Positronic[®] an Amphenol company

0

WATER & DUST INGRESS PROTECTION NEMA 250-1991 MIL-STD 1344 IEC 50529

Effecteret

ENVIRONMENTAL

Catalog C-006 Rev A5

Positronic Provides Complete Capability

ellence

Mission Statement

"To utilize product flexibility and application assistance to present quality interconnect solutions which represent value to customers worldwide."

Experience

- Founded in 1966
- Involvement in the development of international connector specifications through EIA®, IEC and ISO as well as PICMG®.

Me

- Introduction of new and unique connector products to the electronics industry.
- Patent holder for many unique connector features and manufacturing techniques.
- Vertically integrated manufacturing raw materials to finished connectors.

Technology

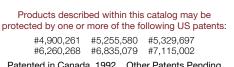
- Expertise with solid machined contacts provides a variety of high reliability connectors including high current density power connectors.
- Quality Assurance lab is capable of testing to IEC, EIA, UL, CUL, military and customer-specified requirements.
- In-house design and development of connectors based on market need or individual customer requirements.
- Internal manufacturing capabilities include automatic precision contact machining. injection molding, stamping, plating operations and connector assembly.
- Manufacturing locations in southwest Missouri, U.S.A. (headquarters); Puerto Rico, France, China, Singapore, and India. Total square footage: 407,441.

Support

- Quality Systems: Select locations qualified to ISO 9001, ISO 14001, AS9100, MIL-STD-790 and customer "dock to stock" programs. Applicable products gualified to MIL-DTL-24308, SAE AS39029, DSCC 85039, MIL-DTL-28748, Space D32, GSFC S-311-P-4 and GSFC S-311-P-10.
- Compliance to a variety of international and customer specific environmental requirements.
- Large in-house inventory of finished connectors. Customer specific stocking programs.
- Factory direct technical sales support in major cities worldwide.
- One-on-one customer support from worldwide factory locations.
- World class web site.
- Value-added solutions and willingness to develop custom products with reasonable price and delivery.

Regional Headquarters

Springfield, MO Auch, France



Patented in Canada, 1992 Other Patents Pending

POSITRONIC® IS AN ITAR REGISTERED COMPANY

Positronic Industries' FEDERAL SUPPLY CODE (Cage Code) FOR MANUFACTURERS is 28198

Unless otherwise specified, dimensional tolerances are:

±0.001 inches [0.03 mm] for male contact mating diameters. 1)

- 2) ±0.003 inches [0.08 mm] for contact termination diameters.
- ±0.005 inches [0.13 mm] for all other diameters. 3) 4)

±0.015 inches [0.38 mm] for all other dimensions.

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Singapore

Environmental D-Sub

CONNECTOR DESCRIPTIONS





WIN-D STANDARD DENSITY SEALED D-SUBMINIATURE, IMPROVED UNIBODY DESIGN

The WD Unibody design provides a one piece connector body providing superior sealing performance. Solder cup, straight and right angle (90°) printed board mount terminations. Five connector variants, 9-50 contacts. Size 20 contacts, professional level performance, IP67.



WIN-DD HIGH DENSITY SEALED D-SUBMINIATURE, IMPROVED UNIBODY DESIGN

The WDD Unibody design provides a one piece connector body providing superior sealing performance. Solder cup, straight and right angle (90°) printed board mount terminations. Three connector variants, 15, 26 and 44 contacts, with more variants being tooled. Size 22 contacts, professional level performance, IP67.



WIN-D STANDARD DENSITY SEALED D-SUBMINIATURE, LEGACY DESIGN

The WD legacy design uses high quality material and manufacturing techniques to provide sealing. Solder cup, straight and right angle (90°) printed board mount terminations. Two connector variants: 25 (male) and 50 (male) contacts. All other standard density connector variants are supplied as Unibody, see description above. Size 20 contacts, professional level performance, IP67.



WIN-DD HIGH DENSITY SEALED D-SUBMINIATURE, LEGACY DESIGN

The WDD legacy design uses high quality material and manufacturing techniques to provide sealing. Solder cup, straight and right angle (90°) printed board mount terminations. Three connector variants: 44 (male), 62 and 78 contacts. All other high density connector variants are supplied as Unibody, see description above. Size 22 contacts, professional level performance, IP67.



ENVIRO-D, STANDARD DENSITY SEALED, CABLE CONNECTOR, REMOVABLE CRIMP CONTACTS, D-SUBMINIATURE

The EVD series utilizes rear connector grommets to provide a sealed connector for use with removable crimp contacts. Five connector variants, 9 through 50. Size 20 contacts; standard and thermocouple crimp contacts. Immersion per MIL-STD 810. Performance conforms to IP67, and applicable requirements of MIL-DTL-24308 and SAE AS39029.

WD UNIBODY

Ε Е Ν R Т 0 Ν G Α Π Ν F 0 R Μ Α Π

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EV

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EVD SERIES

GENERAL INFORMATION

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Electronic equipment is frequently used for outdoor or other applications requiring environmental protection. To answer industry's demand for affordable connection systems compatible with environmental protection to IEC 60529 and NEMA 250-1991 performance requirements for electrical enclosures, Positronic has introduced three dust and water ingress protection connection systems.

SYSTEM 1 is an enclosure mounted connector assembly. The connection system is designed for periodic electrical operation after being exposed to a variety of environmental conditions.

SYSTEM 2 is an enclosure mounted connector assembly, which is coupled to a compatible free cable connector. The connection system is designed for continuous electrical operation while being subjected to varying environmental conditions.

SYSTEM 3 is a cable to cable connection system designed for continuous electrical operation while subjected to varying environmental conditions.

An explanation of the dust and water ingress protection requirements as defined by IEC 60529 <u>Degrees of</u> <u>Protection Provided by Enclosures</u>, and NEMA 250-1991 <u>Enclosures for Electrical Equipment</u>, may be found in the Appendix section of this catalog. (See *section beginning on page 49*)

It is recommended that readers familiarize themselves with the technical information and ingress protection rating systems contained in the Appendix so that a better understanding of dust and water ingress protection connection systems can be achieved.



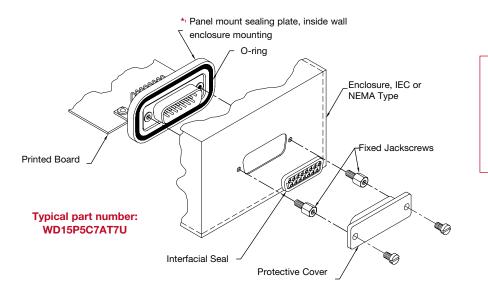


GENERAL INFORMATION

CONNECTION SYSTEM 1

FIXED ENCLOSURE MOUNTED CONNECTOR

Provides ingress protection in an unmated condition.



This type of ingress protection can be achieved by selecting:

WD Series (page 13)

OR

WDD Series (page 18)

Note:

* Outside enclosure wall panel mount sealing plate also available. See Unique Features section, page 46.

SYSTEM 1

System 1 consists of an input/output connector mechanically mounted and sealed to an enclosure. The connector and enclosure together provide a degree of protection from dust and moisture in accordance with IEC or NEMA ingress protection requirements. The enclosure and connector may be exposed to dust, splashing water, rain, or limited water immersion during its use. "Corrosion Protection" option is standard. When "Corrosion Resistance" is a requirement, the connector is equipped with stainless steel shells and jackscrews, and contacts plated 0.000030 inch [0.76 μ] gold over nickel.

CONNECTOR/ENCLOSURE ENVIRONMENTAL RATINGS

IEC 60529 Classification Designations Rated to IP67 Degree of Protection (See Appendix for detail)

IP67, "Corrosion Protected"

Dust tight and limited effects of water immersion, 0.5 meters for 30 minutes. Corrosion protected with zinc plated shells and jackscrews. Contacts plated gold flash over nickel.

IP67, "Corrosion Resistance"

Dust tight and limited effects of water immersion 0.5 meters for 30 minutes. Corrosion resistant with stainless steel shells and jackscrews. Contacts plated 0.000030 inch [0.76 μ] gold over nickel.

NEMA Enclosure Types Approximate Equivalents of IP67 Degree of Protection (See Appendix page 49 for details)

NEMA Types 3, 3R, 4 and 6

NEMA Type 4X

For information regarding IEC 60529 and NEMA 250-1991, see Appendix, page 49.



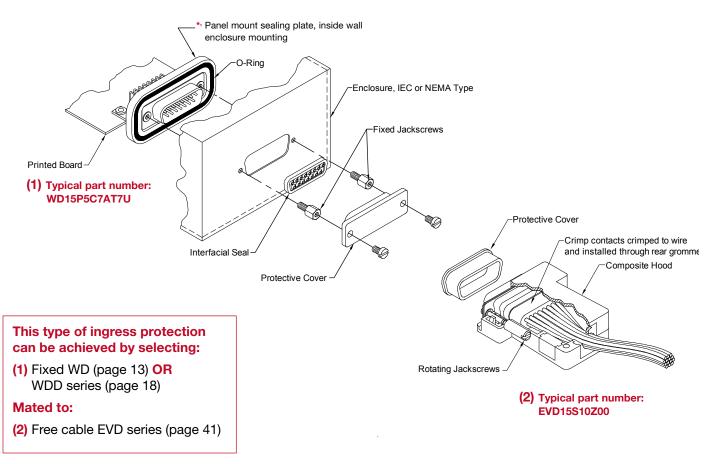
GENERAL INFORMATION



CONNECTION SYSTEM 2

FIXED ENCLOSURE MOUNTED CONNECTOR MATED TO FREE CABLE CONNECTOR

Provides ingress protection of connector system for continuous electrical operation.



Note:

* Outside enclosure wall panel mount sealing plate also available. See Unique Features section, page 46.

SYSTEM 2

System 2 consists of a fixed input/output connector and a compatible free cable connector. The system is normally in operation and may be exposed to dust, splashing water, rain, limited water immersion or hose directed water.

The fixed connector is selected from the connectors offered in System 1. The mating (free or cable) connector must be electrically, mechanically, and chemically compatible with the fixed connector. This requirement enables System 2 to provide the desired **"Corrosion Resistance"** or **"Corrosion Protection"** and maintain the degree of ingress protection IP67 as specified in IEC 60529.

The male connector of System 2 is always equipped with an interfacial seal.

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GENERAL INFORMATION

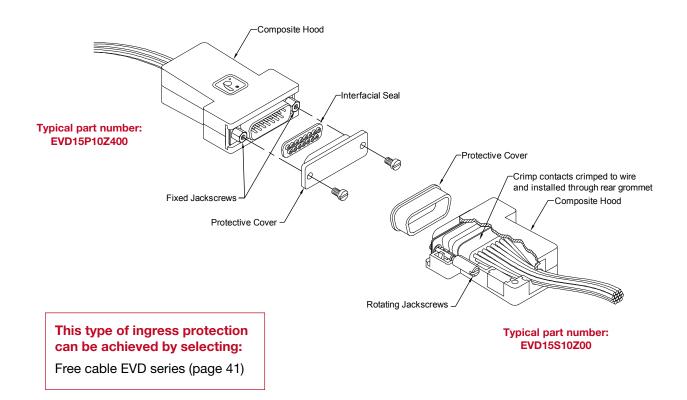




CONNECTION SYSTEM 3

FREE CABLE-TO-CABLE CONNECTORS WITH CRIMP REMOVABLE CONTACTS

Provides ingress protection of connector system for continuous electrical operation.



SYSTEM 3

System 3 is a cable-to-cable interconnection system consisting of two free cable connectors. The system is normally in operation and may be exposed to dust, splashing water, rain, limited water immersion or hose directed water.

The connectors must be electrically, mechanically, and chemically compatible with each other. This requirement

enables System 3 to provide the desired level of "Corrosion Resistance" or "Corrosion Protection" and maintain the degree of ingress protection IP67 as specified in IEC 60529.

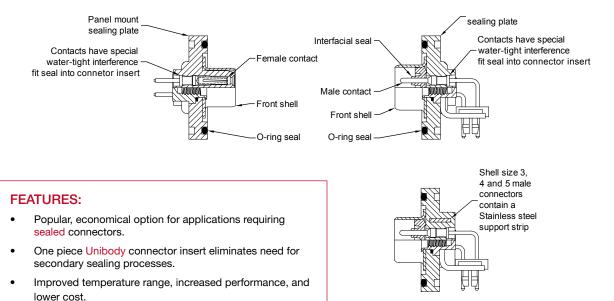
The male connector of System 3 is always equipped with an interfacial seal.



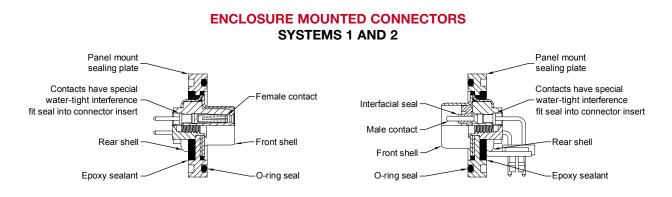
GENERAL INFORMATION

WD SERIES UNIBODY DESIGN

ENVIRONMENTAL SEALING FEATURES



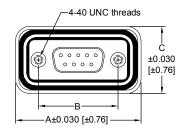
WD SERIES LEGACY DESIGN ENVIRONMENTAL SEALING FEATURES



Information regarding the SEALING DESIGN FEATURES of the EVD series on page 38.

Positronic connectpositronic.com

CONNECTOR SEALING PLATE



SHELL	CONNECTOR VARIANT				
SIZE	WD SERIES STANDARD DENSITY	WDD SERIES HIGH DENSITY	A	В	С
1	9	15	<u>1.550</u> [39.37]	<u>0.984</u> [24.99]	<u>0.830</u> [21.08]
2	15	26	<u>1.878</u> [47.70]	<u>1.312</u> [33.32]	<u>0.830</u> [21.08]
3	25	44	<u>2.418</u> [61.42]	<u>1.852</u> [47.04]	<u>0.830</u> [21.08]
4	37	62	<u>3.066</u> [77.88]	<u>2.500</u> [63.50]	<u>0.830</u> [21.08]
5	50	78	<u>2.972</u> [75.49]	<u>2.406</u> [61.11]	<u>0.941</u> [23.90]
6		104	Contact Te	chnical Sales Fo	r Availability

Connectors Designed To Customer Specifications

Positronic's WD / WDD / EVD connectors can be modified to customers specifications.

Examples: select loading of contacts for cost savings or to gain creepage and clearance distances; longer printed circuit board terminations; customer specified hardware.

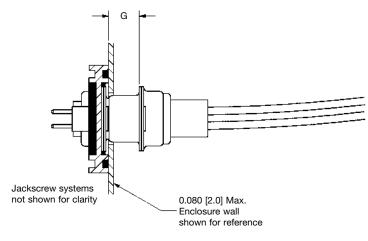
Contact Technical Sales with your particular requirements.



INFORMATION RELATIVE TO COUPLING OF WD, WDD AND EVD SERIES CONNECTORS

RECOMMENDED COUPLING DIMENSION TO ENSURE WATER AND DUST INGRESS PROTECTION

SHELL	SERI	ES	G		
SIZE	WD, EVD	WDD	MIN.	MAX.	
1	9	15	<u>0.230</u> [5.84]	<u>0.260</u> [6.60]	
2	15	26	<u>0.230</u> [5.84]	<u>0.260</u> [6.60]	
3	25	44	<u>0.221</u> [5.61]	<u>0.251</u> [6.38]	
4	37	62	<u>0.221</u> [5.61]	<u>0.251</u> [6.38]	
5	50	78	<u>0.221</u> [5.61]	<u>0.251</u> [6.38]	



Composite hood not shown.



WD25P5C7AT7S

WDD15F220Z40

WD UNIBODY SERIES

IMPROVED UNIBODY DESIGN PROFESSIONAL QUALITY STANDARD DENSITY FIXED CONTACTS





Environmental

D-Sub



- Popular, economical option for applications requiring sealed connectors.
- One piece Unibody connector insert eliminates need for secondary sealing processes. See page 6 for details.
- Improved temperature range, increased performance, and lower cost.
- Fixed, size 20 contacts
- Terminations include solder cup, straight and right angle (90°) printed board mount.
- Five connector variants with 9, 15, 25, 37, and 50.
- Corrosion protected and corrosion resistant options.
- A wide variety of options and accessories.



Connectors Conforms to:

- IP 67 per IEC 60529
- IEC 60807-2, Performance Level 2
- UL File # E49351
- CSA File # LR 54219

Telecommunication:

• UL File # E140980

TECHNICAL CHARACTERISTICS

ENVIRONMENTAL CHARACTERISTICS:

WIN-D series connectors mounted on IEC 60529 or NEMA 250-1991 enclosures.

WIN-D Connector Panel mount sealing plates, when mounted on the walls of enclosures, maintain the dust and water ingress protection rating of IEC 60529 or NEMA 250 enclosure on which they are mounted. WIN-D connector enclosure assemblies provide dust and water ingress protection to IP67. Refer to Appendix A for details of IP 67 ratings and NEMA enclosure types 6 and 4X, as well as other IEC and NEMA enclosures having less stringent environmental requirements.

ENVIRONMENTAL TEST SPECIFICATIONS:

Applicable IEC Moisture Tests:

IP65 IEC 60529 Test 14.2.5: Spray nozzle 6.3 mm diameter, delivery

rate 12.5 liters per minute, 1 minute duration of connector exposure to spray. When conducting this test on Portable Enclosure Connectors, the protective cover must be securely fastened over the face of the connector. **Requirements:** No water to have penetrated enclosure through connector.

continued on next page. . . .



WD UNIBODY SERIES

IMPROVED UNIBODY DESIGN PROFESSIONAL QUALITY STANDARD DENSITY FIXED CONTACTS

TECHNICAL CHARACTERISTICS

continued from previous page. . . .

IP67 IEC 60529, Test 14.2.	7: Temporary immersion, 1.0 meter for 30 minutes. Requirements: No water to have penetrated enclosure through connector.	Size 20 Fixed Contacts: Contact Retention in	Male contact - 0.040 inch [1.02 mm] mating diameter. Female contact – rugged open entry design.
Applicable IEC Connector	Tests After	Insulator:	6 lbs. [27N]
Moisture Conditioning Has IEC 60512-2, Test 3a: IEC 60512-2, Test 4a:	s Been Performed: Insulation Resistance Voltage proof	Contact Terminations:	Solder cup contacts – 0.042 inch [1.06 mm] minimum hole diameter for 20 AWG [0.5 mm²] wire maximum.
Requirements:	Portable enclosure. 1 G ohm minimum insulation resistance after connector face and contacts are dried. Voltage		Straight printed board mount – 0.028 inch [0.71 mm] termination diameter.
application.	proof 1,000 V rms. at connectors be tested in the specific rs cannot be predicted for all applications.		Right angle (90°) printed board mount – 0.028 inch [0.71 mm] termination diameter for all printed board contact footprints.
MATERIALS AND FIN	IISHES:	Coding (keying): Enclosure Mounting	Trapezoidally shaped shells.
Connector Insert: Contacts: Contact Plating:	Nylon resin, UL 94V-0 black color. Precision machined copper alloy.	Accessories:	Cul-de-sac blind hole fasteners, angle brackets and push-on fasteners.
Corrosion Protection: Corrosion Resistant:	Gold flash over nickel plate. Gold plate 0.000030 inch [0.76 μ] over nickel plate.	Enclosure Mount:	Minimum thickness 0.040 inch [1.02 mm]. Maximum thickness 0.080 inch [2.03 mm].
Shells, Jackscrew System	•	Locking Systems:	Jackscrews.
Cul-de-sac Mounting Acce	essories:	Mechanical Operations:	500 operations minimum per IEC 60512-5.
Corrosion Protection:	Steel, zinc plated.	Required Sealing	
Corrosion Resistant:	Stainless steel passivated.	Plate Mounting Torque:	1.75 in-lb. [0.20 Nm] minimum.
Push-on Fasteners:	Phosphor bronze with tin plate.		2.25 in-lb. [0.25 Nm] maximum.
Angle Brackets: Interfacial Seal:	Brass, zinc plate. Thermoplastic Elastomer (TPE),	ELECTRICAL CHARA	CTERISTICS:
internaciai Sedi.	Santoprene™ or equivalent.		
Panel Mount Sealing		Contact Current Rating:	7.5 amperes nominal,
Plate Assembly:	Glass filled thermoplastic with elastomer	Initial Contact Resistance: Insulator Resistance:	0.008 ohms maximum. 5 G ohms.

Glass filled thermoplastic with elastomer O-ring. Shell size 3, 4, and 5 male connectors contain stainless steel support strip. **Protective Cover Over** Conductive polyethylene or conductive polyester.

MECHANICAL CHARACTERISTICS:

Connector Shell:

Insulator Resistance: 5 G ohms. Clearance and Creepage Distance Minimum: 0.039 inch [1.0mm]. 1000 V r.m.s. **Proof Voltage:** 300 V r.m.s. Working Voltage:

CLIMATIC CHARACTERISTICS:

Temperature Range:

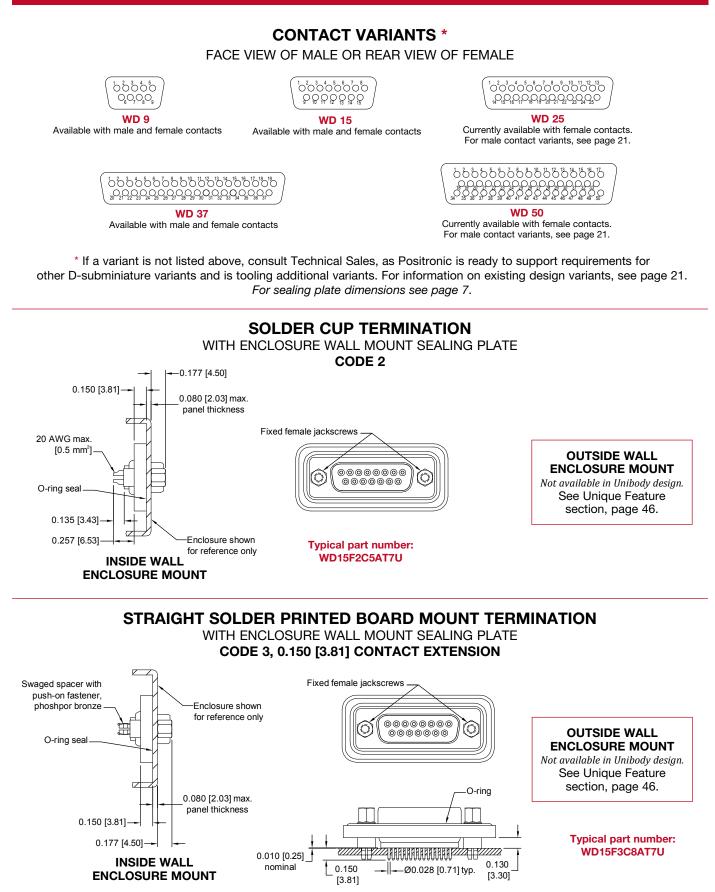
-40°C to +125°C



Environmental

D-Sub

Positronic



DIMENSIONS ARE IN INCHES [MILLIMETERS]. ALL DIMENSIONS ARE SUBJECT TO CHANGE. 11

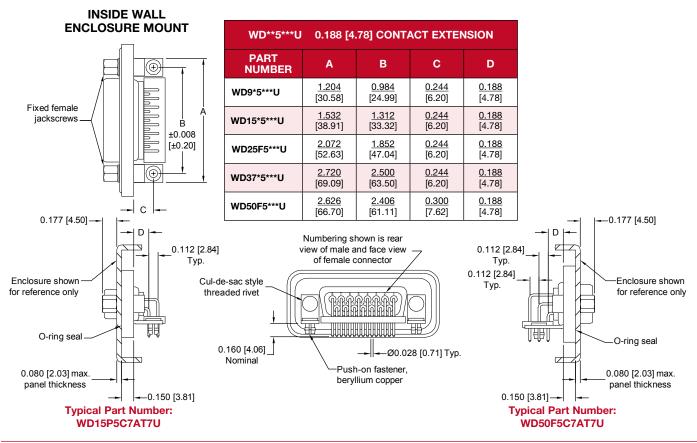


IMPROVED UNIBODY DESIGN PROFESSIONAL QUALITY STANDARD DENSITY FIXED CONTACTS



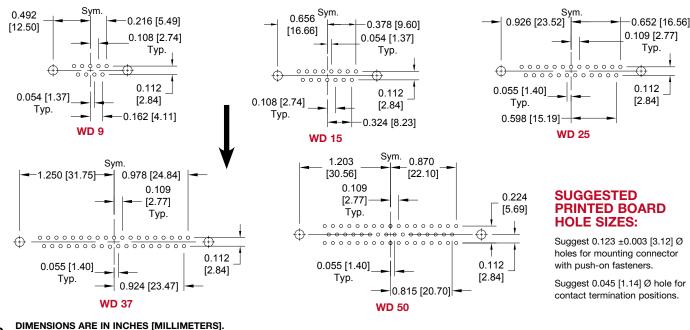
RIGHT ANGLE (90°) PRINTED BOARD MOUNT TERMINATION

WITH ENCLOSURE MOUNT SEALING PLATE CODE 5, 0.188 [4.78] CONTACT EXTENSION



RIGHT ANGLE (90°) AND STRAIGHT PRINTED BOARD CONTACT HOLE PATTERN

MOUNT CONNECTOR WITH MATING FACE POSITIONED TO FOLLOW DIRECTION OF ARROWS.



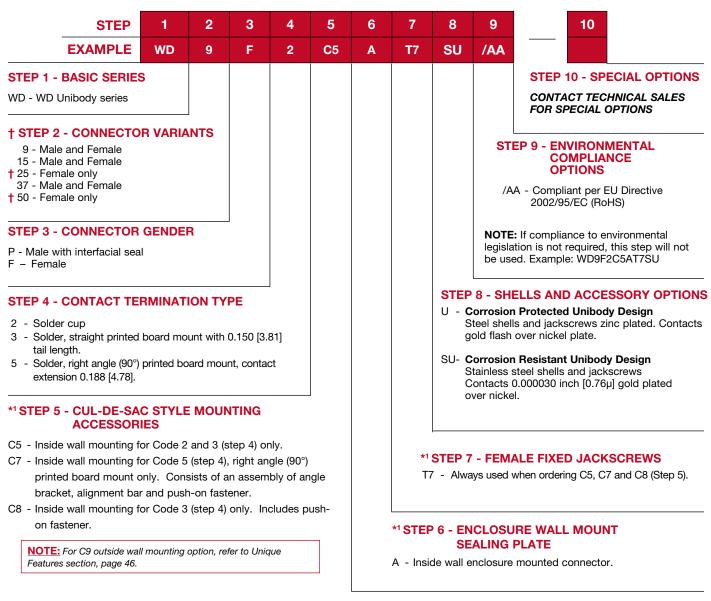
12 ALL DIMENSIONS ARE IN INCHES [MILLIMETERS].



ORDERING INFORMATION - CODE NUMBERING SYSTEM

Specify Complete Connector By Selecting An Option From Step 1 Through 8

† Unibody is the preferred design. If a variant is not listed in Step 2, consult Technical Sales, as Positronic is ready to support requirements for other D-subminiature variants and is tooling additional variants. For information on existing design variants, see page 21.



NOTE:

*1 For additional information listed in Steps 5, 6, and 7, see the Accessories section, page 42.



WDD UNIBODY SERIES

IMPROVED UNIBODY DESIGN PROFESSIONAL QUALITY HIGH DENSITY FIXED CONTACTS Environmental D-Sub







- Popular, economical, high density option for applications requiring sealed connectors.
- One piece Unibody connector insert eliminates need for secondary sealing processes.
 See page 6 for details.
- Improved temperature range, increased performance, and lower cost.



- Fixed, size 22 contacts
- Terminations include solder cup, straight and right angle (90°) printed board mount.
- Three connector variants include 15, 26 and 44, with more being tooled. See WDD section (page 26) for all other high density sizes.
- Corrosion protected and corrosion resistant options.
- A wide variety of options and accessories.

TECHNICAL CHARACTERISTICS

ENVIRONMENTAL CHARACTERISTICS:

WIN-DD series connectors mounted on IEC 60529 or NEMA 250-1991 enclosures.

WIN-DD connector panel mount sealing plates, when mounted on the walls of enclosures, maintain the dust and water ingress protection rating of IEC 60529 or NEMA 250 enclosure on which they are mounted. WIN-DD connector enclosure assemblies provide dust and water ingress protection to IP67. Refer to Appendix A for detail of IP 67 ratings and NEMA enclosure types 6 and 4X, as well as other enclosures having less stringent environmental requirements.

ENVIRONMENTAL TEST SPECIFICATIONS:

Applicable IEC Moisture Tests:

IP65 IEC 60529 Test 14.2.5: Spray nozzle 6.3 mm diameter, delivery

rate 12.5 liters per minute, 1 minute duration of connector exposure to spray. When conducting this test on Portable Enclosure Connectors, the protective cover must be securely fastened over the face of the connector. **Requirements:** No water to have penetrated enclosure through connector.

continued on next page. . . .

Environmental D-Sub

WDD UNIBODY SERIES

IMPROVED UNIBODY DESIGN PROFESSIONAL QUALITY HIGH DENSITY FIXED CONTACTS



TECHNICAL CHARACTERISTICS

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IP67 IEC 60529 Test 14.2.7	: Temporary immersion, 1.0 meter for	MECHANICAL CHARA	ACTERISTICS:		
	30 minutes. Requirements: No water to have penetrated enclosure through connector.	Size 22 Fixed Contacts:	Male contact - 0.030 inch [0.75 mm] mating diameter. Female contact - rugged open entry design.		
Applicable IEC Connector	Tests After Moisture	Contact Retention in			
Conditioning Has Been Pe		Connector insert:	6 lbs. [27N]		
IEC 60512-2, Test 3a:	Insulation Resistance	Contact Terminations:	Solder cup contacts - 0.035 inch [0.89		
IEC 60512-2, Test 4a:	Voltage proof		mm] minimum hole diameter for 22 AWG		
Requirements:	Portable enclosure. 1 G ohm minimum insulation resistance after connector		[0.3 mm ²] wire maximum.		
	face and contacts are dried. Voltage proof 1,000 V rms.		Straight printed board mount – 0.020 inch [0.51 mm] termination diameter.		
application.	at connectors be tested in the specific		Right angle (90°) printed board mount contact terminations 0.030 inch [0.76 mm] termination diameter.		
 Service life of connecto 	rs cannot be predicted for all applications.	Coding (keying):	Trapezoidally shaped shells.		
MATERIALS AND FIN	IISHES:	Enclosure Mounting			
Connector Insert:	Nylon resin, UL 94V-0 black color.	Accessories:	Cul-de-sac blind hole fasteners, angle brackets and push-on fasteners.		
Contacts:	Precision machined copper alloy	Inside Wall	·		
Contact Plating: Corrosion Protection: Corrosion Resistant:	Gold flash over nickel plate. Gold plate 0.000030 inch [0.76 μ] over nickel plate.	Enclosure Mount: Locking Systems:	Minimum thickness 0.040 inch [1.02 mm]. Maximum thickness 0.080 inch [2.03 mm]. Jackscrews.		
	1	Mechanical Operations:	500 operations minimum per IEC 60512-5.		
Shell, Jackscrew Systems Cul-de-sac Mounting Acce		Required Sealing	1.75 in-lb. [0.20 Nm] minimum.		
Corrosion Protection: Corrosion Resistant:	Steel, zinc plated. Stainless steel passivated.	Plate Mounting Torque:	2.25 in-lb. [0.25 Nm] maximum.		
Push-on Fasteners:	Phosphor bronze with tin plate.	ELECTRICAL CHARA	CTERISTICS:		
Angle Brackets:	Brass, zinc plate.	Contact Current Rating:	5 amperes nominal		
Interfacial Seal:	Thermoplastic Elastomer (TPE), Santoprene™ or equivalent.	Initial Contact Resistance: Insulator Resistance: Clearance and Creepage	0.010 ohms maximum. 5 G ohms.		
Panel Mount Sealing Plate Assembly:	Glass filled thermoplastic with elastomer O-ring.	Distance Minimum: Proof Voltage:	0.039 inch [1.0mm]. 1000 V r.m.s.		

Protective Cover Over Connector Shell:

Conductive polyethylene or conductive polyester.

O-ring.

CLIMATIC CHARACTERISTICS:

Temperature Range:

Working Voltage:

-40°C to +125°C

300 V r.m.s.



WDD UNIBODY SERIES

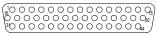
PROFESSIONAL QUALITY HIGH DENSITY FIXED CONTACTS Environmental D-Sub

CONTACT VARIANTS * FACE VIEW OF MALE OR REAR VIEW OF FEMALE



Available with male and female contacts

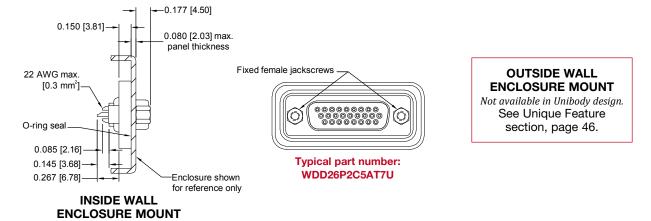
Available with male and female contacts



WDD 44 Currently available with female contacts. For male contact variants, see page 26.

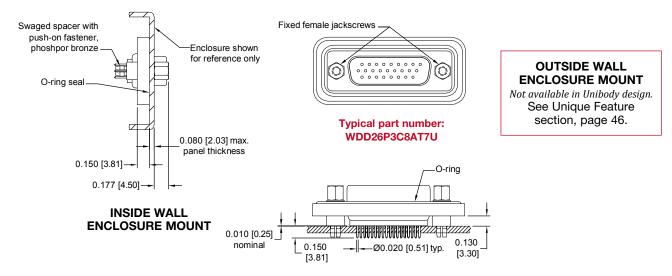
* If a variant is not listed above, consult Technical Sales, as Positronic is ready to support requirements for other D-subminiature variants and is tooling additional variants. For information on existing design variants, see page 26. For sealing plate dimensions see page 7.





STRAIGHT SOLDER PRINTED BOARD MOUNT TERMINATION WITH ENCLOSURE WALL MOUNT SEALING PLATE

CODE 3, 0.150 [3.81] CONTACT EXTENSION



Environmental D-Sub

WDD UNIBODY SERIES IMPROVED UNIBODY DESIGN

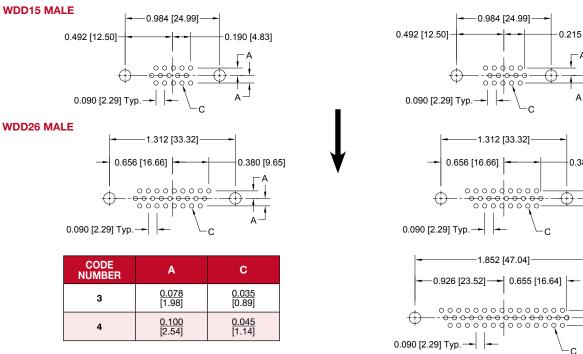
PROFESSIONAL QUALITY HIGH DENSITY FIXED CONTACTS



WITH ENCLOSURE MOUNT SEALING PLATE **INSIDE WALL** CODE 4, 0.219 [5.56] CONTACT EXTENSION **ENCLOSURE MOUNT** WDD26*4**** 0.219 [5.56] CONTACT EXTENSION (⊕` D PART NUMBER в С Α Fixed female 0.319 iackscrews 1.204 0.984 0.219 WDD15*4**** Ŕ [30.58] [8.10] [24.99] [5.56] ±0.008 [±0.20] <u>1.532</u> <u>1.312</u> <u>0.319</u> <u>0.219</u> WDD26*4**** [33.32] [38.91] [8.10] [5.56] ⊕ 0.219 2.072 1.852 0.319 WDD44F4**** [52.63] [47.04] [8.10] [5.56] -C-D 0.177 [4.50] Numbering shown is rear -0.100 [2.54] Typ. view of male and face view -0.100 [2.54] Typ. of female connector Enclosure shown Cul-de-sac style for reference only **Typical part number:** threaded rivet WDD26P4C7AT7U O-ring seal 0.125 [3.18] Ø0.030 [0.76] Typ. Nominal 0.080 [2.03] max Push-on fastener. panel thickness 0.150 [3.81] beryllium copper

RIGHT ANGLE (90°) PRINTED BOARD MOUNT TERMINATION

RIGHT ANGLE (90°) AND STRAIGHT PRINTED BOARD CONTACT HOLE PATTERN MOUNT CONNECTOR WITH MATING FACE POSITIONED TO FOLLOW DIRECTION OF ARROWS.



WDD15 FEMALE

WDD26 FEMALE

WDD44 FEMALE

WDD UNIBODY

0.215 [5.46] 0.385 [9.78]

SUGGESTED PRINTED BOARD HOLE SIZES:

Suggest 0.123 ±0.003 [3.12] Ø holes for mounting connector with push-on fasteners



ORDERING INFORMATION - CODE NUMBERING SYSTEM

Specify Complete Connector By Selecting An Option From Step 1 Through 8

† Unibody is the preferred design. If a variant is not listed in Step 2, consult Technical Sales, as Positronic is ready to support requirements for other D-subminiature variants and is tooling additional variants. For information on existing design variants, see page 26.

	STEP	1	2	3	4	5	6	7	8	9	10
E	AMPLE	WDD	26	F	2	C5	Α	T 7	SU	/AA	
STEP 1 - BAS		S									STEP 10 - SPECIAL OPTIONS
WDD - WDD U	nibody series	8									CONTACT TECHNICAL SALES FOR SPECIAL OPTIONS
† STEP 2 - C		R VARIA	NTS								
15 - Male an 26 - Male an † 44 - Female	d Female									STI	EP 9 - ENVIRONMENTAL COMPLIANCE OPTIONS
STEP 3 - CO			R	1						/A	A - Compliant per EU Directive 2002/95/EC (RoHS)
P - Male with ir F - Female	nterfacial sea	l								NOTE	: If compliance to environmental
STEP 4 - CO	NTACT TE	RMINAT	ION TY	PE]					legisla	tion is not required, this step will not ed. Example: WDD26F2C5AT7SU
2 - Solder cu				0 4 5 0 10	041						
 Solder, str tail length. 	0 1										ELLS AND ACCESSORY OPTIONS
 4 - Solder, right angle (90°) printed board mount, contact extension 0.219 [5.56]. 							S	teel shell	rrosion Protected Unibody Design el shells and jackscrews zinc plated. Contacts d flash over nickel plate.		
*1 STEP 5 - 0	CUL-DE-SA		E MOU	NTING							Resistant Unibody Design steel shells and jackscrews
C5 - Inside wall mounting for Code 2 and 3 (step 4) only.							Contacts 0.000030 inch [0.76 μ] gold plated over nickel.				
C7 - Inside wa	all mounting		• •	-	- ·						
	alignment ba	•			noiy of a	ngie					
C8 - Inside wall mounting for Code 3 (step 4) only. Includes push-on fastener.						*1 STEP 7 - FEMALE FIXED JACKSCREWS T7 - Always used when ordering C5, C7 and C8 (step 5).					
	C9 outside wal tion, page 46.	l mounting o	option, rei	fer to Uniq	ue						
NOTE:								*1 STEF			RE WALL MOUNT
*1 For addition	nal informatio	on listed in	steps 5	, 6, and	7, see th	е		A - Insi			mounted connector.
	s section, pa			-							

Environmental D-Sub

WD SERIES PROFESSIONAL QUALITY STANDARD DENSITY FIXED CONTACTS







- Popular, economical option for applications requiring sealed connectors.
- Precision sealing process ensures environmental performance. See page 6 for details.
- Fixed, size 20 contacts
- Terminations include solder cup, straight and right angle (90°) printed board mount.
- Five connector variants with 9, 15, 25, 37, and 50 contacts. See WD Unibody section (page 11) for variants supplied in Unibody design.
- Corrosion protected and corrosion resistant options.
- A wide variety of options and accessories.



Connectors Conforms to:

- IP 67 per IEC 60529
- IEC 60807-2, performance level 2
- UL File # E49351
- CSA File # LR 54219

Telecommunication:

• UL File # E140980

TECHNICAL CHARACTERISTICS

ENVIRONMENTAL CHARACTERISTICS:

WIN-D series connectors mounted on IEC 60529 or NEMA 250-1991 enclosures for electrical equipment.

WIN-D connector panel mount sealing plates, when mounted on the walls of enclosures, maintain the dust and water ingress protection rating of IEC 60529 or NEMA 250 enclosure on which they are mounted. WIN-D connector enclosure assemblies provide dust and water ingress protection to IP67 which allows temporary immersion in water to a depth of 0.5 meters for 30 minutes without ingress of water or dust to the enclosure. Refer to Appendix A for details of IP67 ratings and NEMA enclosure types 6 and 4X, as well as other IEC and NEMA enclosures having less stringent environmental requirements.

WIN-D series cable connector with cable support WIN-D cable connectors meet all the requirement of IEC 60807-2 Performance Level 2, plus the ingress protection requirement of IP67 thereby maintaining the electrical integrity and the ingress protection level of the connection system.

ENVIRONMENTAL TEST SPECIFICATIONS

Applicable IEC Moisture Tests

- IP65 IEC 60529 Test 14.2.5 Spray nozzle 6.3 mm diameter, delivery rate 12.5 liters per minute, 1 minute duration of connector exposure to spray. When conducting this test on System 1 Portable Enclosure Connectors, the protective cover must be securely fastened over the face of the connector. Requirements: No water to have penetrated enclosure through connector.
 IP67 IEC 60529 Test 14.2.7 Temporary immersion, 0.5 meters for
 - EC 60529 Test 14.2.7 Temporary immersion, 0.5 meters for 30 minutes. Requirements: No water to have penetrated enclosure through connector.

continued on next page. . . .

DIMENSIONS ARE IN INCHES [MILLIMETERS]. 19



WD SERIES

PROFESSIONAL QUALITY STANDARD DENSITY FIXED CONTACTS Environmental D-Sub

TECHNICAL CHARACTERISTICS

.... continued from previous page.

Applicable IEC Connector Tests After Moisture Ex

Exposure Tests Have Been	Performed
IEC 60512-2, Test 3a:	Insulation Resistance
IEC 60512-2, Test 4a:	Voltage proof
Requirements:	
System 1 –	Portable enclosure. 1 G ohm minimum insulation resistance after connector face and contacts are dried. Voltage proof 1,000 V rms.
System 2 –	Enclosure mounted connector to cable connector. 1 G ohm minimum insulation resistance. 1,000 V rms. Voltage proof.
System 3 –	Cable to cable connection systems. 1 G ohm minimum insulation resistance. 1,000 V rms. Voltage proof.

- It is recommended that connectors be tested in the specific application.
- Service life of connectors cannot be predicted for all applications.

MATERIALS AND FINISHES:

Connector Insert:	Nylon resin, UL 94V-0 black color.						
Contacts:	Precision machined copper alloy.						
Contact Plating:							
Corrosion Protection:	Gold flash over nickel plate.						
Corrosion Resistant:	Gold plate 0.000030 inch [0.76 µ] over						
	nickel plate.						
Shells, Jackscrew Systems	and						
Cul-de-sac Mounting Acce	essories:						
Corrosion Protection:	Steel, zinc plated.						
Corrosion Resistant:	Stainless steel passivated.						
Push-on Fasteners:	Phosphor bronze with tin plate.						
Angle Brackets:	Brass, zinc plate.						
Hoods (Cable supports):	Composite.						
Interfacial Seal:	Thermoplastic Elastomer (TPE),						
	Santoprene™ or equivalent.						
Panel Mount Sealing							
Plate Assembly:	Glass filled thermoplastic with elastomer						
	O-ring.						
Protective Cover Over							
Connector Shell:	Conductive polyethylene or conductive						
	polyester.						

MECHANICAL CHARACTERISTICS:

Size 20 Fixed Contacts:	Male contact – 0.040 inch [1.02 mm] mating diameter. Female contact - rugged open entry design.
Contact Retention in Connector insert:	6 lbs. [27N]
Resistance to Solder	
Iron Heat:	500°F (260°C) for 10 seconds duration per IEC 60512-6.
Contact Terminations:	Solder cup contacts – 0.042 inch [1.06 mm] minimum hole diameter for 20 AWG [0.5 mm ²] wire maximum.
	Straight printed board mount – 0.028 inch [0.71 mm] termination diameter.
	Right angle (90°) printed board mount – 0.028 inch [0.71 mm] termination diameter for all printed board contact footprints.
Coding (keying):	Trapezoidally shaped shells.
Enclosure Mounting Accessories:	Cul-de-sac blind hole fasteners, angle brackets and push-on fasteners.
Inside Wall Enclosure Mount:	Minimum thickness 0.040 inch [1.0 mm]. Maximum thickness 0.080 inch [2.0 mm].
Locking Systems:	Jackscrews.
Mechanical Operations:	250 operations minimum per IEC 60512-
	5 IP67 immersion rated. 500 operations minimum per IEC 60512- 5 IP65 spray nozzle rated.
Required Sealing	1.75 in-lb. [0.20 Nm] minimum.
Plate Mounting Torque:	2.25 in-lb. [0.25 Nm] maximum.

ELECTRICAL CHARACTERISTICS:

Contact Current Rating:	7.5 amperes nominal.
Initial Contact Resistance:	0.008 ohms maximum.
Insulator Resistance:	5 G ohms.
Clearance and Creepage	
Distance Minimum:	0.039 inch [1.0mm].
Proof Voltage:	1000 V r.m.s.
Working Voltage:	300 V r.m.s.

CLIMATIC CHARACTERISTICS:

Temperature Range:

-25°C to +85°C

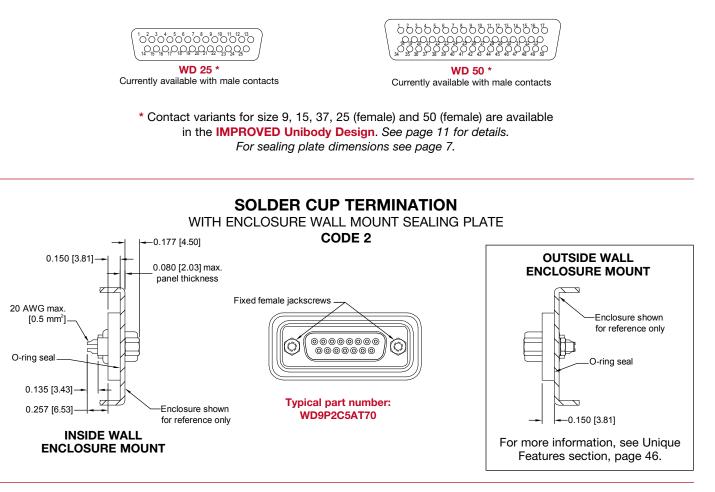
WD SERIES

PROFESSIONAL QUALITY STANDARD DENSITY FIXED CONTACTS

ositronic connectpositronic.com

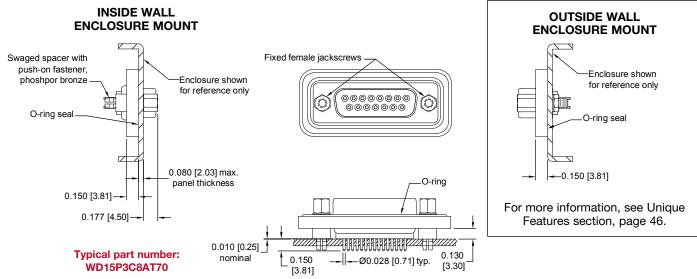
CONTACT VARIANTS *

FACE VIEW OF MALE



STRAIGHT SOLDER PRINTED BOARD MOUNT TERMINATION WITH ENCLOSURE WALL MOUNT SEALING PLATE

CODE 3, 0.150 [3.81] CONTACT EXTENSION





WD SERIES

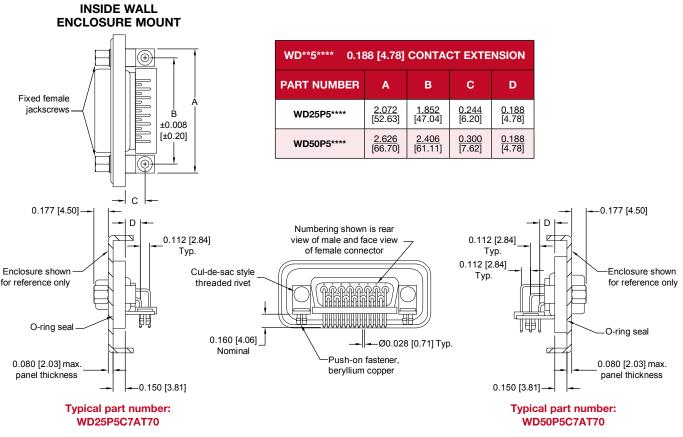
PROFESSIONAL QUALITY STANDARD DENSITY FIXED CONTACTS

Environmental D-Sub

RIGHT ANGLE (90°) PRINTED BOARD MOUNT TERMINATION

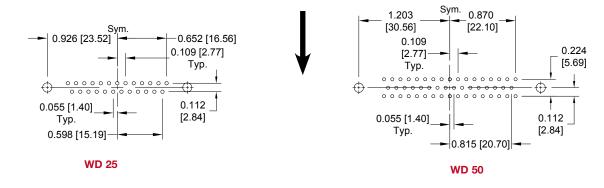
WITH ENCLOSURE MOUNT SEALING PLATE





RIGHT ANGLE (90°) AND STRAIGHT PRINTED BOARD CONTACT HOLE PATTERN

MOUNT CONNECTOR WITH MATING FACE POSITIONED TO FOLLOW DIRECTION OF THE ARROW.



SUGGESTED PRINTED BOARD HOLE SIZES:

Suggest 0.123 ± 0.003 [3.12] Ø holes for mounting connector with push-on fasteners. Suggest 0.045 [1.14] hole for contact termination positions.



ORDERING INFORMATION - CODE NUMBERING SYSTEM

Specify Complete Connector By Selecting An Option From Step 1 Through 8

† Contact variants for size 9, 15, 37, 25 (female) and 50 (female) have been transitioned to the preferred Unibody design. For WD Unibody Ordering Information, see page 13.

	STEP	1	2	3	4	5	6	7	8	9	10
E	EXAMPLE	WD	25	Р	2	C5	Α	Т7	S	/AA	
STEP 1 - E	BASIC SERIE	S									STEP 10 - SPECIAL OPTIONS
WD Series											CONTACT TECHNICAL SALES
† STEP 2 -	CONNECTO	R VARIA	NTS								FOR SPECIAL OPTIONS
† 25 - Male o † 50 - Male o										SI	TEP 9 - ENVIRONMENTAL COMPLIANCE OPTIONS
STEP 3 - 0	CONNECTOR	R GENDI	ER	-						//	AA - Compliant per EU Directive
P - Male wit F - Female	h interfacial se	al									2002/95/EC (RoHS)
r - remaie											: If compliance to environmental
STEP 4 - C	ONTACT TE	RMINAT		PF	+						ition is not required, this step will not ed. Example: WD25P2C5AT7S
2 - Solder of											
	straight printed	board mo	ount with	0.150 [3.	.81]				STEP	8 - SH	ELLS AND ACCESSORY OPTIONS
tail leng											n Protected
	right angle (90°) on 0.188 [4.78].	printed bo	bard mou	nt, conta	ct						Is and jackscrews zinc plated. Contacts over nickel plate.
	, in et ree [1.1 e].										Desistant
STEP 5 - 0	CUL-DE-SAC	STYLE	MOUN	TING		-					n Resistant steel shells and jackscrews
	CCESSORI		moon								0.000030 inch [0.76µ] gold plated
C5 - Inside	wall mounting	for Code	2 and 3	(step 4) d	only.				0	ver nicke	ði.
	ole for sizes: 25			•••	,						
C7 - Inside	wall mounting	for Code	5 (step 4), right a	ngle (90°	°)					
printed	board mount	only. Co	nsists of	an asser	nbly of a	angle		S	FEP 7 -	FEMAL	E FIXED JACKSCREWS
bracke	et, alignment ba	ar and pus	sh-on fas	tener.				T7	' - Alwa	iys used v	when ordering C5, C7 and C8 (step 5).
Availat	ole for sizes: 25	5 male, an	d 50 mal	e.							
C8 - Inside	wall mounting	for Code	3 (step 4) only. I	ncludes						
push-o	on fastener. Av	ailable for	sizes: 25	5 male, a	nd 50 m	ale.	12	FP 6 -			WALL MOUNT SEALING PLATE
	or C9 outside wall ection, page 46.	I mounting	option, rei	er to Unic	lne						ounted connector.

WDD SERIES PROFESSIONAL QUALITY HIGH DENSITY FIXED CONTACTS

Environmental D-Sub





- Popular, economical, high density option for applications requiring sealed connectors.
- Precision sealing process ensures environmental performance. See page 6 for details.
- Fixed, size 22 contacts
- T• erminations include solder cup, straight and right angle (90°) printed board mount.
- Five connector variants with 15, 26, 44, 62, and 78 contacts. See WDD Unibody section (page 16) for variants supplied in Unibody design.
- Corrosion protected and corrosion resistant options.
- A wide variety of options and accessories.

Connectors Conforms to:

- IP67 per IEC 60529
- UL File # E49351
- CSA File # LR 54219

Telecommunication:

• UL File # E140980

TECHNICAL CHARACTERISTICS

ENVIRONMENTAL CHARACTERISTICS:

WIN-DD series connectors mounted on IEC 60529 or NEMA 250 enclosures for electrical equipment.

WIN-DD connector panel mount sealing plates, when mounted on the walls of enclosures, maintain the dust and water ingress protection rating of IEC 60529 or NEMA 250 enclosures on which they are mounted. WIN-DD connector-enclosure assemblies provide dust and water ingress protection to IP67 which allows temporary immersion in water to a depth of 0.5 meters for 30 minutes without ingress of water or dust to the enclosure. Refer to Appendix A for details of IP67 ratings and NEMA enclosure types 6 and 4X, as well as other enclosures having less stringent environmental requirements.

WIN-DD series cable connectors with cable support WIN-DD cable connectors meet the requirements of IEC 60807-2 Performance Level 2, where applicable, plus the ingress protection requirements of IP67 thereby maintaining the electrical integrity and the ingress protection level of the connection system.

ENVIRONMENTAL TEST SPECIFICATIONS

Applicable IEC Moisture Tests

- IP65 IEC 60529 Test 14.2.5: Spray nozzle 6.3 mm diameter, delivery rate 12.5 liters per minute, 1 minute duration of connector exposure to spray. When conducting this test on System 1 – Portable Enclosure Connectors, the protective cover must be securely fastened over the face of the connector. Requirements: No water to have penetrated enclosure through connector.
- IP67 IEC 60529 Test 14.2.7: Temporary immersion, 0.5 meters for 30 minutes. Requirements: No water to have penetrated enclosure through connector.

continued on next page. . . .



Environmental D-Sub

WDD SERIES

PROFESSIONAL QUALITY HIGH DENSITY FIXED CONTACTS



TECHNICAL CHARACTERISTICS

continued from previous page. . . .

Applicable IEC Connector Tests After Moisture

Exposure Tests Have Been PerformedIEC 60512-2, Test 3a:Insulation ResistanceIEC 60512-2, Test 4a:Voltage proof

Requirements:

- System 1 Portable enclosure. 1 G ohm minimum insulation resistance after connector face and contacts are dried. Voltage proof 1,000 V rms.
- System 2 Enclosure mounted connector to cable connector. 1 G ohm minimum insulation resistance. 1,000 V rms. Voltage proof.
- System 3 Cable to cable connection systems. 1 G ohm minimum insulation resistance. 1,000 V rms. Voltage proof.
- It is recommended that connectors be tested in the specific application.
- Service life of connectors cannot be predicted for all applications.

MATERIALS AND FINISHES:

Connector insert:	Glass filled polyester per ASTM D5927 , UL 94V-0, black color.
Contacts:	Precision machined copper alloy.
Contact Plating:	
Corrosion Protection:	Gold flash over nickel plate.
Corrosion Resistant:	Gold plate 0.000030 inch [0.76 µ] over nickel plate.
Shells, Jackscrew Systems	and
Cul-de-sac Mounting Acce	essories:
Corrosion Protection:	Steel, zinc plated.
Corrosion Resistant:	Stainless steel passivated.
Push-on Fasteners:	Phosphor bronze with tin plate.
Angle Brackets:	Brass, zinc plate.
Hoods (Cable supports):	Composite.
Interfacial Seal:	Thermoplastic Elastomer (TPE),
	Santoprene™ or equivalent.
Panel Mount Sealing	
Plate Assembly:	Glass filled thermoplastic with
	elastomer O-ring.
Protective Cover Over	

Connector Shell:

Conductive polyethylene or conductive polyester.

MECHANICAL CHARACTERISTICS:

Size 22 Fixed Contacts:

Contact Retention in Insulator: Resistance to Solder Iron Heat:

Contact Terminations:

Coding (keying): Enclosure Mounting Accessories: Inside Wall Enclosure Mount: Locking Systems: Mechanical Operations: Right angle (90°) printed board mount -0.030 inch [0.76 mm] termination diameter. Trapezoidally shaped shells. Cul-de-sac blind hole fasteners, angle brackets and push-on fasteners. Minimum thickness 0.040 inch [1.0 mm]. Maximum thickness 0.080 inch [2.0 mm].

Male contact - 0.030 inch [0.75 mm]

mating diameter. Female contacts -

rugged "Robi-D" open entry design.

Closed entry design available, contact

500°F [260°C] for 10 seconds duration

Solder cup contacts - 0.035 inch [0.89

mm] minimum hole diameter for 22 AWG

Straight printed board mount - 0.020

inch [0.5 mm] termination diameter.

technical sales.

per IEC 60512-6.

[0.3 mm²] wire maximum.

9 lbs. [40N]

ns: Jackscrews. erations: 250 operations minimum per IEC 60512-5 IP67 immersion rated. 500 operations minimum per IEC 60512-5 IP65 spray nozzle rated. 1 75 in-lb. [0 20 Nml minimum

Required Sealing1.75 in-lb. [0.20 Nm] minimum.Plate Mounting Torque:2.25 in-lb. [0.25 Nm] maximum.

ELECTRICAL CHARACTERISTICS:

Contact Current Rating: Initial Contact Resistance: Insulator Resistance: Clearance and Creepage Distance (minimum): Proof Voltage: Working Voltage:

5 G ohms. 0.042 inch [1.06 mm].

0.010 ohms maximum.

5 amperes nominal.

1000 V r.m.s. 300 V r.m.s.

CLIMATIC CHARACTERISTICS:

Temperature Range:

-25°C to +85°C

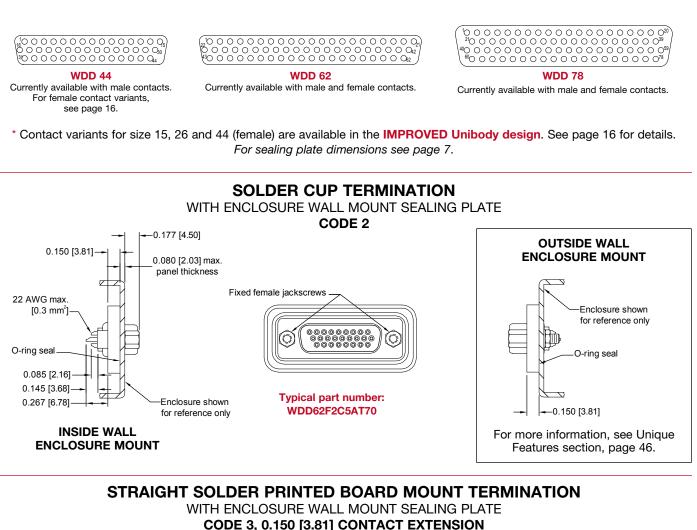


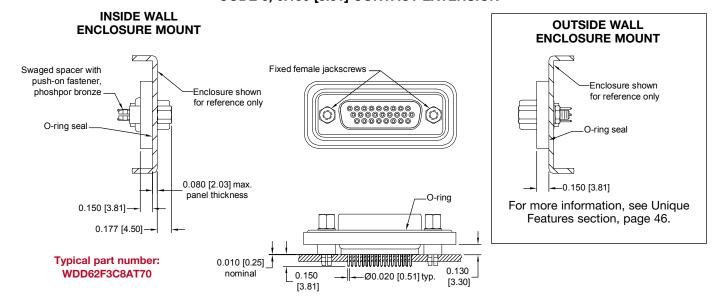
WDD SERIES PROFESSIONAL QUALITY

HIGH DENSITY FIXED CONTACTS

Environmental D-Sub

CONTACT VARIANTS* FACE VIEW OF MALE OR REAR VIEW OF FEMALE





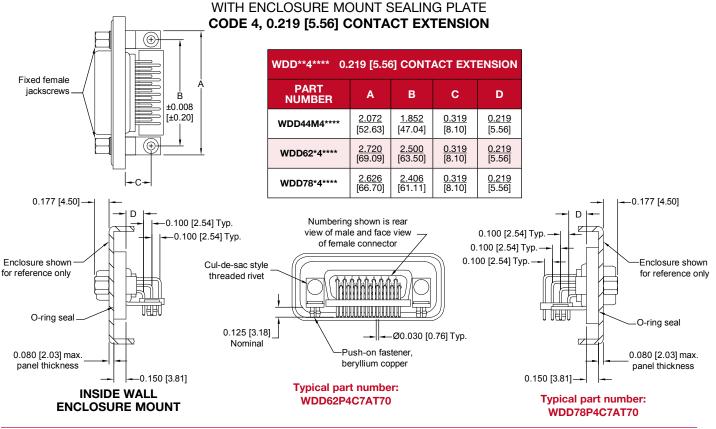


WDD SERIES

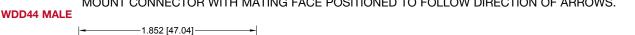
PROFESSIONAL QUALITY HIGH DENSITY FIXED CONTACTS

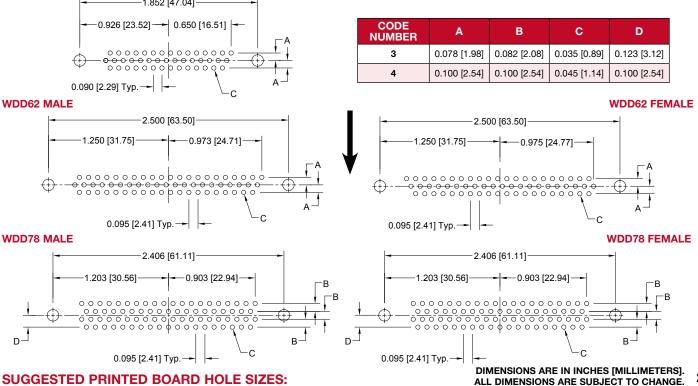


RIGHT ANGLE (90°) PRINTED BOARD MOUNT TERMINATION



RIGHT ANGLE (90°) AND STRAIGHT PRINTED BOARD CONTACT HOLE PATTERN MOUNT CONNECTOR WITH MATING FACE POSITIONED TO FOLLOW DIRECTION OF ARROWS.





Suggest 0.123 ±0.003 [3.12] Ø holes for mounting connector with push-on fasteners

27



ORDERING INFORMATION - CODE NUMBERING SYSTEM

Specify Complete Connector By Selecting An Option From Step 1 Through 8

† Contact variants for size 15, 26 and 44 (female) have been **transitioned** to the preferred **Unibody** design. For WDD Unibody Ordering Information, see page 18

STEP	1	2	3	4	5	6	7	8	9	10
EXAMPLE	WDD	62	F	2	C5	Α	T 7	S	/AA	
STEP 1 - BASIC SERIE	s									STEP 10 - SPECIAL OPTIONS
WDD series										CONTACT TECHNICAL SALES FOR SPECIAL OPTIONS
† STEP 2 - CONNECTO † 44 - Male only. 62 - Male and Female 78 - Male and Female	OR VARIA	NTS								EP 9 - ENVIRONMENTAL COMPLIANCE OPTIONS
STEP 3 - CONNECTOR	GENDE	R]						//	AA - Compliant per EU Directive 2002/95/EC (RoHS)
P - Male with interfacial sea F - Female	al								legisla	: If compliance to environmental tion is not required, this step will not ed. Example: WDD62F2C5AT7S
STEP 4 - CONTACT TE	RMINAT		PE	-						
 2 - Solder cup 3 - Solder, straight printed tail length. 4 - Solder, right angle (90°) extension 0.219 [5.56]. 			-	-				0 - C S S - C S	corrosion teel shell contacts g corrosion tainless s	ELLS AND ACCESSORY OPTIONS Protected Is and jackscrews zinc plated. gold flash over nickel plate. Resistant steel shells and jackscrews
STEP 5 - CUL-DE-SAC	STYLE	MOUN	FING AG	CCESS	ORIES				ontacts (ver nicke	0.000030 inch [0.76 μ] gold plated ۥl.
C5 - Inside wall mounting for sizes: 62 and 78.	for Code 2	2 and 3 ((step 4) c	only. Ava	ilable					
C7 - Inside wall mounting printed board mount bracket, alignment ba sizes: 62 and 78.	only. Cor	isists of	an assen	nbly of a	ngle					E FIXED JACKSCREWS when ordering C5, C7 and C8 (step 5).
C8 - Inside wall mounting push-on fastener. Av							STEP 6	6 - ENC PLA		E WALL MOUNT SEALING
NOTE: For C9 outside wa	ll mounting	option, re	fer to Unic	lne			A - Insi	de wall e	enclosure	mounted connector.

Features section, page 46.

EVD SERIES

MILITARY / INDUSTRIAL QUALITY FOR MILITARY AND SEVERE INDUSTRIAL ENVIRONMENTAL APPLICATIONS STANDARD DENSITY REMOVABLE CONTACTS





- Popular, economical option for applications requiring sealed connectors.
- Precision sealing process, grommets, and interfacial seals ensure environmental performance. See page 38 for details.
- Materials are resistant to a wide variety of harsh liquids.
- Crimp removable, size 20 contacts
- Five connector variants include 9, 15, 25, 37, and 50 contacts.
- Corrosion protected and corrosion resistant options.
- A wide variety of options and accessories.



Connectors Conforms to:

- IP 67 per IEC 60529
- Performance conforms to applicable requirements of MIL-DTL-24308 and SAE AS39029

TECHNICAL CHARACTERISTICS

ENVIRONMENTAL CHARACTERISTICS:

EVD connectors, having crimp contacts, meet all of the applicable requirements of MIL-DTL-24308 in addition to the requirements shown below:

Test IP67

Humidity per EIA 364-31 method IV, Method 1002.2, Type II

Fluid Immersion per ANSI/EIA-364-10 Test Conditions A and D

Requirements

Temporary immersion, 0.5 meters for 30 minutes. Mated condition. No water to have penetrated enclosure through connector.

- 1) No deterioration of performance.
- 2) Insulation resistance greater than 100 mega ohms.
- 3) Withstand a potential of 1000 VAC (rms) without evidence of flashover or breakdown.
- 1) No detrimental damage.
- 2) Meet mating and unmating requirements of MIL-DTL-24308.

Immersion, 2 hours at a depth of 36 inch [914.4 mm] in mated Method 512.3. Procedure 1.

While Immersed:

- 1) Insulation resistance greater than 100 mega ohms.
- condition per MIL-STD 810 2) Withstand a potential of 1000 VAC (rms) without evidence of flashover or breakdown.

MATERIALS AND FINISHES:

Connector Insert:	Glass-filled DAP per ASTM-D-5948 type SDG-F, UL 94V-0, green color.
Contacts:	Precision machined cooper alloy.
Contact Plating:	Military performance - 0.000050 inch [1.27 μ] gold over nickle plate. Industrial performance - 0.000030 inch [0.76 μ] gold over nickel.
Shells:	Steel with zinc plate and stainless steel, passivated.



EVD SERIES

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FOR MILITARY AND SEVERE INDUSTRIAL ENVIRONMENTAL APPLICATIONS STANDARD DENSITY REMOVABLE CONTACTS

Environmental D-Sub

TECHNICAL CHARACTERISTICS

continued from previous page. . . .

Mounting Spacers:
Jackscrew Systems:

Interfacial Seal:

Bonding Material:

Protective Cover Over **Connector Shell:**

Steel or brass, zinc plate. Steel with zinc plate; and stainless steel, passivated. Composite. Fluorosilicone Rubber per MIL-DTL-25988. Fluorosilicone based sealant/adhesive. Conductive polyethylene or conductive polyester. Teflon.

Sealing Plug:

Hoods: Grommet and

MECHANICAL CHARACTERISTICS:

Size 20 Removable Contacts:	Install contact to rear face of connector insert and release from rear face of connector insert. Male - 0.040 inch [1.02 mm] diameter. Female - PosiBand closed entry design
Contact Retention in	
Insulator:	9 lbs. [40 N].
Contact Terminations:	Closed barrel crimp, wire sizes 20 AWG [0.5 mm ²] through 24 AWG [0.25 mm ²]; Solder contacts - 0.042 inch [1.06 mm] minimum hole diameter for 20 AWG [0.5 mm ²] through 24 AWG [0.25 mm ²] wire size.
Coding (keying):	Trapezoidally shaped shells.
Locking Systems:	Jackscrews.
Mechanical Operations:	500 operations minimum per IEC 60512-5.

ELECTRICAL CHARACTERISTICS:

Dry Conditions, Basic Connector Body: Contact Current Rating, Tested per UL 1977:

18 amperes, 2 contacts energized.	
14 amperes, 6 contacts energized.	
11 amperes, 15 contacts energized.	
10 amperes, 25 contacts energized.	
9 amperes, 50 contacts energized.	
Visit http://www.connectpositronic.com/connector-details/	
d-subminiature/environmentally-sealed/technical-specifications/ to view	
temperature rise curves.	

-55°C to +125°C.

Initial Contact Resistance: 0.004 ohms maximum. Proof Voltage: 1,000 V r.m.s. Insulation Resistance: 5 G ohms. **Clearance and Creepage** Distance (minimum): 0.039 inch [1.0 mm]. Working Voltage: 300 V r.m.s.

CLIMATIC CHARACTERISTICS:

Temperature Range:

THERMOCOUPLE CONTACTS:

Size 20 crimp contacts are available, see page 40 for details.

CONTACT VARIANTS FACE VIEW OF MALE OR REAR VIEW OF FEMALE



For information regarding REMOVABLE CONTACTS, see illustration/drawing and charts on pages 39 & 40.

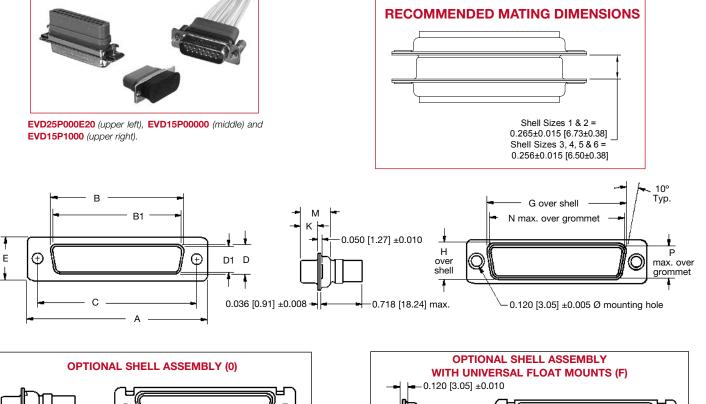
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FOR MILITARY AND SEVERE INDUSTRIAL ENVIRONMENTAL APPLICATIONS STANDARD DENSITY REMOVABLE CONTACTS

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EVD SERIES

STANDARD SHELL ASSEMBLY





Environmental

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	NAL SHELL ASSEMBLY ERSAL FLOAT MOUNTS (F) 010
0.032 [0.81] Total diametral float	0.086 [2.18] +0.005-0.000 Mounting hole, two places

CONNECTOR VARIANT SIZES	GENDER	A <u>±0.015</u> [0.38]	B <u>±0.005</u> [0.13]	B1 <u>±0.005</u> [0.13]	C <u>±0.005</u> [0.13]	D <u>±0.005</u> [0.13]	D1 <u>±0.005</u> [0.13]	E <u>±0.015</u> [0.38]	G <u>±0.010</u> [0.25]	H <u>±0.010</u> [0.25]	K <u>±0.005</u> [0.13]	M <u>±0.010</u> [0.25]
EVD 9	MALE	<u>1.213</u> [30.81]		<u>0.666</u> [16.92]	<u>0.984</u> [24.99]		<u>0.329</u> [8.36]	<u>0.494</u> [12.55]	<u>0.759</u> [19.28]	<u>0.422</u> [10.72]	<u>0.233</u> [5.92]	<u>0.422</u> [10.72]
(SHELL SIZE 1)	FEMALE	<u>1.213</u> [30.81]	<u>0.643</u> [16.33]		<u>0.984</u> [24.99]	<u>0.311</u> [7.90]		<u>0.494</u> [12.55]	<u>0.759</u> [19.28]	<u>0.422</u> [10.72]	<u>0.243</u> [6.17]	<u>0.429</u> [10.90]
EVD 15	MALE	<u>1.541</u> [39.14]		<u>0.994</u> [25.25]	<u>1.312</u> [33.32]		<u>0.329</u> [8.36]	<u>0.494</u> [12.55]	<u>1.083</u> [27.51]	<u>0.422</u> [10.72]	<u>0.233</u> [5.92]	<u>0.422</u> [10.72]
(SHELL SIZE 2)	FEMALE	<u>1.541</u> [39.14]	<u>0.971</u> [24.66]		<u>1.312</u> [33.32]	<u>0.311</u> [7.90]		<u>0.494</u> [12.55]	<u>1.083</u> [27.51]	<u>0.422</u> [10.72]	<u>0.243</u> [6.17]	<u>0.429</u> [10.90]
EVD 25	MALE	<u>2.088</u> [53.04]		<u>1.534</u> [38.96]	<u>1.852</u> [47.04]		<u>0.329</u> [8.36]	<u>0.494</u> [12.55]	<u>1.625</u> [41.28]	<u>0.422</u> [10.72]	<u>0.230</u> [5.84]	<u>0.426</u> [10.82]
(SHELL SIZE 3)	FEMALE	<u>2.088</u> [53.04]	<u>1.511</u> [38.38]		<u>1.852</u> [47.04]	<u>0.311</u> [7.90]		<u>0.494</u> [12.55]	<u>1.625</u> [41.28]	<u>0.422</u> [10.72]	<u>0.243</u> [6.17]	<u>0.429</u> [10.90]
EVD 37	MALE	<u>2.729</u> [69.32]		<u>2.182</u> [55.42]	<u>2.500</u> [63.50]		<u>0.329</u> [8.36]	<u>0.494</u> [12.55]	<u>2.272</u> [57.71]	<u>0.422</u> [10.72]	<u>0.230</u> [5.84]	<u>0.426</u> [10.82]
(SHELL SIZE 4)	FEMALE	<u>2.729</u> [69.32]	<u>2.159</u> [54.84]		<u>2.500</u> [63.50]	<u>0.311</u> [7.90]		<u>0.494</u> [12.55]	<u>2.272</u> [57.71]	<u>0.422</u> [10.72]	<u>0.243</u> [6.17]	<u>0.429</u> [10.90]
EVD 50	MALE	<u>2.635</u> [66.93]		<u>2.079</u> [52.81]	<u>2.406</u> [61.11]		<u>0.441</u> [11.20]	<u>0.605</u> [15.37]	<u>2.178</u> [55.32]	<u>0.534</u> [13.56]	<u>0.230</u> [5.84]	<u>0.426</u> [10.82]
(SHELL SIZE 5)	FEMALE	<u>2.635</u> [66.93]	<u>2.064</u> [52.43]		<u>2.406</u> [61.11]	<u>0.423</u> [10.74]		<u>0.605</u> [15.37]	<u>2.178</u> [55.32]	<u>0.534</u> [13.56]	<u>0.243</u> [6.17]	<u>0.429</u> [10.90]



MILITARY / INDUSTRIAL QUALITY

FOR MILITARY AND SEVERE INDUSTRIAL ENVIRONMENTAL APPLICATIONS

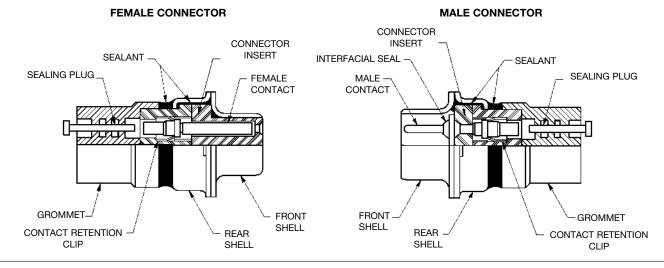
Environmental

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STANDARD DENSITY REMOVABLE CONTACTS

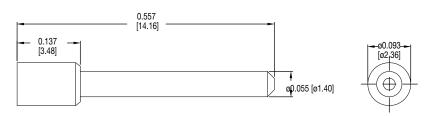
EVD SERIES DESIGN

ENVIRONMENTAL SEALING FEATURES

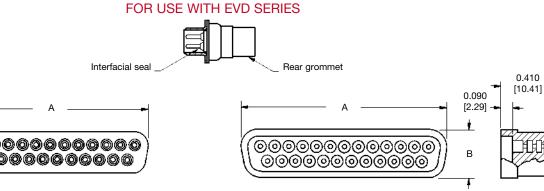


SEALING PLUG

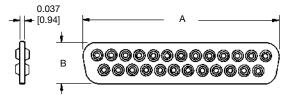
ORDER SEPARATELY, PART NUMBER 4737-37-0-0



INTERFACIAL SEALS AND REAR GROMMETS



RE	AR GROMME	т
CONNECTOR VARIANT	А	В
9	0.725 [18.42]	0.375 [9.53]
15	1.051 [26.70]	0.375 [9.53]
25	1.595 [40.51]	0.375 9.53]
37	2.247 [57.07]	0.375 [9.53]
50	2.147 [54.53]	0.490 [12.45]



INT	ERFACIAL SE	AL
CONNECTOR VARIANT	А	В
9	0.650 [16.51]	0.318 [8.08]
15	0.978 [24.84]	0.318 [8.08]
25	1.513 [38.43]	0.318 [8.08]
37	2.156 [54.76]	0.318 [8.08]
50	2.058 [52.27]	0.425 [10.80]

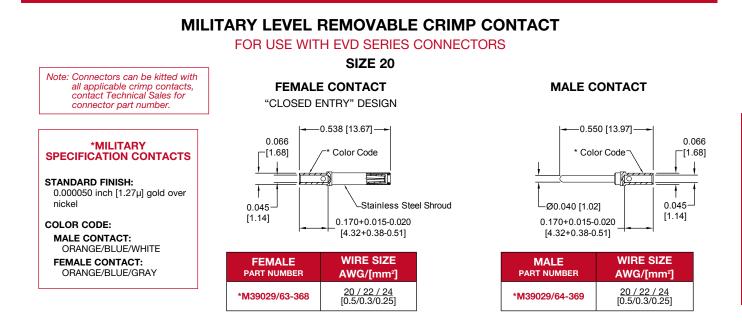
Material: Fluorosilicone and silicone blend. Contact technical sales for ordering information.



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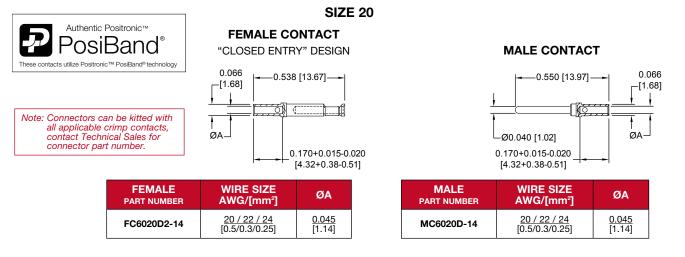
FOR MILITARY AND SEVERE INDUSTRIAL ENVIRONMENTAL APPLICATIONS STANDARD DENSITY REMOVABLE CONTACTS

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INDUSTRIAL / MILITARY LEVEL REMOVABLE CRIMP CONTACT





PROFESSIONAL LEVEL REMOVABLE CRIMP CONTACT

FOR USE WITH EVD SERIES CONNECTORS

FEMALE CONTACT "ROBI-D" OPEN ENTRY DESIGN 00.045 [1.14]	SIZE 20	é	Connectors can be kitted with all applicable crimp contacts, contact Technical Sales for connector part number.
	FEMALE PART NUMBER	WIRE SIZE AWG/[mm²]	
Ø0.066 [1.68] 0.170+0.015-0.020 [4.32+0.38-0.51]	FC6520D-14	<u>20 / 22 / 24</u> [0.5/0.3/0.25]	

For information regarding CRIMP TOOL AND CRIMPING TOOL TECHNIQUES, see page 47.



MILITARY / INDUSTRIAL QUALITY

FOR MILITARY AND SEVERE INDUSTRIAL ENVIRONMENTAL APPLICATIONS STANDARD DENSITY REMOVABLE CONTACTS Environmental D-Sub

REMOVABLE THERMOCOUPLE CRIMP CONTACT FOR USE WITH EVD SERIES CONNECTORS Note: Connectors can be kitted with SIZE 20 all applicable crimp contacts, contact Technical Sales for Authentic Positronic™ connector part number. PosiBand FEMALE CONTACT "CLOSED ENTRY" DESIGN MALE CONTACT These contacts utilize Positronic™ PosiBand® technology -0.550 [13.97]--0.538 [13.67]-Color Code * Color Code -ØA -ØA 1 CH 1 ØВ ØB--Ø0.040 [1.02] 0.170+0.015-0.020 0.170+0.015-0.020 [4.32+0.38-0.51] [4.32+0.38-0.51] FEMALE MALE COLOR CODE WIRE SIZE TYPE MATERIAL ØA ØВ For more information on PART NUMBER PART NUMBER AWG [mm²] the availability of Type J <u>20 / 22 / 24</u> [0.5 / 0.3 / 0.25] 0.066 0.045 CHROMEL (+) FC6020D2CH^{tt} MC6020DCH¹ WHITE thermocouple contacts, к and information about <u>20 / 22 / 24</u> [0.5 / 0.3 / 0.25] 0.066 [1.68] 0.045 [1.14] ALUMEL (-) FC6020D2AL⁺⁺ MC6020DAL[†] GREEN thermocouple contacts with printed circuit board <u>20 / 22 / 24</u> [0.5 / 0.3 / 0.25] <u>0.066</u> [1.68] <u>0.045</u> [1.14] COPPER (+) FC6020D2CU** MC6020DCU¹ RED solder termination, т please contact Technical 0.066 [1.68] <u>0.045</u> [1.14] <u>20 / 22 / 24</u> [0.5 / 0.3 / 0.25] CONSTANTAN (-) FC6020D2CO** MC6020DCO¹ YELLOW Sales. Chromel[®] and Alumel[®] are registered <u>0.045</u> [1.14] <u>20 / 22 / 24</u> [0.5 / 0.3 / 0.25] 0.066 [1.68] FC6020D2CH** MC6020DCH[†] WHITE CHROMEL (+) trademarks of Hoskins Manufacturing Е Company. <u>20 / 22 / 24</u> [0.5 / 0.3 / 0.25] 0.066 <u>0.045</u> [1.14] CONSTANTAN (-) FC6020D2CO** MC6020DCO[†] YELLOW ⁺⁺Dimensionally equivalent to M39029/63-368 [†]Dimensionally equivalent to M39029/64-369 For information regarding CRIMP TOOL AND CRIMPING TOOL TECHNIQUES, see page 47.

MILITARY / INDUSTRIAL QUALITY

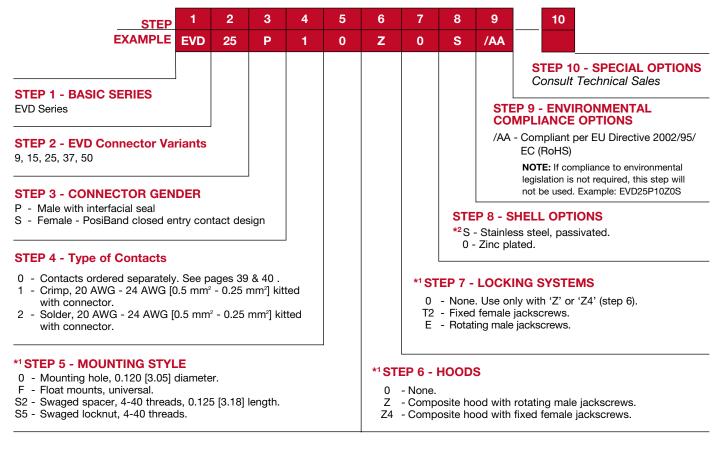
FOR MILITARY AND SEVERE INDUSTRIAL ENVIRONMENTAL APPLICATIONS

STANDARD DENSITY REMOVABLE CONTACTS



ORDERING INFORMATION - CODE NUMBERING SYSTEM

Specify Complete Connector By Selecting An Option From Step 1 Through 8



NOTES:

- *1 For additional information listed in Steps 5, 6, and 7, see the Accessories section, page 42.
- *² For stainless steel dimpled male versions, contact Technical Sales.

For information regarding REMOVABLE CONTACTS, see illustration/drawing and charts on pages 39 & 40 .

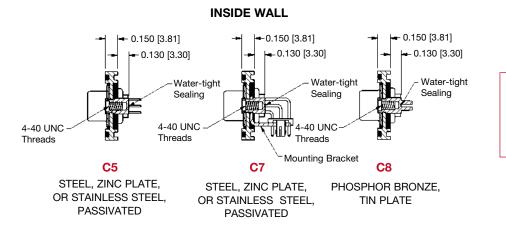


ACCESSORIES

CUL-DE-SAC STYLE MOUNTING ACCESSORIES FOR USE WITH WD AND WDD SERIES

DR USE WITH WD AND WDD SERIES

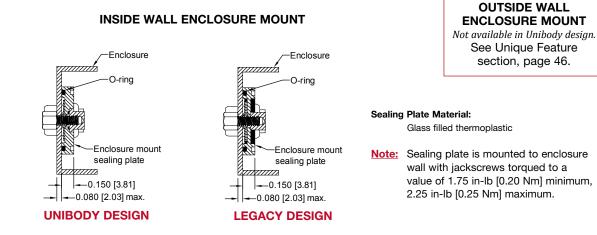
CODE C5, C7 AND C8 (STEP 5)



OUTSIDE WALL ENCLOSURE MOUNT Not available in Unibody design. See Unique Feature section, page 46.

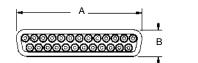
ENCLOSURE WALL MOUNT SEALING PLATE FOR USE WITH WD AND WDD SERIES

CODE A (STEP 6)



	ECTOR IANT	А	В
WD	WDD		
9	15	0.67 [17.02]	0.34 [8.64]
15	26	1.00 [25.40]	0.34 [8.64]
25	44	1.53 [38.86]	0.34 [8.64]
37	62	2.18 [55.37]	0.34 [8.64]
50	78	2.08 [52.83]	0.45 [11.43]

INTERFACIAL SEAL FOR USE WITH WD, AND WDD SERIES* FURNISHED ON ALL MALE CONNECTORS



Material: Thermoplastic Elastomer (TPE), Santoprene™ or equivalent.

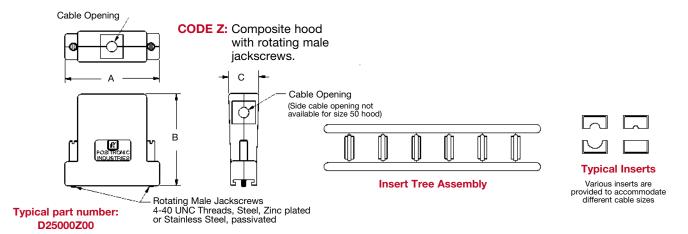
*NOTE:

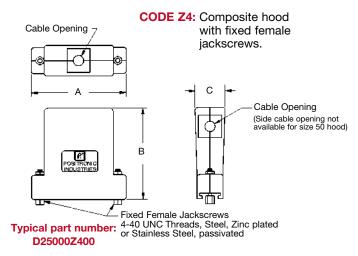
For information on the interfacial seal supplied with EVD Series, see page 38.

ACCESSORIES



COMPOSITE HOODS FOR USE WITH WD, WDD OR EVD SERIES CODE Z OR Z4 (STEP 6)





PART				Ca	ble Openi	ng
NUMBER	A	В	С	MIN.	MAXIN	IUM
D9000Z00	<u>1.387</u>	<u>1.935</u>	<u>0.735</u>	<u>0.100</u>	<u>0.400</u>	<u>0.570</u>
D9000Z400	[35.23]	[49.15]	[18.67]	[2.54]	[10.16] x	[14.48]
D15000Z00	<u>1.715</u>	<u>1.935</u>	<u>0.735</u>	<u>0.100</u>	<u>0.400</u>	<u>0.570</u>
D15000Z400	[43.56]	[49.15]	[18.67]	[2.54]	[10.16] x	[14.48]
D25000Z00	<u>2.254</u>	<u>2.200</u>	<u>0.735</u>	<u>0.100</u>	<u>0.550</u>	<u>0.570</u>
D25000Z400	[57.25]	[55.88]	[18.67]	[2.54]	[13.97] x	[14.48]
D37000Z00	<u>2.903</u>	<u>2.200</u>	<u>0.735</u>	<u>0.100</u>	0.550	<u>0.570</u>
D37000Z400	[73.74]	[55.88]	[18.67]	[2.54]	[13.97] x	[14.48]
D50000Z00	<u>2.809</u>	<u>2.700</u>	<u>0.900</u>	<u>0.100</u>	<u>Ø 0.6</u>	
D50000Z400	[71.35]	[68.58]	[22.86]	[2.54]	[16.0	

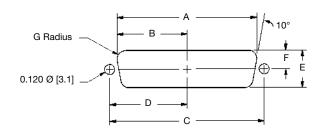
Material: Composite, conductive volume resistivity [1.0 OHM-cm max]. Alternate material: Glass filled nylon, UL 94V-0.

Attenuation: 40+ decibels



ENCLOSURE WALL CUTOUT FOR CONNECTORS

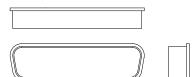
WD SERIES AND WDD SERIES



SHELL SIZE	WD	WDD	MOUNTING	A ±0.005	B ±0.005	C ±0.005	D ±0.005	E ±0.005	F ±0.005	G ±0.002
1	9	15	Inside Wall	<u>0.806</u> [20.47]	<u>0.403</u> [10.24]	<u>0.984</u> [24.99]	<u>0.492</u> [12.50]	<u>0.449</u> [11.40]	<u>0.225</u> [5.72]	<u>0.132</u> [3.35]
	9		Outside Wall	<u>0.874</u> [22.20]	<u>0.437</u> [11.10]	<u>0.984</u> [24.99]	<u>0.492</u> [12.50]	<u>0.513</u> [13.03]	<u>0.257</u> [6.53]	<u>0.083</u> [2.11]
2	15	26	Inside Wall	<u>1.134</u> [28.80]	<u>0.567</u> [14.40]	<u>1.312</u> [33.32]	<u>0.656</u> [16.66]	<u>0.449</u> [11.40]	<u>0.225</u> [5.72]	<u>0.132</u> [3.35]
2	15	20	Outside Wall	<u>1.202</u> [30.53]	<u>0.601</u> [15.27]	<u>1.312</u> [33.32]	<u>0.656</u> [16.66]	<u>0.513</u> [13.03]	<u>0.257</u> [6.53]	<u>0.083</u> [2.11]
3	25	44	Inside Wall	<u>1.674</u> [42.52]	<u>0.837</u> [21.26]	<u>1.852</u> [47.04]	<u>0.926</u> [23.52]	<u>0.449</u> [11.40]	<u>0.225</u> [5.72]	<u>0.132</u> [3.35]
3		44	Outside Wall	<u>1.743</u> [44.27]	<u>0.872</u> [22.15]	<u>1.852</u> [47.04]	<u>0.926</u> [23.52]	<u>0.513</u> [13.03]	<u>0.257</u> [6.53]	<u>0.083</u> [2.11]
4	37		Inside Wall	<u>2.326</u> [59.08]	<u>1.163</u> [29.54]	<u>2.500</u> [63.50]	<u>1.250</u> [31.75]	<u>0.449</u> [11.40]	<u>0.225</u> [5.72]	<u>0.132</u> [3.35]
4		62	Outside Wall	<u>2.391</u> [60.73]	<u>1.196</u> [30.38]	<u>2.500</u> [63.50]	<u>1.250</u> [31.75]	<u>0.513</u> [13.03]	<u>0.257</u> [6.53]	<u>0.083</u> [2.11]
5	50	78	Inside Wall	<u>2.218</u> [56.34]	<u>1.109</u> [28.17]	<u>2.406</u> [61.11]	<u>1.203</u> [30.57]	<u>0.555</u> [14.10]	<u>0.278</u> [7.06]	<u>0.132</u> [3.35]
5	50	10	Outside Wall	<u>2.297</u> [58.34]	<u>1.149</u> [29.18]	<u>2.406</u> [61.11]	<u>1.203</u> [30.57]	<u>0.623</u> [15.82]	<u>0.312</u> [7.92]	<u>0.083</u> [2.11]

PROTECTIVE COVER SUPPLIED AS STANDARD WITH ALL CONNECTORS WD, WDD AND EVD SERIES

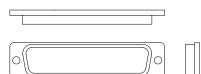




Material: Conductive polyethylene Color: Black Optional : Material: Static dissipative ethylene vinyl acetate

Optional: Pink

COVER WITH EARS (FOR CONNECTORS WITH FIXED JACKSCREWS)



Material: Conductive polyester Color: Black

WD EVD	WDD	CONDUCTIVE REPLACEMENT PART NUMBER WITHOUT EARS	STATIC DISSIPATIVE REPLACEMENT PART NUMBER WITHOUT EARS	REPLACEMENT PART NUMBER WITH EARS
9М	15M	4931-9-0-0	4931-9-1-0	4931-9-100-0
9F	15F	4932-9-0-0	4932-9-1-0	4932-9-100-0
15M	26M	4931-15-0-0	4931-15-1-0	4931-15-100-0
15F	26F	4932-15-0-0	4932-15-1-0	4932-15-100-0
25M	44M	4931-25-0-0	4931-25-1-0	4931-25-100-0
25F	44F	4932-25-0-0	4932-25-1-0	4932-25-100-0
37M	62M	4931-37-0-0	4931-37-1-0	4931-37-100-0
37F	62F	4932-37-0-0	4932-37-1-0	4932-37-100-0
50M	78M	4931-50-0-0	4931-50-1-0	4931-50-100-0
50F	78F	4932-50-0-0	4932-50-1-0	4932-50-100-0



UNIQUE FEATURES

UNIQUE FEATURES

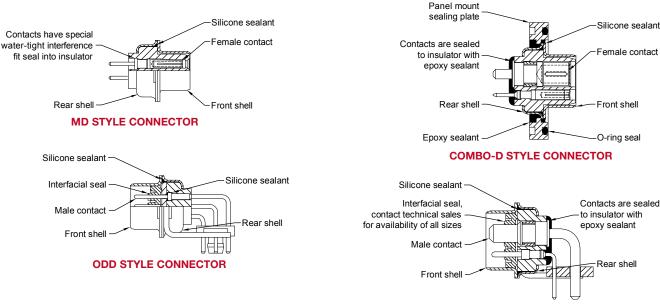
Positronic is known around the world for

offering our customers flexibility when choosing connectors.

In addition to allowing customers to create part numbers for particular applications,

Positronic offers a wide variety of features and accessories within our products.

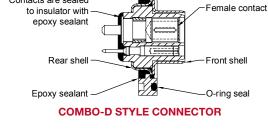
Positronic is also eager to modify existing products to meet unique customer requirements. If you do not find what you need with this catalog, please contact us for assistance.

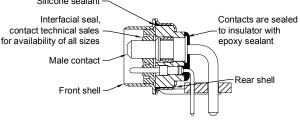


OTHER SEALED D-SUBMINIATURE CONNECTOR OPTIONS

SEALED STANDARD OR HIGH DENSITY **D-SUBMINATURE**

- Available in both standard density and high density connector variants.
- Standard MD or ODD series connectors can be sealed between the connector shell and the connector insert.
- Contact technical sales for more information.





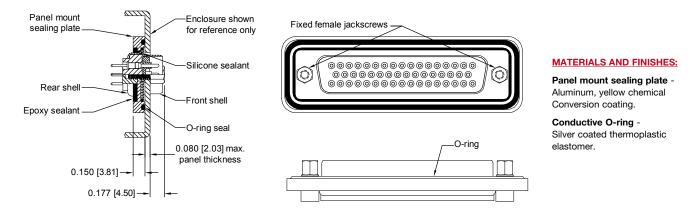
COMBO-D STYLE CONNECTOR

SEALED COMBINATION D-SUBMINATURE

- Could be supplied with mounting plate or without.
- Contact technical sales for more information or additional contact configurations.



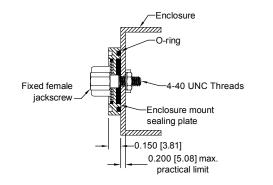
MACHINED ALUMINUM MOUNTING PLATE WITH CONDUCTIVE O-RING



CONTACT TECHNICAL SALES FOR MORE INFORMATION

OUTSIDE WALL ENCLOSURE MOUNT

FOR APPLICATIONS REQUIRING SEALED D-SUBMINIATURE CONNECTOR TO BE MOUNTED ON THE OUTSIDE OF THE ENCLOSURE.



Sealing Plate Material: Glass filled thermoplastic

Note: Sealing plate is mounted to enclosure wall with jackscrews torqued to a value of 1.75 in-lb [0.20 Nm] minimum, 2.25 in-lb [0.25 Nm] maximum.

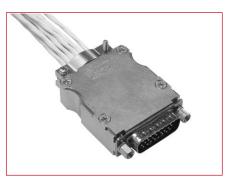
CONTACT TECHNICAL SALES FOR PART NUMBER

LIGHTWEIGHT ALUMINUM HOOD

Positronic now offers a Lightweight Aluminum Hood for use with D-subminiature connectors!

These hoods are offered in the following material and finish combinations:

- Aluminum
- Aluminum with electroless nickel plate
- Aluminum with yellow anodize
- Aluminum with yellow chemical conversion,
 - zinc content is 1% maximum



UNIQUE FEATURES



Environmental D-Sub

OTHER ENVIRONMENTAL CONNECTOR OFFERINGS



HERMETIC CONNECTORS

Intended for use as an electrical feed through in high vacuum applications • Leakage rate: < 5x10⁻⁹ mbar.l/s under a vacuum 1.5x10⁻² mbar • Signal, power, coax and high voltage versions available • Connectors can be mounted on flange assembly per customer specification

ENVIRONMENTAL CIRCULAR CONNECTORS

- Non-corrodible / lightweight composite construction
- EMI/RFI shielded versions
 Thermocouple contacts
- Environmentally sealed versions Rear insertion / front
- release of removable contacts Two level sequential mating
- Over molding available on full assemblies





APPLICATION TOOLS

Environmental D-Sub

APPLICATION TOOLS SECTION

EVD connectors are offered with removable crimp contacts. Positronic recognizes the importance of supplying application tooling to support our customers' use of our products. Information on application tooling is available on our web site at www.connectpositronic.com/tooling There you will find downloadable PDF cross reference

charts for removable and compliant press-in contacts. These charts will **supply part numbers** for insertion, removal and crimping tools, along with **information regarding use** of tools and techniques.



CONTACT APPLICATION TOOLS CROSS REFERENCE LIST

USE INDICATED POSITRONIC TOOLS FOR BEST RESULTS

Positronic Contact Part Number	Hand Crimp Tool	Mfg. Cross	Mil Equiv	Positioner	Mfg. Cross	Mil Equiv,	Insertion Tool	Mfg. Cross	Mil Equiv.	Removal Tool	Mfg. Cross	Mil. Equiv
FC6020D2-14	9507-0-0-0	AFM8	M22520/2-01	9502-5-0-0	K13-1	M22520/2-08	4711-2-0-0	91067-2	M81969/1-02	4711-2-0-0	91067-2	M81969/1-02
FC6020D2AL	9507-0-0	AFM8	M22520/2-01	9502-5-0-0	K13-1	M22520/2-08	4711-2-0-0	91067-2	M81969/1-02	4711-2-0-0	91067-2	M81969/1-02
FC6020D2CH	9507-0-0	AFM8	M22520/2-01	9502-5-0-0	K13-1	M22520/2-08	4711-2-0-0	91067-2	M81969/1-02	4711-2-0-0	91067-2	M81969/1-02
FC6020D2CO	9507-0-0-0	AFM8	M22520/2-01	9502-5-0-0	K13-1	M22520/2-08	4711-2-0-0	91067-2	M81969/1-02	4711-2-0-0	91067-2	M81969/1-02
FC6020D2CU	9507-0-0	AFM8	M22520/2-01	9502-5-0-0	K13-1	M22520/2-08	4711-2-0-0	91067-2	M81969/1-02	4711-2-0-0	91067-2	M81969/1-02
FC6520D2-14	9507-0-0-0	AFM8	M22520/2-01	9502-5-0-0	K13-1	M22520/2-08	4711-2-0-0	91067-2	M81969/1-02	4711-2-0-0	91067-2	M81969/1-02
M39029/63-368	9507-0-0-0	AFM8	M22520/2-01	9502-5-0-0	K13-1	M22520/2-08	4711-2-0-0	91067-2	M81969/1-02	4711-2-0-0	91067-2	M81969/1-02
M39029/64-369	9507-0-0-0	AFM8	M22520/2-01	9502-5-0-0	K13-1	M22520/2-08	4711-2-0-0	91067-2	M81969/1-02	4711-2-0-0	91067-2	M81969/1-02
MC6020D-14	9507-0-0	AFM8	M22520/2-01	9502-5-0-0	K13-1	M22520/2-08	4711-2-0-0	91067-2	M81969/1-02	4711-2-0-0	91067-2	M81969/1-02
MC6020DAL	9507-0-0-0	AFM8	M22520/2-01	9502-5-0-0	K13-1	M22520/2-08	4711-2-0-0	91067-2	M81969/1-02	4711-2-0-0	91067-2	M81969/1-02
MC6020DCH	9507-0-0	AFM8	M22520/2-01	9502-5-0-0	K13-1	M22520/2-08	4711-2-0-0	91067-2	M81969/1-02	4711-2-0-0	91067-2	M81969/1-02
MC6020DCO	9507-0-0	AFM8	M22520/2-01	9502-5-0-0	K13-1	M22520/2-08	4711-2-0-0	91067-2	M81969/1-02	4711-2-0-0	91067-2	M81969/1-02
MC6020DCU	9507-0-0	AFM8	M22520/2-01	9502-5-0-0	K13-1	M22520/2-08	4711-2-0-0	91067-2	M81969/1-02	4711-2-0-0	91067-2	M81969/1-02



EXPLANATION OF INGRESS PROTECTION (IP) SYSTEM FOR ENCLOSURES

This system outlined in IEC 60529 is designed to indicate the standard degrees of protection: from (a) touch and ingress of solids, and (b) from ingress of liquids, which enclosures may exhibit, and must not be confused with explosion protection techniques. These degrees of protection are, however, frequently referred to in standards and literature, and hence are listed below.

The first numeral designates the degree of protection against touching live parts and ingress of solid foreign bodies, the second designates the degree of protection against ingress of liquid.

The higher the numeral of the first and second characteristic, the greater degree of protection the enclosure offers, e.g. IP55 meets all the less onerous degrees such as IP22, IP23, IP34 and IP54. The term "weatherproof" is not included at present in the IP system but IP54 enclosures are frequently described in this way.

PROTECTION OF EQUIPMENT AGAINST INGRESS OF SOLID BODIES AND LIQUIDS

	SOLID	FOREIGN BODIES		LIQUIDS
FIRST CHARACTERISTIC NUMERAL	OBJECT SIZE	DEGREE OF PROTECTION	SECOND CHARACTERISTIC NUMERAL	DEGREE OF PROTECTION
0		No protection of persons against contact with live or moving parts inside the enclosure. No protection of equipment against ingress of solid foreign bodies.	0	No protection.
1	>50 mm	Protection against accidental or inadvertent contact with live or moving parts inside the enclosure by a large surface of the human body, e.g. a hand, but not protection against deliberate access to such parts. Protection against ingress of large solid foreign bodies.	1	Protection against drops of condensed water. Drops of condensed water falling on the enclosure shall have no harmful effect.
2	>12.5 mm	Protection against contact with live or moving parts inside the enclosure by fingers. Protection against ingress of medium size solid foreign bodies.	2	Protection against drops of liquid. Drops of falling liquid shall have no harmful effect when the enclosure is tilted at any angle up to 15° from the vertical.
3	>2.5 mm	Protection against contact with live or moving parts inside the enclosure by tools, wires or such objects of thickness greater than 2.5 mm. Protection against ingress of small solid foreign bodies.	3	Protection against rain. Water falling in rain at an angle equal to or smaller than 60° with respect to the vertical shall have no harmful effect.
4	>1.0 mm	Protection against contact with live or moving parts, inside the enclosure by tools, wires or such objects of thickness greater than 1 mm. Protection against ingress of small solid foreign bodies.	4	Protection against splashing. Liquid splashed from any direction shall have no harmful effect.
5		Complete protection against contact with live or moving parts inside the enclosure. Protection against harmful deposits of dust. The ingress of dust is not totally prevented, but dust cannot enter in an amount sufficient to interfere with satisfactory operation of the equipment enclosed.	5	Protection against water jets. Water projected by a nozzle from any direction under stated conditions shall have no harmful effect.
6		Complete protection against contact with live or moving parts inside the enclosure. Protection against ingress of dust.	6	Protection against conditions on ships' decks (deck watertight equipment). Water from heavy seas shall not enter the enclosures under prescribed conditions.
			7	Protection against immersion in water. It shall not be possible for water to enter the enclosure under stated conditions of pressure and time.
			8	Protection against indefinite immersion in water under specified pressure. It shall not be possible for water to enter the enclosure.



APPENDIX

DESCRIPTION OF NEMA ENCLOSURE TYPES

ТҮРЕ	INTENDED USE AND DESCRIPTION
1	Indoor use primarily to provide a degree of protection against limited amounts of falling dirt.
2	Indoor use primarily to provide a degree of protection against limited amounts of falling water and dirt.
3	Outdoor use primarily to provide a degree of protection against rain, sleet, windblown dust and damage from external ice formation.
ЗR	Outdoor use primarily to provide a degree of protection against rain, sleet and damage from external ice formation.
35	Outdoor use primarily to provide a degree of protection against rain, sleet, windblown dust and to provide for operation of external mechanisms when ice laden.
4	Indoor or outdoor use primarily to provide a degree of protection against windblown dust and rain, splashing water, hose-directed water and damage from external ice formation.
4X	Indoor or outdoor use primarily to provide a degree of protection against corrosion, windblown dust and rain, splashing water, hose-directed water and damage from external ice formation.
5	Indoor use primarily to provide a degree of protection against settling airborne dust, falling dirt and dripping noncorrosive liquids.
6	Indoor or outdoor use primarily to provide a degree of protection against hose-directed water and the entry of water during occasional temporary submersion at a limited depth and damage from external ice formation.
6P	Indoor or outdoor use primarily to provide a degree of protection against hose-directed water, the entry of water during prolonged submersion at a limited depth and damage from external ice formation.
12, 12K	Indoor use primarily to provide a degree of protection against circulating dust, falling dust, falling dirt and dripping noncorrosive liquids.
13	Indoor use primarily to provide a degree of protection against dust, spraying of water, oil and noncorrosive coolant.

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COMPARISON BETWEEN NEMA ENCLOSURE TYPE NUMBERS AND IEC ENCLOSURE CLASSIFICATION DESIGNATIONS

IEC Publication 60529, <u>Classification of Degrees of Protection Provided by Enclosures</u>, provides a system for specifying the enclosures of electrical equipment of the basis of the degree of protection provided by the enclosure. IEC 60529 does not specify degrees of protection against mechanical damage of equipment, risk of explosions or conditions such as moisture (produced for example by condensation), corrosive vapors, fungus or vermin. NEMA Standards Publication 250 does test for environmental conditions such as corrosion, rust, icing, oil and coolants. For this reason, and because the tests and evaluations for other characteristics are not identical, the IEC Enclosure Classification Designations cannot be exactly equated with NEMA Enclosure Type Numbers.

The IEC designation consists of the letters IP followed by two numerals. The first characteristic numeral indicates the degree of protection provided by the first enclosure with respect to persons and solid foreign objects entering the enclosure. The second characteristic numeral indicates the degree of protection provided by the enclosure with respect to the harmful ingress of water.

The Table provides an approximate equivalent conversion from NEMA Enclosure Type Numbers to IEC Enclosure Classification Designations. The NEMA Types meet or exceed the test requirements for the associated IEC Classifications; for this reason the Table cannot be used to convert exactly from IEC Classifications to NEMA Types.

COMPARISON OF NEMA TYPE NUMBERS TO IEC CLASSIFICATION DESIGNATIONS

NEMA ENCLOSURE TYPE NUMBER	IEC ENCLOSURE CLASSIFICATION DESIGNATION
1	IP10
2	IP11
3	IP54
3r	IP14
3s	IP54
4 and 4x	IP56
5	IP52
6 and 6p	IP67
12 and 12K	IP52
13	IP54

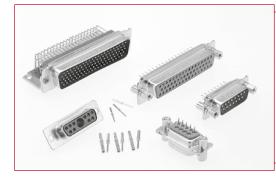
(Cannot be used to convert IEC Classification Designations to NEMA Type Numbers)

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Note: This comparison is based on tests specified in IEC Publication 60529.

OTHER D-SUBMINATURE PRODUCTS

Positronic offers a full line of D-subminiature connectors in a wide variety of contact variants and package sizes with press-fit, solder and cable terminations. All Positronic connector products provide quality, reliability and flexibility.



HIGH PERFORMANCE D-SUBMINIATURE CONNECTORS

Standard and high density connectors manufactured to MIL-PRF-24308, Class M; Goddard Space Flight Center S-311-P-4 and Goddard Space Flight Center S-311-P-10.

COMPLIANT PRESS-IN CONNECTORS

Standard and high density connectors Straight and right angle (90°) printed board mount Low press-in force eliminates stress on printed circuit board during insertion.



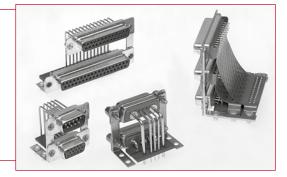


COMBO-D CONNECTORS

Connectors with signal, shielded, power, thermocouple or high voltage contacts in a single package. Power press-fit terminations now available.

DUAL PORT CONNECTORS

Right angle (90°) printed board mount connectors assembled stacked to maximize real estate; contact variants 9 through 62; available in standard density high density, and mixed density.





Positronic sales office listed on the back of this catalog.

catalog.

Sec. 1

Positronic®

an Amphenol company

Regional Headquarters

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