COMBO-D

D-subminiature Connectors

Positronic®

an **Amphenol** company

SIGNAL, POWER, AIR, SHIELDED, THERMOCOUPLE OR HIGH VOLTAGE CONTACTS IN A SINGLE PACKAGE

Catalog C-004 Rev. F11

Connector Excellence®

Positronic Provides Complete Capability

Mission Statement

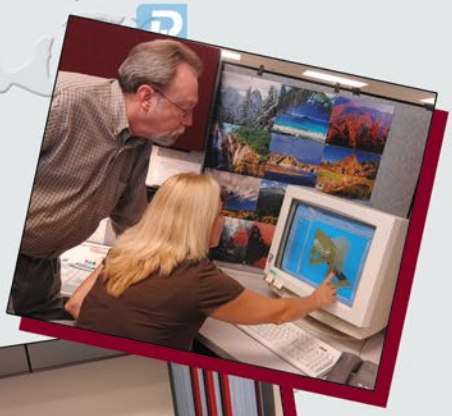
"To utilize product flexibility and application assistance to present quality interconnect solutions which represent value to customers worldwide."

Experience

- Founded in **1966**
- **Involvement** in the development of international connector specifications through EIA®, IEC and ISO as well as PICMG®.
- Introduction of new and **unique connector products** to the electronics industry.
- Patent holder for many **unique connector features and manufacturing techniques.**
- **Vertically integrated** manufacturing – raw materials to finished connectors.

Technology

- **Expertise** with solid machined contacts provides a variety of high reliability connectors including high current density power connectors.
- Quality Assurance lab is **capable of testing** to IEC, EIA, UL, CUL, military and customer-specified requirements.
- **In-house design and development** of connectors based on market need or individual customer requirements.
- **Internal manufacturing capabilities** include automatic precision contact machining, injection molding, stamping, plating operations and connector assembly.
- **Manufacturing locations** in southwest Missouri, U.S.A. (headquarters); Puerto Rico, France, China, Singapore, and India. Total square footage: 407,441.



Support

- **Quality Systems:** Select locations qualified to ISO 9001, ISO 14001, AS9100, MIL-STD-790 and customer "dock to stock" programs. Applicable products qualified to MIL-DTL-24308, AS39029, DSCC 85039, MIL-DTL-28748, Space D32, GSFC S-311-P-4 and GSFC S-311-P-10.
- Compliance to a variety of international and customer specific **environmental requirements.**
- Large **in-house inventory** of finished connectors. Customer specific **stocking programs.**
- Factory direct **technical sales support** in major cities worldwide.
- **One-on-one customer support** from worldwide factory locations.
- World class **web site**.
- **Value-added solutions** and willingness to **develop custom products** with reasonable price and delivery.

Regional Headquarters

Springfield, MO

Auch, France

Singapore

Products described within this catalog may be protected by one or more of the following US patents:

#4,900,261† #5,255,580 #5,329,697
#6,260,268 #6,835,079 #7,115,002

†Patented in Canada, 1992 Other Patents Pending

Positronic Industries' **FEDERAL SUPPLY CODE** (Cage Code) FOR MANUFACTURERS is **28198**

Unless otherwise specified, dimensional tolerances are:

1) ±0.001 inches [0.03 mm] for male contact mating diameters.
2) ±0.003 inches [0.08 mm] for contact termination diameters.
3) ±0.005 inches [0.13 mm] for all other diameters.
4) ±0.015 inches [0.38 mm] for all other dimensions.

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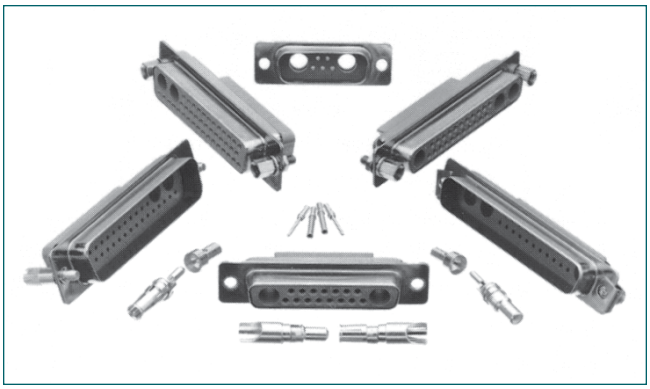
CONNECTOR DESCRIPTIONS

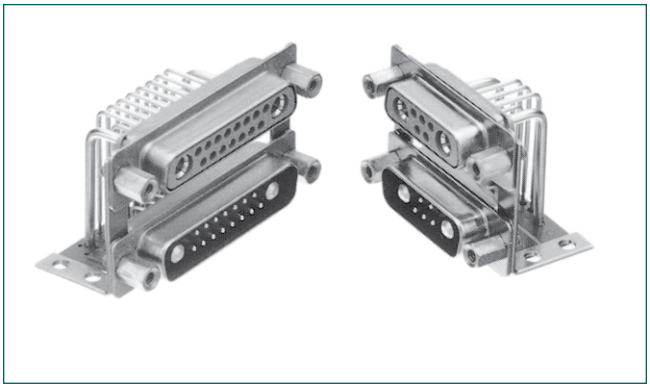
COMBINATION D-SUBMINIATURE STANDARD AND HIGH DENSITY

CB series connectors are available in standard density versions, which have fixed size 20 signal contacts and size 8 power, shielded, high voltage and air contacts. High density CB series connectors offer fixed size 22 signal contacts, size 8 contacts or size 16 power contacts. These connectors are available in various performance levels for best cost/performance ratio. Thermocouple contact options are also available.



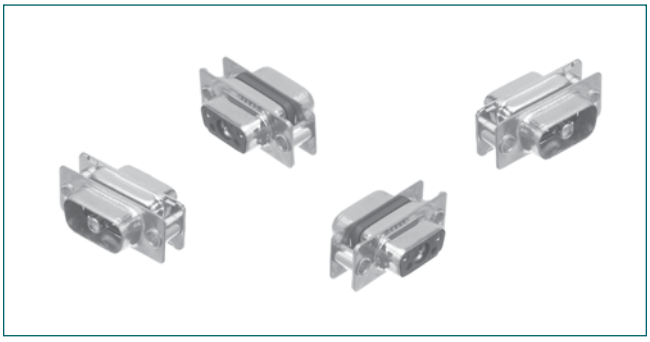
COMBINATION D-SUBMINIATURE CRIMP CONTACTS STANDARD AND HIGH DENSITY

CBC series connectors offer crimp removable contacts for signal, power, shielded, high voltage and air contacts applications. These connectors are available in standard and high density versions. Thermocouple contact options are also available.



COMBINATION CONTACT DUAL PORT CONNECTORS

CBDP series. Offers seventeen different combinations of power and signal contact stacked assemblies. Size 20 signal contacts and size 8 power contacts.



COMBO-D CONNECTOR SAVERS - ACBDP and ACBMP SERIES

ACBDP and ACBMP series. Combo-D connector savers with size 20 and size 8 contacts. Available for all standard Combo-D variants in shell sizes 1 through 6.

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DIMENSIONS ARE IN INCHES [MILLIMETERS].
ALL DIMENSIONS ARE SUBJECT TO CHANGE.

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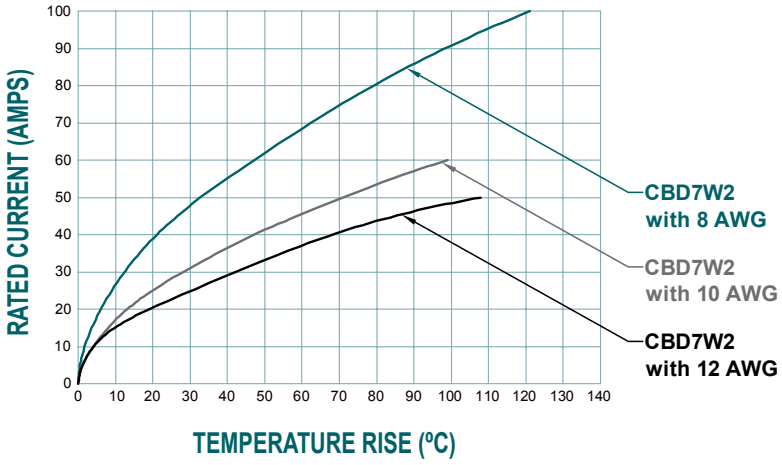
TEMPERATURE RISE CURVES FOR SIZE 8, 10 AND 12 AWG WIRE

7W2



Test conducted in accordance with UL1977.
All power contacts under load.

MC4008D: 8 AWG — Curve developed using a mated CBD7W2F57 and CBC7W2M loaded with MC4008D contacts terminated to 8 AWG wire.

MC4010D: 10 AWG — Curve developed using a mated CBD7W2F36 and CBC7W2M loaded with MC4010D contacts terminated to 10 AWG wire.

MC4012D: 12 AWG — Curve developed using a mated CBD7W2F55 and CBC7W2M loaded with MC4012D contacts terminated to 12 AWG wire.

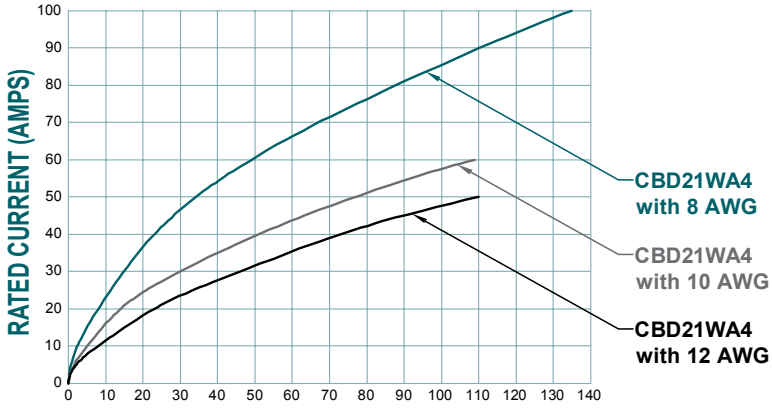
21WA4

Test conducted in accordance with UL1977.
All power contacts under load.

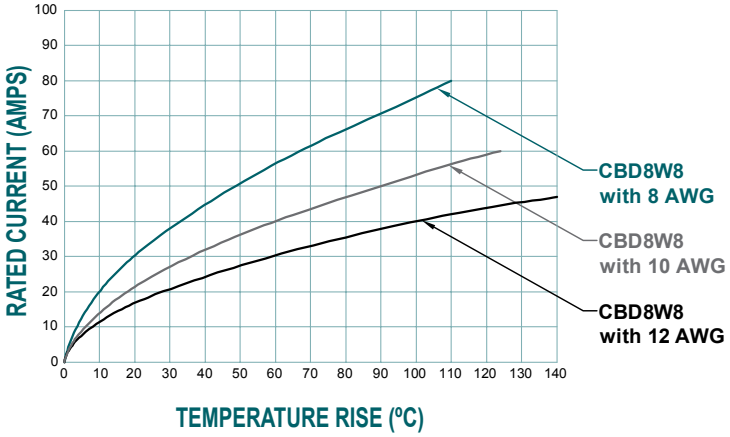
MC4008D: 8 AWG — Curve developed using a mated CBD21WA4F57 and CBC21WA4M loaded with MC4008D contacts terminated to 8 AWG wire.

MC4010D: 10 AWG — Curve developed using a mated CBD21WA4F36 and CBC21WA4M loaded with MC4010D contacts terminated to 10 AWG wire.

MC4012D: 12 AWG — Curve developed using a mated CBD21WA4F55 and CBC21WA4M loaded with MC4012D contacts terminated to 12 AWG wire.



8W8



Test conducted in accordance with UL1977.
All power contacts under load.

MC4008D: 8 AWG — Curve developed using a mated CBD8W8F57 and CBC8W8M loaded with MC4008D contacts terminated to 8 AWG wire.

MC4010D: 10 AWG — Curve developed using a mated CBD8W8F36 and CBC8W8M loaded with MC4010D contacts terminated to 10 AWG wire.

MC4012D: 12 AWG — Curve developed using a mated CBD8W8F55 and CBC8W8M loaded with MC4012D contacts terminated to 12 AWG wire.

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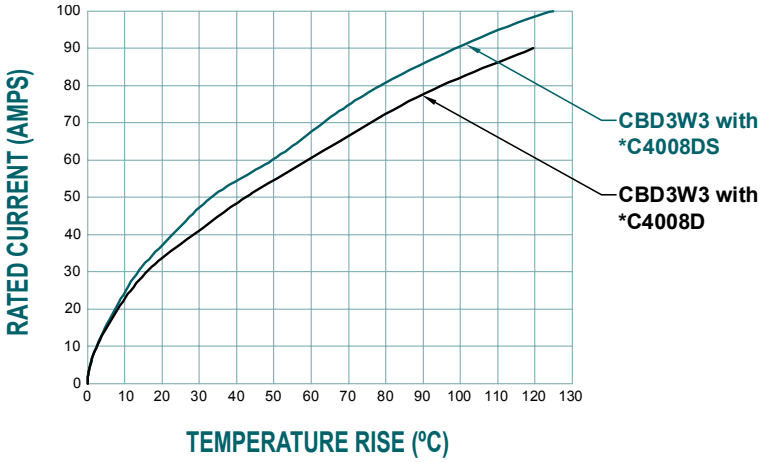
TEMPERATURE RISE CURVE FOR STANDARD AND HIGH CONDUCTIVITY CONTACT MATERIAL

3W3



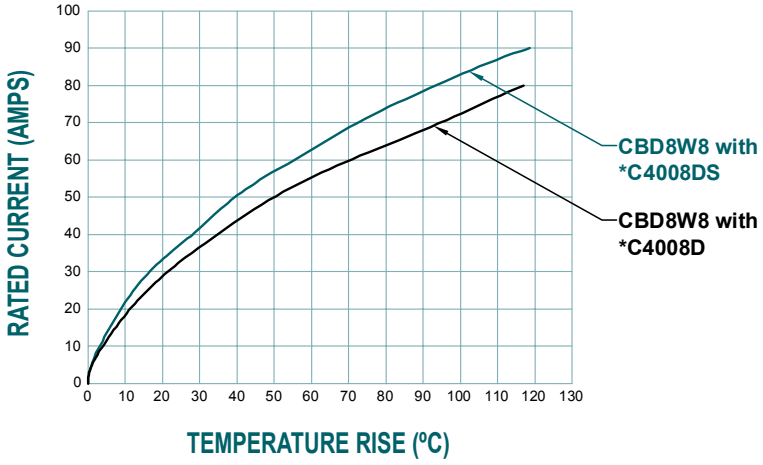
Test conducted in accordance with UL1977. All power contacts under load.

Standard Material: Curve developed using a mated CBD3W3F loaded with FC4008D contacts and CBD3W3M loaded with MC4008D contacts terminated to 8 AWG wire.

High Conductivity: Curve developed using a mated CBD3W3F loaded with FC4008DS contacts and CBD3W3M loaded with MC4008DS contacts terminated to 8 AWG wire.

* indicates contact gender

8W8



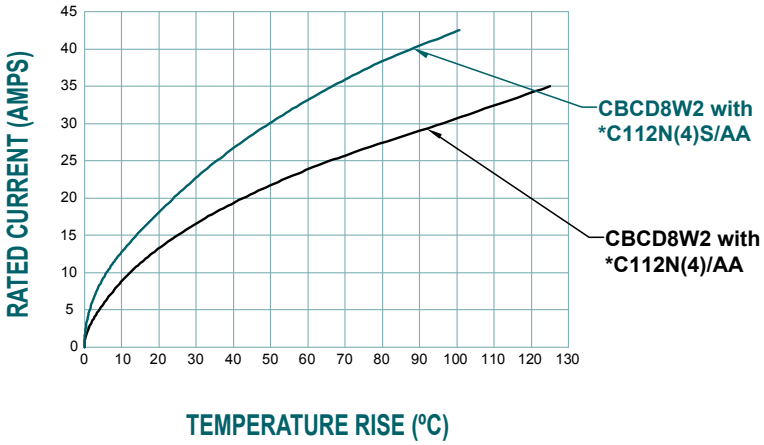
Test conducted in accordance with UL1977. All power contacts under load.

Standard Material: Curve developed using a mated CBD8W8F loaded with FC4008D contacts and CBD8W8M loaded with MC4008D contacts terminated to 8 AWG wire.

High Conductivity: Curve developed using a mated CBD8W8F loaded with FC4008DS contacts and CBD8W8M loaded with MC4008DS contacts terminated to 8 AWG wire.

* indicates contact gender

HIGH DENSITY 8W2



Test conducted in accordance with UL1977. All power contacts under load.

Standard Material: Curve developed using a mated CBCD8W2M loaded with MC112N/AA-133.0 contacts and CBCD8W2S loaded with FC112N4/AA contacts terminated to 12 AWG wire.

High Conductivity: Curve developed using a mated CBCD8W2M loaded with MC112NS-133.0 contacts and CBCD8W2S loaded with FC112N4S/AA contacts terminated to 12 AWG wire.

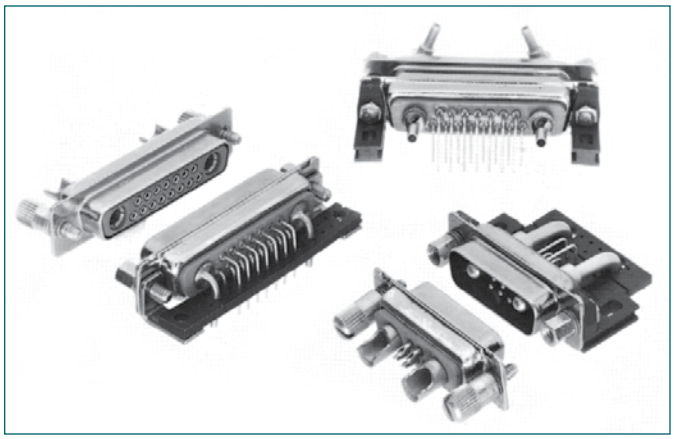
Size 20 Fixed Signal and Thermocouple Contacts

Size 8 Removable Power, Shielded, Air and High Voltage Contacts

UL Recognized File #E49351 **CSA Recognized File #LR54219**

DSCC 85039

Telecommunication UL File #E140980



Combo-D series connectors permit mixed contact combinations of power, shielded, air, high voltage and signal contacts within the same connector body. Twenty-two connector variants are offered in six standard shell sizes.

Three performance levels of Combo-D series connectors are offered: professional, industrial and military. CBD series connectors are quality connectors recommended for use in sheltered, non-corrosive indoor and outdoor environments having normal ventilation, but without temperature or humidity controls. Signal contacts are offered with open entry professional level or PosiBand closed entry industrial level signal contacts. CBD series connectors meet performance requirements of IEC 60807-2, Performance Level One or Two. CBM series connectors are military quality connectors recommended for use in sheltered, mildly corrosive environments having a wide range of temperature, pressure and humidity changes. CBM series connectors will meet the applicable performance requirements of DSCC 85039.

Combo-D series connectors utilize precision machined signal contacts. Connector variants are available with contact terminations for solder and straight and right angle (90°) printed board mount terminations featuring a choice of inch or metric printed board footprints.

Power, shielded and high voltage contacts are removable, having solder and straight and right angle (90°) printed board mount terminations. Power and shielded contacts are available with crimp terminations.

For low level shielding requirements, ferrite inductors may be attached to both signal and power contacts of connectors having contact terminations which are straight or right angle (90°) for printed board mounting applications. For additional information contact Technical Sales.

The female power contacts feature the Large Surface Area (L.S.A.) closed entry contact design which provides maximum mating surfaces between male and female contacts and reduced contact resistance during operation.

A wide assortment of printed board mounting hardware, cable support hoods, and locking systems is available from stock.

A blind mating system is available for applications requiring connector coupling in recessed areas or mobile power coupling systems.

Straight and right angle (90°) PCB mount thermocouple contacts are available, please contact Technical Sales for details.

DIMENSIONS ARE IN INCHES [MILLIMETERS].
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TECHNICAL CHARACTERISTICS

MATERIALS AND FINISHES:

Insulator: Glass filled polyester per ASTM D 5927 UL 94V-0, blue color, and composite.

Contacts: Precision machined copper alloy.

Contact Plating:

SIGNAL: Gold flash over nickel plate and gold 0.000050 [1.27µ] over nickel plate. Other finishes available upon request, see page 72.

POWER: Gold flash over nickel. Other finishes available upon request, see page 72.

SHIELDED: For contact platings, see page 60.

HIGH VOLTAGE: For contact platings, see page 60.

Shells: Steel with tin plate; zinc plate; stainless steel passivated. Other materials and finishes available upon request.

Mounting Spacers and Brackets: Nylon; polyester; copper alloy or steel with zinc plate or tin plate; phosphor bronz e with tin plate; stainless steel, passivated.

Push-On Fasteners: Phosphor bronze and beryllium copper with tin plate.

Jackscrew Systems: Brass or steel with zinc plate or clear zinc plate or tin plate; stainless steel, passivated.

Hoods: Composite and plastic, UL 94V-0; brass or steel with zinc plate. Aluminum; aluminum with electroless nickel plate. For aluminum hoods, zinc content is 1% maximum. Die cast zinc.

Non-magnetic versions are available, contact Technical Sales.

MECHANICAL CHARACTERISTICS:

Signal Contacts, Fixed: Size 20 contacts, male - 0.040 inch [1.02mm] diameter. CBD series has open entry female contacts. PosiBand closed entry female options are also available. CBM series has PosiBand closed entry female contacts, see page 60 for details.

Contact Retention in Insulator: Signal: 9 lbs. [40N]. Power, shielded and high voltage: 22 lbs [98N].

Resistance to Solder Iron Heat: 500°F [260°C] for 10 seconds duration per IEC 60512-6.

Signal Contact Terminations: Solder contacts - 0.042 inch [1.06mm] minimum hole diameter for 20 AWG [0.5 mm²] wire maximum.

Straight Printed Board Mount – 0.028 inch [0.71mm] termination diameter.

Right Angle (90°) Printed Board Mount – 0.028 inch [0.71 mm] termination diameter.

Power Contacts, Removable, Crimp or Solder Termination: Size 8 contact, male – 0.142 inch [3.61mm] mating diameter. Terminations for 6, 8, 10, 12, and 16 AWG. Female contact features Large Surface Area (L.S.A.) closed entry contact design utilizing BeCu mechanical retention member. Closed crimp barrel.

Power Contacts, Printed Board Mount: Size 8 contact, male – 0.142 inch [3.61mm] mating diameter. Printed board terminations with 0.078 inch [1.98mm], 0.094 inch [2.39mm] and 0.125 inch [3.18mm] termination diameters.

Shielded Contacts, Removable: See table of cable sizes for contact termination dimensions, page 70.

High Voltage Contacts: Straight and right angle (90°) terminations – 0.041 inch [1.04mm] minimum hole diameter.

Shells: Male shells may be dimpled for EMI/ESD ground paths.

Polarization: Trapezoidally shaped shells and polarized jackscrews.

Mounting to Angle Brackets: Jackscrews and riveted fasteners with 0.120 inch [3.05mm] diameter hole, and threaded riveted fasteners with 4-40 threads and nylon inserts.

Mounting to Printed Board: Rapid installation push-on fasteners and threaded posts.

Locking Systems: Jackscrews and vibration locking systems.

Mechanical Operations: CBD series, open entry contacts, 500 operations. CBD series, PosiBand closed entry and CBM series, 1,000 operations. Per IEC 60512-5.

ELECTRICAL CHARACTERISTICS:

SIZE 20 CONTACTS

Contact Current Rating: 7.5 amperes nominal.
Initial Contact Resistance: 0.008 ohms maximum.
Proof Voltage: 1000 V r.m.s.

SIZE 8 CONTACTS

POWER CONTACTS

Contact Current Rating - Tested per UL 1977:
Standard Contact Material:
0.078 inches diameter / 12 AWG terminations: 39 amperes.
0.094 inches diameter / 10 AWG terminations: 50 amperes.
0.125 inches diameter / 8 AWG terminations: 70 amperes.
See Temperature Rise Curves on page 1 for details.
High Conductivity Contact Material:
8 AWG terminations: 80 amperes.
See Temperature Rise Curves on page 2 for details.
Initial Contact Resistance:
Standard Contact Material: 0.0005 ohms max. per IEC 60512-2, Test 2b.
High Conductivity Contact Material: 0.00035 ohms max. per IEC 60512-2, Test 2b.
Proof Voltage: 1000 V r.m.s.

SHIELDED CONTACTS

For electrical characteristics, see page 61.

HIGH VOLTAGE CONTACTS

For electrical characteristics, see page 61.

CONNECTOR

Insulation Resistance: 5 G ohms.
Clearance and Creepage Distance: 0.039 [1.0mm] minimum.
Working Voltage: 300 V r.m.s.

CLIMATIC CHARACTERISTICS:

Temperature Range: -55°C to +125°C.
Damp Heat, Steady State: 10 days.

THERMOCOUPLE CONTACTS:

Straight and right angle PCB mount contacts are available, please contact Technical Sales for details.

Size 20 crimp contacts are available in CBC series, see page 66 for details.

CONTACT VARIANTS

FACE VIEW OF MALE OR REAR VIEW OF FEMALE

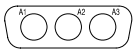
Note: Connectors can be kitted with all applicable removable contacts, contact Technical Sales for connector part number.

SHELL SIZE 1

*1 2WK2

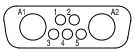
5W1

SHELL SIZE 2

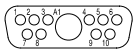


3W3

*2 3WK3

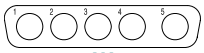


7W2

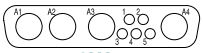


11W1

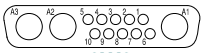
SHELL SIZE 3



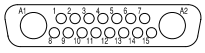
5W5



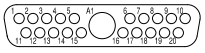
9W4



13W3

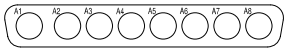


17W2

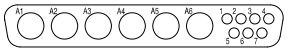


21W1

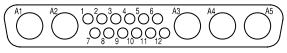
SHELL SIZE 4



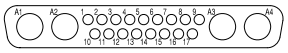
8W8



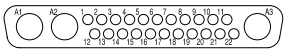
13W6



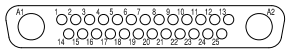
17W5



21WA4

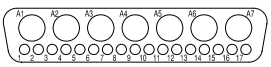


25W3

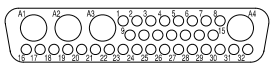


27W2

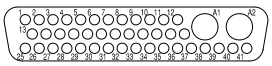
SHELL SIZE 5



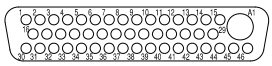
24W7



36W4

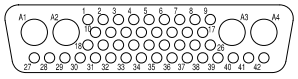


43W2



47W1

SHELL SIZE 6



46W4

Notes:

*1 2WK2 connectors have 1 male and 1 female contacts. Female connector should be loaded with female contact in A2 position.

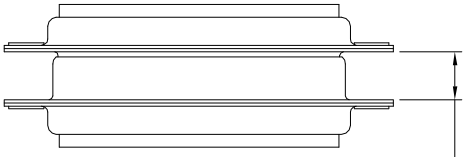
*2 3WK3 male variant contains 2 male contacts and 1 female contact. Female variant contains 2 female contacts and 1 male contact

DIMENSIONS ARE IN INCHES [MILLIMETERS].
ALL DIMENSIONS ARE SUBJECT TO CHANGE.

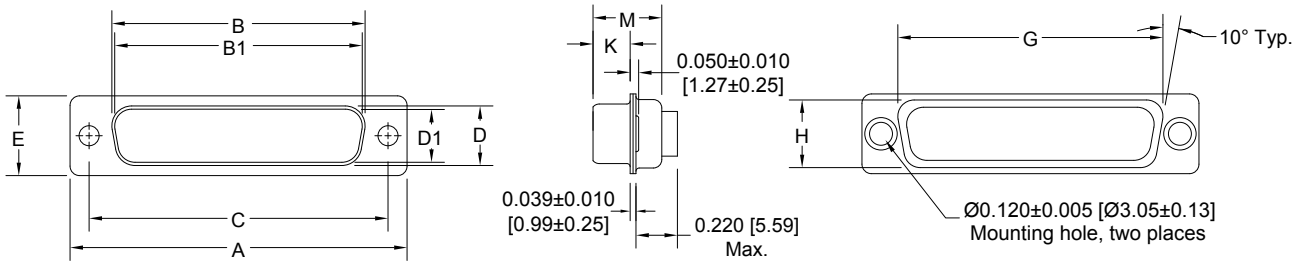
STANDARD SHELL ASSEMBLY

CBD3W3M00000 CBD5W5M00000

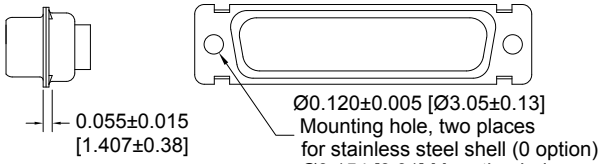
RECOMMENDED MATING DIMENSIONS



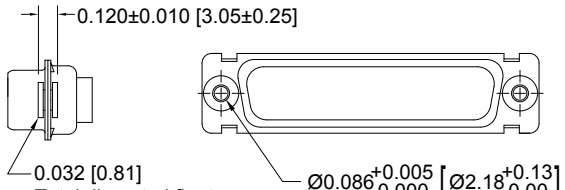
Shell Sizes 1 & 2 =
0.265±0.015 [6.73±0.38]
Shell Sizes 3, 4, 5 & 6 =
0.256±0.015 [6.50±0.38]



OPTIONAL SHELL ASSEMBLY (0, 02)



OPTIONAL SHELL ASSEMBLY WITH UNIVERSAL FLOAT MOUNTS (F)

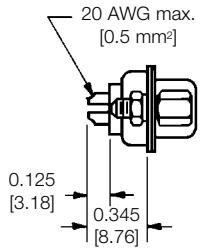


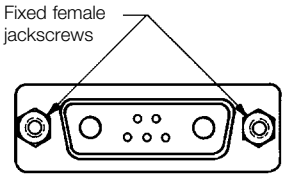
SHELL SIZES	A ±0.015 [0.38]	B ±0.005 [0.13]	B1 ±0.005 [0.13]	C ±0.005 [0.13]	D ±0.005 [0.13]	D1 ±0.005 [0.13]	E ±0.015 [0.38]	G ±0.010 [0.25]	H ±0.010 [0.25]	K ±0.005 [0.13]	M ±0.010 [0.25]
SHELL SIZE 1 MALE	1.213 [30.81]		0.666 [16.92]	0.984 [24.99]		0.329 [8.36]	0.494 [12.55]	0.759 [19.28]	0.422 [10.72]	0.233 [5.92]	0.422 [10.72]
SHELL SIZE 1 FEMALE	1.213 [30.81]	0.643 [16.33]		0.984 [24.99]	0.311 [7.90]		0.494 [12.55]	0.759 [19.28]	0.422 [10.72]	0.243 [6.17]	0.429 [10.90]
SHELL SIZE 2 MALE	1.541 [39.14]		0.994 [25.25]	1.312 [33.32]		0.329 [8.36]	0.494 [12.55]	1.083 [27.51]	0.422 [10.72]	0.233 [5.92]	0.422 [10.72]
SHELL SIZE 2 FEMALE	1.541 [39.14]	0.971 [24.66]		1.312 [33.32]	0.311 [7.90]		0.494 [12.55]	1.083 [27.51]	0.422 [10.72]	0.243 [6.17]	0.429 [10.90]
SHELL SIZE 3 MALE	2.088 [53.04]		1.534 [38.96]	1.852 [47.04]		0.329 [8.36]	0.494 [12.55]	1.625 [41.28]	0.422 [10.72]	0.230 [5.84]	0.426 [10.82]
SHELL SIZE 3 FEMALE	2.088 [53.04]	1.511 [38.38]		1.852 [47.04]	0.311 [7.90]		0.494 [12.55]	1.625 [41.28]	0.422 [10.72]	0.243 [6.17]	0.429 [10.90]
SHELL SIZE 4 MALE	2.729 [69.32]		2.182 [55.42]	2.500 [63.50]		0.329 [8.36]	0.494 [12.55]	2.272 [57.71]	0.422 [10.72]	0.230 [5.84]	0.426 [10.82]
SHELL SIZE 4 FEMALE	2.729 [69.32]	2.159 [54.84]		2.500 [63.50]	0.311 [7.90]		0.494 [12.55]	2.272 [57.71]	0.422 [10.72]	0.243 [6.17]	0.429 [10.90]
SHELL SIZE 5 MALE	2.635 [66.93]		2.079 [52.81]	2.406 [61.11]		0.441 [11.20]	0.605 [15.37]	2.178 [55.32]	0.534 [13.56]	0.230 [5.84]	0.426 [10.82]
SHELL SIZE 5 FEMALE	2.635 [66.93]	2.064 [52.43]		2.406 [61.11]	0.423 [10.74]		0.605 [15.37]	2.178 [55.32]	0.534 [13.56]	0.243 [6.17]	0.429 [10.90]
SHELL SIZE 6 MALE	2.729 [69.32]		2.212 [56.18]	2.500 [63.50]		0.503 [12.78]	0.668 [16.97]	2.302 [58.47]	0.596 [15.14]	0.230 [5.84]	0.426 [10.82]
SHELL SIZE 6 FEMALE	2.729 [69.32]	2.189 [55.60]		2.500 [63.50]	0.485 [12.32]		0.668 [16.97]	2.302 [58.47]	0.596 [15.14]	0.243 [6.17]	0.429 [10.90]

DIMENSIONS ARE IN INCHES [MILLIMETERS].
ALL DIMENSIONS ARE SUBJECT TO CHANGE.

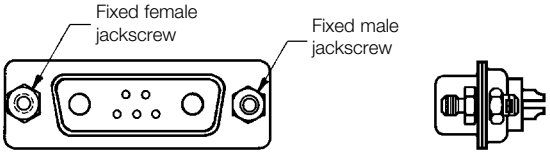
SOLDER CUP CONNECTOR

CODE 2





For solder cup contacts, specify codae 2 in step 4 of ordering information.



Fixed male and female polarized jackscrews available. Specify code T6 in step 7 of ordering information.

Typical part number: CBD7W2M200T60

Typical part number: CBD7W2M200T0

CBD17W2F200E0 with FS4008D contacts.

CBD17W2M55B30T20

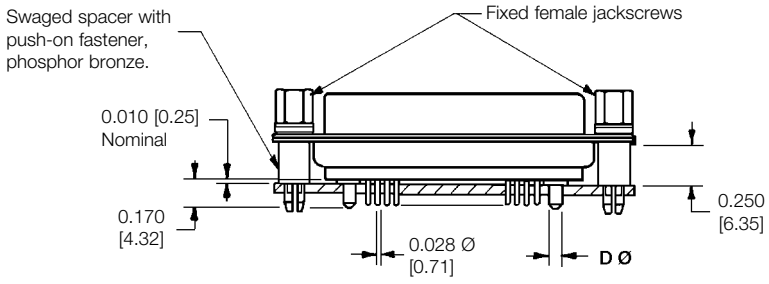
STRAIGHT PRINTED BOARD MOUNT CONNECTOR

CODE 3, 35, 36 AND 37

For Code 93 Press-Fit Board Mount Connectors, see page 20.

CONTACT CODE	D Ø
3	---------
35	0.078 [1.98]
36	0.094 [2.39]
37	0.125 [3.18]

For straight printed board mount contacts, specify code no. in step 4 of ordering information.

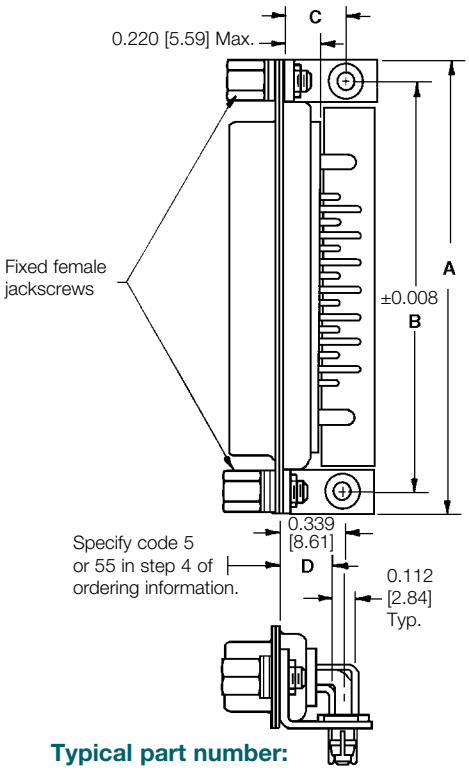


Typical part number: CBD17W2F35S60T2X

DIMENSIONS ARE IN INCHES [MILLIMETERS].
ALL DIMENSIONS ARE SUBJECT TO CHANGE.

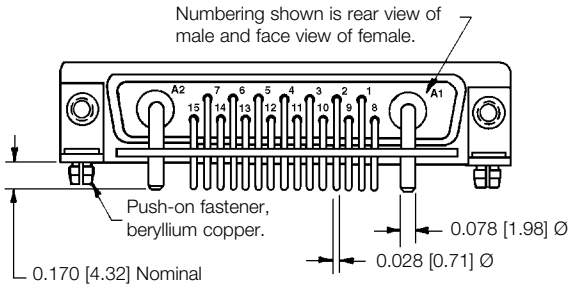
RIGHT ANGLE (90°) PRINTED BOARD MOUNT CONNECTOR
WITH 0.078 [1.98] Ø POWER CONTACTS
CODE 5 AND 55, 0.283 [7.19] CONTACT EXTENSION

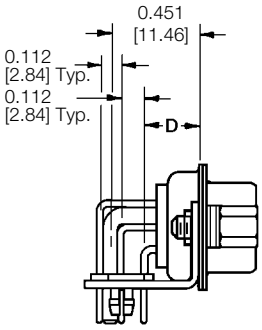
See temperature rise curves on pages 1 and 2



Typical part number:
CBD17W2M55R7NT20

CBD***R7*** 0.283 [7.19] CONTACT EXTENSION				
SHELL SIZE	**A**	**B**	**C**	**D**
SHELL SIZE 1	1.204 [30.58]	0.984 [24.99]	0.339 [8.61]	0.283 [7.19]
SHELL SIZE 2	1.532 [38.91]	1.312 [33.32]	0.339 [8.61]	0.283 [7.19]
SHELL SIZE 3	2.072 [52.63]	1.852 [47.04]	0.339 [8.61]	0.283 [7.19]
SHELL SIZE 4	2.720 [69.09]	2.500 [63.50]	0.339 [8.61]	0.283 [7.19]
SHELL SIZE 5	2.626 [66.70]	2.406 [61.11]	0.395 [10.03]	0.283 [7.19]

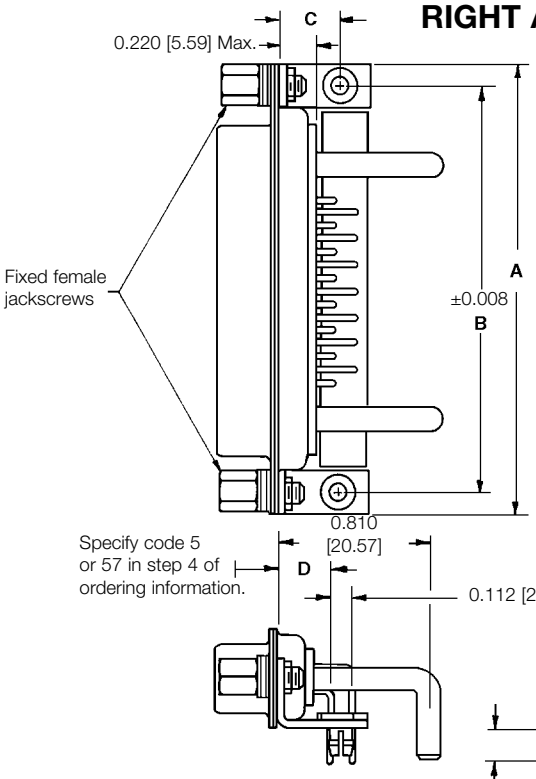




Typical part number:
CBD36W4F55R7NT2X

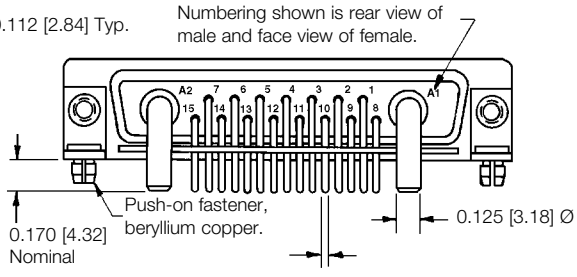
RIGHT ANGLE (90°) PRINTED BOARD MOUNT CONNECTOR
WITH 0.125 [3.18] Ø POWER CONTACTS
CODE 5 AND 57, 0.283 [7.19] CONTACT EXTENSION

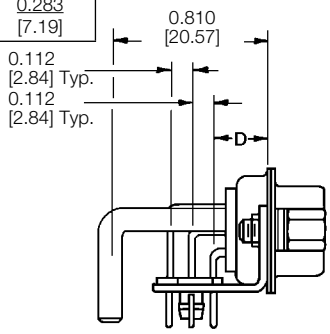
See temperature rise curves on pages 1 and 2.



Typical part number:
CBD17W2M57R7NT20

CBD***R7*** 0.283 [7.19] CONTACT EXTENSION				
SHELL SIZE	**A**	**B**	**C**	**D**
SHELL SIZE 1	1.204 [30.58]	0.984 [24.99]	0.339 [8.61]	0.283 [7.19]
SHELL SIZE 2	1.532 [38.91]	1.312 [33.32]	0.339 [8.61]	0.283 [7.19]
SHELL SIZE 3	2.072 [52.63]	1.852 [47.04]	0.339 [8.61]	0.283 [7.19]
SHELL SIZE 4	2.720 [69.09]	2.500 [63.50]	0.339 [8.61]	0.283 [7.19]
SHELL SIZE 5	2.626 [66.70]	2.406 [61.11]	0.395 [10.03]	0.283 [7.19]





Typical part number:
CBD36W4F57R7NT2X

SHELL SIZE 6

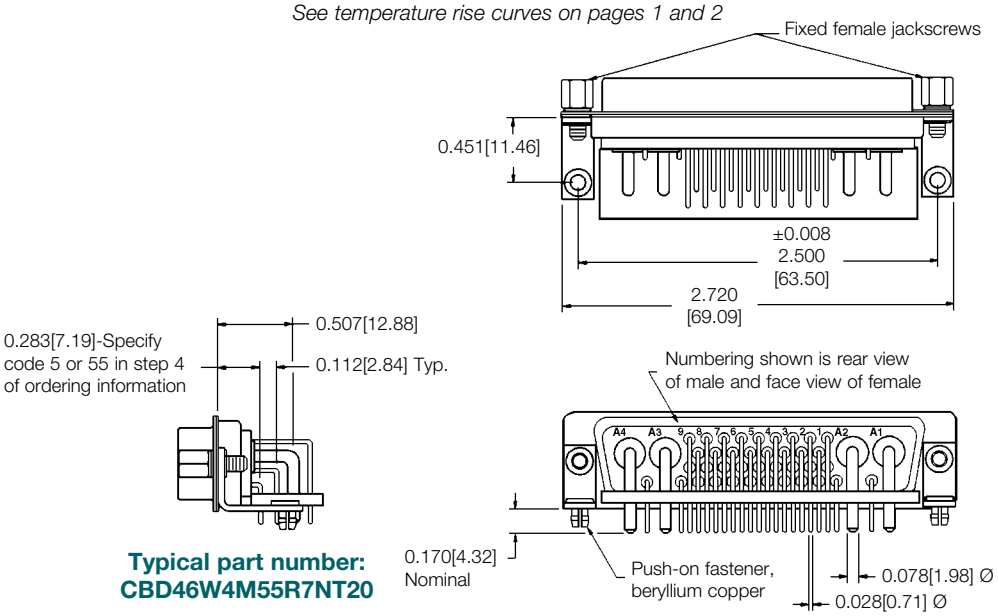
RIGHT ANGLE (90°) PRINTED BOARD MOUNT CONNECTOR

WITH 0.078 [1.98] Ø POWER CONTACTS

CODE 5 AND 55, 0.283 [7.19] CONTACT EXTENSION

CONNECTOR VARIANT 46W4

See temperature rise curves on pages 1 and 2



Typical part number:
CBD46W4M55R7NT20

SHELL SIZE 6

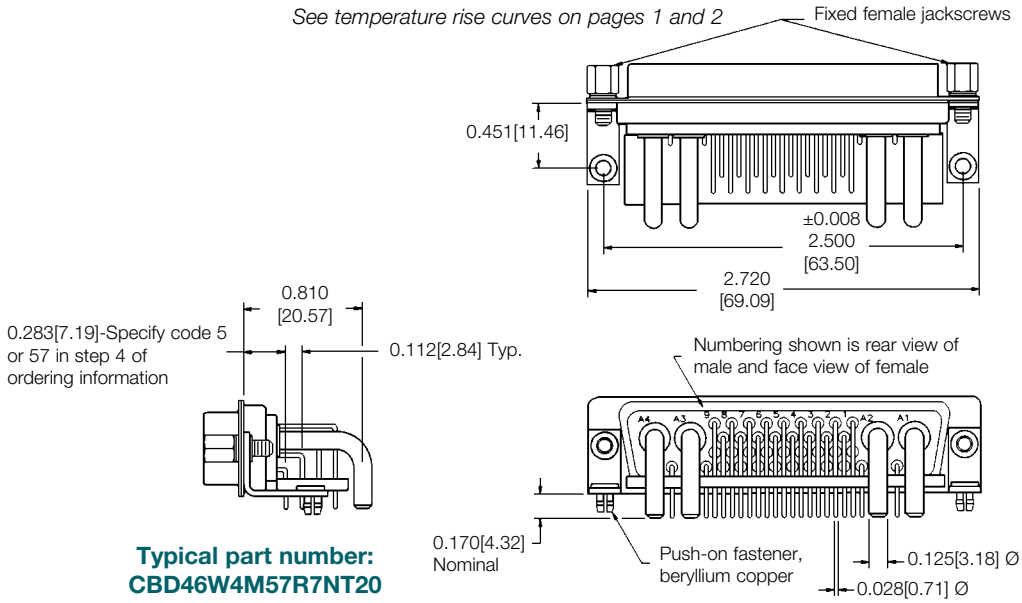
RIGHT ANGLE (90°) PRINTED BOARD MOUNT CONNECTOR

WITH 0.125 [3.18] Ø POWER CONTACTS

CODE 5 OR 57, 0.283 [7.19] CONTACT EXTENSION

CONNECTOR VARIANT 46W4

See temperature rise curves on pages 1 and 2

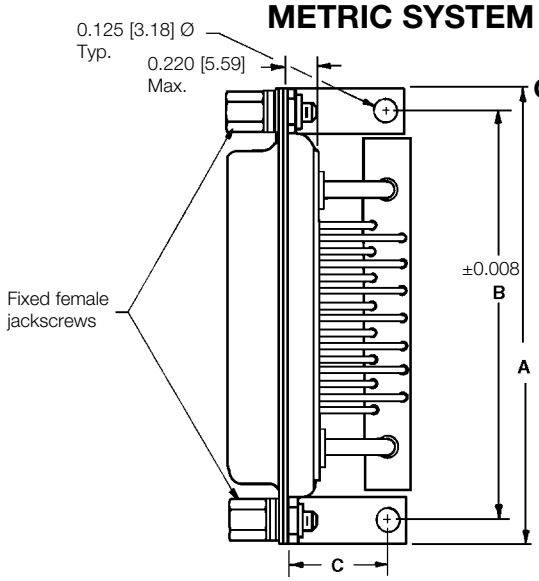


Typical part number:
CBD46W4M57R7NT20

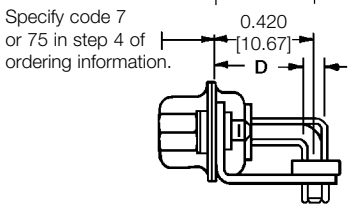
DIMENSIONS ARE IN INCHES [MILLIMETERS].
ALL DIMENSIONS ARE SUBJECT TO CHANGE.

METRIC SYSTEM RIGHT ANGLE (90°) PRINTED BOARD MOUNT CONNECTOR
WITH 0.078 [1.98] Ø POWER CONTACTS
CODE 7 AND 75, 0.370 [9.40] CONTACT EXTENSION

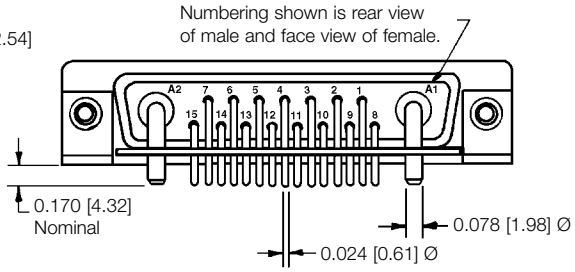
See temperature rise curves on pages 1 and 2

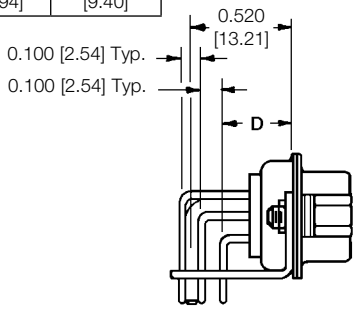


CBD***R7*** 0.370 [9.40] CONTACT EXTENSION				
SHELL SIZE	A	B	C	D
SHELL SIZE 1	1.204 [30.58]	0.984 [24.99]	0.420 [10.67]	0.370 [9.40]
SHELL SIZE 2	1.532 [38.91]	1.312 [33.32]	0.420 [10.67]	0.370 [9.40]
SHELL SIZE 3	2.072 [52.63]	1.852 [47.04]	0.420 [10.67]	0.370 [9.40]
SHELL SIZE 4	2.720 [69.09]	2.500 [63.50]	0.420 [10.67]	0.370 [9.40]
SHELL SIZE 5	2.626 [66.70]	2.406 [61.11]	0.470 [11.94]	0.370 [9.40]



Typical part number:
CBD17W2M75R70T20

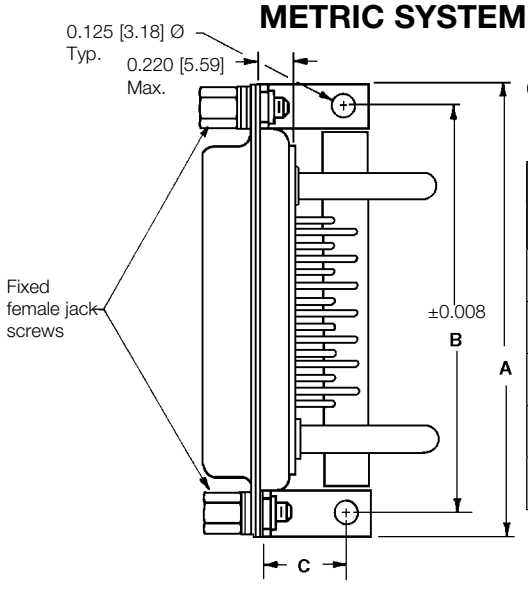




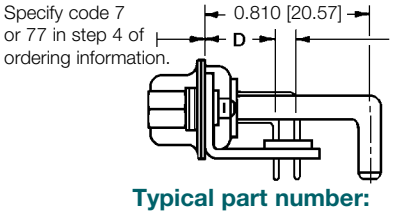
Typical part number:
CBD36W4M75R70T20

METRIC SYSTEM RIGHT ANGLE (90°) PRINTED BOARD MOUNT CONNECTOR
WITH 0.125 [3.18] Ø POWER CONTACTS
CODE 7 AND 77, 0.370 [9.40] CONTACT EXTENSION

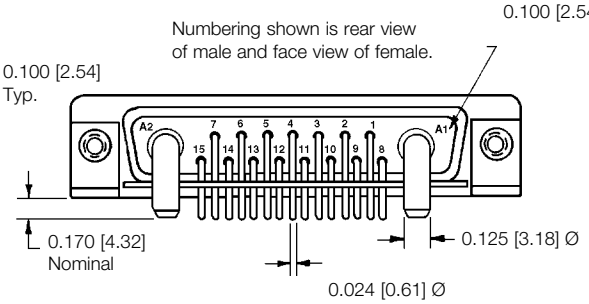
See temperature rise curves on pages 1 and 2

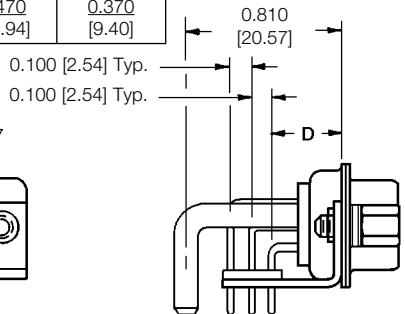


CBD***R7*** 0.370 [9.40] CONTACT EXTENSION				
SHELL SIZE	A	B	C	D
SHELL SIZE 1	1.204 [30.58]	0.984 [24.99]	0.420 [10.67]	0.370 [9.40]
SHELL SIZE 2	1.532 [38.91]	1.312 [33.32]	0.420 [10.67]	0.370 [9.40]
SHELL SIZE 3	2.072 [52.63]	1.852 [47.04]	0.420 [10.67]	0.370 [9.40]
SHELL SIZE 4	2.720 [69.09]	2.500 [63.50]	0.420 [10.67]	0.370 [9.40]
SHELL SIZE 5	2.626 [66.70]	2.406 [61.11]	0.470 [11.94]	0.370 [9.40]



Typical part number:
CBD17W2M77R70T20

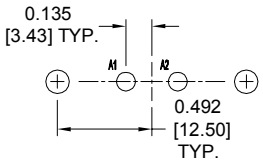




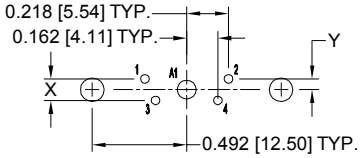
Typical part number:
CBD36W4M77R70T20

RIGHT ANGLE (90°) PRINTED BOARD CONTACT HOLE PATTERN WITH 0.078 [1.98] Ø POWER CONTACTS AND STRAIGHT PRINTED BOARD CONTACT HOLE PATTERN WITH 0.078 [1.98] Ø, 0.094 [2.39] Ø AND 0.125 [3.18] Ø POWER CONTACTS

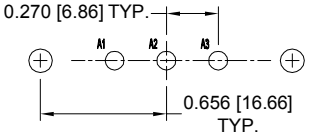
HOLE IDENTIFICATION SHOWN FOR MALE CONNECTOR; USE MIRROR IMAGE FOR FEMALE CONNECTOR.
MOUNT CONNECTOR WITH MATING FACE POSITIONED TO FOLLOW DIRECTION OF ARROWS.



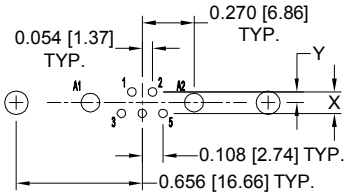
2WK2



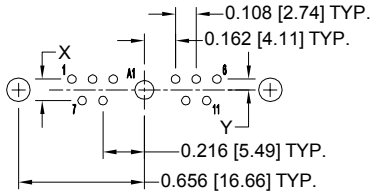
5W1



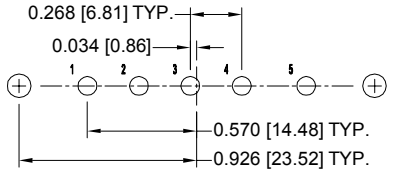
3W3/3WK3



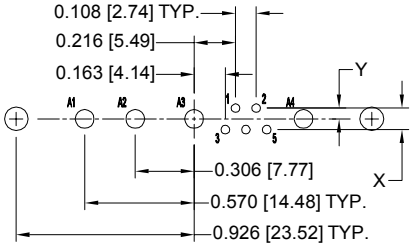
7W2



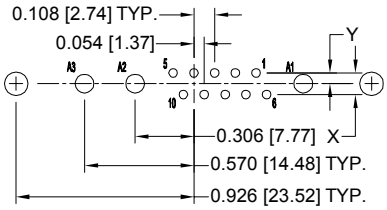
11W1



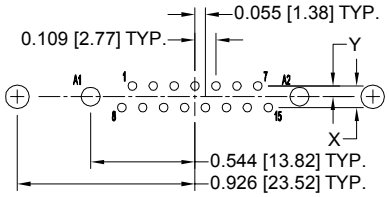
5W5



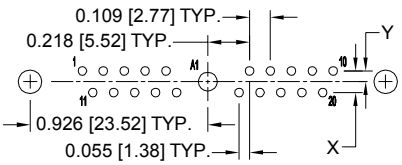
9W4



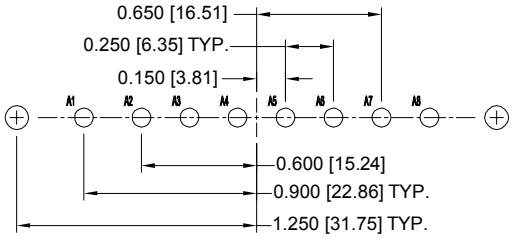
13W3



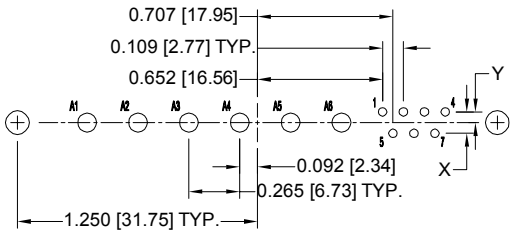
17W2



21W1

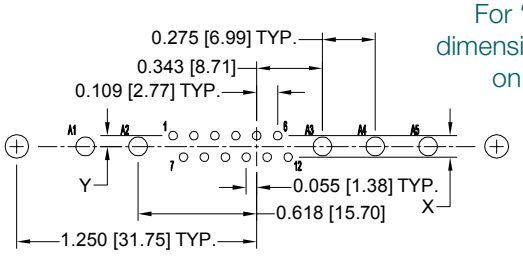


8W8

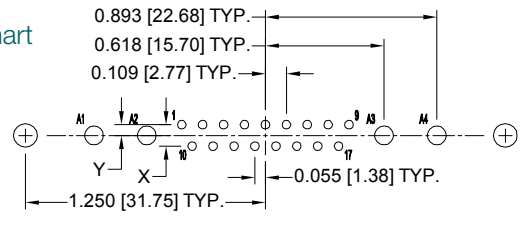


13W6

For “X” and “Y” dimensions, see chart on page 12.



17W5



21WA4

NOTE: For suggested printed board recommended drill hole sizes, plating and finished hole sizes for compliant contact termination positions, see page 75.

For press-fit connector installation tools, see page 76.

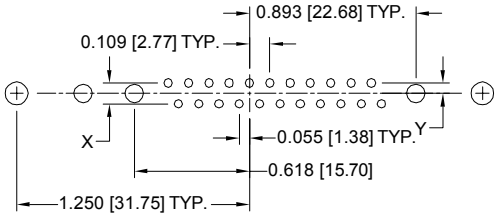
SUGGESTED PRINTED BOARD HOLE SIZES:

Suggest 0.045 [1.14] Ø hole for signal contact termination positions.
Suggest 0.098 [2.49] Ø hole for 0.078 [1.98] Ø power contact termination positions.
Suggest 0.114 [2.90] Ø hole for 0.094 [2.39] Ø power contact termination positions.
Suggest 0.145 [3.68] Ø hole for 0.125 [3.18] Ø power contact termination positions.
Suggest 0.123 ±0.003 [3.12] Ø hole for mounting connector with push-on fasteners.

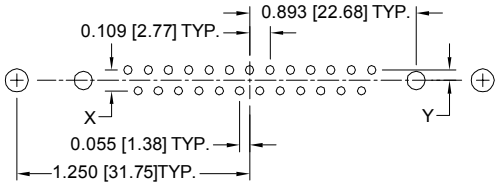
**DIMENSIONS ARE IN INCHES [MILLIMETERS].
ALL DIMENSIONS ARE SUBJECT TO CHANGE.**

RIGHT ANGLE (90°) PRINTED BOARD CONTACT HOLE PATTERN WITH 0.078 [1.98] Ø POWER CONTACTS AND STRAIGHT PRINTED BOARD CONTACT HOLE PATTERN WITH 0.078 [1.98] Ø, 0.094 [2.39] Ø AND 0.125 [3.18] Ø POWER CONTACTS

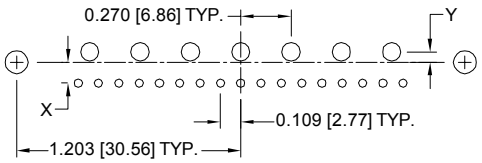
HOLE IDENTIFICATION SHOWN FOR MALE CONNECTOR; USE MIRROR IMAGE FOR FEMALE CONNECTOR.
MOUNT CONNECTOR WITH MATING FACE POSITIONED TO FOLLOW DIRECTION OF ARROWS.



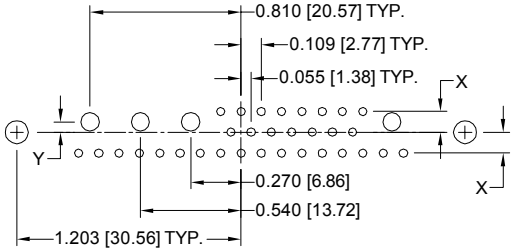
25W3



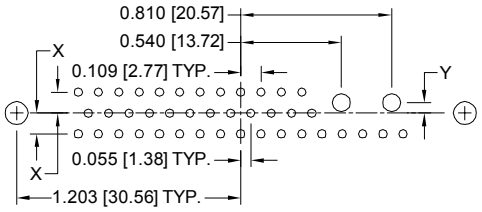
27W2



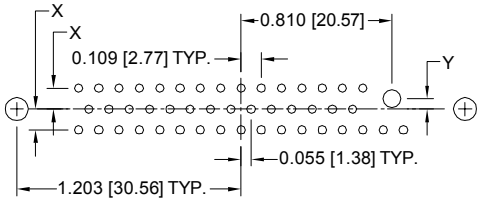
24W7



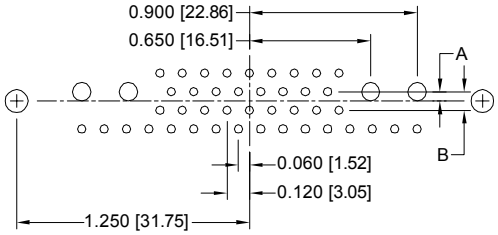
36W4



43W2



47W1



46W4

CODE NO.	X	Y	A	B
3	0.112 [2.84]	0.056 [1.42]	0.050 [1.27]	0.100 [2.54]
35				
36				
37				
5	0.112 [2.84]	0.056 [1.42]	0.056 [1.42]	0.112 [2.84]
55				
7	0.100 [2.54]	0.050 [1.27]	0.050 [1.27]	0.100 [2.54]
75				

SUGGESTED PRINTED BOARD HOLE SIZES:

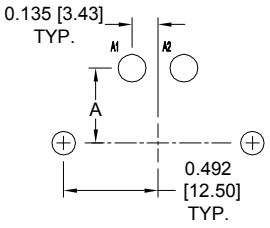
Suggest 0.045 [1.14] Ø hole for signal contact termination positions.
Suggest 0.098 [2.49] Ø hole for 0.078 [1.98] Ø power contact termination positions.
Suggest 0.114 [2.90] Ø hole for 0.094 [2.39] Ø power contact termination positions.
Suggest 0.145 [3.68] Ø hole for 0.125 [3.18] Ø power contact termination positions.
Suggest 0.123 ±0.003 [3.12] Ø hole for mounting connector with push-on fasteners.

NOTE: For suggested printed board recommended drill hole sizes, plating and finished hole sizes for compliant contact termination positions, see page 75.

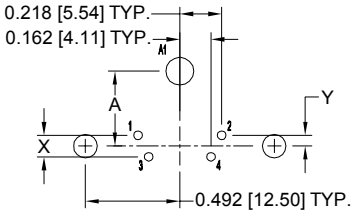
For press-fit connector installation tools, see page 76.

RIGHT ANGLE (90°) PRINTED BOARD CONTACT HOLE PATTERN WITH 0.125 [3.18] Ø POWER CONTACTS

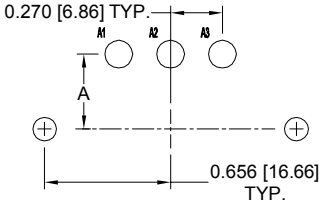
HOLE IDENTIFICATION SHOWN FOR MALE CONNECTOR; USE MIRROR IMAGE FOR FEMALE CONNECTOR.
MOUNT CONNECTOR WITH MATING FACE POSITIONED TO FOLLOW DIRECTION OF ARROWS.



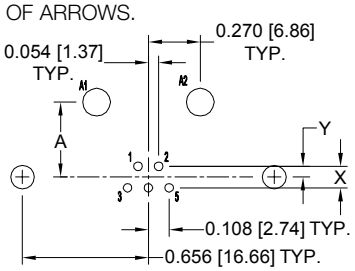
2WK2



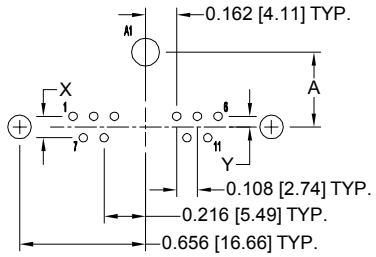
5W1



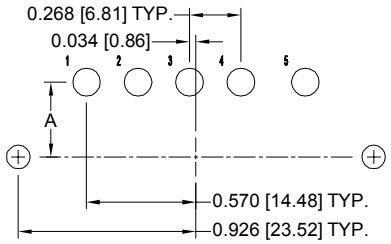
3W3/3WK3



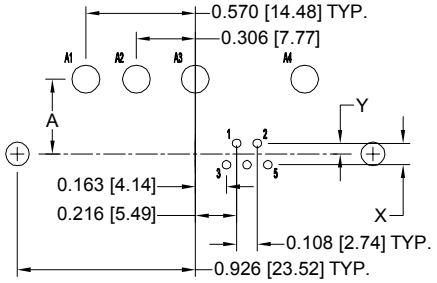
7W2



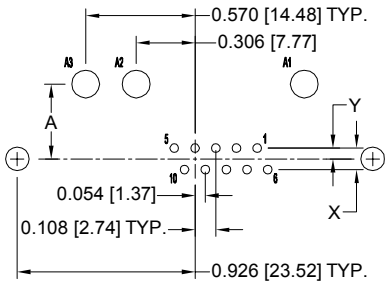
11W1



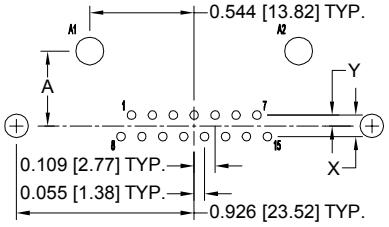
5W5



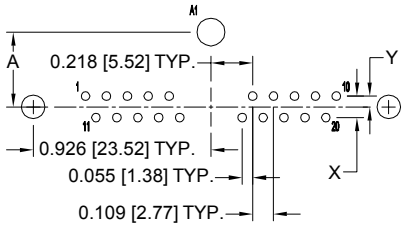
9W4



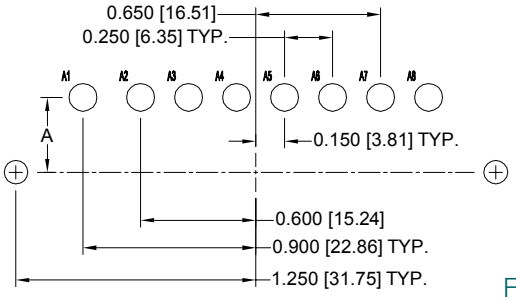
13W3



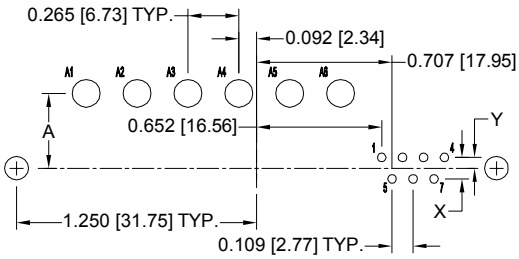
17W2



21W1

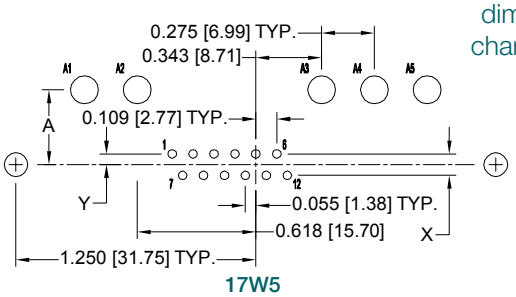


8W8

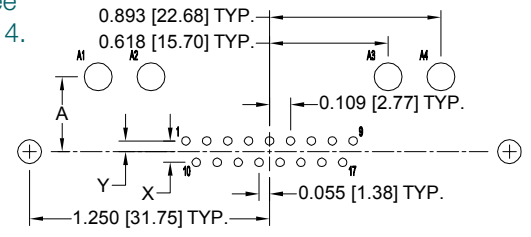


13W6

For “A”, “B”, “X” and “Y” dimensions, see chart on page 14.



17W5



21WA4

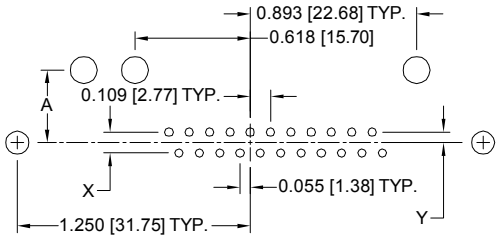
SUGGESTED PRINTED BOARD HOLE SIZES:

Suggest 0.045 [1.14] Ø hole for signal contact termination positions.
Suggest 0.145 [3.68] Ø hole for power contact termination positions.
Suggest 0.123±0.003 [3.12] Ø hole for mounting connector with push-on fasteners.

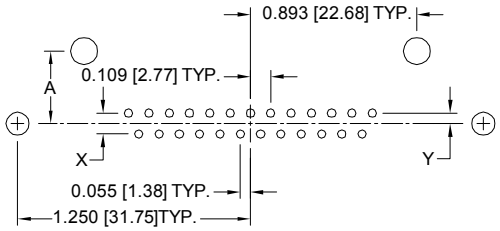
DIMENSIONS ARE IN INCHES [MILLIMETERS].
ALL DIMENSIONS ARE SUBJECT TO CHANGE.

RIGHT ANGLE (90°) PRINTED BOARD CONTACT HOLE PATTERN WITH 0.125 [3.18] Ø POWER CONTACTS

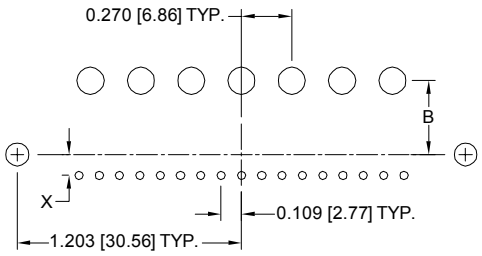
HOLE IDENTIFICATION SHOWN FOR MALE CONNECTOR; USE MIRROR IMAGE FOR FEMALE CONNECTOR.
MOUNT CONNECTOR WITH MATING FACE POSITIONED TO FOLLOW DIRECTION OF ARROWS.



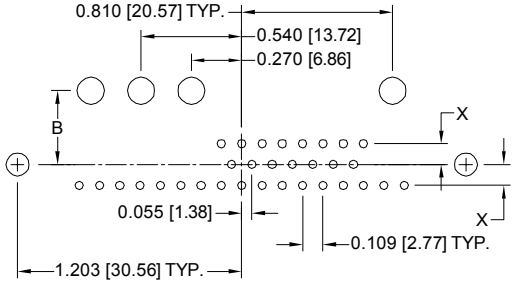
25W3



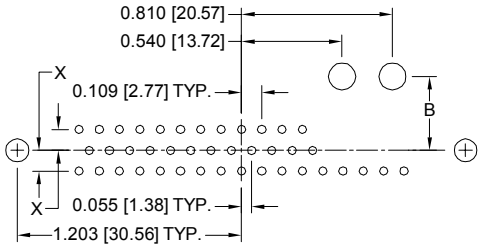
27W2



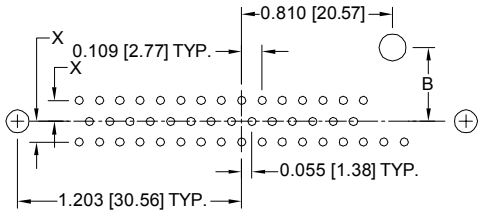
24W7



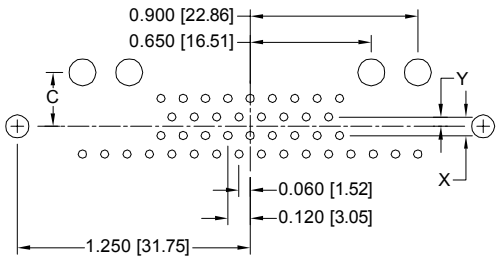
36W4



43W2



47W1



46W4

CODE NO.	5 & 57	7 & 77
A	0.471 [11.96]	0.390 [9.91]
B	0.415 [10.54]	0.340 [8.64]
C	0.359 [9.12]	0.290 [7.37]
X	0.112 [2.84]	0.100 [2.54]
Y	0.056 [1.42]	0.050 [1.27]

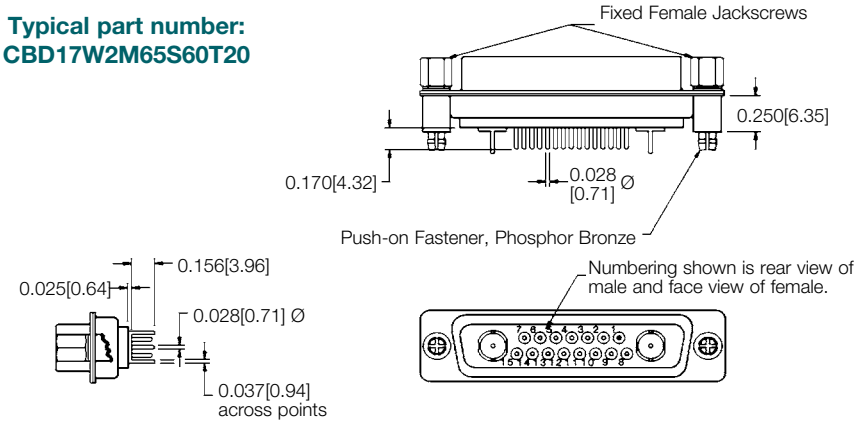
SUGGESTED PRINTED BOARD HOLE SIZES:

Suggest 0.045 [1.14] Ø hole for signal contact termination positions.
Suggest 0.145 [3.68] Ø hole for power contact termination positions.
Suggest 0.123±0.003 [3.12] Ø hole for mounting connector with push-on fasteners.

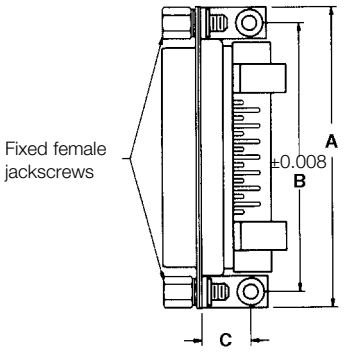
DIMENSIONS ARE IN INCHES [MILLIMETERS].
ALL DIMENSIONS ARE SUBJECT TO CHANGE.

STRAIGHT PRINTED BOARD MOUNT CONNECTOR
WITH FDS4201D OR MDS4201D SHIELDED CONTACTS
CODE 65

Typical part number:
CBD17W2M65S60T20

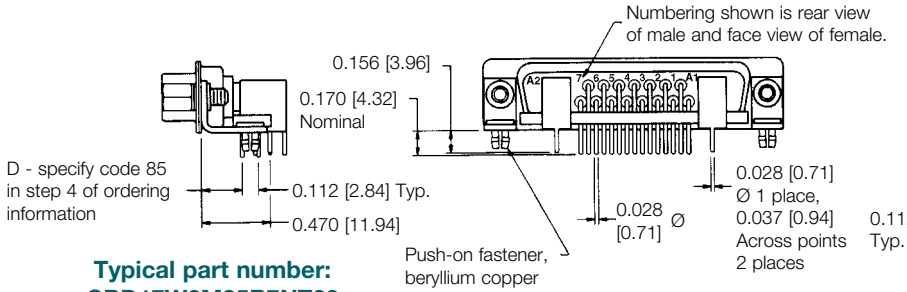


RIGHT ANGLE (90°) PRINTED BOARD MOUNT CONNECTOR
WITH FRT4201D OR MRT4201D SHIELDED CONTACTS
CODE 85

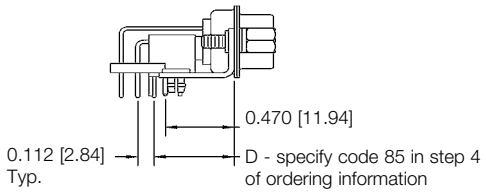


CBD**85**** 0.283 [7.19] CONTACT EXTENSION				
SHELL SIZE	**A**	**B**	**C**	**D**
SHELL SIZE 1	1.204 [30.58]	0.984 [24.99]	0.339 [8.61]	0.283 [7.19]
SHELL SIZE 2	1.532 [38.91]	1.312 [33.32]	0.339 [8.61]	0.283 [7.19]
SHELL SIZE 3	2.072 [52.63]	1.852 [47.04]	0.339 [8.61]	0.283 [7.19]
SHELL SIZE 4	2.720 [69.09]	2.500 [63.50]	0.339 [8.61]	0.283 [7.19]
***1SHELL SIZE 5**	2.626 [66.70]	2.406 [61.11]	0.395 [10.03]	0.545 [13.84]

***1NOTE:**
Shell size 5 connectors are supplied inverted when ordered with right angle (90°) printed board mount shielded contacts.



Typical part number:
CBD17W2M85R7NT20



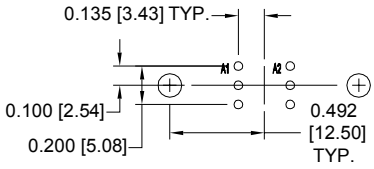
Typical part number:
CBD36W4M85R7NT20

DIMENSIONS ARE IN INCHES [MILLIMETERS].
ALL DIMENSIONS ARE SUBJECT TO CHANGE.

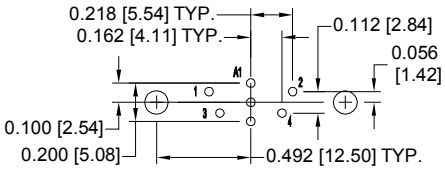
STRAIGHT PRINTED BOARD MOUNT CONTACT HOLE PATTERN

WITH FDS4201D AND MDS4201D SHIELDED CONTACTS

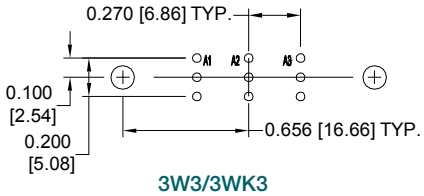
HOLE IDENTIFICATION SHOWN FOR MALE CONNECTOR; USE MIRROR IMAGE FOR FEMALE CONNECTOR.



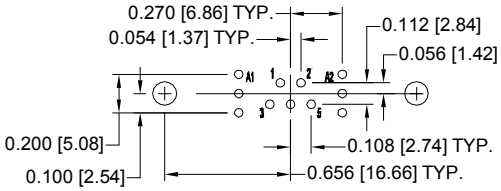
2WK2



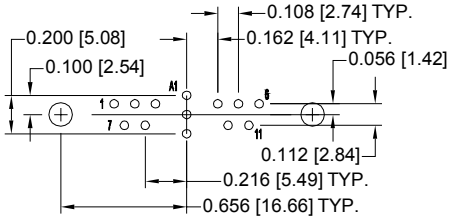
5W1



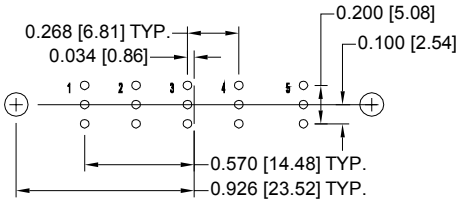
3W3/3WK3



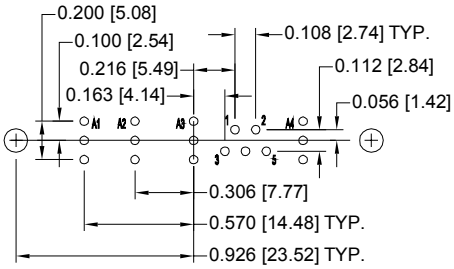
7W2



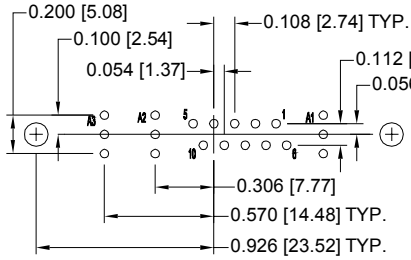
11W1



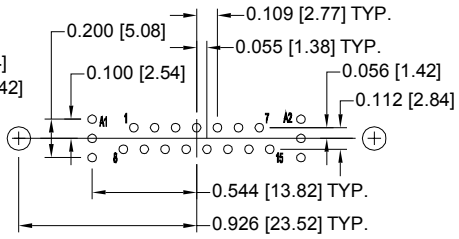
5W5



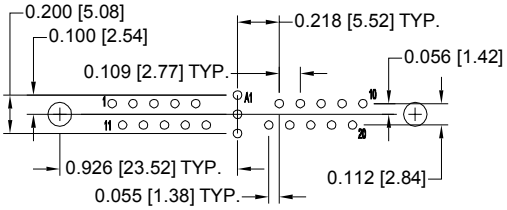
9W4



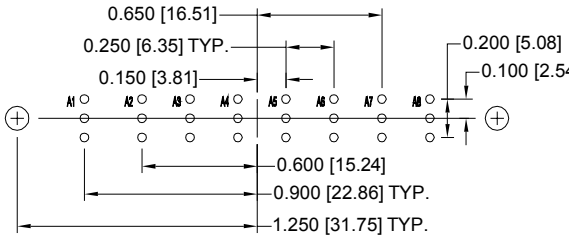
13W3



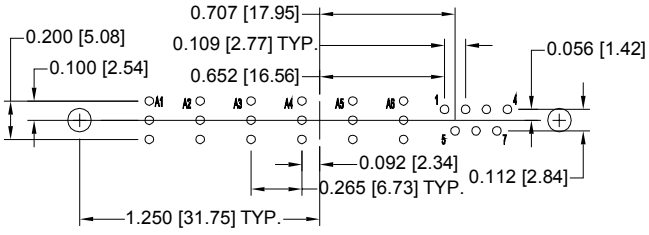
17W2



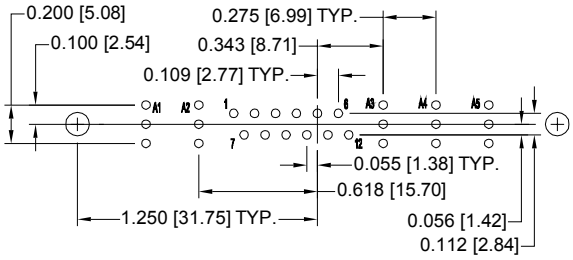
21W1



8W8



13W6



17W5

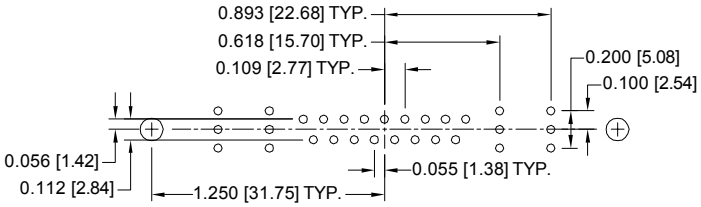
SUGGESTED PRINTED BOARD HOLE SIZES:

Suggest 0.045 [1.14] Ø hole for signal contact termination position.
Suggest 0.123±0.003 [3.12] Ø hole for mounting connector with push-on fasteners.

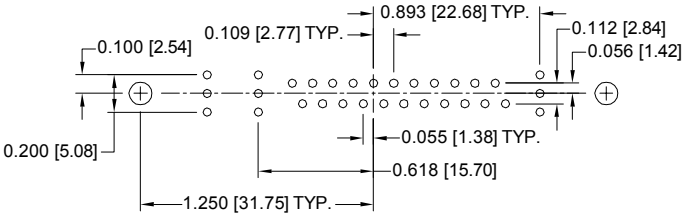
STRAIGHT PRINTED BOARD MOUNT CONTACT HOLE PATTERN

WITH FDS4201D AND MDS4201D SHIELDED CONTACTS

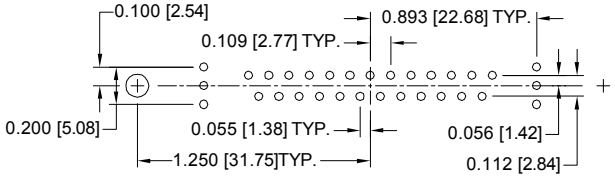
HOLE IDENTIFICATION SHOWN FOR MALE CONNECTOR; USE MIRROR IMAGE FOR FEMALE CONNECTOR.



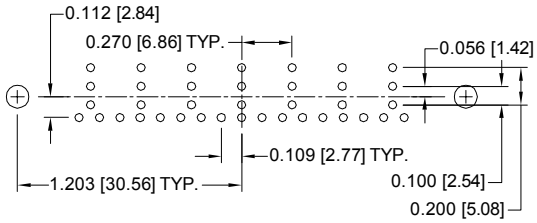
21WA4



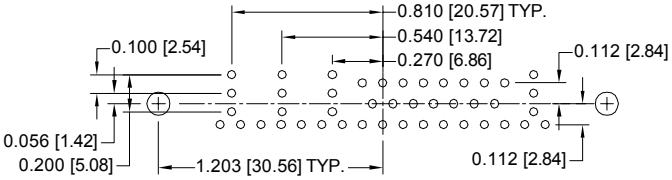
25W3



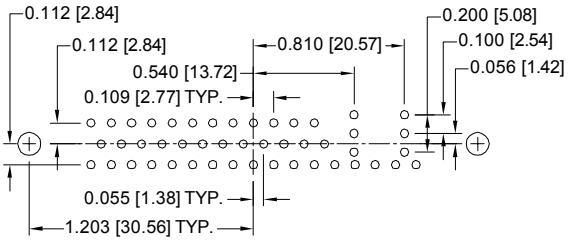
27W2



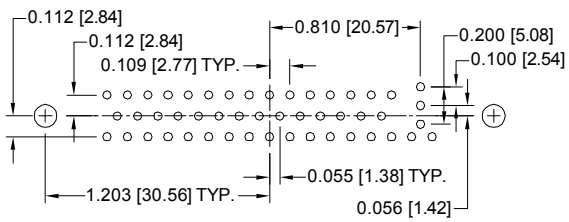
24W7



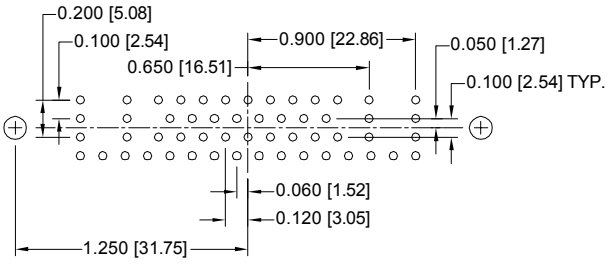
36W4



43W2



47W1



46W4

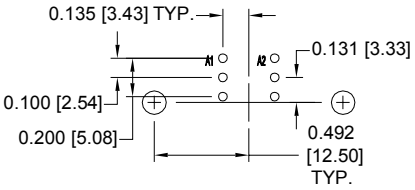
SUGGESTED PRINTED BOARD HOLE SIZES:

Suggest 0.045 [1.14] Ø hole for signal contact termination position.
Suggest 0.123±0.003 [3.12] Ø hole for mounting connector with push-on fasteners.

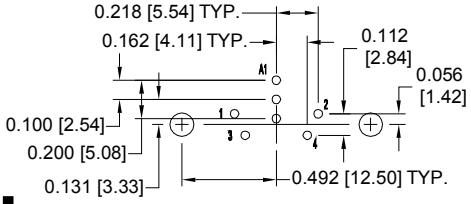
DIMENSIONS ARE IN INCHES [MILLIMETERS].
ALL DIMENSIONS ARE SUBJECT TO CHANGE.

RIGHT ANGLE (90°) PRINTED BOARD MOUNT CONTACT HOLE PATTERN
WITH FRT4201D AND MRT4201D SHIELDED CONTACTS

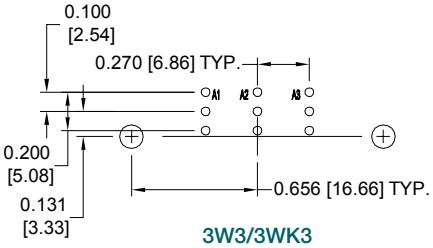
HOLE IDENTIFICATION SHOWN FOR MALE CONNECTOR; USE MIRROR IMAGE FOR FEMALE CONNECTOR.
MOUNT CONNECTOR WITH MATING FACE POSITIONED TO FOLLOW DIRECTION OF ARROWS.



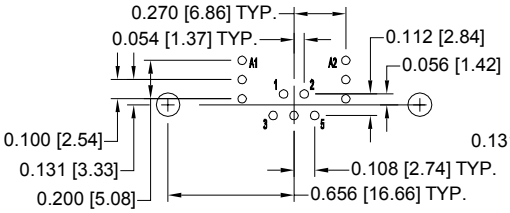
2WK2



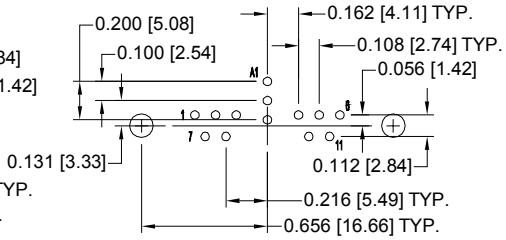
5W1



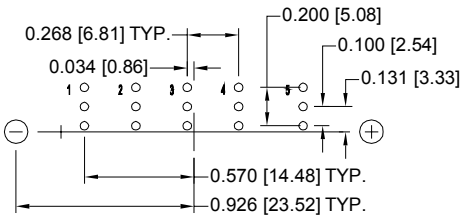
3W3/3WK3



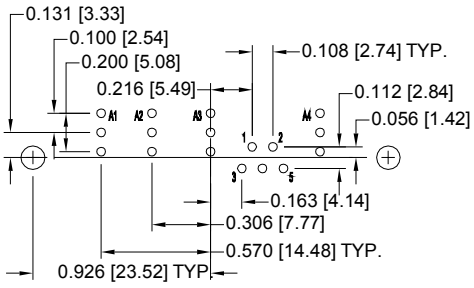
7W2



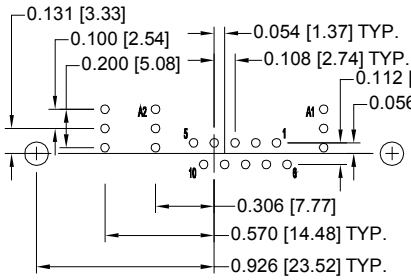
11W1



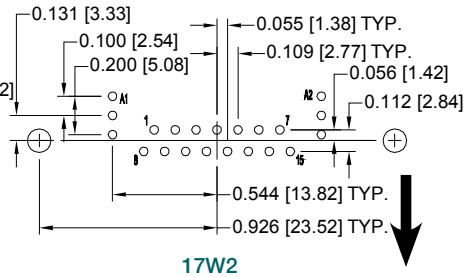
5W5



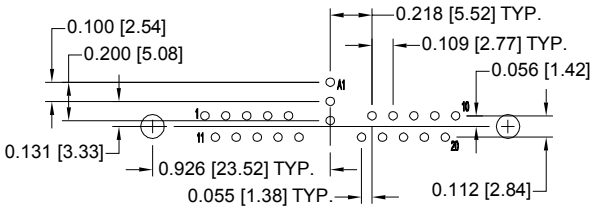
9W4



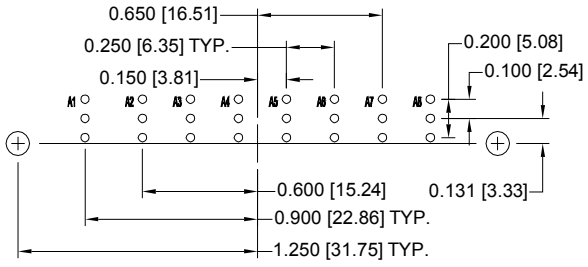
13W3



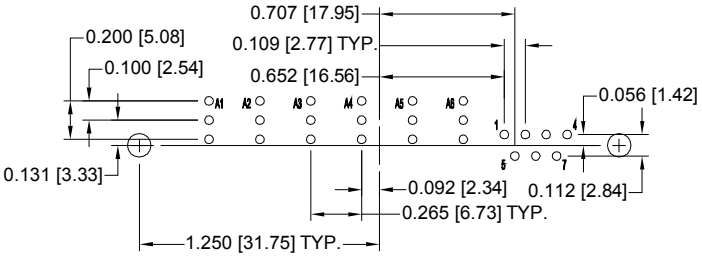
17W2



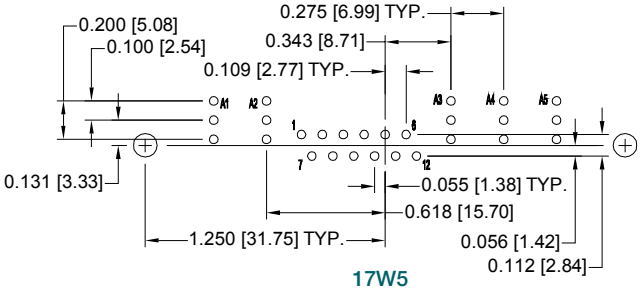
21W1



8W8



13W6



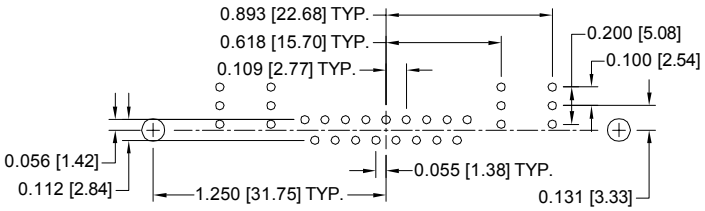
17W5

SUGGESTED PRINTED BOARD HOLE SIZES:

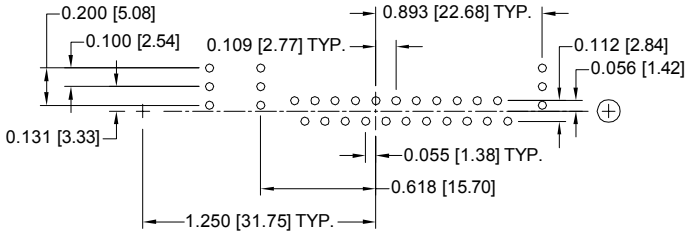
Suggest 0.045 [1.14] Ø hole for signal contact termination position.
Suggest 0.123±0.003 [3.12] Ø hole for mounting connector with push-on fasteners.

RIGHT ANGLE (90°) PRINTED BOARD MOUNT CONTACT HOLE PATTERN
WITH FRT4201D AND MRT4201D SHIELDED CONTACTS

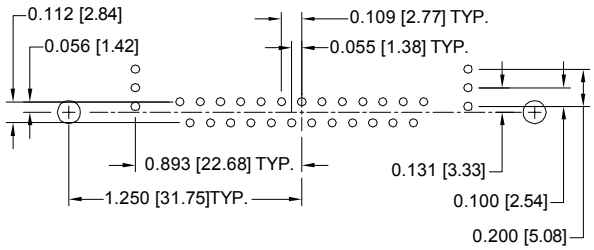
HOLE IDENTIFICATION SHOWN FOR MALE CONNECTOR; USE MIRROR IMAGE FOR FEMALE CONNECTOR.
MOUNT CONNECTOR WITH MATING FACE POSITIONED TO FOLLOW DIRECTION OF ARROWS.



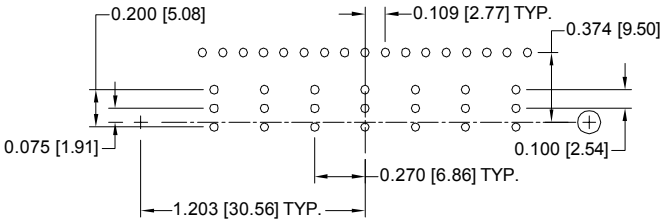
21WA4



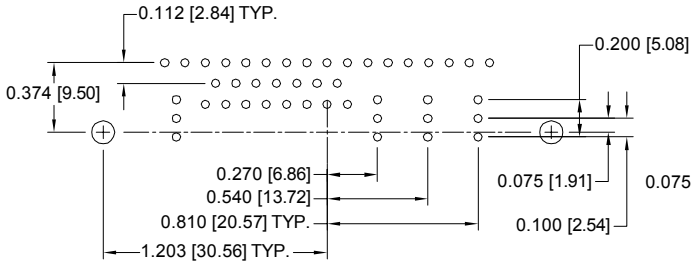
25W3



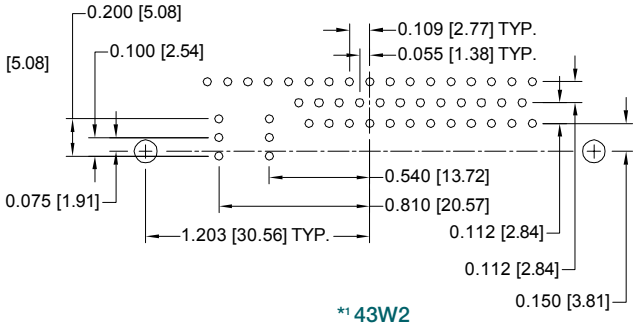
27W2



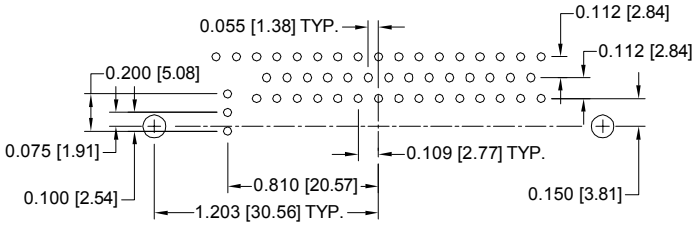
*1 24W7



*1 36W4



*1 43W2



*1 47W1

***1 NOTE:**
Shell size 5 connectors are supplied inverted when ordered with right angle (90°) printed board mount shielded contacts.

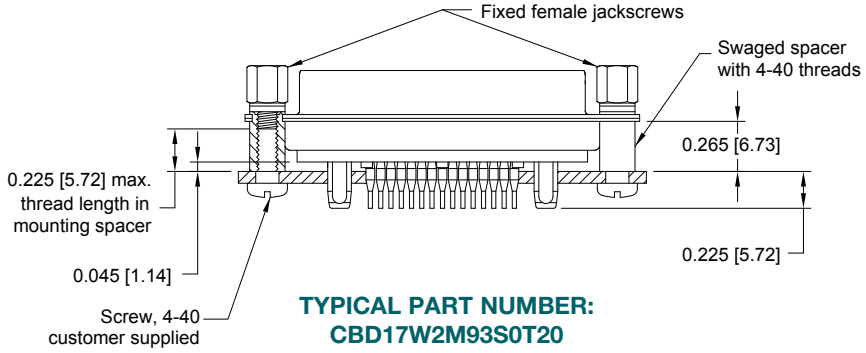
SUGGESTED PRINTED BOARD HOLE SIZES:

Suggest 0.045 [1.14] Ø hole for signal contact termination position.
Suggest 0.123±0.003 [3.12] Ø hole for mounting connector with push-on fasteners.

DIMENSIONS ARE IN INCHES [MILLIMETERS].
ALL DIMENSIONS ARE SUBJECT TO CHANGE.

COMPLIANT PRESS-FIT CONNECTOR
CODE 93

Positronic **recommends** the practice of **using mounting hardware** to secure connector to printed circuit board.



TYPICAL PART NUMBER:
CBD17W2M93S0T20

SUGGESTED PRINTED BOARD HOLE SIZES:

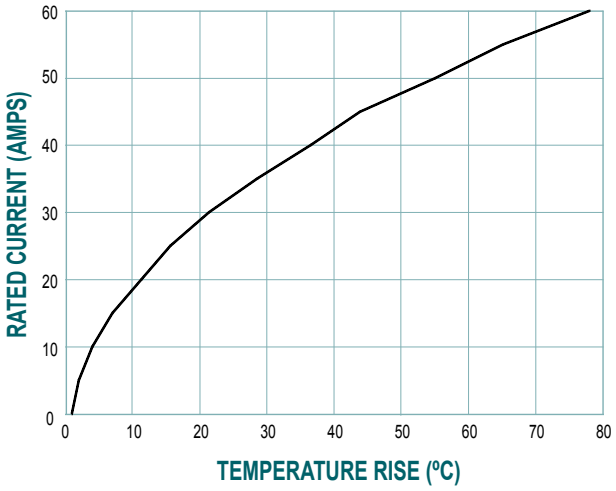
Suggest 0.123 [3.12] Ø hole for connector mounting holes.

NOTE: For suggested printed board recommended drill hole sizes, plating and finished hole sizes for compliant contact termination positions, see page 75.

For press-fit connector installation tools, see page 76.

FOR STRAIGHT PRINTED BOARD
CONTACT HOLE PATTERNS,
SEE PAGES 11 AND 12.

TEMPERATURE RISE CURVE



Test conducted in accordance with UL1977.
All power contacts under load.

Curve developed using CBD8W8M00000 and CBD8W8F93S000 connectors with MC4008D contacts terminated to 8 AWG wire.

ORDERING INFORMATION - CODE NUMBERING SYSTEM

Specify Complete Connector By Selecting An Option From Step 1 Through 8

STEP	1	2	3	4	5	6	7	8	9		10
EXAMPLE	CBD	17W2	F	55	R7	N	T2	X	/AA	—	-14

STEP 1 - BASIC SERIES

CBD – Professional/Industrial Quality, see Step 3.

CBM – Military conformance with "closed entry" female signal contacts plated 0.000050 [1.27µ] gold over nickel plate. Choose "S" or "M" in Step 3.

STEP 2 - CONNECTOR VARIANTS

Shell Size 1 - 2WK2, 5W1
Shell Size 2 - 3W3, 3WK3, 7W2, 11W1
Shell Size 3 - 5W5, 9W4, 13W3, 17W2, 21W1
Shell Size 4 - 8W8, 13W6, 17W5, 21WA4, 25W3, 27W2
Shell Size 5 - 24W7, 36W4, 43W2, 47W1
Shell Size 6 - 46W4

STEP 3 - CONNECTOR GENDER

F - Female - Professional Level - Open Entry Signal Contacts
M - Male
S - Female - Industrial / Military Level - PosiBand Closed Entry Signal Contacts

STEP 4 - CONTACT TERMINATION TYPE

0 – Connector ordered without size 8 power, shielded, air or high voltage removable contacts. See pages 60-88 for contact part numbers. Available on 2WK2, 3W3, 3WK3, 5W5 and 8W8.
2 – Fixed Solder Cup, Signal Contacts only.
3 – Solder, Straight Printed Board Mount with Signal Contacts, 0.170 [4.32] Tail Length.
35 – Solder, Straight Printed Board Mount with Signal and 0.078 [1.98] Ø Power Contacts, 0.170 [4.32] Tail Length.
36 – Solder, Straight Printed Board Mount with Signal and 0.094 [2.39] Ø Power Contacts, 0.170 [4.32] Tail Length.
37 – Solder, Straight Printed Board Mount with Signal and 0.125 [3.18] Ø Power Contacts, 0.170 [4.32] Tail Length.
5 – Solder, Right Angle (90°) Printed Board Mount with Signal Contacts only, 0.283 [7.19] Signal Contact Extension.
55 – Solder, Right Angle (90°) Printed Board Mount with Signal and 0.078 [1.98] Ø Power Contacts, 0.283 [7.19] Signal Contact Extension.
57 – Solder, Right Angle (90°) Printed Board Mount with Signal and 0.125 [3.18] Ø Power Contacts, 0.283 [7.19] Signal Contact Extension.
65 – Solder, Straight Printed Board Mount with Signal and Shielded Contacts MDS/FDS 4201D footprint, 0.170 [4.32] Signal Contact Tail Length.
7 – Solder, Metric System Right Angle (90°) Printed Board Mount with Signal Contacts only, 0.370 [9.40] Signal Contact Extension.
75 – Solder, Metric System Right Angle (90°) Printed Board Mount with Signal and 0.078 [1.98] Ø Power Contacts, 0.370 [9.40] Signal Contact Extension.
77 – Solder, Metric System Right Angle (90°) Printed Board Mount with Signal and 0.125 [3.18] Ø Power Contacts, 0.370 [9.40] Signal Contact Extension.
*1 85 – Solder, Right Angle (90°) Printed Board Mount with Signal and Shielded Contacts MRT/FRT 4201D footprint, 0.283 [7.19] Signal Contact Extension.
93 – Size 20 Omega type compliant and Size 8 Bi-Spring type compliant, termination length 0.225 [5.72].

*2 STEP 5 - MOUNTING STYLE

0 – Mounting Hole, 0.120 [3.05] Ø
*6 02 – Mounting Hole, 0.154 [3.91] Ø
*5 B3 – Bracket, Mounting, Right Angle (90°) Metal with Cross Bar
*5 B8 – Bracket, Mounting, Right Angle (90°) Plastic with Cross Bar
F – Float Mounts, Universal
P – Threaded Post, Brass, 0.250 [6.35] Length
P2 – Threaded Post, Nylon, 0.250 [6.35] Length
*5 R2 – Bracket, Mounting, Right Angle (90°) Metal, Swaged to Connector with 4-40 Thread Fixed Female Jackscrews with Cross Bar
*5 R6 – Bracket, Mounting, Right Angle (90°) Metal, Swaged to Connector with 0.120 [3.05] Ø Mounting Hole with Cross Bar
*5 R7 – Bracket, Mounting, Right Angle (90°) Metal, Swaged to Connector with 4-40 Threads with Cross Bar
*5 R8 – Bracket, Mounting, Right Angle (90°) Metal, Swaged to Connector with 4-40 Locknut with Cross Bar
S – Swaged Spacer, 4-40 Threads, 0.250 [6.35] Length, Spacer length changes to 0.265 [6.73] when used in conjunction with Code 93 contacts
S2 – Swaged Spacer, 4-40 Threads, 0.125 [3.18] Length
S5 – Swaged Locknut, 4-40 Threads
S6 – Swaged Spacer with Push-on Fastener, 4-40 Threads, 0.250 [6.35] Length

*2 STEP 6 - HOODS AND PUSH-ON FASTENERS

0 – None
AN – Lightweight Aluminum Hood, nickel finish.
AC – Lightweight Aluminum Hood, no finish.
Z – Hood, Top or Side Opening, robust extended height, plastic and composite, with rotating male jackscrews, shell sizes 1 through 5
H – Hood, Top Opening, Metal, shell sizes 2 through 5
*3 G – Hood, EMI/RFI, Die Cast Zinc, shell sizes 1 through 6
N – Push-on Fastener, for Right Angle (90°) Mounting Brackets

*2 STEP 7 - LOCKING AND POLARIZING SYSTEMS

0 – None.
V3 – Lock Tab, connector front panel mounted.
V5 – Lock Tab, connector rear panel mounted.
VL – Lock Lever, used with Hoods only.
T – Fixed Female Jackscrews.
T2 – Fixed Female Jackscrews.
T6 – Fixed Male and Female Polarized Jackscrews.
E – Rotating Male Jackscrews.
E2 – Rotating Male Screw Locks.
E3 – Rotating Male with Internal Hex for 3/32 Hex Drives
E6 – Rotating Male and Female Polarized Jackscrews.

STEP 8 - SHELL OPTIONS

0 – Zinc Plated.
L – Electroless Nickel.
*4 S – Stainless Steel, passivated.
X – Tin Plated.
Z – Tin Plated and Dimpled (male connectors only).

STEP 9 - ENVIRONMENTAL COMPLIANCE OPTIONS

/AA - RoHS Compliant

NOTE: If compliance to environmental legislation is not required, this step will not be used. Example: CBD17W2F55R7NT2X

*2 STEP 10 - SPECIAL OPTIONS

For special options, see special options appendix on page 72.

Contact Technical Sales for ordering details of the following:
Other Special Requirements.
Straight / Right Angle Thermocouple PCB mount contacts.

NOTES

*1 Not available on shell size 6, CBD 46W4.
*2 For additional information on accessories listed in steps 5, 6, 7 and 10, see Accessory Catalog.
*3 When using G hood with CBD variants, use the extended height hood. See Accessories Catalog for extended G hood options.
*4 For stainless steel dimpled male versions, contact Technical Sales.
*5 Not available on 2WK2, 3W3, 3WK3, 5W5, 8W8 variants when choosing code 57, 77 or 85 in Step 4. Contact Technical Sales for alternative mounting styles
*6 Code 02 mounting hole is only compatible with code 0 in steps 6 and 7.

**DIMENSIONS ARE IN INCHES [MILLIMETERS].
ALL DIMENSIONS ARE SUBJECT TO CHANGE.**

Size 20 Removable Signal and Thermocouple Crimp Contacts

Size 8 Removable Power, Shielded, Air and High Voltage Contacts

DSCC 85039 **IEC 60807-3**

UL Recognized File #E49351 **CSA Recognized File #LR54219**

Telecommunication UL File #E140980

CBC series connectors offer professional, industrial and military performance levels. Connectors are designed for use in sheltered, mildly corrosive environments having a wide range of temperature, pressure and humidity changes. CBC series connectors offer mixed crimp-removable contact combinations of power, shielded, air, high voltage, signal, and thermocouple contacts within the same connector body. Refer to size 8 removable contacts power, shielded, air and high voltage section, pages 60-71 for technical characteristics. Sixteen connector variants are offered in six standard shell sizes.

A wide assortment of cable support hoods and locking systems is available from stock.

CBC series connectors also offer a Blind Mating connector system for applications requiring connector couplings in recessed areas or for mobile power coupling systems.

CBC series connectors utilize precision machined contacts and they meet the applicable performance and dimensional requirements of IEC 60807-3, Performance Levels One and Two, DSCC 85039 and MIL-DTL-24308.

Connectors Designed To Customer Specifications

Positronic Combo-D connectors can be modified to customers specifications.

Examples: select loading of contacts for cost savings or to gain creepage and clearance distances; longer PCB terminations; customer specified hardware; sealing for water resistance.

Contact Technical Sales with your particular requirements.

TECHNICAL CHARACTERISTICS

MATERIALS AND FINISHES:

Insulator: Glass filled polyester per ASTM D 5927, UL 94V-0, blue color.

Contacts: Precision machined copper alloy.

SIGNAL: Gold flash over nickel plate and gold 0.000050 [1.27µ] over nickel plate. Other finishes available upon request, see page 72.

POWER: Gold flash over nickel. Other finishes available upon request, see page 72.

SHIELDED: For contact platings, see page 60.

HIGH VOLTAGE: For contact platings, see page 60.

Shells: Steel with tin plate; zinc plate; stainless steel passivated. Other materials and finishes available upon request.

Mounting Spacers: Nylon; copper alloy or steel with zinc plate or tin plate; phosphor bronze with tin plate; stainless steel, passivated.

Jackscrew Systems: Brass or steel with zinc plate or clear zinc plate or tin plate; stainless steel, passivated.

Hoods: Composite and plastic UL94V-0; brass or steel with zinc plate. Aluminum; aluminum with electroless nickel plate. For aluminum hoods, zinc content is 1% maximum. Die cast zinc.

Non-magnetic versions are available, contact Technical Sales.

MECHANICAL CHARACTERISTICS:

Signal Contacts, Crimp Removable: Size 20 contacts, male – 0.040 inch [1.02mm] mating diameter; Female rugged open entry or PosiBand closed entry contact design, see page 61 for details.

Contact Retention In Insulator: Signal: 9 lbs. [40N]. Power, shielded and high voltage: 22 lbs. [98N]

Crimp Contact Terminations: Closed barrel crimp, wire sizes 18 AWG [1.0mm²] through 30 AWG [0.05 mm²]

Power Contacts, Removable, Crimp or Solder Termination: Size 8 contacts , male – 0.142 inch [3.61mm] mating diameter. Terminations for 6, 8, 10, 12, and 16 AWG. Female contact features Large Surface Area (L.S.A.) closed entry contact design utilizing BeCu mechanical retention member. Closed crimp barrel.

Shielded Contacts, Removable: See table of cable sizes for contact termination dimensions, page 70.

High Voltage Contacts: Straight and right angle (90°) terminations – 0.041 inch [1.04mm] min. hole diameter.

Shells: Male shells may be dimpled for EMI/ESD ground paths.

Polarization: Trapezoidally shaped shells and polarized jackscrews.

Locking Systems: Jackscrews and vibration locking systems.

Mechanical Operations: 500 operations for open entry contact, 1000 operations for PosiBand closed entry contact with 0.000050 [1.27µ] gold plating. Per IEC 60512-5.

ELECTRICAL CHARACTERISTICS:

SIZE 20 CONTACTS

Contact Current Rating: 7.5 amperes nominal.
Initial Contact Resistance: 0.008 ohms maximum.
Proof Voltage: 1000 V r.m.s.

SIZE 8 CONTACTS

POWER CONTACTS
For electrical characteristics, see page 4.

SHIELDED CONTACTS
For electrical characteristics, see page 61.

HIGH VOLTAGE CONTACTS
For electrical characteristics, see page 61.

CONNECTOR

Insulation Resistance: 5 G ohms.
Clearance and Creepage Distance: 0.039 [1.0mm] minimum.
Working Voltage: 300 V r.m.s.

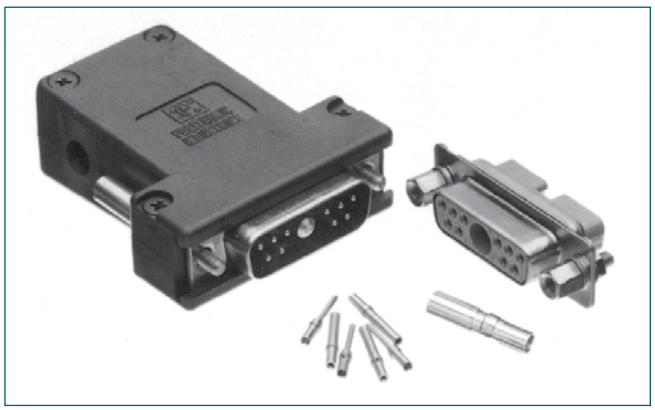
CLIMATIC CHARACTERISTICS:

Temperature Range: -55°C to +125°C.
Damp Heat, Steady State: 10 days.

THERMOCOUPLE CONTACTS:

Size 20 crimp contacts are available. See page 66 for details.

PCB mount contacts are available in CBD/CBM series, see page 4 for details.



CBC11W1M10Z00 WITH MS4012D CONTACT

CBC11W1S100T20 WITH FC4008D CONTACT

DIMENSIONS ARE IN INCHES [MILLIMETERS].
ALL DIMENSIONS ARE SUBJECT TO CHANGE.

*1 CONTACT VARIANTS

FACE VIEW OF MALE OR REAR VIEW OF FEMALE

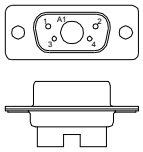
NOTES:

*1 Additional contact variants may be tooled at customer request.

*2 27W2 variant currently available in female only. Contact Technical Sales for availability of male connector.

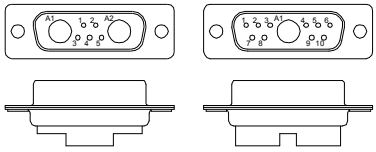
Note: Connectors can be kitted with all applicable removable contacts, contact Technical Sales for connector part number.

SHELL SIZE 1



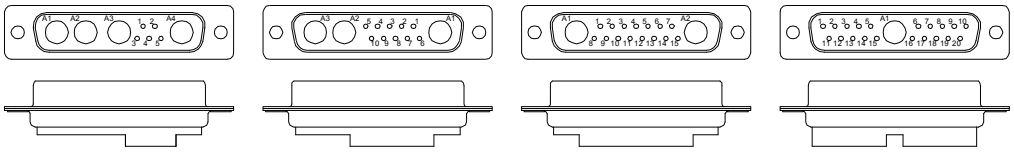
5W1

SHELL SIZE 2



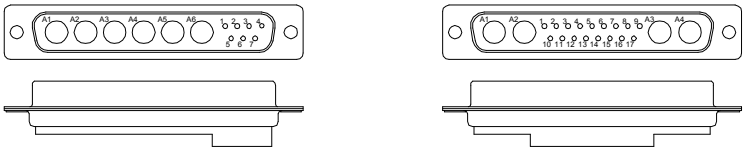
7W2 11W1

SHELL SIZE 3

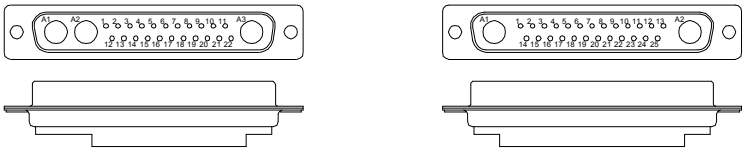


9W4 13W3 17W2 21W1

SHELL SIZE 4

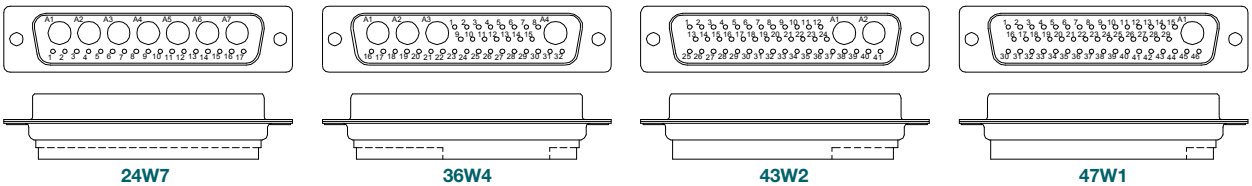


*2 13W6 21WA4



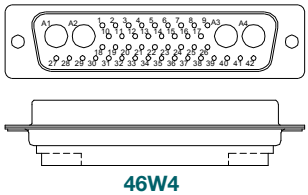
25W3 *2 27W2

SHELL SIZE 5



24W7 36W4 43W2 47W1

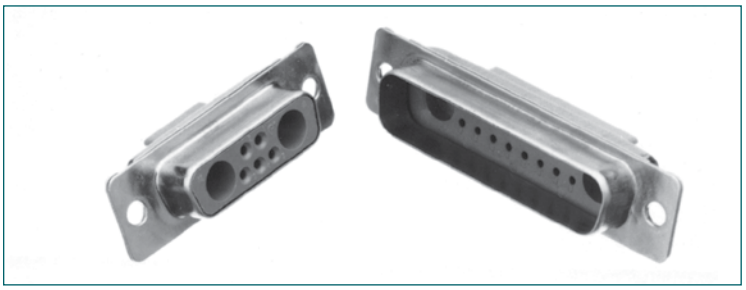
SHELL SIZE 6



46W4

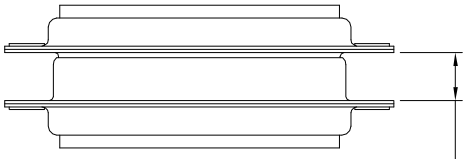
CBC SERIES

STANDARD SHELL ASSEMBLY



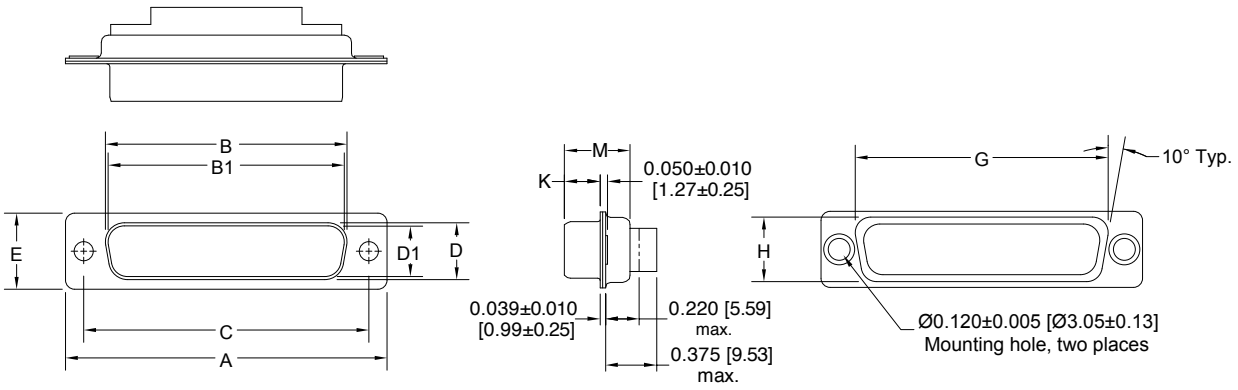
CBC7W2S00000 CBC17W2M00000

RECOMMENDED MATING DIMENSIONS

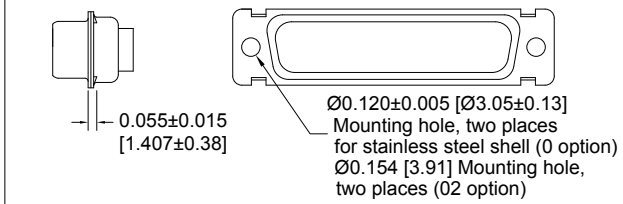


Shell Sizes 1 & 2 =
0.265±0.015 [6.73±0.38]
Shell Sizes 3, 4, 5 & 6 =
0.256±0.015 [6.50±0.38]

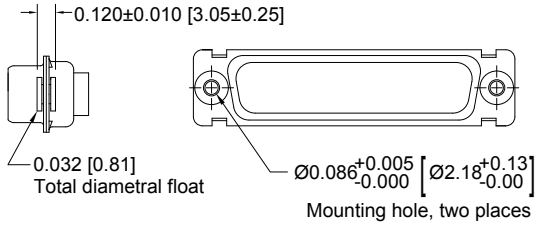
TYPICAL CONNECTOR TOP VIEW



OPTIONAL SHELL ASSEMBLY (0, 02)



OPTIONAL SHELL ASSEMBLY WITH UNIVERSAL FLOAT MOUNTS (F)



SHELL SIZES	A ±0.015 [0.38]	B ±0.005 [0.13]	B1 ±0.005 [0.13]	C ±0.005 [0.13]	D ±0.005 [0.13]	D1 ±0.005 [0.13]	E ±0.015 [0.38]	G ±0.010 [0.25]	H ±0.010 [0.25]	K ±0.005 [0.13]	M ±0.010 [0.25]
SHELL SIZE 1 MALE	1.213 [30.81]		0.666 [16.92]	0.984 [24.99]		0.329 [8.36]	0.494 [12.55]	0.759 [19.28]	0.422 [10.72]	0.233 [5.92]	0.422 [10.72]
SHELL SIZE 1 FEMALE	1.213 [30.81]	0.643 [16.33]		0.984 [24.99]	0.311 [7.90]		0.494 [12.55]	0.759 [19.28]	0.422 [10.72]	0.243 [6.17]	0.429 [10.90]
SHELL SIZE 2 MALE	1.541 [39.14]		0.994 [25.25]	1.312 [33.32]		0.329 [8.36]	0.494 [12.55]	1.083 [27.51]	0.422 [10.72]	0.233 [5.92]	0.422 [10.72]
SHELL SIZE 2 FEMALE	1.541 [39.14]	0.971 [24.66]		1.312 [33.32]	0.311 [7.90]		0.494 [12.55]	1.083 [27.51]	0.422 [10.72]	0.243 [6.17]	0.429 [10.90]
SHELL SIZE 3 MALE	2.088 [53.04]		1.534 [38.96]	1.852 [47.04]		0.329 [8.36]	0.494 [12.55]	1.625 [41.28]	0.422 [10.72]	0.230 [5.84]	0.426 [10.82]
SHELL SIZE 3 FEMALE	2.088 [53.04]	1.511 [38.38]		1.852 [47.04]	0.311 [7.90]		0.494 [12.55]	1.625 [41.28]	0.422 [10.72]	0.243 [6.17]	0.429 [10.90]
SHELL SIZE 4 MALE	2.729 [69.32]		2.182 [55.42]	2.500 [63.50]		0.329 [8.36]	0.494 [12.55]	2.272 [57.71]	0.422 [10.72]	0.230 [5.84]	0.426 [10.82]
SHELL SIZE 4 FEMALE	2.729 [69.32]	2.159 [54.84]		2.500 [63.50]	0.311 [7.90]		0.494 [12.55]	2.272 [57.71]	0.422 [10.72]	0.243 [6.17]	0.429 [10.90]
SHELL SIZE 5 MALE	2.635 [66.93]		2.079 [52.81]	2.406 [61.11]		0.441 [11.20]	0.605 [15.37]	2.178 [55.32]	0.534 [13.56]	0.230 [5.84]	0.426 [10.82]
SHELL SIZE 5 FEMALE	2.635 [66.93]	2.064 [52.43]		2.406 [61.11]	0.423 [10.74]		0.605 [15.37]	2.178 [55.32]	0.534 [13.56]	0.243 [6.17]	0.429 [10.90]
SHELL SIZE 6 MALE	2.729 [69.32]		2.212 [56.18]	2.500 [63.50]		0.503 [12.78]	0.668 [16.97]	2.302 [58.47]	0.596 [15.14]	0.230 [5.84]	0.426 [10.82]
SHELL SIZE 6 FEMALE	2.729 [69.32]	2.189 [55.60]		2.500 [63.50]	0.485 [12.32]		0.668 [16.97]	2.302 [58.47]	0.596 [15.14]	0.243 [6.17]	0.429 [10.90]

DIMENSIONS ARE IN INCHES [MILLIMETERS].
ALL DIMENSIONS ARE SUBJECT TO CHANGE.

ORDERING INFORMATION - CODE NUMBERING SYSTEM

Specify Complete Connector By Selecting An Option From Step 1 Through 8

STEP	1	2	3	4	5	6	7	8	9		10
EXAMPLE	CBC	7W2	M	1	0	Z	0	0	/AA	—	-14

STEP 1 - BASIC SERIES

CBC Series

STEP 2 - CONNECTOR VARIANTS

Shell Size 1
5W1
Shell Size 2
7W2, 11W1
Shell Size 3
9W4, 13W3, 17W2, 21W1
Shell Size 4
13W6, 21WA4, 25W3, *1 27W2
Shell Size 5
24W7, 36W4, 43W2, 47W1
Shell Size 6
46W4

STEP 3 - CONNECTOR GENDER

M - Male
S - Female - Industrial or Military Level
PosiBand Closed Entry Signal Contacts

Professional Level female open entry contacts are available and can be ordered separately, see page 65.

STEP 4 - CONTACT TERMINATION TYPE

0 – Connector ordered without contacts. Order signal, power, shielded, high voltage, air and thermocouple contacts separately. See pages 60-71 for contact part numbers.
1 – Signal contacts, 20 AWG-24 AWG [0.5mm²-0.25mm²].
11 – Signal contacts, 20 AWG-24 AWG [0.5mm²-0.25mm²] with MC/FC 4012D Power Contact.
12 – Signal contacts, 20 AWG-24 AWG [0.5mm²-0.25mm²] with MC/FC 4016D power contact.
13 – Signal contacts, 20 AWG-24 AWG [0.5mm²-0.25mm²] with MCC/FCC 4101D shielded contacts.
14 – Signal contacts, 20 AWG-24 AWG [0.5mm²-0.25mm²] with MCC/FCC 4102D shielded contacts.

*2 STEP 5 - MOUNTING STYLE

0 – Mounting Hole, 0.120 [3.05] Ø
*5 02 – Mounting Hole, 0.154 [3.91] Ø
F – Float Mounts, Universal
S2 – Swaged Spacer, 4-40 Threads, 0.125 [3.18] Length
S5 – Swaged Locknut, 4-40 Threads

*2 STEP 6 - HOODS

0 – None
H – Hood, Top Opening, Metal, shell sizes 2 through 5
AN – Lightweight Aluminum Hood, nickel finish.
AC – Lightweight Aluminum Hood, no finish.
*3 G – Hood, EMI/RFI, Die Cast Zinc, shell sizes 1 through 6
Z – Hood, Top or Side Opening, robust extended height, plastic and composite, with rotating jackscrews, shell sizes 1 through 5

*2 STEP 7 - LOCKING AND POLARIZING SYSTEMS

0 – None.
V3 – Lock Tab, connector front panel mounted.
V5 – Lock Tab, connector rear panel mounted.
VL – Lock Lever, used with Hoods only.
T – Fixed Female Jackscrews.
T2 – Fixed Female Jackscrews.
T6 – Fixed Male and Female Polarized Jackscrews.
E – Rotating Male Jackscrews.
E2 – Rotating Male Screw Locks.
E3 – Rotating Male with Internal Hex for 3/32 Hex Drives
E6 – Rotating Male and Female Polarized Jackscrews.

STEP 8 - SHELL OPTIONS

0 – Zinc Plated.
L – Electroless Nickel.
*4 S – Stainless Steel, passivated.
X – Tin Plated.
Z – Tin Plated and Dimpled (male connectors only).

STEP 9 - ENVIRONMENTAL COMPLIANCE OPTIONS

/AA - RoHS Compliant

NOTE: If compliance to environmental legislation is not required, this step will not be used. Example: CBC7W2M10Z00

*2 STEP 10 - SPECIAL OPTIONS

For special options, see special options appendix on page 72.

CBC SERIES

NOTES

*1 27W2 is currently available in female only, contact Technical Sales for availability of male connector.
*2 For additional information on accessories listed in steps 5, 6, 7 and 10, see Accessory Catalog.
*3 When using G hood with CBC variants, use the extended height hood. See Accessories Catalog for extended G hood options.
*4 For stainless steel dimpled male versions, contact Technical Sales.
*5 Code 02 mounting hole is only compatible with code 0 in steps 6 and 7.

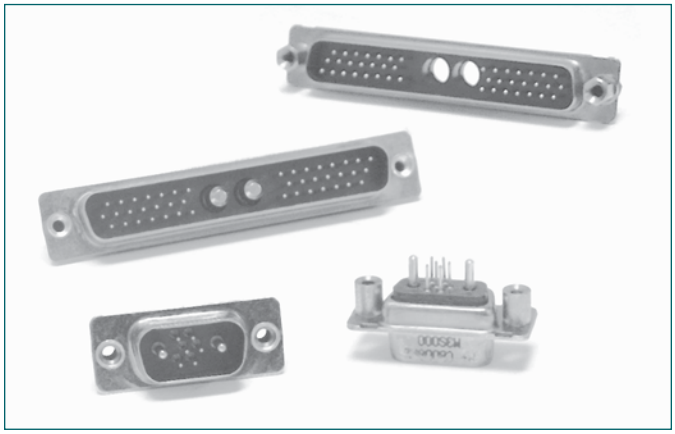
For crimping information and crimp tools, see Application Tools section, page 73.

Size 22 Fixed Signal and Thermocouple Contacts

Size 16 Fixed Power Contacts

Size 8 Removable Power, Shielded, Air and High Voltage Contacts

UL and CSA Recognition, for status contact Technical Sales



Positronic's Combo-D connectors are a popular choice for a wide variety of applications. Many options make the Combo-D a versatile connector choice.

CBDD high density series connectors are quality connectors recommended for use in sheltered, non-corrosive indoor and outdoor environments having normal ventilation, but without temperature or humidity controls.

CBDD series connectors offer mixed contact combinations of power, signal, and thermocouple contacts within the same connector body.

CBDD series connectors utilize precision machined contacts offering high reliability. Connector variants are available with straight and right angle (90°) printed board mount terminations, including compliant press-fit. For cable connectors see CBCD section, page 39.

Female power contacts feature the Large Surface Area (L.S.A.) closed entry contact design, which provides maximum mating surfaces between male and female contacts and reduced contact resistance during operation.

Fixed signal contacts are available with open entry female contacts, professional level or PosiBand closed entry female contacts, industrial level. Military contact plating is optional.

A wide assortment of printed board mounting hardware, cable support hoods, and locking systems is available from stock.

A blind mating system is available for applications requiring connector coupling in recessed areas or mobile power coupling systems.

Straight and right angle PCB mount thermocouple contacts are available, please contact Technical Sales for details.

CBDD series connectors utilize precision machined contacts and meet applicable performance and dimensional requirements of IEC 60807-7, MIL-DTL-24308 and AS39029.

TECHNICAL CHARACTERISTICS

MATERIALS AND FINISHES:

Insulator:	Glass filled polyester per ASTM D 5927 UL 94V-0, blue color.
Contacts:	Precision machined copper alloy.
Contact Plating:	
SIGNAL:	Gold flash over nickel plate. Other finishes available upon request, see page 72.
POWER:	Gold flash over nickel. Other finishes available upon request, see page 72.
SHIELDED:	For contact platings, see page 60.
HIGH VOLTAGE:	For contact platings, see page 60.
Shells:	Steel with tin plate; zinc plate; stainless steel passivated. Other materials and finishes available upon request.
Mounting Spacers and Brackets:	Nylon; polyester; copper alloy or steel with zinc plate or tin plate; phosphor bronze with tin plate; stainless steel, passivated.
Push-On Fasteners:	Phosphor bronze and beryllium copper with tin plate.
Jackscrew Systems:	Brass or steel with zinc plate or clear zinc plate or tin plate; stainless steel, passivated.
Hoods:	Composite and plastic, UL 94V-0; brass or steel with zinc plate. Aluminum; aluminum with electroless nickel plate. For aluminum hoods, zinc content is 1% maximum. Die cast zinc.

Non-magnetic versions are available, contact Technical Sales.

MECHANICAL CHARACTERISTICS:

Signal Contacts, Fixed:	Size 22 contacts, male – 0.030 inch [0.76mm] mating diameter. Female – open entry or PosiBand closed entry design, see page 61 for details.
Power Contacts, Fixed:	Size 16 contacts, male – 0.0625 inch [1.588mm] mating diameter. Female contacts - closed entry design.
	Size 8 contacts, male - 0.142 inch [3.61mm] mating diameter. Female contact features Large Surface Area (L.S.A.) closed entry contact design utilizing BeCu mechanical retention member. Closed crimp barrel.
Contact Retention in Insulator:	
SIGNAL SIZE 22	5 lbs. [21N] minimum
POWER SIZE 16	6 lbs [26N] minimum
SIZE 8	22 lbs [98N] for power, shielded and high voltage.
Resistance to Solder Iron Heat:	500°F [260°C] for 10 seconds duration per IEC 60512-6.
Signal Contact Terminations:	Solder contacts - 0.035 inch [0.89mm] minimum hole diameter for 22 AWG [0.3 mm^2] wire maximum.
	Straight Printed Board Mount – 0.020 inch [0.51mm] diameter.

**DIMENSIONS ARE IN INCHES [MILLIMETERS].
ALL DIMENSIONS ARE SUBJECT TO CHANGE.**

continued on next page. . . .

TECHNICAL CHARACTERISTICS, continued

continued from previous page. . . .

	Right Angle (90°) Printed Board Mount – 0.030 inch [0.76 mm] diameter.
Power Contacts, Terminations:	Size 16 contacts- printed board terminations with 0.063 inch [1.60mm] diameters. Size 8 contacts - printed board terminations with 0.078 inch [1.98mm], 0.094 inch [2.39mm] and 0.125 inch [3.18mm] termination diameters.
Shielded Contacts, Removable:	See table of cable sizes for contact termination dimensions, page 70.
High Voltage Contacts:	Straight and right angle (90°) terminations – 0.041 inch [1.04mm] minimum hole diameter.
Shells:	Male shells may be dimpled for EMI/ESD ground paths.
Polarization:	Trapezoidally shaped shells and polarized jackscrews.
Mounting to Angle Brackets:	Jackscrews and riveted fasteners with 0.120 inch [3.05mm] diameter hole, and threaded riveted fasteners with 4-40 threads and nylon inserts.
Mounting to Printed Board:	Rapid installation push-on fasteners and threaded posts.
Locking Systems:	Jackscrews and vibration locking systems.
Mechanical Operations:	Open entry, 500 operations. PosiBand closed entry, 1000 operations minimum. Per IEC 60512-5.

ELECTRICAL CHARACTERISTICS:

SIZE 22 CONTACT

Contact Current Rating:	5 amperes nominal.
Initial Contact Resistance:	0.010 ohms maximum for open entry 0.005 ohms maximum for closed entry
Proof Voltage:	1000 V r.m.s.

SIZE 16 CONTACTS

POWER CONTACTS

Contact Current Rating - Tested per UL 1977:	
Standard Contact Material:	28 amperes.
High Conductivity Contact Material:	40 amperes.

See Temperature Rise Curves on page 2 for details.

Initial Contact Resistance:	
Standard Contact Material:	0.0016 ohms max. Per IEC 60512-2, Test 2b.
High Conductivity Contact Material:	0.001 ohms max. Per IEC 60512-2, Test 2b.
Proof Voltage:	1000 V r.m.s.

SIZE 8 CONTACTS

POWER CONTACTS
For electrical characteristics, see page 4.

SHIELDED CONTACTS
For electrical characteristics, see page 61.

HIGH VOLTAGE CONTACTS
For electrical characteristics, see page 61.

CONNECTOR

Insulation Resistance:	5 G ohms.
Clearance and Creepage Distance:	0.042 inch [1.06mm] minimum.
Working Voltage:	300 V r.m.s.

CLIMATIC CHARACTERISTICS:

Temperature Range:	-55°C to +125°C.
Damp Heat, Steady State:	10 days.

THERMOCOUPLE CONTACTS:

Straight and right angle PCB mount contacts are available, please contact Technical Sales for details.

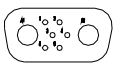
Size 22 crimp contacts are available in CBCD series, see page 63 for details.

*1 CONTACT VARIANT

FACE VIEW OF MALE OR REAR VIEW OF FEMALE

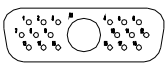
Note: Connectors can be kitted with all applicable removable contacts, contact Technical Sales for connector part number.

— SHELL SIZE 1 —



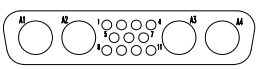
8W2
Six Size 22 Signal Contacts and Two Size 16 Power Contacts

—— SHELL SIZE 2 ——



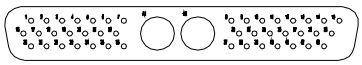
19W1
Eighteen Size 22 Signal Contacts and One Size 8 Power Contact

—— SHELL SIZE 3 ——



***2 15W4**
Eleven Size 22 Signal Contacts and Four Size 8 Power Contacts

—— SHELL SIZE 4 ——

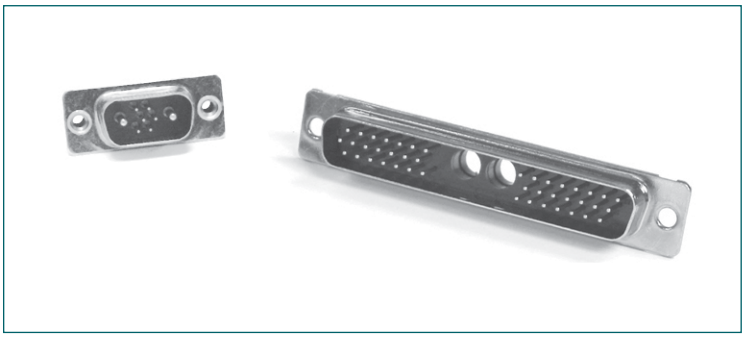


***3 45W2**
Forty-three Size 22 Signal Contacts and Two Size 8 Power Contacts

NOTES:

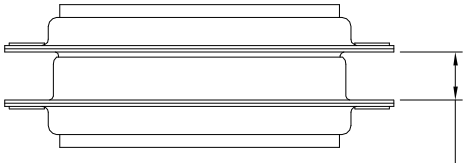
*1 Additional contact variants may be tooled at customer request.
*2 For technical, dimensional and PCB layout information on 15W4 variants, contact Technical Sales.
*3 45W2 variant currently available in male only. Contact Technical Sales for availability of female connector.

STANDARD SHELL ASSEMBLY

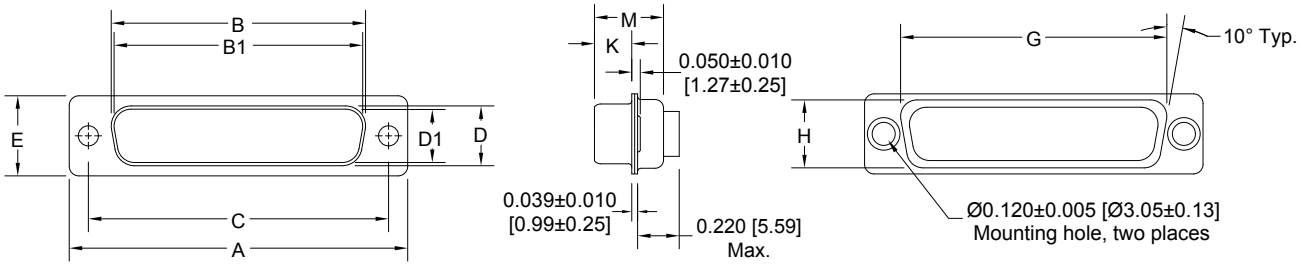


CBDD8W2M3S000 CBDD45W2M30000

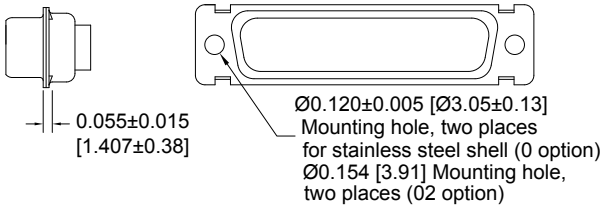
RECOMMENDED MATING DIMENSIONS



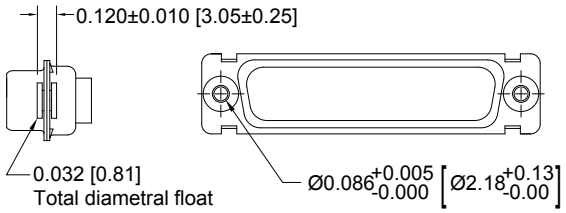
Shell Sizes 1 & 2 =
0.265±0.015 [6.73±0.38]
Shell Sizes 3, 4, 5 & 6 =
0.256±0.015 [6.50±0.38]



OPTIONAL SHELL ASSEMBLY (0, 02)



OPTIONAL SHELL ASSEMBLY WITH UNIVERSAL FLOAT MOUNTS (F)

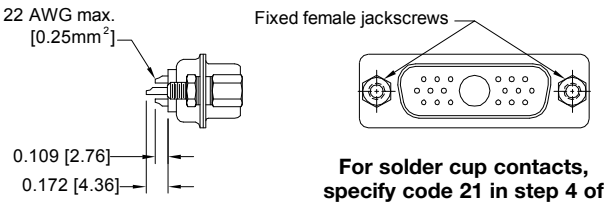


SHELL SIZES	VARIANT	A ±0.015 [0.38]	B ±0.005 [0.13]	B1 ±0.005 [0.13]	C ±0.005 [0.13]	D ±0.005 [0.13]	D1 ±0.005 [0.13]	E ±0.015 [0.38]	G ±0.010 [0.25]	H ±0.010 [0.25]	K ±0.005 [0.13]	M ±0.010 [0.25]
1	8W2M	1.213 [30.81]		0.666 [16.92]	0.984 [24.99]		0.329 [8.36]	0.494 [12.55]	0.759 [19.28]	0.422 [10.72]	0.233 [5.92]	0.422 [10.72]
	8W2F 8W2S	1.213 [30.81]	0.643 [16.33]		0.984 [24.99]	0.311 [7.90]		0.494 [12.55]	0.759 [19.28]	0.422 [10.72]	0.243 [6.17]	0.429 [10.90]
2	19W1M	1.541 [39.14]		0.994 [25.25]	1.312 [33.32]		0.329 [8.36]	0.494 [12.55]	1.083 [27.51]	0.422 [10.72]	0.233 [5.92]	0.422 [10.72]
	19W1F 19W1S	1.541 [39.14]	0.971 [24.66]		1.312 [33.32]	0.311 [7.90]		0.494 [12.55]	1.083 [27.51]	0.422 [10.72]	0.243 [6.17]	0.429 [10.90]
4	45W2M	2.729 [69.32]		2.182 [55.42]	2.500 [63.50]		0.329 [8.36]	0.494 [12.55]	2.272 [57.71]	0.422 [10.72]	0.230 [5.84]	0.426 [10.82]

DIMENSIONS ARE IN INCHES [MILLIMETERS].
ALL DIMENSIONS ARE SUBJECT TO CHANGE.

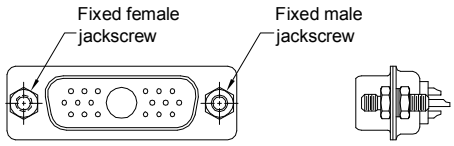
SOLDER CUP CONNECTOR

CODE 21



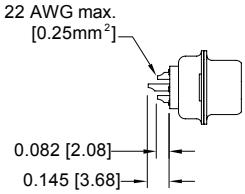
For solder cup contacts, specify code 21 in step 4 of ordering information.

Typical part number: CBDD19W1M2100T0



Fixed male and female polarized jackscrews available. Specify code T6 in step 7 of ordering information.

Typical part number: CBDD19W1M2100T60



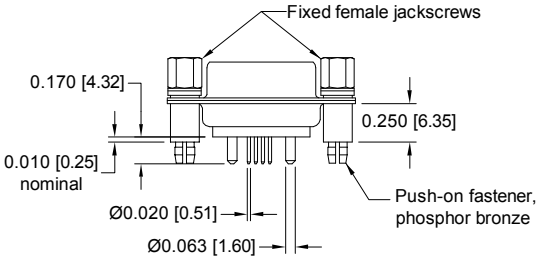
Typical part number: CBDD45W2M21000Z-AA

STRAIGHT PRINTED BOARD MOUNT CONNECTOR

CODE 3, 35, 36, AND 37

CONTACT CODE	D Ø
3	---------

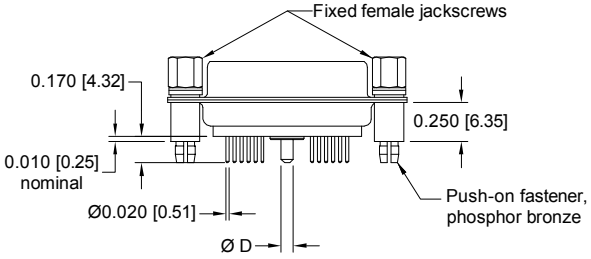
For straight printed board mount contacts, specify code 3 in step 4 of ordering information.



Typical part number: CBDD8W2F3S60T2X

CONTACT CODE	D Ø
3	---------
35	0.078 [1.98]
36	0.094 [2.39]
37	0.125 [3.18]

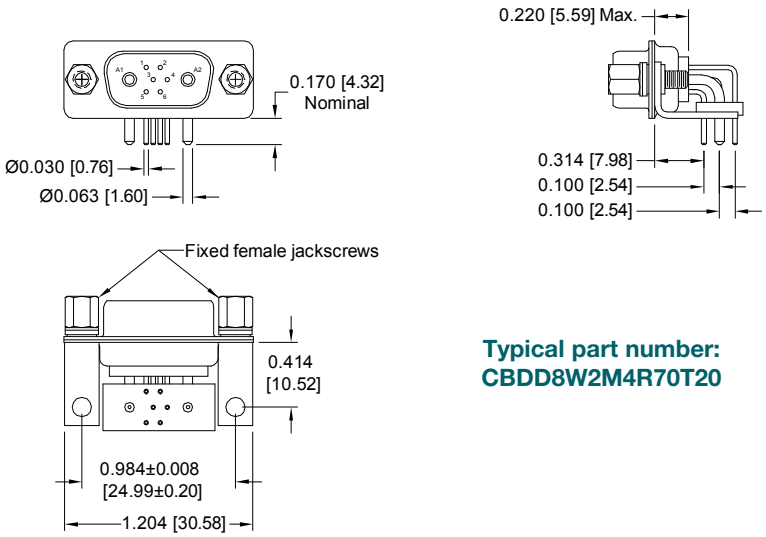
For straight printed board mount contacts, specify code no. in step 4 of ordering information.



Typical part number: CBDD19W1F35S60T2X

RIGHT ANGLE (90°) PRINTED BOARD MOUNT CONNECTOR
SIZE 16 POWER CONTACTS WITH 0.063 [1.60] Ø TERMINATIONS
CODE 4, 0.314 [7.98] CONTACT EXTENSION

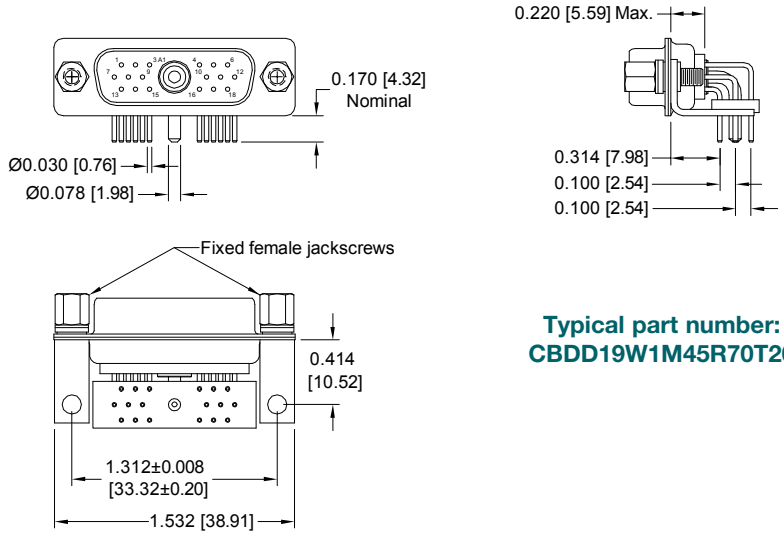
See temperature rise curves on pages 1 and 2



Typical part number:
CBDD8W2M4R70T20

RIGHT ANGLE (90°) PRINTED BOARD MOUNT CONNECTOR
SIZE 8 POWER CONTACTS WITH 0.078 [1.98] Ø TERMINATIONS
CODE 4 AND 45, 0.314 [7.98] CONTACT EXTENSION

See temperature rise curves on pages 1 and 2

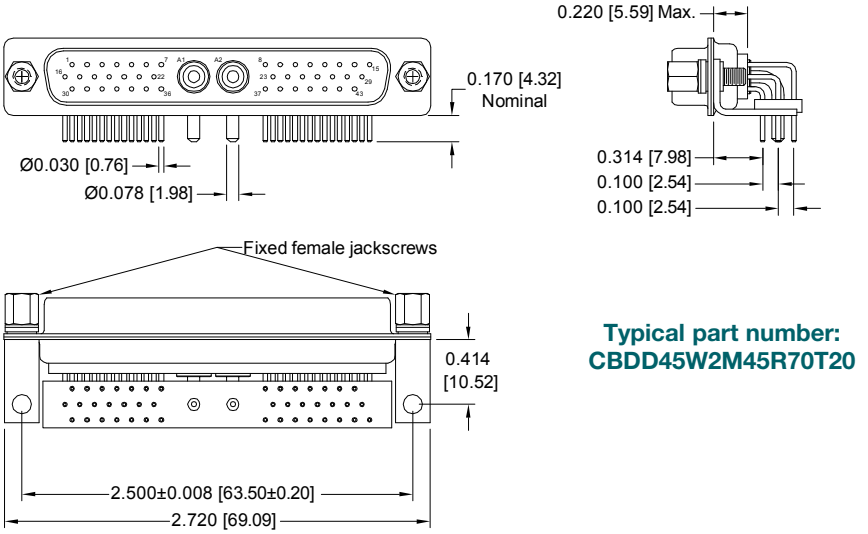


Typical part number:
CBDD19W1M45R70T20

DIMENSIONS ARE IN INCHES [MILLIMETERS].
ALL DIMENSIONS ARE SUBJECT TO CHANGE.

RIGHT ANGLE (90°) PRINTED BOARD MOUNT CONNECTOR
SIZE 8 POWER CONTACTS WITH 0.078 [1.98] Ø TERMINATIONS
CODE 4 AND 45, 0.314 [7.98] CONTACT EXTENSION

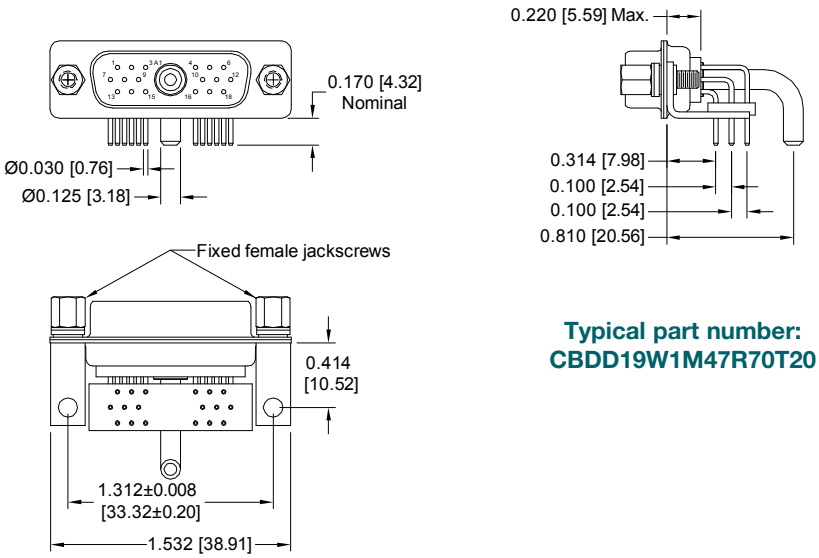
See temperature rise curves on pages 1 and 2



Typical part number:
CBDD45W2M45R70T20

RIGHT ANGLE (90°) PRINTED BOARD MOUNT CONNECTOR
SIZE 8 POWER CONTACTS WITH 0.125 [3.18] Ø TERMINATIONS
CODE 4 AND 47, 0.314 [7.98] CONTACT EXTENSION

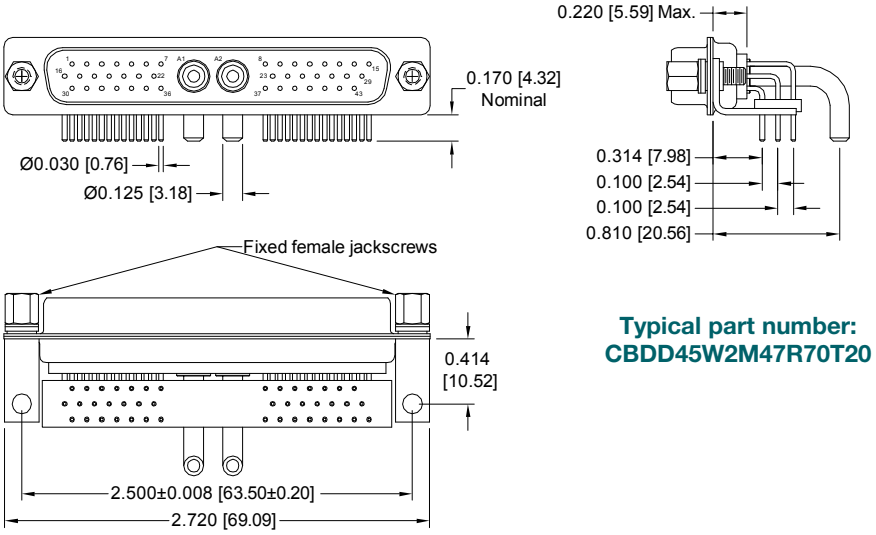
See temperature rise curves on pages 1 and 2



Typical part number:
CBDD19W1M47R70T20

RIGHT ANGLE (90°) PRINTED BOARD MOUNT CONNECTOR
SIZE 8 POWER CONTACTS WITH 0.125 [3.18] Ø TERMINATIONS
CODE 4 AND 47, 0.314 [7.98] CONTACT EXTENSION

See temperature rise curves on pages 1 and 2



Typical part number:
CBDD45W2M47R70T20

Connectors Designed To Customer Specifications

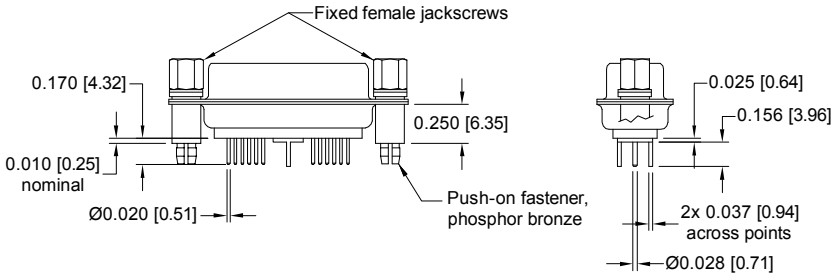
Positronic Combo-D connectors can be modified to customers specifications.

Examples: select loading of contacts for cost savings or to gain creepage and clearance distances; longer PCB terminations; customer specified hardware; sealing for water resistance.

Contact Technical Sales with your particular requirements.

DIMENSIONS ARE IN INCHES [MILLIMETERS].
ALL DIMENSIONS ARE SUBJECT TO CHANGE.

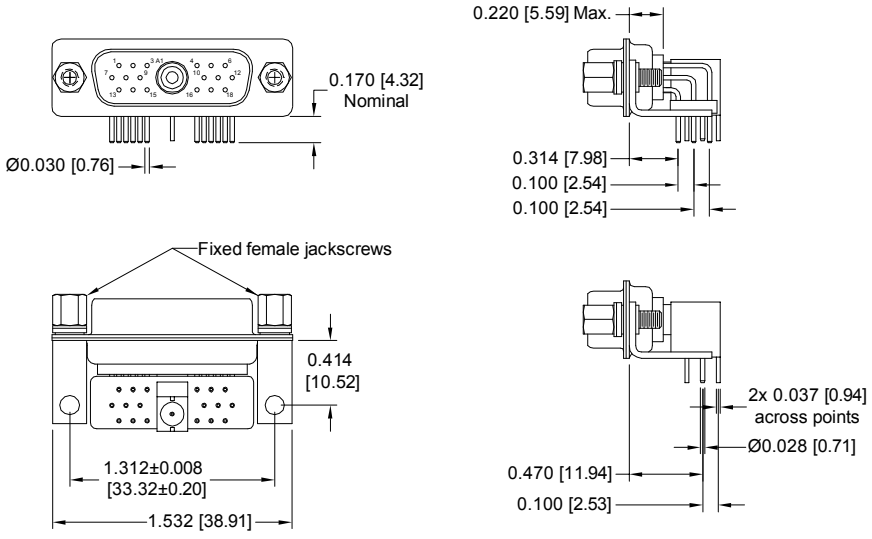
STRAIGHT PRINTED BOARD MOUNT CONNECTOR
WITH FDS4201D OR MDS4201D SHIELDED CONTACTS
CODE 65



Shielded contacts only
visible this view for clarity

Typical part number:
CBDD19W1M65S60T20

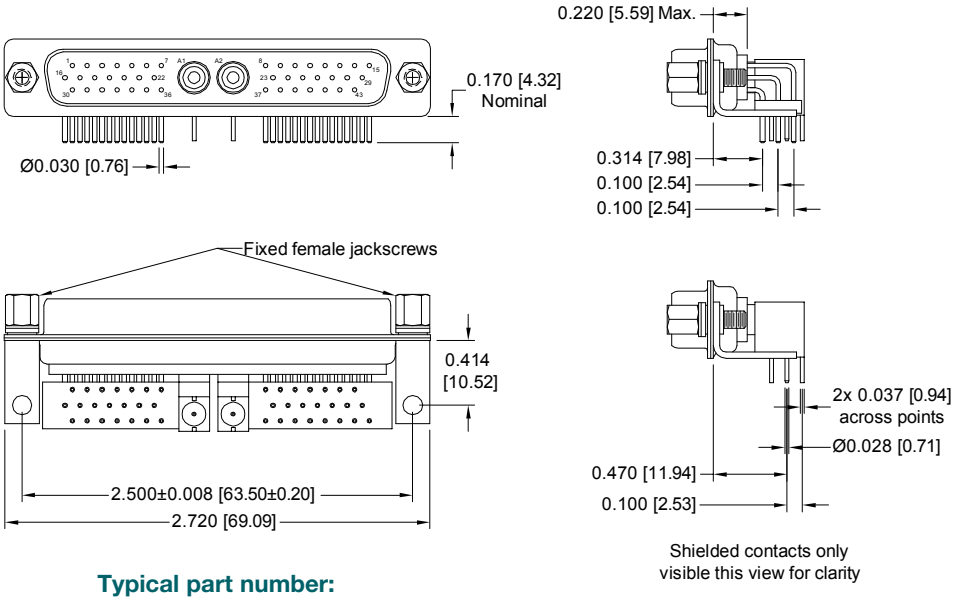
RIGHT ANGLE (90°) PRINTED BOARD MOUNT CONNECTOR
WITH FRT4201D OR MRT4201D SHIELDED CONTACTS
CODE 84



Shielded contacts only
visible this view for clarity

Typical part number:
CBDD19W1M84R70T20

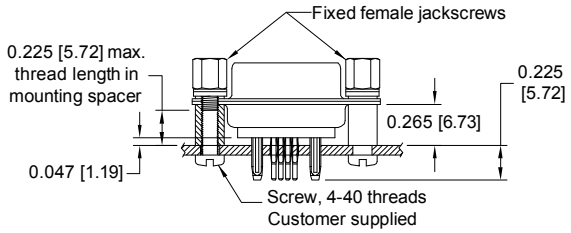
RIGHT ANGLE (90°) PRINTED BOARD MOUNT CONNECTOR
WITH FRT4201D OR MRT4201D SHIELDED CONTACTS
CODE 84



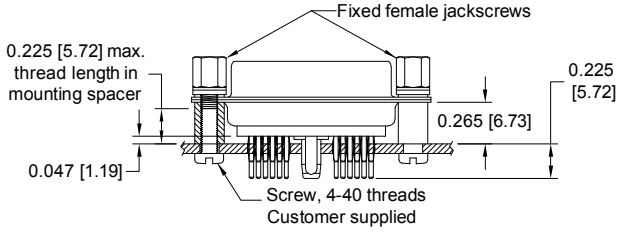
Typical part number:
CBDD45W2M84R70T20

COMPLIANT PRESS-FIT CONNECTOR
CODE 93

Positronic **recommends** the practice of **using mounting hardware** to secure connector to printed circuit board.



TYPICAL PART NUMBER: CBDD8W2M93S0T20



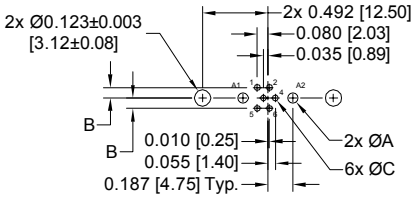
TYPICAL PART NUMBER: CBDD19W1M93S0T20

DIMENSIONS ARE IN INCHES [MILLIMETERS].
ALL DIMENSIONS ARE SUBJECT TO CHANGE.

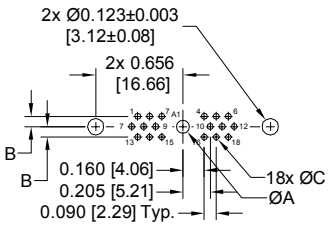
PRINTED BOARD MOUNT CONTACT HOLE PATTERN

HOLE IDENTIFICATION SHOWN FOR MALE CONNECTOR; USE MIRROR IMAGE FOR FEMALE CONNECTOR.
MOUNT RIGHT ANGLE (90°) CONNECTOR WITH MATING FACE POSITIONED TO FOLLOW DIRECTION OF ARROWS.

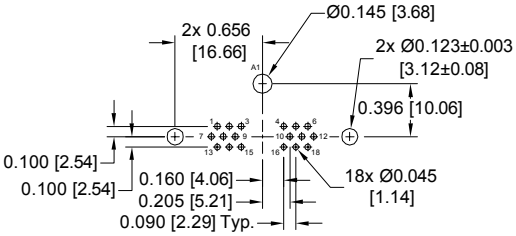
SUGGESTED PRINTED BOARD HOLE SIZES	VARIANT	CODE	ØA	B	ØC
	8W2	3	0.080 [2.03]	0.078 [1.98]	0.035 [0.89]
		4	0.080 [2.03]	0.100 [2.54]	0.045 [1.14]
		93	See chart for size 16 contact on page 76.	0.078 [1.98]	See chart for size 22 contact on page 76.
	19W1 AND 45W2	3, 35	0.098 [2.49]	0.078 [1.98]	0.035 [0.89]
		36	0.114 [2.90]		
		37	0.145 [3.68]		
		4, 45	0.098 [2.49]	0.100 [2.54]	0.045 [1.14]
		47	N/A	N/A	N/A
		65	N/A	N/A	N/A
		84	N/A	N/A	N/A
		93	See chart for size 8 contact on page 76.	0.078 [1.98]	See chart for size 22 contact on page 76.



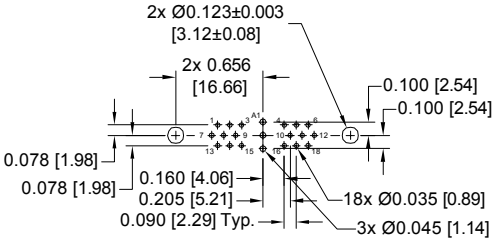
CBDD8W2M3
CBDD8W2M4
CBDD8W2M93



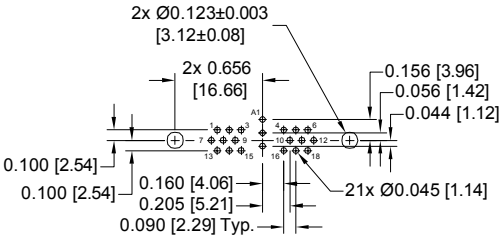
CBDD19W1M3, 35, 36, 37
CBDD19W1M4, 45
CBDD19W1M93



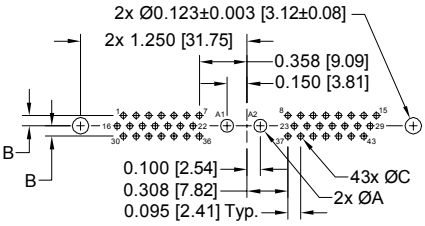
CBDD19W1M47



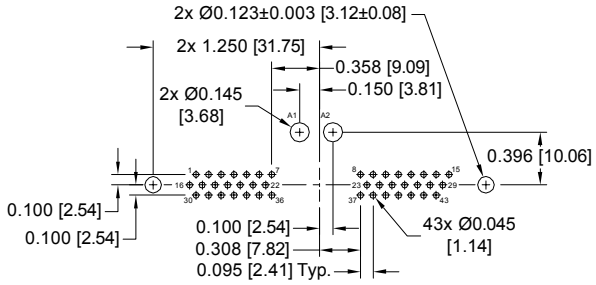
CBDD19W1M65



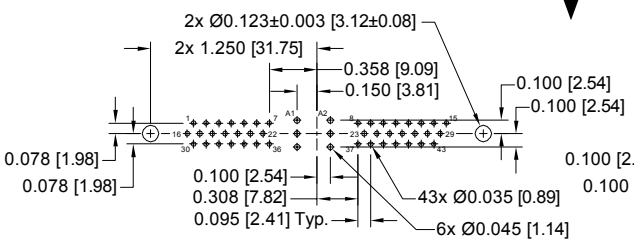
CBDD19W1M84



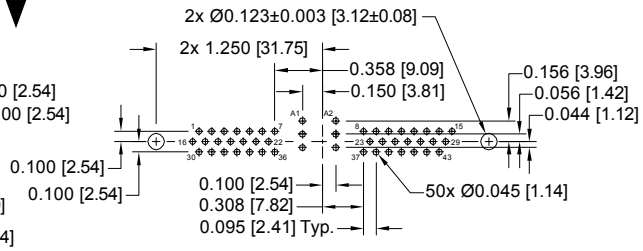
CBDD45W2M3, 35, 36, 37
CBDD45W2M4, 45
CBDD45W2M93



CBDD45W2M47



CBDD45W2M65



CBDD45W2M84

ORDERING INFORMATION - CODE NUMBERING SYSTEM

Specify Complete Connector By Selecting An Option From Step 1 Through 8

FOR CONNECTORS NOT INCLUDING SIZE 8 CONTACTS

STEP	1	2	3	4	5	6	7	8	9		10
EXAMPLE	CBDD	8W2	M	93	S	0	0	0	/AA	—	-14

STEP 1 - BASIC SERIES

CBDD Series -
CBHD Series - High Conductivity Power Contacts

STEP 2 - CONNECTOR VARIANTS

Shell Size 1 - 8W2

See next page for ordering information for other shell size options.

STEP 3 - CONNECTOR GENDER

*1 F - Female - Professional Level - Open Entry Signal Contacts
M - Male
*1 S - Female - Industrial / Military Level - PosiBand Closed Entry Signal Contacts

STEP 4 - CONTACT TERMINATION TYPE

*5 21 – Fixed Solder Cup, 22 AWG-30 AWG [0.3mm²-0.05mm²].
*5 3 – Solder, Straight Printed Board Mount, 0.170 [4.32] Tail length.
*5 4 – Solder, Right Angle (90°) Printed Board Mount, 0.314 [7.98] Signal Contact Extension.
93 – Signal Omega type compliant and Power Bi-Spring type compliant, termination length 0.225 [5.72].

*2 STEP 5 - MOUNTING STYLE

0 – Mounting Hole, 0.120 [3.05] Ø
*6 02 – Mounting Hole, 0.154 [3.91] Ø
B3 – Bracket, Mounting, Right Angle (90°) Metal with Cross Bar
B8 – Bracket, Mounting, Right Angle (90°) Plastic with Cross Bar
F – Float Mounts, Universal
P – Threaded Post, Brass, 0.250 [6.35] Length
P2 – Threaded Post, Nylon, 0.250 [6.35] Length
R2 – Bracket, Mounting, Right Angle (90°) Metal, Swaged to Connector with 4-40 Thread Fixed Female Jackscrews with Cross Bar
R6 – Bracket, Mounting, Right Angle (90°) Metal, Swaged to Connector with 0.120 [3.05] Ø Mounting Hole with Cross Bar
R7 – Bracket, Mounting, Right Angle (90°) Metal, Swaged to Connector with 4-40 Threads with Cross Bar
R8 – Bracket, Mounting, Right Angle (90°) Metal, Swaged to Connector with 4-40 Locknut with Cross Bar
S – Swaged Spacer, 4-40 Threads, 0.250 [6.35] Length, Spacer length changes to 0.265 [6.73] when used in conjunction with Code 93 contacts
S2 – Swaged Spacer, 4-40 Threads, 0.125 [3.18] Length
S5 – Swaged Locknut, 4-40 Threads
S6 – Swaged Spacer with Push-on Fastener, 4-40 Threads, 0.250 [6.35] Length

*2 STEP 6 - HOODS AND PUSH-ON FASTENERS

0 – None
AN – Lightweight Aluminum Hood, nickel finish
AC – Lightweight Aluminum Hood, no finish
H – Hood, Top Opening, Metal
*3 G – Hood, EMI/RFI, Die Cast Zinc
N – Push-on Fastener, for Right Angle (90°) Mounting Brackets
Z – Hood, Top or Side Opening, robust extended height, plastic and composite, with rotating male jackscrews

*2 STEP 7 - LOCKING AND POLARIZING SYSTEMS

0 – None.
V3 – Lock Tab, connector front panel mounted.
V5 – Lock Tab, connector rear panel mounted.
VL – Lock Lever, used with Hoods only.
T – Fixed Female Jackscrews.
T2 – Fixed Female Jackscrews.
T6 – Fixed Male and Female Polarized Jackscrews.
E – Rotating Male Jackscrews.
E2 – Rotating Male Screw Locks.
E3 – Rotating Male with Internal Hex for 3/32 Hex Drives
E6 – Rotating Male and Female Polarized Jackscrews.

STEP 8 - SHELL OPTIONS

0 – Zinc Plated.
L – Electroless Nickel.
*4 S – Stainless Steel, passivated.
X – Tin Plated.
Z – Tin Plated and Dimpled (male connectors only).

STEP 9 - ENVIRONMENTAL COMPLIANCE OPTIONS

/AA - RoHS Compliant

NOTE: If compliance to environmental legislation is not required, this step will not be used. Example: CBDD8W2M93S000

*2 STEP 10 - SPECIAL OPTIONS

For special options, see special options appendix on page 72.

Contact Technical Sales for ordering details of the following:
Other Special Requirements.
Straight and Right Angle Thermocouple PCB mount contacts

NOTES

*1 Power contacts are always supplied with “Closed Entry” female contacts.
*2 For additional information on accessories listed in steps 5, 6, 7 and 10, see Accessory Catalog.
*3 When using G hood with CBDD variants, use the extended height hood. See Accessories Catalog for extended G hood options.
*4 For stainless steel dimpled male versions, contact Technical Sales.
*5 Size 16 power contact are included.
*6 Code 02 mounting hole is only compatible with code 0 in steps 6 and 7.

ORDERING INFORMATION - CODE NUMBERING SYSTEM

Specify Complete Connector By Selecting An Option From Step 1 Through 8

FOR CONNECTORS INCLUDING SIZE 8 CONTACTS

STEP	1	2	3	4	5	6	7	8	9		10
EXAMPLE	CBDD	19W1	M	93	S	0	0	0	/AA	—	-14

STEP 1 - BASIC SERIES

CBDD Series -
CBHD Series - High Conductivity Power Contacts

STEP 2 - CONNECTOR VARIANTS

Shell Size 2 - 19W1
*6 Shell Size 3 - 15W4
*1 Shell Size 4 - 45W2

STEP 3 - CONNECTOR GENDER

*2 F - Female - Professional Level - Open Entry Signal Contacts
M - Male
*2 S - Female - Industrial / Military Level - PosiBand Closed Entry Signal Contacts

STEP 4 - CONTACT TERMINATION TYPE

21 – Fixed Solder Cup, 22 AWG-30 AWG [0.3mm²-0.05mm²].
3 – Solder, Straight Printed Board Mount with Signal Contacts 0.170 [4.32] Tail Length.
35 – Solder, Straight Printed Board Mount with Signal and 0.078 [1.98] Ø Power Contacts, 0.170 [4.32] Tail Length.
36 – Solder, Straight Printed Board Mount with Signal and 0.094 [2.39] Ø Power Contacts, 0.170 [4.32] Tail Length.
37 – Solder, Straight Printed Board Mount with Signal and 0.125 [3.18] Ø Power Contacts, 0.170 [4.32] Tail Length.
4 – Solder, Right Angle (90°) Printed Board Mount with Signal Contacts, 0.314 [7.98] Signal Contact Extension.
45 – Solder, Right Angle (90°) Printed Board Mount with Signal and 0.078 [1.98] Ø Power Contacts, 0.314 [7.98] Signal Contact Extension.
47 – Solder, Right Angle (90°) Printed Board Mount with Signal and 0.125 [3.18] Ø Power Contacts, 0.314 [7.98] Signal Contact Extension.
65 – Solder, Straight Printed Board Mount with Signal and Shielded Contacts MDS/FDS 4201D footprint, 0.170 [4.32] Signal Contact Tail Length.
84 – Solder, Right Angle (90°) Printed Board Mount with Signal and Shielded Contacts MRT/FRT 4201D footprint, 0.314 [7.98] Signal Contact Extension.
93 – Signal Omega type compliant and Power Bi-Spring type compliant, termination length 0.225 [5.72].

*3 STEP 5 - MOUNTING STYLE

0 – Mounting Hole, 0.120 [3.05] Ø
*7 02 – Mounting Hole, 0.154 [3.91] Ø
B3 – Bracket, Mounting, Right Angle (90°) Metal with Cross Bar
B8 – Bracket, Mounting, Right Angle (90°) Plastic with Cross Bar
F – Float Mounts, Universal
P – Threaded Post, Brass, 0.250 [6.35] Length
P2 – Threaded Post, Nylon, 0.250 [6.35] Length
R2 – Bracket, Mounting, Right Angle (90°) Metal, Swaged to Connector with 4-40 Thread Fixed Female Jackscrews with Cross Bar
R6 – Bracket, Mounting, Right Angle (90°) Metal, Swaged to Connector with 0.120 [3.05] Ø Mounting Hole with Cross Bar
R7 – Bracket, Mounting, Right Angle (90°) Metal, Swaged to Connector with 4-40 Threads with Cross Bar
R8 – Bracket, Mounting, Right Angle (90°) Metal, Swaged to Connector with 4-40 Locknut with Cross Bar
S – Swaged Spacer, 4-40 Threads, 0.250 [6.35] Length, Spacer length changes to 0.265 [6.73] when used in conjunction with Code 93 contacts
S2 – Swaged Spacer, 4-40 Threads, 0.125 [3.18] Length
S5 – Swaged Locknut, 4-40 Threads
S6 – Swaged Spacer with Push-on Fastener, 4-40 Threads, 0.250 [6.35] Length

*3 STEP 6 - HOODS AND PUSH-ON FASTENERS

0 – None
AN – Lightweight Aluminum Hood, nickel finish
AC – Lightweight Aluminum Hood, no finish
H – Hood, Top Opening, Metal
*4 G – Hood, EMI/RFI, Die Cast Zinc
N – Push-on Fastener, for Right Angle (90°) Mounting Brackets
Z – Hood, Top or Side Opening, robust extended height, plastic and composite, with rotating male jackscrews

*3 STEP 7 - LOCKING AND POLARIZING SYSTEMS

0 – None.
V3 – Lock Tab, connector front panel mounted.
V5 – Lock Tab, connector rear panel mounted.
VL – Lock Lever, used with Hoods only.
T – Fixed Female Jackscrews.
T2 – Fixed Female Jackscrews.
T6 – Fixed Male and Female Polarized Jackscrews.
E – Rotating Male Jackscrews.
E2 – Rotating Male Screw Locks.
E3 – Rotating Male with Internal Hex for 3/32 Hex Drives
E6 – Rotating Male and Female Polarized Jackscrews.

STEP 8 - SHELL OPTIONS

0 – Zinc Plated.
L – Electroless Nickel.
*5 S – Stainless Steel, passivated.
X – Tin Plated.
Z – Tin Plated and Dimpled (male connectors only).

STEP 9 - ENVIRONMENTAL COMPLIANCE OPTIONS

/AA - RoHS Compliant

NOTE: If compliance to environmental legislation is not required, this step will not be used. Example: CBDD8W2M93S000

*3 STEP 10 - SPECIAL OPTIONS

For special options, see special options appendix on page 72.

Contact Technical Sales for ordering details of the following:
Other Special Requirements.
Straight and Right Angle Thermocouple PCB mount contacts

NOTES

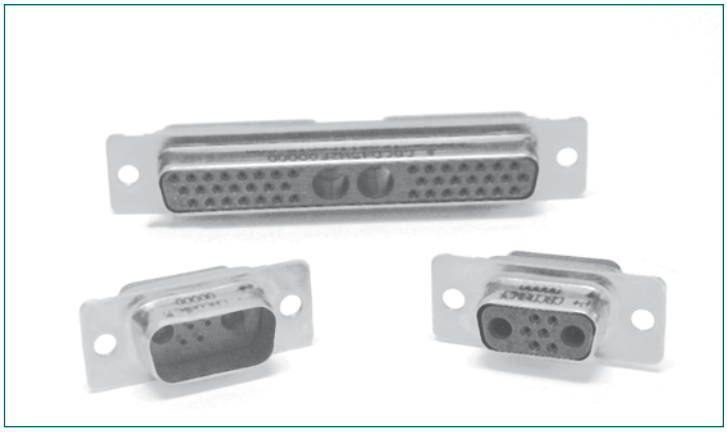
*1 45W2 variant currently available in male only.
*2 Power contacts are always supplied with "Closed Entry" female contacts.
*3 For additional information on accessories listed in steps 5, 6, 7 and 10, see Accessory Catalog.
*4 When using G hood with CBDD variants, use the extended height hood. See Accessories Catalog for extended G hood options.
*5 For stainless steel dimpled male versions, contact Technical Sales.
*6 For technical, dimensional and PCB layout information on 15W4 variants, contact Technical Sales.
*7 Code 02 mounting hole is only compatible with code 0 in steps 6 and 7.

Size 22 Removable Signal and Thermocouple Crimp Contacts

Size 16 Removable Power Contacts

Size 8 Removable Power, Shielded, Air and High Voltage Contacts

UL and CSA Recognition, for status contact Technical Sales



CBCD high density series connectors are quality connectors designed for use in sheltered, mildly corrosive environments having a wide range of temperature, pressure and humidity changes. CBCD series connectors offer mixed crimp-removable contact combinations of power, signal, and thermocouple contacts within the same connector body.

A wide assortment of cable support hoods and locking systems is available from stock.

CBCD series connectors also offer a blind mating connector system for applications requiring connector couplings in recessed areas or for mobile power coupling systems.

CBCD series connectors utilize precision machined contacts and meet applicable performance and dimensional requirements of IEC 60807-7, MIL-DTL-24308 and AS39029.

TECHNICAL CHARACTERISTICS

MATERIALS AND FINISHES:

Insulator: Glass filled polyester per ASTM D 5927 UL 94V-0, blue color.

Contacts: Precision machined copper alloy.

Contact Plating:

- **SIGNAL:** Gold flash over nickel plate and gold 0.000050 [1.27µ] over nickel plate. Other finishes available upon request, see page 72.
- **POWER:** Gold flash over nickel. Other finishes available upon request, see page 72.
- **SHIELDED:** For contact platings, see page 60.
- **HIGH VOLTAGE:** For contact platings, see page 60.

Shells: Steel with tin plate; zinc plate; stainless steel passivated. Other materials and finishes available upon request.

Mounting Spacers: Copper alloy or steel with zinc plate or tin plate; stainless steel, passivated.

Jackscrew Systems: Brass or steel with zinc plate or clear zinc plate or tin plate; stainless steel, passivated.

Hoods: Composite and plastic, UL 94V-0; brass or steel with zinc plate. Aluminum; aluminum with electroless nickel plate. For aluminum hoods, zinc content is 1% maximum. Die cast zinc.

Non-magnetic versions are available, contact Technical Sales.

MECHANICAL CHARACTERISTICS:

Signal Contacts, Crimp Removable: Size 22 contacts, male – 0.030 inch [0.76mm] mating diameter. Terminations for 20, 22, 24, 26, 28 and 30 AWG. Female PosiBand closed entry design, see page 61 for details. Closed crimp barrel.

Power Contacts, Crimp Removable: Size 16 contacts, male – 0.0625 inch [1.588mm] mating diameter. Terminations for 12, 14, 16, 18, 20, 22, and 24 AWG. Female closed entry design. Closed crimp barrel.

Size 8 contacts, male – 0.142 inch [3.61mm] mating diameter. Terminations for 6, 8, 10, 12, and 16 AWG. Female contact features Large Surface Area (L.S.A.) closed entry contact design utilizing BeCu mechanical retention member. Closed crimp barrel.

Contact Retention In Insulator:

- **SIGNAL SIZE 22** 9 lbs. [40N].
- **POWER SIZE 16** 15 lbs. [67N]
- **POWER SIZE 8** 22 lbs. [98N] - power, shielded and high voltage.

continued on next page. . . .

TECHNICAL CHARACTERISTICS, continued

continued from previous page. . . .

MECHANICAL CHARACTERISTICS, continued:

Shells: Male shells may be dimpled for EMI/ESD ground paths.

Polarization: Trapezoidally shaped shells and polarized jackscrews.

Locking Systems: Jackscrews and vibration locking systems.

Mechanical Operations: 1000 operations minimum per IEC 60512-5.

ELECTRICAL CHARACTERISTICS:

SIZE 22 CONTACTS

Contact Current Rating: 5 amperes nominal.
Initial Contact Resistance: 0.005 ohms maximum.
Proof Voltage: 1000 V r.m.s.

SIZE 16 CONTACTS

POWER CONTACTS

Contact Current Rating - Tested per UL 1977:
Standard Contact Material: 28 amperes.
High Conductivity Contact Material: 40 amperes.
See Temperature Rise Curves on page 2 for details.
Initial Contact Resistance:
Standard Contact Material: 0.0016 ohms max. Per IEC 60512-2, Test 2b.
High Conductivity Contact Material: 0.001 ohms max. Per IEC 60512-2, Test 2b.
Proof Voltage: 1000 V r.m.s.

SIZE 8 CONTACTS

POWER CONTACTS
For electrical characteristics, see page 4.

SHIELDED CONTACTS
For electrical characteristics, see page 61.

HIGH VOLTAGE CONTACTS
For electrical characteristics, see page 61.

CONNECTOR

Insulation Resistance: 5 G ohms.
Clearance and Creepage Distance: 0.042 inch [1.06mm] minimum.
Working Voltage: 300 V r.m.s.

CLIMATIC CHARACTERISTICS:

Temperature Range: -55°C to +125°C.
Damp Heat, Steady State: 10 days.

THERMOCOUPLE CONTACTS:

Size 22 crimp contacts are available. See page 63 for details.

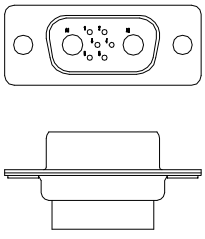
PCB mount contacts are available in CBDD series, see page 27 for details.

*1 CONTACT VARIANT

FACE VIEW OF MALE OR REAR VIEW OF FEMALE

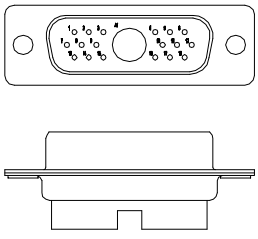
Note: Connectors can be kitted with all applicable removable contacts, contact Technical Sales for connector part number.

SHELL SIZE 1



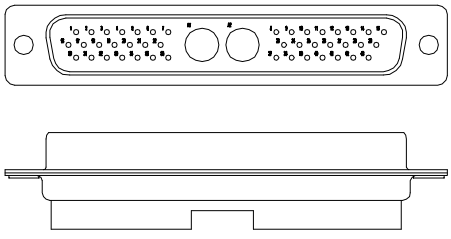
8W2
Six Size 22 Signal Contacts and Two Size 16 Power Contacts

SHELL SIZE 2



19W1
Eighteen Size 22 Signal Contacts and One Size 8 Power Contact

SHELL SIZE 4



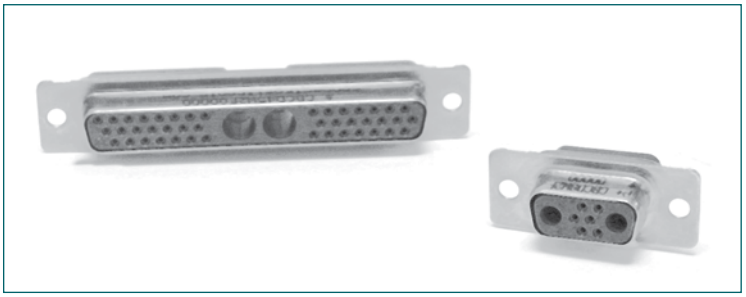
***2 45W2**
Forty-three Size 22 Signal Contacts and Two Size 8 Power Contacts

NOTES:

*1 Additional contact variants may be tooled at customer request.

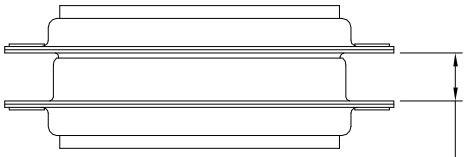
*2 45W2 variant currently available in female only. Contact Technical Sales for availability of male connector.

STANDARD SHELL ASSEMBLY



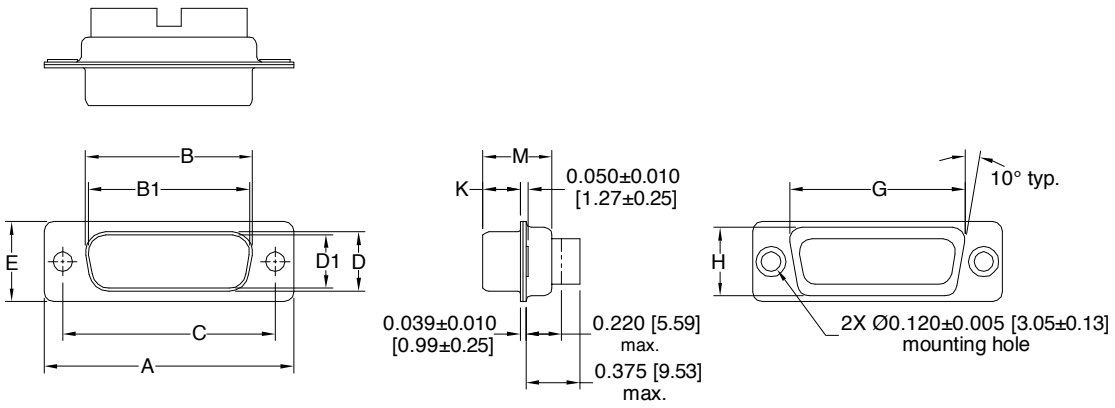
CBCD45W2S00000 CBCD8W2S00000

RECOMMENDED MATING DIMENSIONS

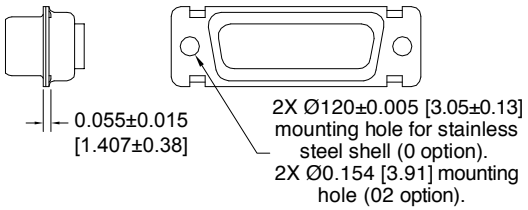


Shell Sizes 1 & 2 =
0.265±0.015 [6.73±0.38]
Shell Sizes 3, 4, 5 & 6 =
0.256±0.015 [6.50±0.38]

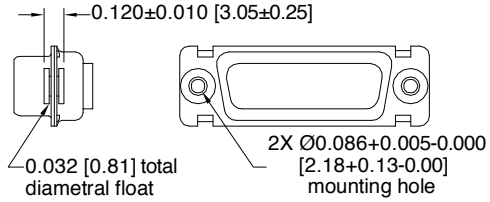
TYPICAL CONNECTOR TOP VIEW



OPTIONAL SHELL ASSEMBLY (0, 02)



OPTIONAL SHELL ASSEMBLY WITH UNIVERSAL FLOAT MOUNTS (F)



SHELL SIZES	VARIANT	A ±0.015 [0.38]	B ±0.005 [0.13]	B1 ±0.005 [0.13]	C ±0.005 [0.13]	D ±0.005 [0.13]	D1 ±0.005 [0.13]	E ±0.015 [0.38]	G ±0.010 [0.25]	H ±0.010 [0.25]	K ±0.005 [0.13]	M ±0.010 [0.25]
1	8W2M	1.213 [30.81]		0.666 [16.92]	0.984 [24.99]		0.329 [8.36]	0.494 [12.55]	0.759 [19.28]	0.422 [10.72]	0.233 [5.92]	0.422 [10.72]
	8W2S	1.213 [30.81]	0.643 [16.33]		0.984 [24.99]	0.311 [7.90]		0.494 [12.55]	0.759 [19.28]	0.422 [10.72]	0.243 [6.17]	0.429 [10.90]
2	19W1M	1.541 [39.14]		0.994 [25.25]	1.312 [33.32]		0.329 [8.36]	0.494 [12.55]	1.083 [27.51]	0.422 [10.72]	0.233 [5.92]	0.422 [10.72]
	19W1S	1.541 [39.14]	0.971 [24.66]		1.312 [33.32]	0.311 [7.90]		0.494 [12.55]	1.083 [27.51]	0.422 [10.72]	0.243 [6.17]	0.429 [10.90]
4	45W2S	2.729 [69.32]	2.159 [54.84]		2.500 [63.50]	0.311 [7.90]		0.494 [12.55]	2.272 [57.71]	0.422 [10.72]	0.243 [6.17]	0.429 [10.90]

DIMENSIONS ARE IN INCHES [MILLIMETERS].
ALL DIMENSIONS ARE SUBJECT TO CHANGE.

ORDERING INFORMATION - CODE NUMBERING SYSTEM

Specify Complete Connector By Selecting An Option From Step 1 Through 8

STEP	1	2	3	4	5	6	7	8	9		10
EXAMPLE	CBCD	8W2	S	0	0	0	0	S	/AA	—	-14

STEP 1 - BASIC SERIES

CBCD Series

STEP 2 - CONNECTOR VARIANTS

Shell Size 1 - 8W2

Shell Size 2 - 19W1

*1 **Shell Size 4** - 45W2

STEP 3 - CONNECTOR GENDER

M - Male
S - Female - PosiBand Closed Entry Signal Contacts

STEP 4 - CONTACT TERMINATION TYPE

0 – Connector ordered without contacts. Order signal, power, thermocouple, shielded, high voltage or air contacts separately. See pages 60-71 for contact part numbers.
1 – Signal contacts, 22 AWG-30 AWG [0.03mm²-0.05mm²].
*2 11 – Signal contacts, 22 AWG-30 AWG [0.03mm²-0.05mm²] with MC/FC 4012D power contact.
*2 12 – Signal contacts, 22 AWG-30 AWG [0.03mm²-0.05mm²] with MC/FC 4016D power contact.
*2 13 – Signal contacts, 22 AWG-30 AWG [0.03mm²-0.05mm²] with MCC/FCC 4101D shielded contacts.
*2 14 – Signal contacts, 22 AWG-30 AWG [0.03mm²-0.05mm²] with MCC/FCC 4102D shielded contacts.

*3 STEP 5 - MOUNTING STYLE

0 – Mounting Hole, 0.120 [3.05] Ø
*6 02 – Mounting Hole, 0.154 [3.91] Ø
F – Float Mounts, Universal
S2 – Swaged Spacer, 4-40 Threads, 0.125 [3.18] Length
S5 – Swaged Locknut, 4-40 Threads

*3 STEP 6 - HOODS AND PUSH-ON FASTENERS

0 – None
AN – Lightweight Aluminum Hood, nickel finish.
AC – Lightweight Aluminum Hood, no finish.
H – Hood, Top Opening, Metal
*4 G – Hood, EMI/RFI, Die Cast Zinc
Z – Hood, Top or Side Opening, robust extended height, plastic and composite, with rotating male jackscrews

*3 STEP 7 - LOCKING AND POLARIZING SYSTEMS

0 – None.
V3 – Lock Tab, connector front panel mounted.
V5 – Lock Tab, connector rear panel mounted.
VL – Lock Lever, used with Hoods only.
T – Fixed Female Jackscrews.
T2 – Fixed Female Jackscrews.
T6 – Fixed Male and Female Polarized Jackscrews.
E – Rotating Male Jackscrews.
E2 – Rotating Male Screw Locks.
E3 – Rotating Male with Internal Hex for 3/32 Hex Drives
E6 – Rotating Male and Female Polarized Jackscrews.

STEP 8 - SHELL OPTIONS

0 – Zinc Plated.
L – Electroless Nickel.
*5 S – Stainless Steel, passivated.
X – Tin Plated.
Z – Tin Plated and Dimpled (male connectors only).

STEP 9 - ENVIRONMENTAL COMPLIANCE OPTIONS

/AA - RoHS Compliant

NOTE: If compliance to environmental legislation is not required, this step will not be used. Example: CBCD8W2S0000S

*3 STEP 10 - SPECIAL OPTIONS

For special options, see special options appendix on page 72.

NOTES

*1 45W2 variant currently available in female only.
*2 Available on 19W1 and 45W2 connectors only.
*3 For additional information on accessories listed in steps 5, 6, 7 and 10, see Accessory Catalog.
*4 When using G hood with CBCD variants, use the extended height hood. See Accessories Catalog for extended G hood options.
*5 For stainless steel dimpled male versions, contact Technical Sales.
*6 Code 02 mounting hole is only compatible with code 0 in steps 6 and 7.

For crimping information and crimp tools, see Application Tools section, page 73.

Positronic
connectpositronic.com

PROFESSIONAL, INDUSTRIAL AND MILITARY QUALITY
THREE PERFORMANCE LEVELS FOR BEST COST/PERFORMANCE RATIO
VERTICALLY STACKED STANDARD DENSITY PCB MOUNT

Combo-D D-Sub

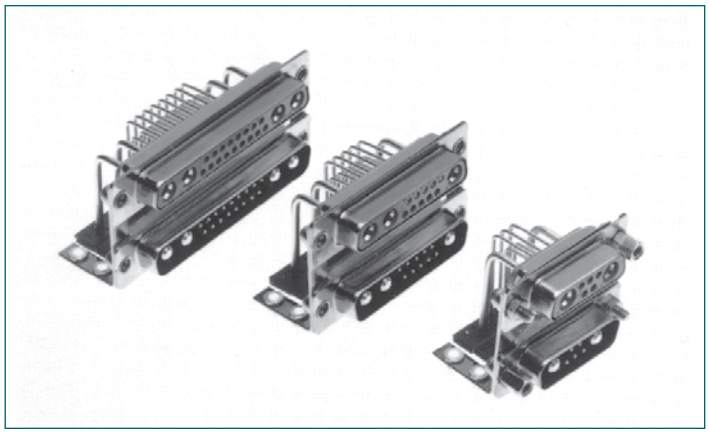
Size 20 Signal Contacts

Size 8 Power Contacts

UL Recognized
File #E49351

CSA Recognized
File #LR54219

Telecommunication
UL File #14095



The Combo-Dual Port connector series offers several combinations of power and signal contacts within the same connector assembly. Seventeen different combinations of power and signal contact stacked assemblies are available within four standard shell sizes. The connector assembly can be partially populated with either signal or power contacts installed in the connector bodies to customer selected contact positions. The stacked connectors may be spaced apart to two dimensional spacings.

On special order, the right angle (90°) printed board mount contacts may be replaced with size 8 power, shielded or high voltage contacts having crimp or solder cup terminations. Signal contacts remain in dual port configuration.

Mounting angle brackets can be ordered riveted to the connector by specifying R2, R6, R7 and R8 options. Locking systems are available utilizing 4-40 threaded jackscrew systems, polarized or non-polarized, or with a quick-release vibration lock system for rear panel mounted connectors.

Combo-Dual Port series connectors comply with the dimensional requirements of IEC 60807-2 and DSCC 85039.

TECHNICAL CHARACTERISTICS

MATERIALS AND FINISHES:

Insulator:	Glass filled polyester per ASTM D 5927 UL 94, blue color, and composite.
Contacts:	Precision machined copper alloy.
Contact Plating:	
SIGNAL:	Gold flash over nickel plate. Other finishes available upon request.
POWER:	Gold flash over nickel. Other finishes available upon request.
Shells:	Steel with tin plate; zinc platel; stainless steel passivated. Other materials and finishes available upon request.
Mounting Spacers and Brackets:	Nylon; polyester; copper alloy or steel with zinc plate or tin plate; phosphor bronze with tin plate; stainless steel, passivated.
Push-On Fasteners:	Beryllium copper, tin plated.
Jackscrew Systems:	Brass or steel with zinc plate or clear zinc plate or tin plate; stainless steel, passivated.
Vibration Lock Systems:	Lock tabs, steel with nickel plate.

Non-magnetic versions are available, contact Technical Sales.

MECHANICAL CHARACTERISTICS:

Signal Contacts:	Size 20 contacts, male – 0.040 inch [1.02mm] mating diameter. Female contact – rugged open entry. PosiBand closed entry female options are also available.
Contact Retention In Insulator:	9 lbs. [40N]
Contact Terminations:	Printed board mount with right angle (90°) terminations supported by alignment bar. Termination diameter 0.028 inch [0.71mm].
Power Contacts:	Size 8 contact, male – 0.142 inch [3.61mm] mating diameter.
Contact Retention In Insulator:	22 lbs. [98N]
Contact Terminations:	Printed board mount with right angle (90°) terminations of 0.078 inch [1.98mm] diameter.

DIMENSIONS ARE IN INCHES [MILLIMETERS].
ALL DIMENSIONS ARE SUBJECT TO CHANGE.

continued on next page. . . .

TECHNICAL CHARACTERISTICS, continued

continued from previous page. . . .

MECHANICAL CHARACTERISTICS, continued:

Shells:	Male connector shells may be dimpled for EMI/ESD ground paths.
Polarization:	Trapezoidally shaped shells and polarized jackscrews.
Mounting Bracket Riveted to Connector:	Riveted fasteners with 0.120 inch [3.05mm] diameter clearance hole, with 4-40 threads or 4-40 threads with nylon lock insert.
Mounting To Printed Board:	Rapid installation push-on fasteners.
Locking Systems:	Jackscrews and vibration locking system for either front or rear panel mounted connectors.
Mechanical Operations:	500 operations minimum per IEC 60512-5.

ELECTRICAL CHARACTERISTICS:

SIZE 20 CONTACTS

Contact Current Rating:	7.5 amperes nominal.
Initial Contact Resistance:	0.008 ohms maximum.
Proof Voltage:	1000 V r.m.s.

SIZE 8 CONTACTS

POWER CONTACTS

Electrical characteristics for 0.078 inch diameter terminations, see page 4.

CONNECTOR

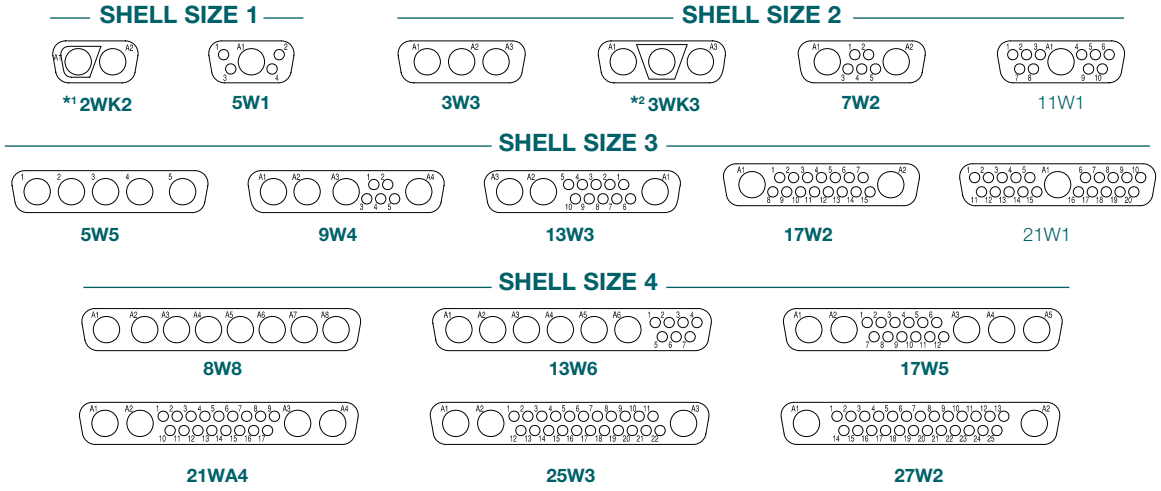
Insulation Resistance:	5 G ohms.
Clearance and Creepage Distance (minimum):	0.039 inch [1.0mm]
Working Voltage:	300 V r.m.s.

CLIMATIC CHARACTERISTICS:

Temperature Range:	-55°C to +125°C.
Damp Heat, Steady State:	10 days.

CONTACT VARIANTS

FACE VIEW OF MALE OR REAR VIEW OF FEMALE



Notes:

*1 2WK2 connectors have 1 male and 1 female contacts. Female connector should be loaded with female contact in A2 position.

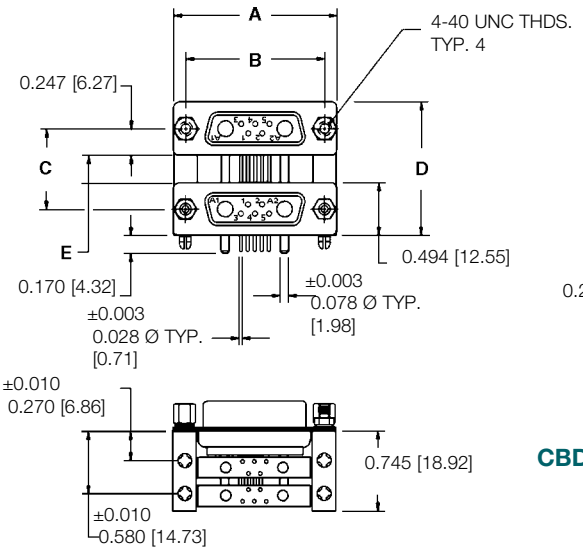
*2 3WK3 male variant contains 2 male contacts and 1 female contact. Female variant contains 2 female contacts and 1 male contact

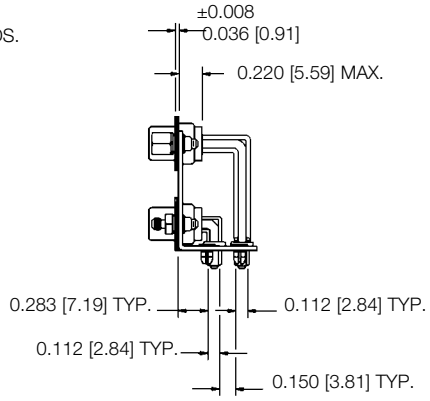
RIGHT ANGLE (90°) PRINTED BOARD MOUNT CONNECTOR

4 ROW CONNECTOR UNIT, 0.283 [7.19] CONTACT EXTENSION

See temperature rise curves on pages 1 and 2

NOTE:
30 ampere 0.125 [3.18] Ø power contacts may be ordered at special request for a limited number of CBDP variants. Contact technical sales for details.





Typical Part Number:
CBDPB7W2MN8T2/7W2MN8T6X

CONNECTOR DESIGNATION	C	D	E
CBDPB	0.750 [19.05]	1.244 [31.60]	0.256 [6.50]
CBDPC	0.900 [22.86]	1.394 [35.41]	0.406 [10.31]

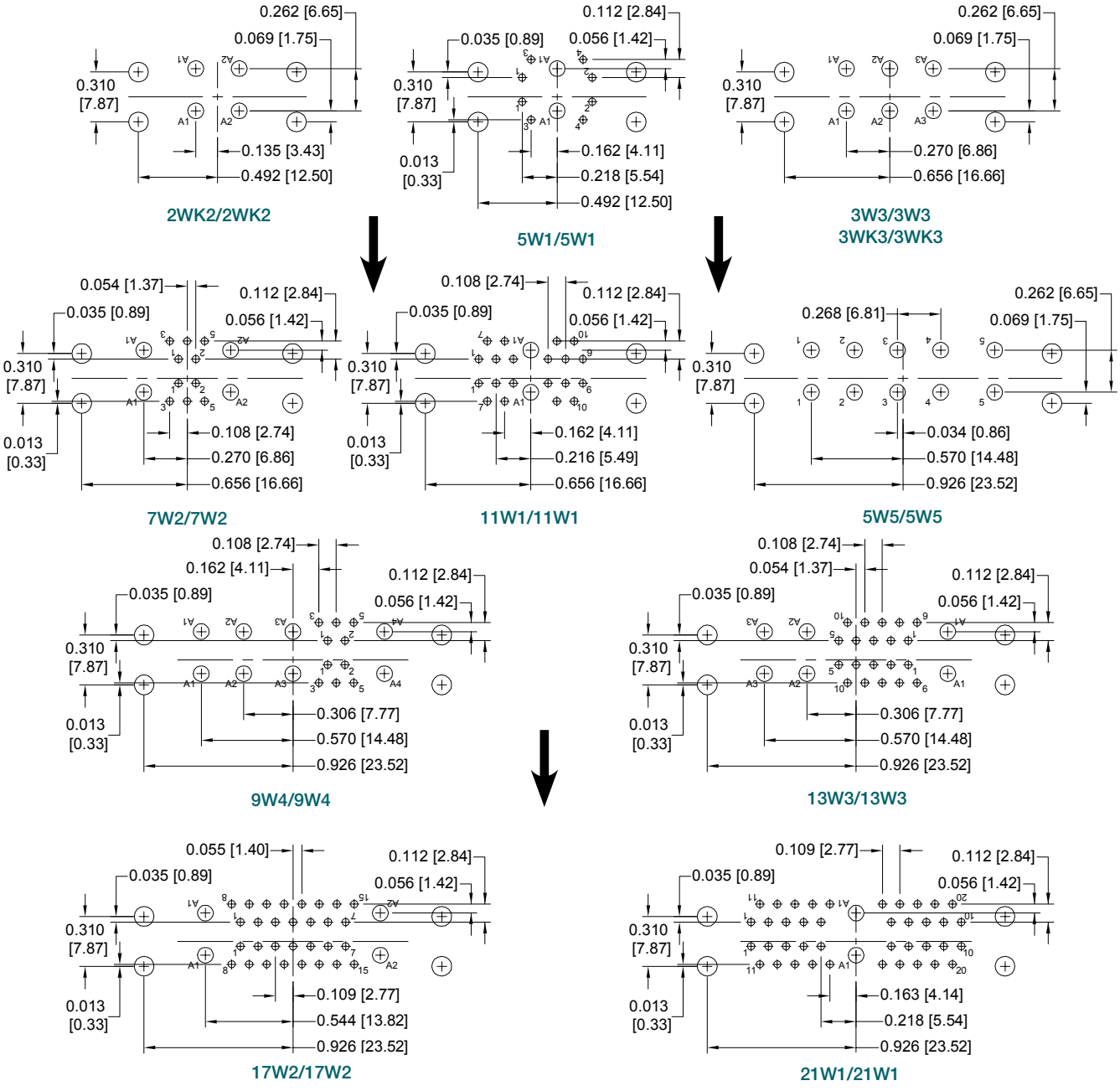
CONNECTOR VARIANT	A	B
SHELL SIZE 1	1.213 [30.81]	0.984 [24.99]
SHELL SIZE 2	1.541 [39.14]	1.312 [33.32]
SHELL SIZE 3	2.088 [53.04]	1.852 [47.04]
SHELL SIZE 4	2.729 [69.32]	2.500 [63.50]

Note: Printed board power contacts (size 8) may be replaced with a size 8 removable power, shielded, air or high voltage contact having solder or crimp terminations.

DIMENSIONS ARE IN INCHES [MILLIMETERS].
ALL DIMENSIONS ARE SUBJECT TO CHANGE.

RIGHT ANGLE (90°) PRINTED BOARD CONTACT HOLE PATTERN

HOLE IDENTIFICATION SHOWN IS FOR FEMALE CONNECTOR OVER MALE CONNECTOR.
MOUNT CONNECTOR WITH MATING FACE POSITIONED TO FOLLOW DIRECTION OF ARROW.



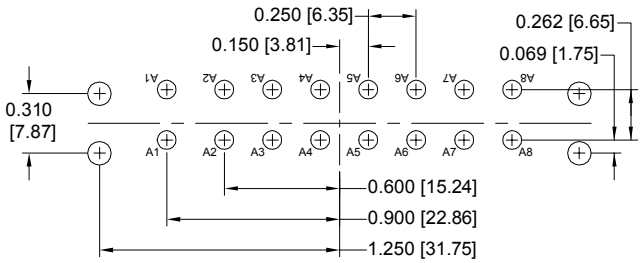
SUGGESTED PRINTED BOARD HOLE SIZES:

Suggest 0.045 [1.14] Ø hole for signal contact termination positions.
Suggest 0.098 [2.49] Ø hole for 0.078 [1.98] Ø power contact termination positions.
Suggest 0.123 ±0.003 [3.12] Ø hole for mounting connector with push-on fasteners.

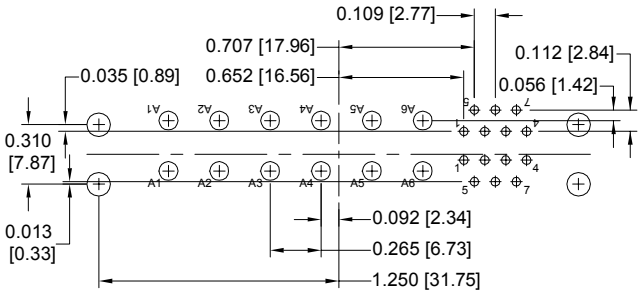
Mounting holes must move 0.020 [0.51] ±0.010 opposite direction of arrow for use of unriveted mounting bracket with connectors.

RIGHT ANGLE (90°) PRINTED BOARD CONTACT HOLE PATTERN

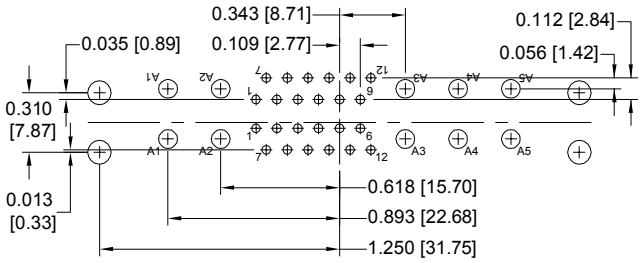
HOLE IDENTIFICATION SHOWN IS FOR FEMALE CONNECTOR OVER MALE CONNECTOR.
MOUNT CONNECTOR WITH MATING FACE POSITIONED TO FOLLOW DIRECTION OF ARROW.



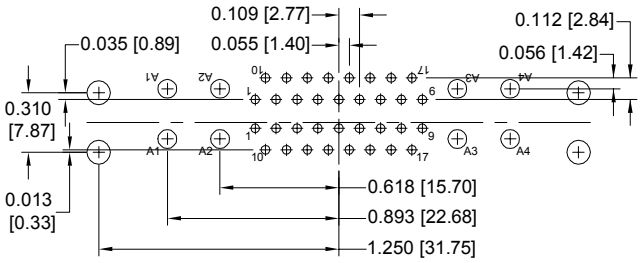
8W8/8W8



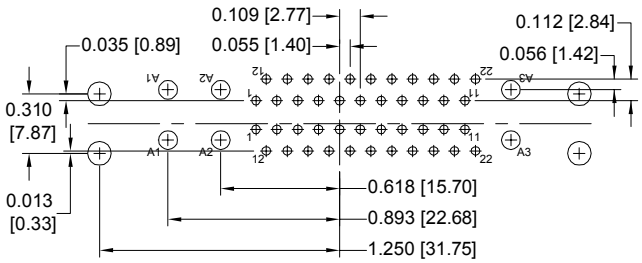
13W6/13W6



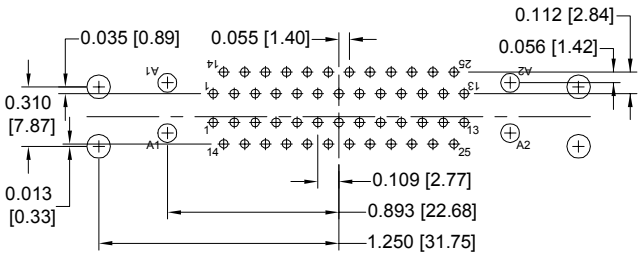
17W5/17W5



21WA4/21WA4



25W3/25W3



27W2/27W2

SUGGESTED PRINTED BOARD HOLE SIZES:

Suggest 0.045 [1.14] Ø hole for signal contact termination positions.
Suggest 0.098 [2.49] Ø hole for 0.078 [1.98] Ø power contact termination positions.
Suggest 0.123 ±0.003 [3.12] Ø hole for mounting connector with push-on fasteners.

Mounting holes must move 0.020 [0.51] ±0.010 opposite direction
of arrow for use of unriveted mounting bracket with connectors.

**DIMENSIONS ARE IN INCHES [MILLIMETERS].
ALL DIMENSIONS ARE SUBJECT TO CHANGE.**

ORDERING INFORMATION - CODE NUMBERING SYSTEM

Specify Complete Connector By Selecting An Option From Step 1 Through 8

STEP	1	2	3	4		5	6	7	8	9		10
EXAMPLE	CBDPB	9W4	F	N7T	/	9W4	F	N7T	0	/AA	—	-14
	UPPER CONNECTOR					LOWER CONNECTOR						

STEP 1 - BASIC SERIES

*1 **CBDPB** Series
*1 **CBDPC** Series

STEP 2 - CONNECTOR VARIANTS

Shell Size 1
2WK2, 5W1

Shell Size 2
3W3, 3WK3, 7W2, 11W1

Shell Size 3
5W5, 9W4, 13W3, 17W2, 21W1

Shell Size 4
8W8, 13W6, 17W5, 21WA4, 25W3, 27W2

STEP 3 - CONNECTOR GENDER

F - Female - Professional Level - Open Entry Signal Contacts
M - Male
S - Female - Industrial / Military Level - PosiBand Closed Entry Signal Contacts Military gold plating is optional.

STEP 4 - LOCKING, POLARIZING, MOUNTING AND PUSH-ON FASTENER SYSTEMS

0 – None
R2 – Bracket, Mounting, Right Angle (90°) Metal, Swaged to Connector with 4-40 Thread, Fixed Female Jackscrews and Cross Bar
R6 – Bracket, Mounting, Right Angle (90°) Metal, Swaged to Connector with 0.120 [3.05] Ø Mounting Hole with Cross Bar
R7 – Bracket, Mounting, Right Angle (90°) Metal, Swaged to Connector with 4-40 Threads with Cross Bar
R8 – Bracket, Mounting, Right Angle (90°) Metal, Swaged to Connector with 4-40 Locknut with Cross Bar
N2 – Bracket, Mounting, Right Angle (90°) Metal, Swaged to Connector with 4-40 Thread, Fixed Female Jackscrews with Cross Bar and Push-On Fastener
N6 – Bracket, Mounting, Right Angle (90°) Metal, Swaged to Connector with 0.120 [3.05] Ø Mounting Hole with Cross Bar and Push-on Fastener
N7 – Bracket, Mounting, Right Angle (90°) Metal, Swaged to Connector with 4-40 Threads with Cross Bar and Push-on Fastener
N8 – Bracket, Mounting, Right Angle (90°) Metal, Swaged to Connector with 4-40 Locknut with Cross Bar and Push-on Fastener
V3 – Lock Tab.
V5 – Lock Tab, connector rear panel mounted.
T – Fixed Female Jackscrews
T2 – Fixed Female Jackscrews
T6 – Fixed Male and Female Polarized Jackscrews

OPTIONS ARE THE SAME AS FOR UPPER CONNECTOR STEPS 2, 3, AND 4

STEP 8 - SHELL OPTIONS

0 – Zinc Plated.
L – Electroless Nickel.
*2 S – Stainless Steel, passivated.
X – Tin Plated.
Z – Tin Plated and Dimpled (male connectors only).

STEP 9 - ENVIRONMENTAL COMPLIANCE OPTIONS

/AA - RoHS Compliant

NOTE: If compliance to environmental legislation is not required, this step will not be used. Example: CBDPB9W4FN7T/9W4FN7T0

STEP 10 - SPECIAL OPTIONS

For special options, see special options appendix on page 72.

NOTE

*1 Contacts can be supplied with Military contact plating, see page 72.
*2 For stainless steel dimpled male versions, contact Technical Sales.

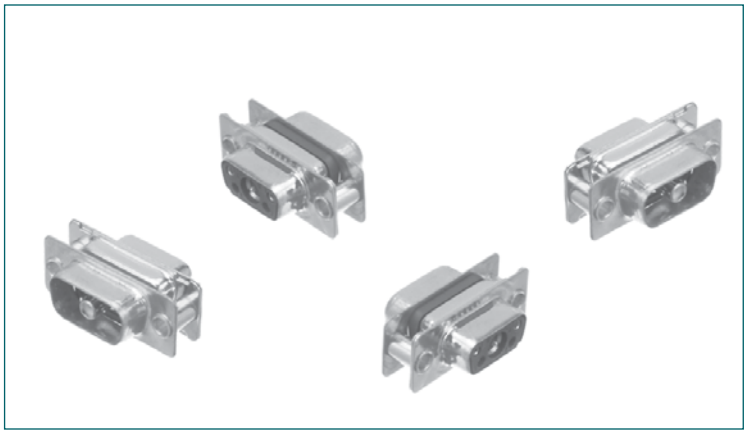
For crimping information and crimp tools, see Application Tools section, page 73.

NOTE: Size 8 removable power contacts with solder or crimp terminations with power ratings of 10, 20 and 40 amperes may be ordered in lieu of the right angle (90°) board mounted power contact. Removable size 8 shielded, air and high voltage contacts may also be ordered separately in lieu of the power contact. See pages 60-71 for contact part numbers.

Professional Quality Connectors
ACBDP Series
Size 20 "Open Entry" or
PosiBand® "Closed Entry"
Contact Design

Industrial /Military Quality Connectors
- ACBMP Series
Size 20 PosiBand®
"Closed Entry" Contact Design

Connector Saver



ACBDP and ACBMP series connectors are suitable for use in any applications requiring high performance characteristic. The normal density ACBDP and ACBMP series are available in standard Combo-D connector variants.

ACBDP and ACBMP series connectors utilize precision machined contacts for strength and durability. The ACBDP female contact features a rugged "Open Entry" design or PosiBand "Closed Entry" design for even higher reliability. ACBMP connectors features PosiBand "Closed Entry" contacts and military contact plating.

ACBDP and ACBMP series connectors can be mated to a connector which would normally experience high numbers of mating cycles. The ACBDP/ACBMP connector can be easily replaced, "Saving" a connector which is not easily replaced.

These connectors can also be used as a "gender changer". Connector Savers are also available in standard and high density D-subminiature versions, please consult our Professional, Industrial and Military Performance D-subminiature Connectors catalog for more information.

For high density 8W2, 19W1 and 45W2 adapter variants contact Technical Sales.

TECHNICAL CHARACTERISTICS

MATERIALS AND FINISHES:

Insulator: Glass filled polyester per ASTM D 5927 UL 94V-0, blue color.

SIGNAL CONTACTS:
- **ACBDP Series:** Precision machined high tensile copper alloy open entry design.
- **ACBMP Series:** Precision machined copper alloy PosiBand closed entry design.

POWER CONTACTS: Precision machined copper alloy closed entry design.

Contact Plating:
- **ACBDP Series:** Gold flash over nickel plate.
- **ACBMP Series:** 0.000050 [1.27µ] gold over nickel plate.

Shells: Steel with tin plate; zinc plate; stainless steel passivated. Other materials and finishes available upon request.

Jackscrew Systems: Brass or steel with zinc plate clear zinc plate or tin plate; stainless steel, passivated.

Non-magnetic versions are available, contact Technical Sales.

MECHANICAL CHARACTERISTICS:

FIXED CONTACTS:

SIGNAL CONTACTS: Size 20 contacts, male - 0.040 inch [1.02 mm] diameter. ACBDP series has female open entry contact or PosiBand closed entry contacts optional, see page 61 for details. ACBMP series offer female PosiBand closed entry contacts.

POWER CONTACTS: Size 8 contacts, male - 0.142 inch [3.61 mm] diameter. Female contact features Large Surface Area (L.S.A.) closed entry contact design utilizing BeCu mechanical retention member.

continued on next page. . . .

TECHNICAL CHARACTERISTICS, continued

continued from previous page. . . .

MECHANICAL CHARACTERISTICS, continued:

Connector Saver: Male to female or male to male.

Contact Retention:

Signal: 9 lbs. [40 N].
Power: 22 lbs. [98 N].

Shells: Male shells may be dimpled for EMI/ESD ground paths.

Polarization: Trapezoidally shaped shells.

Mechanical Operations:

ACBDP Series: 500 operations, minimum, per IEC 60512-5.
ACBMP Series: 1,000 operations, minimum, per IEC 60512-5.

ELECTRICAL CHARACTERISTICS:

SIZE 20 CONTACTS

Contact Current Rating: 7.5 amperes, nominal.
Initial Contact Resistance: 0.008 ohms, maximum.
Proof Voltage: 1,000 V r.m.s.

SIZE 8 CONTACTS

POWER CONTACTS

Contact Current Rating: 70 amperes, per UL 1977.
See Temperature Rise Curves on pages 1-2.
Initial Contact Resistance: 0.0005 ohms, maximum
Proof Voltage: 1,000 V r.m.s.

CONNECTOR

Insulation Resistance: 5 G ohms.
Clearance and Creepage Distance: 0.039 inch [1.0 mm], minimum.
Working Voltage: 300 V r.m.s.

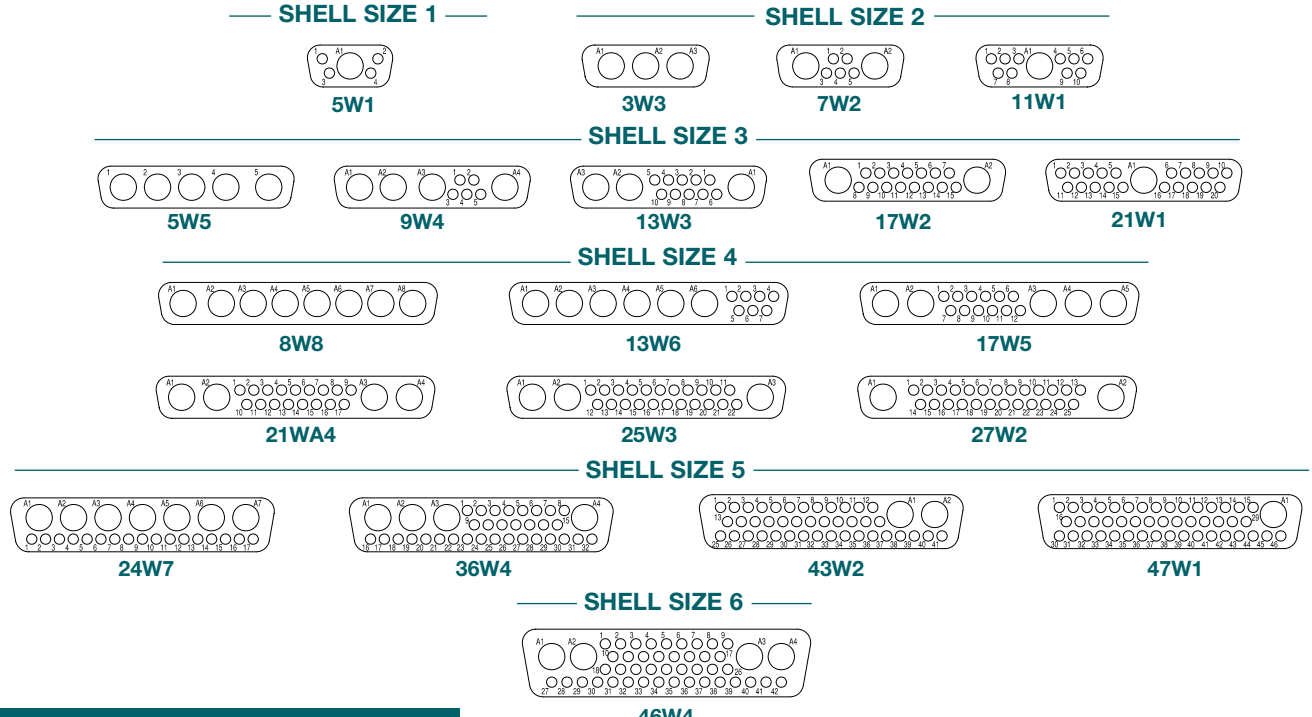
CLIMATIC CHARACTERISTICS:

Temperature Range: -55°C to +125°C.

ACBDP/ACBMP SERIES SIZE 20 AND SIZE 8 CONTACT CONNECTOR SAVER

CONTACT VARIANTS

FACE VIEW OF MALE OR REAR VIEW OF FEMALE

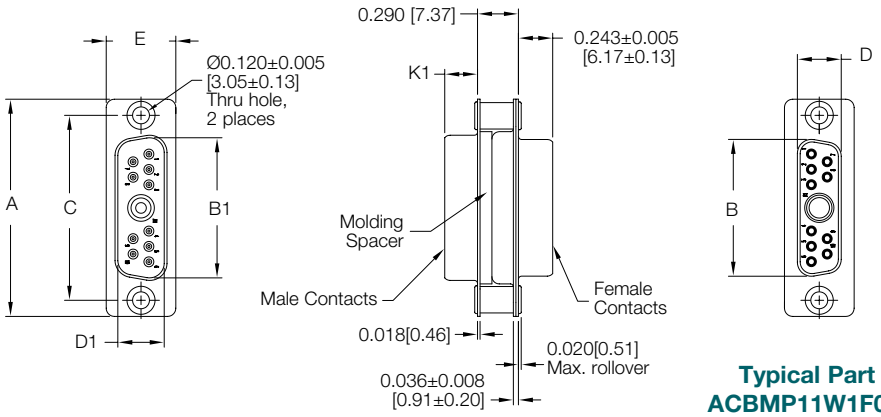


Note: For high density 8W2, 19W1 and 45W2 variants contact Technical Sales for availability.

STANDARD SHELL ASSEMBLY DIMENSIONS

SIZE 20 AND SIZE 8 CONTACTS
CODE 0 AND S

NOTE:
Code S = Swaged spacer with 4-40 UNC-2B threads.



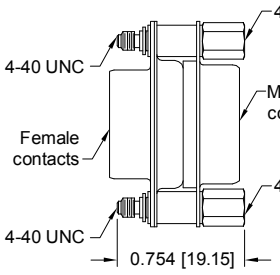
Typical Part Number:
ACBMP11W1F0011W1M00

CONNECTOR SIZE	A ±0.015	B ±0.005	B1 ±0.005	C ±0.005	D ±0.005	D1 ±0.005	E ±0.015	K1 ±0.005
SHELL SIZE 1	1.213 [30.81]	0.643 [16.33]	0.666 [16.92]	0.984 [24.99]	0.311 [7.90]	0.329 [8.36]	0.494 [12.55]	0.233 [5.92]
SHELL SIZE 2	1.541 [39.14]	0.971 [24.66]	0.994 [25.25]	1.312 [33.32]	0.311 [7.90]	0.329 [8.36]	0.494 [12.55]	0.233 [5.92]
SHELL SIZE 3	2.088 [53.04]	1.511 [38.38]	1.534 [38.96]	1.852 [47.04]	0.311 [7.90]	0.329 [8.36]	0.494 [12.55]	0.230 [5.84]
SHELL SIZE 4	2.729 [69.32]	2.159 [54.84]	2.182 [55.42]	2.500 [63.50]	0.311 [7.90]	0.329 [8.36]	0.494 [12.55]	0.230 [5.84]
SHELL SIZE 5	2.635 [66.93]	2.064 [52.43]	2.079 [52.81]	2.406 [61.11]	0.423 [10.74]	0.441 [11.20]	0.605 [15.37]	0.230 [5.84]
SHELL SIZE 6	2.729 [69.32]	2.189 [55.60]	2.212 [56.18]	2.500 [63.50]	0.485 [12.32]	0.503 [12.78]	0.668 [16.97]	0.230 [5.84]

JACKSCREW SYSTEMS

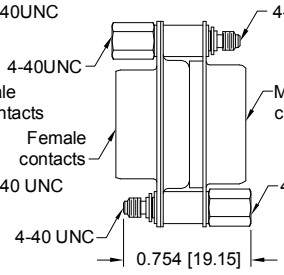
CODE E, E6, T AND T6

ROTATING MALE AND FEMALE JACKSCREWS — E



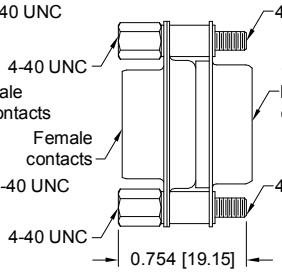
Example Part Number:
ACBDP5W1FEX5W1M0X

ROTATING MALE AND FEMALE POLARIZED JACKSCREWS — E6



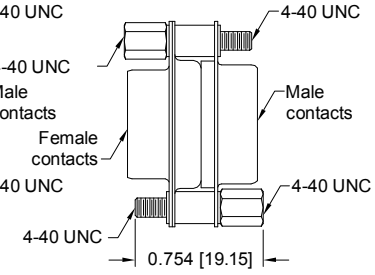
Example Part Number:
ACBDP5W1FE6X5W1M0X

FIXED MALE AND FEMALE JACKSCREWS — T*1



Example Part Number:
ACBDP5W1FTX5W1M0X

FIXED MALE AND FEMALE POLARIZED JACKSCREWS — T6*1



Example Part Number:
ACBDP5W1FT6X5W1M0X

NOTE:
*1 Due to variations in mating interfaces, the standard jackscrew length may not be suitable for all applications. In some cases, a T or T6 jackscrew may bottom out when installed into a threaded blind hole such as a T2. Shorter T and T6 jackscrews are available and can be ordered using MoS-2946.

DIMENSIONS ARE IN INCHES [MILLIMETERS].
ALL DIMENSIONS ARE SUBJECT TO CHANGE.

ORDERING INFORMATION - CODE NUMBERING SYSTEM

Specify Complete Connector By Selecting An Option From Step 1 Through 9

STEP	1	2	3	4	5	6	7	8	9	10		11
EXAMPLE	ACBDP	11W1	F	S	X	11W1	M	S	X	/AA	—	-14

STEP 1 - BASIC SERIES

ACBDP – Professional / Industrial Quality, see Step 3.

ACBMP – Military conformance with "closed entry" female signal contacts plated 0.000050 [1.27µ] gold over nickel plate. Choose "S" or "M" in Step 3.

STEP 2 - CONNECTOR VARIANT

Shell Size 1
5W1

Shell Size 2
3W3, 7W2, 11W1

Shell Size 3
5W5, 9W4, 13W3, 17W2, 21W1

Shell Size 4
8W8, 13W6, 17W5, 21WA4, 25W3, 27W2

Shell Size 5
24W7, 36W4, 43W2, 47W1

Shell Size 6
46W4

Note: For high density 8W2, 19W1 and 45W2 variants contact Technical Sales for availability.

STEP 3 - 1ST CONNECTOR GENDER

F - Female - Professional Level - Open Entry Signal Contacts
*[1]M - Male
S - Female - Industrial / Military Level - PosiBand Closed Entry Signal Contacts. Military gold plating is optional.

*[2] STEP 4 - 1ST CONNECTOR MATING STYLE

0 - Swaged spacer 0.120 [3.05µ] mounting hole
S - Swaged spacer 4-40 UNC threads
*[3]E - Rotating male and female jackscrews (Select 0 in Step 8)
*[3]E6 - Rotating male and female polarized jackscrew (Select 0 in Step 8)
*[3] *[6]T - Fixed male and female jackscrews (Select 0 in Step 8)
*[3] *[6]T6 - Fixed male and female polarized jackscrew (Select 0 in Step 8)

STEP 5 - 1ST CONNECTOR SHELL OPTION

0 – Zinc Plated.
*[4]S – Stainless Steel, passivated.
X – Tin Plated.
Z – Tin Plated and Dimpled (male connectors only).

STEP 7 - 2ND CONNECTOR GENDER

M - Male

*[5] STEP 6 - 2ND CONNECTOR VARIANT

Select same variant as chosen in STEP 2.

STEP 8 - 2ND CONNECTOR MATING STYLE

0 - Swaged spacer 0.120 [3.05µ] mounting hole
S - Swaged spacer 4-40 UNC threads
*[3]E - Rotating male and female jackscrews (Select 0 in Step 4)
*[3]E6 - Rotating male and female polarized jackscrew (Select 0 in Step 4)
*[3] *[6]T - Fixed male and female jackscrews (Select 0 in Step 4)
*[3] *[6]T6 - Fixed male and female polarized jackscrew (Select 0 in Step 4)

STEP 9 - 2ND CONNECTOR SHELL OPTION

0 – Zinc Plated.
*[4]S – Stainless Steel, passivated.
X – Tin Plated.
Z – Tin Plated and Dimpled (male connectors only).

STEP 10 - ENVIRONMENTAL COMPLIANCE OPTIONS

/AA - RoHS Compliant

NOTE: If compliance to environmental legislation is not required, this step will not be used. Example: ACBDP11W1FSX11W1MSX

STEP 11 - SPECIAL OPTIONS

FOR SPECIAL OPTIONS, SEE SPECIAL OPTIONS APPENDIX ON PAGE 72.

NOTES

*[1] Male option in Step 3 available only on connector variants 5W1, 3W3, 7W2, 11W1,17W2, 21W1, 21WA4, 27W2, 24W7, 46W4.

*[2] Connector mating style for both connectors must be the same if 0 or S is used. If E, E6, T or T6 is used in either Step 4 or 8 the other step must be 0.

*[3] For hardware information, see page 51.

*[4] For stainless steel dimpled male versions, contact Technical Sales.

*[5] Connector variant for both connectors must be the same.

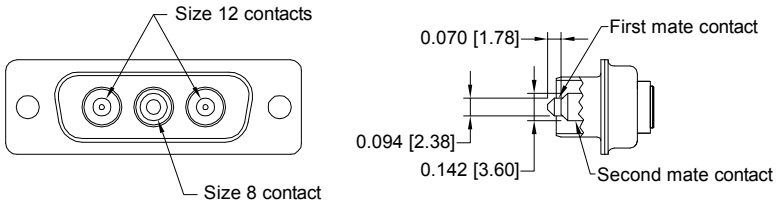
*[6] Due to variations in mating interfaces, the standard jackscrew length may not be suitable for all applications. In some cases, a T or T6 jackscrew may bottom out when installed into a threaded blind hole such as a T2. Shorter T and T6 jackscrews are available and can be ordered using MoS-2946.

Positronic Industries is **known** around the world **for offering** our customers **flexibility** when choosing connectors.

In addition to allowing **customers** to **create** part numbers for **particular applications**, Positronic offers a **wide variety** of features and accessories within our products.

Positronic is also **eager** to modify existing products **to meet unique customer requirements.** If you do not find what you need with this catalog, please **contact us** for assistance.

SEQUENTIAL MATING CONTACTS



Note: A third level can be accomplished with signal contacts where applicable.

Three levels of sequential mating are possible:

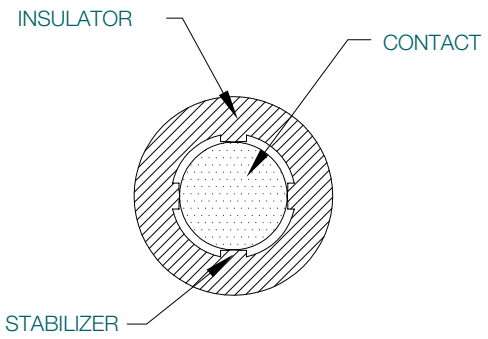
- First mate accomplished by a size 12 power contact. Male contact diameter is 0.094 inch.
- Second mate accomplished by a size 8 power contact. Male contact diameter is 0.142 inch.
- Third mate accomplished by size 20 signal contacts, as applicable.

CONTACT TECHNICAL SALES FOR MORE INFORMATION!

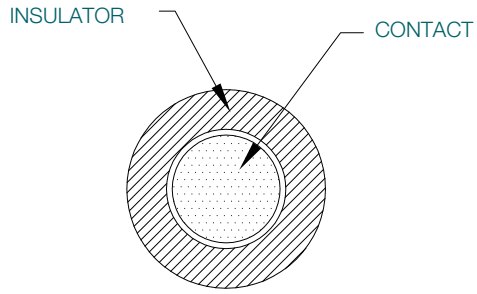
DIMENSIONS ARE IN INCHES [MILLIMETERS].
ALL DIMENSIONS ARE SUBJECT TO CHANGE.

SIZE 8 CONTACT STABILIZATION FEATURE

MINIMIZES FLOAT IN SIZE 8 CONTACT POSITIONS



WITH STABILIZER

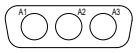


WITHOUT STABILIZER

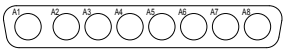
CBD size 8 male contacts are removed toward the rear after utilizing front release tooling. Space must be provided between the contact and the connector molding so the tooling can slide over the mating portion of the contact. This fact allows the contact to float.

In some applications this float creates problems in alignment during mating. Many male contact CBD variants offer an integral stabilizing feature to minimize problems created by float in size 8 contacts. An alternate tool is used to remove the contact if necessary. Tool number is 4311-0-1-0.

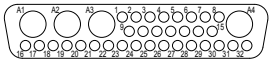
The stabilization feature is currently available for the following male contact variants:



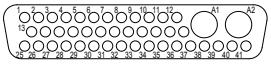
CBD/CBM3W3M



CBD/CBM8W8M



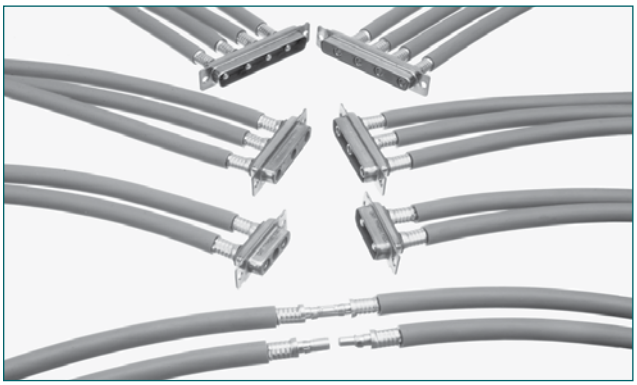
CBC36W4M



CBC43W2M

Add MOS -1570.4 to end of part number. Example: CBD3W3M00000-1570.4

COMBO-D CONNECTORS WITH *1 100 AMP HIGH CURRENT REMOVABLE CRIMP POWER CONTACT



HIGH CONDUCTIVITY SIZE 8 CONTACTS WHICH CAN BE TERMINATED TO 6 AWG WIRE ALLOW VERY HIGH CURRENTS TO BE CARRIED THROUGH COMBO-D TYPE CONNECTORS.

TECHNICAL CHARACTERISTICS

MATERIALS AND FINISHES:

Contacts: High conductivity copper alloy.
Plating:
Standard Finish: Gold flash over nickel plate.
Optional Finishes: 30µin [.76µm] gold over nickel by adding "-14" suffix onto part number.
Example: FC4006D-14
50µin [1.27µm] gold over nickel by adding "-15" suffix onto part number.
Example: MC4006D-14

CLIMATIC CHARACTERISTICS:

Temperature Range: -55°C to +125°C.

*1 per UL 1977 Testing

ELECTRICAL CHARACTERISTICS:

POWER CONTACTS
Contact Current Rating: *See Temperature Rise Curve on page 56.*
Initial Contact Resistance: 0.0003 ohms max. per IEC 60512-2, Test 2b.
Proof Voltage: 1900 V r.m.s.
Working Voltage: 450 V r.m.s.

MECHANICAL CHARACTERISTICS:

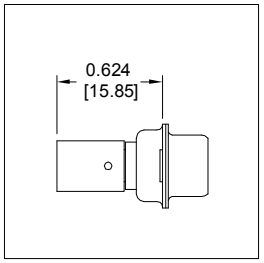
Size 8 Removable Contacts: Rear insertion, front release.
Durability: 500 cycles minimum.
Vibration: 20g from 10 Hz to 500 Hz.
Shock: 30g-11ms.

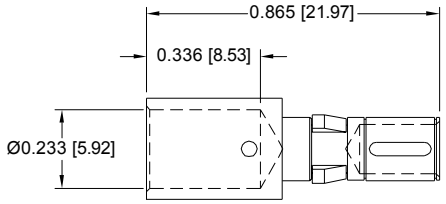
100 AMP HIGH CURRENT REMOVABLE CRIMP POWER CONTACT

CONTACTS USED WITH 6 AWG WIRE
6 AWG [16.0mm²] max.
*1 CONTACTS ORDERED SEPARATELY
SIZE 8

Note: Connectors can be kitted with all applicable removable contacts, contact Technical Sales for connector part number.

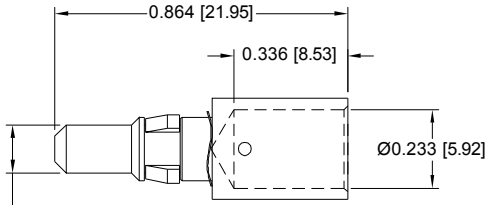
***2 FEMALE CONTACT**
"CLOSED ENTRY" DESIGN, L.S.A.





FC4006D

MALE CONTACT



MC4006D

*2 **NOTE:** Female contacts feature Large Surface Area (L.S.A.) closed entry contact design which provides maximum mating surfaces between male and female contact and reduced contact resistance during operation.

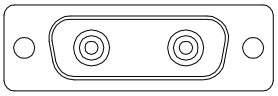
MATERIAL: High conductivity copper alloy.

PLATING:
STANDARD FINISH: Gold flash over nickel plate.
OPTIONAL FINISHES: 30µin [.76µm] gold over nickel by adding "-14" suffix onto part number. Example: FC4006D-14
50µin [1.27µm] gold over nickel by adding "-15" suffix onto part number. Example: MC4006D-15.

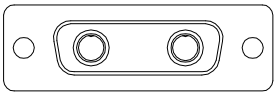
DIMENSIONS ARE IN INCHES [MILLIMETERS].
ALL DIMENSIONS ARE SUBJECT TO CHANGE.

SELECTIVELY LOADED COMBO-D CONNECTORS FOR USE WITH 100 AMP* HIGH CURRENT REMOVABLE CRIMP POWER CONTACT

COMBO-D CONNECTORS WITH TWO CONTACT POSITIONS

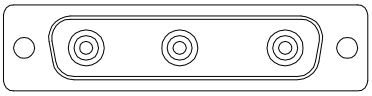


CBD3W3M00000-1841.0

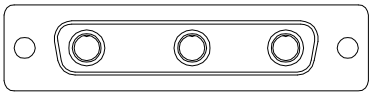


CBD3W3F00000-1841.0

COMBO-D CONNECTORS WITH THREE CONTACT POSITIONS

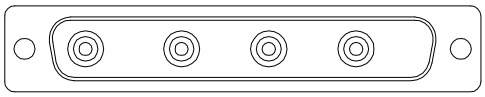


CBD5W5M00000-1841.1

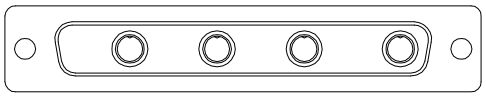


CBD5W5F00000-1841.1

COMBO-D CONNECTORS WITH FOUR CONTACT POSITIONS

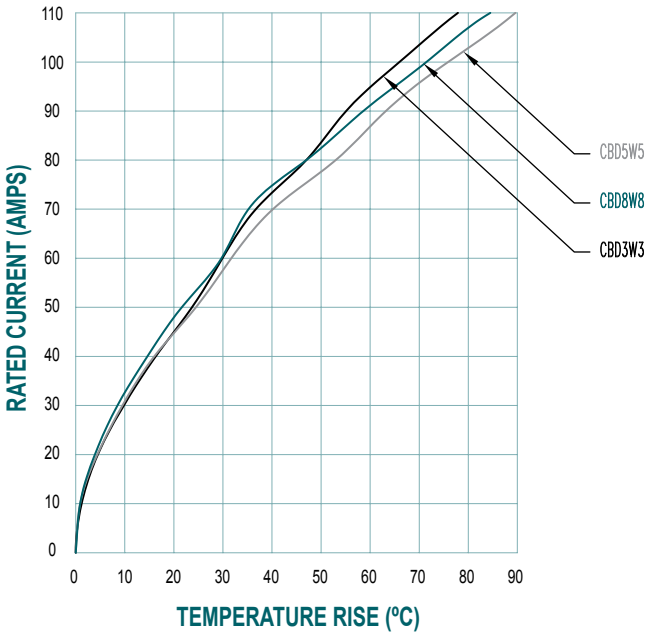


CBD8W8M00000-1841.2



CBD8W8F00000-1841.2

TEMPERATURE RISE CURVE

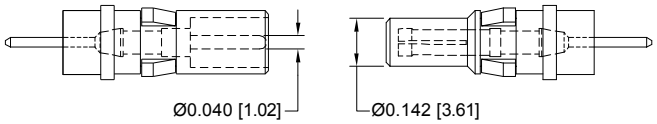


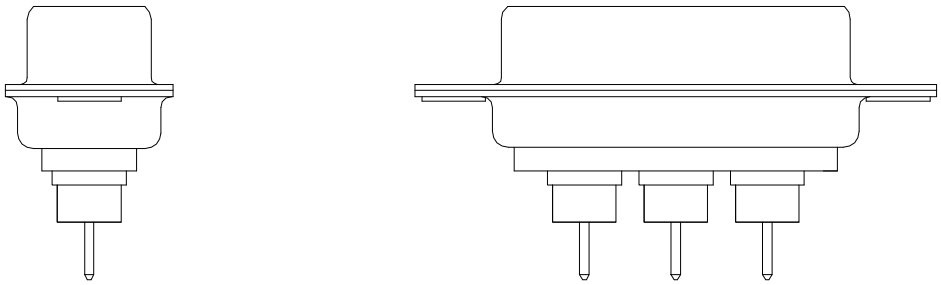
Test conducted in accordance with UL1977.
All power contacts under load.

Curves were developed using CBD3W3, 5W5, and 8W8 connectors with MC/FC4006D contacts terminated with 6 AWG wire.

STRAIGHT PRINTED BOARD MOUNT HIGH VOLTAGE CONTACT
SIZE 8

FEMALE CONTACT **MALE CONTACT**

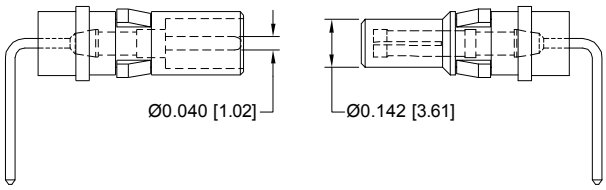


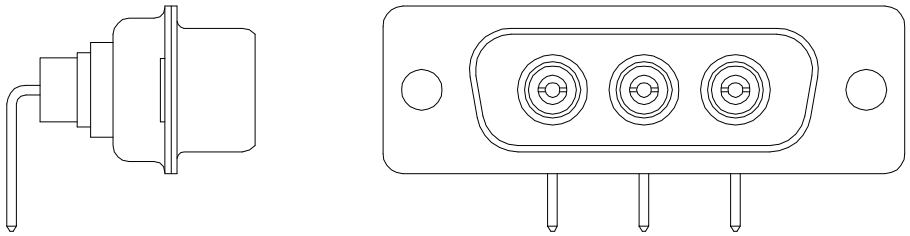


CONTACT TECHNICAL SALES FOR MORE INFORMATION!

RIGHT ANGLE (90°) PRINTED BOARD MOUNT HIGH VOLTAGE CONTACT
SIZE 8

FEMALE CONTACT **MALE CONTACT**



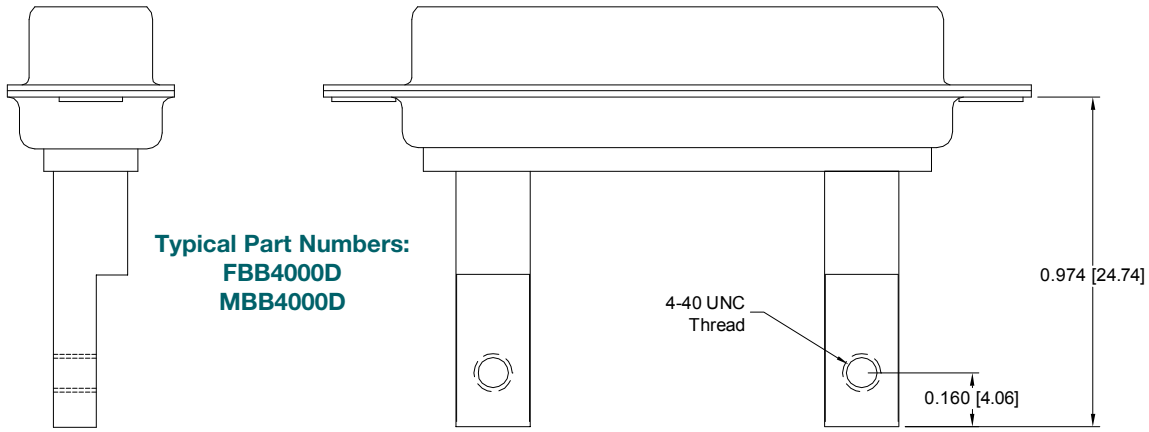


CONTACT TECHNICAL SALES FOR MORE INFORMATION!

DIMENSIONS ARE IN INCHES [MILLIMETERS].
ALL DIMENSIONS ARE SUBJECT TO CHANGE.

BUS BAR CONTACT

SIZE 8 POWER CONTACT



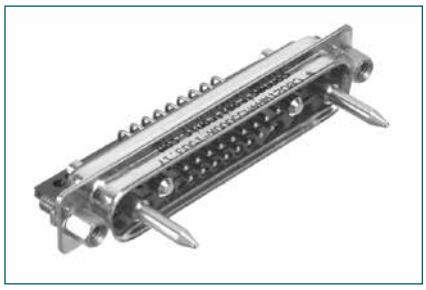
Typical Part Numbers:
FBB4000D
MBB4000D

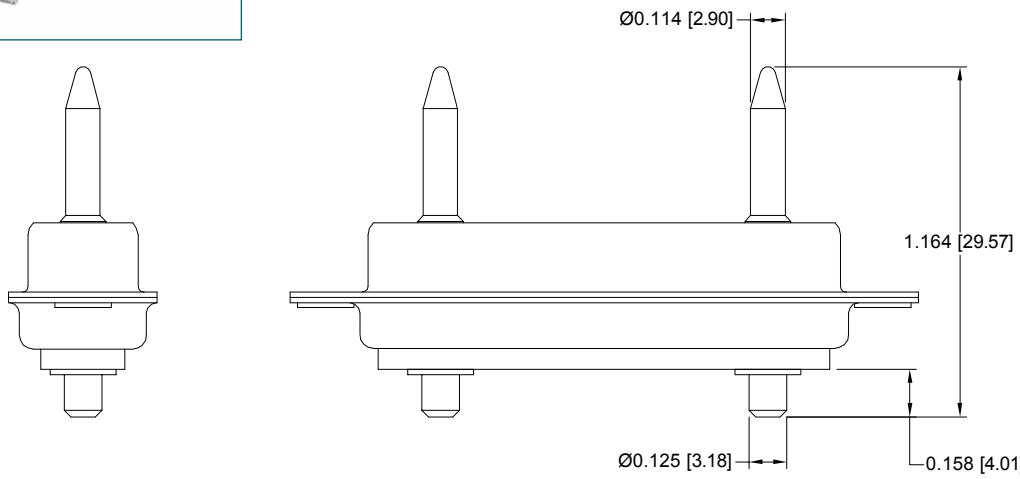
Power contacts can be offered with terminations suitable for use with bus bars.

CONTACT TECHNICAL SALES FOR MORE INFORMATION!

INTEGRAL BLIND MATE GUIDE

SIZE 8



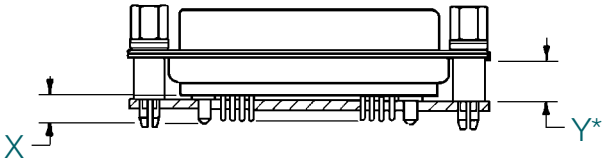


CONTACT TECHNICAL SALES FOR MORE INFORMATION!

CUSTOMER SPECIFIED CONTACT TERMINATION LENGTH

Positronic can supply CB series connectors with customer specified termination lengths. We have a wide variety of options available.

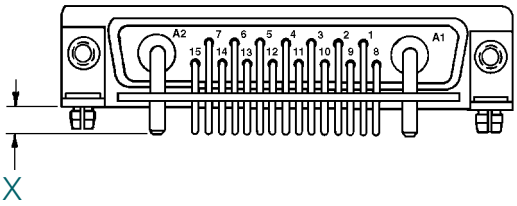
STRAIGHT PRINTED BOARD MOUNT



***Note:**

PCB spacer height can be adjusted according to contact termination length

RIGHT ANGLE (90°) PRINTED BOARD MOUNT



X and Y contact termination lengths can be custom designed to fit your application requirements.

CONTACT TECHNICAL SALES FOR MORE INFORMATION!

Connectors Designed To Customer Specifications

Positronic Combo-D connectors can be modified to customers specifications.

Examples: select loading of contacts for cost savings or to gain creepage and clearance distances; longer PCB terminations; customer specified hardware; sealing for water resistance.

Contact Technical Sales with your particular requirements.

DIMENSIONS ARE IN INCHES [MILLIMETERS].
ALL DIMENSIONS ARE SUBJECT TO CHANGE.

REMOVABLE CONTACT TECHNICAL CHARACTERISTICS

SIZE 22 REMOVABLE CONTACT

MATERIALS AND FINISHES:

Precision machined copper alloy with gold flash over nickel. Other finishes are available, see pages 61 and 73 for optional finishes.

MECHANICAL CHARACTERISTICS:

Insert contact to rear face of insulator, release from rear face of insulator. Size 22 contacts, 0.030 inch [0.76 mm] mating diameter male contacts. Female PosiBand closed entry contact design. Terminations for 20, 22, 24, 26, 28, and 30 AWG. Closed barrel crimp.

ELECTRICAL CHARACTERISTICS:

Contact Current Rating: 5 amperes nominal.
Initial Contact Resistance: 0.010 ohms maximum.

THERMOCOUPLE CONTACTS:

Straight and right angle (90°) PCB mount contacts are available, contact Technical Sales for details.

Size 22 crimp contacts are available, see page 63 for details.

SIZE 20 REMOVABLE CONTACT

MATERIALS AND FINISHES:

Precision machined copper alloy with gold flash over nickel. Other finishes are available, see pages 61 and 73 for optional finishes.

MECHANICAL CHARACTERISTICS:

Insert contact to rear face of insulator, release from rear face of insulator. Size 20 contacts, 0.040 inch [1.02 mm] mating diameter male contacts. Female PosiBand closed entry or rugged open entry contact design.

ELECTRICAL CHARACTERISTICS:

Contact Current Rating: 7.5 amperes nominal.
Initial Contact Resistance: 0.008 ohms max. per IEC 60512-2, test 2b.

THERMOCOUPLE CONTACTS:

Straight and right angle (90°) PCB mount contacts are available, contact Technical Sales for details.

Size 20 crimp contacts are available, see page 66 for details.

SIZE 16 REMOVABLE CONTACT

MATERIALS AND FINISHES:

STANDARD: Precision machined copper alloy with gold flash over nickel. Other finishes are available, see pages 61 and 73 for optional finishes.

HIGH CONDUCTIVITY: High conductivity copper alloy, gold flash over nickel. Other finishes are available, see pages 61 and 73 for optional finishes.

MECHANICAL CHARACTERISTICS:

STANDARD AND HIGH CONDUCTIVITY: Insert contact to rear face of insulator, release from front face of insulator. Size 16 contacts, 0.0625 inch [1.588mm] mating diameter male contacts. Female PosiBand closed entry contact design. Terminations for 12, 14, 16, 18, 20, 22, 24, 26, and 28 AWG.

ELECTRICAL CHARACTERISTICS:

Contact Current Rating - Tested per UL 1977:
Standard Contact Material: 28 amperes.
High Conductivity Contact Material: 40 amperes.
See Temperature Rise Curves on page 2 for details.
Initial Contact Resistance:
Standard Contact Material: 0.0016 ohms max. Per IEC 60512-2, Test 2b.
High Conductivity Contact Material: 0.001 ohms max. Per IEC 60512-2, Test 2b.

SIZE 8 REMOVABLE CONTACT

MATERIALS AND FINISHES:

STANDARD: Precision machined copper alloy with gold flash over nickel. Other finishes are available, see pages 61 and 73 for optional finishes.

HIGH CONDUCTIVITY: High conductivity copper alloy, gold flash over nickel. Other finishes are available, see pages 61 and 73 for optional finishes.

HIGH VOLTAGE:
Insulator Material: PTFE teflon
Contacts: Precision machined copper alloy with 0.000030 inch [0.76µ] gold over nickel. Other finishes are available, see pages 61 and 73 for optional finishes.

SHIELDED:
Dielectric Material: PTFE teflon
Inner Contacts: Precision machined copper alloy with 0.000030 inch [0.76µ] gold over nickel. Other finishes are available, see pages 61 and 73 for optional finishes.
Outer Contacts: Precision machined copper alloy with gold flash over nickel. Other finishes are available, see pages 61 and 73 for optional finishes.

MECHANICAL CHARACTERISTICS:

STANDARD AND HIGH CONDUCTIVITY: Insert contact to rear face of insulator, release from front face of insulator. Size 8 contacts, 0.142 inch [3.61 mm] mating diameter male contacts, closed entry female contacts.

HIGH VOLTAGE: Insert contact to rear face of insulator, release from front face of insulator. Size 8 contacts. Straight and right angle (90°) terminations. 0.041 inch [1.04 mm] minimum hole diameter.
Durability: 500 cycles minimum.
Vibration: 20g from 10 Hz to 500 Hz.
Shock: 30g-11ms.

. . . continued on next page

For information regarding crimp tool and crimping tool techniques, see Application Tools section, page 73.

REMOVABLE CONTACT TECHNICAL CHARACTERISTICS

continued from previous page . . .

MECHANICAL CHARACTERISTICS, continued:

SHIELDED: Insert contact to rear face of insulator, release from front face of insulator. Size 8 contacts. See page 70 table of cable sizes for contact termination dimensions.

Durability: 500 cycles minimum.
Vibration: 20g from 10 Hz to 500 Hz.
Shock: 30g-11ms.

AIR LINE COUPLER: Insert contact to rear face of insulator, release from front face of insulator.

ELECTRICAL CHARACTERISTICS:

POWER CONTACTS:

For electrical characteristics, see page 4.

HIGH VOLTAGE:

Flash over Voltage:	3600 V r.m.s.
Proof Voltage:	2700 V r.m.s.
Initial Contact Resistance:	0.008 ohms maximum.

SHIELDED:

Initial Contact Resistance:	0.008 ohms maximum.
Nominal Impedance:	50 ohms.
Insertion Loss:	-0.46 dB at 1 GHz
	-1.5 dB at 2 GHz
VSWR:	1.15 average at 1 GHz
	1.56 average at 2 GHz

Above values measured using frequency domain techniques.

Proof Voltage: 1000 V r.m.s.

OPTIONAL PLATING FINISHES

-14 30µin [.76µm] gold over nickel by adding "-14" suffix onto part number. Example: FC120N4-14.

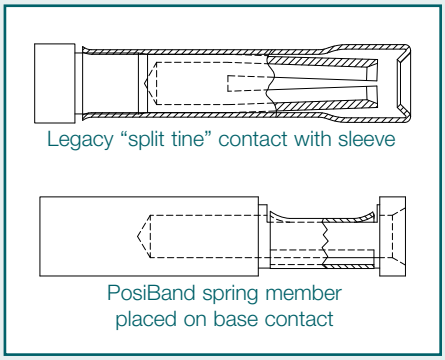
-15 50µin [1.27µm] gold over nickel by adding "-15". Example: FC120N4-15.

RoHS OPTIONS:

/AA Environmental Compliance Option: RoHS compliant can be achieved by adding "/AA" suffix onto part number. Examples: FC120N4/AA or for optional finishes use FC120N4/AA-14.

What makes Positronic's PosiBand® contact interface significant?

Authentic Positronic® PosiBand®
These contacts utilize authentic Positronic PosiBand® technology.
Protected by U.S. Patent 7,115,002



✔ Higher reliability in harsh environments and repeated mating cycles.

✔ PosiBand crimp contacts do not need to be annealed. Split tine D-subminiature contacts are commonly annealed at the crimp barrel, with the possibility of reliability problems at the contact interface if the annealing is performed incorrectly.

✔ Electrical and mechanical function of the contact interface are separated since the PosiBand contact is a two-piece design. Contact normal force is provided by the "Posiband spring member", which allows higher mechanical reliability. The electrical continuity path is supported through the base contact, which allows a greater number of electrical paths on a "micro" level when compared to split tine contact design.

✔ Higher reliability at prices comparable to the "split tine" design.

✔ PosiBand is protected by US Patent 7,115,002.

For a detailed white paper visit: www.connectpositronic.com/posiband

For information regarding crimp tool and crimping tool techniques, see Application Tools section, page 73.

REMOVABLE CRIMP SIGNAL CONTACT

FOR USE WITH CBCD SERIES CONNECTORS

SIZE 22

QUALIFIED TO AS39029

Note: Connectors can be kitted with all applicable removable contacts, contact Technical Sales for connector part number.

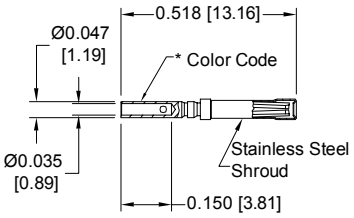
***MILITARY SPECIFICATION CONTACTS**

STANDARD FINISH:
per AS39029 specifications

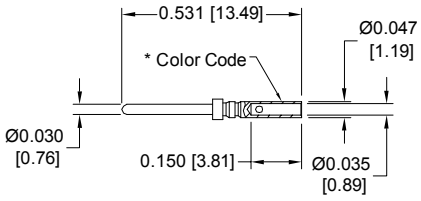
COLOR CODE:
MALE CONTACT:
ORANGE/BLUE/BLACK
FEMALE CONTACT:
ORANGE/GREEN/YELLOW

FEMALE CONTACT

"CLOSED ENTRY" DESIGN



MALE CONTACT



FEMALE PART NUMBER	WIRE SIZE AWG [mm²]
***M39029/57-354**	22 / 24 / 26 / 28 [0.3/0.25/0.12/0.08]

Positronic is qualified to supply the legacy design, as well as, the PosiBand design. If the requirement is for the PosiBand design exclusively, notify sales at time of quotation for order placement when requesting M39029 contacts.

MALE PART NUMBER	WIRE SIZE AWG [mm²]
***M39029/58-360**	22 / 24 / 26 / 28 [0.3/0.25/0.12/0.08]

REMOVABLE CRIMP SIGNAL CONTACT

FOR USE WITH CBCD SERIES CONNECTORS

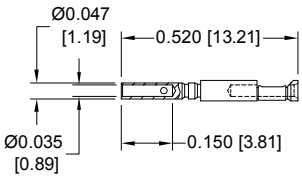
SIZE 22

Authentic Positronic® PosiBand®
These contacts utilize authentic Positronic PosiBand® technology.
Protected by U.S. Patent 7,115,002

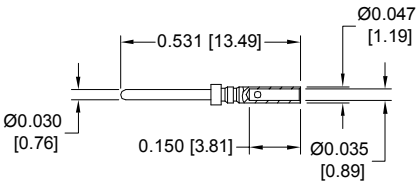
Note: Connectors can be kitted with all applicable removable contacts, contact Technical Sales for connector part number.

FEMALE CONTACT

"CLOSED ENTRY" DESIGN



MALE CONTACT



FEMALE PART NUMBER	WIRE SIZE AWG [mm²]
FC8022D2	22 / 24 / 26 / 28 / 30 [0.3/0.25/0.12/0.08/0.05]

MALE PART NUMBER	WIRE SIZE AWG [mm²]
MC8022D	22 / 24 / 26 / 28 / 30 [0.3/0.25/0.12/0.08/0.05]

For information regarding crimp tool and crimping tool techniques, see Application Tools section, page 73.

CRIMP SIGNAL CONTACT

FOR USE WITH CBCD SERIES CONNECTORS

CONTACTS USED WITH 20 AWG WIRE

SIZE 22

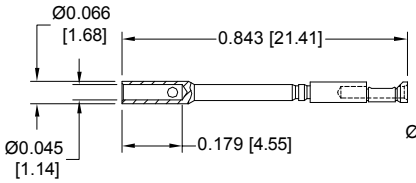
Authentic Positronic® PosiBand®
These contacts utilize authentic Positronic PosiBand® technology.
Protected by U.S. Patent 7,115,002

The crimp area of these contacts is not protected when fully seated in the connector molding. These contacts require shrink tubing after installation. These contact cannot be removed from connector after installation. Not suitable for fully loaded connector.

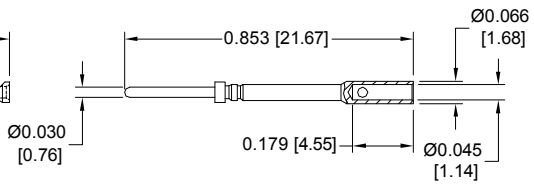
Note: Connectors can be kitted with all applicable crimp contacts, contact Technical Sales for connector part number.

FEMALE CONTACT

"CLOSED ENTRY" DESIGN



MALE CONTACT



Crimp area extends above connector molding.

FEMALE PART NUMBER	WIRE SIZE AWG [mm²]
FC8020D2	20 [0.5] max

MALE PART NUMBER	WIRE SIZE AWG [mm²]
MC8020D	20 [0.5] max

REMOVABLE THERMOCOUPLE SIGNAL CRIMP SIGNAL CONTACT

FOR USE WITH CBCD SERIES CONNECTORS

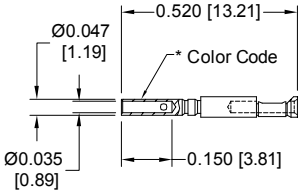
SIZE 22

Authentic Positronic® PosiBand®
These contacts utilize authentic Positronic PosiBand® technology.
Protected by U.S. Patent 7,115,002

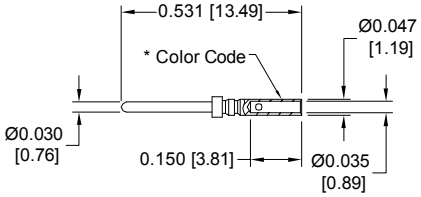
Note: Connectors can be kitted with all applicable removable contacts, contact Technical Sales for connector part number.

FEMALE CONTACT

"CLOSED ENTRY" DESIGN



MALE CONTACT



TYPE	MATERIAL	FEMALE PART NUMBER	MALE PART NUMBER	COLOR CODE*	WIRE SIZE AWG [mm²]
K	CHROMEL (+)	**FC8022D2CH**	**MC8022DCH**	WHITE	22 / 24 / 26 [0.3 / 0.25 / 0.12]
	ALUMEL (-)	**FC8022D2AL**	**MC8022DAL**	GREEN	22 / 24 / 26 [0.3 / 0.25 / 0.12]
T	COPPER (+) with gold flash	**FC8022D2CU**	**MC8022DCU**	RED	22 / 24 / 26 [0.3 / 0.25 / 0.12]
	CONSTANTAN (-)	**FC8022D2CO**	**MC8022DCO**	YELLOW	22 / 24 / 26 [0.3 / 0.25 / 0.12]
E	CHROMEL (+)	**FC8022D2CH**	**MC8022DCH**	WHITE	22 / 24 / 26 [0.3 / 0.25 / 0.12]
	CONSTANTAN (-)	**FC8022D2CO**	**MC8022DCO**	YELLOW	22 / 24 / 26 [0.3 / 0.25 / 0.12]

For more information on the availability of Type J thermocouple contacts, please contact Technical Sales.

For more information about thermocouple contacts with PCB solder termination, please contact Technical Sales.

Chromel® and Alumel® are registered trademarks of Hoskins Manufacturing Company

For information regarding crimp tool and crimping tool techniques, see Application Tools section, page 73.

DIMENSIONS ARE IN INCHES [MILLIMETERS].
ALL DIMENSIONS ARE SUBJECT TO CHANGE.

MILITARY LEVEL REMOVABLE CRIMP SIGNAL CONTACT

FOR USE WITH CBC SERIES CONNECTORS

SIZE 20

QUALIFIED TO AS39029

Authentic Positronic PosiBand®
These contacts utilize authentic Positronic PosiBand® technology.
Protected by U.S. Patent 7,115,002

Note: Connectors can be kitted with all applicable removable contacts, contact Technical Sales for connector part number.

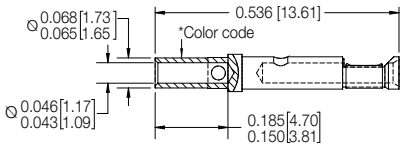
***MILITARY SPECIFICATION CONTACTS**

STANDARD FINISH:
50µin [1.27µm] gold over nickel

COLOR CODE:
MALE CONTACT:
ORANGE/BLUE/WHITE
FEMALE CONTACT:
ORANGE/BLUE/GRAY

FEMALE CONTACT

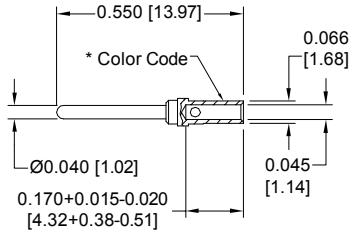
"CLOSED ENTRY" DESIGN



FEMALE PART NUMBER	WIRE SIZE AWG [mm²]
***M39029/63-368**	20 / 22 / 24 [0.5/0.3/0.25]

Positronic is qualified to supply the legacy design, as well as, the PosiBand design. If the requirement is for the PosiBand design exclusively, notify sales at time of quotation for order placement when requesting M39029 contacts.

MALE CONTACT



MALE PART NUMBER	WIRE SIZE AWG [mm²]
***M39029/64-369**	20 / 22 / 24 [0.5/0.3/0.25]

INDUSTRIAL / MILITARY LEVEL REMOVABLE CRIMP SIGNAL CONTACT

FOR USE WITH CBC SERIES CONNECTORS

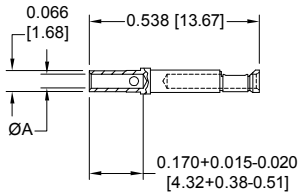
SIZE 20

Note: Connectors can be kitted with all applicable removable contacts, contact Technical Sales for connector part number.

Authentic Positronic PosiBand®
These contacts utilize authentic Positronic PosiBand® technology.
Protected by U.S. Patent 7,115,002

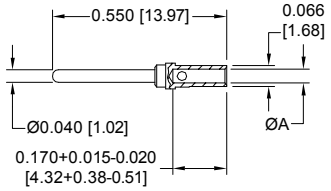
FEMALE CONTACT

"CLOSED ENTRY" DESIGN



FEMALE PART NUMBER	WIRE SIZE AWG [mm²]	ØA
FC6020D2	20 / 22 / 24 [0.5/0.3/0.25]	0.045 [1.14]
FC6026D2	26 / 28 / 30 [0.12/0.08/0.05]	0.027 [0.69]

MALE CONTACT



MALE PART NUMBER	WIRE SIZE AWG [mm²]	ØA
MC6020D	20 / 22 / 24 [0.5/0.3/0.25]	0.045 [1.14]
MC6026D	26 / 28 / 30 [0.12/0.08/0.05]	0.027 [0.69]

For information regarding crimp tool and crimping tool techniques, see Application Tools section, page 73.

INDUSTRIAL / MILITARY LEVEL CRIMP SIGNAL CONTACT

FOR USE WITH CBC SERIES CONNECTORS

CONTACTS USED WITH 18 AWG WIRE

SIZE 20

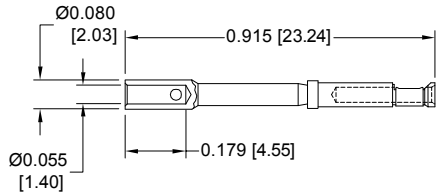
Authentic Positronic PosiBand®
These contacts utilize authentic Positronic PosiBand® technology.
Protected by U.S. Patent 7,115,002

The crimp area of these contacts is not protected when fully seated in the connector molding. These contacts require shrink tubing after installation. These contact cannot be removed from connector after installation. Not suitable for fully loaded connector.

Note: Connectors can be kitted with all applicable crimp contacts, contact Technical Sales for connector part number.

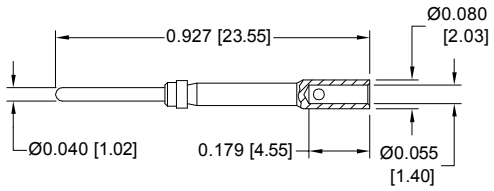
FEMALE CONTACT

"CLOSED ENTRY" DESIGN



FEMALE PART NUMBER	WIRE SIZE AWG [mm²]
FC6018D2	18 [1.0] max

MALE CONTACT



MALE PART NUMBER	WIRE SIZE AWG [mm²]
MC6018D	18 [1.0] max

PROFESSIONAL LEVEL REMOVABLE CRIMP SIGNAL CONTACT

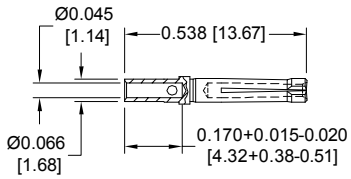
FOR USE WITH CBC AND QB SERIES CONNECTORS

SIZE 20

Note: Connectors can be kitted with all applicable removable contacts, contact Technical Sales for connector part number.

FEMALE CONTACT

"RUGGED OPEN ENTRY" DESIGN



FEMALE PART NUMBER	WIRE SIZE AWG [mm²]
FC6520D	20 / 22 / 24 [0.5/0.3/0.25]

For information regarding crimp tool and crimping tool techniques, see Application Tools section, page 73.

DIMENSIONS ARE IN INCHES [MILLIMETERS].
ALL DIMENSIONS ARE SUBJECT TO CHANGE.

REMOVABLE THERMOCOUPLE CRIMP CONTACT

FOR USE WITH CBC SERIES CONNECTORS

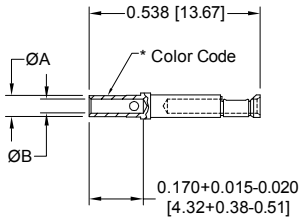
SIZE 20

Note: Connectors can be kitted with all applicable removable contacts, contact Technical Sales for connector part number.

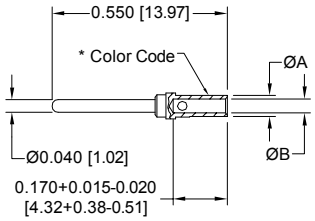
Authentic Positronic PosiBand®
These contacts utilize authentic Positronic PosiBand® technology.
Protected by U.S. Patent 7,115,002

FEMALE CONTACT

"CLOSED ENTRY" DESIGN



MALE CONTACT



TYPE	MATERIAL	FEMALE PART NUMBER	MALE PART NUMBER	COLOR CODE	WIRE SIZE AWG [mm²]	ØA	ØB
K	CHROMEL (+)	FC6020D2CH††	MC6020DCH†	WHITE	20 / 22 / 24 [0.5 / 0.3 / 0.25]	0.066 [1.68]	0.045 [1.14]
		FC6026D2CH	MC6026DCH		26 / 28 / 30 [0.12 / 0.08 / 0.05]	0.048 [1.23]	0.027 [0.69]
	ALUMEL (-)	FC6020D2AL††	MC6020DAL†	GREEN	20 / 22 / 24 [0.5 / 0.3 / 0.25]	0.066 [1.68]	0.045 [1.14]
		FC6026D2AL	MC6026DAL		26 / 28 / 30 [0.12 / 0.08 / 0.05]	0.048 [1.23]	0.027 [0.69]
T	COPPER (+) with gold flash	FC6020D2CU††	MC6020DCU†	RED	20 / 22 / 24 [0.5 / 0.3 / 0.25]	0.066 [1.68]	0.045 [1.14]
		FC6026D2CU	MC6026DCU		26 / 28 / 30 [0.12 / 0.08 / 0.05]	0.048 [1.23]	0.027 [0.69]
	CONSTANTAN (-)	FC6020D2CO††	MC6020DCO†	YELLOW	20 / 22 / 24 [0.5 / 0.3 / 0.25]	0.066 [1.68]	0.045 [1.14]
		FC6026D2CO	MC6026DCO		26 / 28 / 30 [0.12 / 0.08 / 0.05]	0.048 [1.23]	0.027 [0.69]
E	CHROMEL (+)	FC6020D2CH††	MC6020DCH†	WHITE	20 / 22 / 24 [0.5 / 0.3 / 0.25]	0.066 [1.68]	0.045 [1.14]
		FC6026D2CH	MC6026DCH		26 / 28 / 30 [0.12 / 0.08 / 0.05]	0.048 [1.23]	0.027 [0.69]
	CONSTANTAN (-)	FC6020D2CO††	MC6020DCO†	YELLOW	20 / 22 / 24 [0.5 / 0.3 / 0.25]	0.066 [1.68]	0.045 [1.14]
		FC6026D2CO	MC6026DCO		26 / 28 / 30 [0.12 / 0.08 / 0.05]	0.048 [1.23]	0.027 [0.69]

†Dimensionally equivalent to M39029/64-369 ††Dimensionally equivalent to M39029/63-368

For more information on the availability of Type J thermocouple contacts, and information about thermocouple contacts with PCB solder termination, please contact Technical Sales.

Chromel® and Alumel® are registered trademarks of Hoskins Manufacturing Company.

REMOVABLE CRIMP POWER CONTACT

FOR USE WITH CBCD SERIES CONNECTORS

SIZE 16

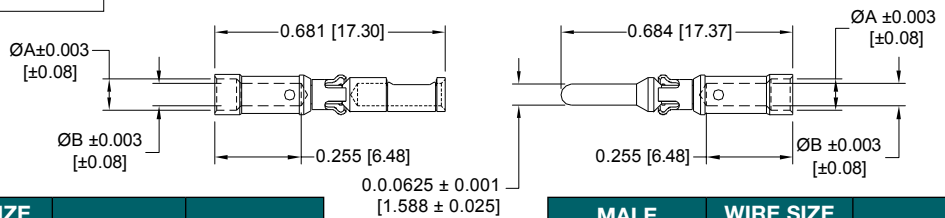
Note: Connectors can be kitted with all applicable removable contacts, contact Technical Sales for connector part number.

Authentic Positronic PosiBand®
These contacts utilize authentic Positronic PosiBand® technology.
Protected by U.S. Patent 7,115,002

*1 FEMALE CONTACT

"CLOSED ENTRY" DESIGN, L.S.A.

MALE CONTACT



FEMALE PART NUMBER	WIRE SIZE AWG [mm²]	ØA	ØB
FC112N4S	12 / [4.0]	N/A	0.098 [2.49]
FC112N4	12 / [4.0]	N/A	0.098 [2.49]
FC114N4	14-16 [2.5-1.5]	0.105 [2.67]	0.081 [2.06]
FC116N4	16-18 [1.5-1.0]	0.093 [2.36]	0.067 [1.70]
FC120N4	20-22-24 [0.5-0.3-0.25]	0.068 [1.73]	0.045 [1.14]

"S" in part number indicates high conductivity copper alloy material.

MALE PART NUMBER	WIRE SIZE AWG [mm²]	ØA	ØB
MC112NS-133.0	12 / [4.0]	N/A	0.098 [2.49]
MC112N-133.0	12 / [4.0]	N/A	0.098 [2.49]
MC114N-133.0	14-16 [2.5-1.5]	0.105 [2.67]	0.081 [2.06]
MC116N-133.0	16-18 [1.5-1.0]	0.093 [2.36]	0.067 [1.70]
MC120N-133.0	20-22-24 [0.5-0.3-0.25]	0.068 [1.73]	0.045 [1.14]

*1 **NOTE:** Female contacts feature Large Surface Area (L.S.A.) closed entry contact design which provides maximum mating surfaces between male and female contact and reduced contact resistance during operation.

For information regarding crimp tool and crimping tool techniques, see Application Tools section, page 73.

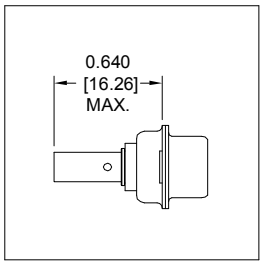
REMOVABLE CRIMP POWER CONTACT

FOR USE WITH CBD, CBC, CBCD AND CBDD SERIES CONNECTORS

SIZE 8

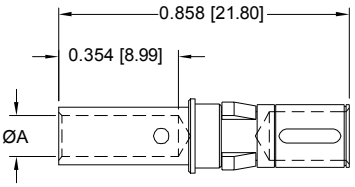
Note: Connectors can be kitted with all applicable removable contacts, contact Technical Sales for connector part number.

For contact current rating, see page 4.

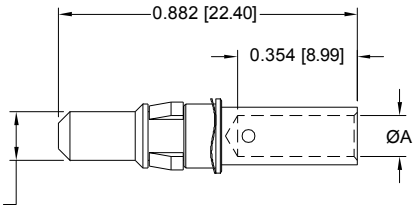


***1 FEMALE CONTACT**

"CLOSED ENTRY" DESIGN, L.S.A.



MALE CONTACT



FEMALE PART NUMBER	WIRE SIZE AWG [mm²]	Ø A
FC4008DS	8 [10.0]	0.181 [4.60]
FC4008D	8 [10.0]	0.181 [4.60]
FC4010D	10 [5.3]	0.122 [3.10]
FC4012D	12 [4.0]	0.101 [2.57]
FC4016D	16 [1.5]	0.067 [1.70]

"S" in part number indicates high conductivity copper alloy material.

MALE PART NUMBER	WIRE SIZE AWG [mm²]	Ø A
MC4008DS	8 [10.0]	0.181 [4.60]
MC4008D	8 [10.0]	0.181 [4.60]
MC4010D	10 [5.3]	0.122 [3.10]
MC4012D	12 [4.0]	0.101 [2.57]
MC4016D	16 [1.5]	0.067 [1.70]

***1 NOTE:** Female contacts feature Large Surface Area (L.S.A.) closed entry contact design which provides maximum mating surfaces between male and female contact and reduced contact resistance during operation.

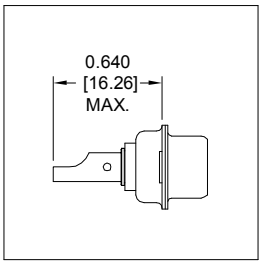
REMOVABLE SOLDER CUP POWER CONTACT

FOR USE WITH CBD, CBC, CBCD AND CBDD SERIES CONNECTORS

SIZE 8

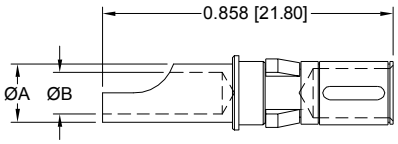
Note: Connectors can be kitted with all applicable removable contacts, contact Technical Sales for connector part number.

For contact current rating, see page 4.

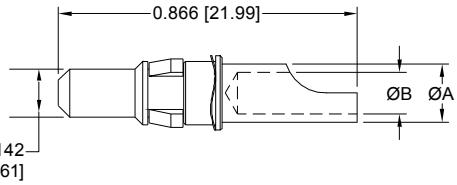


***1 FEMALE CONTACT**

"CLOSED ENTRY" DESIGN, L.S.A.



MALE CONTACT



FEMALE PART NUMBER	WIRE SIZE AWG [mm²]	Ø A	Ø B
FS4008D	8 [10.0]	0.219 [5.56]	0.188 [4.78]
FS4012D	12 [4.0]	0.143 [3.63]	0.112 [2.84]
FS4016D	16 [1.5]	0.100 [2.54]	0.069 [1.75]

MALE PART NUMBER	WIRE SIZE AWG [mm²]	Ø A	Ø B
MS4008D	8 [10.0]	0.219 [5.56]	0.188 [4.78]
MS4012D	12 [4.0]	0.143 [3.63]	0.112 [2.84]
MS4016D	16 [1.5]	0.100 [2.54]	0.069 [1.75]

*1 NOTE: Female contacts feature Large Surface Area (L.S.A.) closed entry contact design which provides maximum mating surfaces between male and female contact and reduced contact resistance during operation.

For information regarding crimp tool and crimping tool techniques, see Application Tools section, page 73.

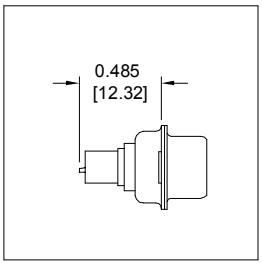
REMOVABLE HIGH VOLTAGE POWER CONTACT

FOR USE WITH CBD, CBC, CBCD AND CBDD SERIES CONNECTORS

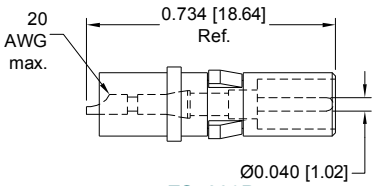
SIZE 8

Note: Connectors can be kitted with all applicable removable contacts, contact Technical Sales for connector part number.

STRAIGHT SOLDER WIRE TERMINATION

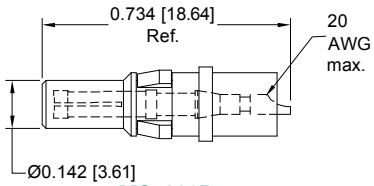


FEMALE CONTACT



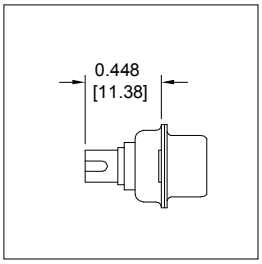
FS4820D

MALE CONTACT

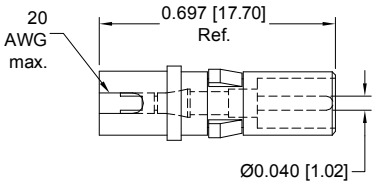


MS4820D

RIGHT ANGLE (90°) SOLDER WIRE TERMINATION

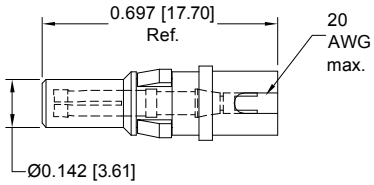


FEMALE CONTACT



FS4920D

MALE CONTACT



MS4920D

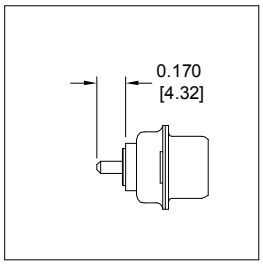
STRAIGHT PRINTED BOARD MOUNT POWER CONTACT

FOR USE WITH CBD AND CBDD SERIES CONNECTORS

SIZE 8

Positronic **recommends** printed circuit board termination **contacts be supplied installed** in the connector. **Contact technical sales** for part number information.

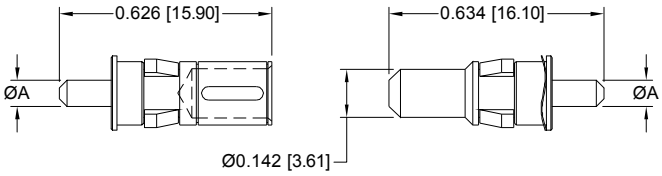
For contact current rating, see page 4.



***1 FEMALE CONTACT**

"CLOSED ENTRY" DESIGN, L.S.A.

MALE CONTACT



FEMALE PART NUMBER	Ø A	CONTACT CODE
FDS4314D	0.078 [1.98]	35
FDS4312D	0.094 [2.39]	36
FDS4310D	0.125 [3.18]	37

MALE PART NUMBER	Ø A	CONTACT CODE
MDS4314D	0.078 [1.98]	35
MDS4312D	0.094 [2.39]	36
MDS4310D	0.125 [3.18]	37

***1 NOTE:** Female contacts feature Large Surface Area (L.S.A.) closed entry contact design which provides maximum mating surfaces between male and female contact and reduced contact resistance during operation.

For information regarding crimp tool and crimping tool techniques, see Application Tools section, page 73.

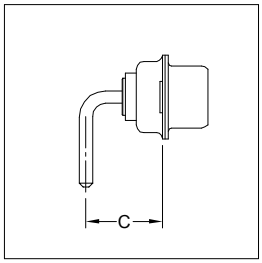
RIGHT ANGLE (90°) PRINTED BOARD MOUNT POWER CONTACT

FOR USE WITH CBD AND CBDD SERIES CONNECTORS

SIZE 8

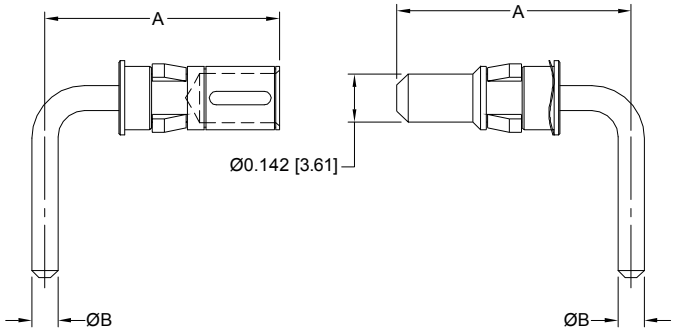
Positronic **recommends** printed circuit board termination **contacts be supplied installed** in the connector. **Contact technical sales** for part number information.

For contact current rating, see page 4.



***1 FEMALE CONTACT**

"CLOSED ENTRY" DESIGN, L.S.A.



MALE CONTACT

FEMALE PART NUMBER	A REF.	Ø B	C	SHELL SIZE	CONTACT CODE
FRT4314D	0.580 [14.73]	0.078 [1.98]	0.339 [8.61]	1, 2, 3 & 4	55
FRT4414D	0.692 [17.58]	0.078 [1.98]	0.451 [11.46]	5	55
FRT4714D	0.661 [16.79]	0.078 [1.98]	0.420 [10.67]	1, 2, 3 & 4	75
FRT4814D	0.773 [19.63]	0.078 [1.98]	0.520 [13.21]	5	75
FRT4310D	1.051 [26.70]	0.125 [3.18]	0.810 [20.57]	1, 2, 3 & 4	57
FRT4410D	1.051 [26.70]	0.125 [3.18]	0.810 [20.57]	5	57

MALE PART NUMBER	A REF.	Ø B	C	SHELL SIZE	CONTACT CODE
MRT4314D	0.580 [14.73]	0.078 [1.98]	0.339 [8.61]	1, 2, 3 & 4	55
MRT4414D	0.692 [17.58]	0.078 [1.98]	0.451 [11.46]	5	55
MRT4714D	0.661 [16.79]	0.078 [1.98]	0.420 [10.67]	1, 2, 3 & 4	75
MRT4814D	0.773 [19.63]	0.078 [1.98]	0.520 [13.21]	5	75
MRT4310D	1.051 [26.70]	0.125 [3.18]	0.810 [20.57]	1, 2, 3 & 4	57
MRT4410D	1.051 [26.70]	0.125 [3.18]	0.810 [20.57]	5	57

***1 NOTE:** Female contacts feature Large Surface Area (L.S.A.) closed entry contact design which provides maximum mating surfaces between male and female contact and reduced contact resistance during operation.

For information regarding crimp tool and crimping tool techniques, see Application Tools section, page 73.

**DIMENSIONS ARE IN INCHES [MILLIMETERS].
ALL DIMENSIONS ARE SUBJECT TO CHANGE.**

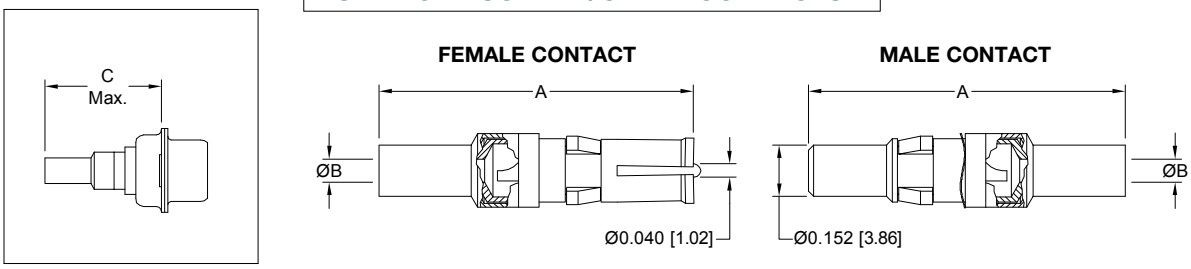
REMOVABLE SHIELDED CONTACT

FOR USE WITH CBD, CBC, CBCD AND CBDD SERIES CONNECTORS

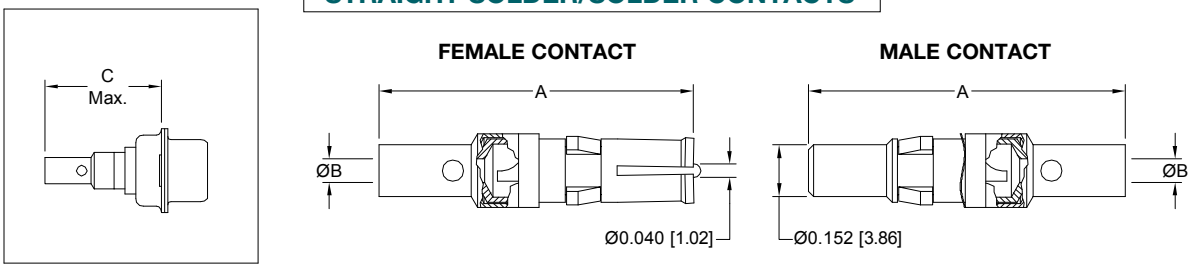
SIZE 8

Note: Connectors can be kitted with all applicable removable contacts, contact Technical Sales for connector part number.

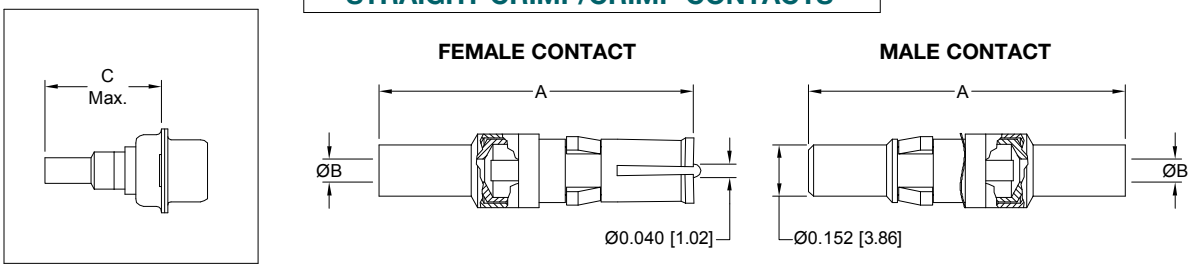
STRAIGHT SOLDER/CRIMP CONTACTS



STRAIGHT SOLDER/SOLDER CONTACTS



STRAIGHT CRIMP/CRIMP CONTACTS



TYPE OF CONTACT	FEMALE PART NUMBER	MALE PART NUMBER	A	Ø B	C MAX.	RG CABLE NUMBER
SOLDER/CRIMP	**FC4101D**	**MC4101D**	0.929 [23.60]	0.040 [1.02]	0.739 [18.77]	178 B/U 196 B/U
SOLDER/CRIMP	**FC4102D**	**MC4102D**	0.929 [23.60]	0.067 [1.70]	0.739 [18.77]	179 B/U 316 /U
SOLDER/CRIMP	**FC4103D**	**MC4103D**	1.037 [26.34]	0.108 [2.74]	0.847 [21.51]	180 B/U
SOLDER/CRIMP	**FC4104D**	**MC4104D**	1.037 [26.34]	0.120 [3.05]	0.847 [21.51]	58 B/U
SOLDER/SOLDER	**FS4101D**	**MS4101D**	0.929 [23.60]	0.040 [1.02]	0.739 [18.77]	178 B/U 196 B/U
SOLDER/SOLDER	**FS4102D**	**MS4102D**	0.929 [23.60]	0.067 [1.70]	0.739 [18.77]	179 B/U 316 /U
SOLDER/SOLDER	**FS4103D**	**MS4103D**	1.037 [26.34]	0.108 [2.74]	0.847 [21.51]	180 B/U
SOLDER/SOLDER	**FS4104D**	**MS4104D**	1.037 [26.34]	0.120 [3.05]	0.847 [21.51]	58 B/U
CRIMP/CRIMP	**FCC4101D**	**MCC4101D**	0.929 [23.60]	0.040 [1.02]	0.739 [18.77]	178 B/U 196 B/U
CRIMP/CRIMP	**FCC4102D**	**MCC4102D**	0.929 [23.60]	0.067 [1.70]	0.739 [18.77]	179 B/U 316 /U
CRIMP/CRIMP	**FCC4103D**	**MCC4103D**	1.037 [26.34]	0.108 [2.74]	0.847 [21.51]	180 B/U
CRIMP/CRIMP	**FCC4104D**	**MCC4104D**	1.037 [26.34]	0.120 [3.05]	0.847 [21.51]	58 B/U

SHIELDED CONTACTS

Two-step crimping action for signal and shielding conductors.

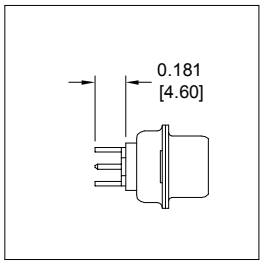
For information regarding crimp tool and crimping tool techniques, see Application Tools section, page 73.

STRAIGHT PRINTED BOARD MOUNTED SHIELDED CONTACT

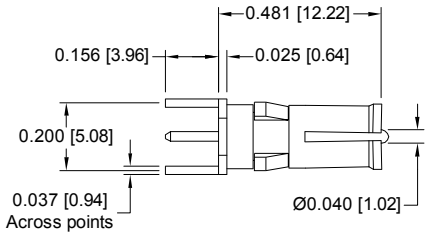
FOR USE WITH CBD AND CBDD SERIES CONNECTORS

SIZE 8

Positronic **recommends** printed circuit board termination **contacts be supplied installed** in the connector. **Contact technical sales** for part number information.

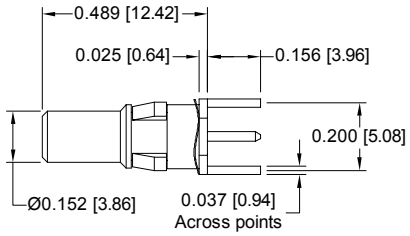


FEMALE CONTACT

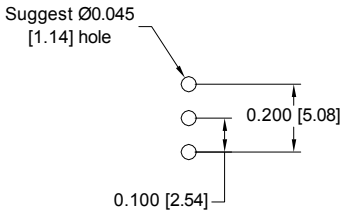


FDS4201D

MALE CONTACT



MDS4201D



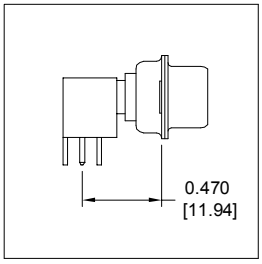
CONTACT HOLE PATTERN

RIGHT ANGLE (90°) PRINTED BOARD MOUNT SHIELDED CONTACT

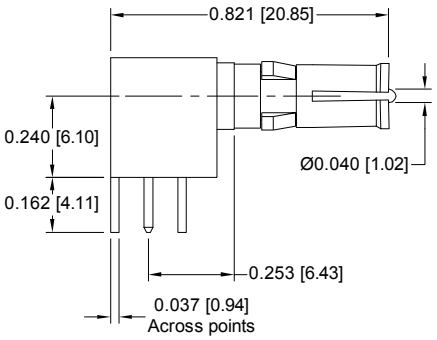
FOR USE WITH CBD AND CBDD SERIES CONNECTORS

SIZE 8

Positronic **recommends** printed circuit board termination **contacts be supplied installed** in the connector. **Contact technical sales** for part number information.

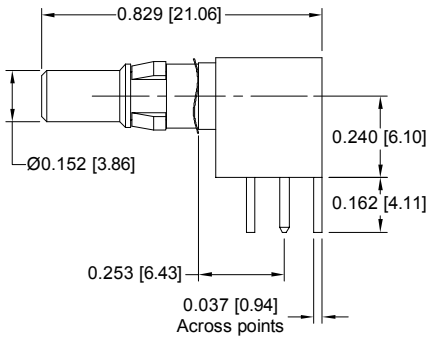


FEMALE CONTACT

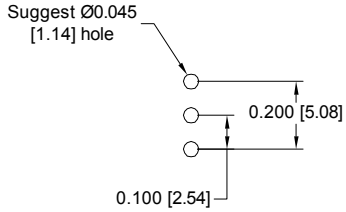


FRT4201D

MALE CONTACT



MRT4201D



CONTACT HOLE PATTERN

For information regarding crimp tool and crimping tool techniques, see Application Tools section, page 73.

**DIMENSIONS ARE IN INCHES [MILLIMETERS].
ALL DIMENSIONS ARE SUBJECT TO CHANGE.**

MODIFICATION (MOS) SUFFIXES

Specify complete connector by selecting a base part number from the desired series Ordering Information Page. Once base part number is selected, add desired modifications (MOS) number below to the end of the part number.

Example part number: CBD17W2F55R7NT2X/AA-14-1062.1 ***(Ordering information pages can be found at the end of each series)***

SERIES	CONNECTOR VARIANT	GENDER	TERMINATION TYPE AVAILABLE	MODIFICATIONS OF STANDARD OF STANDARD (MOS) SUFFIXES	DESCRIPTION OF MODIFICATION
CBD	3W3	F / M	0	**-1841.0**	Allows for molding to have positions A1 and A3 tooled only. Position A2 not molded but numbering will remain.
CBD	5W5	F / M	0	**-1841.1**	Allows for molding to have positions 1, 3 and 5 tooled only. Positions 2 and 4 not molded but numbering will remain.
CBD	8W8	F / M	0	**-1841.2**	Allows for molding to have positions A1,A3,A5 and A7 tooled only. Positions A2,A4,A6 and A8 not molded but numbering will remain.
CBD, CBM	3W3, 8W8	M	0	**-1570.4**	Integral stabilizing feature used to minimize size 8 contacts from floating in the molding. Use tool number 4311-0-1-0 to remove contact if necessary.
CBC	36W4, 43W2				
CBD, CBC, CBDD, CBHD, CBCD, CBDP*, ACBDP, ACBMP	ALL	F / M	ALL	**-14**	Allows connector with signal contacts installed, for signal contacts only to be plated 30µin [.76µm] gold over nickel.
CBD, CBC, CBDD, CBHD, CBCD, ACBDP, ACBMP	ALL	F / M	ALL	**-14-1062.1**	Allows connector with signal and power contacts installed, for both signal and power contacts to be plated 30µin [.76µm] gold over nickel.
CBD, CBC, CBDD, CBHD, CBCD, CBDP*, ACBDP, ACBMP	ALL	F / M	ALL	**-15**	Allows connector with signal contacts installed, for signal contacts only to be plated 50µin [1.27µm] gold over nickel.
CBD, CBC, CBDD, CBHD, CBCD, ACBDP, ACBMP	ALL	F / M	ALL	**-15-1062.0**	Allows connector with signal and power contacts installed, for both signal and power contacts to be plated 50µin [1.27µm] gold over nickel.
CBD, CBM, CBC, CBDD, CBHD, CBCD	ALL	F / M	ALL	**-1062.0**	Allows connector with power contacts installed, for the power contacts only to be plated 50µin [1.27µm] gold over nickel.
CBD, CBM, CBC, CBDD, CBHD, CBCD	ALL	F / M	ALL	**-1062.1**	Allows connector with power contacts installed, for the power contacts only to be plated 30µin [.76µm] gold over nickel.
CBD, CBM, CBC, CBDD, CBHD, CBCD	ALL	F / M	ALL	**-759.0**	Allows connectors to be supplied with blind mate guides, lockwashers and hexnuts installed. For connectors with a 4-40 threaded mounting style install blind mate guides only. For connectors with a R3/R6 mounting style install special blind mate guides with lockwashers and hexnuts. See D-subminiature Accessories catalog for more details.
CBD, CBM, CBC, CBDD, CBHD, CBCD	ALL	F / M	ALL	**-759.1**	Allows connector, with any contacts to include blind mate mounting plate. See D-subminiature Accessories catalog for more details.
QB	FOR CONTACTS	F	FC40**D CONTACTS	**-1817.0**	Allows for contacts to have a crimp barrel with a length of 0.310 [7.87].
QB	7W2, 9W4	M	56, 57	**-1865.0**	Connector with standard right angle (90°) brackets replaced with 4535-78-0 right angle (90°) brackets.
QB	7W2	M	N/A	**-1845.0**	Allows for a connector to be supplied with inverted bend. Contact tail length below bracket of 0.122 [3.10] max. Alignment bar not required.

MANY OTHER SPECIAL OPTIONS ARE AVAILABLE REFER TO D-SUBMINIATURE ACCESSORIES CATALOG, CONSULT TECHNICAL SALES OR VISIT OUR WEBSITE AT WWW.CONNECTPOSITRONIC.COM

APPLICATION TOOLS SECTION

CBD / CBM / CBC / CBCD *connectors are offered with* ***removable crimp contacts****. Positronic recognizes the* ***importance of*** *supplying* ***application tooling*** *to support our customers' use of our products. Information on application tooling is* ***available*** *on our web site at* ***www.connectpositronic.com/tooling***

There you will find ***downloadable PDF*** *cross reference charts for removable and compliant press-fit contacts. These charts will* ***supply part numbers*** *for insertion, removal and crimping tools, along with* ***information regarding use*** *of tools and techniques.*

DIMENSIONS ARE IN INCHES [MILLIMETERS].
ALL DIMENSIONS ARE SUBJECT TO CHANGE.

CONTACT APPLICATION TOOLS CROSS REFERENCE LIST

USE INDICATED POSITRONIC TOOLS FOR BEST RESULTS

Contact Size	Positronic Contact P/N	Handle & Positioner P/N	Hand Crimp Tool P/N	Mfg. Cross	Mil Equiv	Positioner	Mfg. Cross	Mil Equiv	Insertion Tool	Mfg. Cross	Mil Equiv	Removal Tool	Mfg. Cross	Mil Equiv
8	FA4063S											4311-0-00	P+	
8	FC4008D	9504-19-0-0	9504-1-0-0	HX4	M22520/5-01	9504-19-1-0	Y524		N/A			4311-0-00	P+	
8	FC4008D-1817.0	9504-19-0-0	9504-1-0-0	HX4	M22520/5-01	9504-19-1-0	Y524		N/A			4311-0-00	P+	
8	FC4008DS	9504-19-0-0	9504-1-0-0	HX4	M22520/5-01	9504-19-1-0	Y524		N/A			4311-0-00	P+	
8	FC401*D	9509-0-0-0	9509-1-0-0	M310		9509-2-0-0	TP-974		N/A			4311-0-00	P+	
8	FC4012D-1817.0	9509-0-0-0	9509-1-0-0	M310		9509-2-0-0	TP-974		N/A			4311-0-00	P+	
8	FC410*D	9504-0-0-0	9504-1-0-0	HX4	M22520/5-01	9504-2-0-0	Y322		N/A			4311-0-00	P+	
8	FCC4101D	9504-14-0-0	9504-1-0-0	HX4	M22520/5-01	9504-14-1-0	Y878		N/A			4311-0-00	P+	
8	FCC4102D	9504-13-0-0	9504-1-0-0	HX4	M22520/5-01	9504-13-1-0	Y937		N/A			4311-0-00	P+	
8	FCC4103D	9504-15-0-0	9504-1-0-0	HX4	M22520/5-01	9504-15-1-0	Y877		N/A			4311-0-00	P+	
8	FCC4104D	9504-15-0-0	9504-1-0-0	HX4	M22520/5-01	9504-15-1-0	Y877		N/A			4311-0-00	P+	
8	FDS4*0*D											4311-0-00	P+	
8	FRT4201D											4311-0-00	P+	
8	FRT4*1*D											4311-0-00	P+	
8	FS4008D											4311-0-00	P+	
8	FS401*D											4311-0-00	P+	
8	FS410*D											4311-0-00	P+	
8	FS4*20D											4311-0-00	P+	
8	MA4063S											4311-0-00	P+	
8	MC4008D	9504-19-0-0	9504-1-0-0	HX4	M22520/5-01	9504-19-1-0	Y524		N/A			4311-0-00	P+	
8	MC4008DS	9504-19-0-0	9504-1-0-0	HX4	M22520/5-01	9504-19-1-0	Y524		N/A			4311-0-00	P+	
8	MC401*D	9509-0-0-0	9509-1-0-0	M310		9509-2-0-0	TP-974		N/A			4311-0-00	P+	
8	MC410*D	9504-0-0-0	9504-1-0-0	HX4	M22520/5-01	9504-2-0-0	Y322		N/A			4311-0-00	P+	
8	MCC4101D	9504-14-0-0	9504-1-0-0	HX4	M22520/5-01	9504-14-1-0	Y878		N/A			4311-0-00	P+	
8	MCC4102D	9504-13-0-0	9504-1-0-0	HX4	M22520/5-01	9504-13-1-0	Y937		N/A			4311-0-00	P+	
8	MCC4103D	9504-15-0-0	9504-1-0-0	HX4	M22520/5-01	9504-15-1-0	Y877		N/A			4311-0-00	P+	
8	MCC4104D	9504-15-0-0	9504-1-0-0	HX4	M22520/5-01	9504-15-1-0	Y877		N/A			4311-0-00	P+	
8	MDS4201D											4311-0-00	P+	
8	MDS4*1*D											4311-0-00	P+	
8	MS4008D											4311-0-00	P+	
8	MS401*D											4311-0-00	P+	
8	MS410*D											4311-0-00	P+	
8	MS4*20D											4311-0-00	P+	

* for complete listing of contact part numbers, see removable contact section pages 60-71.

CONTACT APPLICATION TOOLS CROSS REFERENCE LIST

USE INDICATED POSITRONIC TOOLS FOR BEST RESULTS

Contact Size	Positronic Contact P/N	Handle & Positioner P/N	Hand Crimp Tool P/N	Mfg. Cross	Mil Equiv	Positioner	Mfg. Cross	Mil Equiv	Insertion Tool	Mfg. Cross	Mil Equiv	Removal Tool	Mfg. Cross	Mil Equiv
22	**FC8020D2**		9507-0-0-0	AFM8	M22520/2-01	9502-29-0-0	K1665		M81969/1-04	91067-1	M81969/1-04	91067-1	M81969/1-04
22	**FC8022D2**		9507-0-0-0	AFM8	M22520/2-01	9502-3-0-0	K-41	M22520/2-06	M81969/1-04	91067-1	M81969/1-04	91067-1	M81969/1-04
22	**FC8022D2** Thermocouple**		9507-0-0-0	AFM8	M22520/2-01	9502-3-0-0	K-41	M22520/2-06	M81969/1-04	91067-1	M81969/1-04	91067-1	M81969/1-04
22	**MC8020D**		9507-0-0-0	AFM8	M22520/2-01	9502-29-0-0	K1665		M81969/1-04	91067-1	M81969/1-04	91067-1	M81969/1-04
22	**MC8022D**		9507-0-0-0	AFM8	M22520/2-01	9502-4-0-0	K-42	M22520/2-09	M81969/1-04	91067-1	M81969/1-04	91067-1	M81969/1-04
22	**MC8022D** Thermocouple**		9507-0-0-0	AFM8	M22520/2-01	9502-4-0-0	K-42	M22520/2-09	M81969/1-04	91067-1	M81969/1-04	91067-1	M81969/1-04
22	**M39029/57-354**		9507-0-0-0	AFM8	M22520/2-01	9502-3-0-0	K41	M22520/2-06	M81969/1-04	91067-1	M81969/1-04	91067-1	M81969/1-04
22	**M39029/58-360**		9507-0-0-0	AFM8	M22520/2-01	9502-4-0-0	K42	M22520/2-09	M81969/1-04	91067-1	M81969/1-04	91067-1	M81969/1-04
20	**FC6018D2**		9507-0-0-0	AFM8	M22520/2-01	9502-11-0-0	K774		M81969/1-02	91067-2	M81969/1-02	91067-2	M81969/1-02
20	**FC6020D2**		9507-0-0-0	AFM8	M22520/2-01	9502-5-0-0	K13-1	M22520/2-08	M81969/1-02	91067-2	M81969/1-02	91067-2	M81969/1-02
20	**FC6020D2** Thermocouple**		9507-0-0-0	AFM8	M22520/2-01	9502-5-0-0	K13-1	M22520/2-08	M81969/1-02	91067-2	M81969/1-02	91067-2	M81969/1-02
20	**FC6026D2**		9507-0-0-0	AFM8	M22520/2-01	9502-5-0-0	K13-1	M22520/2-08	M81969/1-02	91067-2	M81969/1-02	91067-2	M81969/1-02
20	**FC6026D2** Thermocouple**		9507-0-0-0	AFM8	M22520/2-01	9502-5-0-0	K13-1	M22520/2-08	M81969/1-02	91067-2	M81969/1-02	91067-2	M81969/1-02
20	**FC6520D**		9507-0-0-0	AFM8	M22520/2-01	9502-5-0-0	K13-1	M22520/2-08	M81969/1-02	91067-2	M81969/1-02	91067-2	M81969/1-02
20	**M39029/6*-36***		9507-0-0-0	AFM8	M22520/2-01	9502-5-0-0	K13-1	M22520/2-08	M81969/1-02	91067-2	M81969/1-02	91067-2	M81969/1-02
20	**MC6018D**		9507-0-0-0	AFM8	M22520/2-01	9502-11-0-0	K774		M81969/1-02	91067-2	M81969/1-02	91067-2	M81969/1-02
20	**MC6020D**		9507-0-0-0	AFM8	M22520/2-01	9502-5-0-0	K13-1	M22520/2-08	M81969/1-02	91067-2	M81969/1-02	91067-2	M81969/1-02
20	**MC6020D** Thermocouple**		9507-0-0-0	AFM8	M22520/2-01	9502-5-0-0	K13-1	M22520/2-08	M81969/1-02	91067-2	M81969/1-02	91067-2	M81969/1-02
20	**MC6026D**		9507-0-0-0	AFM8	M22520/2-01	9502-5-0-0	K13-1	M22520/2-08	M81969/1-02	91067-2	M81969/1-02	91067-2	M81969/1-02
20	**MC6026D** Thermocouple**		9507-0-0-0	AFM8	M22520/2-01	9502-5-0-0	K13-1	M22520/2-08	M81969/1-02	91067-2	M81969/1-02	91067-2	M81969/1-02
16	**FC11*N4**		9501-0-0-0	AF8	M22520/1-01	T.B.D.	T.B.D.		9099-0-0-0	ITH 1094	M81969/18-01	9081-0-0-0	RTG 2103	M81969/20-01
16	**FC112N4S**		9509-4-0-0	GS222		9509-5-0-0	TP1366		9099-0-0-0	ITH 1094	M81969/18-01	9081-0-0-0	RTG 2103	M81969/20-01
16	**FC120N4**		9501-0-0-0	AF8	M22520/1-01	T.B.D.	T.B.D.		9099-0-0-0	ITH 1094	M81969/18-01	9081-0-0-0	RTG 2103	M81969/20-01
16	**MC11*N-133.0**		9501-0-0-0	AF8	M22520/1-01	9502-17-0-0	TP1110		9099-0-0-0	ITH 1094	M81969/18-01	9081-0-0-0	RTG 2103	M81969/20-01
16	**MC112NS-133.0**		9509-4-0-0	GS222		9509-5-0-0	TP1366		9099-0-0-0	ITH 1094	M81969/18-01	9081-0-0-0	RTG 2103	M81969/20-01
16	**MC120N-133.0**		9501-0-0-0	AF8	M22520/1-01	9502-17-0-0	TP1110		9099-0-0-0	ITH 1094	M81969/18-01	9081-0-0-0	RTG 2103	M81969/20-01

* for complete listing of contact part numbers, see removable contact section pages 60-71.

DIMENSIONS ARE IN INCHES [MILLIMETERS].
ALL DIMENSIONS ARE SUBJECT TO CHANGE.

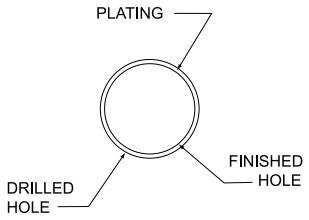
SUGGESTED PRINTED BOARD HOLE SIZES FOR COMPLIANT PRESS-FIT CONNECTORS

Traditionally, tin-lead has been a popular plating for printed circuit board (PCB) holes. However, many PCB hole platings must now be RoHS Compliant. Positronic is pleased to offer **PCB HOLE SIZE FOR RoHS** PCB plating as shown below.

OMEGA & BI-SPRING COMPLIANT PRESS-FIT CONTACT HOLE				
BOARD TYPE	**CONTACT SIZE / TYPE**	**RECOMMENDED DRILL HOLE SIZE**	**RECOMMENDED PLATING**	**FINISHED HOLE SIZES**
TIN-LEAD SOLDER PCB	**22 OMEGA**	ø0.0453±0.0010 [ø1.150±0.025]	0.0006 [15µ] minimum solder over 0.0010 [25µ] min. copper	ø0.0394+0.0035-0.0024 [ø1.000+0.090-0.060]
	20 OMEGA	ø0.0453±0.0010 [ø1.150±0.025]		ø0.0394+0.0035-0.0024 [ø1.000+0.090-0.060]
	16 BI-SPRING	ø0.069±0.001 [ø1.750±0.025]		ø0.0630+0.0035-0.0024 [ø1.600+0.090-0.060]
	8 BI-SPRING	ø0.125±0.001 [ø3.180±0.025]		ø0.119±0.002 [ø3.02±0.05]
RoHS PCB PLATING OPTIONS				
COPPER PCB	**22 OMEGA**	ø0.047±0.001 [ø1.19±0.025]	0.0010 [25µ] min. copper	ø0.043±0.002 [ø1.09±0.05]
	20 OMEGA	ø0.047±0.001 [ø1.19±0.025]		ø0.043±0.002 [ø1.09±0.05]
	16 BI-SPRING	ø0.069±0.001 [ø1.750±0.025]		ø0.0630+0.0035-0.0024 [ø1.600+0.090-0.060]
	8 BI-SPRING	ø0.125±0.001 [ø3.180±0.025]		ø0.119±0.002 [ø3.02±0.05]
IMMERSION TIN PCB	**22 OMEGA**	ø0.047±0.001 [ø1.19±0.025]	0.000033±0.000006 [0.85±0.15µ] immersion tin over 0.0010 [25µ] min. copper	ø0.043±0.002 [ø1.09±0.05]
	20 OMEGA	ø0.047±0.001 [ø1.19±0.025]		ø0.043±0.002 [ø1.09±0.05]
	16 BI-SPRING	ø0.069±0.001 [ø1.750±0.025]		ø0.0630+0.0035-0.0024 [ø1.600+0.090-0.060]
	8 BI-SPRING	ø0.125±0.001 [ø3.180±0.025]		ø0.119±0.002 [ø3.02±0.05]
IMMERSION SILVER PCB	**22 OMEGA**	ø0.047±0.001 [ø1.19±0.025]	0.000013±0.000007 [0.34±0.17µ] immersion silver over 0.0010 [25µ] min. copper	ø0.043±0.002 [ø1.09±0.05]
	20 OMEGA	ø0.047±0.001 [ø1.19±0.025]		ø0.043±0.002 [ø1.09±0.05]
	16 BI-SPRING	ø0.069±0.001 [ø1.750±0.025]		ø0.0630+0.0035-0.0024 [ø1.600+0.090-0.060]
	8 BI-SPRING	ø0.125±0.001 [ø3.180±0.025]		ø0.119±0.002 [ø3.02±0.05]
ELECTROLESS NICKEL / IMMERSION GOLD PCB	**22 OMEGA**	ø0.047±0.001 [ø1.19±0.025]	0.000002 [0.05µ] min. immersion gold over 0.000177±0.000059 [4.5±1.5µ] electroless nickel per IPC-4552 over 0.0010 [25µ] min. copper	ø0.043±0.002 [ø1.09±0.05]
	20 OMEGA	ø0.047±0.001 [ø1.19±0.025]		ø0.043±0.002 [ø1.09±0.05]
	16 BI-SPRING	ø0.069±0.001 [ø1.750±0.025]		ø0.0630+0.0035-0.0024 [ø1.600+0.090-0.060]
	8 BI-SPRING	ø0.125±0.001 [ø3.180±0.025]		ø0.119±0.002 [ø3.02±0.05]

"Omega" Termination
utilized on signal contacts

"Bi-Spring" Termination
utilized on signal contacts



COMPLIANT PRESS-FIT TERMINATION CONTACT HOLE

NOTE: For PCB plating compositions not shown, consult Technical Sales.

COMPLIANT PRESS-FIT USER INFORMATION

When properly used, Positronic Industries Bi-Spring Power or Omega Signal Press-Fit terminations provide reliable service even under severe conditions.

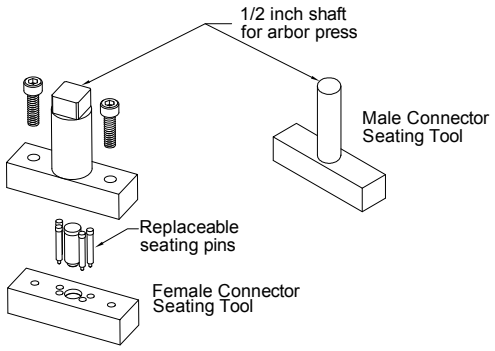
Connectors utilizing this leading technology press-fit contact are easy to install:

1. Inexpensive installation tooling is available from Positronic, to choose the proper installation tool refer to page 77 for part number ordering information.
2. Insert the connector into the P.C. board or backplane and seat connector fully.
3. Secure the connector to the P.C. board or backplane using two self-tapping screws. The screws should be 4-40 threads supplied by customer.

COMPLIANT PRESS-FIT CONNECTOR INSTALLATION TOOLS

USE INDICATED POSITRONIC TOOLS FOR BEST RESULTS

SEATING TOOLS



Positronic offers expert assistance in adapting application tooling to your manufacturing environment. Contact our application tooling specialist for assistance.

POSITRONIC RECOMMENDED TOOLS FOR COMPLIANT PRESS-FIT CONNECTORS AND CONTACTS

SHELL SIZE	CONNECTOR VARIANT	CONNECTOR SEATING TOOL WITH ARBOR PRESS SHAFT		ARBOR PRESS FOR SEATING TOOLS	REPLACEMENT PINS FOR CONNECTOR SEATING TOOL
		FEMALE P / N	MALE P / N		
1	**2WK2**	9512-44-0-41	9512-44-0-41	Use 1 ton capacity 4 inch throat	For **8W2 Size 22** Female contacts use pin p / n **9512-41-3-41** For **19W1 Size 22** Female contacts use pin p / n **855-347-29-41** For **Size 20** Female contacts use pin p / n **855-347-18-41** For **Size 16** Female contacts use pin p / n **855-347-28-41** For **Size 8** Female contacts use pin p / n **855-347-19-41** Male contacts don't use replaceable pins
	5W1	9512-18-0-41	9512-1-0-41		
	8W2	9512-41-0-41	9512-40-0-41		
2	**3W3**	9512-19-0-41	9512-2-0-41		
	3WK3	9512-39-0-41	9512-38-0-41		
	7W2	9512-20-0-41	9512-2-0-41		
	11W1	9512-21-0-41	9512-2-0-41		
	19W1	9512-42-0-41	9512-2-0-41		
3	**5W5**	9512-22-0-41	9512-3-0-41		
	9W4	9512-23-0-41	9512-3-0-41		
	13W3	9512-24-0-41	9512-3-0-41		
	17W2	9512-25-0-41	9512-3-0-41		
	21W1	9512-26-0-41	9512-3-0-41		
4	**8W8**	9512-27-0-41	9512-4-0-41		
	13W6	9512-28-0-41	9512-4-0-41		
	17W5	9512-29-0-41	9512-4-0-41		
	21WA4	9512-30-0-41	9512-4-0-41		
	25W3	9512-31-0-41	9512-4-0-41		
	27W2	9512-32-0-41	9512-4-0-41		
5	**24W7**	9512-33-0-41	9512-5-0-41		
	36W4	9512-34-0-41	9512-5-0-41		
	43W2	9512-35-0-41	9512-5-0-41		
	47W1	9512-36-0-41	9512-5-0-41		
6	**46W4**	9512-37-0-41	9512-16-0-41		

DIMENSIONS ARE IN INCHES [MILLIMETERS].
ALL DIMENSIONS ARE SUBJECT TO CHANGE.

Positronic® offers a variety of QPL connector products

D-SUBMINIATURE CONNECTORS

MIL PREFIX	POSITRONIC SERIES
MIL-DTL-24308/1	HDC
MIL-DTL-24308/2	RD, DD
MIL-DTL-24308/3	HDC
MIL-DTL-24308/4	RD, DD
MIL-DTL-24308/5	HDC
MIL-DTL-24308/6	RD, DD
MIL-DTL-24308/7	HDC
MIL-DTL-24308/8	RD, DD
MIL-DTL-24308/23	HDC, DD

MIL PREFIX	POSITRONIC SERIES
MIL-DTL-24308/24	HDC, DD
MIL-DTL-24308/25	HDC, RD, DD
MIL-DTL-24308/26	HDC, RD, DD
GSFC S-311-P4	SND, SDD, SCBC, SCBM
GSFC S-311-P10	SND, SCBM
SAE AS39029/57	DD
SAE AS39029/58	DD
SAE AS39029/63	RD
SAE AS39029/64	RD

RECTANGULAR CONNECTORS

MIL PREFIX	POSITRONIC SERIES
MIL-DTL-28748/3	GMCT
MIL-DTL-28748/4	GMCT
MIL-DTL-28748/5	GM
MIL-DTL-28748/6	GM
MIL-DTL-28748/7	SGM

MIL PREFIX	POSITRONIC SERIES
MIL-DTL-28748/8	SGM
MIL-C-28748/13	SGMC
MIL-C-28748/14	SGMC
SAE AS39029/34	SGMC, GMCT
SAE AS39029/35	SGMC, GMCT

For a complete QPL listing available to download in PDF format, visit the desired connector family home page and click on link “Qualified Product Listing (PDF)” on our website at:

www.connectpositronic.com

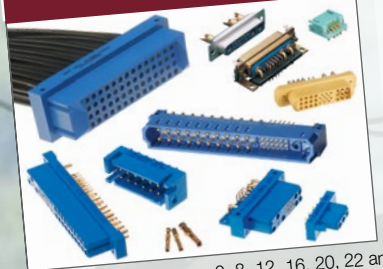
or enter the URL link below to download the QPL PDF file immediately!

www.connectpositronic.com/qpl/catalog

Connector Excellence®

Positronic HIGH RELIABILITY Products

POWER



FEATURES:

- High current density • Energy saving - low contact resistance • Hot swap capability
- AC/DC operation in a single connector
- Signal contacts for hardware management • Blind mating • Sequential mating
- Large surface area contact mating system
- Wide variety of accessories
- Customer-specified contact arrangements
- Modular tooling which produces a single piece connector insert

Contact Sizes: 0, 8, 12, 16, 20, 22 and 24
Current Ratings: To 200 amperes per contact
Terminations: Crimp and fixed cable connector, straight solder, right angle (90°) solder, straight compliant press-in and right angle (90°) compliant press-in
Configurations: Multiple variants in a variety of package sizes
Compliance: PICMG 2.11, PICMG 3.0, VITA 41, DSCC, GSFC S-311-P-4, GSFC S-311-P-10

D-SUBMINIATURE

FEATURES:

- Four performance levels available for best cost/performance ratio: professional, industrial, military and space-flight quality
- Options include high voltage, coax, thermocouple and air coupling contacts; environmentally sealed and dual port connector packages including mixed density
- Broad selection of accessories
- Size 20 and 22 contacts suitable for use in carrying power
- IP65, IP67

Contact Sizes: 8, 16, 20 and 22
Current Ratings: To 100 amperes
Terminations: Crimp, wire solder, straight solder, right angle (90°) solder, straight compliant press-in and right angle (90°) compliant press-in
Configurations: Multiple variants in both standard and high densities, seven connector housing sizes
Qualifications: MIL-DTL-24308, GSFC S-311-P-4, GSFC S-311-P-10, AS39029, DSCC

RECTANGULAR

FEATURES:

- Two performance levels available: industrial quality and military quality
- A wide variety of accessories
- Broad selection of contact arrangement and package sizes
- Connector coding device (keying) options

Contact Sizes: 16, 20 and 22
Current Ratings: To 13 amperes nominal
Terminations: Crimp, wire solder, straight solder, right angle (90°) solder, and straight compliant press-in
Configurations: Multiple variants in both standard and high densities, thirty package sizes
Qualifications: MIL-DTL-28748, AS39029, CCITT V.35

CIRCULAR

FEATURES:

- Non-corrodible / lightweight composite construction
- EMI/RFI shielded versions
- Thermocouple contacts
- Environmentally sealed versions
- Rear insertion/ front release of removable contacts
- Two level sequential mating
- Overmolding available on full assemblies

Contact Sizes: 12, 16, 20 and 22
Current Ratings: To 25 amperes nominal
Terminations: Crimp, wire solder, straight solder, and right angle (90°) solder
Configurations: Multiple variants in four package sizes
Qualifications: Environmental protection to IP67

CABLE

FEATURES:

- Shorten the supply chain and reduce additional costs and delays by "cablizing" your Positronic connector selection
- Overmolding available
- Shielded and environmentally sealed versions available
- Power cables and access boxes which meet the SAE J2496 specification

- ✓ Design assemblies in accordance with customer specifications.
- ✓ Prepare wire harness connector configuration and performance specifications.
- ✓ Design each system in accordance with applicable customer, domestic, and international standards.
- ✓ Define and conduct performance and verification testing.

HERMETIC

FEATURES:

- Intended for use as an electrical feedthrough in high vacuum applications
- Helium leakage rate at ambient temperature: < $5x10^{-9}$ mbar.l/s under a vacuum $1.5x10^{-2}$ mbar
- Signal, power, coax and high voltage versions available
- Connectors can be mounted on flange assembly per customer specification

Contact Sizes: 8, 12, 16, 20 and 22
Current Ratings: To 40 amperes nominal
Terminations: Feedthrough is standard; flying leads and board mount available upon request
Configurations: See D-subminiature and circular configurations above
Compliance: Space-D32

For more information, **visit www.connectpositronic.com** or call your nearest Positronic sales office listed on the back of this catalog.

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