated to 7.5 amperes per contact. GMCT Series crimp contacts

are qualified to SAE AS 39029.

A wide array of mounting, locking, shrouding and polarizing accessories is available for this series. For details, see the Heavy-Duty Rectangular Connector Accessories section.

Due to its many termination styles, its wide range of contact variants, and an array of cable support accessories, GMCT Series connectors are widely utilized in navigational systems, robotics, mainframe and peripheral computers, medical equipment, telecommunications, instrumentation and process control applications.

GMCT SERIES TECHNICAL CHARACTERISTICS

MILITARY SPECIFICATIONS:

Qualified to MIL-DTL-28748/3 and MIL-DTL-28748/4. Contacts qualified to SAE AS 39029/34 and SAE AS 39029/35.

UNDERWRITERS LABORATORY RECOGNIZED:

File No. E49351.

INTERNATIONAL STANDARDS:

IEC 807-7. U.L. Recognized.

MATERIALS AND FINISHES:

Insulator: Glass filled DAP per ASTM-D-5948 type SDG-F. Grey color is standard, black

available. Size 66 insulators are black

PPS

Removable Contacts: Copper alloy, gold flash over nickel.

Military contacts plated 0.000050 inch [1.27 microns] gold over copper. Other finishes

available upon request.

Hoods, Cable Adapters: Aluminum with yellow or black anodize.

Shells: Aluminum with yellow or black anodize.

Jackscrew System: Passivated stainless steel.

Polarizing Guides: Copper alloy with nickel plate or passiv-

ated stainless steel

ated stainless steel.

Vibration Locks: Copper alloy with zinc plate and chro-

mate seal.

MECHANICAL CHARACTERISTICS:

Removable Contacts: Insert contact to rear face of insulator,

release from front face of insulator. Both size 16 [13 amps] and size 20 [7.5 amps] contacts available. Female contact has "closed entry" design for

highest reliability.

Contact Retention in Insulator: 20 lbs. [89N] after 10 cycles of contact

insertion/extraction.

Contact Termination: Crimp all wire sizes from 14 AWG [2.5

mm²] through 28 AWG [0.08 mm²]. Also, solder cup, press-fit, and solder printed board terminations. Also, crimp and

shielded contacts.

Locking Systems:
Polarization:

Priction, vibration locks and jackscrews.

Polarized guides, polarized shells and jackscrew system.

Mechanical Operations:

1000 operations per IEC 512-5.

Jackscrews:

Standard threads, 6-32 UNC on all sizes, except 60 and 104 connector variant, which uses 8-32 UNC. Metric threads, M3X0.5 available.

ELECTRICAL CHARACTERISTICS:

Contact Current Rating (maximum):

aximum): Size 16: 0.062 inch [1.57 mm] diameter.

- 13 amps maximum.

Size 20: 0.040 inch [1.02 mm] diameter.

- 7.5 amps maximum.

Initial Contact Resistance: Size 16 – 0.003 ohms.

Size 20 – 0.007 ohms.

Flash over Voltage: 2700 V.AC [rms].

Test Voltage: Size 16 - 2000 V.AC [rms]. Size 20 - 1200 V.AC [rms].

Insulation Resistance

Working Temperature:

(minimum):

5 G ohms.

Clearance and Creepage Distance (minimum):

0.080 inch [2.03 mm]. -65°C to 150°C. 500 V.AC [rms].

Working Voltage: Coaxial Contacts:

Characteristic Impedance: 50 ohms.
Initial Contact Resistance: 0.012 ohms max.





TYPICAL MATING ASSEMBLIES

PICTURES ARE 80% OF ACTUAL SIZE

GMCT26F0E100JB



GAP26MDS4T0000

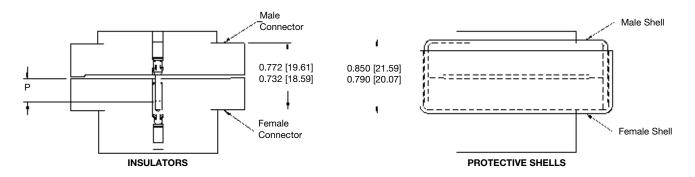
GMCT34F00RAZ0





GMCT34M0TWA00

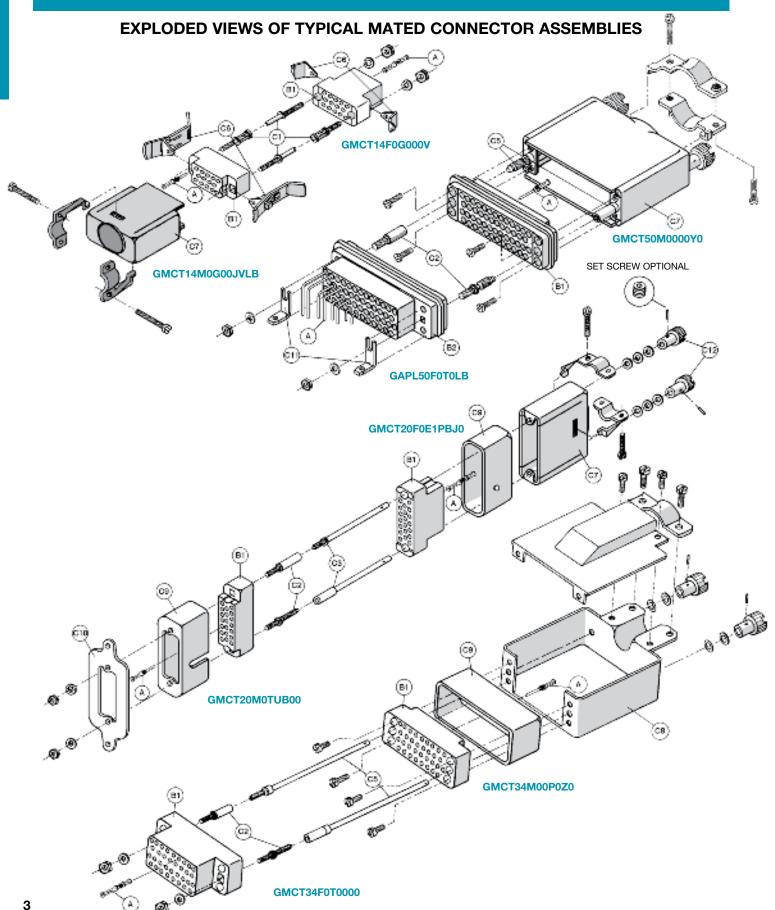
CONNECTOR MATING DIMENSIONS



P: 0.276 [7.01] MINIMUM PENETRATION OF MALE CONTACT IN "CLOSED ENTRY" DESIGN FEMALE CONTACT TO ENSURE MINIMUM CONTACT RESISTANCE.



Standard **D**ensity Rectangular



Standard
Density
Rectangular

HEAVY-DUTY RECTANGULAR CONNECTORS WITH REMOVABLE CONTACTS



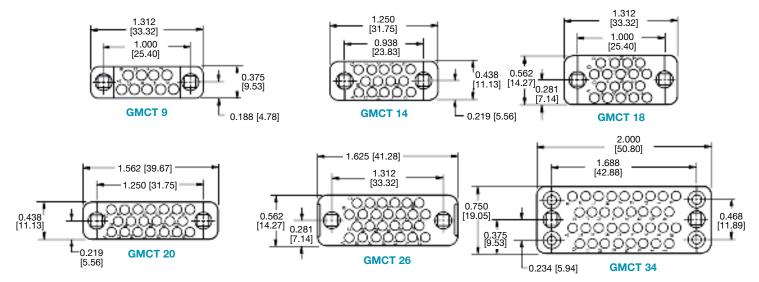
CONNECTOR COMPONENT DESCRIPTION AND TERMINOLOGY

- A Male and female contacts, size 16 and size 20. Power, signal and shielded. Terminations are crimp, solder cup, printed board straight solder and press-fit.
- **B1 -** Unloaded connector insulators, male and female. Insulator retention system retains all contact termination types. Insulator may be used as a free or fixed connector.
- B2 Loaded connector insulators, male and female. Insulators may be preloaded per customer requirements with contacts having terminations of 90° or straight solder printed board mount, and press-fit. Insulator contact positions may be selectively loaded with contacts. Unloaded insulator contact positions remain unloaded and reserved for future use. Connectors are normally fixed panel or printed board connectors.
- C1 Polarizing guides, male and female, ensure correct alignment and coupling of male and female connectors. They may also be used for keying when used in corner positions of connector variants 34, 42, 50, 60, 66, 75 and 104 poles.
- C2 Fixed jackscrews are the stationary threaded members of the jackscrew system. Threaded pilots and sockets of the jackscrew system also provide connector polarization to ensure correct connector coupling.
- C3 Long turnable jackscrews, the rotating threaded members of the jackscrew system, are used with a free connector having a hood for cable support. Used on connector variants 9, 14, 18, 20, 21, 26 and 41 poles. Knobs, C-12, may be affixed to turnable jackscrews using either roll pins or set screws.
- C4 Short turnable jackscrews are used to polarize and mechanically assist with the coupling of the male and female connectors when the free connector is not equipped with a hood.

- C5 Long turnable jackscrews, factory assembled to hood (cable adapter) for polarization and mechanical assistance in the coupling of the free connector to the fixed connector. Used on connector variants with 34, 42, 50, 60, 66, 75 and 104 poles.
- C6 Vibration locking system consists of lock tabs on fixed connector and locking levers on free cable connectors. Normally used on connector variants 7, 9, 14, 18, 20, 21 and 26 poles. Locks connectors in coupled position.
- C7 Hoods (cable adapters) are used on the free connector to provide cable support and contact protection. May also mechanically support either the turnable or fixed members of the jackscrew system.
- C8 Side access hoods (cable adapters). Extra strength, quick cable assembly to connector, fixed or free, to provide cable support and relieve stress on contact termination. Supplied with both turnable and fixed jackscrew systems.
- C9 Shells (shrouds), both male and female, protect male and female contacts from damage. Also used to provide additional polarization combinations.
- C10 Mounting plates, with or without float bushings, provide a stronger mechanical method of mounting the fixed connector to a panel. May be used with shells.
- C11 Mounting angle brackets provide a means of mechanically affixing the fixed connector to the printed board.
- C12 Knobs of turnable jackscrews may be affixed to the jackscrews by using either the roll pin or set screw method. Specify method desired in step 9 of order numbering system.

INSULATOR DIMENSIONS

MATING FACE OF FEMALE CONNECTOR OR REAR FACE OF MALE CONNECTOR

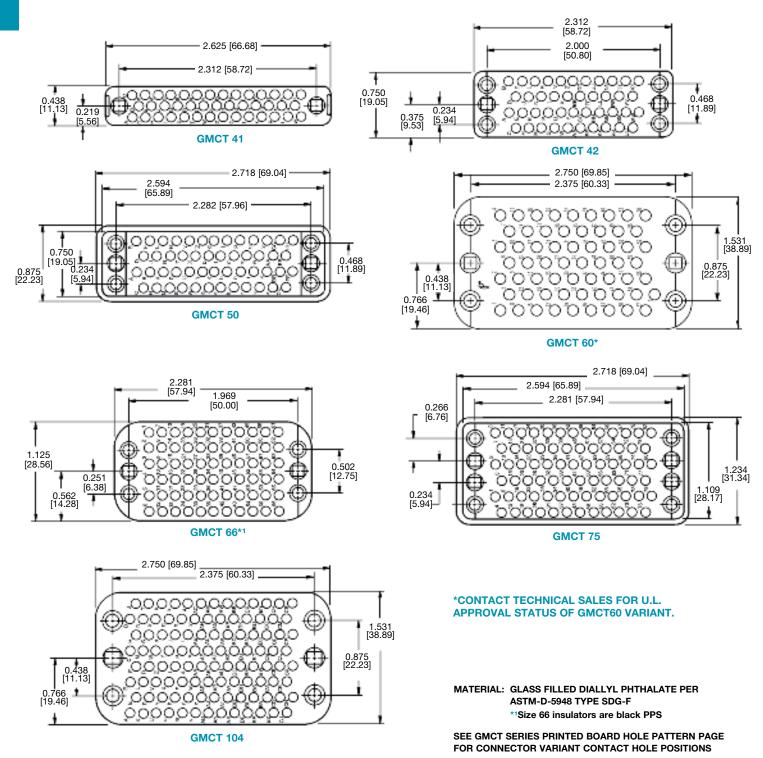




Standard
Density
Rectangular

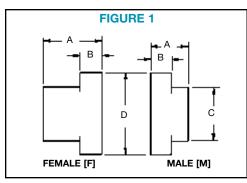
INSULATOR DIMENSIONS

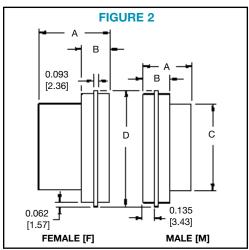
MATING FACE OF FEMALE CONNECTOR OR REAR FACE OF MALE CONNECTOR





INSULATOR DIMENSIONS







CATALOG					
NUMBER	FIGURE	Α	В	С	D
GMCT9F	1	<u>0.856</u> [21.74]	<u>0.370</u> [9.40]	<u>0.810</u> [20.57]	<u>1.312</u> [33.32]
GMCТ9M	1	<u>0.511</u> [12.98]	<u>0.370</u> [9.40]	<u>0.810</u> [20.57]	1.312 [33.32]
GMCT14F	1	<u>0.856</u> [21.74]	<u>0.370</u> [9.40]	<u>0.778</u> [19.76]	<u>1.250</u> [31.75]
GMCT14M	1	<u>0.511</u> [12.98]	<u>0.370</u> [9.40]	<u>0.778</u> [19.76]	<u>1.250</u> [31.75]
GMCT18F	1	<u>0.856</u> [21.74]	<u>0.370</u> [9.40]	<u>0.772</u> [19.61]	1.312 [33.32]
GMCT18M	1	<u>0.511</u> [12.98]	<u>0.370</u> [9.40]	<u>0.772</u> [19.61]	1.312 [33.32]
GMCT20F	1	<u>0.856</u> [21.74]	<u>0.370</u> [9.40]	1.072 [27.23]	<u>1.562</u> [39.67]
GMCT20M	1	<u>0.511</u> [12.98]	<u>0.370</u> [9.40]	1.072 [27.23]	<u>1.562</u> [39.67]
GMCT26F	1	<u>0.856</u> [21.74]	<u>0.370</u> [9.40]	<u>1.072</u> [27.23]	<u>1.625</u> [41.28]
GMCT26M	1	<u>0.511</u> [12.98]	<u>0.370</u> [9.40]	1.072 [27.23]	1.625 [41.28]
GMCT34F	1	<u>0.856</u> [21.74]	<u>0.370</u> [9.40]	<u>1.375</u> [34.93]	<u>2.000</u> [50.80]
GMCT34M	1	<u>0.511</u> [12.98]	<u>0.370</u> [9.40]	1.375 [34.93]	<u>2.000</u> [50.80]
GMCT41F	1	<u>0.856</u> [21.74]	<u>0.370</u> [9.40]	<u>2.125</u> [53.98]	<u>2.625</u> [66.68]
GMCT41M	1	<u>0.511</u> [12.98]	<u>0.370</u> [9.40]	<u>2.125</u> [53.98]	<u>2.625</u> [66.68]
GMCT42F	1	<u>0.866</u> [22.00]	<u>0.370</u> [9.40]	<u>1.672</u> [42.47]	<u>2.312</u> [58.72]
GMCT42M	1	<u>0.525</u> [13.34]	<u>0.370</u> [9.40]	<u>1.672</u> [42.47]	<u>2.312</u> [58.72]
GMCT50F	2	<u>0.856</u> [21.74]	<u>0.370</u> [9.40]	<u>1.972</u> [50.09]	<u>2.718</u> [69.04]
GMCT50M	2	<u>0.511</u> [12.98]	<u>0.370</u> [9.40]	<u>1.972</u> [50.09]	<u>2.718</u> [69.04]
GMCT60F	1	<u>0.856</u> [21.74]	<u>0.370</u> [9.40]	<u>2.048</u> [52.02]	<u>2.750</u> [69.85]
GMCT60M	1	<u>0.511</u> [12.98]	<u>0.370</u> [9.40]	<u>2.048</u> [52.02]	<u>2.750</u> [69.85]
GMCT66F*1	1	<u>0.856</u> [21.74]	<u>0.370</u> [9.40]	<u>1.673</u> [42.49]	<u>2.281</u> [57.94]
GMCT66M*1	1	<u>0.525</u> [13.34]	<u>0.370</u> [9.40]	<u>1.673</u> [42.49]	<u>2.281</u> [57.94]
GMCT75F	2	<u>0.856</u> [21.74]	<u>0.370</u> [9.40]	<u>1.980</u> [50.29]	2.718 [69.04]
GMCT75M	2	<u>0.511</u> [12.98]	<u>0.370</u> [9.40]	<u>1.980</u> [50.29]	<u>2.718</u> [69.04]
GMCT104F	1	<u>0.856</u> [21.74]	<u>0.370</u> [9.40]	<u>2.048</u> [52.02]	<u>2.750</u> [69.85]
GMCT104M	1	<u>0.511</u> [12.98]	<u>0.370</u> [9.40]	<u>2.048</u> [52.02]	<u>2.750</u> [69.85]

^{*1}Size 66 insulators are black PPS

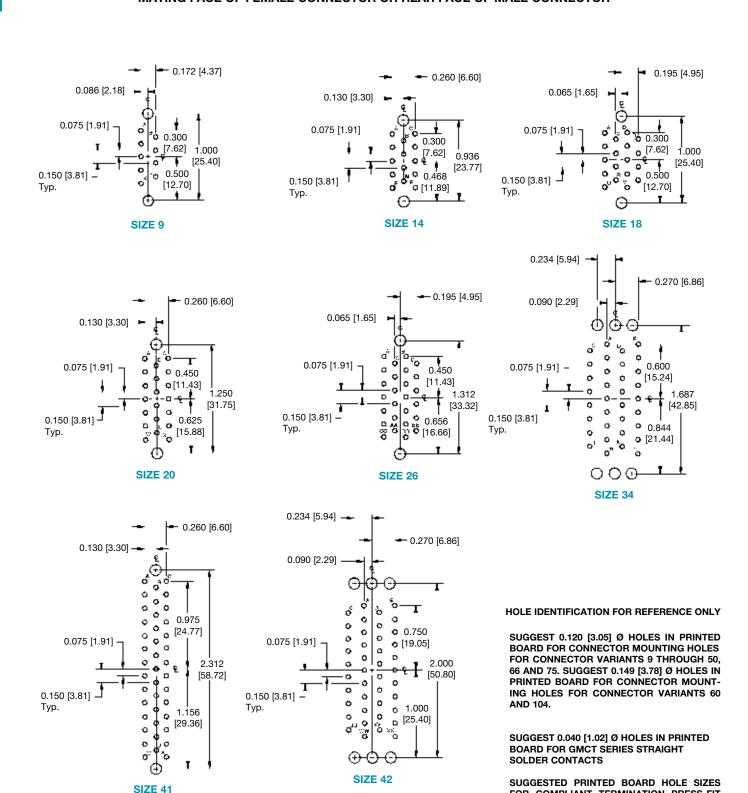
Standard **D**ensity Rectangular

FOR COMPLIANT TERMINATION PRESS-FIT

CONTACTS, SEE PAGE 13.

CONTACT HOLE POSITION DIMENSIONS AND PRINTED BOARD HOLE PATTERN

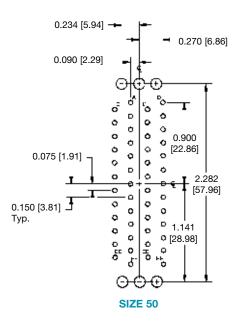
FOR STRAIGHT SOLDER CONTACTS AND COMPLIANT TERMINATION PRESS-FIT CONTACTS MATING FACE OF FEMALE CONNECTOR OR REAR FACE OF MALE CONNECTOR

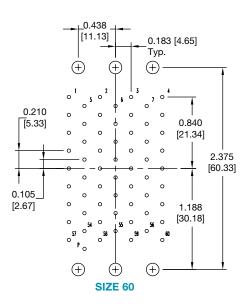


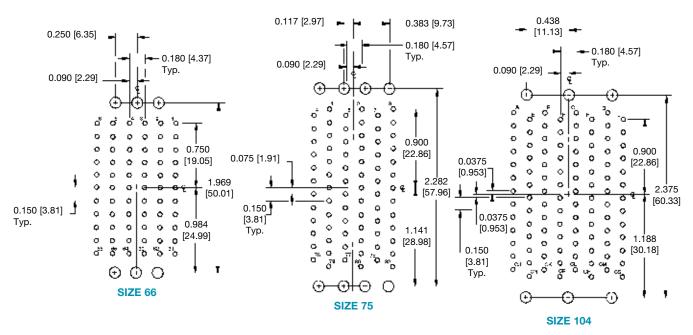


CONTACT HOLE POSITION DIMENSIONS AND PRINTED BOARD HOLE PATTERN

FOR STRAIGHT SOLDER CONTACTS AND COMPLIANT TERMINATION PRESS-FIT CONTACTS
MATING FACE OF FEMALE CONNECTOR OR REAR FACE OF MALE CONNECTOR







HOLE IDENTIFICATION FOR REFERENCE ONLY

SUGGEST 0.120 [3.05] Ø HOLES IN PRINTED BOARD FOR CONNECTOR MOUNTING HOLES FOR CONNECTOR VARIANTS 9 THROUGH 50, 66 AND 75. SUGGEST 0.149 [3.78] Ø HOLES IN PRINTED BOARD FOR CONNECTOR MOUNTING HOLES FOR CONNECTOR VARIANTS 60 AND 104.

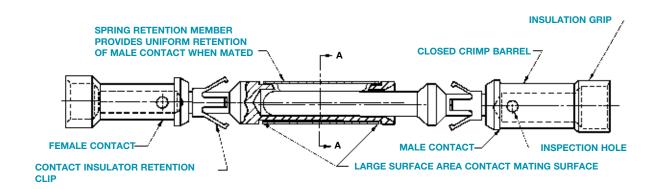
SUGGEST 0.040 [1.02] Ø HOLES IN PRINTED BOARD FOR GMCT SERIES STRAIGHT SOLDER CONTACTS

SUGGESTED PRINTED BOARD HOLE SIZES FOR COMPLIANT TERMINATION PRESS-FIT CONTACTS, SEE PAGE 13.

Standard
Density
Rectangular

"LARGE SURFACE AREA CONTACT MATING SYSTEM" HIGH RELIABILITY "CLOSED ENTRY" DESIGN

PRECISION MACHINED, SOLID COPPER ALLOY





SPRING RETENTION MEMBER

All contacts of the GMCT series connector family utilize the "Large Surface Area (L.S.A.) Contact Mating System." The "L.S.A. Contact Mating System" insures the lowest level of contact resistance during mechanical endurance tests of 1000 coupling cycles or more. Contact insertion/withdrawal forces remain substantially the same during the life of the connector. † The GMCT series uses only "Closed Entry" design female contacts. The "Closed Entry" design prevents probe damage to the female contacts, and will not allow the female contact to accept misaligned or bent male contacts.

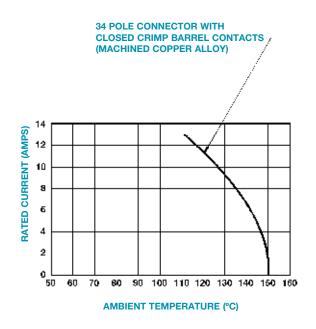
† All GMCT series contacts are precision machined from solid, copper alloy barstock. They are durable, smooth in construc-

tion, and have greater amperage capacities than hollow, sheet metal style contacts. This is graphically illustrated by the amperage-temperature rise curves developed for the 34 pole GMCT insulator using 16 AWG [1.5 mm²] wire [see diagram page 10]. The precision machined, removable contact also has a more durable insulator retention system than the hollow, sheet metal style contact. After ten removal cycles from its insulator, the precision machined contact will withstand axial forces in excess of 20 lbs. [89N]. In comparison, the hollow, sheet metal style contact is limited to 10 lbs. [44.5N] after ten removal cycles from its insulator retention system.



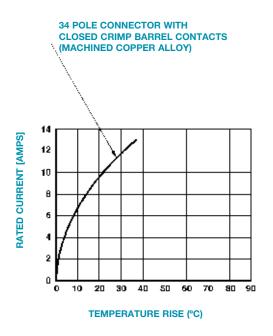
CURRENT-TEMPERATURE DERATING CURVE

(TESTED PER IEC PUBLICATION 512-3, TEST 5b)



CURVE DEVELOPED USING SIZE 16 CONTACT WITH 16 AWG (1.5 mm²) SIZE WIRE

TEMPERATURE RISE CURVE



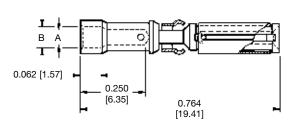
Standard
Density
Rectangular

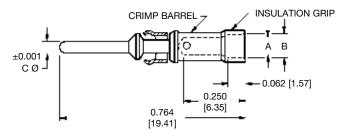
CRIMP CONTACTS

CLOSED CRIMP BARREL WITH INSULATION GRIP (SUPPORT) PRECISION MACHINED, SOLID COPPER ALLOY

FEMALE CONTACT "CLOSED ENTRY" DESIGN

MALE CONTACT





POWER AND SIGNAL CONTACTS

PART NUMBER	WIRE SIZE AWG/[mm ²]	Α	В	NOMINAL RATING
FC114N2	<u>14 / 16</u> [2.5/1.5]	<u>0.081</u> [2.06]	<u>0.105</u> [2.67]	13 AMP
FC116N2	<u>16 / 18</u> [1.5/1.0]	<u>0.067</u> [1.70]	<u>0.093</u> [2.36]	13 AMP
FC120N2	20 / 22 / 24 [0.5/0.3/0.25]	<u>0.045</u> [1.14]	<u>0.065</u> [1.65]	13 AMP
FC124N2	24 / 26 / 28 [0.25/0.12/0.08]	<u>0.027</u> [0.69]	<u>0.055</u> [1.40]	13 AMP
FC126N2	26 / 28 / 30 / 32 [0.12-0.03]	<u>0.025</u> [0.64]	<u>0.046</u> [1.17]	13 AMP
FC216N2	<u>16 / 18</u> [1.5/0.8]	<u>0.067</u> [1.70]	<u>0.093</u> [2.36]	7.5 AMP
FC220N2	20 / 22 / 24 [0.5/0.3/0.25]	<u>0.045</u> [1.14]	<u>0.065</u> [1.65]	7.5 AMP
FC224N2	24 / 26 / 28 [0.25/0.12/0.08]	<u>0.027</u> [0.69]	<u>0.055</u> [1.40]	7.5 AMP

MATERIAL: COPPER ALLOY FINISH: GOLD FLASH OVER NICKEL

CONTACTS ARE NOT SUPPLIED WITH CONNECTOR AND MUST BE ORDERED SEPARATELY

For GMCT crimping information, see page 16 and 17.

Additional plating options available by adding suffix to part number add -14 for 0.000030 [0.76 microns] gold over nickel. Example: FC220N2-14 add -50 for 0.000050 [1.27 microns] gold over copper. Example: MC120N-50

PART NUMBER	WIRE SIZE AWG/[mm ²]	Α	В	С	NOMINAL RATING
MC114N	<u>14 / 16</u> [2.5/1.5]	<u>0.081</u> [2.06]	<u>0.105</u> [2.67]	<u>0.062</u> [1.57]	13 AMP
MC116N	<u>16 / 18</u> [1.5/1.0]	<u>0.067</u> [1.70]	<u>0.093</u> [2.36]	<u>0.062</u> [1.57]	13 AMP
MC120N	20 / 22 / 24 [0.5/0.3/0.25]	<u>0.045</u> [1.14]	<u>0.065</u> [1.65]	<u>0.062</u> [1.57]	13 AMP
MC124N	24 / 26 / 28 [0.25/0.12/0.08]	<u>0.027</u> [0.69]	<u>0.055</u> [1.40]	<u>0.062</u> [1.57]	13 AMP
MC126N	26 / 28 / 30 / 32 [0.12-0.03]	<u>0.025</u> [0.64]	<u>0.046</u> [1.17]	<u>0.062</u> [1.57]	13 AMP
MC216N	<u>16 / 18</u> [1.5/0.8]	<u>0.067</u> [1.70]	<u>0.093</u> [2.36]	<u>0.040</u> [1.02]	7.5 AMP
MC220N	20 / 22 / 24 [0.5/0.3/0.25]	<u>0.045</u> [1.14]	<u>0.065</u> [1.65]	<u>0.040</u> [1.02]	7.5 AMP
MC224N	24 / 26 / 28 [0.25/0.12/0.08]	<u>0.027</u> [0.69]	<u>0.055</u> [1.40]	<u>0.040</u> [1.02]	7.5 AMP



FC120N2



MC120N

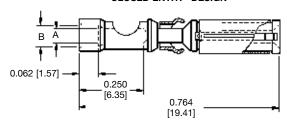
Standard **D**ensity Rectangular

HEAVY-DUTY RECTANGULAR CONNECTORS WITH REMOVABLE CONTACTS



SOLDER CUP CONTACTS

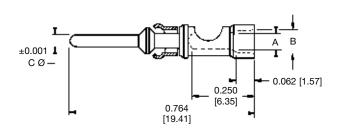
FEMALE CONTACT "CLOSED ENTRY" DESIGN



PART NUMBER	WIRE SIZE MAX.	А	В	NOMINAL RATING
FS114N2	14 AWG [2.5 mm ²]	<u>0.081</u> [2.06]	<u>0.105</u> [2.67]	13 AMP
FS116N2	<u>16 AWG</u> [1.5 mm ²]	<u>0.067</u> [1.70]	<u>0.093</u> [2.36]	13 AMP
FS120N2	20 AWG [0.5 mm ²]	<u>0.045</u> [1.14]	<u>0.065</u> [1.65]	13 AMP
FS124N2	24 AWG [0.25 mm ²]	<u>0.027</u> [0.69]	<u>0.055</u> [1.40]	13 AMP
FS216N2	<u>16 AWG</u> [1.5 mm ²]	<u>0.067</u> [1.70]	<u>0.093</u> [2.36]	7.5 AMP
FS220N2	20 AWG [0.5 mm ²]	<u>0.045</u> [1.14]	<u>0.065</u> [1.65]	7.5 AMP
FS224N2	24 AWG [0.25 mm ²]	<u>0.027</u> [0.69]	<u>0.055</u> [1.40]	7.5 AMP

MATERIAL: COPPER ALLOY FINISH: GOLD FLASH OVER NICKEL

MALE CONTACT



PART NUMBER	WIRE SIZE MAX.	A	В	C	NOMINAL RATING
MS114N	<u>14 AWG</u> [2.5 mm ²]	<u>0.081</u> [2.06]	<u>0.105</u> [2.67]	<u>0.062</u> [1.57]	13 AMP
MS116N	<u>16 AWG</u> [1.5 mm ²]	<u>0.067</u> [1.70]	<u>0.093</u> [2.36]	<u>0.062</u> [1.57]	13 AMP
MS120N	20 AWG [0.5 mm ²]	<u>0.045</u> [1.14]	<u>0.065</u> [1.65]	<u>0.062</u> [1.57]	13 AMP
MS124N	24 AWG [0.25 mm ²]	<u>0.027</u> [0.69]	<u>0.055</u> [1.40]	<u>0.062</u> [1.57]	13 AMP
MS216N	<u>16 AWG</u> [1.5 mm ²]	<u>0.067</u> [1.70]	<u>0.093</u> [2.36]	<u>0.040</u> [1.02]	7.5 AMP
MS220N	20 AWG [0.5 mm ²]	<u>0.045</u> [1.14]	<u>0.065</u> [1.65]	<u>0.040</u> [1.02]	7.5 AMP
MS224N	24 AWG [0.25 mm ²]	<u>0.027</u> [0.69]	<u>0.055</u> [1.40]	<u>0.040</u> [1.02]	7.5 AMP

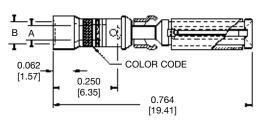
CONTACTS ARE NOT SUPPLIED WITH CONNECTORS AND MUST BE ORDERED SEPARATELY

Additional plating options available by adding suffix to part number add -14 for 0.000030 [0.76 microns] gold over nickel. Example: FS220N2-14 add -50 for 0.000050 [1.27 microns] gold over copper. Example: MS120N-50

MILITARY CRIMP CONTACTS

QUALIFIED TO SAE AS 39029/34 AND SAE AS 39029/35

FEMALE CONTACT "CLOSED ENTRY" DESIGN

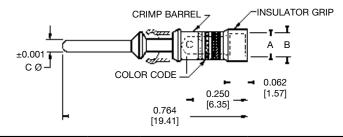


PART NUMBER	A	В	COLOR CODE
M39029/35-274	<u>0.045</u> [1.14]	<u>0.068</u> [1.73]	RED/ VIOLET/ YELLOW
M39029/35-275	<u>0.045</u> [1.14]	<u>0.068</u> [1.73]	RED/ VIOLET/ GREEN
M39029/35-276	<u>0.067</u> [1.70]	0.093 [2.36]	RED/ VIOLET/ BLUE

MATERIAL: COPPER ALLOY

FINISH: 0.000050 [1.27 MICRONS] GOLD OVER COPPER

MALE CONTACT



PART NUMBER	A	В	С	COLOR CODE
M39029/34-271	<u>0.045</u> [1.14]	<u>0.068</u> [1.73]	<u>0.040</u> [1.02]	RED/ VIOLET/ BROWN
M39029/34-272	<u>0.045</u> [1.14]	<u>0.068</u> [1.73]	<u>0.062</u> [1.57]	RED/ VIOLET/ RED
M39029/34-273	<u>0.067</u> [1.70]	<u>0.093</u> [2.36]	<u>0.062</u> [1.57]	RED/ VIOLET/ ORANGE



Standard **D**ensity Rectangular

MATERIAL: COPPER

COMPLIANT TERMINATION PRESS-FIT CONTACTS

PRECISION MACHINED, COPPER ALLOY

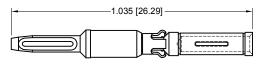
ALLOY

FINISH: GOLD FLASH **OVER NICKEL**

CONTACTS ARE NOT SUPPLIED WITH CONNECTORS AND **MUST BE ORDERED** SEPARATELY.

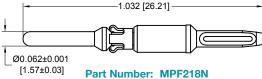
SEE PAGE 7 FOR PRINTED **BOARD CONTACT HOLE** POSITIONS.

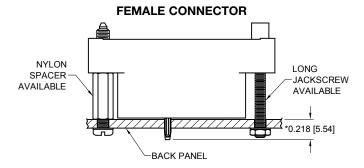
FEMALE CONTACT "CLOSED ENTRY" DESIGN

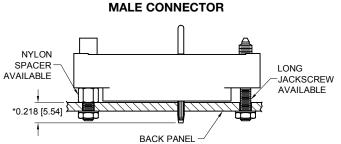


Part Number: FPF218N2

MALE CONTACT







Additional plating options available by adding suffix to part number add -14 for 0.000030 [0.76 microns] gold over nickel. Example: FPF218N2-14

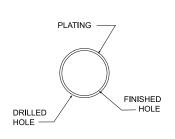
add -50 for 0.000050 [1.27 microns] gold over copper. Example: MPF218N-50

CONSULT TECHNICAL SALES FOR PRESS-FIT INSTALLATION TOOL. CONSULT TECHNICAL SALES FOR PART NUMBERS FOR THE LONG JACKSCREW OR NYLON SPACER.

*ADDITIONAL CONTACT EXTENSION LENGTHS AVAILABLE. CONSULT TECHNICAL SALES FOR AVAILABILITY OF SOLID PRESS-FIT CONTACTS.

SUGGESTED PRINTED BOARD HOLE SIZES FOR COMPLIANT PRESS-FIT CONNECTORS

Traditionally, tin-lead has been a popular plating for PBC holes. However, many PCB hole platings must now be RoHS Compliant. Positronic is pleased to offer PCB HOLE SIZE FOR RoHS PCB plating as shown below.



PRESS-FIT **CONTACT HOLE**

Note: For PCB plating compositions not shown, consult Technical Sales.

BI-SPRING COMPLIANT PRESS-FIT CONTACT HOLE							
BOARD TYPE	CONTACT SIZE / TYPE	RECOMMENDED DRILL HOLE SIZE	RECOMMENDED PLATING	FINISHED HOLE SIZES			
TIN-LEAD SOLDER PCB	16 BI-SPRING	ø0.069±0.001 [ø1.750±0.025]	0.0006 [15μ] minimum solder over 0.0010 [25μ] min. copper	<u>Ø0.0630+0.0035-0.0024</u> [ø1.600+0.090-0.060]			
		RoHS PCB F	PLATING OPTIONS				
COPPER PCB	16 BI-SPRING	<u>ø0.069±0.001</u> [ø1.750±0.025]	0.0010 [25μ] min. copper	<u>Ø0.0630+0.0035-0.0024</u> [Ø1.600+0.090-0.060]			
IMMERSION TIN PCB	16 BI-SPRING	<u>Ø0.069±0.001</u> [Ø1.750±0.025]	0.000033±0.000006 [0.85±0.15µ] immersion tin over 0.0010 [25µ] min. copper	<u>Ø0.0630+0.0035-0.0024</u> [Ø1.600+0.090-0.060]			
IMMERSION SILVER PCB	16 BI-SPRING	ø0.069±0.001 [ø1.750±0.025]	0.000013±0.000007 [0.34±0.17µ] immersion silver over 0.0010 [25µ] min. copper	<u>Ø0.0630+0.0035-0.0024</u> [Ø1.600+0.090-0.060]			
ELECTROLESS NICKEL / IMMERSION GOLD PCB	16 BI-SPRING	<u>Ø0.069±0.001</u> [Ø1.750±0.025]	0.000002 [0.05µ] min. immersion gold over 0.000177±0.000059 [4.5±1.5µ] electroless nickel per IPC-4552 over 0.0010 [25µ] min. copper	<u>Ø0.0630+0.0035-0.0024</u> [Ø1.600+0.090-0.060]			

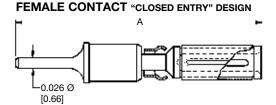
Standard **D**ensity Rectangular

HEAVY-DUTY RECTANGULAR CONNECTORS WITH REMOVABLE CONTACTS



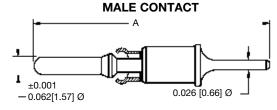
STRAIGHT SOLDER CONTACTS

PRECISION MACHINED, SOLID COPPER ALLOY



MATERIAL: COPPER ALLOY FINISH: GOLD FLASH OVER

NICKEL



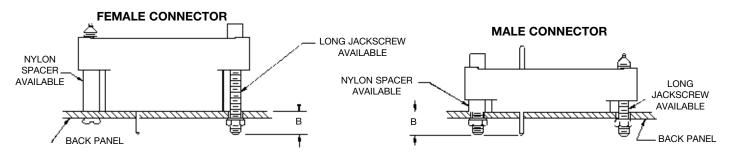
PART NUMBER	А	В
FDS125N2	<u>0.950</u> [24.13]	<u>0.125</u> [3.18]
FDS156N2	<u>0.981</u> [24.92]	<u>0.156</u> [3.96]
FDS187N2	<u>1.012</u> [25.70]	<u>0.187</u> [4.75]

CONSULT TECHNICAL SALES FOR CONTACTS OF DIFFERENT LENGTHS AND TAIL DIAMETERS

UNLESS SPECIFIED OTHERWISE, STRAIGHT SOLDER CONTACTS ARE **NOT SUPPLIED WITH CONNECTORS** AND MUST BE ORDERED SEPARATELY

CONTACTS MAY BE INSTALLED IN CONNECTOR TO CUSTOMER ORDER

PART NUMBER	Α	В
MDS125N	<u>0.950</u> [24.13]	<u>0.125</u> [3.18]
MDS156N	<u>0.981</u> [24.92]	<u>0.156</u> [3.96]
MDS187N	1.012 [25.70]	<u>0.187</u> [4.75]



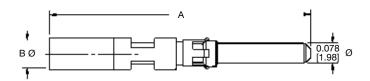
Additional plating options available by adding suffix to part number add -14 for 0.000030 [0.76 microns] gold over nickel. Example: FDS156N2-14 add -50 for 0.000050 [1.27 microns] gold over copper. Example: MDS187N-50

CONSULT TECHNICAL SALES FOR PART NUMBERS FOR THE LONG JACKSCREW OR NYLON SPACER

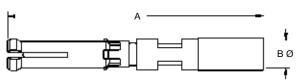
Standard
Density
Rectangular

CRIMP SHIELDED CONTACTS

MALE CONTACT



FEMALE CONTACT





CONTACT DESIGNATION	PART NUMBER	Α	ВØ	CABLE SIZE
MALE	MCS126N	<u>0.993</u> [25.22]	<u>0.045</u> [1.14]	RG 178 B/U RG 196 A/U
FEMALE	FCS126N2	<u>0.967</u> [24.56]	<u>0.045</u> [1.14]	RG 178 B/U RG 196 A/U
MALE	MCS226N	1.048 [26.62]	<u>0.070</u> [1.78]	RG 179 B/U RG 316 /U
FEMALE	FCS226N2	1.022 [25.96]	<u>0.070</u> [1.78]	RG 179 B/U RG 316 /U

TECHNICAL CHARACTERISTICS

MATERIALS AND FINISHES:

Insulating Material: (Dielectric) PCTFE.

Inner Contacts: Phosphor bronze, 0.000030 inch [0.75

microns] gold over nickel.

Outer Contacts: Brass and beryllium copper, gold flash

over nickel. Other finishes available

upon request.

MECHANICAL CHARACTERISTICS:*

Contact Retention

In Insulator: 20 lbs. [89N].

Removable Contacts: Rear insertion, front removable.

Insertion Force Per Contact: 8 oz. [2.2N] per contact maximum.

Durability:100 cycles minimum.Vibration:20g from 10 HZ to 500 HZ.

Shock: 30g - 11 ms.

ELECTRICAL CHARACTERISTICS:

	Contact/Wire Combinations			
MICRO-COAXIAL CONTACTS	126N		226N	
Commons	RG178	RG196	RG179	RG316
Characteristic Impedance (ohms)	50	50	75	50
Frequency Range	0-500 MHz			
VSWR				
0 to 200 MHz	1.25			
200 to 500 MHz	1.70 2.25		25	
Insertion Loss @ 500 MHz	0.2 dB 1.0 dB		dB	

Dielectric Strength

At Sea Level: 600 V rms.

Initial Contact Resistance: 0.012 ohms maximum.

Insulator Resistance: 5 G ohms.

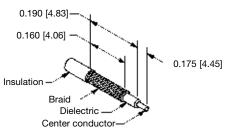
CLIMATIC CHARACTERISTICS:

Temperature Range: -55°C to +125°C.



9506-0 CRIMP TOOL

SHIELDED CABLE STRIP LENGTH





CRIMPING INFORMATION FOR GMCT SERIES CRIMP CONTACTS

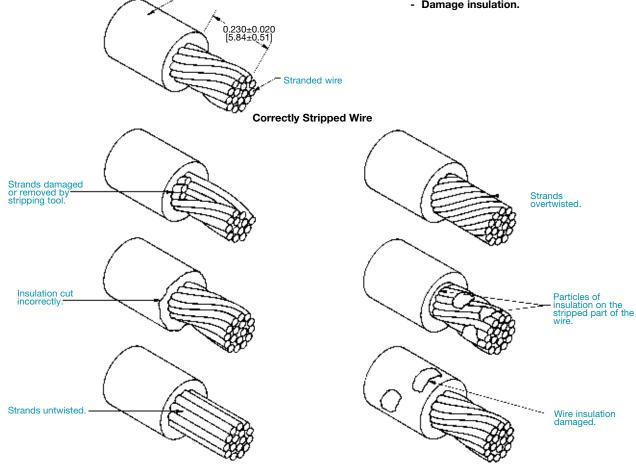
USE INDICATED POSITRONIC TOOLS FOR BEST RESULTS

Insulation

Step 1: Strip wire to indicated length.

Take Care Not To: - Damage or remove strands.

- Untwist or overtwist strands.
- Leave insulation particles on strands.
- Damage insulation.



Examples of Stripping Faults

Step 2: Crimp wire to contact.

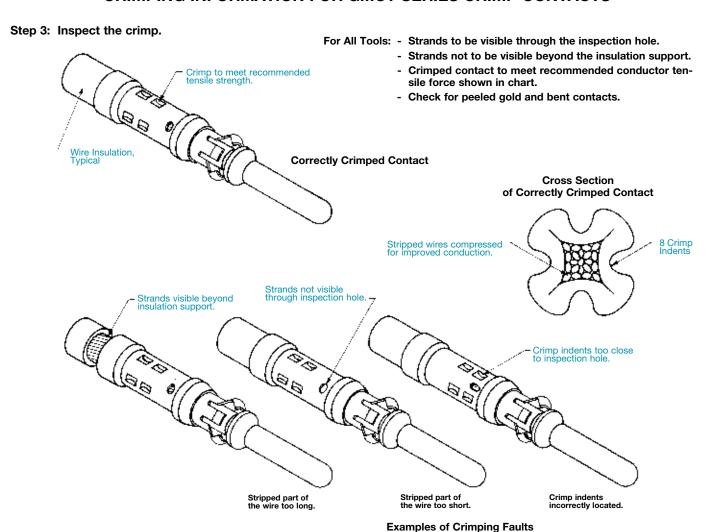
For Hand Crimp Tool: - Place contact into crimping tool.

- Insert wire into contact.
- Center contact by slowly closing the crimping tool until the crimp indenters make contact with the crimp barrel.
- Complete the cycle of the crimping tool in one smooth motion.
- Remove the crimped contact.



Standard
Density
Rectangular

CRIMPING INFORMATION FOR GMCT SERIES CRIMP CONTACTS



WIRE SIZE AWG/[mm²]	AXIAL LOAD POUNDS/[N]		
14	<u>70</u>		
[2.5]	[311]		
<u>_16_</u>	_50_		
[1.5]	[222]		
18	_28_		
[1.0]	[125]		
20	_20_		
[0.5]	[89]		
22	_12_		
[0.3]	[53]		
_24	_8_		
[0.25]	[36]		
_26	_5_		

[0.12]

28

[0.08]

Positronic Recommended Conductor Tensile Strength

POSITRONIC RECOMMENDED TOOLS				
TOOL TYPE	TOOL NUMBERS			
LIAND ODIMD TOOL	14-24 [2.5-0.25]	9501-0-0-0 WITH 9502-1-0-0 POSITIONER		
HAND CRIMP TOOL:	26-28 [0.12-0.08]	9507-0-0-0 WITH 9502-18-0-0 POSITIONER		
INSERTION TOOL:	N/A	9099-0-0		
EXTRACTION TOOL:	N/A	9081-0-0		

Conductor tensile strength values are derived using silver-tin plated copper wires. Values may change depending upon what type of wire is used.

[22]

3

[13]

Standard **D**ensity Rectangular

HEAVY-DUTY RECTANGULAR CONNECTORS WITH REMOVABLE CONTACTS



CYCLE-CONTROLLED STEP ADJUSTABLE HAND CRIMP TOOL

**M22520/1-01 **Part No. 9501-0-0-0

Features of this positive ratchet action tool include accommodations for wire sizes 14 AWG [2.5 mm²] through 28 AWG [0.08 mm²] and eight (8) impression crimp on wires and contacts of various compositions. Required for use with this basic tool is the turret head part number 9502-1-0-0.





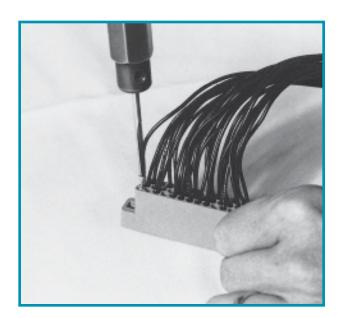
Standard
Density
Rectangular

CONTACT INSERTION TOOL

Part No. 9099-0-0-0

An easy-to-use contact insertion tool for 14 AWG [2.5 mm²] and smaller wires. See photographic demonstration shown below for recommended insertion procedure.



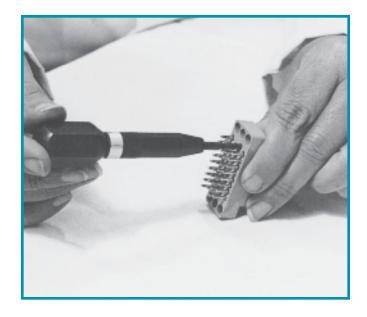


CONTACT EXTRACTION TOOL

Part No. 9081-0-0-0

The spring loaded contact extraction tool simplifies the extraction of removable contacts from the connector insulators. Simply insert the hollow tool tip over the male or female contact from the front face of the insulator, rotate the tool slightly while increasing the pushing force against the butt of the extraction tool. The contact will be released from the insulator retention system and "pop out" of the rear face of the insulator. See photo below for recommended removal procedure.







REMOVABLE CONTACT ORDERING ASSISTANCE CHART

GMCT SERIES CRIMP AND SOLDER CUP CONTACT TERMINATIONS

TERMINATION TYPE	CONTACT FUNCTION	CONTACT SIZE	WIRE SIZE	MALE PART NUMBER	FEMALE PART NUMBER
		16	14 AWG [2.5 mm²] - 16 AWG [1.5 mm²]	MC114N	FC114N2
	POWER	16	16 AWG [1.5 mm²] - 18 AWG [1.0 mm²]	MC116N	FC116N2
		20	16 AWG [1.5 mm²] - 18 AWG [1.0 mm²]	MC216N	FC216N2
			20 AWG [0.5 mm ²] - 24 AWG [0.25 mm ²]	MC120N	FC120N2
		16	24 AWG [0.25 mm ²] - 28 AWG [0.08 mm ²]	MC124N	FC124N2
	SIGNAL		26 AWG [0.12 mm ²] - 28 AWG [0.08 mm ²]	MC126N	FC126N2
CRIMP		20	20 AWG [0.5 mm ²] - 24 AWG [0.25 mm ²]	MC220N	FC220N2
		20	24 AWG [0.25 mm ²] - 28 AWG [0.08 mm ²]	MC224N	FC224N2
		16	16 AWG [1.5 mm ²] - 20 AWG [0.5 mm ²]	M39029/34-273	M39029/35-276
MILITARY	16	20 AWG [0.5 mm ²] - 24 AWG [0.25 mm ²]	M39029/34-272	M39029/35-275	
		20	20 AWG [0.5 mm ²] - 24 AWG [0.25 mm ²]	M39029/34-271	M39029/35-274
	COAX		RG 178 B/U, RG 196 A/U	MCS126N	FCS126N2
			RG 179 A/U, RG 316 /U	MCS226N	FCS226N2
		16	14 AWG [2.5 mm ²] max.	MS114N	FS114N2
	POWER	16	16 AWG [1.5 mm ²] max.	MS116N	FS116N2
SOLDER CUP		20	16 AWG [1.5 mm ²] max.	MS216N	FS216N2
		16	20 AWG [0.5 mm²] max.	MS120N	FS120N2
	SIGNAL		24 AWG [0.25 mm ²] max.	MS124N	FS124N2
	SIGNAL	20	20 AWG [0.5 mm²] max.	MS220N	FS220N2
			24 AWG [0.25 mm²] max.	MS224N	FS224N2

GMCT SERIES PRINTED BOARD MOUNT CONTACT TERMINATIONS

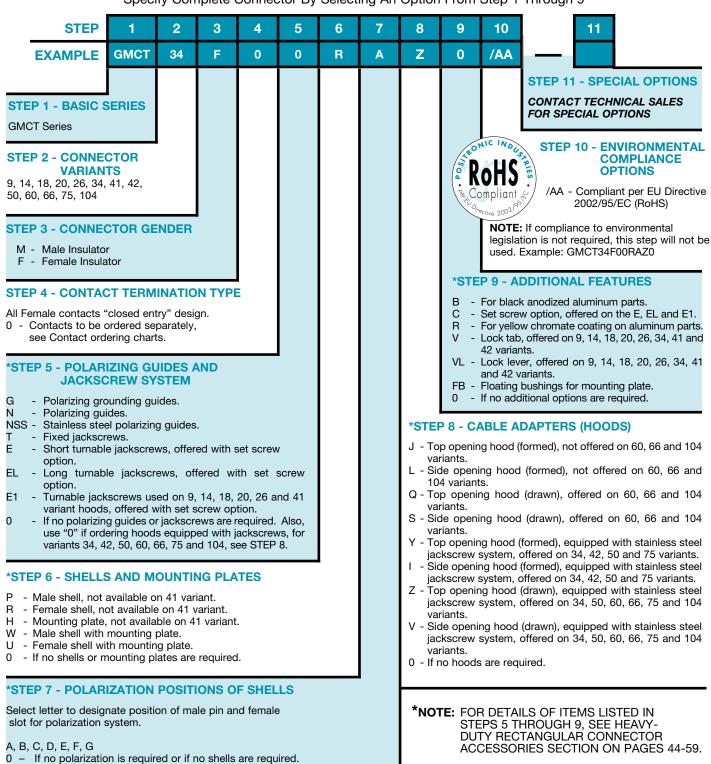
TERMINATION TYPE	CONTACT SIZE	USABLE TERMINATION LENGTH	TERMINATION DIMENSION	MALE PART NUMBER	FEMALE PART NUMBER
		<u>0.125</u> [3.18]	0.026 Ø [0.66]	MDS125N	FDS125N2
STRAIGHT	16	<u>0.156</u> [3.96]	0.026 Ø [0.66]	MDS156N	FDS156N2
		<u>0.187</u> [4.75]	0.026 Ø [0.66]	MDS187N	FDS187N2
COMPLIANT PRESS FIT	16	<u>0.218</u> [5.54]		MPF218N	FPF218N2



Standard
Density
Rectangular

ORDERING INFORMATION - CODE NUMBERING SYSTEM

Specify Complete Connector By Selecting An Option From Step 1 Through 9



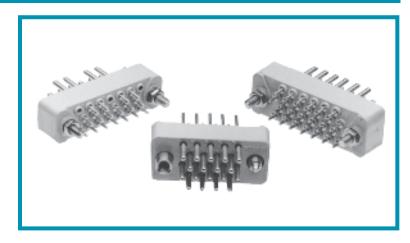
Standard **D**ensity Rectangular

HEAVY-DUTY RECTANGULAR PRINTED BOARD CONNECTORS WITH STRAIGHT SOLDER CONTACTS



Size 16 Contacts Conforms to **MIL-DTL-28748 IEC Publication 807-1**

> U.L. Recognized, File #E49351 **Telecommunication** U.L. File #E140980



GAP Series connectors are heavy-duty, multi-pole, low profile, high reliability connectors. Contacts are male only with 0.062 inch [1.57mm] diameters, rated to 7.5 amperes per contact. Termination style is straight solder printed board mount. GAP Series connectors are intermateable with Positronic GMCT Series connectors.

A wide array of mounting, locking and polarizing accessories

is available for this series. For details, see the Heavy-Duty Rectangular Connector Accessories section.

Due to its printed board mount termination style, and its 0.062 inch [1.57mm] diameter contacts, the GAP Series is ideal for heavy-duty applications found in avionics, medical equipment, telecommunications, instrumentation and process control applications.

GAP SERIES TECHNICAL CHARACTERISTICS

MILITARY SPECIFICATIONS:

Conforms to MIL-DTL-28748.

INTERNATIONAL STANDARDS:

IFC 807-1. U.L. Recognized.

MATERIALS AND FINISHES:

Insulator: Glass filled DAP per ASTM-D-5948 type

SDG-F. Grey color is standard, black

available.

Fixed Contacts: Copper alloy with gold flash over nickel.

Other finishes available upon request.

Jackscrew System: Passivated stainless steel.

Polarizing Guides: Copper alloy with nickel plate or passiv-

ated stainless steel.

Vibration Locks: Copper alloy with zinc plate and chro-

mate seal.

MECHANICAL CHARACTERISTICS:

Male - Size 16: 0.062 inch [1.57 mm] **Fixed Contacts:**

diameter.

Contact Retention in Insulator: 10 lbs. [44.5N] minimum.

Contact Termination: Straight printed board mounted.

Locking Systems: Friction, vibration locks and jackscrews. Polarization: Guide pins and guide sockets, and jack-

screw system.

Mechanical Operations: 1000 operations per IEC 512-5.

Standard threads, 6-32 UNC. Metric Jackscrews:

threads, M3X0.5 available.

ELECTRICAL CHARACTERISTICS:

Contact Current Rating

(maximum): 7.5 amperes limited at contact termina-

tion diameter.

Initial Contact Resistance: 0.003 ohms. Flash over Voltage: 2500 V.AC [rms]. **Test Voltage:** 1200 V.AC [rms].

Insulation Resistance

(minimum): 5 G ohms.

Clearance and Creepage

0.047 inch [1.19 mm]. Distance (minimum): **Working Temperature:** -55°C to 125°C. Working Voltage: 250 V.AC [rms].





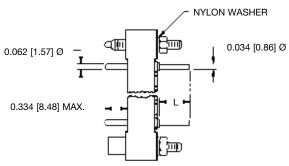
HEAVY-DUTY RECTANGULAR PRINTED BOARD CONNECTORS WITH STRAIGHT SOLDER CONTACTS

Standard
Density
Rectangular

STRAIGHT SOLDER CONTACTS

MALE ONLY

CONTACT MATERIAL: COPPER ALLOY CONTACT FINISH: GOLD FLASH OVER NICKEL



Typical	Part	Number	GAP34MDS6T000	n

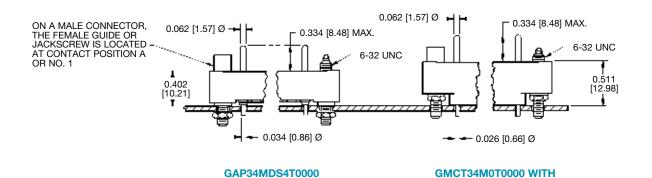
CONTACT CODE	L
DS3	<u>0.093</u> [2.36]
DS4	<u>0.125</u> [3.18]
DS5	<u>0.156</u> [3.96]
DS6	<u>0.187</u> [4.75]

SEE GMCT SERIES PRINTED BOARD HOLE PATTERN PAGE FOR CONNECTOR VARIANT CONTACT HOLE POSITIONS SPECIFY CONTACT CODE IN STEP 4 OF ORDERING INFORMATION FOR DESIRED LENGTH OF CONTACT TERMINATION

GAP SERIES, LOW PROFILE, PRINTED BOARD MOUNT CONNECTOR

GMCT SERIES, HIGH PROFILE, PRINTED BOARD MOUNT CONNECTOR

MDS125N CONTACTS INSTALLED

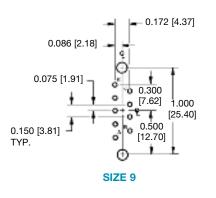


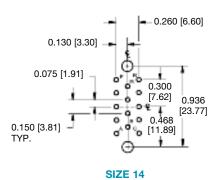
HEAVY-DUTY RECTANGULAR PRINTED BOARD CONNECTORS WITH STRAIGHT SOLDER CONTACTS

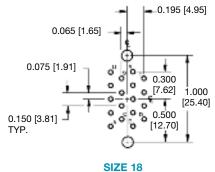


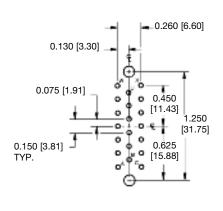
CONTACT HOLE POSITION DIMENSIONS AND PRINTED BOARD HOLE PATTERN

MATING FACE OF MALE CONNECTOR

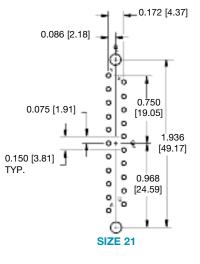


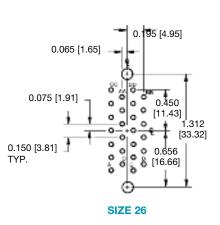


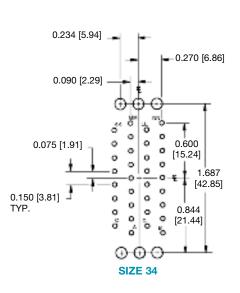


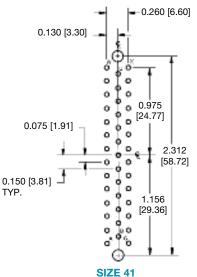


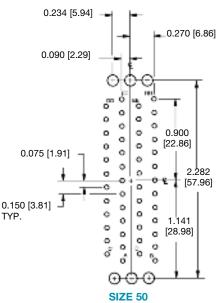
SIZE 20











HOLE IDENTIFICATION FOR REFERENCE ONLY

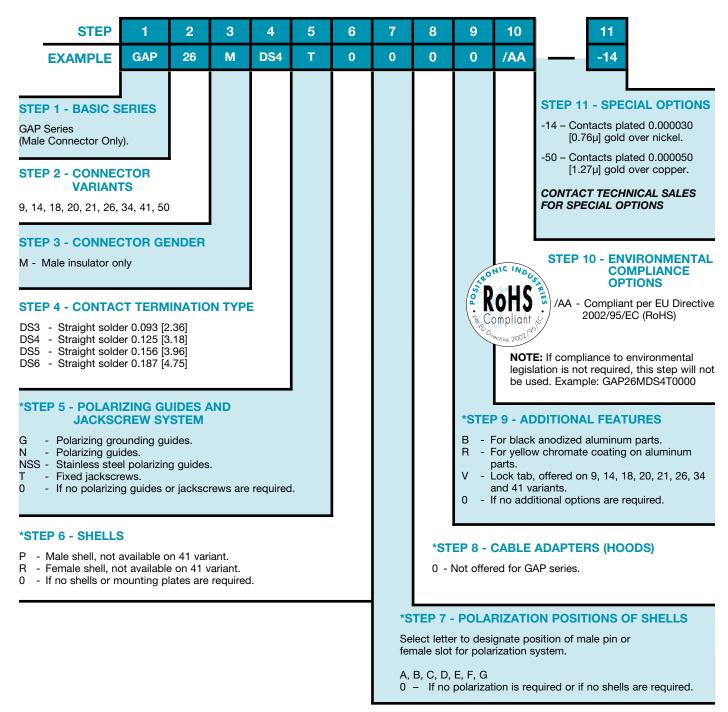


HEAVY-DUTY RECTANGULAR PRINTED BOARD CONNECTORS WITH STRAIGHT SOLDER CONTACTS

Standard
Density
Rectangular

ORDERING INFORMATION - CODE NUMBERING SYSTEM

Specify Complete Connector By Selecting An Option From Step 1 Through 9



*NOTE: FOR DETAILS OF ITEMS LISTED IN STEPS 5
THROUGH 9, SEE HEAVY-DUTY RECTANGULAR
CONNECTOR ACCESSORIES SECTION ON
PAGES 44-59.

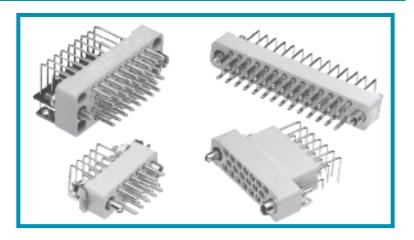
Standard Density Rectangular

HEAVY-DUTY RECTANGULAR RIGHT ANGLE PRINTED BOARD CONNECTORS



Size 16 Contacts Conforms to **MIL-DTL-28748 IEC Publication 807-1**

> U.L. Recognized, File #E49351 **Telecommunication** U.L. File #E140980



GAPL Series connectors are heavy-duty, multi-pole, high reliability connectors conforming to MIL-DTL-28748 specifications. Termination style is right angle printed board mount. GAPL Series connectors are intermateable with Positronic GMCT Series connectors.

GAPL Series connectors are offered with a variety of mounting, locking and polarizing accessories. For details, see the Heavy-Duty Rectangular Connector Accessories section. GAPL Series connectors are ideal for high reliability, heavyduty applications which require a printed board mounted connector. They are widely utilized in navigational systems, robotics, mainframe and peripheral computers, medical equipment, telecommunications, instrumentation and process control applications.

GAPL SERIES TECHNICAL CHARACTERISTICS

MILITARY SPECIFICATIONS:

Conforms to MIL-DTL-28748.

INTERNATIONAL STANDARDS:

IFC 807-1. U.L. Recognized.

MATERIALS AND FINISHES:

Insulator: Glass filled DAP per ASTM-D-5948 type

SDG-F. Grey color is standard, black

available.

Fixed Contacts: Copper alloy with gold over nickel. Other

finishes avaiable upon request.

Jackscrew System: Passivated stainless steel.

Polarizing Guides: Copper alloy with nickel plate or passiv-

ated stainless steel.

Vibration Locks: Copper alloy with zinc plate and chro-

mate seal.



MECHANICAL CHARACTERISTICS:

Fixed Contacts: Male - Size 16: 0.062 inch [1.57 mm]

diameter.

Female - "Closed entry" design for

highest reliability.

Contact Retention in Insulator: 10 lbs. [44.5N] minimum.

Contact Termination: Right angle printed board mounted. **Locking Systems:** Friction, vibration locks and jackscrews. Polarization: Guide pins and guide sockets, and jack-

screw system.

Mechanical Operations: 1000 operations per IEC 512-5.

Jackscrews: Standard threads, 6-32 UNC, Metric

threads, M3X0.5 available.

ELECTRICAL CHARACTERISTICS:

Contact Current Rating

(maximum):

7.5 amperes limited at contact termina-

tion diameter.

Initial Contact Resistance: 0.003 ohms. Flash over Voltage: 2500 V.AC [rms]. 1200 V.AC [rms]. **Test Voltage:**

Insulation Resistance

5 G ohms. (minimum):

Clearance and Creepage

Distance (minimum): 0.047 inch [1.19 mm]. -55°C to 125°C. **Working Temperature:** Working Voltage: 250 V.AC [rms].

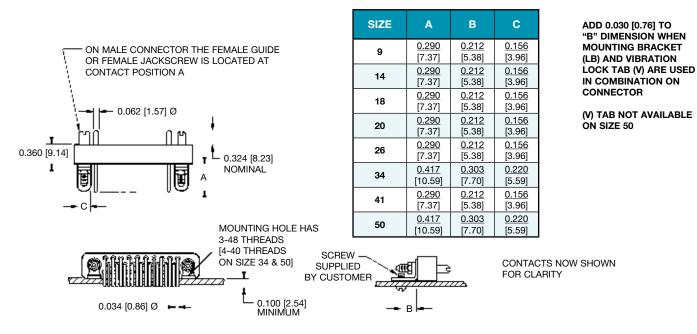


HEAVY-DUTY RECTANGULAR RIGHT ANGLE PRINTED BOARD CONNECTORS

Standard
Density
Rectangular

RIGHT ANGLE PRINTED BOARD MOUNT CONNECTORS

MALE CONNECTOR

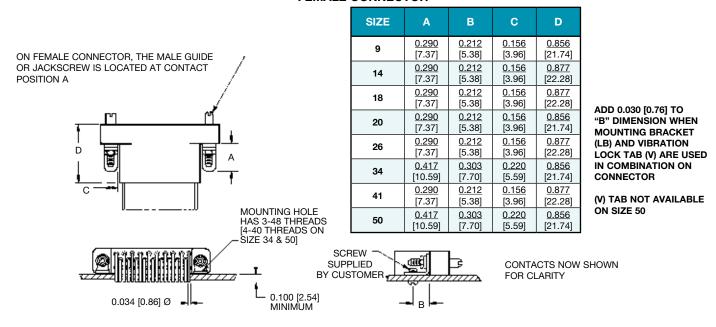


STANDARD POSITION OF INSULATOR REQUIRES
CONTACT "A" TO BE ADJACENT TO THE PRINTED BOARD

FOR FACE DIMENSIONS OF INSULATOR VARIANT DESIRED, SEE GM SERIES INSULATOR DIMENSION PAGE

RIGHT ANGLE PRINTED BOARD MOUNT CONNECTORS

FEMALE CONNECTOR



STANDARD POSITION OF INSULATOR REQUIRES CONTACT "A" TO BE ADJACENT TO THE PRINTED BOARD

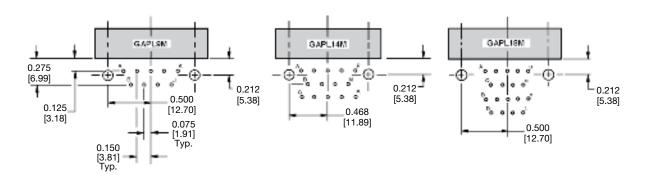
FOR FACE DIMENSIONS OF INSULATOR VARIANT DESIRED, SEE GMCT SERIES INSULATOR DIMENSION PAGE

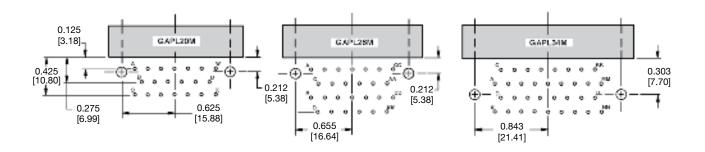
CONTACT MATERIAL: COPPER ALLOY
CONTACT FINISH: GOLD FLASH OVER NICKEL

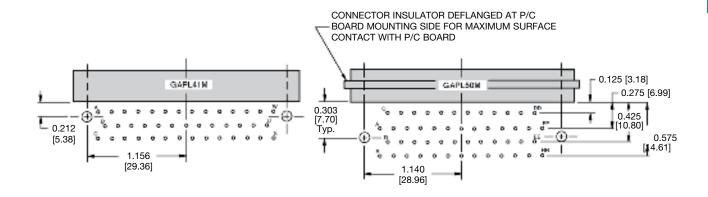
HEAVY-DUTY RECTANGULAR



MALE RIGHT ANGLE PRINTED BOARD HOLE PATTERN







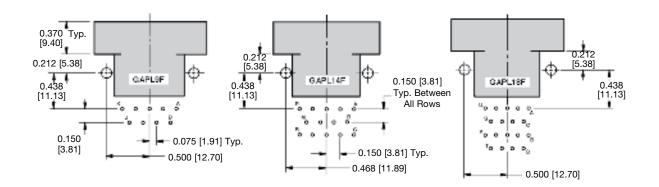
SUGGEST 0.109 [2.77] Ø HOLES IN PRINTED BOARD FOR CONNECTOR MOUNTING HOLES FOR VARIANTS 9, 14, 18, 20, 26 AND 41 SUGGEST 0.125 [3.18] Ø HOLES IN PRINTED BOARD FOR CONNECTOR MOUNTING HOLES FOR VARIANTS 34 AND 50 SUGGEST 0.052 [1.32] Ø HOLES IN PRINTED BOARD FOR CONTACT TERMINATIONS

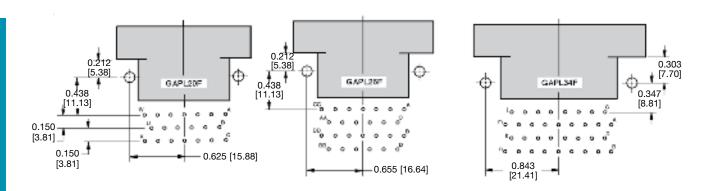
ADD 0.030 [0.76] TO THE MOUNTING HOLE POSITION WHEN MOUNTING BRACKET (LB) AND VIBRATION LOCK TAB (V) ARE USED IN COMBINATION ON CONNECTOR

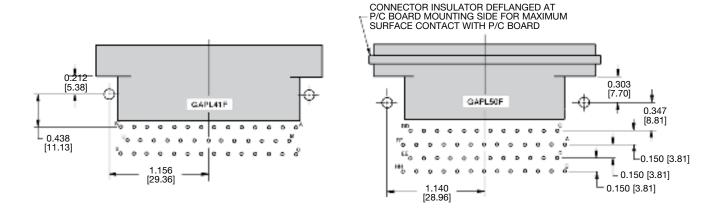
HEAVY-DUTY RECTANGULAR RIGHT ANGLE PRINTED BOARD CONNECTORS

Standard
Density
Rectangular

FEMALE RIGHT ANGLE PRINTED BOARD HOLE PATTERN



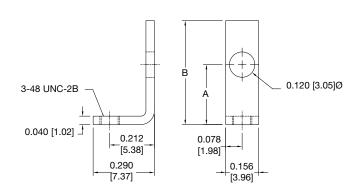




SUGGEST 0.109 [2.77] Ø HOLES IN PRINTED BOARD FOR CONNECTOR MOUNTING HOLES FOR VARIANTS 9, 14, 18, 20, 26 AND 41 SUGGEST 0.125 [3.18] Ø HOLES IN PRINTED BOARD FOR CONNECTOR MOUNTING HOLES FOR VARIANTS 34 AND 50 SUGGEST 0.052 [1.32] Ø HOLES IN PRINTED BOARD FOR CONTACT TERMINATIONS

ADD 0.030 [0.76] TO THE MOUNTING HOLE POSITION WHEN MOUNTING BRACKET (LB) AND VIBRATION LOCK TAB (V) ARE USED IN COMBINATION ON CONNECTOR

MOUNTING BRACKET (LB)

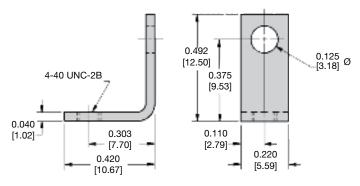


SIZE	Α	В
9	0.188 [4.78]	0.299 [7.59]
14	0.219 [5.56]	0.330 [8.38]
18	0.284 [7.21]	0.395 [10.03]
20	0.219 [5.56]	0.330 [8.38]
26	0.284 [7.21]	0.395 [10.03]
41	0.219 [5.556]	0.330 [8.38]

USE ON CONNECTOR VARIANTS 9, 14, 18, 20, 26 AND 41

MATERIAL: COPPER ALLOY

FINISH: ZINC PLATE WITH CHROMATE SEAL

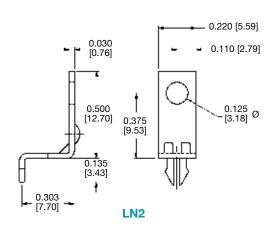


USE ON CONNECTOR VARIANTS 34 AND 50

MATERIAL: COPPER ALLOY

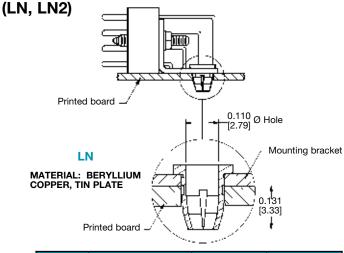
FINISH: ZINC PLATE WITH CHROMATE SEAL

PUSH-ON FASTENER FOR RIVETED ON RIGHT ANGLE MOUNTING BRACKETS



MATERIAL: COPPER ALLOY, TIN PLATE

SUGGEST 0.123 ± 0.003 [3.12] Ø HOLE FOR MOUNTING CONNECTOR WITH PUSH-ON FASTENER



SAMPLE #	PRINTED BRD. HOLE Ø	INSERTION FORCE (lbs.)	RETENTION FORCE (lbs.)
1	0.120 [3.05]	7 1/4	5 3/4
2	0.123 [3.12]	5 3/4	5 1/2
3	0.125 [3.18]	2 3/4	2 1/2
4	0.128 [3.25]	1 3/4	2 1/4
5	0.126 [3.20] PLATED	1 3/4	2 1/4

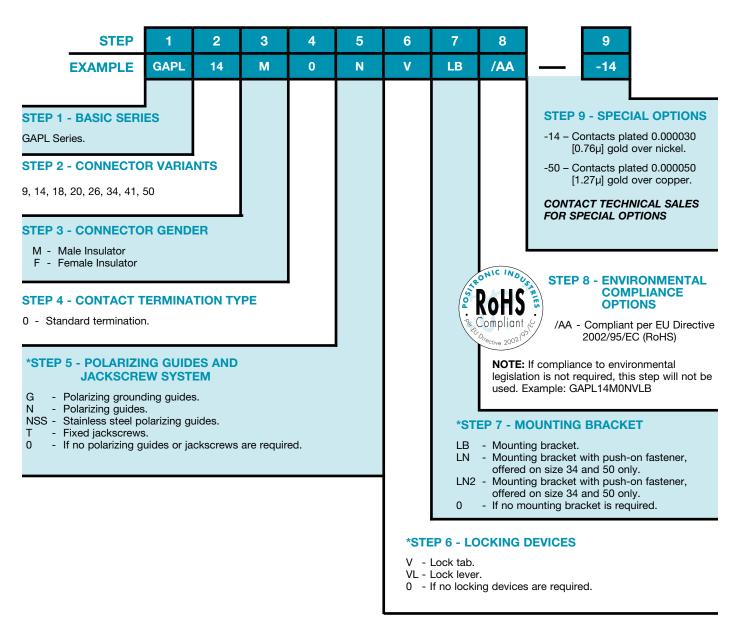


HEAVY-DUTY RECTANGULAR RIGHT ANGLE PRINTED BOARD CONNECTORS

Standard
Density
Rectangular

ORDERING INFORMATION - CODE NUMBERING SYSTEM

Specify Complete Connector By Selecting An Option From Step 1 Through 7



*NOTE: FOR DETAILS OF ITEMS LISTED IN STEPS 5
THROUGH 7, SEE HEAVY-DUTY RECTANGULAR
CONNECTOR ACCESSORIES SECTION ON
PAGES 44-59.

Standard **D**ensity Rectangular

HEAVY-DUTY RECTANGULAR CCITT V.35 INTERFACE CONNECTORS

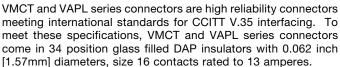


Size 16 Contacts Connectors Qualified to MIL-DTL-28748

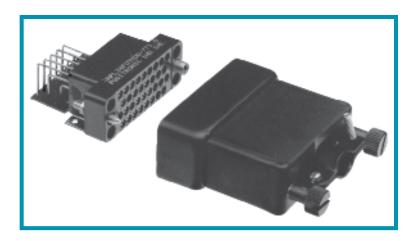
Contacts Qualified to SAE AS 39029

IEC Publication 807-7 ISO International Standard 2593

U.L. Recognized, File #E49351 Telecommunication U.L. File #E140980



VMCT Series connectors are offered in crimp, solder cup, printed board mount and press-fit terminations. VAPL Series connectors have right angle printed board mount terminations. VMCT and VAPL series connectors meet performance requirements for MIL-DTL-28748 and SAE AS 39029.



A wide array of mounting, locking, shrouding and polarizing accessories is available for these connectors. For details, see the Heavy-Duty Rectangular Connector Accessories section, GMCT 34 variant.

VMCT and VAPL series connectors were specifically designed to satisfy requirements for V.35 interfacing and high speed data transmission found in the telecommunications, modem and computer industries. These connectors fully comply with the contact and jackscrew system requirements of ISO standard 2593, as revised by ISO TC 97/SC6 N 2599 and 3236.

V.35 SERIES TECHNICAL CHARACTERISTICS

VMCT SERIES CONNECTORS WITH REMOVABLE CONTACTS

MILITARY SPECIFICATIONS:

Qualified to MIL-DTL-28748/3 and MIL-DTL-28748/4. Contacts qualified to SAE AS 39029/34 and SAE AS 39029/35.

INTERNATIONAL STANDARDS:

IEC 807-1 and IEC 807-7. U.L. Recognized.

MATERIALS AND FINISHES:

Shells:

Insulator: Glass filled DAP per ASTM-D-5948 type

SDG-F. Grey color is standard, black

available.

Removable Contacts: Copper alloy with gold flash over nickel.

Military contacts plated 0.000050 inch [1.27 microns] gold over copper. Other finishes

available upon request.

Aluminum with yellow or black anodize. Hoods, Cable Adapters: Steel with zinc plate and chromate seal.

Aluminum with yellow or black anodize.

Jackscrew System: Passivated stainless steel.

Polarizing Guides: Copper alloy with nickel plate or

passivated stainless steel.

Vibration Locks: Copper alloy with zinc plate and

chromate seal.

MECHANICAL CHARACTERISTICS:

Removable Contacts: Insert contact to rear face of insulator,

release from front face of insulator. Size 16 [13 amps.] contacts available. Female contact has "closed entry"

design for highest reliability.

Contact Retention in Insulator: 20 lbs. [89N] after 10 cycles of contact

insertion extraction.

Contact Termination: Crimp all wire sizes from 14 AWG [2.5

mm²] through 32 AWG [0.03 mm²]. Solder cup, press-fit and printed board

mount.

Locking Systems: Friction, vibration locks and jackscrews.

Polarization: Polarized guides, polarized shells and

jackscrew system.

Mechanical Operations: 1000 operations per IEC 512-5.

Jackscrews: Standard threads, 6-32 UNC. Metric

threads, M3X0.5 available.

ELECTRICAL CHARACTERISTICS:

Contact Current Rating: Size 16: 0.062 inch [1.57 mm] diameter

5 G ohms.

- 13 amps nominal.

Initial Contact Resistance: Size 16 - 0.003 ohms. 2700 V.AC [rms]. Flash over Voltage:

Test Voltage: Size 16 - 2000 V.AC [rms].

Insulation Resistance (minimum):

Clearance and Creepage Distance (minimum): 0.080 inch [2.03 mm].

-55°C to 125°C. **Working Temperature:** Working Voltage: 250 V.AC [rms].





HEAVY-DUTY RECTANGULAR CCITT V.35 INTERFACE CONNECTORS

Standard
Density
Rectangular

VAPL SERIES TECHNICAL CHARACTERISTICS

MILITARY SPECIFICATIONS:

Conforms to MIL-DTL-28748.

INTERNATIONAL STANDARDS:

IEC 807-1 and IEC 807-7. U.L. Recognized.

MATERIALS AND FINISHES:

Insulator: Glass filled DAP per ASTM-D-5948 type

SDG-F. Grey color is standard, black

available.

Fixed Contacts: Copper alloy, gold flash over nickel.

Jackscrew System: Passivated stainless steel.

Polarizing Guides: Copper alloy with nickel plate or

passivated stainless steel.

Vibration Locks: Copper alloy with zinc plate and

chromate seal.



MECHANICAL CHARACTERISTICS:

Fixed Contacts: Male - Size 16: 0.062 inch [1.57 mm]

diameter.

Female - "Closed entry" design for

highest reliability.

Contact Retention in Insulator: 10 lbs. [44.5N] minimum.

Contact Termination:Right angle printed board mounted.Locking Systems:Friction, vibration locks and jackscrews.Polarization:Polarized guides and jackscrew system.Mechanical Operations:1000 operations per IEC 512-5.

Jackscrews: Standard threads, 6-32 UNC. Metric

threads, M3X0.5 available.

ELECTRICAL CHARACTERISTICS:

Contact Current Rating: 7.5 amps. limited at contact termination

diameter.

Initial Contact Resistance:0.003 ohms.Flash over Voltage:2500 V.AC [rms].Test Voltage:1200 V.AC [rms].

Insulation Resistance

(minimum): 5 G ohms.

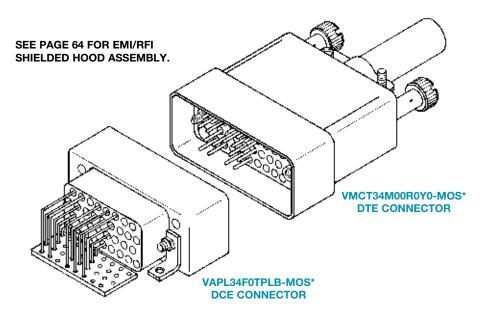
Clearance and Creepage

Distance (minimum): 0.047 inch [1.19 mm].

Working Temperature: -55°C to 125°C.

Working Voltage: 250 V.AC [rms].

VMCT/VAPL SERIES TYPICAL CONNECTOR MATING ASSEMBLY



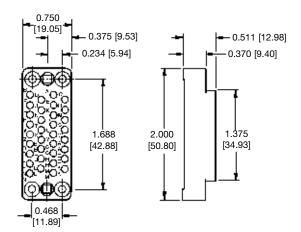
* MOS DESIGNATES THE NUMBERING SYSTEM FOR SPECIAL CUSTOMER REQUIREMENTS. SELECTIVE LOADING OF CONTACTS FOR V.35 CONNECTORS IS ACHIEVED THROUGH THIS SYSTEM. PLEASE CONTACT TECHNICAL SALES FOR DETAILS.

VMCT SERIES CONNECTOR INSULATOR DIMENSIONS

FEMALE CONNECTOR

0.750 [19.05] 0.856 0.375 [9.53] [21.74] 0.370 0.234 [9.40] [5.94] 2.000 1.688 [50.80] [34.93] [42.88] 0.468 [11.89]

MALE CONNECTOR



FOR VMCT [V.35] SERIES CONTACTS, SEE GMCT SERIES CONTACT SECTION FOR VMCT SERIES CONTACT HOLE POSITIONS, SEE GMCT SERIES CONTACT HOLE POSITIONS, PAGE 7

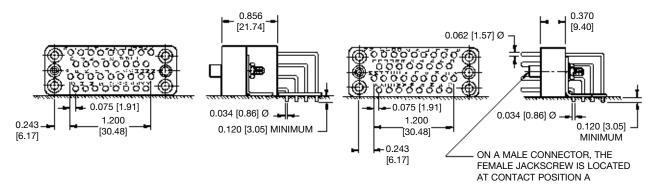
MATERIAL: GLASS FILLED DIALLYL PHTHALATE

PER ASTM-D-5948 TYPE SDG-F

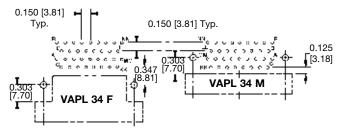
VAPL SERIES RIGHT ANGLE PRINTED BOARD MOUNT CONNECTORS

FEMALE CONNECTOR

MALE CONNECTOR



VAPL SERIES RIGHT ANGLE PRINTED BOARD HOLE PATTERN



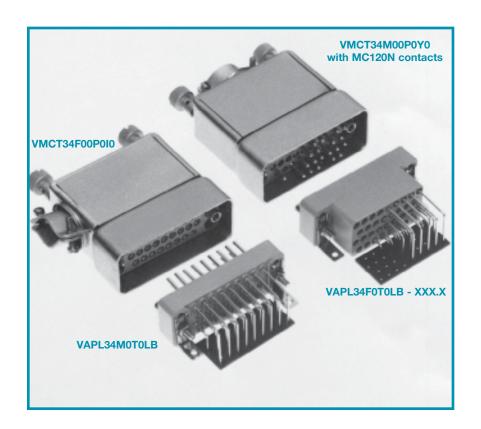
FOR MOUNTING BRACKET DIMENSIONS SEE GAPL SERIES, GAPL 34 VARIANT, PAGE 30

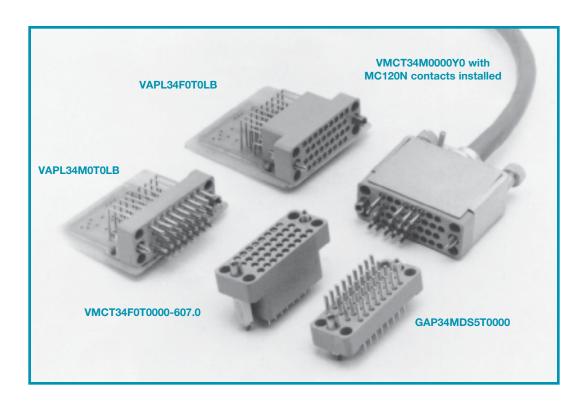
SUGGEST 0.052 [1.32] Ø HOLES IN PRINTED BOARD FOR CONTACT TERMINATIONS SUGGEST 0.125 [3.18] Ø HOLES IN PRINTED BOARD FOR CONNECTOR MOUNTING HOLES



HEAVY-DUTY RECTANGULAR CCITT V.35 INTERFACE CONNECTORS

Standard
Density
Rectangular





Standard
Density
Rectangular

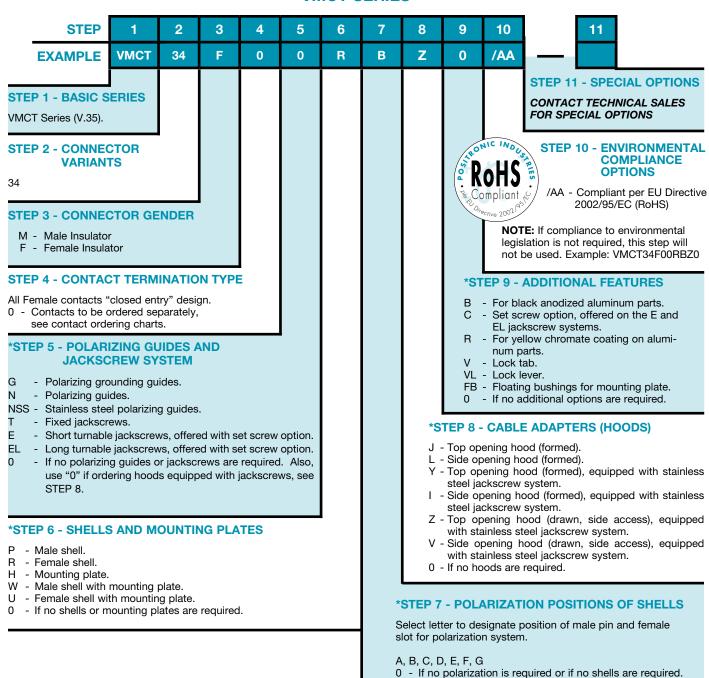
HEAVY-DUTY RECTANGULAR CCITT V.35 INTERFACE CONNECTORS



ORDERING INFORMATION - CODE NUMBERING SYSTEM

Specify Complete Connector By Selecting An Option From Step 1 Through 9

VMCT SERIES



*NOTE: FOR DETAILS OF ITEMS LISTED IN STEPS 5 THROUGH 9, SEE HEAVY-DUTY RECTANGULAR CONNECTOR ACCESSORIES SECTION, GMCT 34 VARIANT, PAGES 44-59.



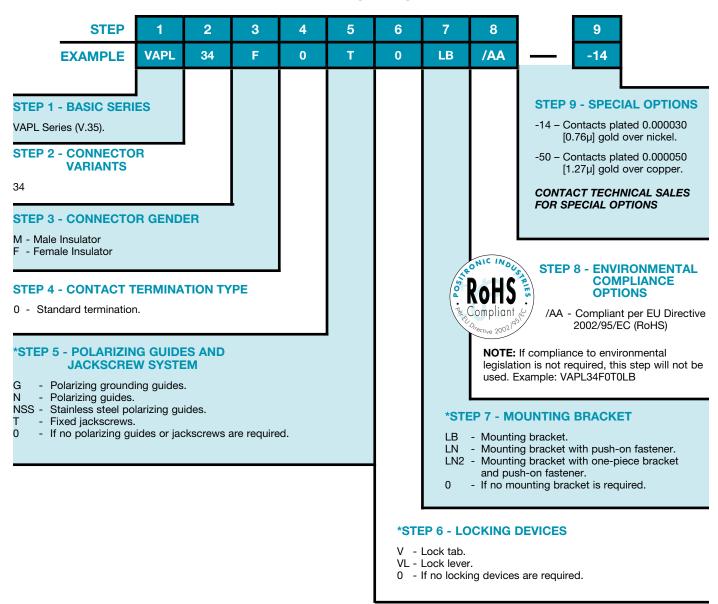
HEAVY-DUTY RECTANGULAR CCITT V.35 INTERFACE CONNECTORS

Standard
Density
Rectangular

ORDERING INFORMATION - CODE NUMBERING SYSTEM

Specify Complete Connector By Selecting An Option From Step 1 Through 7

VAPL SERIES



*NOTE: FOR DETAILS OF ITEMS LISTED
IN STEPS 5 THROUGH 7, SEE HEAVY-DUTY
RECTANGULAR CONNECTOR ACCESSORIES
SECTION, GMCT 34 VARIANT ON PAGES 44-59.

FOR MOUNTING BRACKET DIMENSIONS, SEE GAPL SERIES, GAPL 34 VARIANT

Standard **D**ensity Rectangular

RECTANGULAR CONNECTORS WITH FIXED SOLDER CONTACTS

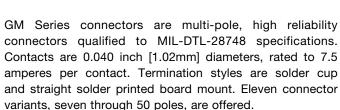


Size 20 Contacts

Qualified to MIL-DTL-28748

IEC Publication 807-6

U.L. Recognized File #E49351



A wide array of mounting, locking, shrouding and polarizing accessories is available for this series. For details, see the

Heavy-Duty Rectangular Connector Accessories section.

The GM Series is a popular choice of engineers in all areas of electronics and is widely utilized in navigational systems, robotics, mainframe and peripheral computers, medical equipment, telecommunications, instrumentation and process control applications.

GM Series connectors may not be mateable with GMCT Series connectors and contacts, contact Technical Sales.

GM SERIES TECHNICAL CHARACTERISTICS

MILITARY SPECIFICATIONS:

Qualified to MIL-DTL-28748/5 and MIL-DTL-28748/6.

INTERNATIONAL STANDARDS:

IEC 807-6. U.L. Recognized.

MATERIALS AND FINISHES:

Insulator: Glass filled DAP per ASTM-D-5948 type

SDG-F. Grey color is standard, black

available.

Fixed Contacts: Solder - Copper alloy, gold flash over nick-

el.

Printed Board Mounted - Copper alloy,

gold flash over nickel.

Military - Copper alloy, 0.000050 inch [1.27

microns] gold over nickel. Other finishes

available upon request.

Hoods, Cable Adapters: Aluminum with yellow or black anodize. Shells: Aluminum with yellow or black anodize.

Jackscrew System: Passivated stainless steel.

Polarizing Guides: Copper alloy with nickel plate or passiv-

ated stainless steel.

Vibration Locks: Copper alloy with zinc plate and chro-

mate seal.



MECHANICAL CHARACTERISTICS:

Fixed Contacts: Male - Size 20: 0.040 inch [1.02 mm²]

diameter.

Female - Open entry is standard. "Closed entry" available on solder cup style for high reliability applications.

Contact Retention in Insulator: 10 lbs. [44.5N] minimum.

Contact Termination: 0.046 inch [1.17 mm] internal diameter

on solder cup style contact for 20 AWG

[0.5 mm²] wire maximum.

0.025 inch [0.64 mm] diameter printed

board mount style contact.

Locking Systems: Friction, vibration locks and jackscrews.

Polarization: Polarized guides, polarized shells and

jackscrew system.

Mechanical Operations: With "closed entry" female contacts,

500 operations per IEC 512-5.

Standard threads, 6-32 UNC. Metric Jackscrews:

threads, M3X0.5 available.

ELECTRICAL CHARACTERISTICS:

Contact Current Rating

(maximum): 7.5 amps. Initial Contact Resistance: 0.010 ohms. Flash over Voltage: 2500 V.AC [rms]. **Test Voltage:** 1200 V.AC [rms].

Insulation Resistance

(minimum): 5 G ohms.

Clearance and Creepage

0.047 inch [1.19 mm]. Distance (minimum): **Working Temperature:** -55°C to 125°C. Working Voltage: 300 V.AC [rms].

Standard
Density
Rectangular

SOLDER CUP CONTACTS

CONTACT MATERIAL: COPPER ALLOY

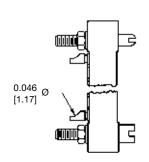
CONTACT FINISH: GOLD FLASH OVER

NICKEL

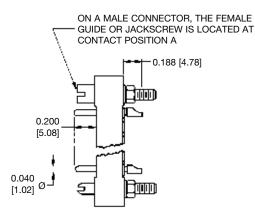
"CLOSED ENTRY" FEMALE CONTACT

AVAILABLE

SPECIFY CODE "CE" IN STEP 10 OF ORDERING INFORMATION



Typical Part Number: GM14FSCN0000

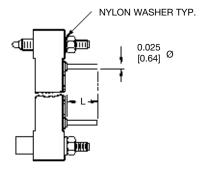


Typical Part Number: GM14MSCN0000

STRAIGHT SOLDER CONTACTS FOR PRINTED BOARD MOUNT

CONTACT MATERIAL: COPPER ALLOY CONTACT FINISH: GOLD FLASH OVER

NICKEL



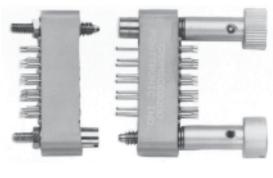
Typical Part Number: GM34FDS5T0000

SEE GM SERIES PRINTED BOARD HOLE PATTERN PAGE FOR CONNECTOR VARIANT CONTACT HOLE POSITIONS

CONTACT CODE	L
DS3	<u>0.093</u> [2.36]
DS4	<u>0.125</u> [3.18]
DS5	<u>0.156</u> [3.96]
DS6	<u>0.187</u> [4.75]

SPECIFY CONTACT CODE IN STEP 4 OF ORDERING INFORMATION FOR DESIRED LENGTH OF CONTACT TERMINATION

TYPICAL MATING ASSEMBLY



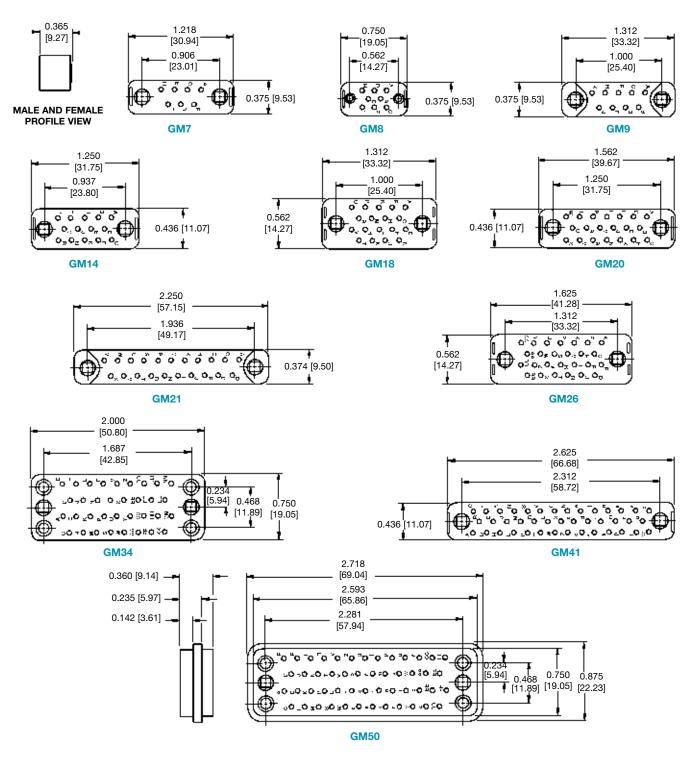
GM9FSCT0000

GM9MSCE0000



INSULATOR DIMENSIONS

MATING FACE OF FEMALE CONNECTOR OR REAR FACE OF MALE CONNECTOR



SEE GM SERIES PRINTED BOARD HOLE PATTERN PAGE FOR CONNECTOR **VARIANT CONTACT HOLE POSITIONS**

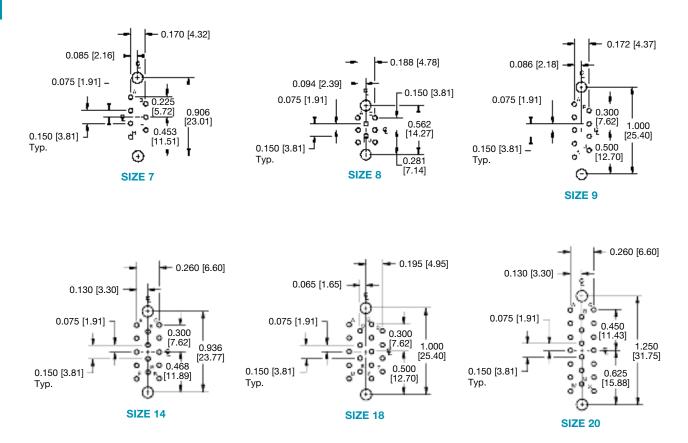
MATERIAL: GLASS FILLED DIALLYL PHTHALATE PER ASTM-D-5948 TYPE SDG-F

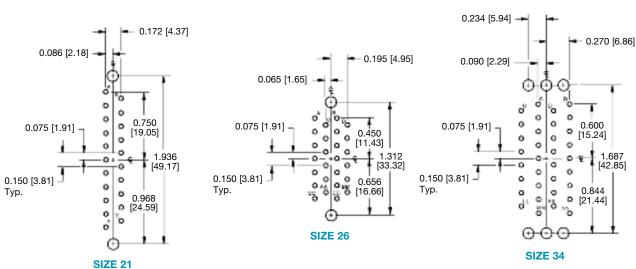


Standard
Density
Rectangular

CONTACT HOLE POSITION DIMENSIONS AND PRINTED BOARD HOLE PATTERN

MATING FACE OF FEMALE CONNECTOR OR REAR FACE OF MALE CONNECTOR





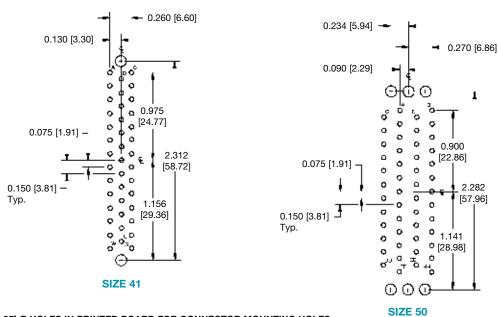
SUGGEST 0.120 [3.05] Ø HOLES IN PRINTED BOARD FOR CONNECTOR MOUNTING HOLES SUGGEST 0.040 [1.02] Ø HOLE IN PRINTED BOARD FOR CONTACT TERMINATIONS

HOLE IDENTIFICATION FOR REFERENCE ONLY



CONTACT HOLE POSITION DIMENSIONS AND PRINTED BOARD HOLE PATTERN

MATING FACE OF FEMALE CONNECTOR OR REAR FACE OF MALE CONNECTOR

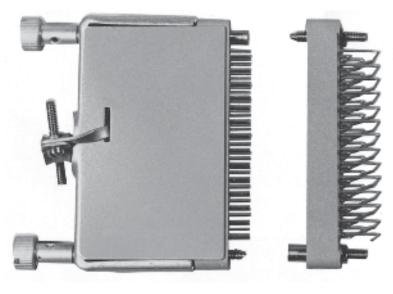


SUGGEST 0.120 [3.05] Ø HOLES IN PRINTED BOARD FOR CONNECTOR MOUNTING HOLES

SUGGEST 0.040 [1.02] Ø HOLE IN PRINTED BOARD FOR CONTACT TERMINATIONS

HOLE IDENTIFICATION FOR REFERENCE ONLY

TYPICAL MATING ASSEMBLY



GM41MSCE100J0

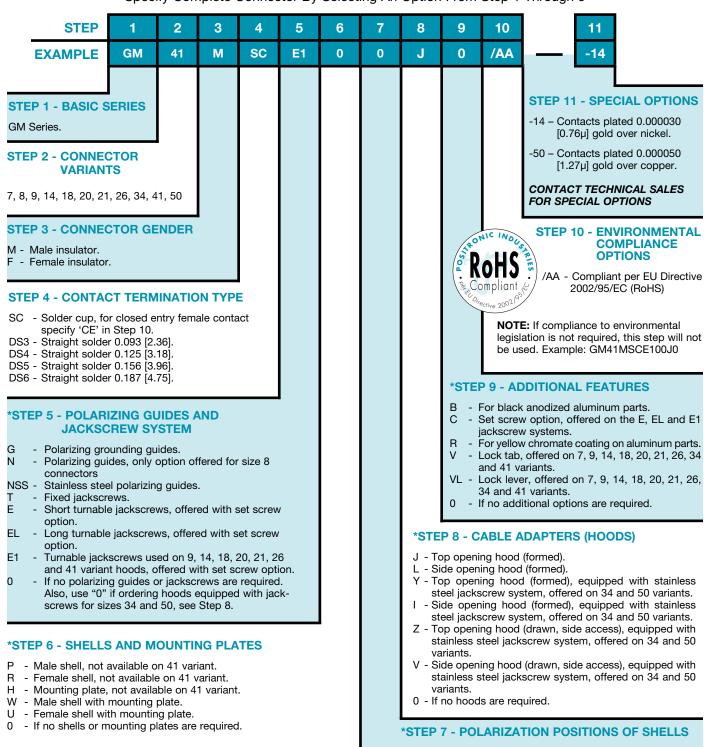
GMPL41F0T00



Standard
Density
Rectangular

ORDERING INFORMATION - CODE NUMBERING SYSTEM

Specify Complete Connector By Selecting An Option From Step 1 Through 9



*NOTE: FOR DETAILS OF ITEMS LISTED IN STEPS 5 THROUGH 9, SEE HIGH DENSITY RECTANGULAR CONNECTOR ACCESSORIES SECTION ON PAGES 44-59. Select letter to designate position of male pin and female slot for polarization system.

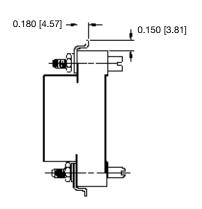
A, B, C, D, E, F, G

0 - If no polarization is required or if no shells are required.



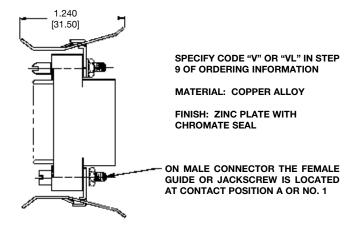
VIBRATION LOCKS (V,VL)

(V) - VIBRATION TABS



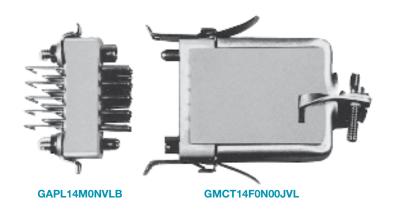
Typical Part Number: GMCT34F0N000V

(VL) - VIBRATION LEVER **ASSEMBLY**

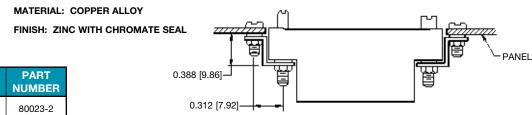


Typical Part Number: GMCT34M0N000VL

TYPICAL MATING ASSEMBLY



FLUSH PANEL CONNECTOR MOUNTING BRACKETS



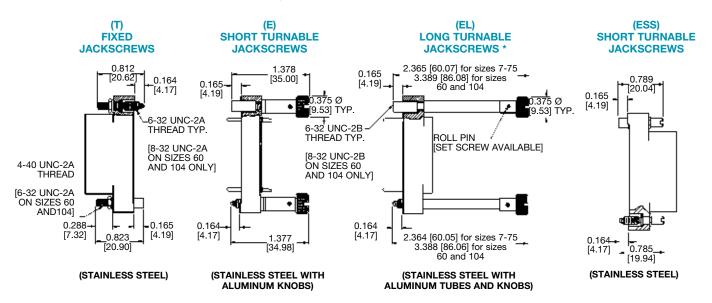
CONNECTOR



Standard
Density
Rectangular

JACKSCREW SYSTEM DIMENSIONS (T, E, EL, ESS)

QUALIFIED TO MIL-DTL-28748



"E" AND "EL" OPTIONS USING ROLL PINS MAY HAVE SOLID WIRE THREADED THROUGH THE ROLL PINS AS AN ANTI-ROTATION MEASURE.

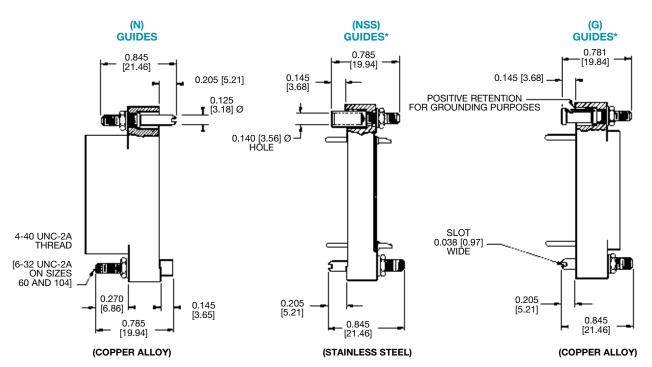
* WHEN SUPPLIED WITH A FEMALE OR MALE SHELL, THE JACKSCREW MATING LENGTHS 0.164 [4.17] SHALL BE 0.124 [3.15] AND THE 0.165 [4.19] SHALL BE 0.125 [3.18]

ON A MALE CONNECTOR, THE FEMALE GUIDE OR FEMALE JACKSCREW IS LOCATED AT THE END WITH CONTACT POSITION A OR NO. 1

METRIC THREADS AVAILABLE, SEE PAGE 55

POLARIZING GUIDE DIMENSIONS (N, NSS, G)

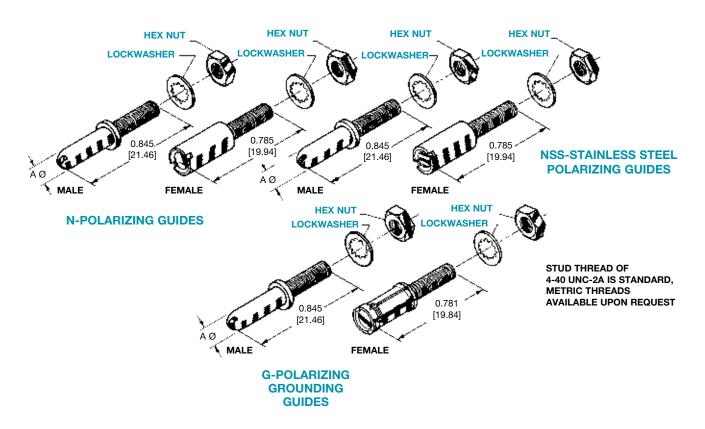
QUALIFIED TO MIL-DTL-2874



ON A MALE CONNECTOR, THE FEMALE GUIDE OR FEMALE JACKSCREW IS LOCATED AT THE END WITH CONTACT POSITION A OR NO. 1



POLARIZING GUIDES (N, NSS, G)



NUT DRIVER



Part Number: 9535-1 FOR 4-40 THREADS Part Number: 9535-2 FOR 6-32 THREADS

TYPE	MATERIAL AND FINISH	USED ON CONNECTOR VARIANTS	ΑØ
N-GUIDE MALE	COPPER ALLOY WITH NICKEL	7 AND 9 THROUGH 75	0.124 [3.15]
IN-GOIDE WALL	PLATE	60 AND 104	0.124 [3.15]
N-GUIDE FEMALE	COPPER ALLOY WITH NICKEL	7 AND 9 THROUGH 75	
N-GOIDE I LIVIALE	PLATE	60 AND 104	
NSS-GUIDE MALE	STAINLESS STEEL	7 AND 9 THROUGH 75	0.124 [3.15]
NSS-GOIDE WALE	PASSIVATED 60 AND		0.124 [3.15]
NSS-GUIDE	STAINLESS STEEL	7 AND 9 THROUGH 75	
FEMALE	PASSIVATED	60 AND 104	
G-GUIDE MALE	COPPER ALLOY WITH NICKEL	7 AND 9 THROUGH 75	0.124 [3.15]
G-GOIDE WALE	PLATE 60 AND 104		0.124 [3.15]
G GLIIDE EEMALE	COPPER ALLOY	7 AND 9 THROUGH 75	
G-GOIDE FEIVIALE	GUIDE FEMALE WITH NICKEL PLATE		

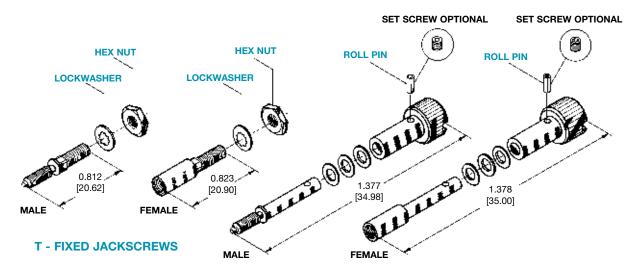


Standard
Density
Rectangular

SET SCREW OPTIONAL

FIXED AND TURNABLE JACKSCREW SYSTEM (T, E, EL)

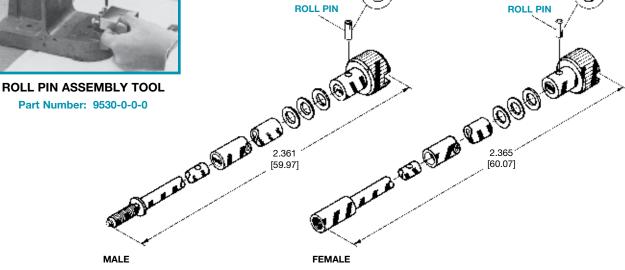
SEE PAGE 55 FOR THREAD INFORMATION



E - SHORT TURNABLE JACKSCREWS



"E" AND "EL" OPTIONS USING ROLL PINS MAY HAVE SOLID WIRE THREADED THROUGH THE ROLL PINS AS AN ANTI-ROTATION MEASURE.



SET SCREW OPTIONAL

EL - LONG TURNABLE JACKSCREWS



FIXED AND TURNABLE JACKSCREW SYSTEMS (T, E, EL)

COUPLING THREAD SIZES ONLY

	MATERIAL	AV	AILABILITY	M3x0.5	USED ON
TYPE	AND FINISH	6-32 THREAD	8-32 THREAD	M3x0.5 METRIC THD.	CONNECTOR VARIANTS
T JACKSCREW	STAINLESS STEEL	Х		Х	7 AND 9 THROUGH 75
MALE	PASSIVATED		x	X	60 AND 104
T JACKSCREW	STAINLESS STEEL	Х		х	7 AND 9 THROUGH 75
FEMALE	PASSIVATED		x	x	60 AND 104
E JACKSCREW	STAINLESS STEEL	X *		Х	7 AND 9 THROUGH 75
MALE	PASSIVATED		x	x	60 AND 104
E JACKSCREW	STAINLESS STEEL	X *		х	7 AND 9 THROUGH 75
FEMALE	PASSIVATED		x	x	60 AND 104
EL JACKSCREW	STAINLESS STEEL	X *		Х	7 AND 9 THROUGH 75
MALE	PASSIVATED		x	X	60 AND 104
EL JACKSCREW	STAINLESS STEEL	X *		Х	7 AND 9 THROUGH 75
FEMALE	PASSIVATED		х	Х	60 AND 104

^{*} SET SCREW OPTION AVAILABLE ON STAINLESS STEEL TURNABLE JACKSCREWS WITH 6-32 THREADS ONLY



Standard
Density
Rectangular

POLARIZATION OF MALE AND FEMALE SHELLS

MALE SHELL 0.125 [3.18] Ø POLARIZING PIN 0.452 [11.48] 0.936 [23.77] 0.936 [23.77] 0.936 [23.77] 0.156 [3.96]

Typical Part Number: G34000PD000

Typical Part Number: G34000RD000

POLARIZATION

Polarization is accomplished with shells by a pin and slot arrangement. Female shells are slotted to accept non-magnetic stainless steel polarizing pins mounted on the male shells.

There are 7 polarizing positions available which are designated by the letters A, B, C, D, E, F or G. Nonpolarized shells are designated by "O" and are supplied without slot and pin. See ordering chart.

DIMENSIONS FOR FEMALE SHELLS (R)

QUALIFIED TO MIL-DTL-28748

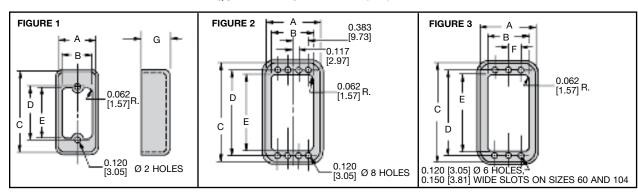


FIGURE	PART NUMBER	A	В	С	D	E	F	G
1	G9000R000	<u>0.517</u> [13.13]	<u>0.380</u> [9.65]	<u>1.453</u> [36.91]	1.000 [25.40]	<u>0.875</u> [22.23]		<u>0.719</u> [18.26]
1	G14000R000	<u>0.580</u> [14.73]	<u>0.445</u> [11.30]	<u>1.393</u> [35.38]	<u>0.938</u> [23.83]	<u>0.812</u> [20.62]		<u>0.719</u> [18.26]
1	G18000R000	<u>0.705</u> [17.91]	<u>0.575</u> [14.61]	<u>1.453</u> [36.91]	1.000 [25.40]	<u>0.875</u> [22.23]		<u>0.719</u> [18.26]
1	G20000R000	<u>0.580</u> [14.73]	<u>0.453</u> [11.51]	1.707 [43.36]	<u>1.250</u> [31.75]	<u>1.125</u> [28.58]		<u>0.719</u> [18.26]
1	G26000R000	<u>0.705</u> [17.91]	<u>0.580</u> [14.73]	<u>1.775</u> [45.09]	<u>1.312</u> [33.32]	<u>1.187</u> [30.14]		<u>0.719</u> [18.26]
3	G34000R000	<u>0.898</u> [22.81]	<u>0.763</u> [19.38]	<u>2.143</u> [54.43]	<u>1.688</u> [42.88]	<u>1.423</u> [36.14]	<u>0.234</u> [5.94]	<u>0.719</u> [18.26]
3	G42000R000	<u>0.895</u> [22.73]	<u>0.768</u> [19.51]	<u>2.458</u> [62.43]	<u>2.000</u> [50.80]	<u>1.750</u> [44.45]	<u>0.234</u> [5.94]	<u>0.719</u> [18.26]
3	G50000R000	<u>1.020</u> [25.91]	<u>0.763</u> [19.38]	<u>2.861</u> [72.67]	<u>2.281</u> [57.94]	<u>2.031</u> [51.59]	<u>0.234</u> [5.94]	<u>0.719</u> [18.26]
3	G60000R000	<u>1.688</u> [42.88]	<u>1.481</u> [37.62]	<u>2.905</u> [73.78]	<u>2.375</u> [60.33]	<u>2.075</u> [52.71]	<u>0.438</u> [11.11]	<u>0.719</u> [18.26]
3	G66000R000	<u>1.269</u> [32.23]	1.130 [28.70]	<u>2.429</u> [61.70]	<u>1.969</u> [50.01]	<u>1.704</u> [43.28]	<u>0.250</u> [6.35]	<u>0.719</u> [18.26]
2	G75000R000	<u>1.375</u> [34.93]	<u>1.125</u> [28.58]	2.865 [72.77]	<u>2.281</u> [57.94]	<u>2.031</u> [51.59]		<u>0.719</u> [18.26]
3	G104000R000	<u>1.688</u> [42.88]	<u>1.481</u> [37.62]	2.905 [73.78]	2.375 [60.33]	<u>2.075</u> [52.71]	<u>0.438</u> [11.11]	<u>0.719</u> [18.26]

MATERIAL: 0.040 [1.02] THICK ALUMINUM

FINISH: YELLOW OR BLACK ANODIZE **ACCESSORIES**

ACCESSORIES FOR RECTANGULAR CONNECTORS





DIMENSIONS FOR MALE SHELLS (P)

QUALIFIED TO MIL-DTL-28748

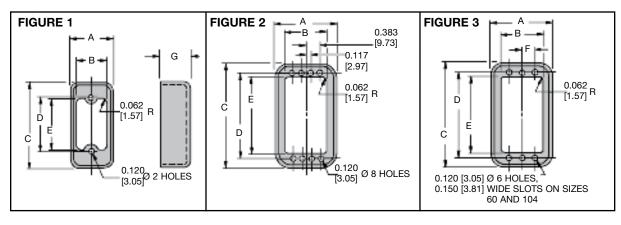


FIGURE	PART NUMBER	Α	В	С	D	Е	F	G
1	G9000P000	<u>0.495</u> [12.57]	<u>0.380</u> [9.65]	<u>1.435</u> [36.45]	1.000 [25.40]	<u>0.875</u> [22.23]		<u>0.719</u> [18.26]
1	G14000P000	<u>0.562</u> [14.27]	<u>0.445</u> [11.30]	<u>1.375</u> [34.93]	<u>0.938</u> [23.83]	<u>0.812</u> [20.62]		<u>0.719</u> [18.26]
1	G18000P000	<u>0.683</u> [17.35]	<u>0.575</u> [14.61]	<u>1.435</u> [36.45]	<u>1.000</u> [25.40]	<u>0.875</u> [22.23]		<u>0.719</u> [18.26]
1	G20000P000	<u>0.562</u> [14.27]	<u>0.453</u> [11.51]	<u>1.687</u> [42.85]	<u>1.250</u> [31.75]	<u>1.125</u> [28.58]		<u>0.719</u> [18.26]
1	G26000P000	<u>0.682</u> [17.32]	<u>0.580</u> [14.73]	<u>1.750</u> [44.50]	<u>1.312</u> [33.32]	<u>1.187</u> [30.14]		<u>0.719</u> [18.26]
3	G34000P000	<u>0.870</u> [22.10]	<u>0.763</u> [19.38]	<u>2.120</u> [53.85]	<u>1.688</u> [42.88]	<u>1.423</u> [36.14]	<u>0.234</u> [5.94]	<u>0.719</u> [18.26]
3	G42000P000	<u>0.875</u> [22.23]	<u>0.768</u> [19.51]	<u>2.432</u> [61.77]	<u>2.000</u> [50.80]	<u>1.750</u> [44.45]	<u>0.234</u> [5.94]	<u>0.719</u> [18.26]
3	G50000P000	<u>1.000</u> [25.40]	<u>0.763</u> [19.38]	<u>2.841</u> [72.16]	<u>2.281</u> [57.94]	<u>2.031</u> [51.59]	<u>0.234</u> [5.94]	<u>0.719</u> [18.26]
3	G60000P000	<u>1.665</u> [42.29]	<u>1.481</u> [37.62]	<u>2.885</u> [73.28]	2.375 [60.33]	<u>2.075</u> [52.71]	<u>0.438</u> [11.11]	<u>0.719</u> [18.26]
3	G66000P000	<u>1.249</u> [31.72]	<u>1.130</u> [28.70]	<u>2.405</u> [61.09]	<u>1.969</u> [50.01]	<u>1.704</u> [43.28]	<u>0.250</u> [6.35]	<u>0.719</u> [18.26]
2	G75000P000	<u>1.355</u> [34.42]	1.125 [28.58]	2.845 [72.26]	<u>2.281</u> [57.94]	<u>2.031</u> [51.59]		<u>0.719</u> [18.26]
3	G104000P000	<u>1.665</u> [42.29]	<u>1.481</u> [37.62]	2.885 [73.28]	2.375 [60.33]	<u>2.075</u> [52.71]	<u>0.438</u> [11.11]	<u>0.719</u> [18.26]

MATERIAL: 0.040 [1.02] THICK ALUMINUM FINISH: YELLOW OR BLACK ANODIZE



Standard
Density
Rectangular

DIMENSIONS FOR MOUNTING PLATES (H)

QUALIFIED TO MIL-DTL-28748

Mounting plates provide a simple, economical means of mounting the connector to any supporting surface. They can be used with or without shells and are available with floating bushings for "blind mountings" to facilitate alignment and coupling of the connector.

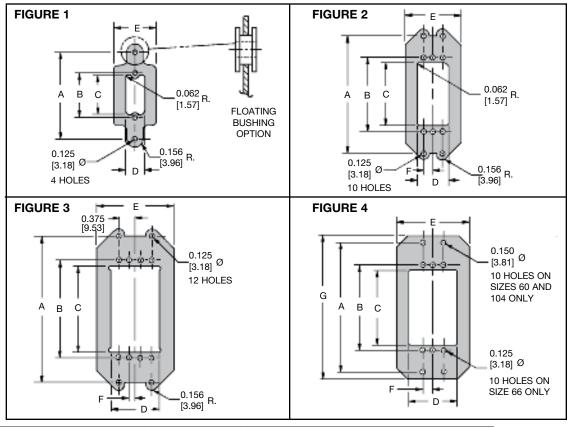


FIGURE	PART NUMBER	Α	В	С	D	Е	F	G
1	G9000H000	<u>2.016</u> [51.21]	1.000 [25.40]	<u>0.876</u> [22.25]	<u>0.406</u> [10.31]	<u>0.958</u> [24.33]		
1	G14000H000	<u>1.953</u> [49.61]	<u>0.937</u> [23.80]	<u>0.812</u> [20.62]	<u>0.469</u> [11.91]	1.015 [25.78]		
1	G18000H000	<u>2.016</u> [51.21]	1.000 [25.40]	<u>0.875</u> [22.23]	<u>0.594</u> [15.09]	<u>1.141</u> [28.98]		
1	G20000H000	<u>2.266</u> [57.56]	<u>1.250</u> [31.75]	<u>1.125</u> [28.58]	<u>0.468</u> [11.89]	<u>1.016</u> [25.81]		
1	G26000H000	<u>2.328</u> [59.13]	1.312 [33.32]	<u>1.188</u> [30.18]	<u>0.594</u> [15.09]	1.140 [28.96]		
2	G34000H000	2.703 [68.66]	<u>1.687</u> [42.85]	1.438 [36.53]	<u>0.750</u> [19.05]	1.328 [33.73]	<u>0.234</u> [5.94]	
2	G42000H000	3.016 [76.61]	2.000 [50.80]	1.750 [44.45]	<u>0.750</u> [19.05]	1.328 [33.73]	<u>0.234</u> [5.94]	
2	G50000H000	3.422 [86.92]	<u>2.281</u> [57.94]	<u>2.031</u> [51.59]	<u>0.750</u> [19.05]	<u>1.453</u> [36.91]	<u>0.234</u> [5.94]	
4	G60000H000	3.500 [88.90]	2.375 [60.33]	<u>2.125</u> [53.98]	1.488 [37.74]	<u>2.000</u> [50.80]	<u>0.438</u> [11.13]	3.875 [98.43]
4	G66000H000	<u>2.984</u> [75.79]	<u>1.969</u> [50.01]	1.718 [43.64]	1.125 [28.58]	<u>1.688</u> [42.88]	0.250 [6.35]	3.296 [83.72]
3	G75000H000	3.422 [86.92]	2.281 [57.94]	2.031 [51.59]	1.109 [28.17]	1.797 [45.65]	<u>0.117</u> [2.98]	
4	G104000H000	3.500 [88.90]	2.375 [60.33]	2.125 [53.98]	1.488 [37.74]	<u>2.000</u> [50.80]	<u>0.438</u> [11.13]	3.875 [98.43]

MATERIAL: ALUMINUM

FINISH: YELLOW OR BLACK ANODIZE

FOR FLOATING BUSHING OPTION USE CODE "FB" IN STEP 9 OF ORDERING INFORMATION



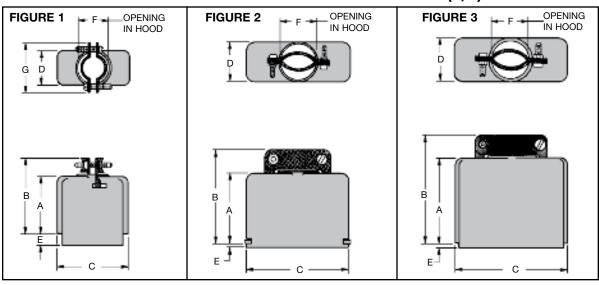


FIGURE	PART NUMBER	A	В	С	D	E	F	G
3	G700000J0	<u>1.140</u> [28.96]	1.549 [39.34]	1.225 [31.12]	<u>0.437</u> [11.10]	<u>0.200</u> [5.08]	<u>0.312</u> Ø [7.92]	
3	G800000J0	1.000 [25.40]	1.304 [33.12]	0.812 [20.62]	<u>0.437</u> [11.10]	<u>0.281</u> [7.14]	0.250 Ø [6.35]	
1	G900000J0	1.245 [31.62]	1.636 [41.55]	1.357 [34.47]	<u>0.437</u> [11.10]	<u>0.293</u> [7.44]	0.375 [9.53] x 0.516 [13.11]	<u>0.812</u> [20.62]
3	G900000J20	<u>0.855</u> [21.72]	1.235 [31.38]	1.340 [34.04]	<u>0.437</u> [11.10]	0.255 [6.48]	0.312 Ø [7.92]	
1	G1400000J0	1.200 [30.48]	1.591 [40.41]	1.250 [31.75]	<u>0.500</u> [12.70]	0.281 [7.14]	0.438 x 0.495 [11.13] x [12.57]	<u>0.812</u> [20.62]
3	G1400000J30	1.188 [30.18]	1.569 [39.86]	1.250 [31.75]	<u>0.500</u> [12.70]	0.281 [7.14]	0.375 Ø [9.53]	
1	G1800000J0	1.188 [30.18]	<u>1.621</u> [41.17]	1.312 [33.32]	<u>0.624</u> [15.85]	<u>0.327</u> [8.31]	<u>0.531</u> Ø [13.49]	<u>0.938</u> [23.83]
1	G2000000J0	1.312 [33.32]	1.703 [43.26]	1.580 [40.13]	<u>0.502</u> [12.80]	<u>0.281</u> [7.14]	0.442 [11.23] x 0.659 [16.74]	<u>0.812</u> [20.62]
3	G2100000J0	1.335 [33.91]	1.780 [45.21]	2.290 [58.17]	<u>0.437</u> [11.10]	0.245 [6.22]	<u>0.375</u> Ø [9.53]	
3	G2600000J0	1.281 [32.54]	1.727 [43.87]	1.625 [41.28]	<u>0.624</u> [15.85]	<u>0.281</u> [7.14]	0.375 [9.53] x 0.594 [15.09]	
3	G3400000J0	<u>1.250</u> [31.75]	1.652 [41.96]	2.000 [50.80]	<u>0.834</u> [21.18]	<u>0.271</u> [6.88]	<u>0.700</u> Ø [17.79]	
1	G4100000J0	1.250 [31.75]	1.641 [41.68]	2.690 [68.31]	<u>0.507</u> [12.88]	<u>0.315</u> [8.00]	0.445 [11.30] x 0.630 [16.00]	<u>0.812</u> [20.62]
3	G4200000J0	1.300 [33.02]	1.700 [43.18]	2.312 [58.72]	<u>0.830</u> [21.08]	0.093 [2.36]	<u>0.695</u> Ø [17.65]	
3	G5000000J0	1.834 [46.58]	2.292 [58.22]	2.600 [66.04]	<u>0.812</u> [20.62]	<u>0.099</u> [2.51]	0.750 [19.05] x 0.990 [25.15]	
3	G5000000J20	1.297 [32.94]	1.708 [43.38]	2.594 [65.89]	0.812 [20.62]	0.093 [2.36]	<u>0.625</u> Ø [15.88]	
3	G5000000J30	1.832 [46.53]	2.292 [58.22]	2.600 [66.04]	<u>0.812</u> [20.62]	<u>0.139</u> [3.53]	<u>0.750</u> Ø [19.05]	
3	G5000000J50	1.297 [32.94]	1.745 [44.32]	2.594 [65.89]	0.812 [20.62]	0.093 [2.36]	0.750 [19.05] x 0.990 [25.15]	
2	G600000Q0	2.220 [56.39]	2.740 [69.60]	2.846 [72.29]	1.627 [41.33]	<u>0.092</u> [2.34]	1.188 Ø [30.18]	
2	G6600000Q0	1.140 [28.96]	1.644 [41.76]	2.377 [60.38]	1.221 [31.01]	0.110 [2.79]	0.874 [22.20] x 1.141 [28.98]	
3	G7500000J0	2.015 [51.18]	2.530 [64.26]	2.594 [65.89]	1.189 [30.20]	0.085 [2.16]	1.060 Ø [26.92]	
2	G10400000Q0	2.220 [56.39]	2.740 [69.60]	2.846 [72.29]	1.627 [41.33]	0.092 [2.34]	1.188 Ø [30.18]	

PLASTIC CABLE CLAMPS FOR RIGID CABLE SUPPORT ARE AVAILABLE ON **HOODS FOR CONTACT VARIANTS 34,** 42 AND 50. SEE PAGE 57.

MATERIAL: HOODS, CABLE CLAMPS AND KNOBS - ALUMINUM, YELLOW OR BLACK ANODIZE

DESKIRTED HOODS AVAILABLE

HOODS HAVE THREADED MOUNTING HOLES FOR USE WITH POLARIZING **GUIDES TO ATTACH TO CONNECTOR**



Standard
Density
Rectangular

CABLE ADAPTERS DIMENSIONS FOR SIDE OPENING HOODS (L,S)

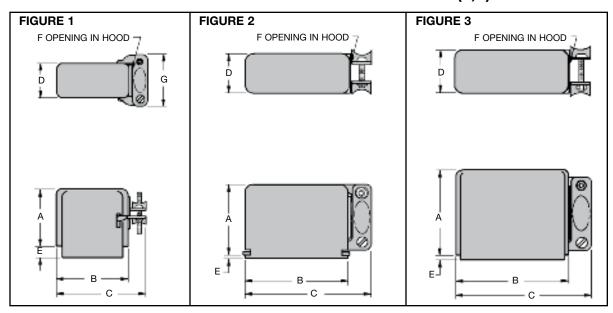
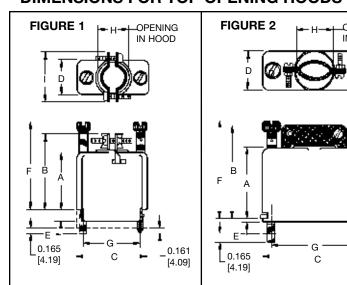


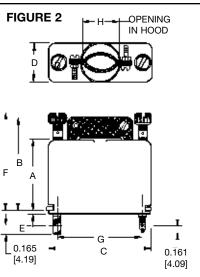
FIGURE	PART NUMBER	Α	В	С	D	E	F	G
1	G900000L0	<u>1.240</u> [31.50]	<u>1.362</u> [34.59]	<u>1.726</u> [43.84]	<u>0.437</u> [11.10]	<u>0.246</u> [6.25]	0.375 [9.53] x 0.500 [12.70]	<u>0.812</u> [20.62]
1	G1400000L0	<u>1.187</u> [30.15]	<u>1.250</u> [31.75]	<u>1.641</u> [41.68]	<u>0.500</u> [12.70]	<u>0.281</u> [7.14]	0.438 x 0.500 [12.70]	<u>0.812</u> [20.62]
3	G1400000L30	<u>1.188</u> [30.18]	<u>1.250</u> [31.75]	<u>1.631</u> [41.43]	<u>0.500</u> [12.70]	<u>0.281</u> [7.14]	<u>0.375</u> Ø [9.53]	
1	G1800000L0	<u>1.188</u> [30.18]	<u>1.312</u> [33.32]	<u>1.745</u> [44.33]	<u>0.624</u> [15.85]	<u>0.281</u> [7.14]	<u>0.546</u> Ø [13.87]	<u>0.938</u> [23.83]
1	G2000000L0	<u>1.312</u> [33.32]	<u>1.562</u> [39.67]	<u>1.953</u> [49.61]	<u>0.504</u> [12.80]	<u>0.231</u> [5.87]	0.442 [11.23] x 0.668 [16.97]	<u>0.812</u> [20.62]
3	G2100000L0	<u>1.335</u> [33.91	<u>2.290</u> [58.17]	<u>2.736</u> [69.49]	<u>0.437</u> [11.10]	<u>0.245</u> [6.22]	<u>0.375</u> Ø [9.53]	
3	G2600000L0	<u>1.281</u> [32.54]	<u>1.625</u> [41.28]	<u>2.071</u> [52.60]	<u>0.624</u> [15.85]	<u>0.281</u> [7.14]	0.375 [9.53] x 0.594 [15.09]	
3	G3400000L0	<u>1.250</u> [31.75]	<u>2.000</u> [50.80]	<u>2.403</u> [61.04]	<u>0.834</u> [21.19]	<u>0.271</u> [6.88]	<u>0.700</u> Ø [17.78]	
1	G4100000L0	<u>1.250</u> [31.75]	<u>2.690</u> [68.33]	<u>3.136</u> [79.65]	<u>0.507</u> [12.88]	<u>0.315</u> [8.00]	0.426 [10.82] x 0.615 [15.62]	
3	G4200000L0	<u>1.300</u> [33.02]	<u>2.312</u> [58.72]	2.712 [68.88]	<u>0.830</u> [21.08]	<u>0.093</u> [2.36]	<u>0.695</u> Ø [17.65]	
3	G5000000L0	<u>1.834</u> [46.58]	<u>2.678</u> [68.02]	<u>3.124</u> [79.35]	<u>0.812</u> [20.62]	<u>0.093</u> [2.36]	0.750 [19.05] x 0.990 [25.15]	
2	G6600000S0	1.140 [28.96]	<u>2.377</u> [60.38]	<u>2.947</u> [74.85]	<u>1.221</u> [31.01]	<u>0.110</u> [2.79]	0.845 Ø [21.46]	
3	G7500000L0	<u>2.015</u> [51.18]	<u>2.594</u> [65.89]	<u>3.109</u> [78.97]	<u>1.189</u> [30.20]	<u>0.085</u> [2.16]	<u>1.060</u> Ø [26.92]	

MATERIAL: HOODS, CABLE CLAMPS AND KNOBS - ALUMINUM, YELLOW OR BLACK ANODIZE
HOODS HAVE THREADED MOUNTING HOLES FOR USE WITH POLARIZING GUIDES TO ATTACH TO CONNECTOR
DESKIRTED HOODS AVAILABLE



CABLE ADAPTERS DIMENSIONS FOR TOP OPENING HOODS WITH JACKSCREW SYSTEM (J, Y, Z)





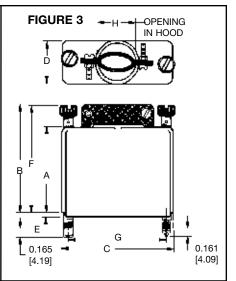


FIGURE	PART NUMBER	Α	В	С	D	Е	F	G	Н	1
1	G900E100J0	<u>1.245</u> [31.62]	<u>1.636</u> [41.55]	1.357 [34.47]	<u>0.437</u> [11.10]	<u>0.293</u> [7.44]	<u>1.943</u> [49.35]	1.000 [25.40]	0.375 [9.53] x 0.516 [13.11]	<u>0.812</u> [20.62]
1	G1400E100J0	<u>1.200</u> [30.48]	<u>1.591</u> [40.41]	<u>1.250</u> [31.75]	<u>0.500</u> [12.70]	<u>0.281</u> [7.14]	<u>1.864</u> [46.89]	<u>0.936</u> [23.77]	0.438 x 0.495 [12.57]	<u>0.812</u> [20.62]
1	G1800E100J0	<u>1.188</u> [30.18]	<u>1.621</u> [41.17]	<u>1.312</u> [33.32]	<u>0.624</u> [15.85]	<u>0.327</u> [8.31]	<u>1.864</u> [46.89]	1.000 [25.40]	<u>0.531</u> Ø [13.49]	<u>0.938</u> [23.83]
1	G2000E100J0	<u>1.312</u> [33.32]	<u>1.703</u> [43.26]	<u>1.580</u> [40.13]	<u>0.502</u> [12.80]	<u>0.281</u> [7.14]	<u>1.882</u> [47.80]	<u>1.250</u> [31.75]	0.442 [11.23] x 0.659 [16.74]	<u>0.812</u> [20.62]
3	G2100E100J0	<u>1.335</u> [33.91]	<u>1.780</u> [45.21]	<u>2.290</u> [58.17]	<u>0.437</u> [11.10]	<u>0.245</u> [6.22]	<u>1.989</u> [50.52]	<u>1.936</u> [49.17]	<u>0.375</u> Ø [9.53]	
3	G2600E100J0	<u>1.281</u> [32.54]	<u>1.727</u> [43.87]	<u>1.625</u> [41.28]	<u>0.624</u> [15.85]	<u>0.281</u> [7.14]	<u>1.906</u> [48.41]	1.312 [33.32]	0.375 [9.53] x 0.594 [15.09]	
3	G340000Y0	<u>1.250</u> [31.75]	<u>1.652</u> [41.96]	2.000 [50.80]	<u>0.834</u> [21.18]	0.271 [6.88]	<u>1.780</u> [45.21]	1.687 [42.85]	<u>0.700</u> Ø [17.79]	
1	G4100E100J0	<u>1.250</u> [31.75]	<u>1.641</u> [41.68]	<u>2.690</u> [68.31]	<u>0.507</u> [12.88]	<u>0.315</u> [8.00]	<u>1.873</u> [47.57]	2.312 [58.72]	0.445 [11.30] x 0.630 [16.00]	<u>0.812</u> [20.62]
3	G4200000Y0	<u>1.300</u> [33.02]	<u>1.700</u> [43.18]	<u>2.312</u> [58.72]	<u>0.830</u> [21.08]	<u>0.093</u> [2.36]	<u>1.826</u> [46.38]	<u>2.000</u> [50.80]	<u>0.695</u> Ø [17.63]	
3	G5000000Y0	<u>1.834</u> [46.58]	2.292 [58.22]	<u>2.600</u> [66.04]	<u>0.812</u> [20.62]	<u>0.099</u> [2.51]	<u>2.354</u> [59.79]	<u>2.281</u> [57.94]	0.750 x 0.990 [19.05] x [25.15]	
3	G5000000Y20	<u>1.297</u> [32.94]	1.708 [43.38]	<u>2.594</u> [65.89]	<u>0.812</u> [20.62]	<u>0.093</u> [2.36]	<u>1.827</u> [46.41]	<u>2.281</u> [57.94]	<u>0.625</u> Ø [15.88]	
3	G5000000Y30	<u>1.832</u> [46.53]	<u>2.292</u> [58.22]	<u>2.600</u> [66.04]	<u>0.812</u> [20.62]	<u>0.139</u> [3.53]	<u>2.354</u> [59.79]	<u>2.281</u> [57.94]	<u>0.750</u> Ø [19.05]	
3	G5000000Y50	<u>1.297</u> [32.94]	<u>1.745</u> [44.32]	<u>2.594</u> [65.89]	<u>0.812</u> [20.62]	<u>0.093</u> [2.36]	1.826 [46.38]	<u>2.281</u> [57.94]	0.750 x 0.990 [19.05] x	
2	G6000000Z0	2.220 [56.39]	2.740 [69.60]	2.846 [72.29]	<u>1.627</u> [41.33]	0.092 [2.34]	2.867 [72.82]	2.375 [60.33]	1.188 Ø [30.18]	
2	G6600000Z0	1.140 [28.96]	<u>1.644</u> [41.76]	<u>2.377</u> [60.38]	1.221 [31.01]	<u>0.110</u> [2.79]	1.827 [46.41]	<u>1.969</u> [50.01]	0.874 x 1.141 [22.20] x [28.97]	
3	G7500000Y0	<u>2.015</u> [51.18]	2.530 [64.26]	<u>2.594</u> [65.89]	1.189 [30.20]	<u>0.085</u> [2.16]	<u>2.520</u> [64.01]	<u>2.281</u> [57.94]	<u>1.060</u> Ø [26.92]	
2	G10400000Z0	2.220 [56.39]	2.740 [69.60]	2.846 [72.29]	<u>1.627</u> [41.33]	0.092 [2.34]	2.867 [72.82]	2.375 [60.33]	1.188 Ø [30.18]	

MATERIAL: HOODS, CABLE CLAMPS AND KNOBS - ALUMINUM, YELLOW OR BLACK ANODIZE JACKSCREWS - STAINLESS STEEL, PASSIVATED, SEE PAGE 55 FOR THREAD INFORMATION M 3 x 0.5 METRIC THREADS AVAILABLE ON ZINC PLATED STEEL JACKSCREWS **DESKIRTED HOODS AVAILABLE**



Standard
Density
Rectangular

CABLE ADAPTERS DIMENSIONS FOR SIDE OPENING HOODS WITH JACKSCREW SYSTEM (L,I,V)

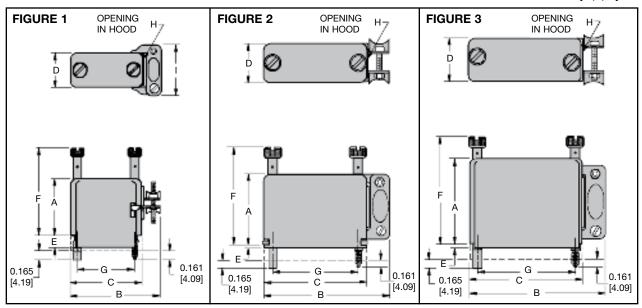


FIGURE	PART NUMBER	Α	В	С	D	E	F	G	н	1
1	G900E100L0	<u>1.240</u> [31.50]	<u>1.726</u> [43.84]	<u>1.362</u> [34.59]	<u>0.437</u> [11.10]	<u>0.246</u> [6.25]	<u>1.943</u> [49.35]	<u>1.000</u> [25.40]	0.375 x 0.500 [9.53] x [12.70]	<u>0.812</u> [20.62]
1	G1400E100L0	1.187 [30.15]	<u>1.641</u> [41.68]	<u>1.250</u> [31.75]	<u>0.500</u> [12.70]	<u>0.281</u> [7.14]	<u>1.864</u> [47.35]	<u>0.936</u> [23.77]	0.438 x 0.500 [12.70]	<u>0.812</u> [20.62]
3	G1400E100L30	1.188 [30.18]	<u>1.631</u> [41.43]	<u>1.250</u> [31.75]	<u>0.500</u> [12.70]	<u>0.281</u> [7.14]	<u>1.864</u> [47.35]	<u>0.936</u> [23.77]	<u>0.375</u> Ø [9.53]	
1	G1800E100L0	1.188 [30.18]	<u>1.745</u> [44.32]	1.312 [33.32]	<u>0.624</u> [15.85]	<u>0.281</u> [7.14]	1.818 [46.18]	1.000 [25.40]	<u>0.546</u> Ø [13.87]	<u>0.938</u> [23.83]
1	G2000E100L0	1.312 [33.32]	<u>1.953</u> [49.61]	1.562 [39.67]	<u>0.504</u> [12.80]	<u>0.231</u> [5.87]	1.882 [47.80]	<u>1.250</u> [31.75]	0.442 x 0.668 [11.23] x [16.97]	<u>0.812</u> [20.62]
3	G2100E100L0	1.335 [33.91]	2.736 [69.49]	<u>2.290</u> [58.17]	<u>0.437</u> [11.10]	0.245 [6.22]	1.989 [50.52]	<u>1.936</u> [49.17]	0.375 Ø [9.53]	
3	G2600E100L0	1.281 [32.54]	2.071 [52.60]	1.625 [41.28]	<u>0.624</u> [15.85]	<u>0.281</u> [7.14]	1.906 [48.41]	1.312 [33.32]	0.375 x 0.594 [15.09]	
3	G340000010	1.250 [31.75]	2.403 [61.04]	2.000 [50.80]	<u>0.834</u> [21.19]	0.271 [6.88]	1.780 [45.21]	1.687 [42.85]	0.700 Ø [17.78]	
3	G4100E100L0	1.250 [31.75]	3.136 [79.65]	2.690 [68.33]	<u>0.507</u> [12.88]	0.315 [8.00]	1.873 [47.57]	2.312 [58.72]	0.426 x 0.615 [10.82] x [15.62]	
3	G420000010	1.300 [33.02]	2.712 [68.88]	2.312 [58.72]	<u>0.830</u> [21.08]	0.093 [2.36]	1.826 [46.38]	<u>2.000</u> [50.80]	<u>0.695</u> Ø [17.65]	
3	G500000010	1.834 [46.58]	3.124 [79.35]	2.678 [68.02]	<u>0.812</u> [20.62]	0.093 [2.36]	<u>2.354</u> [59.79]	<u>2.281</u> [57.94]	0.750 x 0.990 [19.05] x [25.15]	
2	G6600000V0	1.140 [28.96]	2.947 [74.85]	<u>2.377</u> [60.38]	<u>1.221</u> [31.01]	0.110 [2.79]	1.827 [46.41]	1.969 [50.01]	0.845 Ø [21.46]	
3	G750000010	2.015 [51.18]	3.109 [78.97]	2.594 [65.89]	1.189 [30.20]	0.085 [2.16]	2.520 [64.01]	2.281 [57.94]	1.060 Ø [26.92]	

MATERIAL: HOODS, CABLE CLAMPS AND KNOBS - ALUMINUM, YELLOW OR BLACK ANODIZE JACKSCREWS - STAINLESS STEEL, PASSIVATED, SEE PAGE 55 FOR THREAD INFORMATION M 3 x 0.5 METRIC THREADS AVAILABLE ON ZINC PLATED STEEL JACKSCREWS DESKIRTED HOODS AVAILABLE UPON REQUEST

 $^{^{\}star}$ WHEN SUPPLIED WITH A FEMALE OR MALE SHELL, THE JACKSCREW MATING LENGTHS 0.161 [4.09] SHALL BE 0.121 [3.07] AND THE 0.165 [4.19] SHALL BE 0.125 [3.18].



CABLE ADAPTERS DIMENSIONS FOR SIDE ACCESS HOODS WITH JACKSCREW SYSTEM (Z,V)

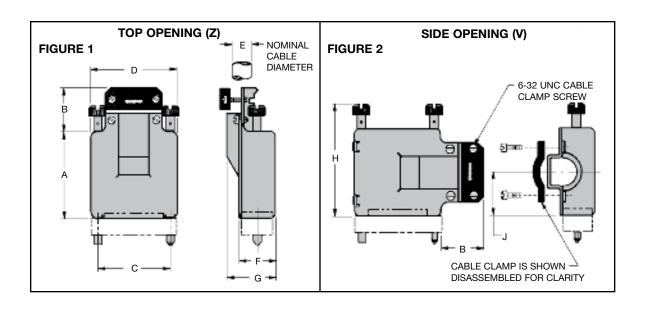


FIGURE	PART NUMBER	Α	В	С	D	Е	F	G	Н	J
1	G3400000Z0	2.100 [53.34]	<u>0.812</u> [20.62]	<u>1.688</u> [42.88]	2.100 [53.34]	<u>0.438</u> [11.13]	<u>0.860</u> [21.84]	<u>1.110</u> [28.19]	2.605 [66.17]	
2	G3400000V0	<u>2.100</u> [53.34]	<u>0.812</u> [20.62]	<u>1.688</u> [42.88]	2.100 [53.34]	<u>0.438</u> [11.13]	<u>0.860</u> [21.84]	<u>1.110</u> [28.19]	2.605 [66.17]	<u>1.050</u> [26.67]
1	G5000000Z0	2.693 [68.40]	<u>0.812</u> [20.62]	<u>2.282</u> [57.96]	2.693 [68.40]	<u>0.625</u> [15.88]	<u>0.860</u> [21.84]	<u>1.235</u> [31.37]	3.198 [81.23]	
2	G5000000V0	2.693 [68.40]	<u>0.812</u> [20.62]	<u>2.282</u> [57.96]	2.693 [68.40]	<u>0.625</u> [15.88]	<u>0.860</u> [21.84]	<u>1.235</u> [31.37]	3.198 [81.23]	<u>1.347</u> [34.21]
1	G7500000Z0	2.693 [68.40]	<u>0.937</u> [23.80]	<u>2.282</u> [57.96]	2.693 [68.40]	1.000 [25.40]	1.219 [30.96]	<u>1.720</u> [43.69]	3.198 [81.23]	
2	G7500000V0	<u>2.693</u> [68.40]	<u>0.937</u> [23.80]	<u>2.282</u> [57.96]	<u>2.693</u> [68.40]	<u>1.000</u> [25.40]	<u>1.219</u> [30.96]	<u>1.720</u> [43.69]	<u>3.245</u> [82.42]	<u>1.347</u> [34.21]

MATERIAL: HOODS AND KNOBS - ALUMINUM, YELLOW OR BLACK ANODIZE

CABLE CLAMPS - ALUMINUM, YELLOW OR BLACK ANODIZE

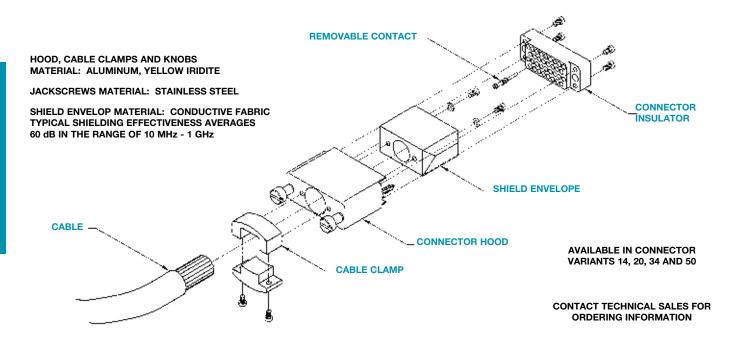
JACKSCREW - STAINLESS STEEL, PASSIVATED, 6-32 THREADS STANDARD

M3 x 0.5 METRIC THREADS AVAILABLE



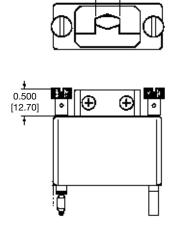
Standard
Density
Rectangular

EMI/RFI SHIELDED HOOD



TOP OPENING HOODS WITH JACKSCREW SYSTEM AND PLASTIC CABLE CLAMPS

FOR RIGID CABLE SUPPORT



HOOD PART NUMBER	Н
G3400000Y60	0.300 MAX. [7.62] Ø
G3400000Y70	0.375 MAX. [9.53] Ø
G3400000Y80	0.450 MAX. [11.43] Ø
G4200000Y60	0.300 MAX. [7.62] Ø
G4200000Y70	0.375 MAX. [9.53] Ø
G4200000Y80	0.450 MAX. [11.43] Ø
G5000000Y60	0.300 MAX. [7.62] Ø
G5000000Y70	0.375 MAX. [9.53] Ø
G5000000Y80	0.450 MAX. [11.43] Ø

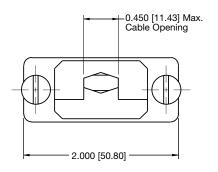
CABLE CLAMPS MATERIAL - COMPOSITE STANDARD, GLASS FILLED POLYESTER OPTION

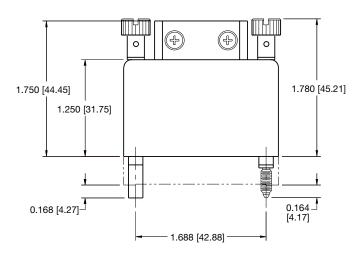
ALUMINUM MATERIAL WITH YELLOW OR BLACK ANODIZE FINISH ALSO AVAILABLE FOR CABLE CLAMPS

ACCESSORIES

EMI/RFI SHIELDED CABLE ADAPTER (HOOD) AND SHELLS (Z2, R2, P2) FOR USE WITH SIZE 34 CONNECTOR VARIANTS **DEEP DRAWN STEEL CONSTRUCTION**

SHIELDED TOP OPENING HOOD (Z2)



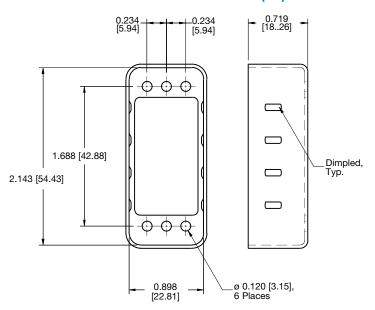




Materials and Finishes:

Hood: Steel, nickel plate, or tin plate. Cable Clamp: Plastic, nickel plate. Jackscrews: Stainless steel, passivated. Knobs: Aluminum, anodized.

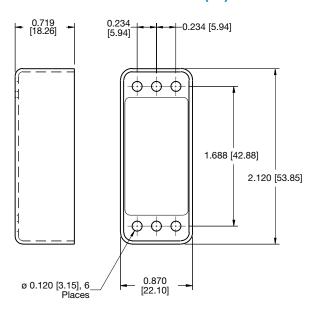
SHIELDED FEMALE SHELL (R2)



Materials and Finishes:

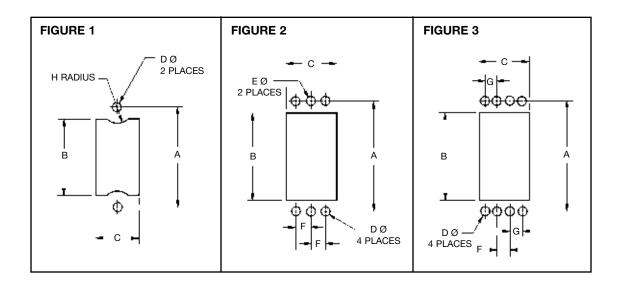
Steel, nickel plate, or tin plate. Aluminum, yellow chromate conversion.

SHIELDED MALE SHELL (P2)





PANEL CUT-OUT DIMENSIONS FOR GM SERIES AND GMCT SERIES CONNECTORS

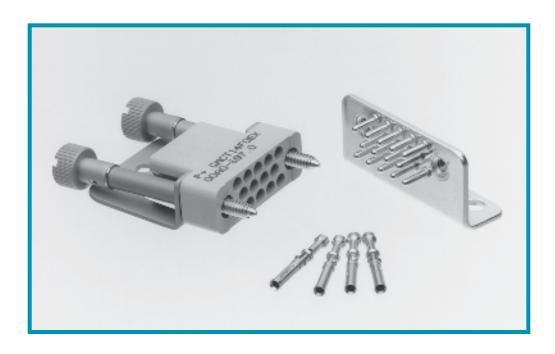


SIZE	FIGURE	A	B MIN.	C MIN.	D MIN.	E MIN.	F	G	H MAX.
7	1	<u>0.906</u> [23.01]	<u>0.660</u> [16.76]	<u>0.386</u> [9.80]	<u>0.120</u> [3.05]				
8	1	<u>0.562</u> [14.27]	<u>0.440</u> [11.18]	<u>0.385</u> [9.78]	<u>0.095</u> [2.41]				
9	1	1.000 [25.40]	<u>0.820</u> [20.83]	<u>0.386</u> [9.80]	<u>0.120</u> [3.05]				
14	1	<u>0.936</u> [23.77]	<u>0.817</u> [20.75]	<u>0.446</u> [11.33]	<u>0.120</u> [3.05]				<u>0.118</u> [3.00]
18	1	1.000 [25.40]	<u>0.880</u> [22.35]	<u>0.572</u> [14.53]	<u>0.120</u> [3.05]				<u>0.115</u> [2.92]
20	1	<u>1.250</u> [31.75]	1.129 [28.68]	<u>0.446</u> [11.33]	<u>0.120</u> [3.05]				<u>0.115</u> [2.92]
21	1	<u>1.936</u> [49.17]	1.830 [46.48]	<u>0.384</u> [9.75]	<u>0.120</u> [3.05]				<u>0.115</u> [2.92]
26	1	<u>1.312</u> [33.32]	<u>1.192</u> [30.28]	<u>0.572</u> [14.53]	<u>0.120</u> [3.05]				
34	2	<u>1.687</u> [42.85]	<u>1.389</u> [35.28]	<u>0.776</u> [19.71]	<u>0.120</u> [3.05]	<u>0.125</u> [3.18]	<u>0.234</u> [5.94]		
41	1	<u>2.312</u> [58.72]	<u>2.135</u> [54.23]	<u>0.446</u> [11.33]	<u>0.120</u> [3.05]				
42	2	<u>2.000</u> [50.80]	<u>1.682</u> [42.72]	<u>0.776</u> [19.71]	<u>0.120</u> [3.05]	<u>0.125</u> [3.18]	<u>0.234</u> [5.94]		
50	2	<u>2.282</u> [57.96]	<u>1.983</u> [50.37]	<u>0.776</u> [19.71]	<u>0.120</u> [3.05]	<u>0.125</u> [3.18]	<u>0.234</u> [5.94]		
60	2	<u>2.375</u> [60.33]	<u>2.058</u> [52.27]	<u>1.479</u> [37.57]	<u>0.120</u> [3.05]	<u>0.145</u> [3.68]	<u>0.438</u> [11.13]		
66	2	<u>1.968</u> [49.99]	<u>1.683</u> [42.75]	<u>1.135</u> [28.83]	<u>0.120</u> [3.05]	<u>0.125</u> [3.18]	<u>0.251</u> [6.38]		
75	3	<u>2.282</u> [57.96]	<u>1.987</u> [50.47]	<u>1.120</u> [28.45]	<u>0.120</u> [3.05]		<u>0.234</u> [5.94]	<u>0.266</u> [6.76]	
104	2	<u>2.375</u> [60.33]	2.058 [52.27]	<u>1.479</u> [37.57]	<u>0.120</u> [3.05]	<u>0.145</u> [3.68]	<u>0.438</u> [11.13]		

Standard **D**ensity Rectangular

GROUNDING PLATES DESIGNED FOR AIRCRAFT APPLICATIONS





Positronic Industries' grounding plates were designed especially for aircraft applications where shielded cable must be grounded to the aircraft frame. The ground wires of the shielded cable are piggy-backed out of the cable with ferrules and are crimped to Size 16 female contacts. The female contacts are loaded into standard 14 or 34 contact connector housings. These connectors can then be mated to the grounding plate which is fastened to the aircraft frame. Grounding plates have Size 16 precision-machined male contacts which are swaged and soldered onto the metal plate. The metal plates (angled and plane) have fixed female jackscrews that accept the rotating jackscrews, which are an integral part of the mating female connector. Long rotating jackscrews extend beyond the edge of the cable adapter of the 14-contact female connector which permits easy coupling to the grounding plate.

Other contact variants are available for grounding plate applications. Contact Technical Sales for information on the availability of other grounding plates offered by Positronic Industries.

GROUNDING PLATES TECHNICAL CHARACTERISTICS

MATERIALS AND FINISHES:

Insulator: Glass-filled DAP per MIL-M-14, Type

SDG-F. Grey or black in color.

Grounding Plates: Copper alloy with tin plate.

Contacts: Copper alloy with 0.000010 inch [0.25

microns] gold over nickel plate.

Jackscrew System: Stainless steel, passivated.

Strain Reliefs: Steel with zinc plate and chromate seal or

aluminum with yellow anodize.

MECHANICAL CHARACTERISTICS:

Removable

Female Contacts: Insert contact to rear face of insula-

tor, release from front face of insulator. "Closed Entry" design for highest

reliability.

Contact Retention

20 lbs. (89N) after 10 cycles of contact in Insulator:

insertion/extraction.

Female Contact

Termination: Crimp wires, Sizes 20 AWG [0.5 mm²]

through 24 AWG [0.25 mm²].

Jackscrews: 6-32 UNC threads.

ELECTRICAL CHARACTERISTICS:

Contact Current Rating: 13 amperes nominal.

Insulation Resistance: 5 G ohms.

Working Voltage: 500 VAC (rms).

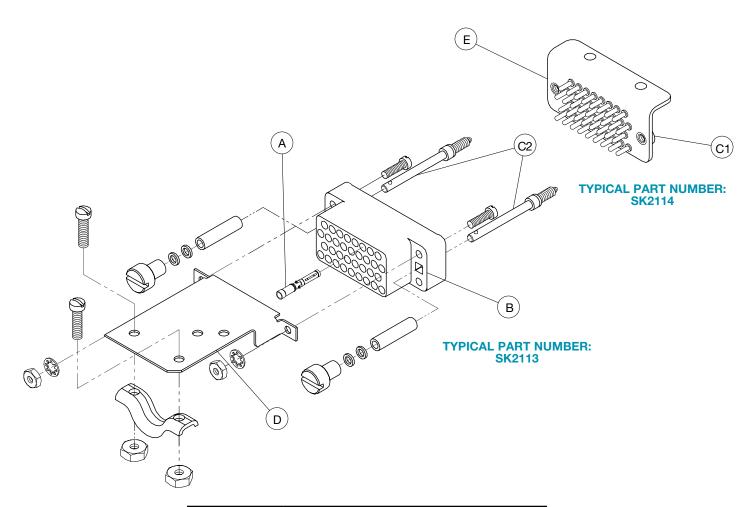
Working Temperature: -65°C to 150°C.



GROUNDING PLATES DESIGNED FOR AIRCRAFT APPLICATIONS

Standard
Density
Rectangular

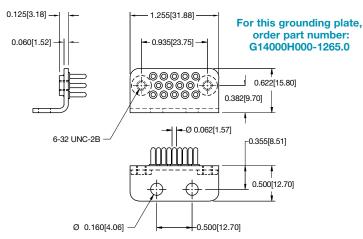
GROUNDING PLATE COMPONENT DESCRIPTION



CONNECTOR COMPONENT DESCRIPTIONS					
ITEM	COMPONENT DESCRIPTIONS				
А	Female Contacts, Size 16, Crimp Terminations.				
В	Female Connector Insulator.				
C1	Fixed Jackscrew.				
C2	Rotating Jackscrew.				
D	Strain Relief provides cable support.				
E	Grounding Plate.				

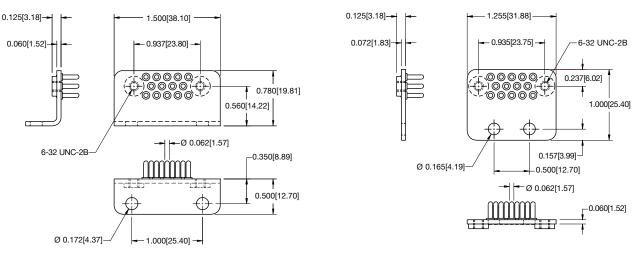
Grounding Plate Ordering Information

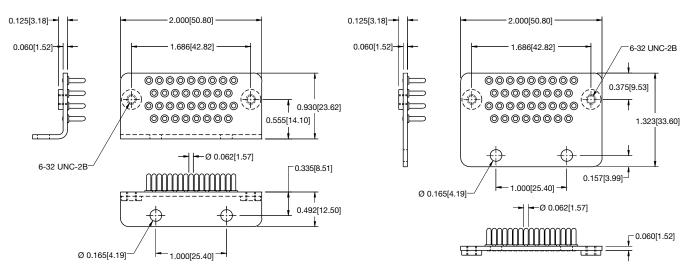
Grounding plates are offered in five (5) different configurations, as shown below. These grounding plates can be used with the connector strain relief assemblies shown to the right below. The connector strain relief assemblies are provided with an appropriate number of FC120N2 female contacts. The FC120N2 contacts feature a "Closed Entry" design and accomodate wire sizes 20 - 24 AWG (0.5 - 0.25 mm²). Reference the schematics below for dimensional information. Use the indicated part numbers below to order your grounding plate assemblies from Positronic Industries.



For this grounding plate, order part number: SK2484

For this grounding plate, order part number: SK2665





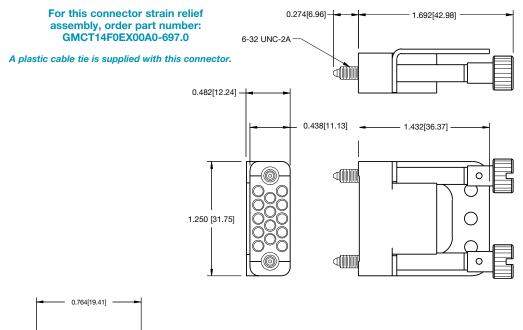
For this grounding plate, order part number: SK2114

For this grounding plate, order part number: SK2664



GROUNDING PLATES DESIGNED FOR AIRCRAFT APPLICATIONS

Standard
Density
Rectangular



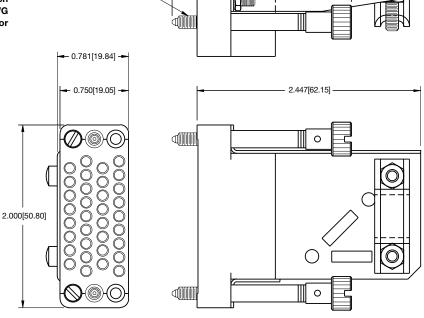
0.274[6.96]

6-32 UNC-2A

FC120N2 FEMALE CONTACT "CLOSED ENTRY" DESIGN

(ENLARGED)

The appropriate number of contacts are supplied with the connectors. These crimp termination contacts accomodate wire sizes 20 - 24 AWG (0.5 - 0.25 mm²). Contact Technical Sales for crimp tool ordering information.



1.692[42.98]

For this connector strain relief assembly, order part number: SK2113

Standard **D**ensity Rectangular

ORDERING INFORMATION FOR MIL-DTL-28748/3, MIL-DTL-28748/4, MIL-DTL-28748/5 AND MIL-DTL-28748/6



CHART #1 MALE CONNECTORS

PART NUMBER EXPLANATIONS							
M28748/3-	В	1	Α	S	1A		
Step 1 – Basic Part Number M28748/3-						6 - Contacts CHART 5)	
Step 2 – Insert Size B – 9 Contact Variant C – 14 Contact Variant D – 20 Contact Variant F – 34 Contact Variant F – 34 Contact Variant F – 34 Contact Variant F – 36 Contact Variant J – 66 Contact Variant K – 75 Contact Variant L – 104 Contact Variant L – 104 Contact Variant Step 3 – Shield/Retainir Shield 1 – Top Opening Hood (S 2 – Side Opening Hood (S 4 – Side Opening Hood (S 4 – Side Opening Hood (S 5 – Retaining Plate 5 – Retaining Plate (Size except Size 66) 7 – Retaining Plate (Size	ize 9-50 Size 9-5 ize 66/1 Size 66/ 9-26) 34-75,	0 & 75) 0 & 75) 104) 104)	A - A B - B C - C D - D E - E G - G H - U J - A E - C M - D N - E Q - G	L - Lor Only S - Sho F - Fix G - Gui 0 - Noi 0 4 - Shel (Polarize (Polarize (Polarize (Polarize (Polarize (Polarize (Polarize (Polarize (Polarize (Polarize (Polarize (Polarize (Polarize (Polarize (Polarize (Polarize (Polarize)	Pins g Jacks g Jacks g Jacks g Jacks g Jacks ed Jacks ed Jacks ed Jacks ed Plug) ed Plug ed Rece	otacle) otacle) otacle) otacle) otacle) otacle)	

CHART #2 FEMALE CONNECTORS

M28748/4-	C	1	Α	L	1A	
Step 1 – Basic Part Number M28748/4						6 - Contacts CHART 6)
Step 2 – Insert Size B - 9 Contact Variant C - 14 Contact Variant D - 20 Contact Variant E - 26 Contact Variant F - 34 Contact Variant F - 34 Contact Variant F - 34 Contact Variant G - 42 Contact Variant J - 66 Contact Variant L - 104 Contact Variant L - 104 Contact Variant I - Retaining Plate (Size 2 - Retaining Plate (Size 2 - Retaining Plate (Size 4 - Top Opening Platod (Size 5 - Side Opening Hood (7 - Side Opening Hood (9 - None	9-26) 34-75, 66/104) Size 9-50 Size 9-5	0 & 75) 0 & 75) 04)	A - B - B - B - C - C - C - C - C - C - C	L -Lor Onl S -Sho F -Fixe	Pins y Jacks y Jacks y John Jacks y John Jacks ed Jacks ed Jacks ed Pin/Ne led Receped Receped Receped Receped Receped Plug) ed Plug)	otacle) otacle) otacle) otacle) otacle) otacle) otacle)

See GMCT Series Connectors pages 1-21 and Accessories pages 44-58

CHART #3 MALE CONNECTORS

PART NUMBER EXPLANATIONS						
M28748/5-	В	1	Α	L	1A	
Step 1 – Basic Part Number M28748/5-						6 - Contacts Size 20 Contacts
Step 2 - Insert Size A - 7 Contact Variant B - 9 Contact Variant C - 14 Contact Variant D - 20 Contact Variant E - 26 Contact Variant F - 34 Contact Variant H - 50 Contact Variant		Step 5 - Jackscrews/ Guide Pins L - Long Jackscrews (Shields Only) S - Short Jackscrews (No Shiel F - Fixed Jackscrews (No Shiel G - Guide Pins (No Shield) 0 - None				
Step 3 – Shield/Retaining Shield 1 - Top Opening, use w/o s (Size 9-26) 2 - Side Opening, use w/o s (Size 9-26) 3 - Top Opening, use w/o s (Size 34-50) 4 - Side Opening, use w/o s (Size 34-50) 5 - Top Opening, use with s (Size 34-50) 6 - Side Opening, use with s (Size 34-75, except Size Retaining Plate 7 - Retaining Plate (Size 9-8 - Retaining Plate (Size 9-8)	shell shell shell Shell Shell e 66)	A - B - B - B - B - C - C - E - E - G - G - U - A - B - C - C - E - F - G - U - A - B - C - C - C - C - C - C - C - C - C	o 4- She (Polarize (polari	ed Plug) ed Receped R	otacle) ptacle) otacle) otacle) otacle) ptacle)	

CHART #4 FEMALE CONNECTORS

CHART #4 FEMALE CONNECTORS						
PART	NUM	BER	EXPL	_ANA	TION	IS
M28748/6-	В	1	Α	L	1A	
Step 1 - Basic Part Number M28748/6-						6 - Contacts Size 20 Contacts
Step 2 - Insert Size A - 7 Contact Variant B - 9 Contact Variant C - 14 Contact Variant D - 20 Contact Variant E - 26 Contact Variant F - 34 Contact Variant H - 50 Contact Variant			L -Lon Only S -Sho F -Fixe	Pins g Jackso y) rt Jackso ed Jackso de Pins (crews/Guide crews (Shields crews (No Shield) crews (No Shield) No Shield)	
Step 3 – Shield/Retain Shield 1 - Top Opening, use w. (Size 9-26) 2 - Side Opening, use w. (Size 9-26) 3 - Top Opening, use w. (Size 34-50) 4 - Side Opening, use w. (Size 34-50) 5 - Top Opening, use w. (Size 34-50) 6 - Side Opening, use w. (Size 34-50) Retaining Plate 7 - Retaining Plate (Size 8 - Retaining Plate (Size	/o shell /o shell /o shell th Shell ith Shell e 9-26)		A - B - B - B - B - C - C - C - C - C - C	o 4- Shel (Polarize	ed Plug) ed Recep	otacle) otacle) otacle) otacle) otacle) otacle)



ORDERING INFORMATION FOR MIL-DTL-28748/3 AND MIL-DTL-28748/4

Standard
Density
Rectangular

CHART #5

	CONTACT SIZE PERCENT							
(FOR M28748/3 CONNECTORS)								
	SIZE	SIZE	SIZE					
CONTACT	16-16	16-20	20-20					
	M39029/34-273	M39029/34-272	M39029/34-271					
1A	100	0	0					
1B	90	0	0					
1C	80	0	0					
1D	70	0	0					
1E	60	0	0					
1F	50	0	0					
1G	40	0	0					
1H	30	0	0					
1J	20	0	0					
1K	10	0	0					
1L	0	0	0					
2A	0	100	0					
2B	0	90	0					
2C	0	80	0					
2D	0	70	0					
2E	0	60	0					
2F	0	50	0					
2G	0	40	0					
2H	0	30	0					
2J	0	20	0					
2K	0	10	0					
3A	0	0	100					
3B	0	0	90					
3C	0	0	80					
3D	0	0	70					
3E	0	0	60					
3F	0	0	50					
3G	0	0	40					
3H	0	0	30					
3J	0	0	20					
3K	0	0	10					

CHART #6

	CONTACT SIZE PERCENT							
(FOR M28748/4 CONNECTORS)								
	SIZE	SIZE	SIZE					
CONTACT	16-16	16-20	20-20					
	M39029/35-276	M39029/35-275	M39029/35-274					
1A	100	0	0					
1B	90	0	0					
1C	80	0	0					
1D	70	0	0					
1E	60	0	0					
1F	50	0	0					
1G	40	0	0					
1H	30	0	0					
1J	20	0	0					
1K	10	0	0					
1L	0	0	0					
2A	0	100	0					
2B	0	90	0					
2C	0	80	0					
2D	0	70	0					
2E	0	60	0					
2F	0	50	0					
2G	0	40	0					
2H	0	30	0					
2J	0	20	0					
2K	0	10	0					
3A	0	0	100					
3B	0	0	90					
3C	0	0	80					
3D	0	0	70					
3E	0	0	60					
3F	0	0	50					
3G	0	0	40					
3H	0	0	30					
3J	0	0	20					
3K	0	0	10					

See GMCT Series contacts page 12.

Standard **D**ensity Rectangular

MIL-DTL-28748 & SAE AS 39029 **QUALIFIED PRODUCTS LISTING**



Positronic Industries offers the listing below of connectors and connector accessories, which are products qualified under Military Specifications MIL-DTL-28748 and SAE AS 39029. For additional Q.P.L. connectors, please contact Technical Sales. Positronic GMCT series connectors are Q.P.L. approved to MIL-DTL-28748.

Positronic GMCT series crimp removable contacts are Q.P.L. approved to SAE AS 39029.

Positronic GM series connectors are Q.P.L. approved to MIL-DTL-28748.

MILITARY PART NUMBER	MILITARY PART NUMBER	MILITARY PART NUMBER	MILITARY PART NUMBER	MILITARY PART NUMBER
M28748/3-BXXL*	M28748/3-HXXG*	M28748/4-EXXS*	M28748/4-LXX0*	M28748/6-B00S1A
M28748/3-BXXS*	M28748/3-HXX0*	M28748/4-EXXF*	M28748/5-A00S1A	M28748/6-B00F1A
M28748/3-BXXF*	M28748/3-JXXL*	M28748/4-EXXG*	M28748/5-A00F1A	M28748/6-B00G1A
M28748/3-BXXG*	M28748/3-JXXS*	M28748/4-EXX0*	M28748/5-A00G1A	M28748/6-B0001A
M28748/3-BXX0*	M28748/3-JXXF*	M28748/4-FXXL*	M28748/5-A0001A	M28748/6-C00S1A
M28748/3-CXXL*	M28748/3-JXXG*	M28748/4-FXXS*	M28748/5-B00S1A	M28748/6-C00F1A
M28748/3-CXXS*	M28748/3-JXX0*	M28748/4-FXXF*	M28748/5-B00F1A	M28748/6-C00G1A
M28748/3-CXXF*	M28748/3-KXXL*	M28748/4-FXXG*	M28748/5-B00G1A	M28748/6-C0001A
M28748/3-CXXG*	M28748/3-KXXS*	M28748/4-FXX0*	M28748/5-B0001A	M28748/6-D00S1A
M28748/3-CXX0*	M28748/3-KXXF*	M28748/4-GXXL*	M28748/5-C00S1A	M28748/6-D00F1A
M28748/3-DXXL*	M28748/3-KXXG*	M28748/4-GXXS*	M28748/5-C00F1A	M28748/6-D00G1A
M28748/3-DXXS*	M28748/3-KXX0*	M28748/4-GXXF*	M28748/5-C00G1A	M28748/6-D0001A
M28748/3-DXXF*	M28748/3-LXXL*	M28748/4-GXXG*	M28748/5-C0001A	M28748/6-E00S1A
M28748/3-DXXG*	M28748/3-LXXS*	M28748/4-GXX0*	M28748/5-D00S1A	M28748/6-E00F1A
M28748/3-DXX0*	M28748/3-LXXF*	M28748/4-HXXL*	M28748/5-D00F1A	M28748/6-E00G1A
M28748/3-EXXL*	M28748/3-LXXG*	M28748/4-HXXS*	M28748/5-D00G1A	M28748/6-E0001A
M28748/3-EXXS*	M28748/3-LXX0*	M28748/4-HXXF*	M28748/5-D0001A	M28748/6-F00S1A
M28748/3-EXXF*	M28748/4-BXXL*	M28748/4-HXXG*	M28748/5-E00S1A	M28748/6-F00F1A
M28748/3-EXXG*	M28748/4-BXXS*	M28748/4-HXX0*	M28748/5-E00F1A	M28748/6-F00G1A
M28748/3-EXX0*	M28748/4-BXXF*	M28748/4-JXXL*	M28748/5-E00G1A	M28748/6-F0001A
M28748/3-FXXL*	M28748/4-BXXG*	M28748/4-JXXS*	M28748/5-E0001A	M28748/6-H00S1A
M28748/3-FXXS*	M28748/4-BXX0*	M28748/4-JXXF*	M28748/5-F00S1A	M28748/6-H00F1A
M28748/3-FXXF*	M28748/4-CXXL*	M28748/4-JXXG*	M28748/5-F00F1A	M28748/6-H00G1A
M28748/3-FXXG*	M28748/4-CXXS*	M28748/4-JXX0*	M28748/5-F00G1A	M28748/6H0001A
M28748/3-FXX0*	M28748/4-CXXF*	M28748/4-KXXL*	M28748/5-F0001A	M39029/34-271
M28748/3-GXXL*	M28748/4-CXXG*	M28748/4-KXXS*	M28748/5-H00S1A	M39029/34-272
M28748/3-GXXS*	M28748/4-CXX0*	M28748/4-KXXF*	M28748/5-H00F1A	M39029/34-273
M28748/3-GXXF*	M28748/4-DXXL*	M28748/4-KXXG*	M28748/5-H00G1A	M39029/35-274
M28748/3-GXXG*	M28748/4-DXXS*	M28748/4-KXX0*	M28748/5-H0001A	M39029/35-275
M28748/3-GXX0*	M28748/4-DXXF*	M28748/4-LXXL*	M28748/6-A00S1A	M39029/35-276
M28748/3-HXXL*	M28748/4-DXXG*	M28748/4-LXXS*	M28748/6-A00F1A	
M28748/3-HXXS*	M28748/4-DXX0*	M28748/4-LXXF*	M28748/6-A00G1A	
M28748/3-HXXF*	M28748/4-EXXL*	M28748/4-LXXG*	M28748/6-A0001A	

XX Refer to charts #1 or #2 as applicable

Refer to charts #5 or #6 as applicable



an Amphenol company

Regional Headquarters

Positronic | Americas

423 N Campbell Ave Springfield MO 6580<u>6 USA</u> +1 800 641 4054 info@connectpositronic.com

Positronic | Europe

Z.I. d'Engachies 46, route d'Engachies F-32020 Auch Cedex 9 France

+33 5 6263 4491 contact@connectpositronic.com

Positronic | Asia 3014A Ubi RD 1 #07-01 Singapore 408703

+65 6842 1419 singapore@connectpositronic.com

Sales Offices

Positronic has local sales representation all over the world. To find the nearest sales office, please visit www.connectpositronic.com/locations